

晶采光電科技股份有限公司 AMPIRE CO., LTD.

SPECIFICATIONS FOR LCD MODULE

CUSTOMER	
CUSTOMER PART NO.	
AMPIRE PART NO.	AM-800480STMQW-TB0
APPROVED BY	
DATE	

□Approved For Specifications ☑Approved For Specifications & Sample

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RECORD OF REVISION

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1. INTRODUCTION

Ampire Display Module is a color active matrix TFT-LCD that uses amorphous silicon TFT as a switching device. This model is composed of a TFT-LCD panel, timing controller and touch panel. This TFT-LCD has a high resolution (800(R.G.B) X 480) and can display up to 262,144 colors.

1-1. Features

- 7" WVGA (16:9 diagonal) configuration
- Input interface voltage : 3.3V
- Data enable mode

1-2. Applications

- Portable TV
- Car user DVD
- Industrial application
- HMI (Human machine interface)

2. PHYSICAL SPECIFICATIONS

Item	Specifications	unit
Display resolution(dot)	800RGB (W) x 480(H)	dots
Active area	152.4 (W) x 91.44 (H)	mm
Pixel pitch	0.1905 (W) x 0.1905 (H)	mm
Color configuration	R.G.B Vertical stripe	
Overall dimension	284.5(W)x104.44(H)x10.72 max(T)	mm
Weight	T.B.D.	g
Brightness	280 nit(typ)	cd/m ²
Contrast ratio	400 : 1	
Backlight unit	LED	
Display color	262,144	colors

3. ABSOLUTE MAX. RATINGS

ITEM	SYMBOL	MIN	MAX	UNIT
Power Supply Voltage for LCD	Vcc	-0.5	6.0	V
Signal input voltage	DCLK DE R0~R5 G0~G5 B0~b5	-0.5	VCC+0.5	V
Operation Temperature	Тор	-20	70	°C
Storage Temperature	Tstg	-30	80	°C

The following values are maximum operation conditions , If exceeded , it may cause faulty operation or damage $% \left(f_{1}, f_{2}, f_{3}, f_{3$



4. ELECTRICAL CHARACTERISTICS

4-1 TFT LCD Module voltage

ITEM		SYMBOL	MIN	TYP	MAX	UNIT	CONDITION
Power Supply Voltage For LCD		Vcc	3.0	3.3	3.6	V	
Power S For LCD	upply Current	lcc	-	150	250	mA	VCC=3.3V
Power S For LED	upply Voltage	VLED	4.5	5.0	5.5	V	
Power Supply Current For LED			-	380	-	m۸	VLED=5V VADJ=3.3V (duty 100%)
		ILED	-	650	-	ШA	VLED=3.3V VADJ=3.3V (duty 100%)
LED Bac	klight Voltage	V _{BL}	-	9.9	-	V	IBL=160mA
LED Backlight Current		I _{BL}	-	160	-	mA	VLED=5V VADJ=3.3V (duty 100%)
ADJ Inpu	ut Voltage	V _{ADJ}	-	3.3	5	V	duty=100%
	Input Voltage		0	-	Vcc	V	
Logic Input Voltage	Threshold Voltage(High)	V _{TH}	3.0	-	Vcc	V	
	Threshold Voltage(Low)	V _{TL}	GND	-	0.5	V	

Note 1:

VCC –dip codition: 1) When 2.7 V \leq VCC < 3.0V , td \leq 10ms.

2) VCC>3.0V , VCC-dip condition should be same as VCC-turn-on condition.



Note 2:The constant current source is needed for white LED back-light driving. When LCM is operated over 60° C ambient temperature, the I_{BL} of the LED back-light should be adjusted to 145mA max



LED Light Bar Circuit

4-2 Touch Panel Electrical Specification

Parameter	Condition	Standard Value	
Terminal Resistance	X Axis	200 ~ 900 Ω	
	Y Axis	200 ~ 900 Ω	
Insulating Resistance	DC 25 V	More than 20M Ω	
Linearity		±1.5 %	
Notes life by Pen	Note A	100,000 times(min)	
Input life by finger	Note B	1,000,000 times (min)	

Note A.

Notes area for pen notes life test is 10 x 9 mm.

Size of word is 7.5 x 6.72

Shape of pen end : R0.8

Load : 250 g

Note B

By Silicon rubber tapping at same point

Shape of rubber end : R8

Load : 200g

Frequency : 5 Hz

	Symbol	Function
1	Y2	Touch Panel Top Signal in X Axis
2	X2	Touch Panel Left Signal in Y Axis
3	Y1	Touch Panel Bottom Signal in X Axis
4	X1	Touch Panel Right Signal in Y Axis

5. INTERFACE

Pin no	Symbol	Function
1	LGND	LED Driver Ground
2	LGND	LED Driver Ground
3	ADJ	Adjust for LED Brightness
4	VLED	Power supply for LED (5V)
5	VLED	Power supply for LED (5V)
6	VLED	Power supply for LED (5V)
7	VCC	Power supply for LCD (3.3V)
8	VCC	Power supply for LCD (3.3V)
9	DE	Data Enable Timing Signal
10	SK/XL	For Touch papel woods (Keen NC)
11	DO/XR	Keep these terminals NC for this model
12	DI/YB	
13	B5	Blue data (MSB)
14	B4	Blue data
15	B3	Blue data
16	GND	Ground
17	B2	Blue data
18	B1	Blue data
19	B0	Blue data (LSB)
20	GND	Ground
21	G5	Green data (MSB)
22	G4	Green data
23	G3	Green data
24	GND	Ground
25	G2	Green data
26	G1	Green data
27	G0	Green data (LSB)
28	GND	Ground
29	R5	Red data (MSB)
30	R4	Red data
31	R3	Red data
32	GND	Ground
33	R2	Red data
34	R1	Red data
35	R0	Red data (LSB)
36	TPCS/YU	For Touch panel used; (Keep No Connection).
37	IRQ	Keep these terminals NC for this model.
38	DCLK	Data Clock
39	GND	Ground
40	GND	Ground

NOTE : Pin3: ADJ is PWM signal input. It is for brightness control.

F 1113. ADJ 18 F 1110	signal input. It is		33 COIII	01.	•	
ITE	ITEM SYMBOL MI		MIN	TYP	MAX	UNIT
ADJ signal	frequency	fрwм	100		1K	Hz
ADJ signal lo	ADJ signal logic level High				VLED (5.0V)	V
ADJ signal lo	gic level Low	VIL	0		0.5	V
H — — — — — — — — — — — — — — — — — — —	F=100~1K H				Duty Brightne Duty Brightne Brightne Duty Brightne Duty Brightne	=100% ess=1009 r=75% ess=75% ess=50% r=25% ess=25% ess=25%

ltem		Symbol	Condition	Min.	Тур.	Max.	Unit	Note
	Front	θf		50	60			
Viewing	Back	θb		60	70		dee	(4)(2)(2)
Angle	Left	θΙ	CR≦10	60	70		deg.	(1)(2)(3)
	Right	θr		60	70			
Contrast ratio		CR	Θ=Φ=0°	250	400			(1)(3)
Response Time		Tr			5	10	ms	(1)(4)
		T _f			11	16	ms	(1)(4)
	\A/bito	Wx	Θ=Φ=0°	0.249	0.299	0.349		(1)
	vviile	Wy		0.278	0.328	0.378		
	Red	Rx		0.522	0.572	0.622		
Color		Ry		0.308	0.358	0.408		
chromaticity	Croop	Gx		0291	0.341	0.391		
	Green	Gy		0.534	0.584	0.634		
	Dhuo	Bx		0.082	0.132	0.182		
	Diue	Ву		0.083	0.133	0.183		
Luminance		L	Θ=Φ=0°	240	280		cd/m ²	(1)(5)
Luminance Uniformity		ΔL	Θ=Φ=0°	70			%	(1)(5)(6)

6. OPTICAL CHARACTERISTICS

Note 1: Ta=25°C. To be measured on the center area of panel after 10 minutes operation.

Note 2: Definition of Viewing Angle



Note 3: Definition of contrast ratio:

Contrast ratio is calculated with the following formula.

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Contrast ratio(CR)= Photo detector output when LCD is at "White" state
Photo detector Output when LCD is at "Black" state
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Note 4: Definition of response time:

The output signals of photo detector are measured when the input signals are changed from "black" to "white"(falling time) and from "white" to "black" (rising time) respectively. The response time is defined as the time interval between the 10% and 90% of amplitudes. Refer to figure as below.



Note 5 : Luminance is measured at point 5 of the display.



Note 6 : Definition of Luminance Uniformity

 ΔL = [L(min.) of 9 points / L(max.) of 9 points] X 100%

Daramotor	Symbol		Rating	9	Unit
Falametei	Symbol	Min.	Тур.	Max.	
Data setup time	Tdsu	6	-		ns
Data hold time	Tdhd	6	-	-	Tcph
DE setup time	Tesu	6	-		Tcph
CLK frequency	Fсрн		33.26	\sim	MHz
CLK period	Тсрн		30.06	V	ns
CLK pulse duty	Тсwн	40	50	• 60	%
DE period	TDEH+TDEL	1000	1056	1200	Тсрн
DE pulse width	Тден	-~	800	-	Тсрн
DE frame blanking	TDEB	10	45	110	TDEH+TDEL
DE frame width	TDE		480	-	TDEH+TDEL

7. INPUT SIGNAL (DE ONLY MODE)



2nd data

First data

Last data





parameter	SPEC			Unit	
	Min.	Тур.	Max.	Unit	
T1	1		2	ms	
T2	0	60		ms	
Т3	200			ms	
T4	200			ms	
T5	1			ms	
Т6	1000			ms	

9. QUALITY AND RELIABILITY

9.1 TEST CONDITIONS

Tests should be conducted under the following conditions : Ambient temperature : $25 \pm 5^{\circ}C$ Humidity : $60 \pm 25\%$ RH.

9.2 SAMPLING PLAN

Sampling method shall be in accordance with MIL-STD-105E , level II, normal single sampling plan .

9.3 ACCEPTABLE QUALITY LEVEL

A major defect is defined as one that could cause failure to or materially reduce the usability of the unit for its intended purpose. A minor defect is one that does not materially reduce the usability of the unit for its intended purpose or is an infringement from established standards and has no significant bearing on its effective use or operation.

9.4 APPEARANCE

An appearance test should be conducted by human sight at approximately 30 cm distance from the LCD module under florescent light. The inspection area of LCD panel shall be within the range of following limits.



Defect Type			Limit						Note	
Visual Defect	Internal		φ<0.15mm					nore		
		Spot	$0.15mm \leq \phi \leq 0.5mm$				N	l≦4	(1)	
			0.5mm<φ				1	V=0		
		Fiber	0.1mm <w≦0.5mm, L≦1.5mm</w≦0.5mm, 				Ν	l≦4	(1)	
			1.0mm <w, 1.5mm<l<="" td=""><td></td><td>V=0</td><td></td></w,>					V=0		
		Polarizer Bubble	φ<0.15mm				lg	nore		
			$0.15mm \leq \phi \leq 0.5mm$			N	l≦4	(1)		
			0.5mm<φ			1	V=0			
		Mura	It' OK if mura is slight visible through 6%ND filter							
Electrical Defect	Bright Dot		A Grade B G			3 Grad	е			
			C Area	O Area	Total	C Area	O Area	Total	(3)	
			N≦0	N≦2	N≦2	N≦2	N≦3	N≦5	(2)	
	Dark Dot		N≦2	N≦4	N≦4	N≦3	N≦5	N≦8		
	Total Dot			N≦4		N≦5	N≦6	N≦8	(2)	
	Two Adjacent Dot		N≦0	N≦1 pair	N≦1 pair	N≦1 pair	N≦1 pair	N≦1 pair	(4)	
	Three or More Adjacent Dot		Not Allowed							
	Line Defect		Not Allowed							

9.5 Incoming Inspection Standard

(1) One pixel consists of 3 sub-pixels, including R,G, and B dot.(Sub-pixel = Dot)(2) LITTLE BRIGHT DOT acceptable under 6% ND-Filter

[Note1] W : Width[mm], L : Length[mm], N : Number, ϕ : Average Diameter



[Note2] Bright dot is defined through 6% transmission ND Filter as following.



[Note4]

Judge defect dot and adjacent dot as following. Allow below (as A, B, C and D status) adjacent defect dots, including bright and dart adjacent dot. And they will be counted 2 defect dots in total quantity.



- (1) The defects that are not defined above and considered to be problem shall be reviewed and discussed by both parties.
- (2) Defects on the Black Matrix, out of Display area, are not considered as a defect or counted.

9.6 RELIABILITY TEST CONDITIONS

Test Item	Test Conditions					
High Temperature Operation	70±3°C , t=96 hrs					
Low Temperature Operation	-20±3°C , t=96 hrs					
High Temperature Storage	80±3°C , t=96 hrs	1,2				
Low Temperature Storage	-30±3°C , t=96 hrs	1,2				
Thermal Shock Test	-30°C ~ 25°C ~ 80°C 30 m in. 5 min. 30 min. (1 cycle) Total 5 cycle	1,2				
Humidity Test	40 °C, Humidity 90%, 96 hrs					
Vibration Test (Packing)	Sweep frequency : 10 ~ 55 ~ 10 Hz/1min Amplitude : 0.75mm Test direction : X.Y.Z/3 axis Duration : 30min/each axis					

Note 1 : Condensation of water is not permitted on the module.

Note 2 : The module should be inspected after 1 hour storage in normal conditions

(15-35°C , 45-65%RH).

Definitions of life end point :

- Current drain should be smaller than the specific value.
- Function of the module should be maintained.
- Appearance and display quality should not have degraded noticeably.
- Contrast ratio should be greater than 50% of the initial value.

10. USE PRECAUTIONS

10-1 Handling precautions

(1) The polarizing plate may break easily so be careful when handling it. Do not touch, press or rub it with a hard-material tool like tweezers.

(2) Do not touch the polarizing plate surface with bare hands so as not to make it dirty. If the surface or other related part of the polarizing plate is dirty, soak a soft cotton cloth or chamois leather in benzine and wipe off with it. Do not use chemical liquids such as acetone, toluene and isopropyl alcohol. Failure to do so may bring chemical reaction phenomena and deteriorations.

(3) Remove any spit or water immediately. If it is left for hours, the suffered part may deform or decolorize.

(1) If the LCD element breaks and any LC stuff leaks, do not suck or lick it. Also if LC stuff is stuck on your skin or clothing, wash thoroughly with soap and water immediately.

10-2 Installing precautions

(1) The PCB has many ICs that may be damaged easily by static electricity. To prevent breaking by static electricity from the human body and clothing, earth the human body properly using the high resistance and discharge static electricity during the operation. In this case, however, the resistance value should be approx. $1M\Omega$ and the resistance should be placed near the human body rather than the ground surface. When the indoor space is dry, static electricity may occur easily so be careful. We recommend the indoor space should be kept with humidity of 60% or more. When a soldering iron or other similar tool is used for assembly, be sure to earth it.

(2) When installing the module and ICs, do not bend or twist them. Failure to do so may crack LC element and cause circuit failure.

(3) To protect LC element, especially polarizing plate, use a transparent protective plate (e.g., acrylic plate, glass etc) for the product case.

(4) Do not use an adhesive like a both-side adhesive tape to make LCD surface (polarizing plate) and product case stick together. Failure to do so may cause the polarizing plate to peel off

10-3 Storage precautions

(1) Avoid a high temperature and humidity area. Keep the temperature between 0°C and 35°C and also the humidity under 60%.

(2) Choose the dark spaces where the product is not exposed to direct sunlight or fluorescent light.

(3) Store the products as they are put in the boxes provided from us or in the same conditions as we recommend.

10-4 Operating precautions

(1) Do not boost the applied drive voltage abnormally. Failure to do so may break ICs. When applying power voltage, check the electrical features beforehand and be careful. Always turn off the power to the LC module controller before removing or inserting the LC module input connector. If the input connector is removed or inserted while the power is turned on, the LC module internal circuit may break.

(2) The display response may be late if the operating temperature is under the normal standard, and the display may be out of order if it is above the normal standard. But this is not a failure; this will be restored if it is within the normal standard.

(3) The LCD contrast varies depending on the visual angle, ambient temperature, power voltage etc. Obtain the optimum contrast by adjusting the LC dive voltage.

(4) When carrying out the test, do not take the module out of the low-temperature space suddenly. Failure to do so will cause the module condensing, leading to malfunctions.

(5) Make certain that each signal noise level is within the standard (L level: 0.2Vdd or less and H level: 0.8Vdd or more) even if the module has functioned properly. If it is beyond the standard, the module may often malfunction. In addition, always connect the module when making noise level measurements.

(6) The CMOS ICs are incorporated in the module and the pull-up and pull-down function is not adopted for the input so avoid putting the input signal open while the power is ON.

(7) The characteristic of the semiconductor element changes when it is exposed to light emissions, therefore ICs on the LCD may malfunction if they receive light emissions. To prevent these malfunctions, design and assemble ICs so that they are shielded from light emissions.

(8) Crosstalk occurs because of characteristics of the LCD. In general, crosstalk occurs when the regularized display is maintained. Also, crosstalk is affected by the LC drive voltage. Design the contents of the display, considering crosstalk.

10-5 Other

(1) Do not disassemble or take the LC module into pieces. The LC modules once disassembled or taken into pieces are not the guarantee articles.

(2) The residual image may exist if the same display pattern is shown for hours. This residual image, however, disappears when another display pattern is shown or the drive is interrupted and left for a while. But this is not a problem on reliability.

(3) AMIPRE will provide one year warrantee for all products and three months warrantee for all repairing products.

11. OUTLINE DIMENSION



