

TFT LCD Preliminary Specification

MODEL NO.: G154I1 - L01

| Customer: | _ |
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| Approved by: | _ |
| Approved by: Note: | |
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| Liquid Crystal Display Division | | | | | | |
|---------------------------------|--|--|--|--|--|--|
| QRA Division. OA Head Division. | | | | | | |
| Approval Approval | | | | | | |
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REVISION HISTORY

| Version | Date | Section | Description |
|---------|---------------|---------|---|
| Ver 1.0 | Jun. 01, 2008 | All | G154I1-L01 Preliminary SPEC was first issued. |
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1. GENERAL DESCRIPTION

1.1 OVERVIEW

G154I1 - L01 is a 15.4" TFT Liquid Crystal Display Rohs module and 20 pins LVDS interface. This module supports 1280 x 800 WXGA mode and can display 262,144 colors. The optimum viewing angle is at 6 o'clock direction. The inverter module for Backlight is not built in.

1.2 FEATURES

- WXGA (1280 x 800 pixels) resolution
- DE only mode
- Fast Response Time
- Wide Operation Temperature
- Lamp Replaceable
- Sunlight Readable
- Reverse Scan

1.3 APPLICATION

- TFT LCD Panel

1.4 GENERAL SPECIFICATIONS

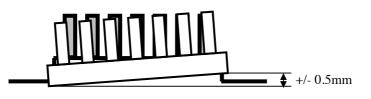
| Item | Specification | Unit | Note |
|--------------------|------------------------|-------|------|
| Active Area | 331.2 x 207.0 | mm | (1) |
| Bezel Opening Area | 334.5 x 210.3 | mm | (1) |
| Driver Element | a-si TFT active matrix | - | - |
| Pixel Number | 1280xR.G.Bx800 | pixel | - |
| Pixel Pitch | 0.259(H) x 0.259(V) | mm | - |
| Pixel Arrangement | RGB vertical stripe | - | - |
| Display Colors | 262,144 | color | - |
| Transmissive Mode | Normally white | - | - |
| Surface Treatment | Glare,3H,LR | - | - |

1.5 MECHANICAL SPECIFICATIONS

| Item | | Min. | Тур. | Max. | Unit | Note |
|---------------------------------|---------------|--|-------------------|---------|------|------|
| | Horizontal(H) | (351.5) | (352) | (352.5) | mm | |
| Module Size | Vertical(V) | (229.5) | (230) | (230.5) | mm | (1) |
| | Depth(D) | (15.5) | (15.8) | (16.3) | mm | |
| W | Weight | | | (1350) | g | - |
| I/F connector mounting position | | The mounting inclination of the connector makes the screen | | | | (2) |
| | - | center within ±0 | .5mm as the horiz | zontal. | | - |

Note (1) Please refer to the attached drawings for more information of front and back outline dimensions.

Note (2) Connector mounting position





2. ABSOLUTE MAXIMUM RATINGS

2.1 ABSOLUTE RATINGS OF ENVIRONMENT

| Test Item | Test Condition | Note |
|--|--|---------|
| High Temperature Storage Test | 85°C, 240hours | |
| Low Temperature Storage Test | -40°C, 240hours | |
| Thermal Shock Storage Test | -30°C, 0.5hour~85°C, 0.5hour, 100 cycles | |
| High Temperature Operation Test | 80°C, 240hours | (1) (3) |
| Low Temperature Operation Test | -30°C, 240hours | |
| High Temperature & High Humidity Operation Test | 60°C 90%RH, 240hours | |
| ESD Test (Operation) | ±8KV | (1) |
| Shock (Non-Operating) | 50G/11ms | (1)(2) |
| Vibration (Non-Operating) | 1.5G | (1)(2) |

Note (1) No display malfunctions.

- Note (2) At testing Vibration and Shock, the fixture in holding the module has to be hard and rigid enough so that the module would not be twisted or bent by the fixture.
- Note (3) Temperature of panel display surface area should be 85 °C Max.
- Note (4) In the standard conditions, there is no function failure issue occurred. All the cosmetic specification is judged before the reliability test

2.2 ELECTRICAL ABSOLUTE RATINGS

2.2.1 TFT LCD MODULE

| Itom | Item Symbol | | lue | Unit | Note |
|----------------------|-----------------|--------|------------------------|------|------|
| item | Symbol | Min. | Max. | Unit | NOLE |
| Power Supply Voltage | V _{cc} | (-0.3) | (+4.0) | V | (1) |
| Logic Input Voltage | V _{IN} | (-0.3) | (V _{CC} +0.3) | V | (1) |

2.2.2 BACKLIGHT UNIT

| Item | Symbol | Value | | Unit | Note |
|----------------|---------|-------|-------|-------------------|-----------------------------------|
| nem | Symbol | Min. | Max. | Onit | NOLE |
| Lamp Voltage | VL | | (2.5) | V _{RMS} | (1), (2), I _L = 7.0 mA |
| Lamp Current | ١L | | (7.5) | mA _{RMS} | (1) (2) |
| Lamp Frequency | F_{L} | (40) | (80) | KHz | (1), (2) |

Note (1) Permanent damage to the device may occur if maximum values are exceeded. Function operation

should be restricted to the conditions described under Normal Operating Conditions.

Note (2) Specified values are for lamp (Refer to 3.2 for further information).



3. ELECTRICAL CHARACTERISTICS

3.1 TFT LCD MODULE

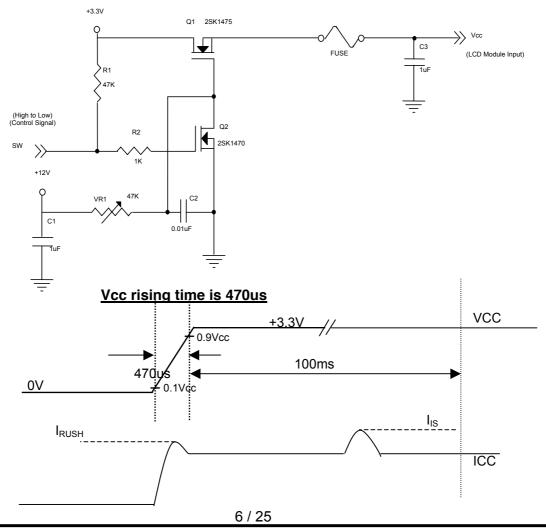
| Daramo | Parameter | | | Value | Unit | Note | |
|---------------------------------|---------------------------------------|-----------------------|-------|-------|-------|------|-------------------------------|
| Faranie | | | Min. | Тур. | Max. | Unit | NOLE |
| Power Supply Voltage | | Vcc | 3.0 | 3.3 | 3.6 | V | - |
| Permissive Ripple Voltage | ge | V _{RP} | | 50 | | mV | - |
| Rush Current | | I _{RUSH} | | | 1.5 | Α | (2) |
| Initial Stage Current | | I _{IS} | | | 1.0 | Α | (2) |
| Power Supply Current | White | - Icc | | (450) | (500) | mA | (3)a |
| i ower oupply ourrent | Black | | | (570) | (630) | mA | (3)b |
| LVDS Differential Input H | High Threshold | V _{TH(LVDS)} | | | +100 | mV | (5), V _{CM} =1.2V |
| LVDS Differential Input I | LVDS Differential Input Low Threshold | | -100 | | | mV | (5) V _{CM} =1.2V |
| LVDS Common Mode Voltage | | V _{CM} | 1.125 | | 1.375 | V | (5) |
| LVDS Differential Input Voltage | | V _{ID} | 100 | | 600 | mV | (5) |
| Terminating Resistor | | RT | | 100 | | Ohm | |
| Power per EBL WG | | P _{EBL} | - | TBD | - | W | (4) |

Note (1) The ambient temperature is Ta = 25 ± 2 °C.

Note (2) I_{RUSH} : the maximum current when VCC is rising

 I_{IS} : the maximum current of the first 100ms after power-on

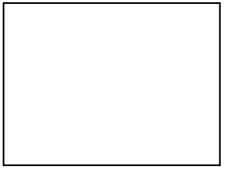
Measurement Conditions: Shown as the following figure. Test pattern: black.





Note (3) The specified power supply current is under the conditions at Vcc = 3.3 V, Ta = 25 ± 2 °C, $f_v = 60$ Hz, whereas a power dissipation check pattern below is displayed.

a. White Pattern



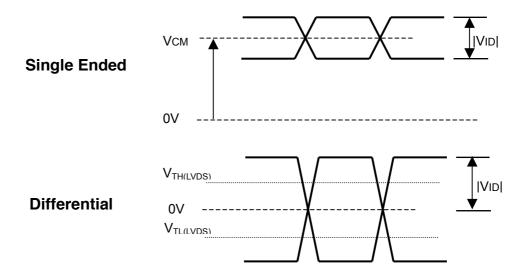
Active Area

b. Black Pattern



Active Area

- Note (4) The specified power are the sum of LCD panel electronics input power and the inverter input power. Test conditions are as follows.
 - (a) Vcc = 3.3 V, Ta = $25 \pm 2 \, {}^{\circ}$ C, f_v = 60 Hz,
 - (b) The pattern used is a black and white 32 x 36 checkerboard, slide #100 from the VESA file "Flat Panel Display Monitor Setup Patterns", FPDMSU.ppt.
 - (c) Luminance: 60 nits.
 - (d) The inverter used is provided from "Darfon VK16165.101" Please contact them for detail information. CMO doesn't provide the inverter in this product.
- Note (5) The parameters of LVDS signals are defined as the following figures.



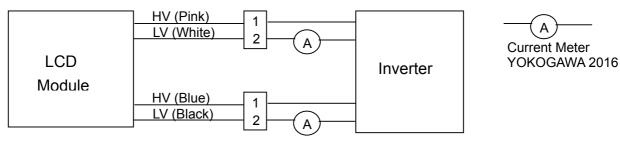


3.2 BACKLIGHT UNIT

| | | Ta = 25 ± 2 °C | | | |
|---|------|----------------|------|--|--|
| е | | Unit | Note | | |
| | Max. | Unit | NOLE | | |

| Parameter | Symbol | | Value | Unit | Note | |
|----------------------|-----------------|------|---------|-------------|-------------------|------------------------------|
| Farameter | Symbol | Min. | Тур. | Max. | Onit | NOLE |
| Lamp Input Voltage | VL | | (560) | | V _{RMS} | l _L = 7.0 mA |
| Lamp Current | ΙL | | (7.0) | | mA _{RMS} | (1) |
| Lamp Turn On Voltage | Vs | | | 1150(25 °C) | V _{RMS} | (2) |
| Lamp Turn On Voltage | | | | 1370(0 °C) | V _{RMS} | (2) |
| Operating Frequency | FL | (40) | | | KHz | (3) |
| Lamp Life Time | L _{BL} | | (50000) | | Hrs | (5) |
| Power Consumption | PL | | (15.68) | | W | (4), I _L = 7.0 mA |

Note (1) Lamp current is measured by utilizing a high frequency current meter as shown below:



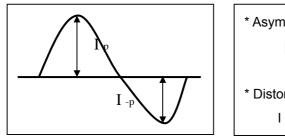
- Note (2) The voltage that must be larger than Vs should be applied to the lamp for more than 1 second after startup. Otherwise, the lamp may not be turned on normally.
- Note (3) The lamp frequency may produce interference with horizontal synchronous frequency from the display, and this may cause line flow on the display. In order to avoid interference, the lamp frequency should be detached from the horizontal synchronous frequency and its harmonics as far as possible.
- Note (4) $P_1 = I_1 \times V_1 \times 4CCLFs$
- Note (5) The lifetime of lamp can be defined as the time in which it continues to operate under the condition Ta = 25 $\pm 2^{\circ}$ C and I_L = 6.5 mArms until one of the following events occurs:
 - (a) When the brightness becomes or lower than 50% of its original value.
 - (b) When the effective ignition length becomes \leq 80% of its original value. (The effective ignition length is a scope that luminance is over 70% of that at the center point.)
- Note (6) The waveform of the voltage output of inverter must be area-symmetric and the design of the inverter must have specifications for the modularized lamp. The performance of the Backlight, such as lifetime or brightness, is greatly influenced by the characteristics of the DC-AC inverter for the lamp. All the parameters of an inverter should be carefully designed to avoid producing too much current leakage from high voltage output of the inverter. When designing or ordering the inverter please make sure that a poor lighting caused by the mismatch of the Backlight and the inverter (miss-lighting, flicker, etc.) never occurs. If the above situation is confirmed, the module should be operated in the same manners when it is installed in your instrument.



The output of the inverter must have symmetrical (negative and positive) voltage waveform and symmetrical current waveform.(Unsymmetrical ratio is less than 10%) Please do not use the inverter which has unsymmetrical voltage and unsymmetrical current and spike wave. Lamp frequency may produce interface with horizontal synchronous frequency and as a result this may cause beat on the display. Therefore lamp frequency shall be as away possible from the horizontal synchronous frequency and from its harmonics in order to prevent interference.

Requirements for a system inverter design, which is intended to have a better display performance, a better power efficiency and a more reliable lamp. It shall help increase the lamp lifetime and reduce its leakage current.

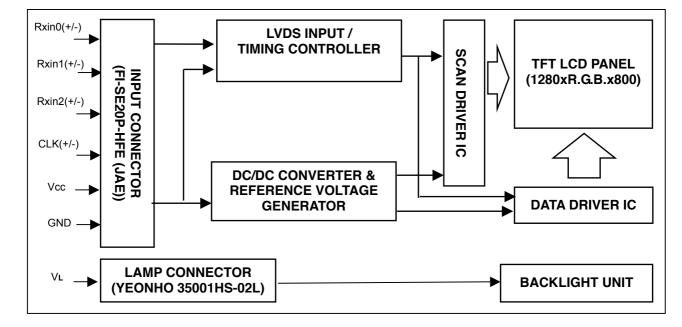
- a. The asymmetry rate of the inverter waveform should be 10% below.
- b. The distortion rate of the waveform should be within $\sqrt{2 \pm 10\%}$.
- c. The ideal sine wave form shall be symmetric in positive and negative polarities.



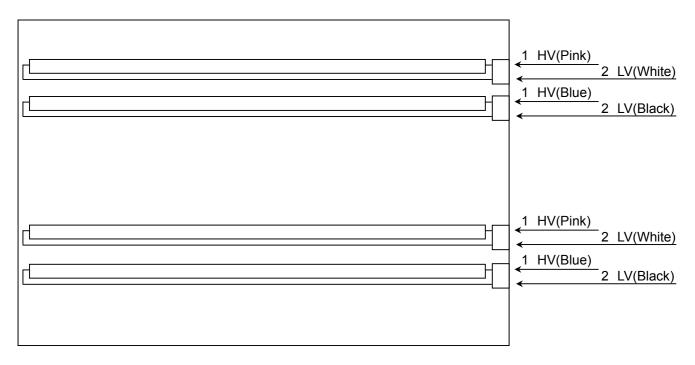


4. BLOCK DIAGRAM

4.1 TFT LCD MODULE



4.2 BACKLIGHT UNIT



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5. INPUT TERMINAL PIN ASSIGNMENT

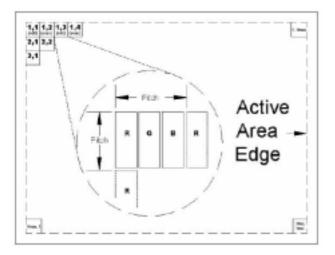
5.1 TFT LCD MODULE

| Pin | Symbol | Description | Polarity | Remark | | |
|-----|---------|---------------------------------|----------|---|--|--|
| Pin | Symbol | Description | Polarity | Remark | | |
| 1 | VCCS | Power Supply +3.3 V (typical) | | | | |
| 2 | VCCS | Power Supply +3.3 V (typical) | | | | |
| 3 | GND | Ground | | | | |
| 4 | GND | Ground | | | | |
| 5 | RX0- | LVDS Differential Data Input | Negative | R0~R5,G0 | | |
| 6 | RX0+ | LVDS Differential Data Input | Positive | | | |
| 7 | GND | Ground | | | | |
| 8 | RX1- | LVDS Differential Data Input | Negative | G1~G5, B0, B1 | | |
| 9 | RX1+ | LVDS Differential Data Input | Positive | | | |
| 10 | GND | Ground | | | | |
| 11 | RX2- | LVDS Differential Data Input | Negative | B2~B5, DE, Hsync, Vsync | | |
| 12 | RX2+ | LVDS Differential Data Input | Positive | | | |
| 13 | GND | Ground | | | | |
| 14 | CLK- | LVDS Clock Data Input | Negative | LVDS Level Clock | | |
| 15 | CLK+ | LVDS Clock Data Input | Positive | | | |
| 16 | GND | Ground | | | | |
| 17 | NC | Non-Connection | | | | |
| 18 | NC | Non-Connection | | | | |
| 19 | Reverse | +3.3VReverse, GND/NC No Reverse | | Refer to 6.2 POWER ON/OFF SEQUENCE Note(5) | | |
| 20 | NC | Non-Connection | | | | |

Note (1) Connector Part No.: FI-SE20P-HFE(JAE) or equivalent

Note (2) User's connector Part No: FI-SE20ME (JAE) or equivalent

Note (3) The first pixel is odd as shown in the following figure.



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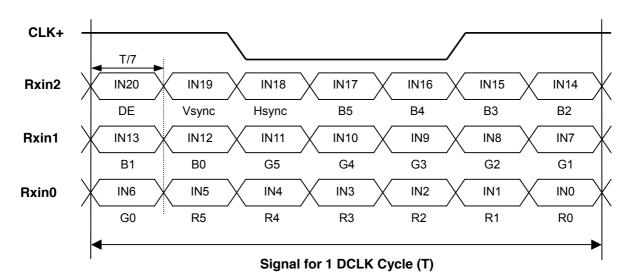
5.2 BACKLIGHT UNIT

| Pin | Symbol | Description | Color |
|-----|--------|--------------|-------|
| 1 | HV | High Voltage | Pink |
| 2 | LV | Ground | White |

Note (1) Connector Part No.: YEONHO 35001HS-02L or equivalent

Note (2) User's connector Part No.: YEONHO 35001 WR-02L or equivalent

5.3 TIMING DIAGRAM OF LVDS INPUT SIGNAL





5.4 COLOR DATA INPUT ASSIGNMENT

The brightness of each primary color (red, green and blue) is based on the 6-bit gray scale data input for the color. The higher the binary input, the brighter the color. The table below provides the assignment of color versus data input.

| | | | | | | Data Signal | | | | | | | | | | | | | |
|--------|---------------|----|----|----|----|-------------|----|----|----|-----|----|----|----|----|----|----|----|----|----|
| | Color | | | Re | | | | | | Gre | | | | | | | ue | | |
| | | R5 | R4 | R3 | R2 | R1 | R0 | G5 | G4 | G3 | G2 | G1 | G0 | B5 | B4 | B3 | B2 | B1 | B0 |
| | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Red | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| Basic | Blue | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |
| Colors | Cyan | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Magenta | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Yellow | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | White | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Red(0)/Dark | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Red(1) | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Gray | Red(2) | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Scale | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : |
| Of | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : |
| Red | Red(61) | 1 | 1 | 1 | 1 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Red(62) | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Red(63) | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green(0)/Dark | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| _ | Green(1) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| Gray | Green(2) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Scale | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : |
| Of | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : |
| Green | Green(61) | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green(62) | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green(63) | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Blue(0)/Dark | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Blue(1) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 |
| Gray | Blue(2) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 |
| Scale | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | | 1: | : |
| Of | : | : | : | : | : | : | : | : | : | : | : | : | : | | : | | : | : | |
| Blue | Blue(61) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 0 | 1 |
| | Blue(62) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 0 |
| | Blue(63) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | | 1 |

Note (1) 0: Low Level Voltage, 1: High Level Voltage



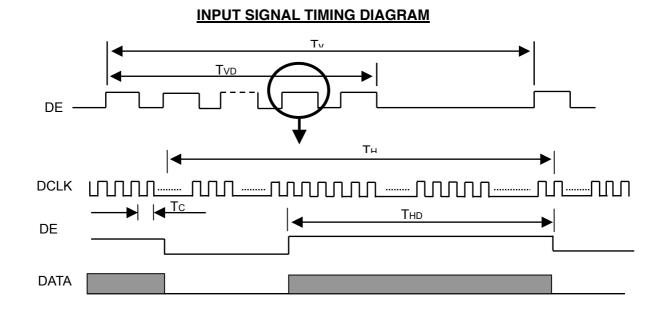
6. INTERFACE TIMING

6.1 INPUT SIGNAL TIMING SPECIFICATIONS

The specifications of input signal timing are as the following table and timing diagram.

| Signal | Item | Symbol | Min. | Тур. | Max. | Unit | Note |
|--------|-----------------------------------|--------|--------|------|--------|------|------|
| DCLK | Frequency | 1/Tc | (63.9) | 71 | (74.5) | MHz | - |
| DE | Vertical Total Time | TV | TDB | 823 | 1030 | TH | - |
| | Vertical Active Display Period | TVD | 800 | 800 | 800 | TH | - |
| | Vertical Active Blanking Period | TVB | TV-TVD | 23 | TV-TVD | TH | |
| DE | Horizontal Total Time | TH | TDB | 1440 | 1600 | Tc | - |
| | Horizontal Active Display Period | THD | 1280 | 1280 | 1280 | Tc | - |
| | Horizontal Active Blanking Period | THB | TH-THD | 160 | TH-THD | Тс | |

Note (1) Because this module is operated by DE only mode, Hsync and Vsync are ignored.

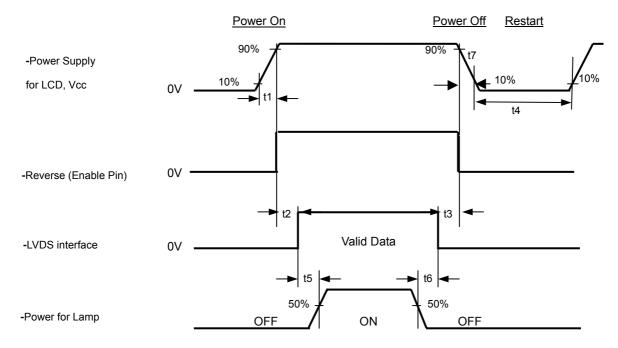


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6.2 POWER ON/OFF SEQUENCE



Timing Specifications:

 $\begin{array}{rrrr} 0.5 & \leq t1 \leq 10 \text{ ms} \\ 0 & \leq t2 \leq 50 \text{ ms} \\ 0 & \leq t3 \leq 50 \text{ ms} \\ t4 \geq 500 \text{ ms} \\ t5 \geq 200 \text{ ms} \\ t6 \geq 200 \text{ ms} \end{array}$

- Note (1) Please follow the power on/off sequence described above. Otherwise, the LCD module might be damaged.
- Note (2) Please avoid floating state of interface signal at invalid period. When the interface signal is invalid, be sure to pull down the power supply of LCD Vcc to 0 V.
- Note (3) The Backlight inverter power must be turned on after the power supply for the logic and the interface signal is valid. The Backlight inverter power must be turned off before the power supply for the logic and the interface signal is invalid.
- Note (4) Sometimes some slight noise shows when LCD is turned off (even backlight is already off). To avoid this phenomenon, we suggest that the Vcc falling time is better to follow 5≦t7≦300 ms.
- Note (5) Reverse Pin not change signal when Panel Normal Displaying.



7. OPTICAL CHARACTERISTICS

7.1 TEST CONDITIONS

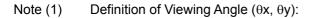
| Item | Symbol | Value | Unit | | | |
|----------------------------|------------------------|------------------------|------------------|--|--|--|
| Ambient Temperature | Та | 25±2 | °C | | | |
| Ambient Humidity | На | 50±10 | %RH | | | |
| Supply Voltage | V _{CC} | 3.3 | V | | | |
| Input Signal | According to typical v | alue in "3. ELECTRICAL | CHARACTERISTICS" | | | |
| Inverter Current | ١L | 6.5 | mA | | | |
| Inverter Driving Frequency | F _L 61 KHz | | | | | |
| Inverter | H05-4915 | | | | | |

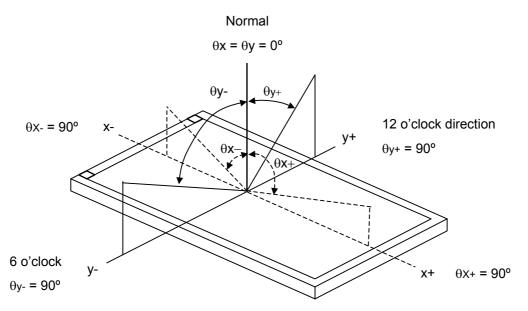
The relative measurement methods of optical characteristics are shown in 7.2. The following items should be measured under the test conditions described in 7.1 and stable environment shown in Note (6).

7.2 OPTICAL SPECIFICATIONS

| lten | Item | | Condition | Min. | Тур. | Max. | Unit | Note | |
|-----------------|--|------------------|--|--------------|---------|--------------|-------------------|----------|--|
| Contrast Ratio | | CR | | (500) | (700) | | - | (2), (5) | |
| Pesnonse Time | | T _R | | | (5) | (10) | ms | (3) | |
| Response nine | Response Time | | | | (11) | (16) | ms | | |
| Center Luminan | ce of White | L _{CEN} | | (500) | (600) | | cd/m ² | (4), (5) | |
| White Variation | | δW | | | (1.25) | (1.4) | - | (5), (6) | |
| | Red | Rx | θ _x =0°, θ _Y =0° | | (0.640) | | - | | |
| | Reu | Ry | Viewing Normal | | (0.350) | | - | | |
| | Green Blue White | Gx | Angle | Тур- 0.03 | (0.295) | Typ+ 0.03 | - | | |
| Color | | Gy | | | (0.600) | | - | | |
| Chromaticity | | Bx | | | (0.142) | | - | | |
| | | Ву | | | (0.083) | | - | | |
| | | Wx | | | (0.313) | | - | (1) | |
| | | Wy | | | (0.329) | | - | | |
| | J. J | θ_x + | | (70) | (80) | | | | |
| | | θ_{x} - | | (70) | (80) | | Dog | | |
| Viewing Angle | | θ_{Y} + | CR≥10 | (60) | (70) | | Deg. | | |
| | Vertical | θ _Y - | | (60) | (70) | | | | |







Note (2) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

Contrast Ratio (CR) = L63 / L0

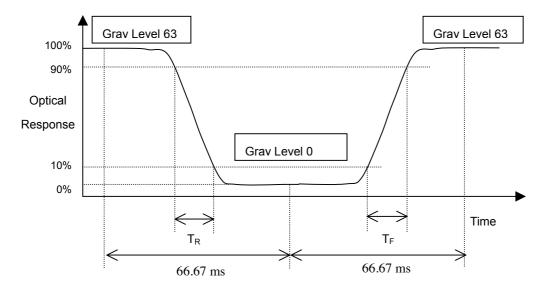
L63: Luminance of gray level 63

L 0: Luminance of gray level 0

CR = CR (5)

CR (X) is corresponding to the Contrast Ratio of the point X at Figure in Note (6).

Note (3) Definition of Response Time (T_R , T_F) and measurement method:



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Note (4) Definition of Average Luminance of White (L_{CEN}):

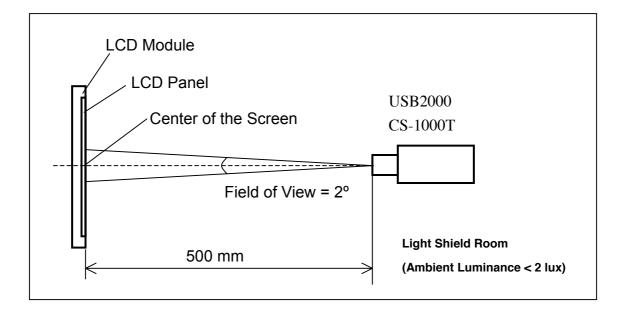
Measure the luminance of gray level 63 at 5 points

 $L_{CEN} = L(5)$

L (x) is corresponding to the luminance of the point X at Figure in Note (6).

Note (5) Measurement Setup:

The LCD module should be stabilized at given temperature for 20 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 20 minutes in a windless room.

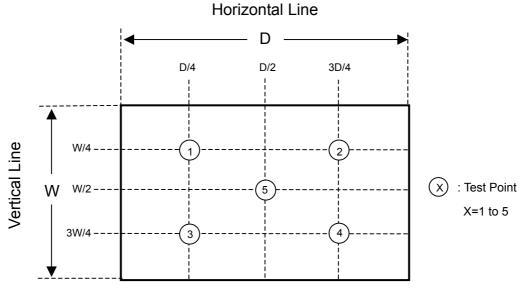




Note (6) Definition of White Variation (δ W):

Measure the luminance of gray level 63 at 5 points

δW = Maximum [L (1), L (2), L (3), L (4), L (5)] / Minimum [L (1), L (2), L (3), L (4), L (5)]



Active Area



8. PRECAUTIONS

8.1 ASSEMBLY AND HANDLING PRECAUTIONS

- (1) Do not apply rough force such as bending or twisting to the module during assembly.
- (2) To assemble or install module into user's system can be only in clean working areas. The dust and oil may cause electrical short or worsen the polarizer.
- (3) It's not permitted to have pressure or impulse on the module because the LCD panel and Backlight will be damaged.
- (4) Always follow the correct power sequence when LCD module is connecting and operating. This can prevent damage to the CMOS LSI chips during latch-up.
- (5) Do not pull the I/F connector in or out while the module is operating.
- (6) Do not disassemble the module.
- (7) Use a soft dry cloth without chemicals for cleaning, because the surface of polarizer is very soft and easily scratched.
- (8) It is dangerous that moisture come into or contacted the LCD module, because moisture may damage LCD module when it is operating.
- (9) High temperature or humidity may reduce the performance of module. Please store LCD module within the specified storage conditions.
- (10) When ambient temperature is lower than 10°C may reduce the display quality. For example, the response time will become slowly, and the starting voltage of CCFL will be higher than room temperature.

8.2 SAFETY PRECAUTIONS

- (1) The startup voltage of Backlight is approximately 1000 Volts. It may cause electrical shock while assembling with inverter. Do not disassemble the module or insert anything into the Backlight unit.
- (2) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, skin or clothes, it has to be washed away thoroughly with soap.
- (3) After the module's end of life, it is not harmful in case of normal operation and storage.



9. PACKAGING

9.1 CARTON

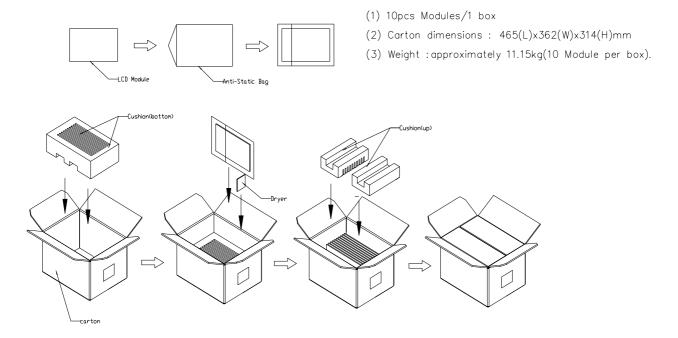
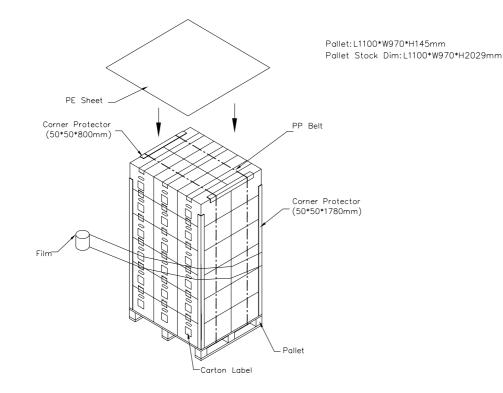


Figure. 8-1 Packing method



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9.2 PALLET





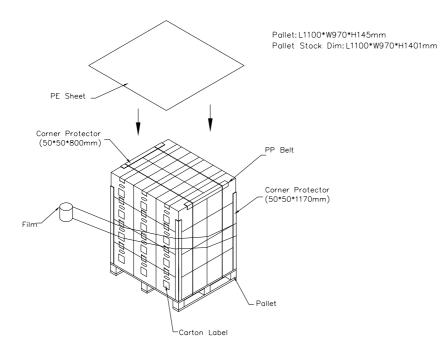


Figure. 9-3 Packing method

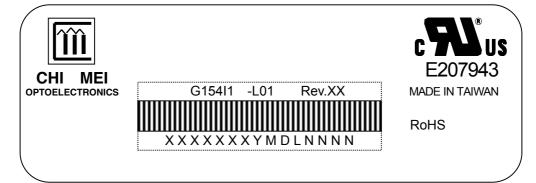
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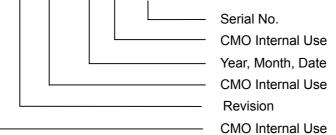
10. DEFINITION OF LABELS

10.1 CMO MODULE LABEL

The barcode nameplate is pasted on each module as illustration, and its definitions are as following explanation.



- (a) Model Name: G154I1 L01
- (b) Revision: Rev. XX, for example: A1, ...C1, C2 ...etc.
- (c) Serial ID: X X X X X X X Y M D X N N N N



Serial ID includes the information as below:

(a) Manufactured Date: Year: 1~9, for 2001~2009

Month: 1~9, A~C, for Jan. ~ Dec.

Day: 1~9, A~Y, for 1st to 31st, exclude I , O and U

- (b) Revision Code: cover all the change
- (c) Serial No.: Manufacturing sequence of product

10.2 CMO CARTON LABEL



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