

Product Functional Specification

15 inch SXGA+ Color TFT LCD Module Model Name: B150PG03 V0

(◆) Preliminary Specification() Final Specification

Note: This Specification is subject to change without notice.

I. Contents

- 1.0 Handling Precautions
- 2.0 General Description
 - 2.1 Characteristics
 - 2.2 Functional Block Diagram
- 3.0 Absolute Maximum Ratings
- 4.0 Optical Characteristics
- 5.0 Signal Interface
 - 5.1 Connectors
 - 5.2 Signal Pin
 - 5.3 Signal Description
 - 5.4 Signal Electrical Characteristics
 - 5.5 Signal for Lamp Connector
- 6.0 Pixel Format Image
- 7.0 Parameter Guide Line for CFL Inverter
- 8.0 Interface Timings
 - 8.1 Timing Characteristics
 - 8.2 Timing Definition
- 9.0 Power Consumption
- 10.0 Power ON/OFF Sequence
- 11.0 Reliability / Safety Requirement
 - 11.1 Reliability Test Conditions
 - 11.2 Safety
- 12.0 Mechanical Characteristics
- 13.0 Shipping Label Format
- 14.0 Screw Hole Depth and Center Position

II Record of Revision

Version and Date	_			
	Page	Old description	New Description	Remark
0.0. 2004/4/7	All	First Edition for Customer	All	
0.1. 2004/5/25	7	Physical Size [mm]	Physical Size [mm]	Modification is
		317.3 x 242.0 x 6.0 (typ)	317.3 x 242.0 x 6.5 (max)	under "section 2.1"
	9	N/A	Add "Wet bulb temperature chart"	
	10	Conditions Min. Typ. Max.	Conditions Min. Typ. Max.	Modification of
		Red x 0.549 0.564 0.578	Red x 0.538 0.568 0.598	"section 4.0":
		Red y 0.326 0.330 0.335	Red y 0.312 0.342 0.372	Color / Chromaticity
		Green x 0.303 0.308 0.314	Green x 0.276 0.306 0.336	Coordinates
		Green y 0.526 0.537 0.548	Green y 0.529 0.559 0.589	(CIE 1931):
		Blue x 0.149 0.153 0.157	Blue x 0.123 0.153 0.183	Modifications of
		Blue y 0.129 0.136 0.143	Blue y 0.111 0.141 0.171	R/G/B parts only
	11	N/A	Add "5 points position"	,
	16	LVDS Macro AC characteristics are as follows:	LVDS Macro AC characteristics are as follows: P Min.e Max.e Max.e	Modifications of
		Clock Frequency (T)	Clock Frequency (T)= 25MHz= 115MHz= Data Setup Time (Tsu)= 600ps= = Data Hold Time (Thd)= 600ps= = 000ps= 000p	"section 5.4":
				update "TBD"s to actual values
	19	8.1 Timing Characteristics	8.1 Timing Characteristics	Modifications of
	19	Symbol=	Symbol Description Min Typ Mass Unit 1 1 1 1 1 1 1 1 1	"section 8.1":
		Dr.C.L. cycle times	to X total times 7400 8440 10000 [tck] 4 tacs X active times 7000 7000 e [tck] 4	update "TBD"s
		Italian	# tbloo X blank time# # 144# # [tck]# # Hsync# H frequency# # 63,98# # [KHz]# #	to actual values
		Hsw H-Sync widthe TBD= 56= = [tck]=	Hsw H-Sync width A 56	
		THOM portion	tye	
		Vsync ε Frame rate ε (55) ε 60 ε 61 ε [Hz] ε	✓ Vsync ✓ Frame rate ✓ Vsync ✓ (55) ✓ 60 ✓ 61 ✓ 61	
		Vfpe V-sync front porche 1e 1s e [bd]e	Mg V-sync front porch 10 10 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	
	20	9.0 Power Consumption- Input power specifications are as followed;- Symbol- Parameter- Min- Typ- Max- Unit- Condition-	9.0 Power Consumption Input power specifications are as followed, Symbol Parameter Min Typ Max Unit Condition	Modifications of
		VDD# LogicfLCD Drive 3.0# 3.8# 3.6# [Volt]# Load Capacitance 20uF Voltage# VDD Power# # TBD# # [Watt]# All Black Pattern#	Sylloub Parameter Willin Syp. Maste Office	"section 9.0":
		PDD Maxe	PDD Maxx	update "TBD"s to actual values
		VDDrp Allowable	VDCrps Allowable - V 100s [mV] = Logic LCD Drive Ripple Voltage-	to actual values
		VDUTISA Allovidation 1000 ITIVIJ VLogicii. CD Drive Pp.o Pp.o	VDDns Allowable 100 100 mVp P-P P	
	21	10. Power ON/OFF Sequence. VDD power and lamp on/off sequence is as follows. Interface signals are also shown in the chart. Signals from any system shall be Hi-Z state or low level when VDD is off	10. Power ON/OFF Sequence	Modification of
		tiples to the party and the pa	VDD power and lamp on/off sequence is as follows: Interface signals are also shown in the chart. Signals from any system shall be H-Z state or low level when VDD is off at	"section 10.0"
		VDD 10% 100 100 100 100 100 100 100 100 100	Sequence of Power-on/off and signal-on/off/	
		Onn Onb.	05/08 01/00 01/00 1/00 1/00 1/00 1/00 1/00	
		Signals 10%	T3	
		+ 150ra riin Onin_ +	LVDS interface	
		Lamb On 10% 10%	Backlight Cou- Apply the lamp voltage within the LCD operating range. When the backlight turns on before the LCD operation or the LCD turns off before the backlight turns off, the display may momentarily become	
	22	N/A	Add "11.0 Reliability / Safety	
			Requirement"	

	25	Manua 53000000000000000000000000000000000000	Model name Week code Manufacturing area White the second of the second	Model name- Week code Mendeturing area-	Modification of "section 13.0"
	26	N/A		Add "14.0 Screw Hole Depth and Center Position"	
0.2. 2004/7/21	7	Typical White Lu (ICFL=5.5mA)- Typical Power Consumption- (VDD line + VCFL line)-		Typical White Luminance	Modification of "section 2.1"
	12	5.2 Signal Pin-	Dis 20 VDDs Dis 40 Reserveds veds 60 Reserveds veds 80 RONDs 000 100 GNDs 11-0 120 RONT+0 Dis 140 GNDs 240 160 GNDs Dis 140 GNDs Dis 200 ReiN2-0 Dis 200 ReiN2-0 Dis 200 ReiN2-0 Dis 200 GNDs Dis 200 G	5.2 Signal Pin- Pinth Signal Name Pinth Pinthh Pi	Modification of "section 5.2": "Pin#4,#6 and #7"
	13	5.3 Signal Description— The modulus sea LVDS reserver. LVDS is a differential signal technology for LCD interface and high-speed data banefer device. Transmitter shall be SNY5/VDS94 (negative edge sampling) or compatible. Signal Name— Description— SNORD, RONDO— LVDS differential Odd data input(RedS-RedS, Greenty)— RONDT, RONDO— LVDS differential Odd data input(RedS-RedS, Greenty)— RONDT, RONDO— LVDS differential Odd data input(RedS-RedS, Greenty)— ROCLIDIN, ROCLIDIN— ROCLIDIN— LVDS differential Even data input(RedS-RedS, Greenty)— ReND, ReNDO— LVDS differential Even data input(RedS-RedS, Greenty)— ReND, ReNDO— LVDS differential Even data input(RedS-RedS, Greenty)— ReND, ReNDO— LVDS differential Even data input(Greent-Oreent, Bluet-Bluet)— ReNDA— ReCLIDIN—		6.3 Signal Description 6.3 Signal Description 7 Description of the module uses a LVDS receiver. LVDS is a differential signal technology for LCD interface and kink-peed data francfer device. Transmitter shall be SN75(LVDS84 (negative edge sampling) or compatible 8 Signal Name* Description* Description* TRONDR, RobNe** LVDS differential Odd data input(Read-Red5, Green())* LVDS differential Odd data input(Read-Red5, Green())* RONDR, RobNe** LVDS differential Odd data input(Read-Red5, Green())* RODLIGH., ROCLIGH., ROCLIGH., ROCLIGH.* LVDS differential Odd data input(Read-Red5, Green())* RRINDR, ReiN0** LVDS differential Even data input(Read-Red5, Green())* RRINDR, ReiN0** LVDS differential Even data input(Read-Red5, Green())* RRINDR, ReiN0** LVDS differential Even data input(Red0-Red5, Green())* RRINDR, ReiN0** LVDS differential Even data input(Red0-Red5, Green())* RRECLIGND** LVDS Even differential Even data input(Green1-Greens, Blue0-Blue1)** RRECLIGND** RRECLIGND** LVDS Even differential Even data input(Green1-Greens, Blue0-Blue1)** RRECLIGND** RRECLIGND** LVDS Even differential Even data input(Green1-Greens, Blue0-Blue1)** RRECLIGND** RRECLIGND** LVDS Even differential Even data input(Green1-Greens, Blue0-Blue1)** RRECLIGND** RRECLIGND** RRECLIGND** RRECLIGND** RRECLIGND** RRECLIGND** RRECLIGND** RRECLIGND** RRECL	Modification of "section 5.3": "Add Vedid, CLKedid and DATAEDID"
	17	7.0 Parameter guidel Parameter White Luminance \$ points averagee CCFL current(ICFL)* CCFL frequency(FCFL)* CCFL lightion Voltage(Ys) CCFL Voltage (Reference) (VCFL)* CCFL Power consumption (PCFL)*	Min OP-1+ Max Units Condition	7.0 Parameter guideline for CFL Inverter	Modification of "section 7.0"

1.0 Handing Precautions

- 1) Since front polarizer is easily damaged, pay attention not to scratch it.
- 2) Be sure to turn off power supply when inserting or disconnecting from input connector.
- 3) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- 4) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- 5) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface.
- 6) Since CMOS LSI is used in this module, take care of static electricity and insure human earth when handling.
- 7) Do not open nor modify the Module Assembly.
- 8) Do not press the reflector sheet at the back of the module to any directions.
- 9) In case if a Module has to be put back into the packing container slot after once it was taken out from the container, do not press the center of the CCFL Reflector edge. Instead, press at the far ends of the CFL Reflector edge softly. Otherwise the TFT Module may be damaged.
- 10) At the insertion or removal of the Signal Interface Connector, be sure not to rotate nor tilt the Interface Connector of the TFT Module.
- 11) After installation of the TFT Module into an enclosure (Notebook PC Bezel, for example), do not twist nor bend the TFT Module even momentary. At designing the enclosure, it should be taken into consideration that no bending/twisting forces are applied to the TFT Module from outside. Otherwise the TFT Module may be damaged.
- 12) Cold cathode fluorescent lamp in LCD contains a small amount of mercury. Please follow local ordinances or regulations for disposal.
- 13) Small amount of materials having no flammability grade is used in the LCD module. The LCD module should be supplied by power complied with requirements of Limited Power Source(2.11, IEC60950 or UL1950), or be applied exemption.
- 14) The LCD module is designed so that the CFL in it is supplied by Limited Current Circuit(2.4, IEC60950 or UL1950). Do not connect the CFL in Hazardous Voltage Circuit.

2.0 General Description

This specification applies to the 15.0 inch Color TFT/LCD Module B150PG03 V0.

This module is designed for a display unit of notebook style personal computer.

The screen format is intended to support the SXGA+ $(1400(H) \times 1050(V))$ screen and 262k colors (RGB 6-bits data driver).

All input signals are LVDS interface compatible.

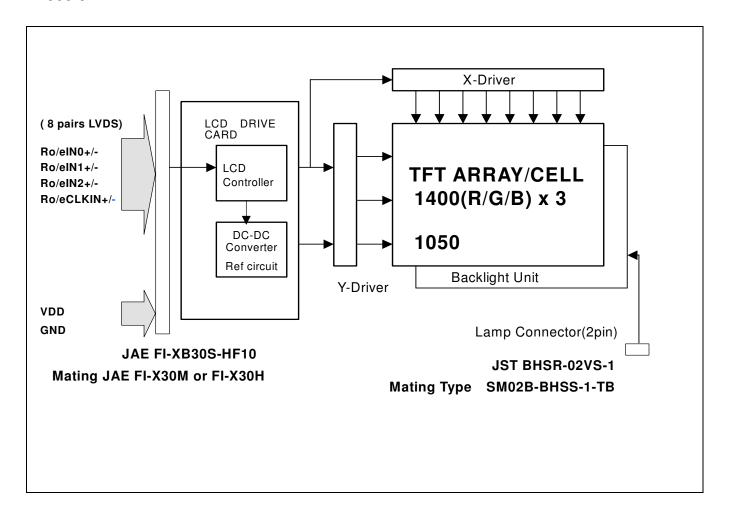
This module does not contain an inverter card for backlight.

2.1 Display Characteristics

ITEMS	Unit	SPECIFICATIONS
Screen Diagonal	[mm]	381
Active Area	[mm]	304.5 X 228.375
Pixels H x V		1400(x3) x 1050
Pixel Pitch	[mm]	0.2175X0.2175
Pixel Arrangement		R.G.B. Vertical Stripe
Display Mode		Normally White
Typical White Luminance (ICFL=6mA)	[cd/m ²]	200 (5-point average)
Contrast Ratio		300:1 (typ.)
Optical Rise Time/Fall Time	[msec]	10/15
Nominal Input Voltage VDD	[Volt]	+3.3 (typ.)
Typical Power Consumption (VDD line + VCFL line)	[Watt]	5.9W @ all black pattern
Weight	[Grams]	575 (typ.)
Physical Size	[mm]	317.3 x 242.0 x 6.5(max)
Electrical Interface		2 channel LVDS
Support Color		Native 262K colors (RGB 6-bit data driver)
Temperature Range Operating Storage (Shipping)	[°C]	0 to +50 -20 to +60

2.2 Functional Block Diagram

The following diagram shows the functional block of the 15.0 inches Color TFT/LCD Module:

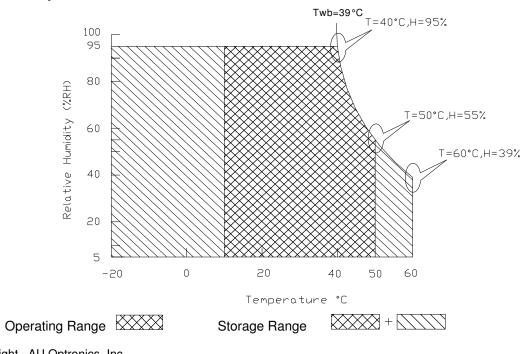


3.0 Absolute Maximum Ratings

Absolute maximum ratings of the module is as following:

Item	Symbol	Min	Max	Unit	Conditions
Logic/LCD Drive Voltage	VDD	-0.3	+4.0	[Volt]	
Input Voltage of Signal	Vin	-0.3	VDD+0.3	[Volt]	
CCFL Current	ICFL	-	7	[mA] rms	
CCFL Ignition Voltage	Vs	-	1200	Vrms	
Operating Temperature	TOP	0	+50	[°C]	Note 1
Operating Humidity	HOP	8	95	[%RH]	Note 1
Storage Temperature	TST	-20	+60	[°C]	Note 1
Storage Humidity	HST	5	95	[%RH]	Note 1
Vibration			1.5 10-500 (random)	G Hz	2hr/axis, X,Y,Z
Shock			220 , 2	G ms	Half sine wave

Wet bulb temperature chart



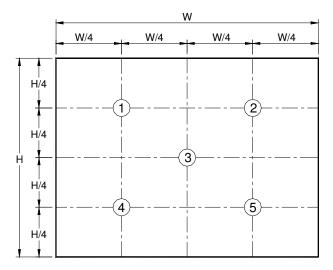
(C) Copyright AU Optronics, Inc. April, 2004 All Rights Reserved.

B150PG03 V0 Ver.02

4.0 Optical Characteristics

Item	Unit	Conditions	Min.	Тур.	Max.	Note
Viewing Angle	[degree] [degree]	Horizontal (Right) CR = 10 (Left)	40 40	-	- -	
CR: Contrast Ratio	[degree] [degree]	Vertical (Upper) CR = 10 (Lower)	10 30	-	-	
Uniformity		5 Points			1.2	
Uniformity		13 Points			1.5	
Contrast ratio			250	300	-	
Response Time	[msec]	Rising	-	10	15	
	[msec]	Falling	-	15	20	
Color / Chromaticity		Red x	0.538	0.568	0.598	
Coordinates		Red y	0.312	0.342	0.372	
(CIE 1931)		Green x	0.276	0.306	0.336	
		Green y	0.529	0.559	0.589	
		Blue x	0.123	0.153	0.183	
		Blue y	0.111	0.141	0.171	
		White x	0.283	0.313	0.343	
		White y	0.299	0.329	0.359	
White Luminance CCFL 6.0mA	[cd/m ²]	5 points average	170	200	-	
Cross talk	%	θ =0°, Φ =0° Viewing Normal Angle			4.0	

Note 1: 5 points position (Display area : 304.5mm x 228.375mm)



5.0 Signal Interface

5.1 Connectors

Physical interface is described as for the connector on module.

These connectors are capable of accommodating the following signals and will be following components.

Connector Name / Designation	For Signal Connector
Manufacturer	JAE
Type / Part Number	FI-XB30S-HF10
Mating Housing/Part Number	FI-X30M, FI-X30H
Mating Contact/Part Number	FI-C3-A1

Connector Name / Designation	For Lamp Connector
Manufacturer	JST
Type / Part Number	BHSR-02VS-1
Mating Type / Part Number	SM02B-BHSS-1-TB

5.2 Signal Pin

Pin#	Signal Name	Pin#	Signal Name
1	GND	2	VDD
3	VDD	4	VEDID
5	Reserved	6	CLKEDID
7	DATAEDID	8	RoIN0-
9	RoIN0+	10	GND
11	RolN1-	12	RoIN1+
13	GND	14	RoIN2-
15	RoIN2+	16	GND
17	RoCLKIN-	18	RoCLKIN+
19	GND	20	RelN0-
21	ReIN0+	22	GND
23	RelN1-	24	RelN1+
25	GND	26	RelN2-
27	RelN2+	28	GND
29	ReCLKIN-	30	ReCLKIN+

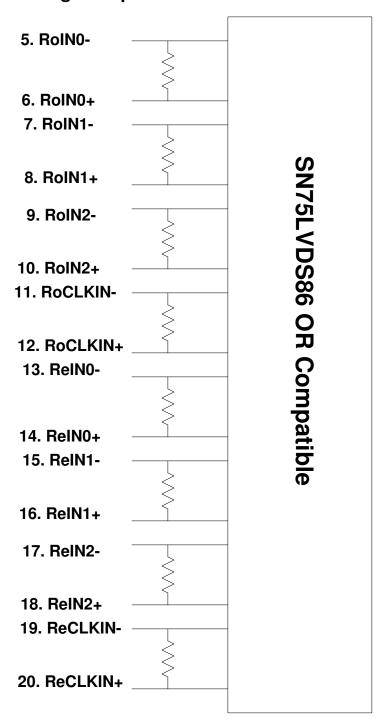
5.3 Signal Description

The module uses a LVDS receiver. LVDS is a differential signal technology for LCD interface and high-speed data transfer device. Transmitter shall be SN75LVDS84 (negative edge sampling) or compatible.

Signal Name	Description
RoIN0-, RoIN0+	LVDS differential Odd data input(Red0-Red5, Green0)
RoIN1-, RoIN1+	LVDS differential Odd data input(Green1-Green5, Blue0-Blue1)
RoIN2-, RoIN2+	LVDS differential Odd data input(Blue2-Blue5, Hsync, Vsync, DSPTMG)
RoCLKIN-, RoCLKIN0+	LVDS Odd differential clock input
ReIN0-, ReIN0+	LVDS differential Even data input(Red0-Red5, Green0)
ReIN1-, ReIN1+	LVDS differential Even data input(Green1-Green5, Blue0-Blue1)
ReIN2-, ReIN2+	LVDS differential Even data input(Only Blue2-Blue5)
ReCLKIN-, ReCLKIN0+	LVDS Even differential clock input
VDD	+3.3V Power Supply
GND	Ground
VEDID	DDC 3.3V Power
CLKEDID	DDC Clock
DATAEDID	DDC Data

Note: Input signals shall be low or Hi-Z state when VDD is off. Internal circuit of LVDS inputs are as following.

Signal Input



The module uses a 100ohm resistor between positive and negative data lines of each receiver input

Signal Name	Description	
+RED5	Red Data 5 (MSB)	Red-pixel Data
+RED4	Red Data 4	Each red pixel's brightness data consists of
+RED3	Red Data 3	these 6 bits pixel data.
+RED2	Red Data 2	·
+RED1	Red Data 1	
+RED0	Red Data 0 (LSB)	
	, , ,	
	Red-pixel Data	
+GREEN 5	Green Data 5 (MSB)	Green-pixel Data
+GREEN 4	Green Data 4	Each green pixel's brightness data consists of
+GREEN 3	Green Data 3	these 6 bits pixel data.
+GREEN 2	Green Data 2	
+GREEN 1	Green Data 1	
+GREEN 0	Green Data 0 (LSB)	
	Green-pixel Data	
+BLUE 5	Blue Data 5 (MSB)	Blue-pixel Data
+BLUE 4	Blue Data 4	Each blue pixel's brightness data consists of
+BLUE 3	Blue Data 3	these 6 bits pixel data.
+BLUE 2	Blue Data 2	
+BLUE 1	Blue Data 1	
+BLUE 0	Blue Data 0 (LSB)	
	Blue-pixel Data	
-DTCLK	Data Clock	The typical frequency is 54.0 MHZ The signal
		is used to strobe the pixel data and DSPTMG
		signals. All pixel data shall be valid at the falling
		edge when the DSPTMG signal is high.
DSPTMG	Display Timing	This signal is strobed at the falling edge of
		-DTCLK. When the signal is high, the pixel data
		shall be valid to be displayed.
VSYNC	Vertical Sync	The signal is synchronized to -DTCLK.
HSYNC	Horizontal Sync	The signal is synchronized to -DTCLK.

Note: Output signals from any system shall be low or Hi-Z state when VDD is off.

5.4 Signal Electrical Characteristics

Input signals shall be low or Hi-Z state when VDD is off.

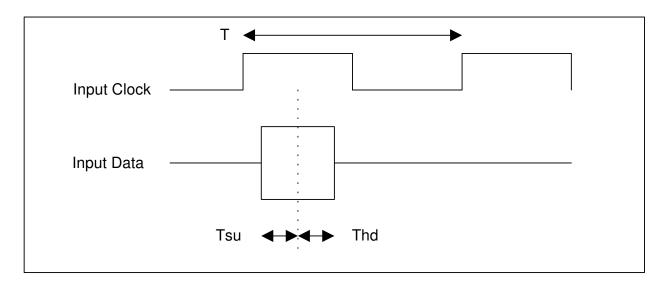
It is recommended to refer the specifications of SN75LVDS86DGG(Texas Instruments) in detail.

Signal electrical characteristics are as follows;

Parameter	Condition	Min	Max	Unit
Vth	Differential Input High Voltage(Vcm=+1.2V)		100	[mV]
VtI	Differential Input Low Voltage(Vcm=+1.2V)	-100		[mV]

LVDS Macro AC characteristics are as follows:

	Min.	Max.
Clock Frequency (T)	25MHz	115MHz
Data Setup Time (Tsu)	600ps	
Data Hold Time (Thd)	600ps	



5.5 Signal for Lamp connector

Pin #	Signal Name					
1	Lamp High Voltage					
2	Lamp Low Voltage					

6.0 Pixel Format Image

Following figure shows the relationship of the input signals and LCD pixel format.

1(Odd) 2(Even)							1399			1400			
1st Line	R	G	В	R	G	В		R	G	В	R	G	В
		•					•		•			•	
		•										•	
					•		:					•	
									•				
		•			•		•		•			•	
					•		•		· 			•	
1050th	R	G	В	R	G	В		R	G	В	R	G	В

7.0 Parameter guideline for CFL Inverter

Parameter	Min	DP-1	Max	Units	Condition
White Luminance 5 points average	170	200		[cd/m ²]	(Ta=25°ℂ)
CCFL current(ICFL)	3.0	6.0	7.0	[mA] rms	(Ta=25°C) Note 2
CCFL Frequency(FCFL)	50	55	60	[KHz]	(Ta=25°C) Note 3
CCFL Ignition Voltage(Vs)	1,560	1,600	1,800	[Volt] rms	(Ta= 0°C) Note 4
CCFL Voltage (Reference) (VCFL)	_	650		[Volt] rms	(Ta=25°C) Note 5
CCFL Power consumption (PCFL)		3.9		[Watt]	(Ta=25°C) Note 5

- Note 1: DP-1 is AUO recommended Design Points.
 - *1 All of characteristics listed are measured under the condition using the ADT Test inverter.
 - *2 In case of using an inverter other than listed, it is recommended to check the inverter carefully. Sometimes, interfering noise stripes appear on the screen, and substandard luminance or flicker at low power may happen.
 - *3 In designing an inverter, it is suggested to check safety circuit very carefully. Impedance of CFL, for instance, becomes more than 1 [M ohm] when CFL is damaged.
 - *4 Generally, CFL has some amount of delay time after applying kick-off voltage. It is recommended to keep on applying kick-off voltage for 1 [Sec] until discharge.
 - *5 CFL discharge frequency must be carefully chosen so as not to produce interfering noise stripes on the screen.
 - *6 Reducing CFL current increases CFL discharge voltage and generally increases CFL discharge frequency. So all the parameters of an inverter should be carefully designed so as not to produce too much leakage current from high-voltage output of the inverter.
- Note 2: It should be employed the inverter which has "Duty Dimming", if ICFL is less than 4mA.
- Note 3: CFL discharge frequency should be carefully determined to avoid interference between inverter and TFT LCD.
- Note 4: CFL inverter should be able to give out a power that has a generating capacity of over 1,400 voltages. Lamp units need 1,400 voltages minimum for ignition.
- Note 5: Calculator value for reference (ICFL×VCFL=PCFL)

8.0 Interface Timings

Basically, interface timings should match the VESA 1400x1050 /60Hz (VG901101) manufacturing guideline timing.

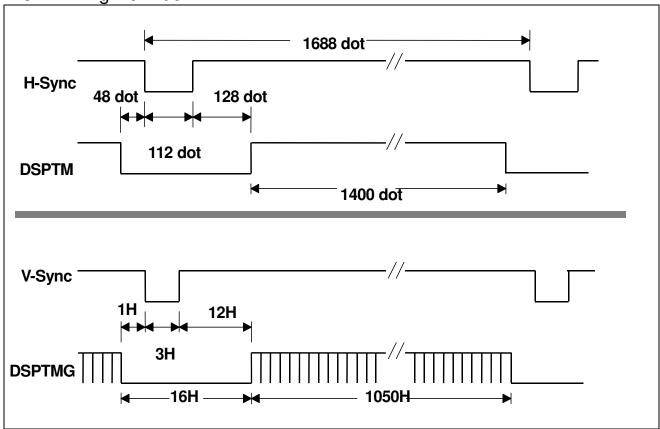
8.1 Timing Characteristics

Symbol	Description	Min	Тур	Max	Unit
fdck	DTCLK Frequency		54.00		[MHz]
tck	DTCLK cycle time		18.5		[nsec]
tx	X total time	740	844	1000	[tck]
tacx	X active time	700	700		[tck]
tbkx	X blank time		144		[tck]
Hsync	H frequency		63.98		[KHz]
Hsw	H-Sync width	Α	56		[tck]
Hbp	H back porch	В	64		[tck]
Hfp	H front porch	С	24		[tck]
ty	Y total time	1054	1066	2048	[tx]
tacy	Y active time		1050		[tx]
Vsync	Frame rate	(55)	60	61	[Hz]
Vw	V-sync Width	1	3	8	[tx]
Vfp	V-sync front porch	1	1		[tx]
Vbp	V-sync back porch	7	12	63	[tx]

Note: A+B+C=39

Note: Hsw(H-sync width) + Hbp(H-sync back porch) should be less than 515 tck.

8.2 Timing Definition



9.0 Power Consumption

Input power specifications are as followed;

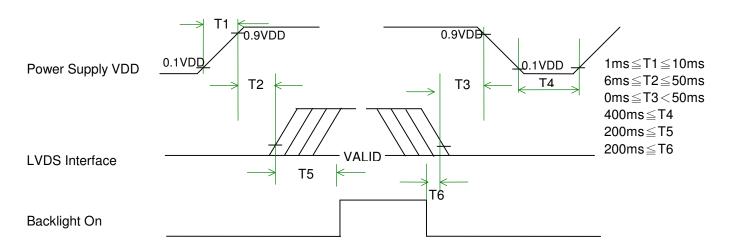
Symbol	Parameter	Min	Тур	Max	Unit	Condition
VDD	Logic/LCD Drive	3.0	3.3	3.6	[Volt]	Load Capacitance 20uF
	Voltage					
PDD	VDD Power		1.8		[Watt]	All Black Pattern
PDD Max	VDD Power max			1.93	[Watt]	Max Pattern (Note)
IDD	IDD Current		550		mA	All Black Pattern
IDD Max	IDD Current max			585	mA	Max Pattern (Note)
VDDrp	Allowable			100	[mV]	
	Logic/LCD Drive				р-р	
	Ripple Voltage					
VDDns	Allowable			100	[mV]	
	Logic/LCD Drive				р-р	
	Ripple Noise					

Note: VDD=3.3V

10. Power ON/OFF Sequence

VDD power and lamp on/off sequence is as follows. Interface signals are also shown in the chart. Signals from any system shall be Hi-Z state or low level when VDD is off.

Sequence of Power-on/off and signal-on/off



Apply the lamp voltage within the LCD operating range. When the backlight turns on before the LCD operation or the LCD turns off before the backlight turns off, the display may momentarily become abnormal.

11.0 Reliability / Safety Requirement

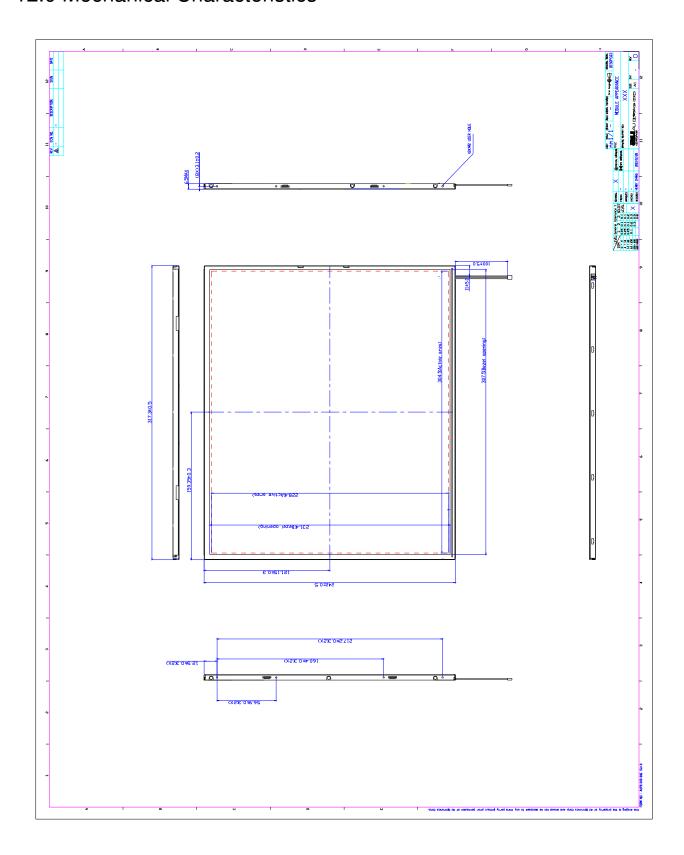
11.1 Reliability Test Conditions

Items	Required Condition
Temperature Humidity Bias	40°C/90%,300Hr
High Temperature Operation	50°C/Dry,300Hr
Low Temperature Operation	0℃,500Hr
Continuous Life	25°C,2000 hours
On/Off Test	ON/30 sec. OFF/30sec., 14,000 cycles
Hot Storage	60°C/40% RH ,240 hours
Cold Storage	-20°C/50% RH ,240 hours
Thermal Shock Test	-20°C/30 min ,60°C/30 min 100cycles
Hot Start Test	50°C/1 Hr min. power on/off per 5 minutes, 5 times
Cold Start Test	0°C/1 Hr min. power on/off per 5 minutes, 5 times
Shock Test (Non-Operating)	220G, 2ms, Half-sine wave
Vibration Test (Non-Operating)	Sinusoidal vibration, 1.5G zero-to-peak, 10 to 500 Hz, 0.5 octave/minute; 0.5hr in each of three mutually perpendicular axes.
ESD	Contact : operation $\pm 8KV$ / non-operation $\pm 10KV$ Air : operation $\pm 15KV$ / non-operation $\pm 20KV$
Altitude Test	10000 ft / operation / 8Hr 30000ft / non-operation / 24r
Maximum Side Mount Torque	2.5kgf.cm .

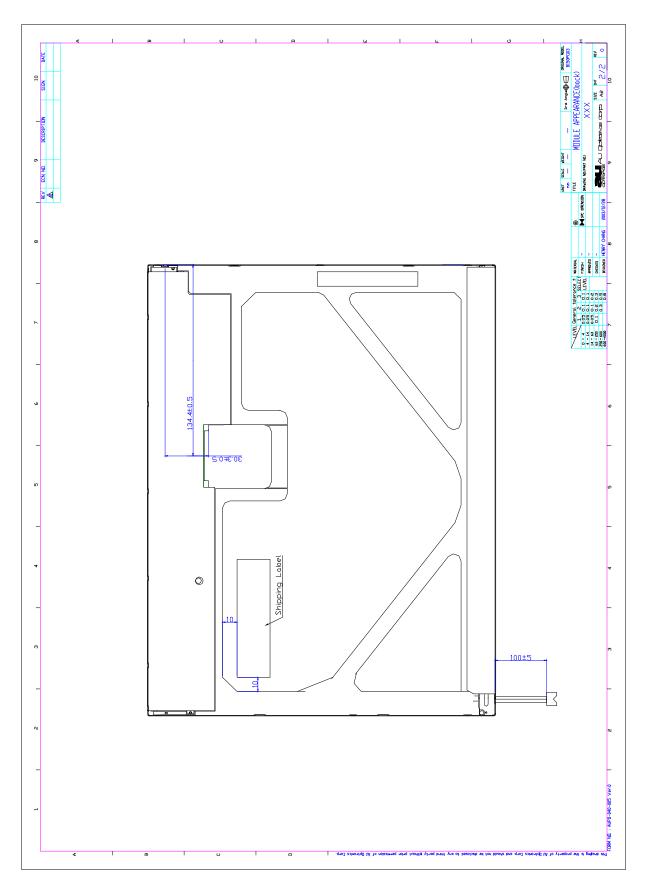
11.2 Safety

UL1950

12.0 Mechanical Characteristics

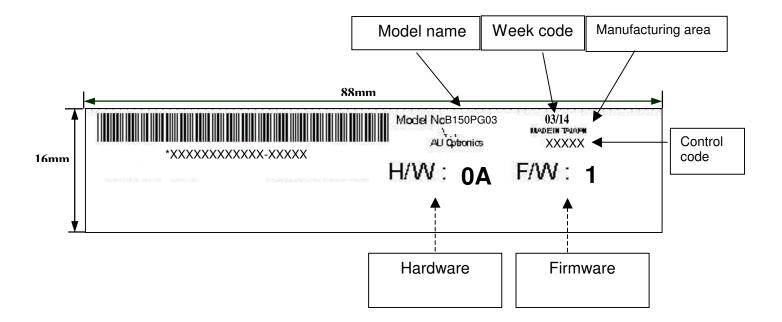


(C) Copyright AU Optronics, Inc. April, 2004 All Rights Reserved.



(C) Copyright AU Optronics, Inc. April, 2004 All Rights Reserved.

13.0 Shipping Label Format



14.0 Screw Hole Depth and Center Position

Screw hole minimum depth, from side surface =2.65 mm (See drawing) Screw hole center location, from front surface = 3.1 ± 0.3 mm (See drawing) Screw maximum length = 2.4 mm (See drawing)

Screw Torque: Maximum2.0 kgf-cm

