DELIVERY SPECIFICATIONS

Product Description: T315XW02 V2
Part Number: 97.31T03.200
Matsushita Global Part Number: L5EDD8Q00023
Matsushita Issue Number: L20060185

Supplier: Customer:

Approved by: PL Chen
Reviewed by: Hong Jye Hong
Prepared by: Jacky Su

Date of issue: Jun. 5th, 2006
Product Specifications

31.5” WXGA Color TFT-LCD Module
Model Name: T315XW02 V2

( ) Preliminary Specifications
(*) Final Specifications
## Contents

<table>
<thead>
<tr>
<th>No</th>
<th>Section</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>GENERAL DESCRIPTION</td>
</tr>
<tr>
<td>2</td>
<td>ABSOLUTE MAXIMUM RATINGS</td>
</tr>
<tr>
<td>3</td>
<td>ELECTRICAL SPECIFICATIONS</td>
</tr>
<tr>
<td>3-1</td>
<td>ELECTRICAL CHARACTERISTICS</td>
</tr>
<tr>
<td>3-2</td>
<td>INTERFACE CONNECTIONS</td>
</tr>
<tr>
<td>3-3</td>
<td>SIGNAL TIMING SPECIFICATIONS</td>
</tr>
<tr>
<td>3-4</td>
<td>SIGNAL TIMING WAVEFORMS</td>
</tr>
<tr>
<td>3-5</td>
<td>COLOR INPUT DATA REFERENCE</td>
</tr>
<tr>
<td>3-6</td>
<td>POWER SEQUENCE</td>
</tr>
<tr>
<td>4</td>
<td>OPTICAL SPECIFICATIONS</td>
</tr>
<tr>
<td>5</td>
<td>MECHANICAL CHARACTERISTICS</td>
</tr>
<tr>
<td>6</td>
<td>RELIABILITY</td>
</tr>
<tr>
<td>7</td>
<td>INTERNATIONAL STANDARDS</td>
</tr>
<tr>
<td>7-1</td>
<td>SAFETY</td>
</tr>
<tr>
<td>7-2</td>
<td>EMC</td>
</tr>
<tr>
<td>8</td>
<td>PACKING</td>
</tr>
<tr>
<td>9</td>
<td>PRECAUTIONS</td>
</tr>
</tbody>
</table>
# Record of Revision

<table>
<thead>
<tr>
<th>Version</th>
<th>Date</th>
<th>No</th>
<th>Old Description</th>
<th>New Description</th>
<th>Remark</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>2006/1/20</td>
<td></td>
<td>First issue</td>
<td></td>
<td></td>
</tr>
<tr>
<td>0.1</td>
<td>2006/3/31</td>
<td>3-1</td>
<td>Backlight Power consumption: 101</td>
<td>Backlight Power consumption: 100</td>
<td>Value update</td>
</tr>
<tr>
<td></td>
<td></td>
<td>3-2</td>
<td>Electrical specification- VBLON, On=3V (Min)</td>
<td>Electrical specification- VBLON, On=2V (Min)</td>
<td>Value update</td>
</tr>
<tr>
<td></td>
<td></td>
<td>3-2</td>
<td>Electrical specification- V_PWM(Max)=3V (Min)</td>
<td>Electrical specification- V_PWM(Max)=2V (Min)</td>
<td>Value update</td>
</tr>
<tr>
<td></td>
<td></td>
<td>3-2</td>
<td>Electrical specification- External PWM Duty Ratio, D_EPWM: 50(Min), 100(Max)</td>
<td>Electrical specification- External PWM Duty Ratio, D_EPWM: 30(Min), 100(Max)</td>
<td>Value update</td>
</tr>
<tr>
<td></td>
<td></td>
<td>3-2</td>
<td>Electrical specification- External PWM Frequency, F_EPWM: 120(Min), 240(Max)</td>
<td>Electrical specification- External PWM Frequency, F_EPWM: 150(Min), 300(Max)</td>
<td>Value update</td>
</tr>
<tr>
<td></td>
<td></td>
<td>3.6.2</td>
<td>Power Sequence for Inverter</td>
<td>Power Sequence for Inverter with new figure and parameters</td>
<td>Figure and value update</td>
</tr>
<tr>
<td>0.2</td>
<td>2006/4/07</td>
<td>3-1</td>
<td>Backlight Power consumption: 100</td>
<td>Backlight Power consumption: 92 (Typ.), 101(Max.)</td>
<td>Value update</td>
</tr>
<tr>
<td></td>
<td></td>
<td>3-2</td>
<td>Input Current: 4.1</td>
<td>Input Current(Turn On Condition): 3.7(Min.), 4.1(Typ.), 4.5(Max.)</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Input Power: 100</td>
<td>Input Current (Stable Condition): 3.45(Min.), 3.8(Typ.), 4.15(Max.)</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Input Power (Turn On Condition): 100(Typ.), 110(Max.)</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Input Power (Stable Condition): 92(Typ.), 101(Max.)</td>
<td></td>
</tr>
<tr>
<td>0.3</td>
<td>2006/5/11</td>
<td>3</td>
<td>Inverter Pin assignment: Vdim:0V : Maximum brightness</td>
<td>Inverter Pin assignment: Vdim:0V/Open : Maximum brightness</td>
<td>Value update</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>3-3</td>
<td>Signal Timing Specification</td>
<td>Unify signal timing spec. to 26&quot;</td>
<td>update</td>
</tr>
<tr>
<td>0.4</td>
<td>2006/5/29</td>
<td></td>
<td>Panel Surface Temperature</td>
<td>New spec. Definition</td>
<td>update</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Reliability</td>
<td>Update items</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Life time</td>
<td>Add Typ. 60000Hrs</td>
<td>update</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Pallet Spec.</td>
<td>update items</td>
<td></td>
</tr>
<tr>
<td>0.5</td>
<td>2006/6/06</td>
<td>4</td>
<td>Optical Specification</td>
<td>CR and Brightness Min. Value</td>
<td>update</td>
</tr>
<tr>
<td></td>
<td></td>
<td>5</td>
<td>Mechanical Characteristic</td>
<td>Outline dimension 760+/-0.5 to 760+/-1mm</td>
<td>update</td>
</tr>
</tbody>
</table>

©Copyright AU Optronics, Inc.
January, 2003 All Rights Reserved.  T315XW02 V2 - Specs. ver 0.6 4/31
No Reproduction and Redistribution Allowed
<table>
<thead>
<tr>
<th>ECN</th>
<th>Description</th>
<th>Design Change</th>
<th>Status</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.6</td>
<td>BIBIRI issue</td>
<td>O-Ring Design</td>
<td>update</td>
</tr>
<tr>
<td>ECN</td>
<td>BIBIRI issue</td>
<td>Inverter cover Modification</td>
<td>update</td>
</tr>
<tr>
<td>ECN</td>
<td>Lamps Assembly_Low Voltage Wire Color</td>
<td>White to Blue</td>
<td>update</td>
</tr>
</tbody>
</table>
1. General Description

This specification applies to the 31.51 inch Color TFT-LCD Module T315XW02 V2. This LCD module has a TFT active matrix type liquid crystal panel 1366x768 pixels, and diagonal size of 31.51 inch. This module supports 1366x768 XGA-WIDE mode (Non-interlace). Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 8-bit gray scale signal for each dot.

The T315XW02 V2 has been designed to apply the 8-bit 1 channel LVDS interface method. It is intended to support displays where high brightness, wide viewing angle, high color saturation, and high color depth are very important.

All components change of T315XW02 V2 shall be notified in advance.

* General Information

<table>
<thead>
<tr>
<th>Items</th>
<th>Specification</th>
<th>Unit</th>
<th>Note</th>
</tr>
</thead>
<tbody>
<tr>
<td>Active Screen Size</td>
<td>31.51 inches</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Display Area</td>
<td>697.685 (H) x 392.256(V)</td>
<td>mm</td>
<td></td>
</tr>
<tr>
<td>Outline Dimension</td>
<td>760.0(H) x 450.0(V) x 45(D)</td>
<td>mm</td>
<td>With inverter</td>
</tr>
<tr>
<td>Driver Element</td>
<td>a-Si TFT active matrix</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Display Colors</td>
<td>16.7M</td>
<td>Colors</td>
<td></td>
</tr>
<tr>
<td>Number of Pixels</td>
<td>1366 x 768</td>
<td>Pixel</td>
<td></td>
</tr>
<tr>
<td>Pixel Pitch</td>
<td>0.51075</td>
<td>mm</td>
<td></td>
</tr>
<tr>
<td>Pixel Arrangement</td>
<td>RGB vertical stripe</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Display Mode</td>
<td>Normally Black</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Surface Treatment</td>
<td>AG, 3H</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
2. Absolute Maximum Ratings

The following are maximum values which, if exceeded, may cause permanent damage to the unit.

<table>
<thead>
<tr>
<th>Item</th>
<th>Symbol</th>
<th>Min</th>
<th>Max</th>
<th>Unit</th>
<th>Conditions</th>
</tr>
</thead>
<tbody>
<tr>
<td>Logic/LCD Drive Voltage</td>
<td>Vcc</td>
<td>-0.3</td>
<td>7.0</td>
<td>Volt</td>
<td>Note 1</td>
</tr>
<tr>
<td>Input Voltage of Signal</td>
<td>Vin</td>
<td>-0.3</td>
<td>3.6</td>
<td>Volt</td>
<td>Note 1</td>
</tr>
<tr>
<td>BLU Input Voltage</td>
<td>VDDDB</td>
<td>-0.3</td>
<td>27</td>
<td>Volt</td>
<td>Note 1</td>
</tr>
<tr>
<td>BLU Brightness Control Voltage</td>
<td>VBLON</td>
<td>-0.3</td>
<td>7.0</td>
<td>Volt</td>
<td>Note 1</td>
</tr>
<tr>
<td>Operating Temperature</td>
<td>TOP</td>
<td>0</td>
<td>+50</td>
<td>°C</td>
<td>Note 2</td>
</tr>
<tr>
<td>Operating Humidity</td>
<td>HOP</td>
<td>10</td>
<td>90</td>
<td>%RH</td>
<td>Note 2</td>
</tr>
<tr>
<td>Storage Temperature</td>
<td>TST</td>
<td>-20</td>
<td>+60</td>
<td>°C</td>
<td>Note 2</td>
</tr>
<tr>
<td>Storage Humidity</td>
<td>HST</td>
<td>10</td>
<td>90</td>
<td>%RH</td>
<td>Note 2</td>
</tr>
<tr>
<td>Panel Surface Temperature</td>
<td>PST</td>
<td>65</td>
<td></td>
<td>°C</td>
<td></td>
</tr>
</tbody>
</table>

Note 1: Duration: 50 msec.

Note 2: Maximum Wet-Bulb should be 39°C and No condensation.

The relative humidity must not exceed 90% non-condensing at temperatures of 40°C or less. At temperatures greater than 40°C, the wet bulb temperature must not exceed 39°C.
3. Electrical Specification

The T315XW02 V2 requires two power inputs. One is employed to power the LCD electronics and to drive the TFT array and liquid crystal. The second input power for the BLU, is to power inverter.

3-1 Electrical Characteristics

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Values</th>
<th>Unit</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Min</td>
<td>Typ</td>
<td>Max</td>
</tr>
<tr>
<td>LCD:</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Power Supply Voltage</td>
<td>Vcc</td>
<td>4.5</td>
<td>5.0</td>
</tr>
<tr>
<td>Power Supply Input Current</td>
<td>Icc</td>
<td>-</td>
<td>1.2</td>
</tr>
<tr>
<td>Power Consumption</td>
<td>Pc</td>
<td>-</td>
<td>6.0</td>
</tr>
<tr>
<td>Inrush Current</td>
<td>I_{RUSH}</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>LVDS Interface</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Differential Input High Threshold Voltage</td>
<td>VTH</td>
<td>-100</td>
<td>+100</td>
</tr>
<tr>
<td>Differential Input Low Threshold Voltage</td>
<td>VTL</td>
<td>-100</td>
<td>-</td>
</tr>
<tr>
<td>Common Input Voltage</td>
<td>VCIM</td>
<td>1.10</td>
<td>1.25</td>
</tr>
<tr>
<td>CMOS Interface</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Input High Threshold Voltage</td>
<td>VIH</td>
<td>2.4</td>
<td>3.3</td>
</tr>
<tr>
<td>Input Low Threshold Voltage</td>
<td>VIL</td>
<td>0</td>
<td>0.7</td>
</tr>
<tr>
<td>Backlight Power Consumption</td>
<td>PDDDB</td>
<td>92</td>
<td>101</td>
</tr>
<tr>
<td>Life Time</td>
<td></td>
<td>50,000</td>
<td>60,000</td>
</tr>
</tbody>
</table>
Note:

1. The ripple voltage should be controlled under 10% of $V_{cc}$
2. $Vcc=5.0V$, $f_v = 60Hz$, fCLK=81.5Mhz, $25^\circ C$, Test Pattern: White Pattern

3. Measurement condition:

4. $VCIM = 1.2V$

5. The performance of the Lamp in LCM, for example life time or brightness, is extremely influenced by the characteristics of the DC-AC Inverter. So all the parameters of an inverter should be carefully designed so as not to produce too much leakage current from high-voltage output of the inverter. When you design or order the inverter, please make sure unwanted lighting caused by the mismatch of the lamp and the inverter (no lighting, flicker, etc) never occurs. When you confirm it, the LCD Assembly should be operated in the same condition as installed in your instrument.

6. Do not attach a conducting tape to lamp connecting wire. If the lamp wire attach to conducting tape, TFT-LCD Module have a low luminance and the inverter has abnormal action because leakage current occurs between lamp wire and conducting tape.

7. The relative humidity must not exceed 80% non-condensing at temperatures of 40$^\circ C$ or less. At temperatures greater than 40$^\circ C$, the wet bulb temperature must not exceed 39$^\circ C$. When operate at low temperatures, the brightness of CCFL will drop and the life time of CCFL will be reduced.
### 3-2 Interface Connections

- LCD connector (CN3): JAE FI-E30S or equivalent

<table>
<thead>
<tr>
<th>Pin No</th>
<th>Symbol</th>
<th>Description</th>
<th>note</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Reserved</td>
<td>Open or High</td>
<td>Auo internal test pin</td>
</tr>
<tr>
<td>2</td>
<td>Reserved</td>
<td>Open or High</td>
<td>Auo internal test pin</td>
</tr>
<tr>
<td>3</td>
<td>Reserved</td>
<td>Open or High</td>
<td>Auo internal test pin</td>
</tr>
<tr>
<td>4</td>
<td>GND</td>
<td>Ground and Signal Return</td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>RIN0-</td>
<td>LVDS Channel 0 negative</td>
<td></td>
</tr>
<tr>
<td>6</td>
<td>RIN0+</td>
<td>LVDS Channel 0 positive</td>
<td></td>
</tr>
<tr>
<td>7</td>
<td>GND</td>
<td>Ground and Signal Return for LVDS</td>
<td></td>
</tr>
<tr>
<td>8</td>
<td>RIN1-</td>
<td>LVDS Channel 1 negative</td>
<td></td>
</tr>
<tr>
<td>9</td>
<td>RIN1+</td>
<td>LVDS Channel 1 positive</td>
<td></td>
</tr>
<tr>
<td>10</td>
<td>GND</td>
<td>Ground and Signal Return for LVDS</td>
<td></td>
</tr>
<tr>
<td>11</td>
<td>RIN2-</td>
<td>LVDS Channel 2 negative</td>
<td></td>
</tr>
<tr>
<td>12</td>
<td>RIN2+</td>
<td>LVDS Channel 2 positive</td>
<td></td>
</tr>
<tr>
<td>13</td>
<td>GND</td>
<td>Ground and Signal Return for LVDS</td>
<td></td>
</tr>
<tr>
<td>14</td>
<td>RCLK-</td>
<td>LVDS Clock negative</td>
<td></td>
</tr>
<tr>
<td>15</td>
<td>RCLK+</td>
<td>LVDS Clock positive</td>
<td></td>
</tr>
<tr>
<td>16</td>
<td>GND</td>
<td>Ground and Signal Return for LVDS</td>
<td></td>
</tr>
<tr>
<td>17</td>
<td>RIN3-</td>
<td>LVDS Channel 3 negative</td>
<td></td>
</tr>
<tr>
<td>18</td>
<td>RIN3+</td>
<td>LVDS Channel 3 positive</td>
<td></td>
</tr>
<tr>
<td>19</td>
<td>GND</td>
<td>Ground and Signal Return</td>
<td></td>
</tr>
<tr>
<td>20</td>
<td>Reserved</td>
<td>Open or High</td>
<td>Auo internal test pin</td>
</tr>
<tr>
<td>21</td>
<td>LVDS Option</td>
<td>Low for JEIDA, High/Open for NS</td>
<td></td>
</tr>
<tr>
<td>22</td>
<td>Rotate</td>
<td>High: U/D, R/L rotate, L (GND)/Open: Normal</td>
<td></td>
</tr>
<tr>
<td>23</td>
<td>GND</td>
<td>Ground and Signal Return</td>
<td></td>
</tr>
<tr>
<td>24</td>
<td>GND</td>
<td>Ground and Signal Return</td>
<td></td>
</tr>
<tr>
<td>25</td>
<td>GND</td>
<td>Ground and Signal Return</td>
<td></td>
</tr>
<tr>
<td>26</td>
<td>Vcc</td>
<td>5V, DC, Regulated</td>
<td></td>
</tr>
<tr>
<td>27</td>
<td>Vcc</td>
<td>5V, DC, Regulated</td>
<td></td>
</tr>
<tr>
<td>28</td>
<td>Vcc</td>
<td>5V, DC, Regulated</td>
<td></td>
</tr>
<tr>
<td>29</td>
<td>Vcc</td>
<td>5V, DC, Regulated</td>
<td></td>
</tr>
<tr>
<td>30</td>
<td>Vcc</td>
<td>5V, DC, Regulated</td>
<td></td>
</tr>
</tbody>
</table>

**Note:**
1. All GND (ground) pins should be connected together and should also be connected to the LCD's metal frame. All Vcc (power input) pins should be connected together.

©Copyright AU Optronics, Inc.
January, 2003 All Rights Reserved. T315XW02 V2 - Specs. ver 0.6 10/31
No Reproduction and Redistribution Allowed
LVDS Option = L (GND)

LVDS Option = H (3.3V) or Open
BACKLIGHT CONNECTOR PIN CONFIGURATION

1. Electrical specification

<table>
<thead>
<tr>
<th>Item</th>
<th>Symb.</th>
<th>Condition</th>
<th>Spec</th>
<th>Unit</th>
<th>Note</th>
</tr>
</thead>
<tbody>
<tr>
<td>Input Voltage</td>
<td>VDDB</td>
<td>...</td>
<td>Min 21.6</td>
<td>24.0</td>
<td>26.4</td>
</tr>
<tr>
<td>Input Current (Turn On)</td>
<td>IDDB</td>
<td>VDDB=24V</td>
<td>3.7</td>
<td>4.1</td>
<td>4.5</td>
</tr>
<tr>
<td>Input Power (Turn On)</td>
<td>PDDB</td>
<td>VDDB=24V</td>
<td>100</td>
<td>110</td>
<td></td>
</tr>
<tr>
<td>Input Current (Stable)</td>
<td>IDDB</td>
<td>VDDB=24V</td>
<td>3.5</td>
<td>3.8</td>
<td>4.2</td>
</tr>
<tr>
<td>Input Power (Stable)</td>
<td>PDDB</td>
<td>VDDB=24V</td>
<td>...</td>
<td>92</td>
<td>101</td>
</tr>
<tr>
<td>Intrush Current</td>
<td>IRUSH</td>
<td>VDDB=24V</td>
<td>...</td>
<td>...</td>
<td>(6.0)</td>
</tr>
<tr>
<td>On/Off Control Voltage</td>
<td>VBLON</td>
<td>ON</td>
<td>VDDB=24V</td>
<td>2.0</td>
<td>5.0</td>
</tr>
<tr>
<td></td>
<td></td>
<td>OFF</td>
<td>VDDB=24V</td>
<td>0.0</td>
<td>0.8</td>
</tr>
<tr>
<td>Dimming Control Voltage</td>
<td>V_DIM</td>
<td>MAX</td>
<td>VDDB=24V</td>
<td>0.0</td>
<td>3.3</td>
</tr>
<tr>
<td></td>
<td></td>
<td>MIN</td>
<td>VDDB=24V</td>
<td>...</td>
<td>3.3</td>
</tr>
<tr>
<td>PWM Function</td>
<td>V_PWM</td>
<td>MAX</td>
<td>VDDB=24V</td>
<td>2.0</td>
<td>5.0</td>
</tr>
<tr>
<td></td>
<td></td>
<td>MIN</td>
<td>VDDB=24V</td>
<td>0.0</td>
<td>0.8</td>
</tr>
<tr>
<td>External PWM Control Current</td>
<td>I_EPWM</td>
<td>...</td>
<td>...</td>
<td>...</td>
<td>1.5</td>
</tr>
<tr>
<td>External PWM Duty Ratio</td>
<td>D_EPWM</td>
<td>...</td>
<td>30</td>
<td>...</td>
<td>100</td>
</tr>
<tr>
<td>External PWM Frequency</td>
<td>F_EPWM</td>
<td>...</td>
<td>150</td>
<td>180</td>
<td>300</td>
</tr>
</tbody>
</table>

Note 1: VDIM= 0V  
(Ta=25±5°C, Turn on for 45minutes)

Note 2: Measurement condition Rising time = 20 ms (VDDB: 10%~90%);

2. Input specification

CN1: JST PHR-14 or equivalent

<table>
<thead>
<tr>
<th>No</th>
<th>Symbol</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>VDDB (Main Power)</td>
<td>DC input 24.0 VDC</td>
</tr>
<tr>
<td>2</td>
<td>VDDB (Main Power)</td>
<td>DC input 24.0 VDC</td>
</tr>
<tr>
<td>3</td>
<td>VDDB (Main Power)</td>
<td>DC input 24.0 VDC</td>
</tr>
<tr>
<td>4</td>
<td>VDDB (Main Power)</td>
<td>DC input 24.0 VDC</td>
</tr>
<tr>
<td>5</td>
<td>VDDB (Main Power)</td>
<td>DC input 24.0 VDC</td>
</tr>
<tr>
<td>6</td>
<td>GND</td>
<td>Ground</td>
</tr>
<tr>
<td>7</td>
<td>GND</td>
<td>Ground</td>
</tr>
<tr>
<td>8</td>
<td>GND</td>
<td>Ground</td>
</tr>
<tr>
<td>9</td>
<td>GND</td>
<td>Ground</td>
</tr>
<tr>
<td>10</td>
<td>GND</td>
<td>Ground</td>
</tr>
</tbody>
</table>
| 11  | VDIM (LCD Bright) | Analog Dimming control signal input (0~3.3V)  
(0V/Open : Maximum brightness, 3.3V min brightness) |
| 12  | VBLON (Enable Pin) | On/Off control Signal; High: On; Low: Off                                  |
| 13  | EPWM        | External PWM input for dimming control                                     |
|     |             | (If do not use, please leave it open. Connect to GND will enter protection mode) |
| 14  | PWM Function | High: internal PWM (Pin 11), Low/Open: external PWM (Pin 13)                |
3-3 Signal Timing Specifications

This is the signal timing required at the input of the User connector. All of the interface signal timing should be satisfied with the following specifications for its proper operation.

* Timing Table

DE only Mode

Vertical Frequency

<table>
<thead>
<tr>
<th>Signal</th>
<th>Item</th>
<th>Symbol</th>
<th>Min.</th>
<th>Typ.</th>
<th>Max.</th>
<th>Unit</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Vertical</td>
<td>Period</td>
<td>T_V</td>
<td>784</td>
<td>806</td>
<td>1015</td>
<td>Th</td>
<td></td>
</tr>
<tr>
<td>Section</td>
<td>Active</td>
<td>Tdisp(v)</td>
<td>768</td>
<td></td>
<td></td>
<td>Th</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Blanking</td>
<td>Tblk(v)</td>
<td>16</td>
<td>38</td>
<td>247</td>
<td>Th</td>
<td></td>
</tr>
<tr>
<td>Horizontal</td>
<td>Period</td>
<td>T_h</td>
<td>1414</td>
<td>1560</td>
<td>2000</td>
<td>Tclk</td>
<td></td>
</tr>
<tr>
<td>Section</td>
<td>Active</td>
<td>Tdisp(h)</td>
<td>1366</td>
<td></td>
<td></td>
<td>Tclk</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Blanking</td>
<td>Tblk(h)</td>
<td>48</td>
<td>194</td>
<td>634</td>
<td>Tclk</td>
<td></td>
</tr>
<tr>
<td>LVDS Clock</td>
<td>Frequency</td>
<td>Fclk {1/Tclk}</td>
<td>65</td>
<td>76</td>
<td>88</td>
<td>MHz</td>
<td></td>
</tr>
<tr>
<td>Vertical</td>
<td>Frequency</td>
<td>F_v</td>
<td>44</td>
<td>---</td>
<td>66</td>
<td>Hz</td>
<td></td>
</tr>
<tr>
<td>Frequency</td>
<td>Frequency</td>
<td>F_h</td>
<td>40</td>
<td>53</td>
<td></td>
<td>kHz</td>
<td>4</td>
</tr>
</tbody>
</table>

Notes:
1. Display position is specific by the rise of DE signal only.
   Horizontal display position is specified by the rising edge of 1st DCLK after the rise of 1st DE, is displayed on the left edge of the screen.
   Vertical display position is specified by the rise of DE after a ‘Low’ level period equivalent to eight times of horizontal period. The 1st data corresponding to one horizontal line after the rise the of 1st DE is displayed at the top line of screen.
2. If a period of DE “High” is less than 1366 DCLK or less than 768 lines, the rest of the screen displays black.
3. The display position does not fit to the screen if a period of DE “High” and the effective data period do not synchronize with each other.
4. Wavy noise may arise during 43.95-47.35(KHz)
3-4 Signal Timing Waveforms
3-5 Color Input Data Reference

The brightness of each primary color (red, green and blue) is based on the 8 bit gray scale data input for the color; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

<table>
<thead>
<tr>
<th>Color</th>
<th>Input Color Data</th>
<th>RED</th>
<th>GREEN</th>
<th>BLUE</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>MSB</td>
<td>LSB</td>
<td>MSB</td>
<td>LSB</td>
</tr>
<tr>
<td></td>
<td>R7</td>
<td>R6</td>
<td>R5</td>
<td>R4</td>
</tr>
<tr>
<td></td>
<td>R1</td>
<td>G7</td>
<td>G6</td>
<td>G5</td>
</tr>
<tr>
<td></td>
<td>G2</td>
<td>G1</td>
<td>G0</td>
<td>B7</td>
</tr>
<tr>
<td></td>
<td>B4</td>
<td>B3</td>
<td>B2</td>
<td>B1</td>
</tr>
<tr>
<td>Black</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>Red(255)</td>
<td>1</td>
<td>1</td>
<td>1</td>
<td>1</td>
</tr>
<tr>
<td>Green(255)</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>Blue(255)</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>Cyan</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>Magenta</td>
<td>1</td>
<td>1</td>
<td>1</td>
<td>1</td>
</tr>
<tr>
<td>Yellow</td>
<td>1</td>
<td>1</td>
<td>1</td>
<td>1</td>
</tr>
<tr>
<td>White</td>
<td>1</td>
<td>1</td>
<td>1</td>
<td>1</td>
</tr>
<tr>
<td>RED(000)</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>RED(001)</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>RED(254)</td>
<td>1</td>
<td>1</td>
<td>1</td>
<td>1</td>
</tr>
<tr>
<td>RED(255)</td>
<td>1</td>
<td>1</td>
<td>1</td>
<td>1</td>
</tr>
<tr>
<td>GREEN(000)</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>GREEN(001)</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>GREEN(254)</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>GREEN(255)</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>BLUE(000)</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>BLUE(001)</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>BLUE(254)</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>BLUE(255)</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
</tr>
</tbody>
</table>
3.6.1 Power Sequence for LCD

---

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Values</th>
<th>Units</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Min.</td>
<td>Typ.</td>
</tr>
<tr>
<td>t1</td>
<td>0.4</td>
<td>-</td>
</tr>
<tr>
<td>t2</td>
<td>20</td>
<td>-</td>
</tr>
<tr>
<td>t3</td>
<td>7000or(200)*1</td>
<td>-</td>
</tr>
<tr>
<td>t4</td>
<td>10</td>
<td>-</td>
</tr>
<tr>
<td>t5</td>
<td>1</td>
<td>-</td>
</tr>
<tr>
<td>t6</td>
<td>1</td>
<td>-</td>
</tr>
<tr>
<td>t7</td>
<td>1</td>
<td>-</td>
</tr>
</tbody>
</table>

*1 If t3=200ms, input black signal till 700ms from system if necessary

In case of t3<200ms, the abnormal display will be happened. But it will not damage timing controller.

Note:
The timing controller will not be damaged in case of TV set AC input power suddenly shut down.
Once power reset, it should follow power sequence as spec. definition.

(1) Apply the lamp voltage within the LCD operation range. When the back-light turns on before the LCD operation or the LCD turns off before the back-light turns off, the display may momentarily become abnormal screen.
### 3.6.2 Power Sequence for Inverter

**Diagram:**
- **VDDB:**
  - 10% to 90% in 24V (Typ.)
  - 90% to 10%
- **GND:**
  - Constant
- **VDIM PWM:**
  - 100% duty cycle
- **VBLON:**
  - 100% duty cycle
- **GND:**
  - Constant

**Deep condition for Inverter:**
- **VDDB:**
  - VDDB(Typ.) x 0.8
  - GND (Voltage Drop)

### Parameter Values Table

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Min.</th>
<th>Typ.</th>
<th>Max.</th>
<th>Units</th>
</tr>
</thead>
<tbody>
<tr>
<td>T1</td>
<td>20</td>
<td>-</td>
<td>-</td>
<td>ms</td>
</tr>
<tr>
<td>T2</td>
<td>50</td>
<td>-</td>
<td>-</td>
<td>ms</td>
</tr>
<tr>
<td>T3</td>
<td>50</td>
<td>-</td>
<td>-</td>
<td>ms</td>
</tr>
<tr>
<td>T4</td>
<td>50</td>
<td>-</td>
<td>-</td>
<td>ms</td>
</tr>
<tr>
<td>T5</td>
<td>0</td>
<td>-</td>
<td>-</td>
<td>ms</td>
</tr>
<tr>
<td>T6</td>
<td>-</td>
<td>-</td>
<td>10</td>
<td>ms</td>
</tr>
</tbody>
</table>
4. Optical Specification

Optical characteristics are determined after the unit has been ‘ON’ and stable for approximately 45 minutes in a dark environment at 25°C. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of \( \Phi \) and \( \theta \) equal to 0°.

Fig.1 presents additional information concerning the measurement equipment and method.

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Symbol</th>
<th>Values</th>
<th>Units</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Contrast Ratio</td>
<td>CR</td>
<td>1000 - 1200</td>
<td>cd/m²</td>
<td>1</td>
</tr>
<tr>
<td>Surface Luminance, white</td>
<td>LWH</td>
<td>320 - 400</td>
<td>cd/m²</td>
<td>2</td>
</tr>
<tr>
<td>Luminance Variation</td>
<td>( \delta )</td>
<td>9 p</td>
<td>1.40</td>
<td>3</td>
</tr>
<tr>
<td>Response time</td>
<td>Gray to Gray ( T \gamma )</td>
<td>8</td>
<td>ms</td>
<td></td>
</tr>
<tr>
<td>Color Coordinates</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>RED</td>
<td>( R_x )</td>
<td>0.64</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>( R_y )</td>
<td>0.33</td>
<td></td>
<td></td>
</tr>
<tr>
<td>GREEN</td>
<td>( G_x )</td>
<td>0.29</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>( G_y )</td>
<td>0.60</td>
<td></td>
<td></td>
</tr>
<tr>
<td>BLUE</td>
<td>( B_x )</td>
<td>Typ -0.03</td>
<td>Typ +0.03</td>
<td></td>
</tr>
<tr>
<td></td>
<td>( B_y )</td>
<td>0.15</td>
<td></td>
<td></td>
</tr>
<tr>
<td>WHITE</td>
<td>( W_x )</td>
<td>0.28</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>( W_y )</td>
<td>0.29</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Viewing Angle</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>x axis, right(( \phi = 0° ))</td>
<td>( \theta_1 )</td>
<td>88</td>
<td>Degree</td>
<td>5</td>
</tr>
<tr>
<td>x axis, left(( \phi = 180° ))</td>
<td>( \theta_1 )</td>
<td>88</td>
<td></td>
<td></td>
</tr>
<tr>
<td>y axis, up(( \phi = 90° ))</td>
<td>( \theta_2 )</td>
<td>88</td>
<td></td>
<td></td>
</tr>
<tr>
<td>y axis, down (( \phi = 0° ))</td>
<td>( \theta_3 )</td>
<td>88</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Note:
1. Contrast Ratio (CR) is defined mathematically as:
   \[
   \text{Contrast Ratio} = \frac{\text{Surface Luminance of } L_{\text{on1}}}{\text{Surface Luminance of } L_{\text{off1}}}
   \]

2. Surface luminance is luminance value at point 1 across the LCD surface 50cm from the surface with all
   pixels displaying white. From more information see FIG 2. When VDD = 24V, IDDB = 5A.  \(L_{\text{on1}} = L_{\text{on1}}\)
   Where \(L_{\text{on1}}\) is the luminance with all pixels displaying white at center 1 location.

3. The variation in surface luminance, \(\delta_{\text{WHITE}}\) is defined (center of Screen) as:
   \[
   \delta_{\text{WHITE(9P)}} = \frac{\text{Maximum}(L_{\text{on1}}, L_{\text{on2}}, \ldots, L_{\text{on9}})}{\text{Minimum}(L_{\text{on1}}, L_{\text{on2}}, \ldots, L_{\text{on9}})}
   \]

4. Response time is the time required for the display to transition from black to white(Rise Time, \(T_{RF}\)) and
   from white to black (Decay Time, \(T_{TD}\)). For additional information see FIG3.

5. \(T_{\gamma}\) is the response time between any two gray scale and is based on \(f_s=60\)Hz to optimize.

6. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the
   horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface.
   For more information see FIG4.

**FIG. 2 Luminance**
FIG.3 Response Time
The response time is defined as the following figure and shall be measured by switching the input signal for “any level of gray(bright) “ and “any level of gray(dark)”.

Any level of gray(Bright)  Any level of gray(Dark)  Any level of gray(Bright)

![Response Time Diagram](image)

FIG.4 Viewing angle

![Viewing Angle Diagram](image)
5. Mechanical Characteristics

The contents provide general mechanical characteristics for the model T315XW02 V2. In addition the figures in the next page are detailed mechanical drawing of the LCD.

<table>
<thead>
<tr>
<th></th>
<th>Horizontal</th>
<th>Vertical</th>
<th>Depth</th>
</tr>
</thead>
<tbody>
<tr>
<td>Outline Dimension</td>
<td>760.0mm</td>
<td>450.0mm</td>
<td>45mm</td>
</tr>
<tr>
<td>Bezel Opening</td>
<td>Horizontal</td>
<td>703.6mm</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Vertical</td>
<td>398.3mm</td>
<td></td>
</tr>
<tr>
<td>Active Display Area</td>
<td>Horizontal</td>
<td>697.68mm</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Vertical</td>
<td>392.26mm</td>
<td></td>
</tr>
<tr>
<td>Weight</td>
<td>6500g</td>
<td>Typ.</td>
<td></td>
</tr>
<tr>
<td>Surface Treatment</td>
<td>AG, 3H</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
## 6. Reliability

### Environment test condition

<table>
<thead>
<tr>
<th>No</th>
<th>Test Item</th>
<th>Condition</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>High temperature storage test</td>
<td>Ta=60°C Determination:500H, End:1000H</td>
<td>1</td>
</tr>
<tr>
<td>2</td>
<td>Low temperature storage test</td>
<td>Ta=-20°C Determination:500H, End:1000H</td>
<td>1</td>
</tr>
<tr>
<td>3</td>
<td>High temperature operation test</td>
<td>Ta=50°C 80%RH Determination:500H, End:1000H</td>
<td>1</td>
</tr>
<tr>
<td>4</td>
<td>Low temperature operation test</td>
<td>Ta=0°C Determination:500H, End:1000H</td>
<td>1</td>
</tr>
<tr>
<td>5</td>
<td>Thermal Shock Test</td>
<td>-20°C~60°C Determination:100cycle, End:200cycle</td>
<td>2</td>
</tr>
<tr>
<td>6</td>
<td>Heat Shock (Soldering Heat Cycle Test)</td>
<td>-40°C~80°C Determination:200cycle, End:500cycle</td>
<td></td>
</tr>
<tr>
<td>7</td>
<td>Power On/Off Test</td>
<td>Ta=25°C Determination:40000cycle</td>
<td></td>
</tr>
<tr>
<td>8</td>
<td>Vibration test (non-operating)</td>
<td>Wave form: random</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Vibration level : 1.0G RMS</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Bandwidth : 10-500Hz</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Duration: X, Y, Z 20min</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>One time each direction</td>
<td></td>
</tr>
<tr>
<td>9</td>
<td>Shock test (non-operating)</td>
<td>Shock level: 50G</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Waveform: half sine wave, 11ms</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Direction: ±X, ±Y, ±Z</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>One time each direction</td>
<td></td>
</tr>
<tr>
<td>10</td>
<td>Vibration test (with carton)</td>
<td>Random</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Vibration:10~200Hz,1.5G,30minutes in each</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>X,Y,Z direction</td>
<td></td>
</tr>
<tr>
<td>11</td>
<td>Drop test (with carton)</td>
<td>Height: 53.3cm</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>1 corner, 3 edges, 6 surfaces</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>(ASTMD4169-I)</td>
<td></td>
</tr>
<tr>
<td>12</td>
<td>ESD</td>
<td>100/250pF air, 10,15,20KV (OP)</td>
<td></td>
</tr>
<tr>
<td>13</td>
<td>Image Sticking</td>
<td>T=2hrs, L128 layer</td>
<td>3</td>
</tr>
</tbody>
</table>

### Notes:

1. 1000H is for reference
2. 200cycles is for reference
3. Image Sticking Test Mode
   (a) Driving Method: Normal operation
   (b) Display Pattern:
P1: 10X10 Black & White Check Pattern

P2: Gray Luster (Gray level 128.)

(c) Test Procedure
   A. Turn to testing pattern (10X10 Black & White Check Pattern) and keep lighting-on 2hrs.
   B. Change to gray pattern. Then visually observe if an objectionable persisting shadow exists or not.

(d) Judge Criteria: No distinguished Mura compared with original pattern
7. International Standard

7-1. Safety


(2) CAN/CSA C22.2 No. 950-95/60950 Third Edition, Canadian Standards Association,


European Committee for Electrotechnical Standardization (CENELEC)
EUROPEAN STANDARD for Safety of Information Technology Equipment Including Electrical Business Equipment.

7-2. EMC

a) ANSI C63.4 “Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and
   Electrical Equipment in the Range of 9kHz to 40GHz.” American National standards Institute(ANSI),
   1992

b) C.I.S.P.R “Limits and Methods of Measurement of Radio Interface Characteristics of Information
   Technology Equipment.” International Special committee on Radio Interference.

c) EN 55022 “Limits and Methods of Measurement of Radio Interface Characteristics of Information
   Technology Equipment.” European Committee for Electrotechnical Standardization. (CENELEC),
   1998
8. Packing

Panel label:

TW6562700014
TW65627: Production Lot, T: Taiwan made, M: China Made
00014: Panel Serial Number
ZMA: AUO internal code
Manufactured 06/21: 2006 week 21
Made In Taiwan: Taiwan made
MA: Taichung Factory, “No.1, JhongKe Rd., Central Taiwan Science Park, Taichung, Taiwan”

Carton Label:
Carton:

Each panel face must be set by the arrow’s direction.

882(L)mm*290(W)mm*585(H)mm
## Shipment Data

<table>
<thead>
<tr>
<th>Item</th>
<th>Specification</th>
<th>Packing Remark</th>
</tr>
</thead>
<tbody>
<tr>
<td>Qty.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1 Packing BOX</td>
<td>3pcs/box 882(L)mm<em>290(W)mm</em>585(H)mm</td>
<td>26.8</td>
</tr>
<tr>
<td>2 Pallet</td>
<td>1 1190(L)mm<em>900(W)mm</em>120(H)mm</td>
<td>10</td>
</tr>
<tr>
<td>3 Boxes per Pallet</td>
<td>8 boxes/Pallet</td>
<td></td>
</tr>
<tr>
<td>4 Panels per Pallet</td>
<td>24pcs/pallet</td>
<td></td>
</tr>
<tr>
<td>Pallet after packing</td>
<td>24 1190(L)mm<em>900(W)mm</em>1290(H)mm</td>
<td>224.4</td>
</tr>
</tbody>
</table>

![Diagram with labels: Corner angle, Moisture-proof film, Stretch film, Label, PET band, Corner angle, Pallet]
9. PRECAUTIONS

Please pay attention to the followings when you use this TFT LCD module.

9-1 MOUNTING PRECAUTIONS

(1) You must mount a module using holes arranged in four corners or four sides.
(2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
(3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to resist external force.
(4) You should adopt radiation structure to satisfy the temperature specification.
(5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
(6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment. Do not touch the surface of polarizer for bare hand or greasy cloth. (Some cosmetics are detrimental to the polarizer.)
(7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front/ rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
(8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
(9) Do not open the case because inside circuits do not have sufficient strength.

9-2 OPERATING PRECAUTIONS

(1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage: V=±200mV(Over and under shoot voltage)
(2) Response time depends on the temperature. (In lower temperature, it becomes longer..)
(3) Brightness depends on the temperature. (In lower temperature, it becomes lower.) And in lower temperature, response time (required time that brightness is stable after turned on) becomes longer.
(4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
(5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
(6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielded methods may be important to minimize the interface.
9-3 ELECTROSTATIC DISCHARGE CONTROL
Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don’t touch interface pin directly.

9-4 PRECAUTIONS FOR STRONG LIGHT EXPOSURE
Strong light exposure causes degradation of polarizer and color filter.

9-5 STORAGE
When storing modules as spares for a long time, the following precautions are necessary.
(1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
(2) The polarizer surface should not come in contact with any other object. It is recommended that they be stored in the container in which they were shipped.

9-6 HANDLING PRECAUTIONS FOR PROTECTION FILM
(1) The protection film is attached to the bezel with a small masking tape. When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
(2) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of flue still on the Bezel after the protection film is peeled off.
(3) You can remove the glue easily. When the glue remains on the Bezel or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.