

AU OPTRONICS CORPORATION

Product Specification

23.0" Wide-UXGA Color TFT-LCD Module

Model Name: M230UW01 V.1

Approved by	Prepared by
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DDBU Marketing Division / AU Optronics corporation

Customer	Checked & Approved by

Product Specification

23.0" Wide-UXGA Color TFT-LCD Module Model Name: M230UW01 V.1

(u) Preliminary Specifications
() Final Specifications

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Record of Revision

Version and Date	Page	Old description	New Description	Remark
0.1 2004/12/27	All	First Edition for Customer	All	

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1.0 Handling Precautions

- 1) Since front polarizer is easily damaged, pay attention not to scratch it.
- 2) Be sure to turn off power supply when inserting or disconnecting from input connector.
- 3) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- 4) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- 5) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface.
- 6) Since CMOS LSI is used in this module, take care of static electricity and insure human earth when handling.
- 7) Do not open nor modify the Module Assembly.
- 8) Do not press the reflector sheet at the back of the module to any directions.
- 9) In case if a module has to be put back into the packing container slot after once it was taken out from the container, do not press the center of the CCFL reflector edge. Instead, press at the far ends of the CCFL reflector edge softly. Otherwise the TFT module may be damaged.
- 10) At the insertion or removal of the Signal Interface Connector, be sure not to rotate nor tilt the Interface Connector of the TFT module.
- 11) After installation of the TFT module into an enclosure (Desktop monitor Bezel, for example), do not twist nor bend the TFT Module even momentary. At designing the enclosure, it should be taken into consideration that no bending/twisting forces are applied to the TFT module from outside. Otherwise the TFT module may be damaged.

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2.0 General Description

This specification applies to the 23.0 inch Color TFT-LCD Module M230UW01.

The display supports the WUXGA (1920(H) x 1200(V)) screen format and 16.7M colors (RGB 8-bits data).

All input signals are 2 Channel LVDS interface compatible.

This module contains an inverter card for backlight.

2.1 Display Characteristics

The following items are characteristics summary on the table under 25 °C condition:

ITEMS	Unit	SPECIFICATIONS			
Screen Diagonal	[mm]	584.15 (23")			
Active Area	[mm]	495.36 (H) x 309.6 (V)			
Pixels H x V		1920(x3) x 1200			
Pixel Pitch	[mm]	0.258 (per one triad) x 0.258			
Pixel Arrangement		R.G.B. Vertical Stripe			
Display Mode		Normally Black			
White Luminance (Center)	[cd/m ²]	250 cd/m ² @ V _{BR} =2.8V (Typ)			
Contrast Ratio		800 : 1 (Typ)			
Optical Response Time (Gray to Gray)	[msec]	8 ms (Typ, average)			
Nominal Input Voltage VDD	[Volt]	+12.0 V			
Power Consumption (VDD line + Inverter card)	[Watt]	60.0W (Typ.) (inverter V _{BR} =2.8V, all white pattern)			
Weight	[Grams]	3000 (Max)			
Physical Size	[mm]		Min.	Typ.	Max.
		Horizontal(H)	522.4	523.4	523.9
		Vertical(V)	335.1	335.6	336.1
		Depth(D)	40.5	41.0	41.5
Electrical Interface		2 Channel LVDS			
Support Color		16.7M colors (RGB 8-bit data)			
Surface Treatment		Anti-glare type, Hard Coating (2H)			
Temperature Range					
Operating	[°C]	0 to +50			
Storage (Shipping)	[°C]	-20 to +60			

2.2 Optical Characteristics

The optical characteristics are measured under stable conditions at 25°C and after lighting the B/L 30~40 minutes:

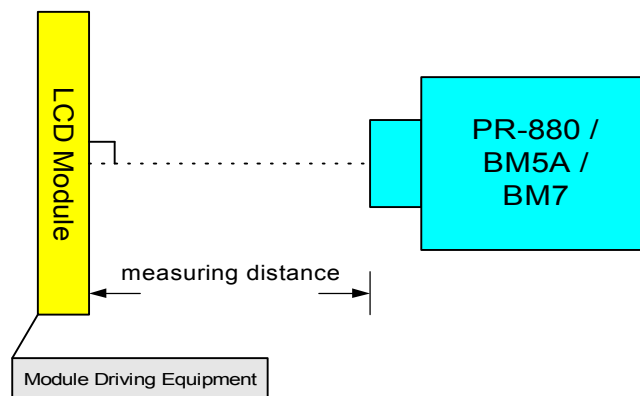
Item	Unit	Conditions	Min.	Typ.	Max.	Note
Viewing Angle	[degree]	Horizontal (Right)	75	85	-	
		CR = 10 (Left)	75	85	-	
	[degree]	Vertical (Up)	75	85	-	
		CR = 10 (Down)	75	85	-	
Contrast ratio		Normal Direction	400	800	-	
Response Time	[msec]	Gray to Gray (average)	-	8	12	Note 1
Color / Chromaticity Coordinates (CIE)		Red x	0.610	0.640	0.670	
		Red y	0.300	0.330	0.360	
		Green x	0.250	0.280	0.310	
		Green y	0.575	0.605	0.635	
		Blue x	0.115	0.145	0.175	
		Blue y	0.045	0.075	0.105	
Color Coordinates (CIE) White		White x	0.283	0.313	0.343	
		White y	0.299	0.329	0.359	
White Luminance (central point) (at inverter $V_{BR} = 2.8V$)	[cd/m ²]		200	250	-	
Luminance Uniformity	[%]		75	80	-	Note 2
Crosstalk (in 60Hz)	[%]				1.5	Note 3
Flicker	dB				-20	Note 4

Equipment Pattern Generator, Power Supply, Digital Voltmeter, Luminance meter
 (PR 880, BM-5A , BM 7 ,CS-1000, & EZContrast*)

Aperture 1° with 100cm VD or 2° with 50cm viewing distance

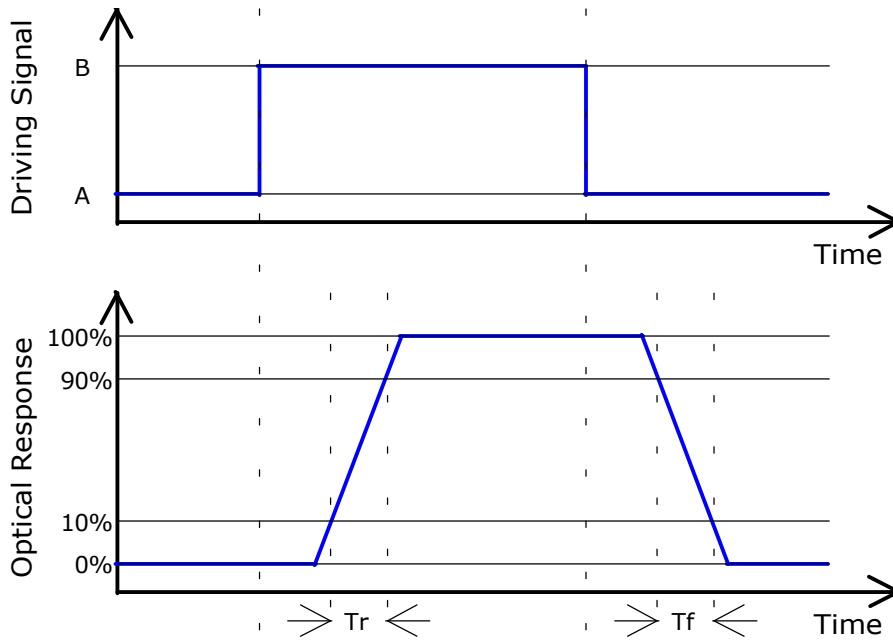
Test Point Center (VESA point 9)

Environment < 1 lux



*' EZ Contrast is different measurement tool with very close viewing distance.

Note 1: The Definition of Response time



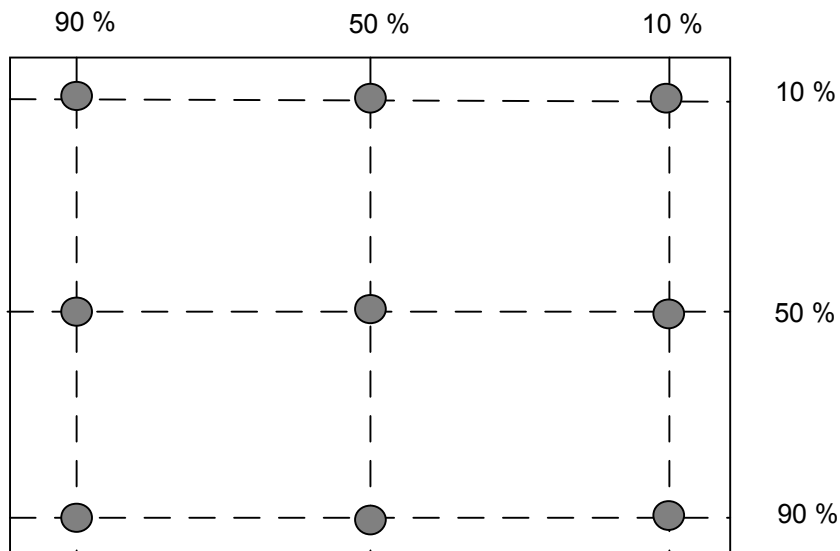
Algorithm:

$| \text{Level A} - \text{Level B} | \geq 16$ then the average of Gray-to-Gray response time is 8ms(Typ). At frame rate= 60 Hz condition.

$Tr_R(\text{On/Off rising time; from "Black" to "White"}) + Tr_F(\text{On/Off falling time; from "White" to "Black"}) = 15 + 5 = 20\text{ms(Typ)}$

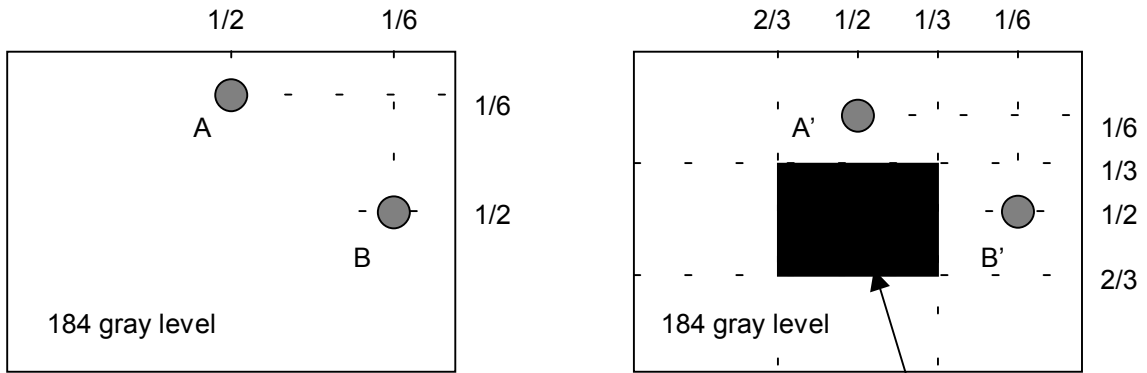


Note 2: Brightness uniformity of these 9 points is defined as below



$$\text{Uniformity} = \frac{\text{Minimum Luminance in 9 points (1-9)}}{\text{Maximum Luminance in 9 Points (1-9)}}$$

Note 3: Crosstalk is defined as below:

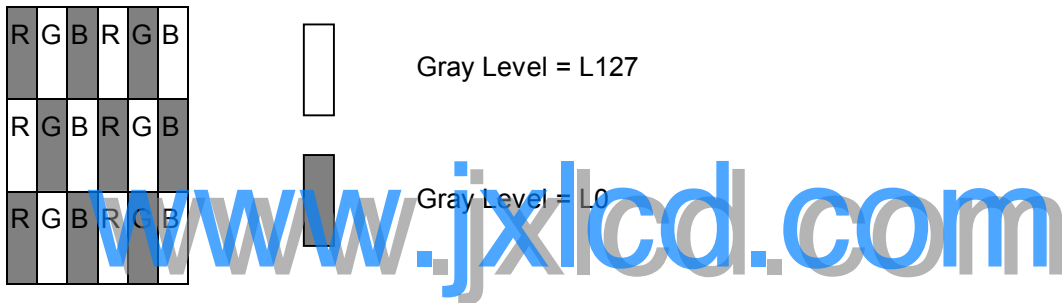


Unit: percentage of dimension of display area

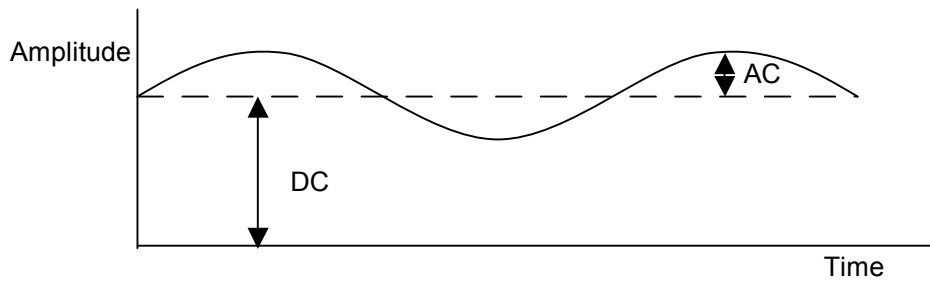
$|L_A - L_{A'}| / L_A \times 100\% = 1.5\% \text{ max.}$, L_A and L_B are brightness at location A and B

$|L_B - L_{B'}| / L_B \times 100\% = 1.5\% \text{ max.}$, $L_{A'}$ and $L_{B'}$ are brightness at location A' and B'

Note 4: Test Patern: Subchecker Pattern



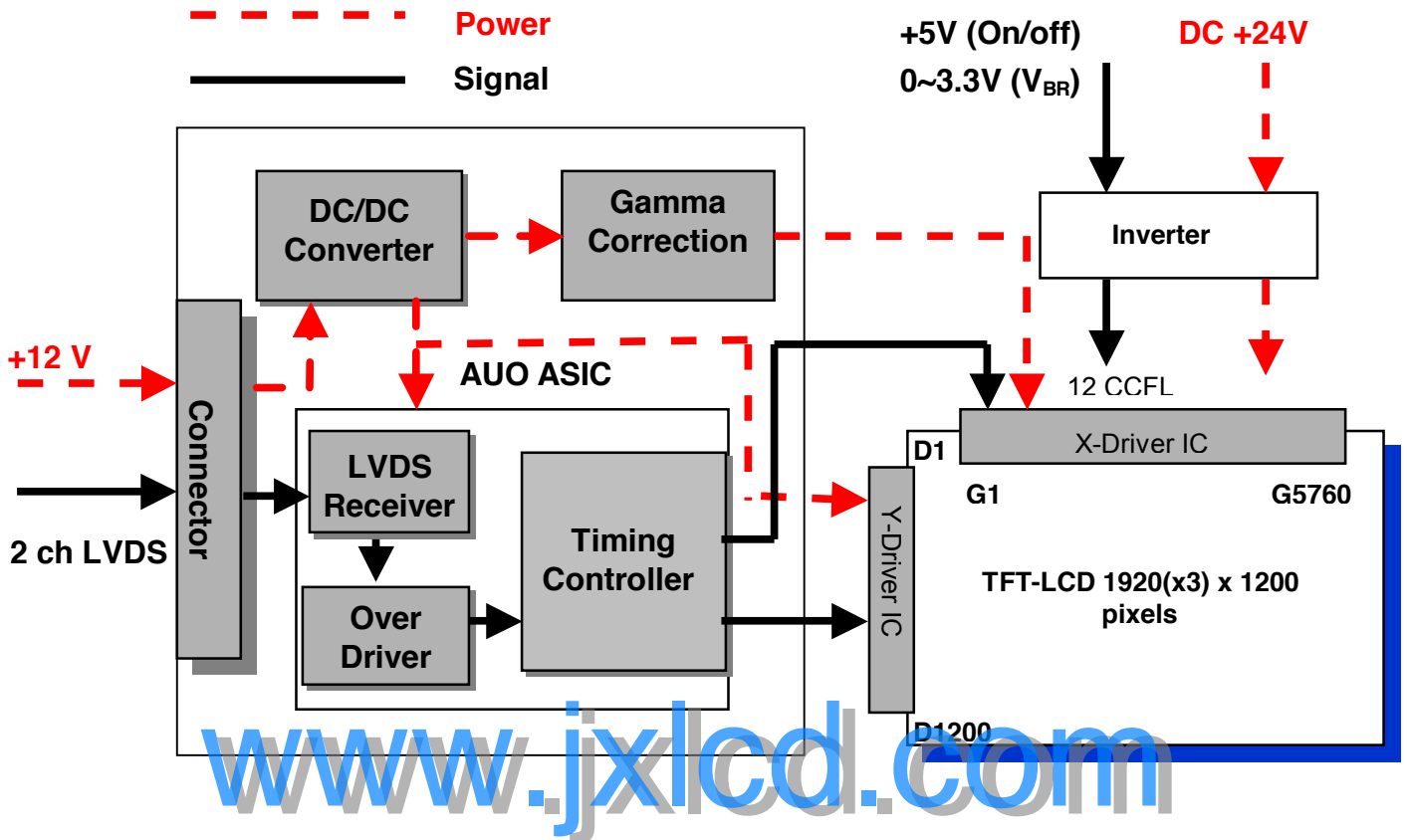
Method: Record dBV & DC value with (WESTAR)TRD-100



$$\text{Flicker (dB)} = 20 \log \frac{\text{AC Level(at 30 Hz)}}{\text{DC Level}}$$

3.0 Functional Block Diagram

The following diagram shows the functional block of the 23.0 inches Color TFT-LCD Module:



I/F PCB Interface:

JAE or compatible FI-X30SSL-HF (On board Strong type)

Mating Type:

FI-X30HL-T (Locked Type)

FI-X30S-H (Unlocked Type)

Backlight Interface

JST S14B-PH-SM3 or equivalent

Mating Type:

JST PHR-14 or equivalent

4.0 Absolute Maximum Ratings

Absolute maximum ratings of the module is as following:

4.1 TFT LCD Module

Item	Symbol	Min	Max	Unit	Conditions
Logic/LCD Drive	VIN	+10.8	+13.2	[Volt]	<i>Note 1,2</i>

4.2 Backlight Unit

Item	Symbol	Min	Max	Unit	Conditions
CCFL Current	ICFL	1.5	6	[mA] rms	<i>Note 1,2</i>

4.3 Absolute Ratings of Environment (TETANTIVE)

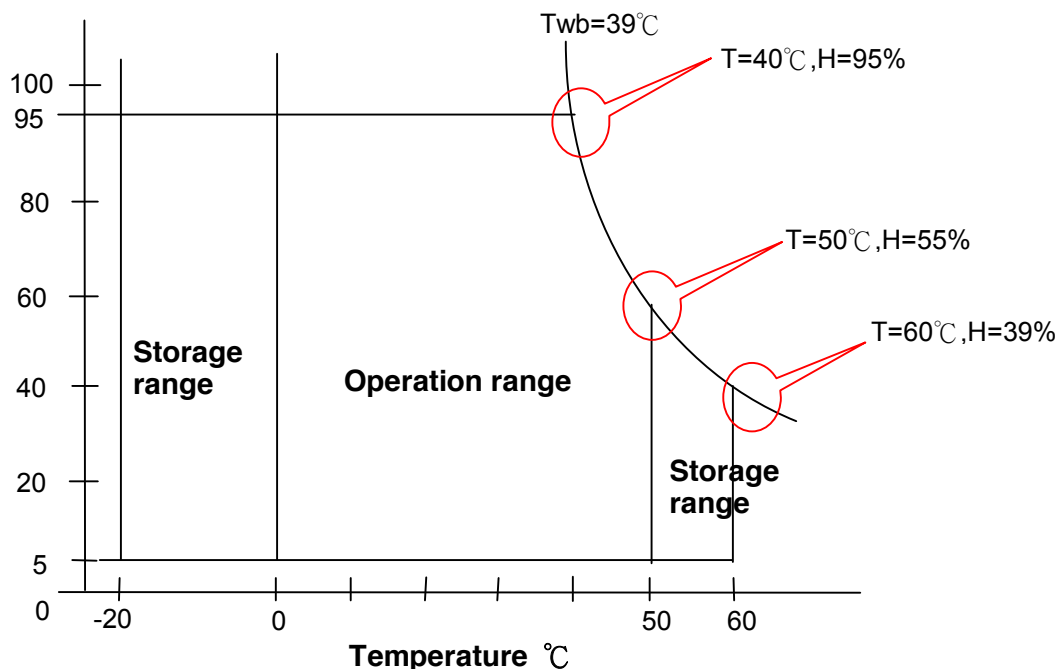
Item	Symbol	Min	Max	Unit	Conditions
Operating	TOP	0	50	[°C]	<i>Note 3</i>
Operating Humidity	HOP	5	95	[%RH]	
Storage Temperature	TST	-20	60	[°C]	
Storage Humidity	HST	5	39	[%RH]	

Note 1: With in Ta (25°C)

Note 2: Permanent damage to the device may occur if exceed maximum values

Note 3: For quality performance, please refer to AUO IIS (Incoming Inspection Standard).

Relative Humidity %



5.0 Electrical characteristics

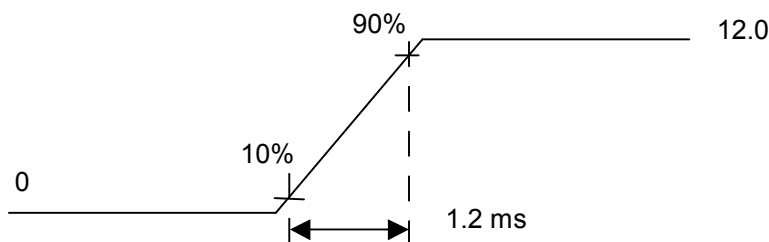
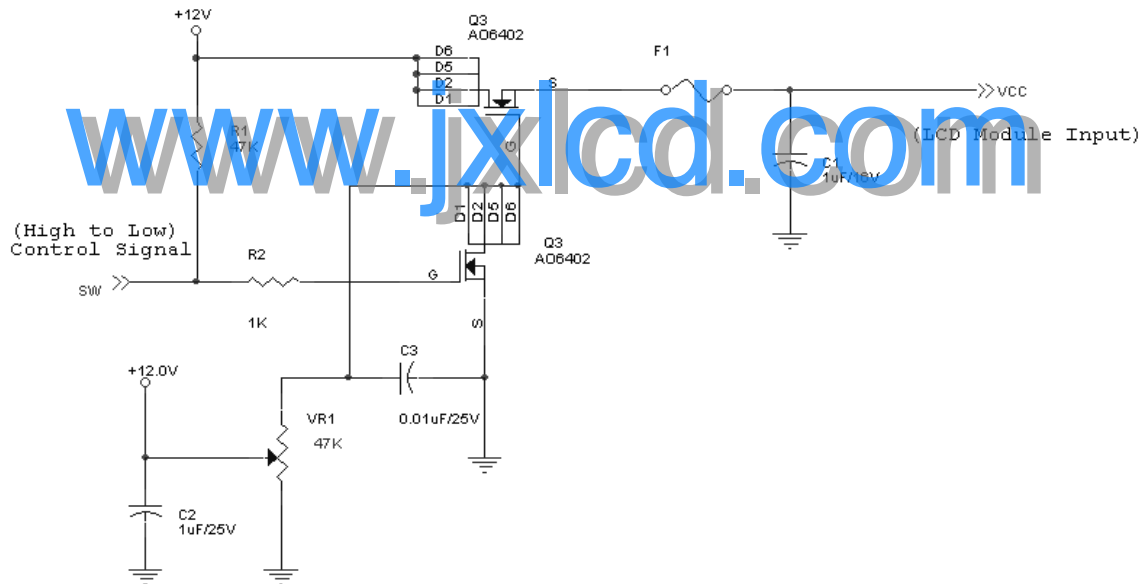
5.1 TFT LCD Module

5.1.1 Power Specification

Input power specifications are as follows;

Symbol	Parameter	Min	Typ	Max	Units	Condition
VDD	Logic/LCD Drive Voltage	11.4	12	12.6	[Volt]	±5%
IDD	VDD current	-	720	940	[mA]	Vin=12V , All White Pattern, +30%, at 60Hz
Irush	LCD Inrush Current	-	-	7.5	[A]	Note
PDD	VDD Power	-	8.65	11.3	[Watt]	Vin=12V , All White Pattern, +30%, at 60Hz
VDDrp	Allowable Logic/LCD Drive Ripple Voltage	-	-	240	[mV] p-p	

Note: Measurement conditions:



Vin rising time

5.1.2 Signal Electrical Characteristics

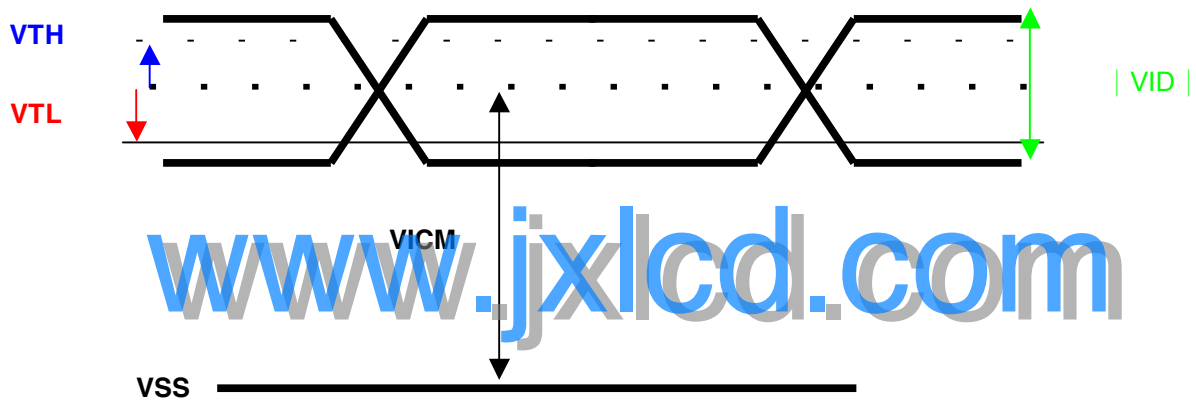
Input signals shall be low or Hi-Z state when Vin is off

It is recommended to refer the specifications of SN75LVDS82DGG (Texas Instruments) in detail.

Each signal characteristics are as follows;

Symbol	Parameter	Min	Typ	Max	Units	Condition
VTH	Differential Input High Threshold	-	-	+ 100	[mV]	VICM = 1.2V Note
VTL	Differential Input Low Threshold	- 100	-	-	[mV]	VICM = 1.2V Note
VID	Input Differential Voltage	100		600	[mV]	Note
VICM	Differential Input Common Mode Voltage	+1.0	+1.2	+1.5	[V]	VTH/VTL = ± 200 mV Note

Note: LVDS Signal Waveform

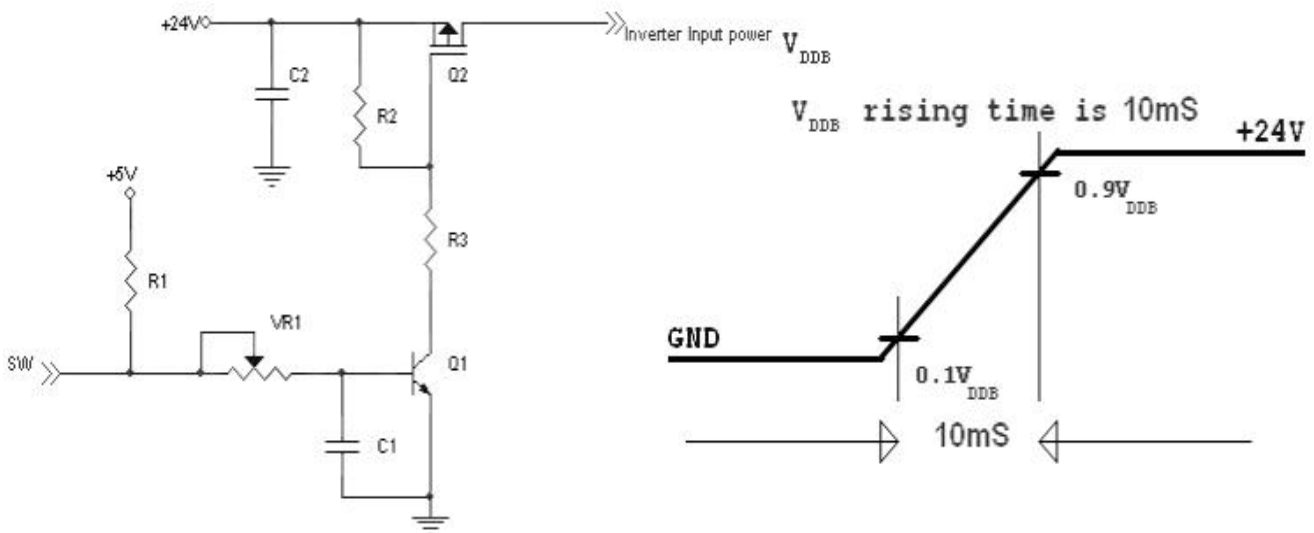


5.2 Inverter Electrical Characteristics

Inverter	Symbol	Condition	Values			Unit	Notes
			Min.	Typ.	Max.		
Inverter:							
Input Voltage	V_{DDB}		22.0	24.0	26.0	V	1
Input Current	I_{DDB}	$V_{BR} = 2.8V$	1.8	2.1	2.4	A	2
Input Power	P_B	$V_{BR} = 2.8V$	45.0	50.4	56.0	Watt	2
Brightness Adjust	V_{BR}		0	2.8	3.3	V	3
B/L on/off control	$V_{ON/OFF}$	Lamp ON =	4.0	-	5.0	V	
		Lamp OFF =	0	-	0.8	V	
Input inrush current	I_{INRUSH}	$V_{DDB} = 24V$, $V_{BR} = 3.3V$	-	-	3.5	A	4
Lamp:							
Life time		$V_{BR} = 2.8V$	50,000	-	-	Hrs	5

Notes:

- The input voltage ripple is limited below 400mVp-p.
- The specified current and power consumption are under the typical supply input voltage, 24V.
- ICFL = 5mA when $V_{BR} = 2.8V$, and ICFL = 5.5mA when $V_{BR} = 3.3V$.
- Test condition: V_{DDB} rising time is 10ms. The test schematic as follow. Calculate the inverter input inrush current within V_{DDB} rising time.

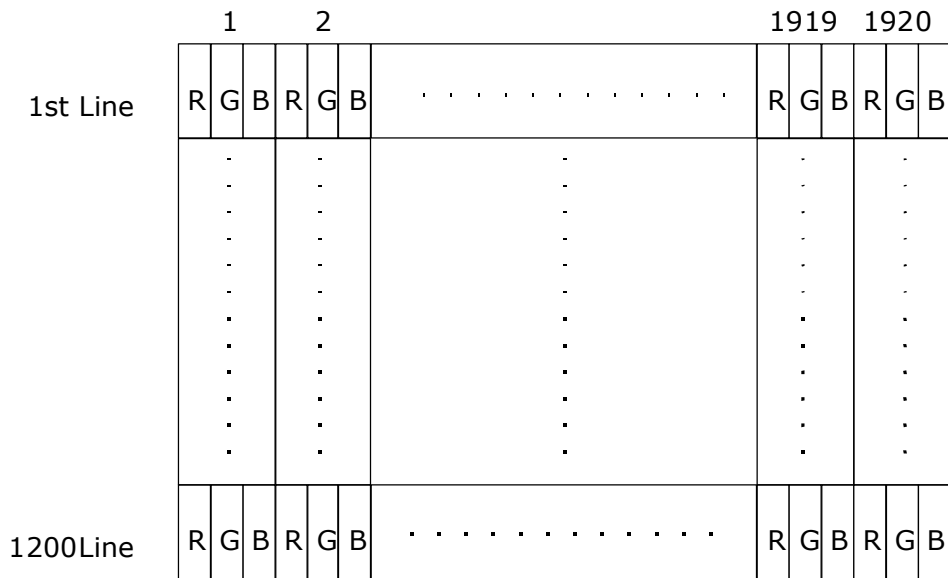


- The life is determined as the time at which luminance of the lamp is 50% compared to that of initial value at the typical lamp current on condition of continuous operating at $25 \pm 2C$
- Electrical characteristics are determined after the unit has been 'ON' and stable for approximately 30min at $25 \pm 2C$.

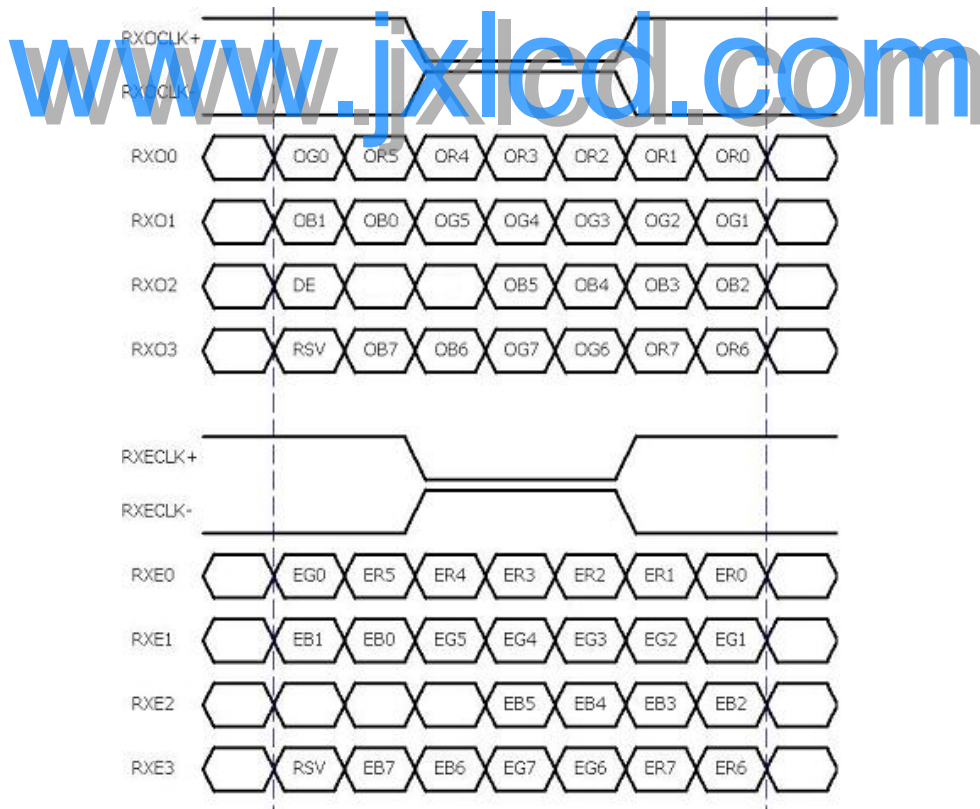
6.0 Signal Characteristic

6.1 Pixel Format Image

Following figure shows the relationship of the input signals and LCD pixel format.



6.2 The input data format



Note: R/G/B data 7:MSB, R/G/B data 0:LSB
 O = "First Pixel Data"
 E = "Second Pixel Data"

6.3 Signal Description

The module using one LVDS receiver SN75LVDS82(Texas Instruments) or compatible. LVDS is a differential signal technology for LCD interface and high speed data transfer device. Transmitter shall be SN75LVDS83(negative edge sampling) or compatible The first LVDS port(RxOxxx) transmits odd pixels while the second LVDS port(RxExxx) transmits even pixels.

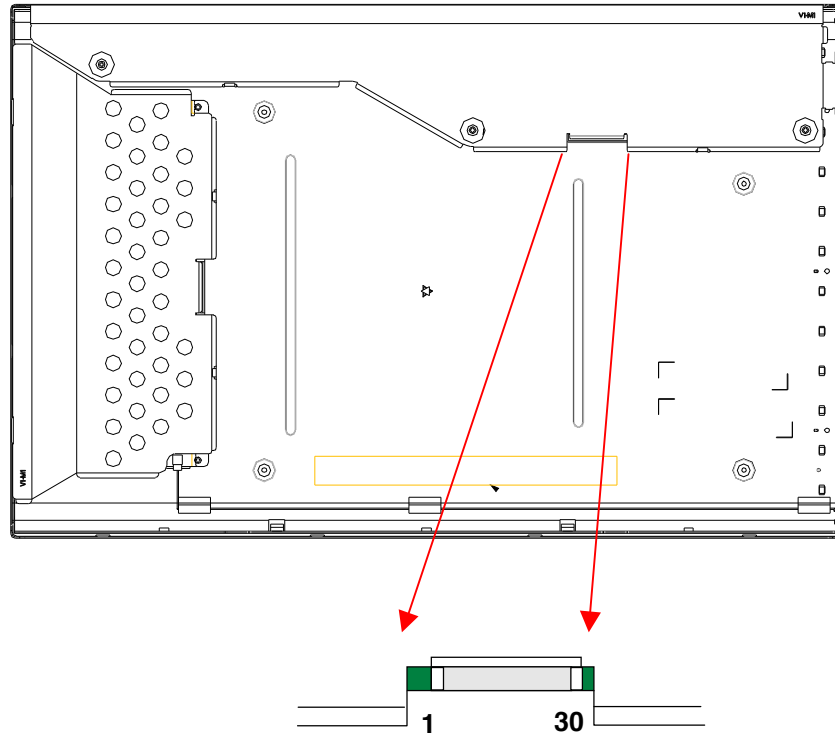
PIN	SIGNAL NAME	DESCRIPTION
1	RxOIN0-	Negative LVDS differential data input (Odd data)
2	RxOIN0+	Positive LVDS differential data input (Odd data)
3	RxOIN1-	Negative LVDS differential data input (Odd data)
4	RxOIN1+	Positive LVDS differential data input (Odd data)
5	RxOIN2-	Negative LVDS differential data input (Odd data)
6	RxOIN2+	Positive LVDS differential data input (Odd data)
7	VSS	Power Ground
8	RxOCLK-	Negative LVDS differential clock input (Odd clock)
9	RxOCLK+	Positive LVDS differential clock input (Odd clock)
10	RxOIN3-	Negative LVDS differential data input (Odd data)
11	RxOIN3+	Positive LVDS differential data input (Odd data)
12	RxEIN0-	Negative LVDS differential data input (Even clock)
13	RxEIN0+	Positive LVDS differential data input (Even data)
14	VSS	Power Ground
15	RxEIN1-	Negative LVDS differential data input (Even data)
16	RxEIN1+	Positive LVDS differential data input (Even data)
17	VSS	Power Ground
18	RxEIN2-	Negative LVDS differential data input (Even data)
19	RxEIN2+	Positive LVDS differential data input (Even data)
20	RxECLK-	Negative LVDS differential clock input (Even clock)
21	RxECLK+	Positive LVDS differential clock input (Even clock)
22	RxEIN3-	Negative LVDS differential data input (Even data)
23	RxEIN3+	Positive LVDS differential data input (Even data)
24	VSS	Power Ground
25	NC	No Connection
26	NC	No Connection
27	NC	No Connection
28	VDD	+12.0 V power supply
29	VDD	+12.0 V power supply
30	VDD	+12.0 V power supply

Note 1: All GND (ground) pins should be connected together and to VSS which should also be connected to the LCD's metal frame.

Note 2: All VDD (power input) pins should be connected together.

Note 3: Input signals of odd and even clock shall be the same timing

Note 4: The drawing of connector.



6.4 Interface Timing

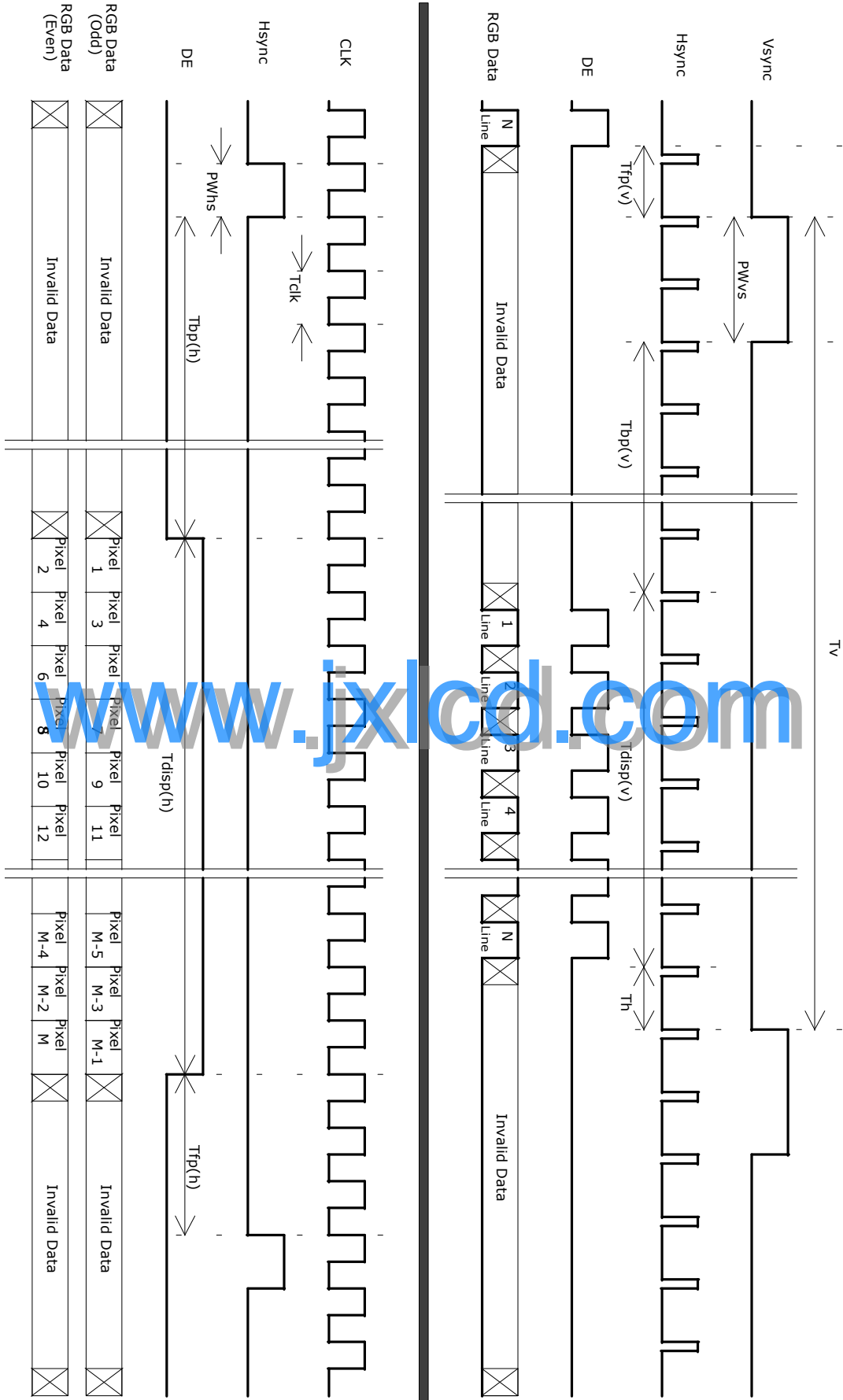
6.4.1 Timing Characteristics

Basically, interface timings described here is not actual input timing of LCD module but output timing of SN75LVDS82DGG (Texas Instruments) or equivalent.

Signal	Item	Symbol	Min	Typ	Max	Unit
Vertical Section	Period	T_v	1211	1250	2048	Th
	Active	$T_{disp(v)}$	1200	1200	1200	Th
	Blanking	$T_{bp(v)}+T_{fp(v)}+PW_{vs}$	11	50	-	Th
Horizontal Section	Period	T_h	1040	1300	2048	Tclk
	Active	$T_{disp(h)}$	960	960	960	Tclk
	Blanking	$T_{bp(h)}+T_{fp(h)}+PW_{hs}$	80	340	-	Tclk
Clock	Period	T_{clk}	11.76	-	-	ns
	Frequency	F_{req}	-	-	85	MHz
Frame Rate	Frequency	F	55	60	61	Hz

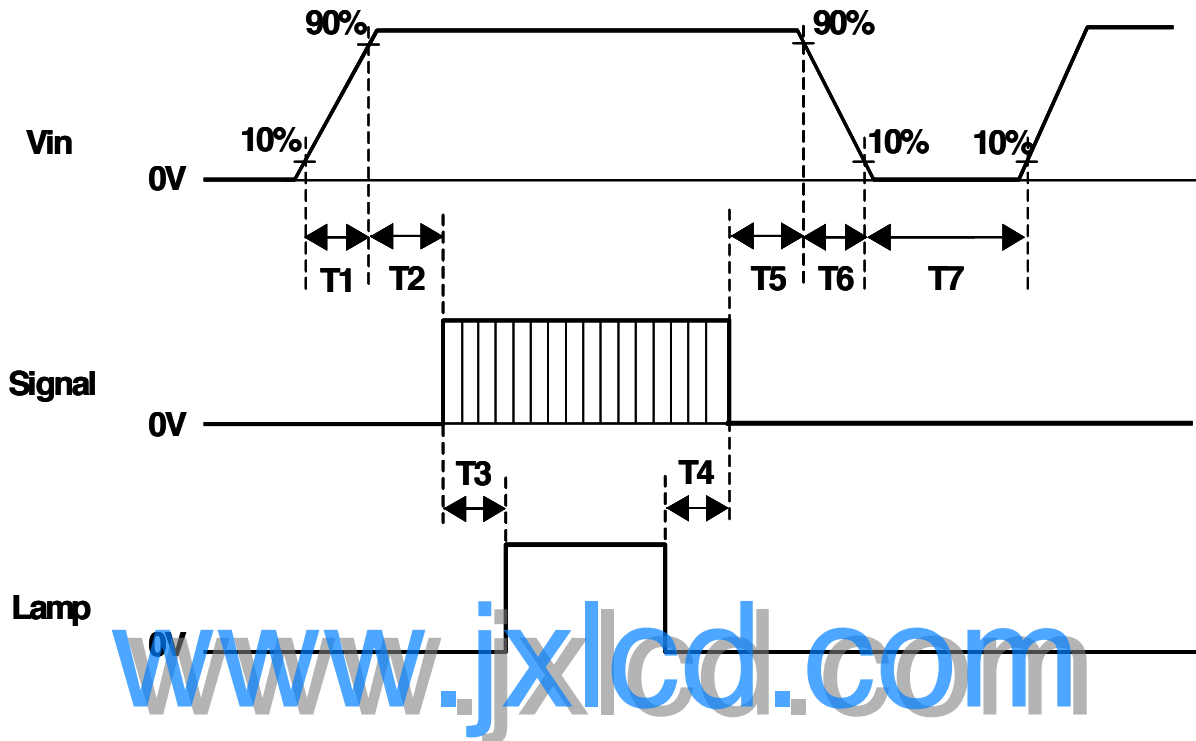
Note: DE mode only.

6.4.2 Timing diagram



6.5 Power ON/OFF Sequence

Vin power and B/L on/off sequence is as follows. Interface signals are also shown in the chart. Signals from any system shall be Hi-Z state or low level when Vin is off.



Symbol	Values			Unit
	Min	Typ	Max	
T1	0.5	-	10	[ms]
T2	0.5	40	50	[ms]
T3	300	-	-	[ms]
T4	300	-	-	[ms]
T5	0.5	16	50	[ms]
T6	0.5	-	50	[ms]
T7	1000	-	-	[ms]

7.0 Connector & Pin Assignment

Physical interface is described as for the connector on module.

These connectors are capable of accommodating the following signals and will be following components.

7.1 TFT LCD Module

Connector Name / Designation	Interface Connector / Interface card
Manufacturer	JAE or compatible
Type Part Number	FI-X30SSL-HF (On board Strong type)
Mating Housing Part Number	FI-X30HL-T (Locked Type) FI-X30S-H (Unlocked Type)

7.2 Backlight Unit

-Inverter connector: JST S14B-PH-SM3 or equivalent

-Mating connector: JST PHR-14 or equivalent

Pin No.	Symbol	Description
1	V_{DDB}	Power supply +24.0V
2	V_{DDB}	
3	V_{DDB}	
4	V_{DDB}	
5	V_{DDB}	
6	GND	Power Ground
7	GND	
8	GND	
9	GND	
10	GND	
11	Open	No Connection
12	$V_{ON/OFF}$	Backlight On/Off signal
13	V_{BR}	Brightness adjustable voltage
14	Open	No Connection

8.0 Reliability

Reliability item and test condition

No	Test Item	Test Condition	Note
1	Temperature Humidity Bias (THB)	50°C, 80%, 300hours	
2	High Temperature Operation (HTO)	50°C, 300hours	
3	Low Temperature Operation (LTO)	0°C, 300hours	
4	High Temperature Storage (HTS)	60°C, 300hours	
5	Low Temperature Storage (LTS)	-20°C, 300hours	
6	Thermal Shock Test (TST)	-20°C/30min, 50°C/30min, 100 cycles	
7	On/Off Test	On/10sec, Off/10sec, 30,000 cycles	
8	Shock Test (Non-Operating)	50G, 11ms, Half-sine wave ($\pm X$, $\pm Y$, $\pm Z$)	
9	Vibration Test (Non-Operating)	1G(10~200~10 Hz P-P), 30 Minutes each Axis(X, Y, Z)	
10	ESD (ElectroStatic Discharge)	1. Contact Discharge: $\pm 8KV$, 150pF(330 Ω) 1sec, 8 points, 25 times/ point.	
		2. Air Discharge: $\pm 15KV$, 150pF(330 Ω) 1sec, 8 points, 25 times/ point.	
11	Altitude Test	Operation:10,000 ft Non-Operation:30,000 ft	
12	Drop Test	The drop height is 60cm	

9.0 Safety

9.1 Sharp Edge Requirements

There will be no sharp edges or corners on the display assembly that could cause injury.

9.2 Materials

9.2.1 Toxicity

There will be no carcinogenic materials used anywhere in the display module. If toxic materials are used, they will be reviewed and approved by the responsible AUO Toxicologist.

9.2.2 Flammability

All components including electrical components that do not meet the flammability grade UL94-V1 in the module will complete the flammability rating exception approval process.

The printed circuit board will be made from material rated 94-V1 or better. The actual UL flammability rating will be printed on the printed circuit board.

9.3 Capacitors

If any polarized capacitors are used in the display assembly, provisions will be made to keep them from being inserted backwards.

10.0 Other requirement

10.1 National Test Lab Requirement

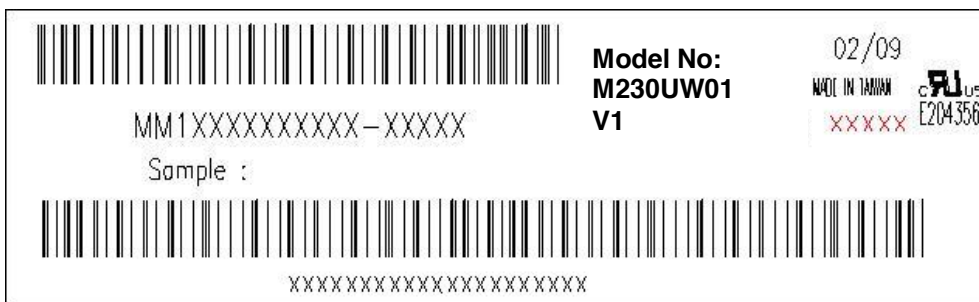
The display module will satisfy all requirements for compliance to

UL 1950, First Edition
CSA C22.2 No.950-M89
EEC 950
EN 60 950

U.S.A. Information Technology Equipment
 Canada, Information Technology Equipment
 International, Information Technology Equipment
 International, Information Processing Equipment
 (European Norm for IEC950)

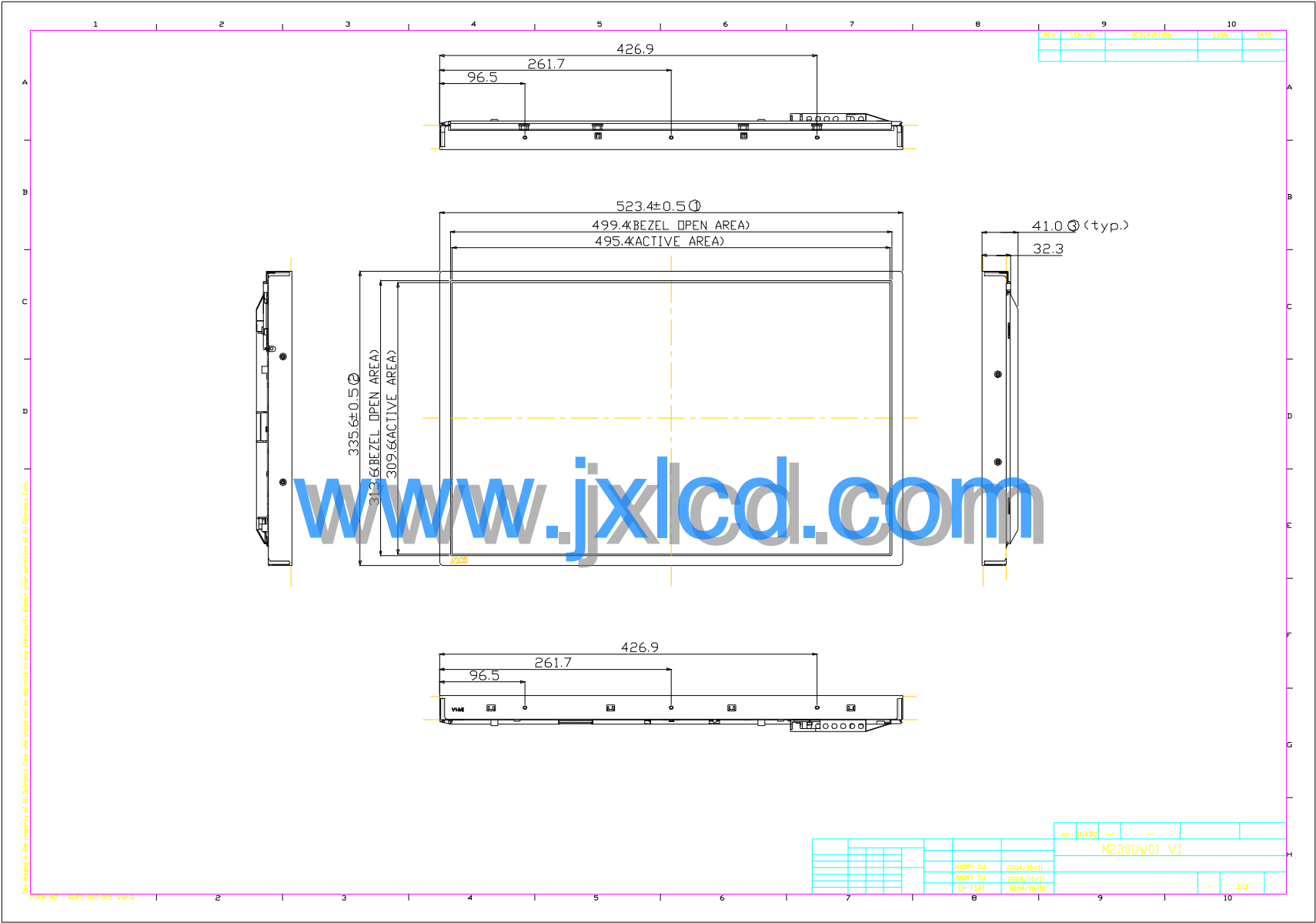
10.2 Label

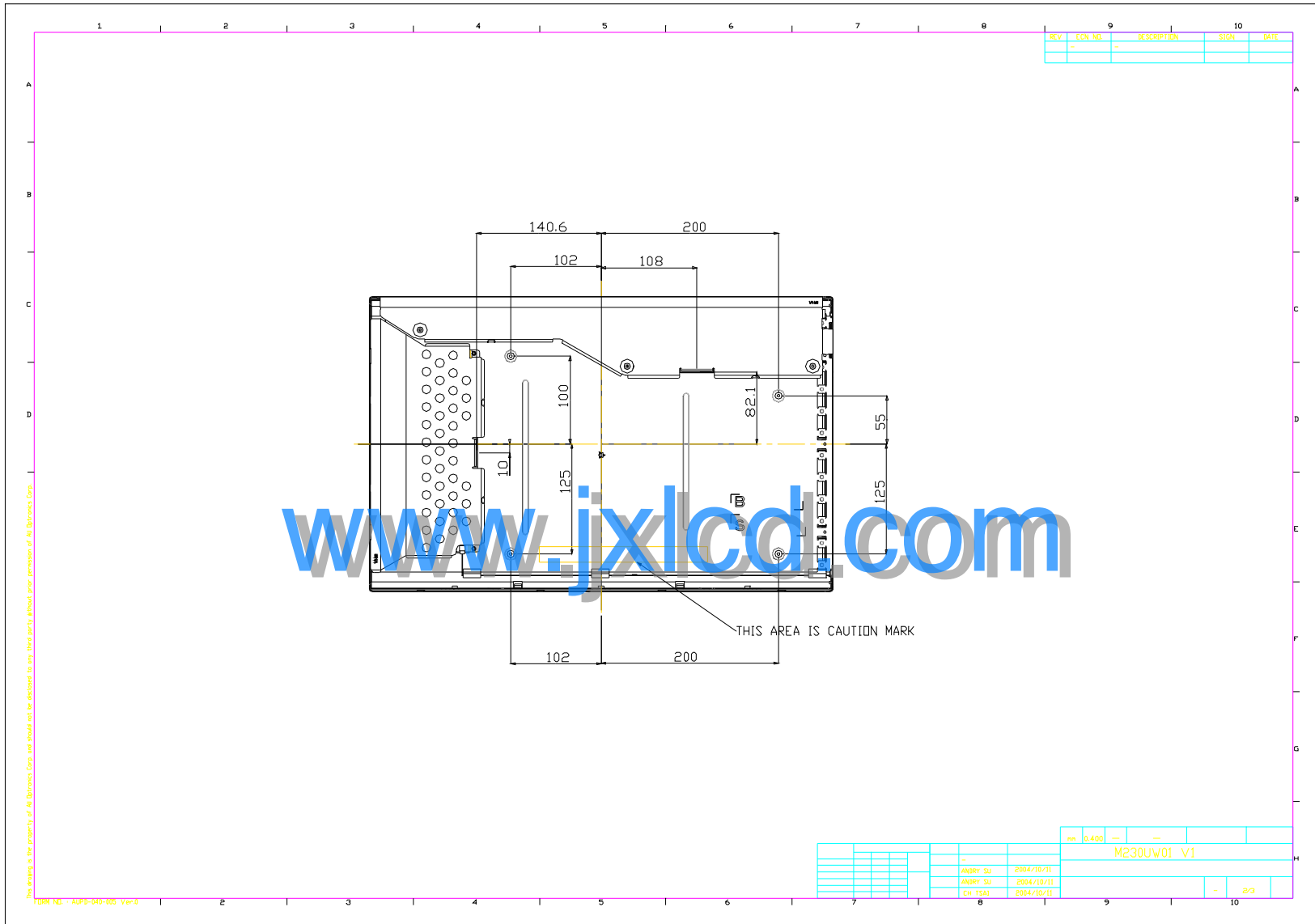
The label is on the panel as shown below:



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13.0 Mechanical Characteristics





REV.	ECN NO.	DESCRIPTION	SIGN.	DATE
-	-	-	-	-

REV.	ECN NO.	DESCRIPTION	SIGN.	DATE
0.400	-	M230UW01 V1	-	-
-	-	-	-	-
ANBY-SU	2004/10/11	-	-	-
ANBY-SU	2004/10/11	-	-	-
CH-TSAI	2004/10/11	-	-	-

This drawing is the property of AU Display Corp. and should not be disclosed to any third party without prior permission of AU Display Corp.

FORM NO. : APP-040-105 Ver.0

