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|-------------|---------------|
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# Product Specification

## 7" color TFT-LCD module

MODEL NAME: C070FW01 V0

- ( ☒ ) Preliminary Specification
- ( ☐ ) Final Specification

## Rohs Compliance

Note: The content of this specification is subject to change.

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## Record of Revision

[illegible]

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## A. Physical specifications

| NO. | Item                    | Specification            | Remark |
|-----|-------------------------|--------------------------|--------|
| 1   | Display resolution(dot) | 480RGB(W)×234(H)         |        |
| 2   | Active area(mm)         | 154.08(W)×86.58(H)       |        |
| 3   | Screen size(inch)       | 7.0(Diagonal)            |        |
| 4   | Dot pitch(mm)           | 0.107(W)×0.370(H)        |        |
| 5   | Color configuration     | R. G. B. stripe          |        |
| 6   | Overall dimension(mm)   | 164.9(W)×100.0(H)×6.0(D) | Note 1 |
| 7   | Weight(g)               | 160 ±10                  |        |
| 8   | Surface treatment       | AG (25%) with SWV film   |        |
| 9   | Backlight unit          | CCFL                     |        |
| 10  | Gray Scale Inversion    | 6 o'clock                |        |

Note 1: Refer to Fig. 1

## B. Electrical specifications

### 1.Pin assignment

#### a. TFT-LCD panel driving section

| Pin no | Symbol           | I/O | Description   | Remark   |
|--------|------------------|-----|---|----------|
| 1      | GND              | -   | Ground for logic circuit                                |          |
| 2      | V <sub>CC</sub>  | I   | Supply voltage of logic control circuit for scan driver |          |
| 3      | V <sub>GL</sub>  | I   | Negative power for scan driver                          |          |
| 4      | V <sub>GH</sub>  | I   | Positive power for scan driver                          |          |
| 5      | STVR             | I/O | Vertical start pulse                                    | Note 1   |
| 6      | STVL             | I/O | Vertical start pulse                                    | Note 1   |
| 7      | CKV              | I   | Shift clock input for scan driver                       |          |
| 8      | U/D              | I   | UP/DOWN scan control input                              | Note 1,2 |
| 9      | OEV              | I   | Output enable input for scan driver                     |          |
| 10     | VCOM             | I   | Common electrode driving signal                         |          |
| 11     | VCOM             | I   | Common electrode driving signal                         |          |
| 12     | L/R              | I   | LEFT/RIGHT scan control input                           | Note 1,2 |
| 13     | MOD              | I   | Sequential sampling and simultaneous sampling setting   | Note 3   |
| 14     | OEH              | I   | Output enable input for data driver                     |          |
| 15     | STHL             | I/O | Start pulse for horizontal scan line                    | Note 1   |
| 16     | STHR             | I/O | Start pulse for horizontal scan line                    | Note 1   |
| 17     | CPH3             | I   | Sampling and shifting clock pulse for data driver       |          |
| 18     | CPH2             | I   | Sampling and shifting clock pulse for data driver       |          |
| 19     | CPH1             | I   | Sampling and shifting clock pulse for data driver       |          |
| 20     | V <sub>CC</sub>  | I   | Supply voltage of logic control circuit for data driver |          |
| 21     | GND              | -   | Ground for logic circuit                                |          |
| 22     | VR               | I   | Alternated video signal input(Red)                      |          |
| 23     | VG               | I   | Alternated video signal input(Green)                    |          |
| 24     | VB               | I   | Alternated video signal input(Blue)                     |          |
| 25     | AV <sub>DD</sub> | I   | Supply voltage for analog circuit                       |          |
| 26     | AV <sub>SS</sub> | -   | Ground for analog circuit                               |          |

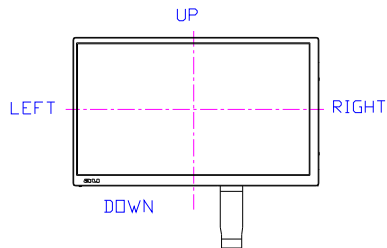
Note 1: Selection of scanning mode (please refer to the following table)

| Setting of scan control input |                 | IN/OUT state for start pulse |      |      |      | Scanning direction                       |
|-------------------------------|-----------------|------------------------------|------|------|------|--|
| U/D                           | L/R             | STVR                         | STVL | STHR | STHL |  |
| GND                           | V <sub>CC</sub> | OUT                          | IN   | OUT  | IN   | From up to down, and from left to right. |
| V <sub>CC</sub>               | GND             | IN                           | OUT  | IN   | OUT  | From down to up, and from right to left. |
| GND                           | GND             | OUT                          | IN   | IN   | OUT  | From up to down, and from right to left. |
| V <sub>CC</sub>               | V <sub>CC</sub> | IN                           | OUT  | OUT  | IN   | From down to up, and from left to right. |

IN: Input; OUT: Output.

Note 2: Definition of scanning direction.

Refer to figure as below:



Note 3: MOD = H: Simultaneous sampling.

MOD = L: Sequential sampling.

Please set CPH2 and CPH3 to GND when MOD = H.

#### b. Backlight driving section (Refer to Figure 1)

| No. | Symbol | I/O | Description                                    | Remark |
|-----|--------|-----|--|--------|
| 1   | HI     | I   | Power supply for backlight unit (High voltage) | --     |
| 2   | GND    | -   | Ground for backlight unit                      | --     |

## 2. Absolute maximum ratings

| Item                 | Symbol            | Condition   | Min. | Max.          | Unit | Remark |
|----------------------|-------------------|-------------|------|---------------|------|--------|
| Power voltage        | $V_{CC}$          | GND=0       | -0.3 | 7             | V    |        |
|                      | $AV_{DD}$         | $AV_{SS}=0$ | -0.3 | 7             | V    |        |
|                      | $V_{GH}$          | GND=0       | -0.3 | 18            | V    |        |
|                      | $V_{GL}$          |             | -15  | 0.3           | V    |        |
|                      | $V_{GH} - V_{GL}$ |             | -    | 33            | V    |        |
| Input signal voltage | $V_i$             |             | -0.3 | $AV_{DD}+0.3$ | V    | Note 1 |
|                      | $V_i$             |             | -0.3 | $V_{CC}+0.3$  | V    | Note 2 |
|                      | VCOM              |             | -2.9 | 5.2           | V    |        |
| CCFL                 | $V_L$             |             |      | 3,000         | Vrms |        |
|                      | $I_L$             |             |      | 10            | mA   |        |
| Temp. range          |                   | Operation   | -30  | +85           | °C   | Note 3 |
|                      |                   | Storage     | -40  | +95           | °C   |        |

Note 1: VR, VG, VB.

Note 2: STHL, STHR, OEH, L/R, CPH1~CPH3, STVR, STVL, OEV, CKV, U/D, MOD

Note 3: Operation temp. range means Ambient Temp.

### 3. Electrical characteristics

#### a. Typical operating conditions (GND=AVss=0V, Note 4 )

| Item                                | Symbol           | Min.            | Typ.                | Max.                  | Unit                | Remark       |
|-------------------------------------|------------------|-----------------|---------------------|-----------------------|---------------------|--------------|
| Power supply                        | V <sub>CC</sub>  | 3               | 5                   | 5.5                   | V                   |              |
|                                     | AV <sub>DD</sub> | 4.5             | 5                   | 5.5                   | V                   |              |
|                                     | V <sub>GH</sub>  | 14.3            | 15                  | 15.7                  | V                   |              |
|                                     | V <sub>GL</sub>  | -10.5           | -10                 | -9.5                  | V                   |              |
| Video signal amplitude (VR, VG, VB) | V <sub>IA</sub>  | 0.4             | -                   | AV <sub>DD</sub> -0.4 | V                   | Note 1       |
|                                     | V <sub>IAC</sub> | -               | 3                   | -                     | V                   | AC component |
|                                     | V <sub>IDC</sub> | -               | AV <sub>DD</sub> /2 | -                     | V                   | DC component |
| VCOM                                | V <sub>CAC</sub> | 3.5             | 5.6                 | 6.5                   | Vp-p                | AC component |
|                                     | V <sub>CDC</sub> | 1.4             | 1.7                 | 2.0                   | V                   | DC component |
| Input signal voltage                | H Level          | V <sub>IH</sub> | 0.8 V <sub>CC</sub> | -                     | V <sub>CC</sub>     | Note 2       |
|                                     | L Level          | V <sub>IL</sub> | 0                   | -                     | 0.2 V <sub>CC</sub> |              |

Note 1: Refer to Fig.4- (a).

Note 2: STHL, STHR, OEH, L/R, CPH1~CPH3, STVR, STVL, OEV, CKV, U/D, MOD

Note 3: Be sure to apply GND, V<sub>CC</sub> and V<sub>GL</sub> to the LCD first, and then apply V<sub>GH</sub>.

#### b. Current consumption (GND=AVss=0V)

| Parameter          | Symbol          | Condition             | Min. | Typ. | Max. | Unit | Remark |
|--------------------|-----------------|-----------------------|------|------|------|------|--------|
| Current for driver | I <sub>GH</sub> | V <sub>GH</sub> =15V  | -    | 0.20 | 0.5  | mA   |        |
|                    | I <sub>GL</sub> | V <sub>GL</sub> =-10V | -    | 0.80 | 1.5  | mA   |        |
|                    | I <sub>CC</sub> | V <sub>CC</sub> =5V   | -    | 3.0  | 6.0  | mA   |        |
|                    | I <sub>DD</sub> | AV <sub>DD</sub> =5V  | -    | 17.0 | 30   | mA   |        |

#### c. Backlight driving conditions (Self-heating type)

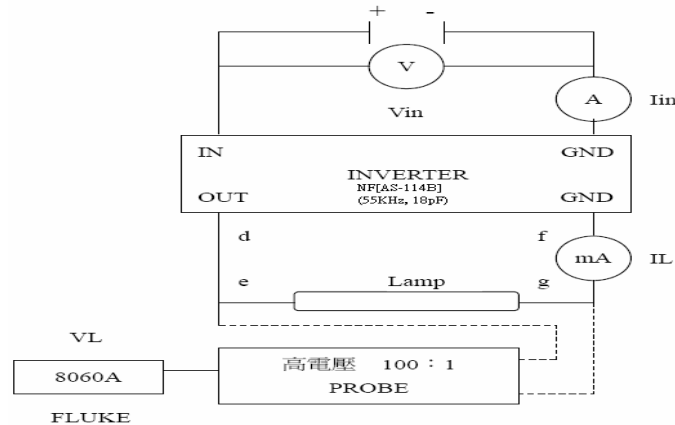
| Parameter                    | Symbol         | Min.   | Typ.  | Max.  | Unit              | Remark             |
|------------------------------|----------------|--------|-------|-------|-------------------|--------------------|
| Lamp voltage                 | V <sub>L</sub> | 513    | 570   | 627   | Vrms              |                    |
| Lamp current                 | I <sub>L</sub> | -      | 6     | 6.5   | mA <sub>rms</sub> |                    |
| Frequency                    | F <sub>L</sub> | 50     | -     | 80    | kHz               | Note 2             |
| Lamp starting voltage        | V <sub>S</sub> | -      | 890   | 1,110 | Vrms              | Ta = 25°C, Note 4  |
|                              |                | -      | 1,160 | 1,440 | Vrms              | Ta = 0°C, Note 4   |
|                              |                | -      | 1,500 | 1,870 | Vrms              | Ta = -30°C, Note 4 |
| Discharge Stabilization Time | T <sub>s</sub> |        |       | 3     | min               |                    |
| Discharge Time lag           | T <sub>d</sub> |        |       | 1     | sec               | Note 5             |
| Lamp life time               |                | 10,000 | -     | -     | Hr                | Note 6             |

Note 1: Panel surface temperature should be kept less than content of "2. Absolute maximum ratings"

Note 2: The lamp frequency should be selected as different as possible from display horizontal synchronous signal to avoid interference. (Reference value)



Note 3: Values of “Lamp Voltage”, “Lamp power consumption” and “Starting voltage” are defined on condition of the LCD module derived by NF[AS-114B] circuit which measured from connectors of product(as below figure). However this isn't the values that we can assure stability of starting lamp on condition that the module is installed in your set.



Note 4: The “MAX” of “Starting voltage” means the minimum voltage to light normally in the LCD module.

Note 5: The time needed to start discharge when the over 1500Vrms voltage is continuously applied to both end of the lamp. Before testing, the lamp is left in the dark room(ambient temperature: 25+/- 2°C, ambient luminance: less than 0.1lux) for 24Hrs after lighted for 1minute at lated lamp current.

Note 6:The” Lamp life time” is defined as the module brightness decrease to 50% original brightness at Ta=25°C, IL=6mA.

## 5. AC Timing

### a. Timing conditions

| Parameter                      | Symbol                              | Min. | Typ.        | Max.        | Unit.       | Remark    |
|--------------------------------|-------------------------------------|------|-------------|-------------|-------------|-----------|
| Rising time                    | $t_r$                               | -    | -           | 10          | ns          | Note 1    |
| Falling time                   | $t_f$                               | -    | -           | 10          | ns          | Note 1    |
| High and low level pulse width | $t_{CPH}$                           | 99   | 103         | 107         | ns          | CPH1~CPH3 |
| CPH pulse duty                 | $t_{CWH}$                           | 40   | 50          | 60          | %           | CPH1~CPH3 |
| CPH pulse delay                | $t_{C12}$<br>$t_{C23}$<br>$t_{C31}$ | 30   | $t_{CPH}/3$ | $t_{CPH}/2$ | ns          | CPH1~CPH3 |
| STH setup time                 | $t_{SUH}$                           | 20   | -           | -           | ns          | STHR,STHL |
| STH hold time                  | $t_{HDH}$                           | 20   | -           | -           | Ns          | STHR,STHL |
| STH pulse width                | $t_{STH}$                           | -    | 1           | -           | $t_{CPH}$   | STHR,STHL |
| STH period                     | $t_H$                               | 61.5 | 63.5        | 65.5        | $\mu s$     | STHR,STHL |
| OEH pulse width                | $t_{OEH}$                           | -    | 1.22        | -           | $\mu s$     | OEH       |
| Sample and hold disable time   | $t_{DIS1}$                          | -    | 8.28        | -           | $\mu s$     |           |
| OEV pulse width                | $t_{OEV}$                           | -    | 5.40        | -           | $\mu s$     | OEV       |
| CKV pulse width                | $t_{CKV}$                           | -    | 4.18        | -           | $\mu s$     | CKV       |
| Clean enable time              | $t_{DIS2}$                          | -    | 3.74        | -           | $\mu s$     |           |
| Horizontal display start       | $t_{SH}$                            | -    | 0           | -           | $T_{CPH}/3$ |           |

|                                 |            |     |      |     |             |           |
|---------------------------------|------------|-----|------|-----|-------------|-----------|
| Horizontal display timing range | $t_{DH}$   | -   | 1440 | -   | $T_{CPH}/3$ |           |
| STV setup time                  | $t_{SUV}$  | 400 | -    | -   | ns          | STVL,STVR |
| STV hold time                   | $t_{HDV}$  | 400 | -    | -   | ns          | STVL,STVR |
| STV pulse width                 | $t_{STV}$  | -   | -    | 1   | $t_H$       | STVL,STVR |
| Horizontal lines per field      | $t_V$      | 256 | 262  | 268 | $t_H$       | Note 2    |
| Vertical display start          | $t_{SV}$   |     | 3    | -   | $t_H$       |           |
| Vertical display timing range   | $t_{DV}$   |     | 234  | -   | $t_H$       |           |
| VCOM rising time                | $t_{rCOM}$ |     | -    | 5   | $\mu s$     |           |
| VCOM falling time               | $t_{fCOM}$ |     | -    | 5   | $\mu s$     |           |
| VCOM delay time                 | $t_{DCOM}$ |     | -    | 3   | $\mu s$     |           |
| RGB delay time                  | $t_{DRGB}$ |     | -    | 1   | $\mu s$     |           |

Note 1: For all of the logic signals.

Note 2: Please don't use odd horizontal lines to drive LCD panel for both odd and even field simultaneously.

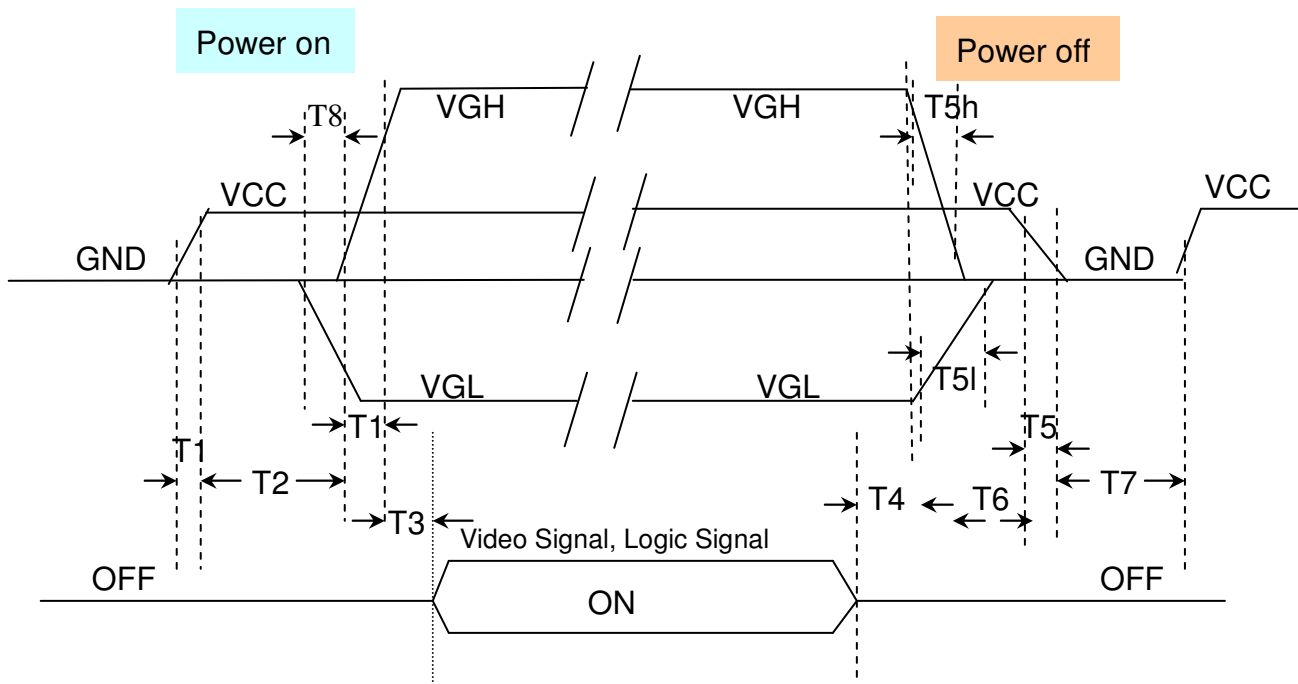
Note 3: For Partial mode (4:3, side-black)

#### b. Timing diagram

Please refer to the attached drawing, from Fig.2 to Fig.6.

## 5. Power Sequence (Suggestion)

Sequence for power on/off and Signal on/off



- $T1 \leq 15\text{ms}$  (From 10%\*VCC to 90%\*VCC , when VCC is Low to High) ;
- $T2 \leq 10\text{ms}$  (From 90%\*VCC to 10%\*VGH , when VCC is Low to High) ;
- $T3 \leq 10\text{ms}$  (From 90%\*VGH to Video signal , when VGH is Low to High) ;
- $T4 \leq 10\text{ms}$  (From Video signal to 90%\*VGH , when VGH is High to Low) ;
- $T5 \leq 20\text{ms}$  (From 90%\*VCC to 10%\*VCC , when VCC is High to Low) ;
- $T5h \leq 25\text{ms}$  (From 90%\*VGH to 10%\*VGH , when VGH is High to Low) ;
- $T5l \leq 35\text{ms}$  (From 90%\*VGL to 10%\*VGL , when VGL is Low to High) ;
- $T6 \leq 10\text{ms}$  (From 10%\*VGH to 90%\*VCC , when VCC is Low to High) ;
- $T7 \geq 0.4\text{s}$  (From 10%\*VCC is H→L to 10%\*VCC is L→H) °
- $T8 \geq 1.5\text{ms}$  (From 10%\*VGL(H→L) to 10%\*VGH (L→H)) °

### C. Optical specification (Note 1, Note 2)

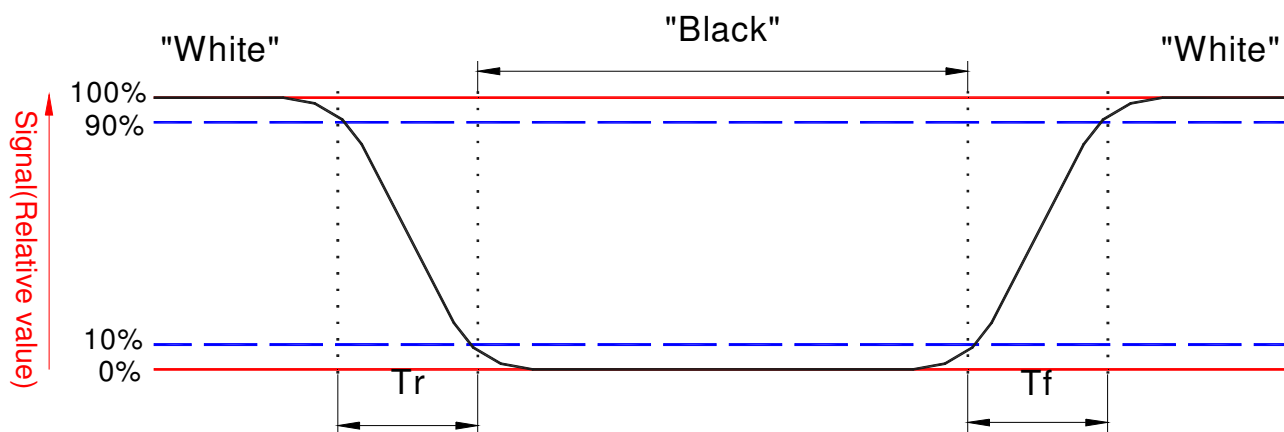
| Item               |        | Symbol       | Condition                               | Min. | Typ. | Max. | Unit            | Remark    |
|--------------------|--------|--------------|---|------|------|------|-----------------|-----------|
| Response time      | Rise   | Tr           | $\theta = 0^\circ$                      | -    | 12   | 24   | ms              | Note 3,5  |
|                    | Fall   | Tf           |   | -    | 18   | 36   | ms              |           |
| Contrast ratio     |        | CR           | At optimized Viewing angle              | 200  | 300  | -    |                 | Note 4, 5 |
| Viewing angle      | Top    | $CR \geq 10$ |   | 30   | 40   | -    | deg.            | Note 5, 6 |
|                    | Bottom |              |   | 50   | 60   | -    |                 |           |
|                    | Left   |              |   | 50   | 60   | -    |                 |           |
|                    | Right  |              |   | 50   | 60   | -    |                 |           |
| Viewing angle      | Top    | $CR \geq 5$  |   | 40   | 50   | -    | deg.            | Note 5, 6 |
|                    | Bottom |              |   | 60   | 70   | -    |                 |           |
|                    | Left   |              |   | 60   | 70   | -    |                 |           |
|                    | Right  |              |   | 60   | 70   | -    |                 |           |
| Brightness         |        | $Y_L$        | $I_L = 6\text{mA}$ , $25^\circ\text{C}$ | 400  | 500  | -    | $\text{cd/m}^2$ | Note 7    |
| White chromaticity |        | X            | $\theta = 0^\circ$                      | 0.26 | 0.31 | 0.36 |                 | Note 7    |
|                    |        | Y            | $\theta = 0^\circ$                      | 0.28 | 0.33 | 0.38 |                 |           |
| NTSC Ratio         |        |              | $\theta = 0^\circ$                      |      | 48   |      | %               |           |

Note 1 : Ambient temperature  $= 25^\circ\text{C}$ , and lamp current  $I_L = 6 \text{ mArms}$ . To be measured in the dark room. DC/AC inverter driving frequency: 70 kHz.

Note 2 : To be measured on the center area of panel with a viewing cone of  $1^\circ$  by Topcon luminance meter BM-5, after 15 minutes operation.

Note 3. Definition of response time:

The output signals of photo detector are measured when the input signals are changed from "black" to "white" (falling time) and from "white" to "black" (rising time), respectively. The response time is defined as the time interval between the 10% and 90% of amplitudes. Refer to figure as below.



Note 4. Definition of contrast ratio:

Contrast ratio is calculated with the following formula.

$$\text{Contrast ratio (CR)} = \frac{\text{Photo detector output when LCD is at "White" state}}{\text{Photo detector output when LCD is at "Black" state}}$$

Note 5. White  $V_i = V_{i50} + 1.5V$

Black  $V_i = V_{i50} \pm 2.0V$

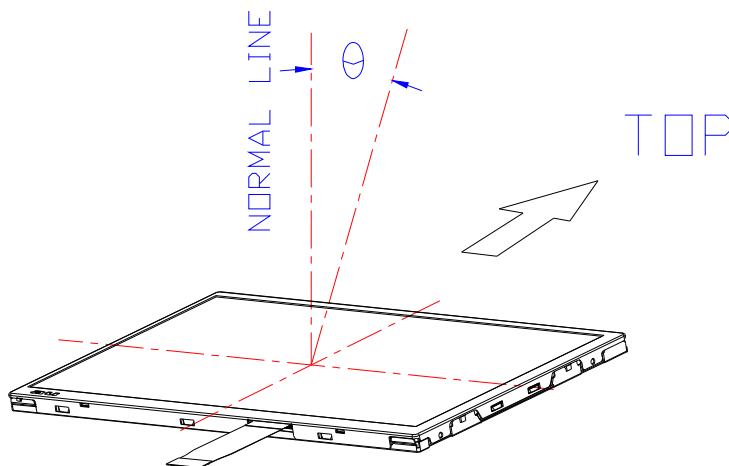
" $\pm$ " means that the analog input signal swings in phase with  $V_{COM}$  signal.

" $\mp$ " means that the analog input signal swings out of phase with  $V_{COM}$  signal.

$V_{i50}$  : The analog input voltage when transmission is 50%

The 100% transmission is defined as the transmission of LCD panel when all the input terminals of module are electrically opened.

Note 6. Definition of viewing angle, Refer to figure as below.



Note 7. Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.

#### D. Reliability test items(Note 3):

| No. | Test items                         | Conditions  | Remark  |
|-----|------------------------------------|---|---|
| 1   | High temperature storage           | Ta= 95℃ 240Hrs  |   |
| 2   | Low temperature storage            | Ta= -40℃ 240Hrs   |   |
| 3   | High temperature operation         | Tp= 85℃ 240Hrs  |   |
| 4   | Low temperature operation          | Ta= -30℃ 240Hrs   |   |
| 5   | High temperature and high humidity | Tp= 60℃, 90% RH 240Hrs  | Operation                                       |
| 6   | Heat shock                         | -30℃~85℃/200 cycles 1Hrs/cycle  | Non-operation                                   |
| 7   | Electrostatic discharge            | ±200V,200pF(0Ω), once for each terminal   | Non-operation                                   |
| 8   | Vibration                          | Frequency range : 8~33.3Hz<br>Stoke : 1.3mm<br>Sweep : 2.9G, 33.3 ~ 400Hz<br>Cycle : 15 minutes<br>2 hours for each direction of X,Z<br>4 hours for Y direction | JIS D1601,<br>A-10<br>condition A<br><br>Note 4 |
| 9   | Mechanical shock                   | 100G, 6ms, ±X,±Y,±Z<br>3 times for each direction   | JIS C7021,<br>A-7<br>Condition C                |
| 10  | Vibration (with carton)            | Random vibration:<br>0.015G <sup>2</sup> /Hz from 5~200Hz<br>-6dB/octave from 200~500Hz   | IEC 68-34                                       |
| 11  | Drop (with carton)                 | Height: 60cm<br>1 corner, 3 edges, 6 surfaces   | JIS Z0202                                       |

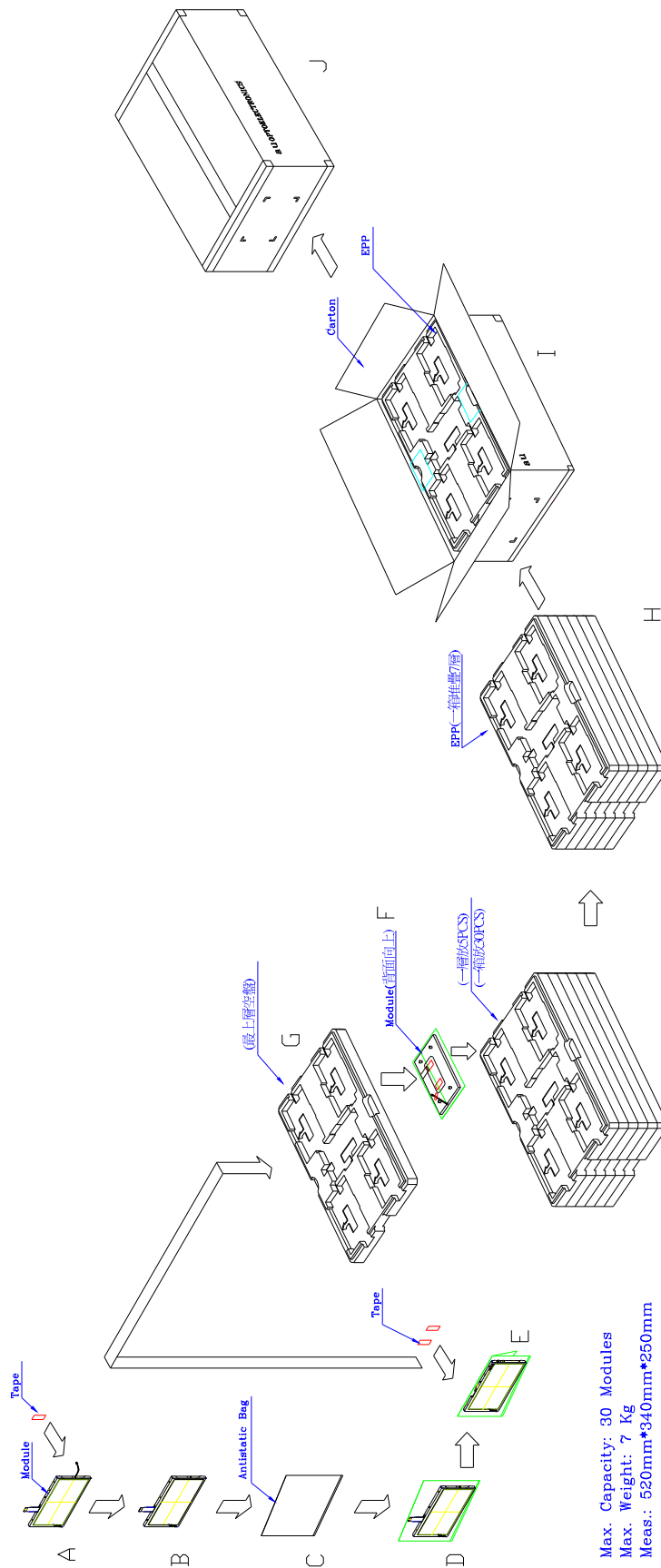
Note1: Ta: Ambient temperature.

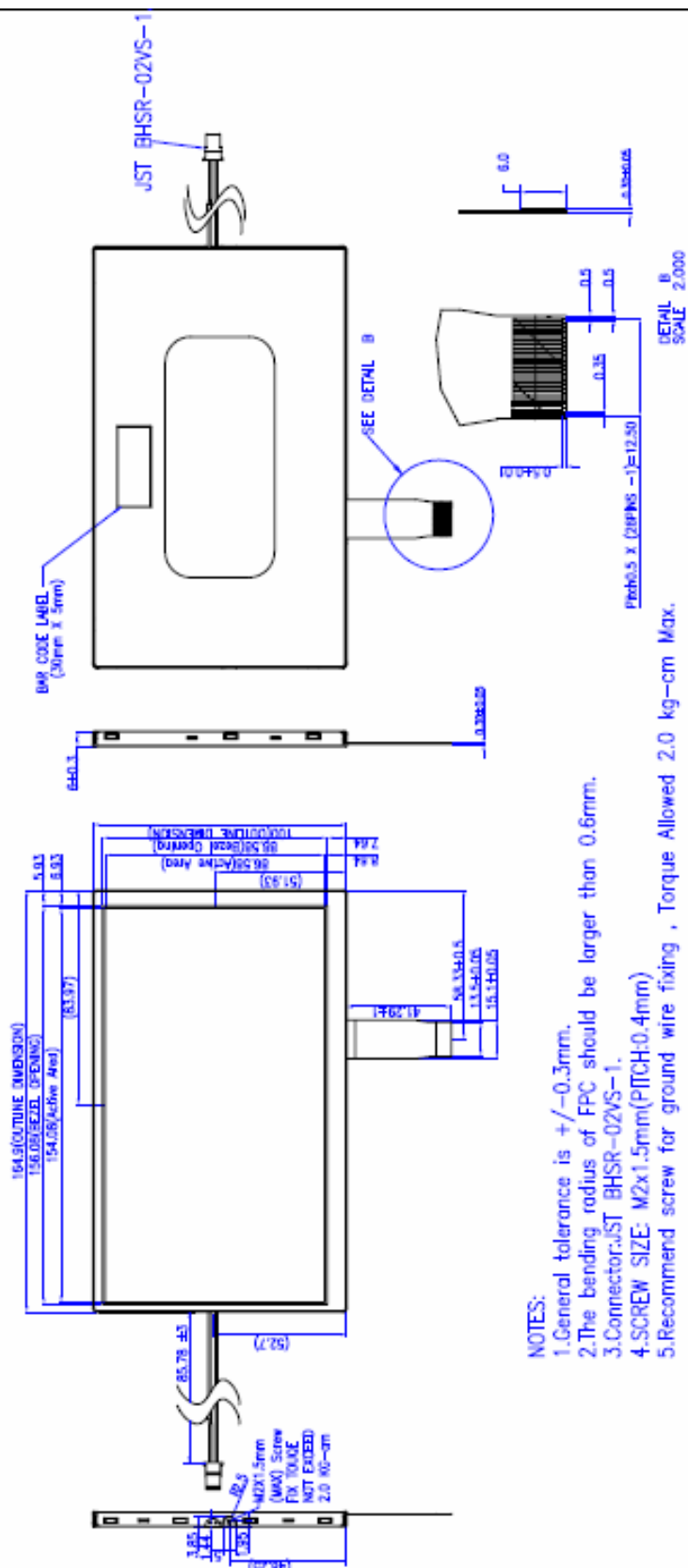
Note2: Tp: Panel Surface Temperature

Note3: In the standard conditions, there is not display function NG issue occurred. All the cosmetic specification is judged before the reliability stress.

Note 4: Cycle time for vibration is 15 minutes.

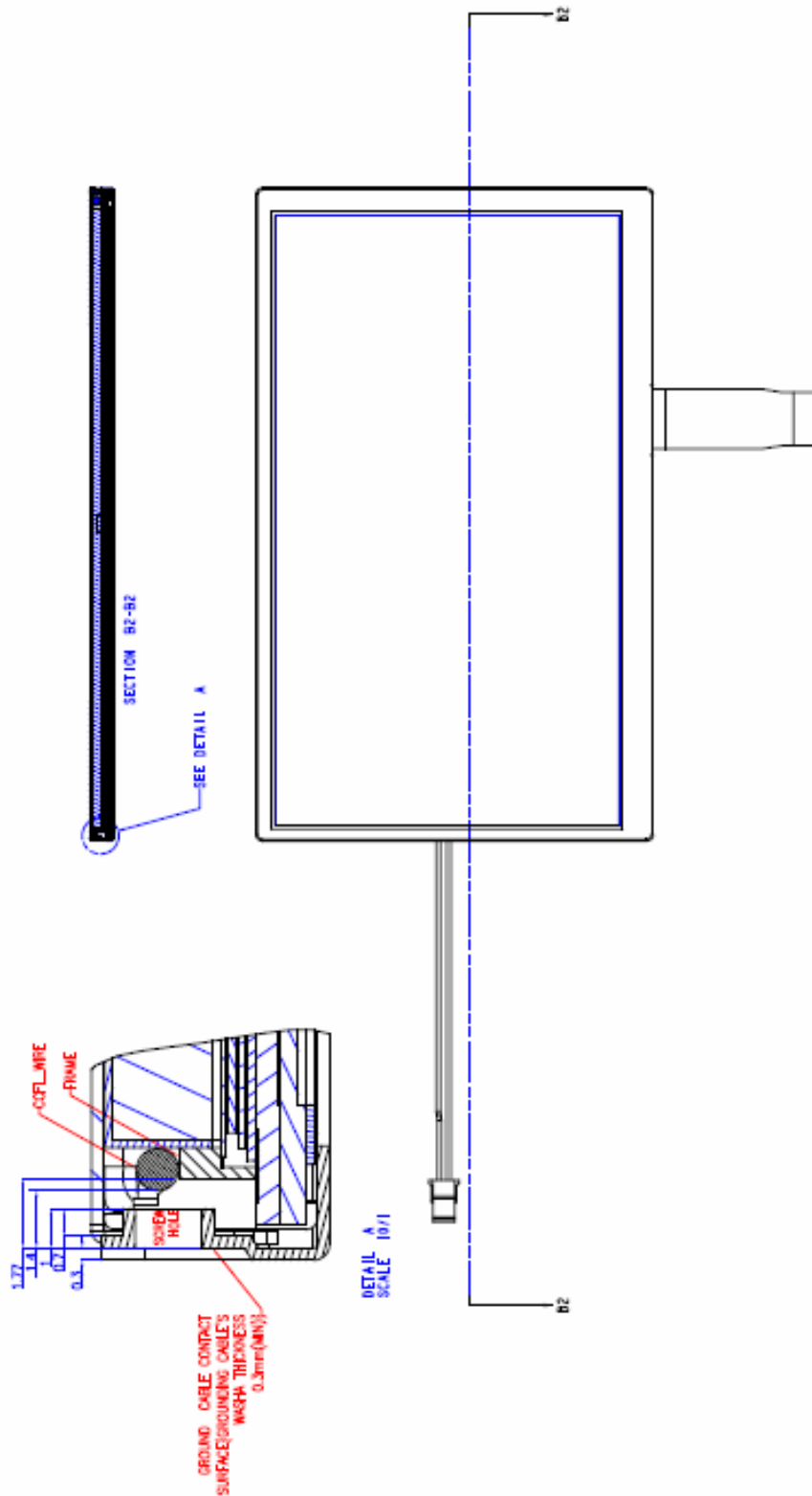
### E. Packing form





**Fig.1- Outline dimension of TFT-LCD module(Front Side)**





**Fig.1- Outline dimension of TFT-LCD module( Rear Side)**

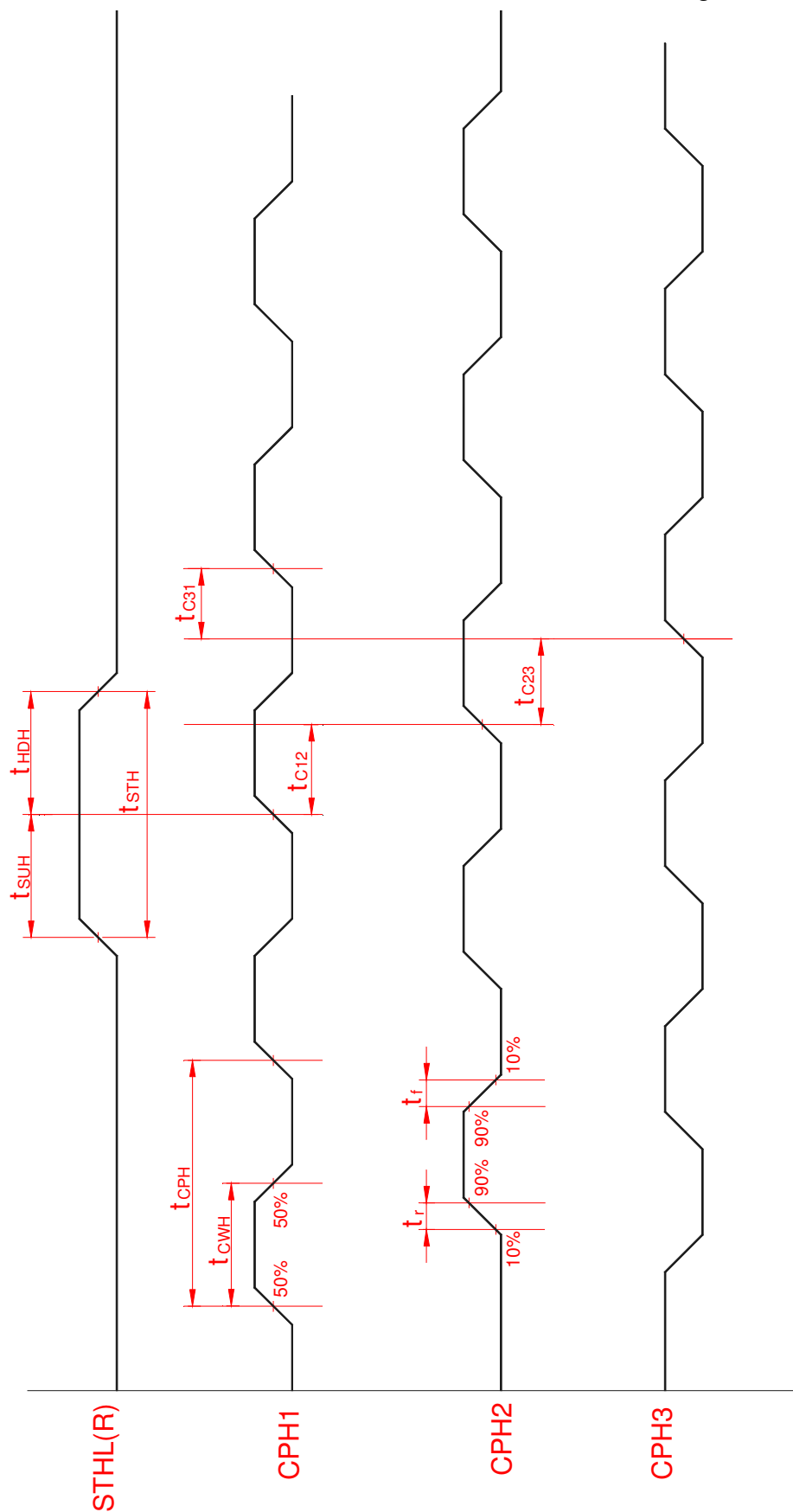
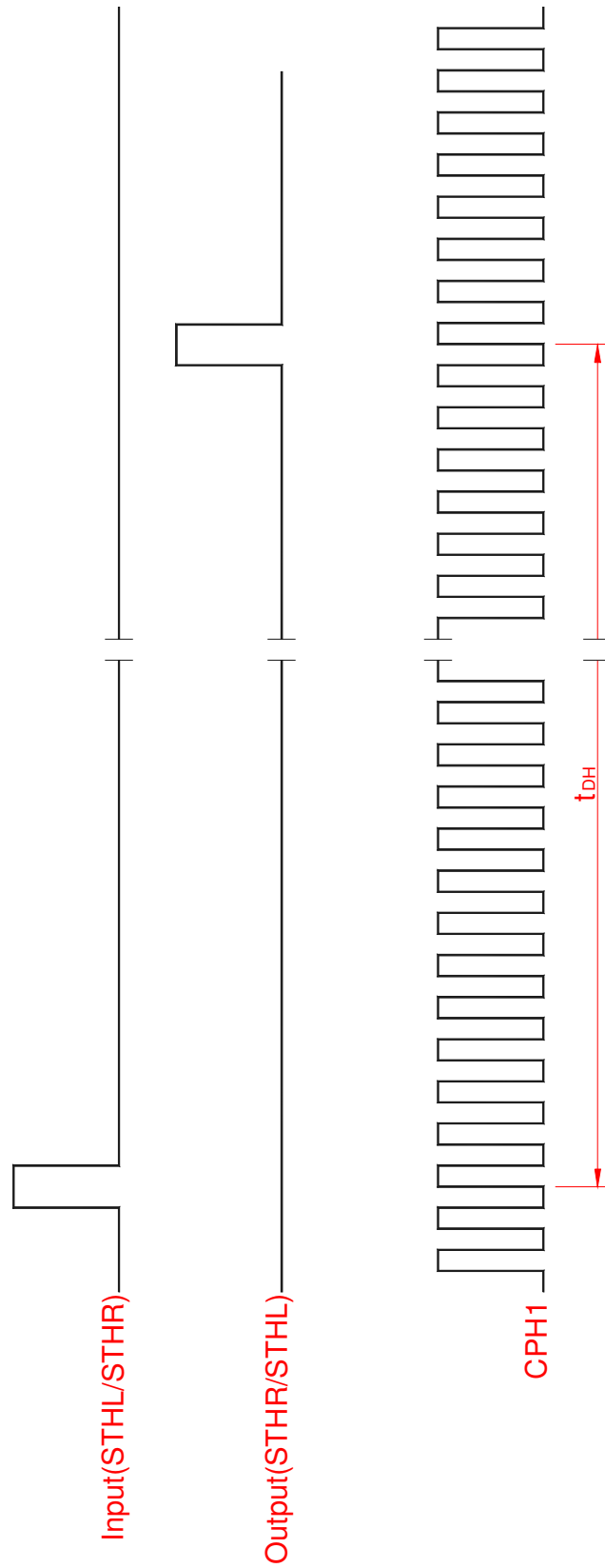
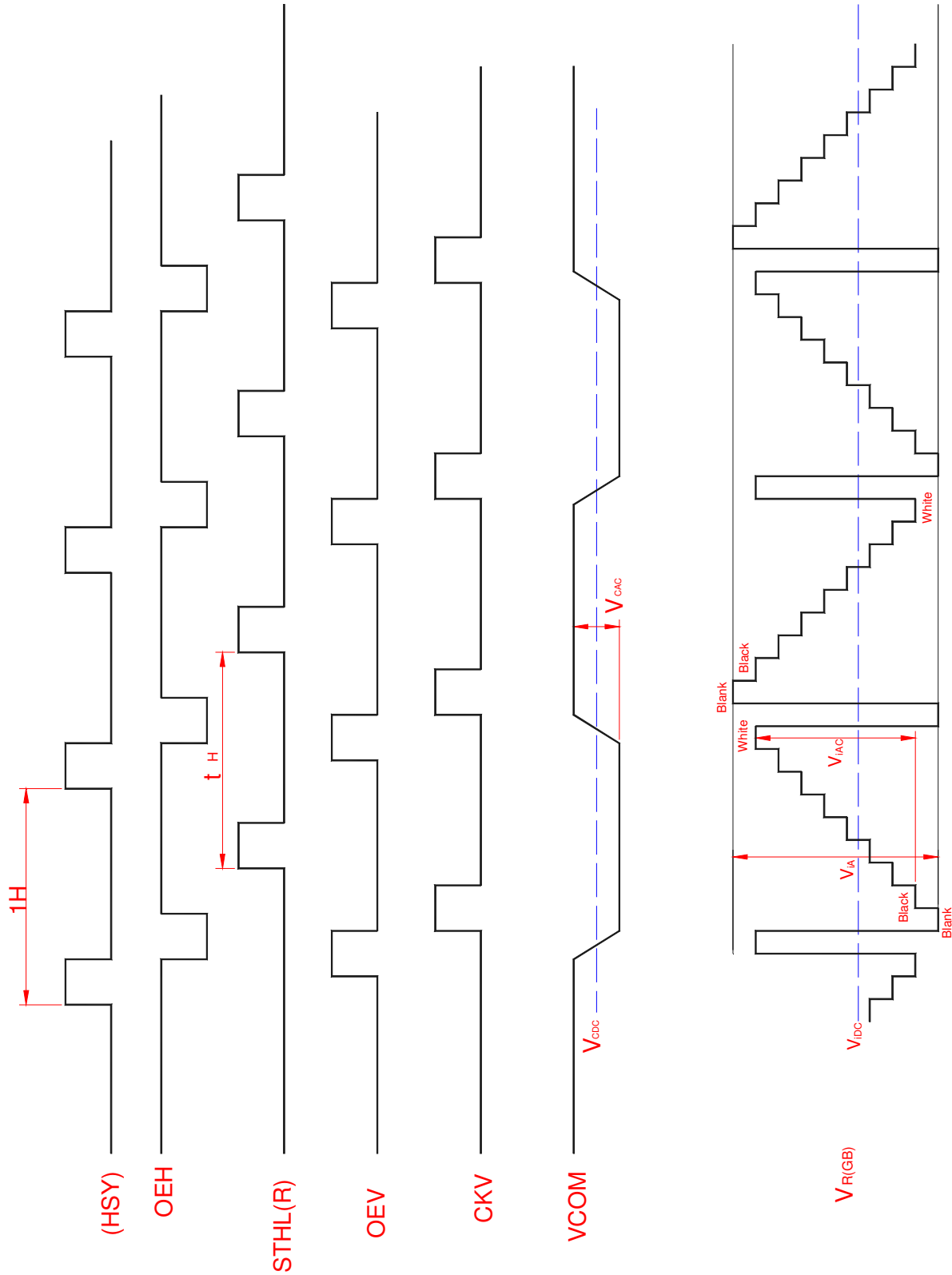


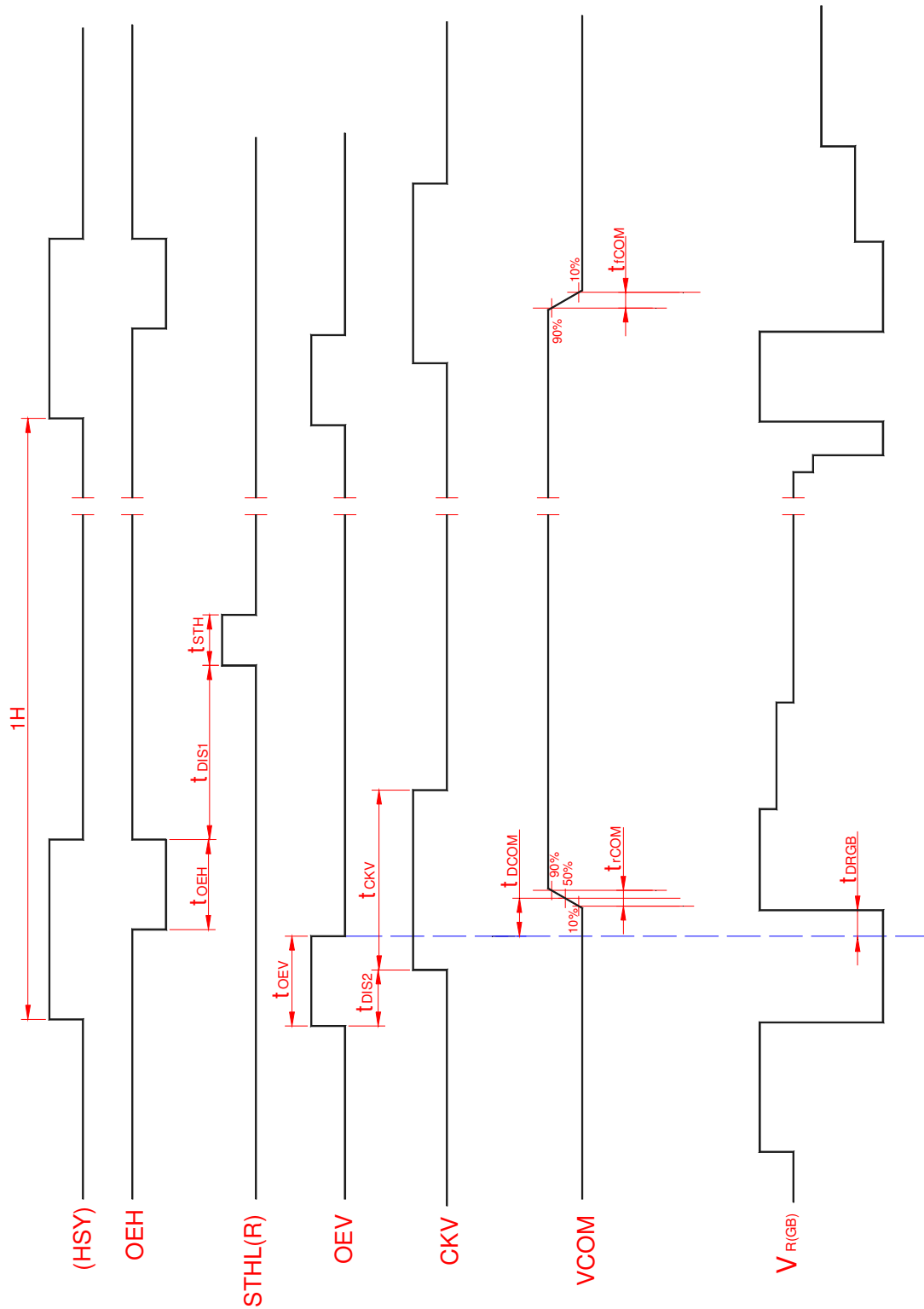
Fig.2 Sampling clock timing



**Fig.3 Horizontal display timing range**

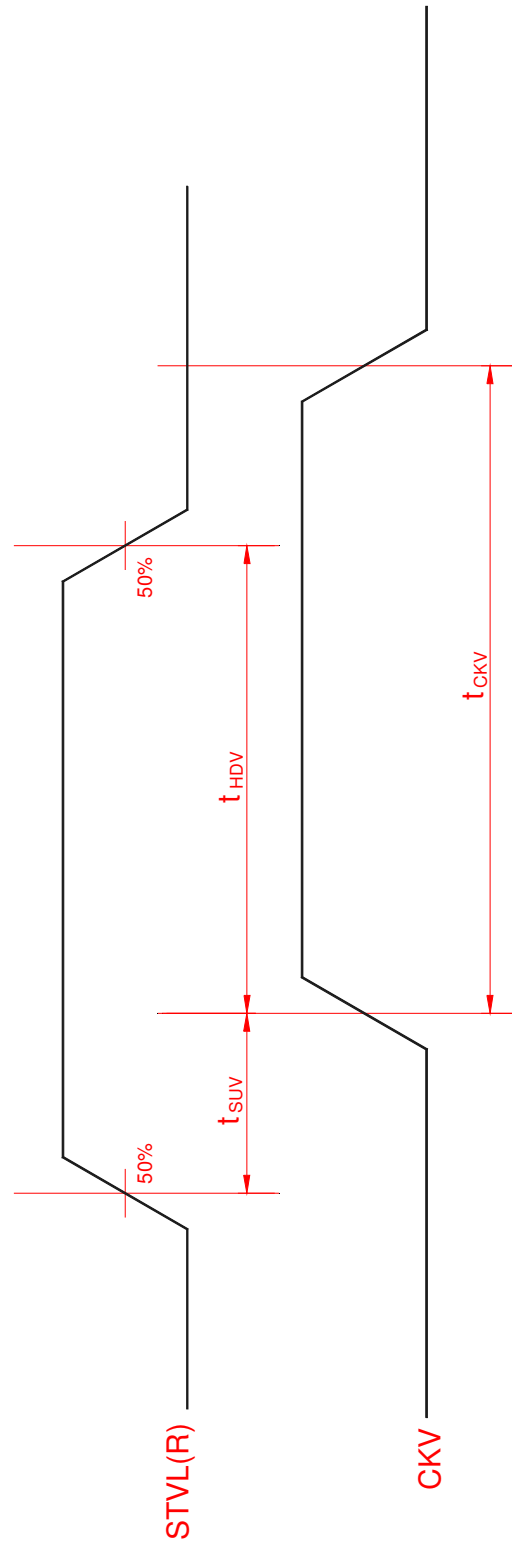


**Fig.4-(a) Horizontal timing**



Note: The falling edge of OEV should be synchronized with the falling edge of OEH

**Fig.4-(b) Detail horizontal timing**



**Fig.5 Vertical shift clock timing**

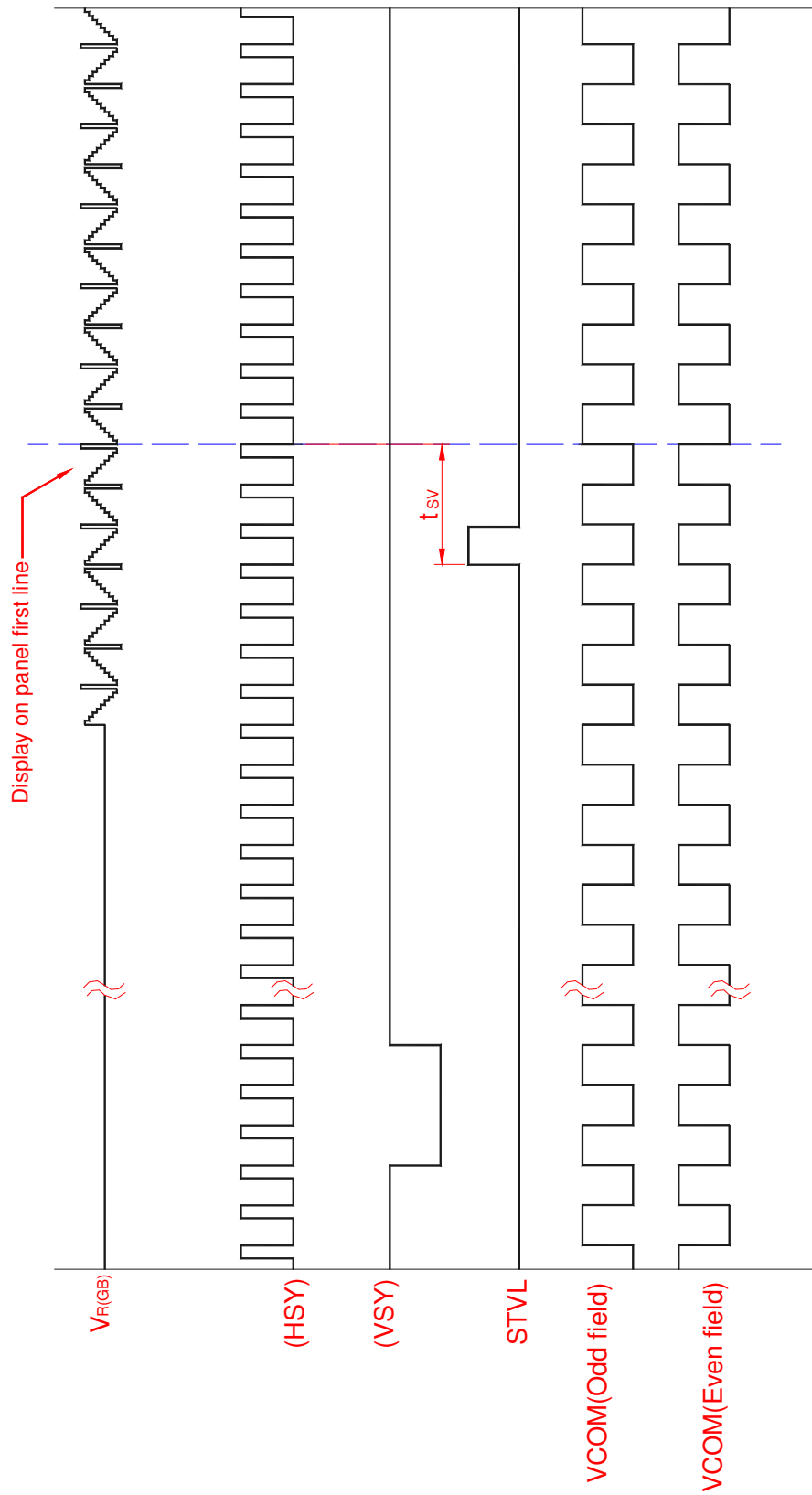


Fig.6-(a) Vertical timing (From up to down)

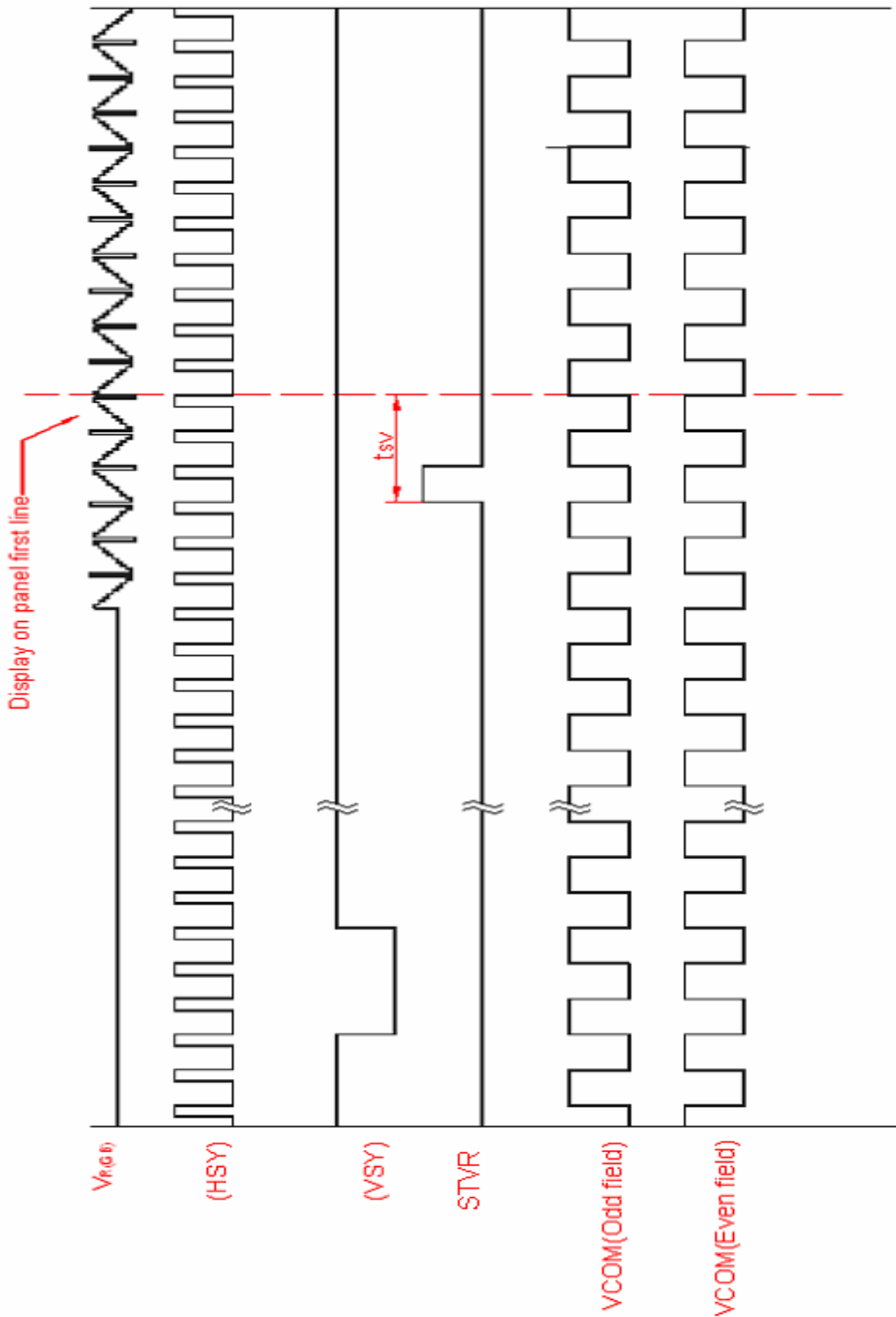


Fig.6-(b) Vertical timing (From down to up)