



# Chunghwa Picture Tubes, Ltd.

## Product Specification

To :

Date : 2007.02.05

**TFT LCD**

**CLAA057VA01CT (Tentative)**

**ACCEPTED BY :**

(Tentative)

| APPROVED BY | CHECKED BY | PREPARED BY |
|-------------|------------|-------------|
| 張聖暉         | 李家銘        | 張奕祥         |

Prepared by :

Small &Medium Product Planning Management Department

Small &Medium Product General Division

**CHUNGHWA PICTURE TUBES, LTD.**

1127 Hopin Rd., Padeh, Taoyuan, Taiwan 334, R.O.C.

|         |                                    |             |            |
|---------|------------------------------------|-------------|------------|
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|---------|------------------------------------|-------------|------------|

## REVISION STATUS

| Revision Notice | Description                                     | Page           | Rev. Date  |
|-----------------|-------------------------------------------------|----------------|------------|
| 0.0             | First revision (Tentative)                      |                | 2006/9/15  |
| 0.1             | 1.Add CHARACTERISTIC OF TOUCH PANEL             | p.13 &<br>p.14 | 2006/11/7  |
|                 | 2. Revise INTERFACE CONNECTION                  | p.8            |            |
| 0.2             | 1. Add ADJ Input Voltage in 3-1 TFT-LCD         | p.6            | 2006/11/7  |
|                 | 2. Delete Remark(4) in ABSOLUTE MAXIMUM RATINGS | p.4            |            |
|                 | 3. Revise TFT-LCD current consumption           | p.6            |            |
|                 | 4. Revise INTERFACE CONNECTION                  | p.8            |            |
|                 | 5. Revise Timing Specification                  | p.10           |            |
|                 | 6. Revise Timing sequence(Timing chart)         | p.11           |            |
|                 | 7. Revise BLOCK diagram                         | p.15           |            |
| 0.3             | 1. operation frequency:20±5KHZ                  | p.9            | 2006/12/22 |
|                 | 2. 6.1 Basis characteristic: Hardness:3H        | p.14           |            |
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## 1. OVERVIEW

CLAA057VAO1CT is 5.7" color TFT-LCD(Thin Film Transistor Liquid Crystal Display)module composed of LCD panel,driver ICs,control circuit,and LED backlight.

The 14.52cm(5.7") screen produces a high resolution image that is composed of 640×480 pixel elements in a stripe arrangement.Display 262K colors by 6 Bit R.G.B signal input.Use 3.3 Voltage to drive the power of LCD system,and 5 Voltage to drive the black light LED.

General specifications are summarized in the following table:

| ITEM                           | SPECIFICATION                |
|--------------------------------|------------------------------|
| Panel Size                     | 5.7 inch(panel diagonal)     |
| Display Area (mm)              | 116.16(W)×87.12(H)           |
| Number of Pixels               | 640×3(H)×480(V)              |
| Pixel Pitch (mm)               | 0.1815(H)×0.1815(V)          |
| Color Pixel Arrangement        | RGB vertical stripe          |
| Display Mode                   | Normally white               |
| Number of colors               | 262,144                      |
| Viewing Direction              | 6 o'clock                    |
| Response Time (Tr+Tf)          | 30ms                         |
| Brightness(cd/m <sup>2</sup> ) | 180nit(typ)                  |
| NTSC ratio                     | 50%                          |
| Viewing Angle(BL on,CR ≥ 10)   | 140 degree(H) · 100degree(V) |
| Electrical Interface(data)     | TTL                          |
| Power consumption(W)           | TBD                          |
| Outline Dimension(in mm)       | 127(W)×100(H)×7.65(D)        |
| Weight(g)                      | ~132g                        |
| BL unit                        | LED                          |
| Surface Treatment              | Anti-Glare · Hardness:3H     |
| Type of touch screen           | 4 Wire resistance type       |

## 2. ABSOLUTE MAXIMUM RATINGS

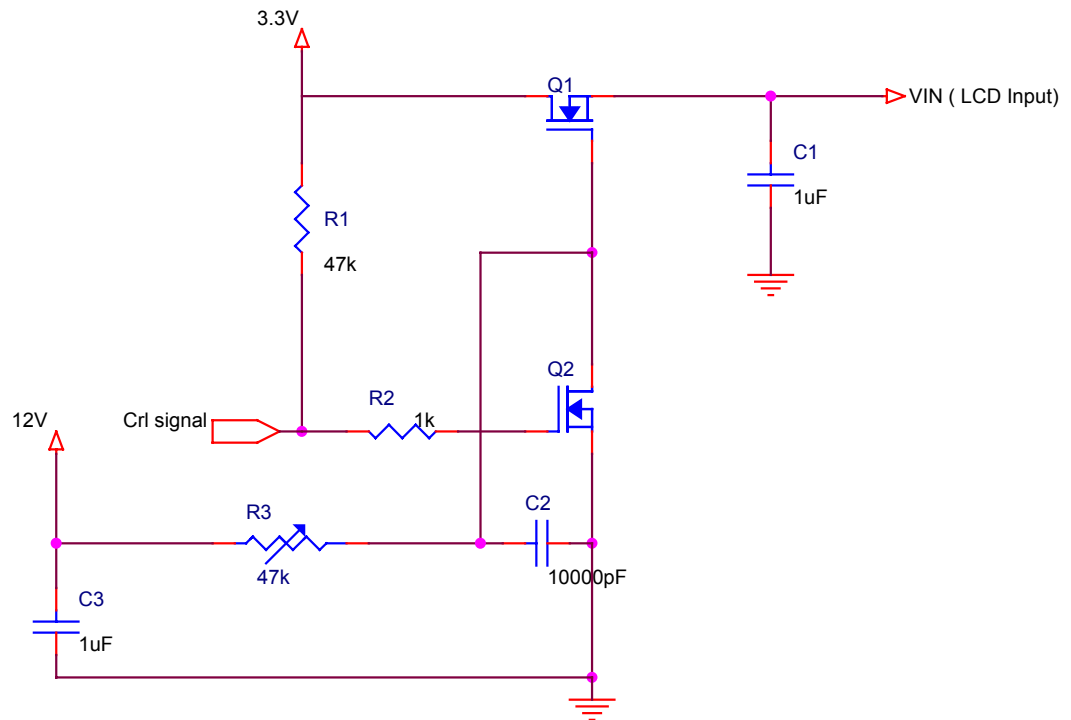
| Item                  | Symbol                        | Min. | Max.      | Unit | Note |
|-----------------------|-------------------------------|------|-----------|------|------|
| Power Supply Voltage  | Vcc                           | -0.5 | 5.0       | V    |      |
| Signal Input Voltage  | DCLK,DE,R0,G0<br>,B0~R5,G5,B5 | -0.5 | Vcc + 0.5 | V    |      |
| Static Electricity    | VESDc                         | -200 | +200      | V    | *2)  |
|                       | VESDm                         | -15K | +15K      | V    |      |
| ICC Rush Current      | IRUSH                         | -    | 1         | A    | *3)  |
| Operation Temperature | T <sub>op</sub>               | -30  | 85        | °C   | *1)  |
| Storage Temperature   | T <sub>stg</sub>              | -40  | 95        | °C   | *1)  |

Remarks :

\*1) If users use the product out off the environment operation range ( temperature and humidity ) ,it will concern for visual quality.

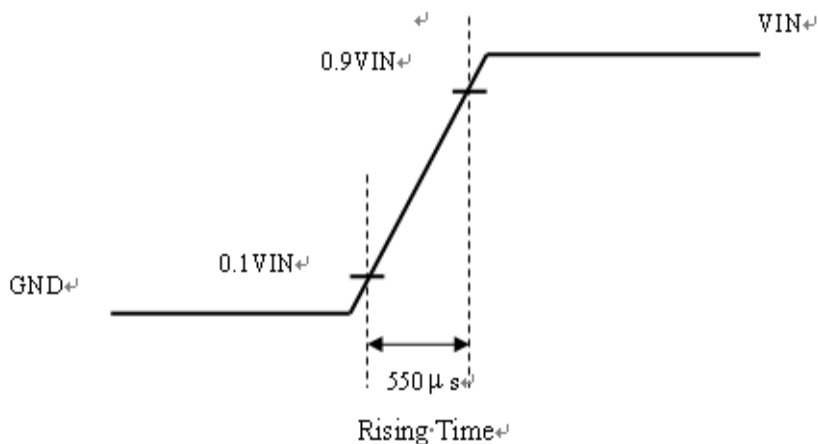
\*2) Test Condition: IEC 61000-4-2 ,  
 VESDc : Contact discharge to input connector  
 VESDm : Contact discharge to module

\*3) The input pulse-current measurement system as below :



Control signal:High(+3.3V)→Low(GND)

Supply Voltage of rising time should be from R3 and C2 tune to 550 us.



### 3. ELECTRICAL CHARACTERISTICS

#### 3.1TFT LCD

Ta=25°C

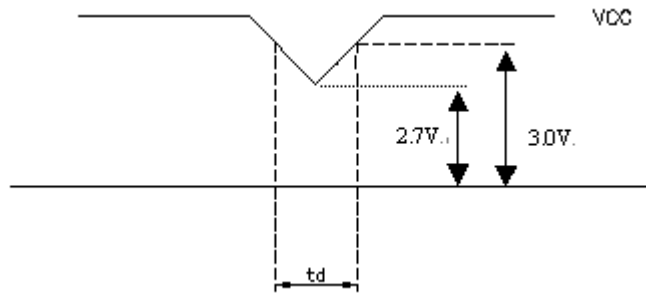
| Item                         | Symbol                  | Min.            | Typ     | Max.    | Unit    | Note |
|------------------------------|-------------------------|-----------------|---------|---------|---------|------|
| Power Supply Voltage For LCD | V <sub>CC</sub>         | 3.0             | 3.3     | 3.6     | V       | *1)  |
| Power Supply Voltage For LED | V <sub>LED</sub>        | 4.5             | 5       | 5.5     | V       |      |
| Logic Input Voltage          | V <sub>IH</sub>         | VCC*0.7         | --      | VCC     | V       |      |
|                              | V <sub>IL</sub>         | 0               | --      | VCC*0.3 | V       |      |
| ADJ Input Voltage            | Threshold Voltage(high) | V <sub>IH</sub> | VCC*0.7 | --      | VCC     | V    |
|                              | Threshold Voltage(low)  | V <sub>IL</sub> | 0       | --      | VCC*0.3 | V    |

Remarks :

\*1) VCC –dip condition:

When  $2.7V \leq VCC < 3.0V$ ,  $td \leq 10ms$ .

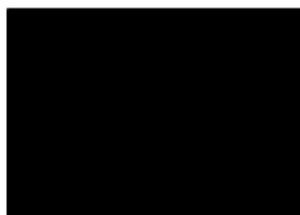
$VCC > 3.0V$ , VCC-dip condition should be same as VCC-turn-on condition.



#### 3.2TFT-LCD current consumption

| Item              | Symbol           | Min. | Typ | Max. | Unit | Note |
|-------------------|------------------|------|-----|------|------|------|
| LCD power current | I <sub>CC</sub>  | --   | 150 | 190  | mA   | *1)  |
| LED power current | I <sub>LED</sub> |      | 345 | 385  | mA   | *2)  |

\*1) Typical: Under 64 gray pattern  
Maximum: Under black pattern

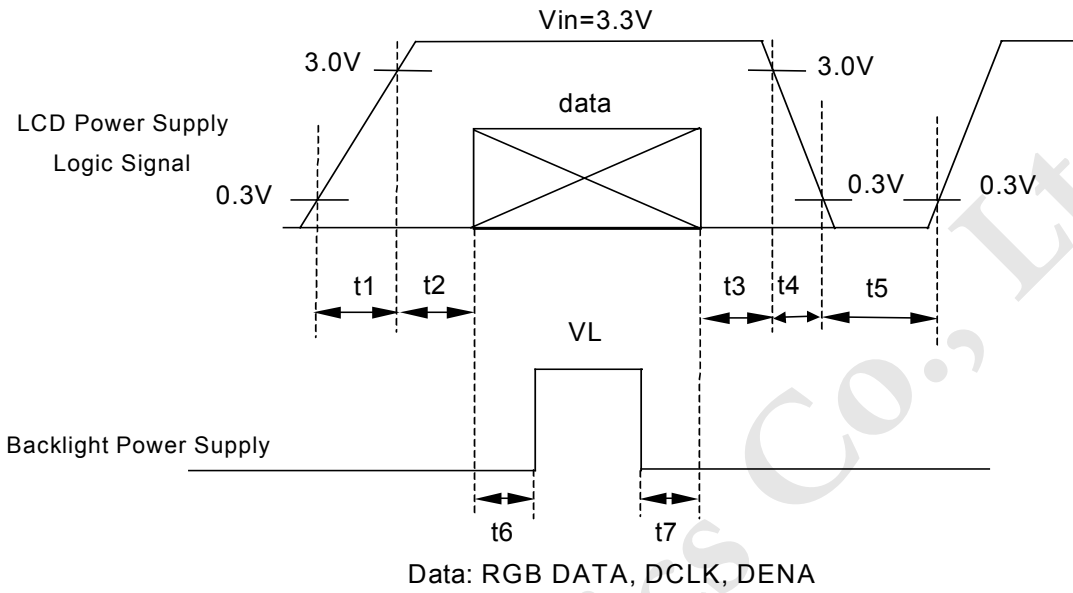


(a) 64 Gray Pattern (b) Black Pattern

\*2) Typical: When V<sub>LED</sub> is 5.0V  
Maximum: When V<sub>LED</sub> is 4.5V

3.3 Power · Signal sequence

- $t1 \leq 10\text{ms}$        $1 \text{ sec} \leq t5$
- $50\text{ms} \leq t2$        $200\text{ms} \leq t6$
- $0 < t3 \leq 50\text{ms}$        $200\text{ms} \leq t7$
- $0 < t4 \leq 10\text{ms}$



RB Electronics Co., Ltd

## 4. INTERFACE CONNECTION

CN1 : Starconn 089N40-000R00-G2

| Pin NO. | SYMBOL           | DESCRIPTION                                      |
|---------|------------------|--------------------------------------------------|
| 1       | U/D              | Up or Down Display Control                       |
| 2       | NC               | Customer non-connect ; initial pull high =DE mod |
| 3       | Hsync            | Horizontal SYNC.                                 |
| 4       | V <sub>LED</sub> | Power Supply for LED                             |
| 5       | V <sub>LED</sub> | Power Supply for LED                             |
| 6       | V <sub>LED</sub> | Power Supply for LED                             |
| 7       | V <sub>cc</sub>  | Power Supply for LCD                             |
| 8       | Vsync            | Vertical SYNC.                                   |
| 9       | DE               | Data Enable                                      |
| 10      | X2               | TSP control (Left)                               |
| 11      | Y1               | TSP control (Up)                                 |
| 12      | ADJ              | Adjust for LED brightness                        |
| 13      | B5               | Blue Data 5 (MSB)                                |
| 14      | B4               | Blue Data 4                                      |
| 15      | B3               | Blue Data 3                                      |
| 16      | V <sub>ss</sub>  | Power Ground                                     |
| 17      | B2               | Blue Data 2                                      |
| 18      | B1               | Blue Data 1                                      |
| 19      | B0               | Blue Data 0 (LSB)                                |
| 20      | V <sub>ss</sub>  | Power Ground                                     |
| 21      | G5               | Green Data 5 (MSB)                               |
| 22      | G4               | Green Data 4                                     |
| 23      | G3               | Green Data 3                                     |
| 24      | V <sub>ss</sub>  | Power Ground                                     |
| 25      | G2               | Green Data 2                                     |
| 26      | G1               | Green Data 1                                     |
| 27      | G0               | Green Data 0 (LSB)                               |
| 28      | V <sub>ss</sub>  | Power Ground                                     |
| 29      | R5               | Red Data 5 (MSB)                                 |
| 30      | R4               | Red Data 4                                       |
| 31      | R3               | Red Data 3                                       |
| 32      | V <sub>ss</sub>  | Power Ground                                     |
| 33      | R2               | Red Data 2                                       |
| 34      | R1               | Red Data 1                                       |
| 35      | R0               | Red Data 0 (LSB)                                 |
| 36      | X1               | TSP control (Right)                              |
| 37      | Y2               | TSP control (Down)                               |
| 38      | DCLK             | Clock Signals                                    |
| 39      | V <sub>ss</sub>  | Power Ground                                     |
| 40      | L/R              | Left / Right Display Control                     |

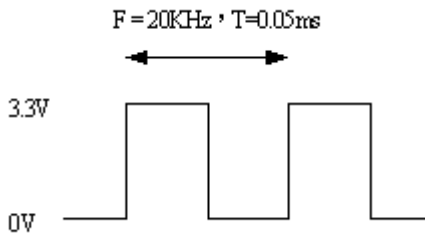
Remarks :

1).ADJ adjust brightness to control Pin · Pulse duty the bigger the brighter.





2) ADJ signal =0~3.3V , operation frequency:20±5KHZ



3) GND Pin must ground contact , can not be floating.

4) U/D and L/R are controlled function

| L/R | U/D | Function                                       |
|-----|-----|------------------------------------------------|
| 1   | 0   | Normally display                               |
| 0   | 0   | Left and Right opposite                        |
| 1   | 1   | Up and Down opposite                           |
| 0   | 1   | Left and Right opposite , Up and Down opposite |

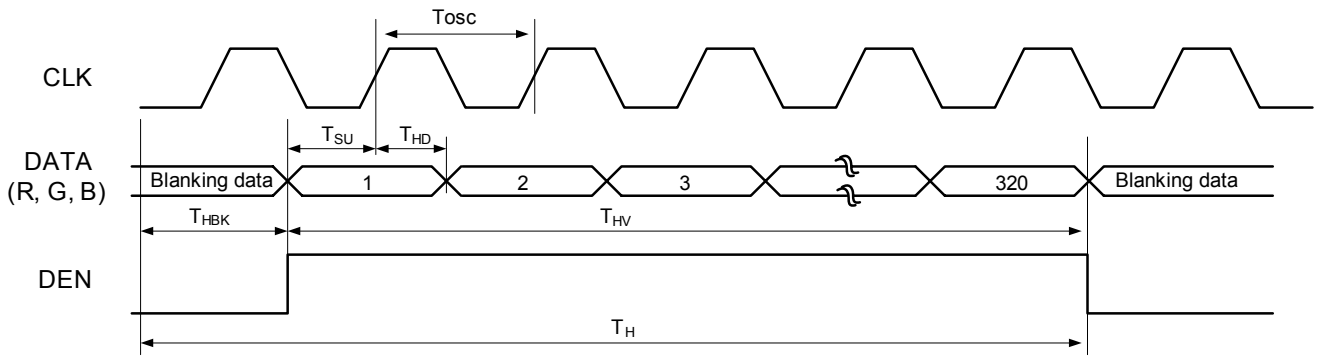
## 5. INPUT SIGNAL(DE ONLY MODE)

### 5.1 Timing Specification

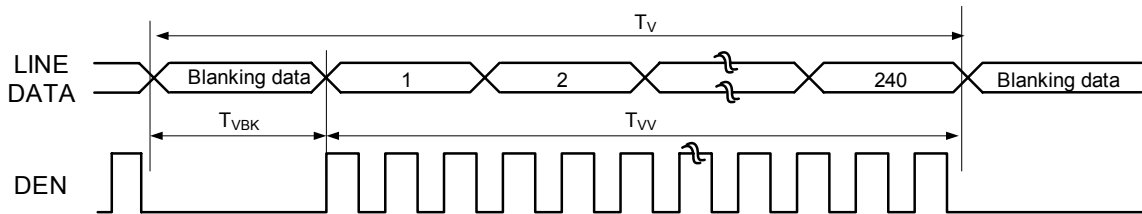
| characteristics |                                     | SYMBOL     | MIN. | TYP. | MAX. | UNIT      | NOTE |
|-----------------|-------------------------------------|------------|------|------|------|-----------|------|
| DCLK            | Period                              | $T_{OSC}$  | 33   | 40   | 43   | ns        |      |
|                 | Dot Clock                           | $F_{OSC}$  | 23   | 25   | 30   | MHz       |      |
|                 | Horizontal Period                   | $T_H$      | 750  | 800  | 900  | $T_{OSC}$ |      |
|                 | Horizontal Valid                    | $T_{HV}$   | 640  |      |      |           |      |
|                 | Horizontal Blank                    | $T_{HBK}$  | 110  | 160  | 260  | $T_H$     |      |
|                 | Vertical Period                     | $T_{VP}$   | 515  | 525  | 560  |           |      |
|                 | Vertical Valid                      | $T_{VV}$   | 480  |      |      |           |      |
|                 | Vertical Blank                      | $T_{VBK}$  | 35   | 45   | 80   |           |      |
|                 | Vertical Frequency                  | $F_V$      | 55   | 60   | 65   | Hz        |      |
| SYNC MODE       | Horizontal Period                   | $T_H$      | 750  | 800  | 900  | $T_{OSC}$ |      |
|                 | Horizontal Pulse Width              | $T_{HS}$   | 1    | 1    | 1    |           |      |
|                 | Horizontal Pulse Width + Back Proch | $T_{HPWB}$ | 46   | 46   | 46   |           |      |
|                 | Horizontal Front Proch              | $T_{HF}$   | 64   | 114  | 214  |           |      |
|                 | Horizontal Valid                    | $T_{HV}$   | 640  |      |      |           |      |
|                 | Vertical Period                     | $T_{VP}$   | 515  | 525  | 560  | $T_H$     |      |
|                 | Vertical Pulse Width                | $T_{VS}$   | 1    | 1    | 1    |           |      |
|                 | Vertical Pulse Width + Back Proch   | $T_{VPWB}$ | 34   | 34   | 34   |           |      |
|                 | Vertical Front Proch                | $T_{VF}$   | 1    | 11   | 46   |           |      |
|                 | Vertical Valid                      | $T_{VV}$   | 480  |      |      |           |      |
|                 | Vertical Frequency                  | $F_V$      | 55   | 60   | 65   |           | Hz   |

5.2 Timing sequence(Timing chart)

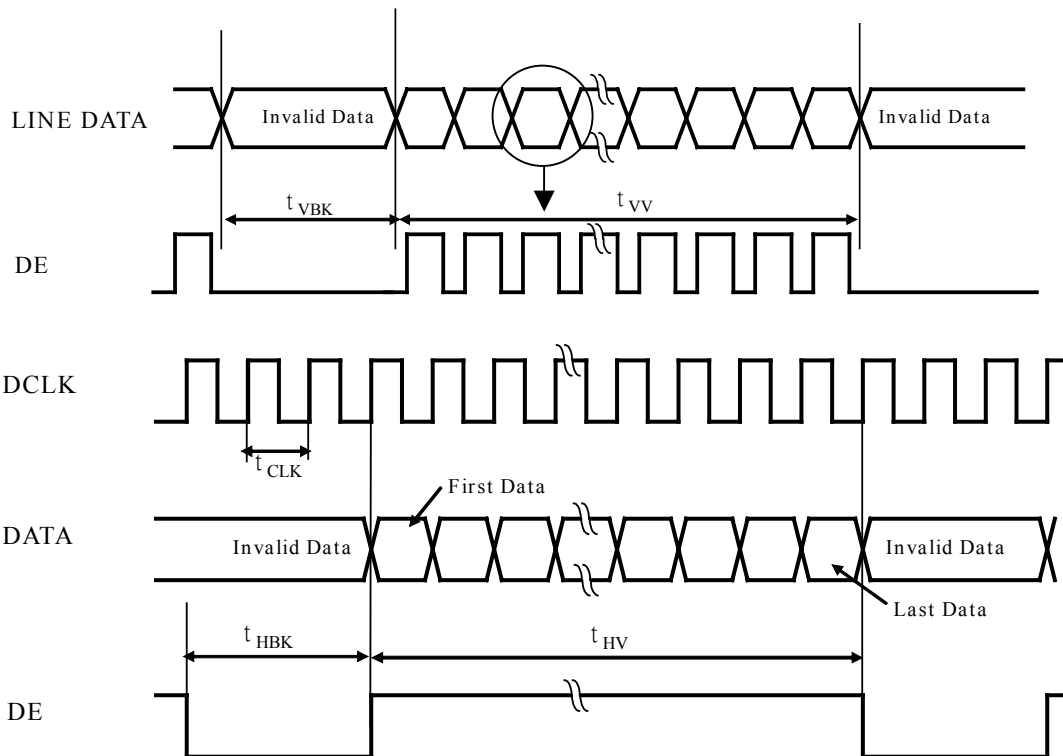
Horizontal Timing Sequence



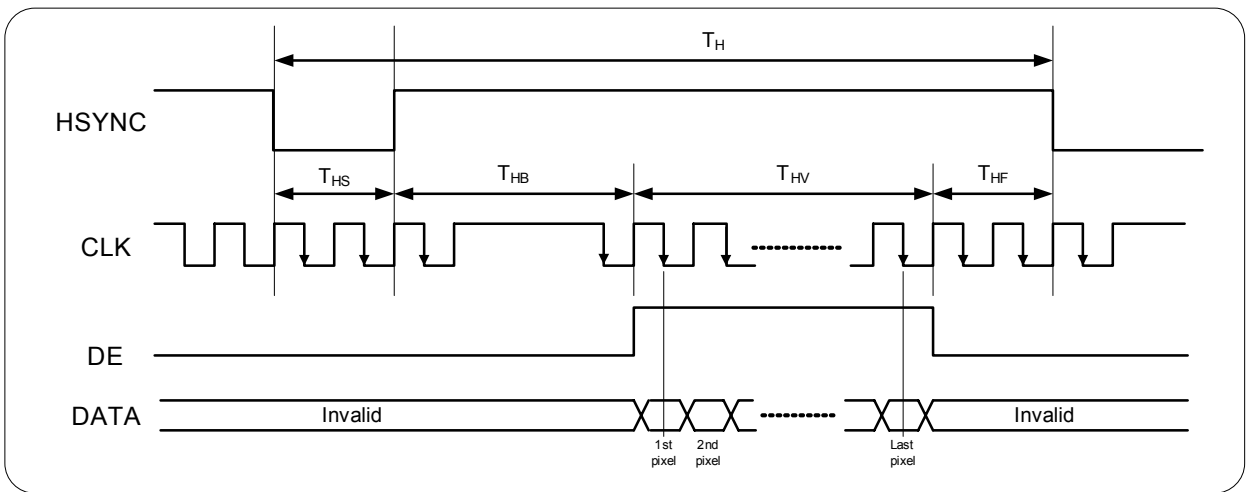
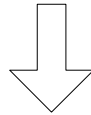
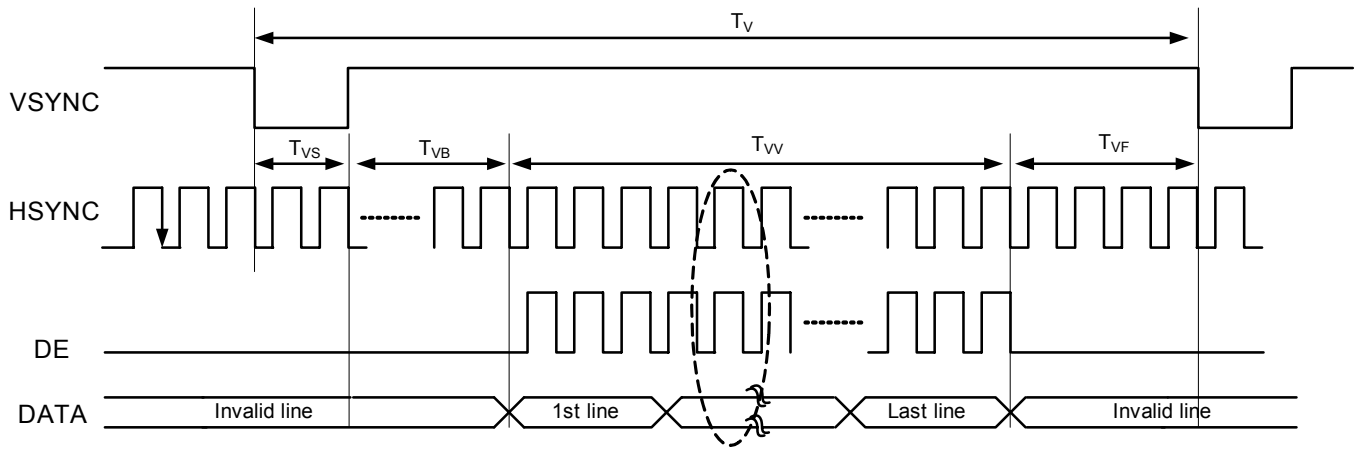
Vertical Timing Sequence



DE mode Timing



DE mode Timing



Sync mode Timing

5.3 Color Data Assignment

| COLOR | INPUT     | R DATA |    |    |    |    |     | G DATA |    |    |    |    |     | B DATA |    |    |    |    |     |
|-------|-----------|--------|----|----|----|----|-----|--------|----|----|----|----|-----|--------|----|----|----|----|-----|
|       |           | DATA   | R5 | R4 | R3 | R2 | R1  | R0     | G5 | G4 | G3 | G2 | G1  | G0     | B5 | B4 | B3 | B2 | B1  |
|       |           | MSB    |    |    |    |    | LSB | MSB    |    |    |    |    | LSB | MSB    |    |    |    |    | LSB |
|       | BLACK     | 0      | 0  | 0  | 0  | 0  | 0   | 0      | 0  | 0  | 0  | 0  | 0   | 0      | 0  | 0  | 0  | 0  | 0   |
|       | RED(63)   | 1      | 1  | 1  | 1  | 1  | 1   | 0      | 0  | 0  | 0  | 0  | 0   | 0      | 0  | 0  | 0  | 0  | 0   |
| BASIC | GREEN(63) | 0      | 0  | 0  | 0  | 0  | 0   | 1      | 1  | 1  | 1  | 1  | 1   | 0      | 0  | 0  | 0  | 0  | 0   |
| COLOR | BLUE(63)  | 0      | 0  | 0  | 0  | 0  | 0   | 0      | 0  | 0  | 0  | 0  | 0   | 1      | 1  | 1  | 1  | 1  | 1   |
|       | CYAN      | 0      | 0  | 0  | 0  | 0  | 0   | 1      | 1  | 1  | 1  | 1  | 1   | 1      | 1  | 1  | 1  | 1  | 1   |
|       | MAGENTA   | 1      | 1  | 1  | 1  | 1  | 1   | 0      | 0  | 0  | 0  | 0  | 0   | 1      | 1  | 1  | 1  | 1  | 1   |
|       | YELLOW    | 1      | 1  | 1  | 1  | 1  | 1   | 1      | 1  | 1  | 1  | 1  | 1   | 0      | 0  | 0  | 0  | 0  | 0   |
|       | WHITE     | 1      | 1  | 1  | 1  | 1  | 1   | 1      | 1  | 1  | 1  | 1  | 1   | 1      | 1  | 1  | 1  | 1  | 1   |
|       | RED(0)    | 0      | 0  | 0  | 0  | 0  | 0   | 0      | 0  | 0  | 0  | 0  | 0   | 0      | 0  | 0  | 0  | 0  | 0   |
|       | RED(1)    | 0      | 0  | 0  | 0  | 0  | 1   | 0      | 0  | 0  | 0  | 0  | 0   | 0      | 0  | 0  | 0  | 0  | 0   |
|       | RED(2)    | 0      | 0  | 0  | 0  | 1  | 0   | 0      | 0  | 0  | 0  | 0  | 0   | 0      | 0  | 0  | 0  | 0  | 0   |
| RED   |           |        |    |    |    |    |     |        |    |    |    |    |     |        |    |    |    |    |     |
|       | RED(62)   | 1      | 1  | 1  | 1  | 1  | 0   | 0      | 0  | 0  | 0  | 0  | 0   | 0      | 0  | 0  | 0  | 0  | 0   |
|       | RED(63)   | 1      | 1  | 1  | 1  | 1  | 1   | 0      | 0  | 0  | 0  | 0  | 0   | 0      | 0  | 0  | 0  | 0  | 0   |
|       | GREEN(0)  | 0      | 0  | 0  | 0  | 0  | 0   | 0      | 0  | 0  | 0  | 0  | 0   | 0      | 0  | 0  | 0  | 0  | 0   |
|       | GREEN(1)  | 0      | 0  | 0  | 0  | 0  | 0   | 0      | 0  | 0  | 0  | 0  | 1   | 0      | 0  | 0  | 0  | 0  | 0   |
|       | GREEN(2)  | 0      | 0  | 0  | 0  | 0  | 0   | 0      | 0  | 0  | 0  | 1  | 0   | 0      | 0  | 0  | 0  | 0  | 0   |
| GREEN |           |        |    |    |    |    |     |        |    |    |    |    |     |        |    |    |    |    |     |
|       | GREEN(62) | 0      | 0  | 0  | 0  | 0  | 0   | 1      | 1  | 1  | 1  | 1  | 0   | 0      | 0  | 0  | 0  | 0  | 0   |
|       | GREEN(63) | 0      | 0  | 0  | 0  | 0  | 0   | 1      | 1  | 1  | 1  | 1  | 1   | 0      | 0  | 0  | 0  | 0  | 0   |
|       | BLUE(0)   | 0      | 0  | 0  | 0  | 0  | 0   | 0      | 0  | 0  | 0  | 0  | 0   | 0      | 0  | 0  | 0  | 0  | 0   |
|       | BLUE(1)   | 0      | 0  | 0  | 0  | 0  | 0   | 0      | 0  | 0  | 0  | 0  | 0   | 0      | 0  | 0  | 0  | 0  | 1   |
|       | BLUE(2)   | 0      | 0  | 0  | 0  | 0  | 0   | 0      | 0  | 0  | 0  | 0  | 0   | 0      | 0  | 0  | 0  | 1  | 0   |
| BLUE  |           |        |    |    |    |    |     |        |    |    |    |    |     |        |    |    |    |    |     |
|       | BLUE(62)  | 0      | 0  | 0  | 0  | 0  | 0   | 0      | 0  | 0  | 0  | 0  | 0   | 1      | 1  | 1  | 1  | 1  | 0   |
|       | BLUE(63)  | 0      | 0  | 0  | 0  | 0  | 0   | 0      | 0  | 0  | 0  | 0  | 0   | 1      | 1  | 1  | 1  | 1  | 1   |

Remarks :

(1) Definition of Gray Scale

color(n) : n is series of Gray Scale

The more n value is, the bright Gray Scale.

(2)Data:1-High,0-Low

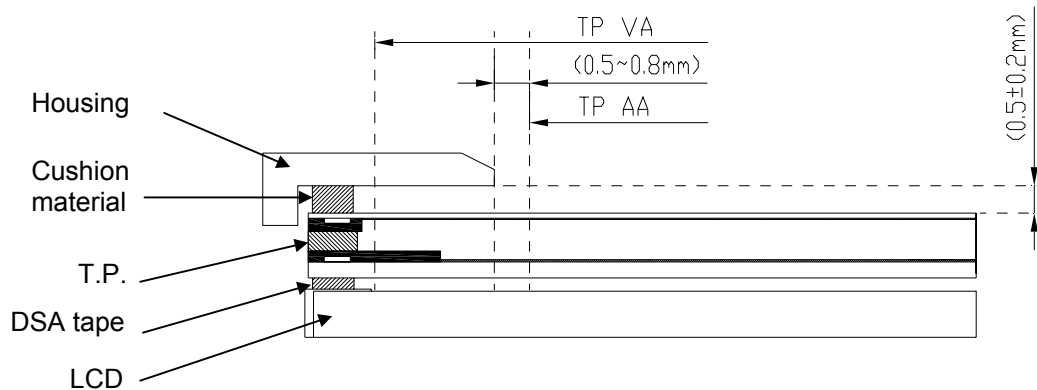
## 6. CHARACTERISTIC OF TOUCH PANEL

### 6.1 Basis characteristic

| Item                         | Standard                                            | Note                                                                                  |
|------------------------------|-----------------------------------------------------|---------------------------------------------------------------------------------------|
| Operating Voltage            | 3V(Min)/5V(Typ)/7V(Max)                             | DC                                                                                    |
| Surface Treatment            | Anti-Glare , Hardness : 3H                          |                                                                                       |
| Activation Force             | < 80gf                                              | Less than 80gf(Typical 25gf) individual with stylus pen (R 0.8mm) or finger (R 8.0mm) |
| Linearity Force              | 130 gf                                              | 2 Layer(Thickness :0.7mm )                                                            |
| Interface Type               | 4 Wire Resistive                                    |                                                                                       |
| Resistance Between Terminals | X(Glass side) : 120~640Ω<br>Y(Film side) : 200~900Ω | At the connector                                                                      |
| Linearity                    | X(Glass side) : ≤ 1.5%<br>Y(Film side) : ≤ 1.5%     | Testing interval is 2mm with load 80g                                                 |
| Insulation Resistance        | Min. 20MΩ                                           | At DC 25V                                                                             |

### 6.2 Design guideline for Touch-Panel

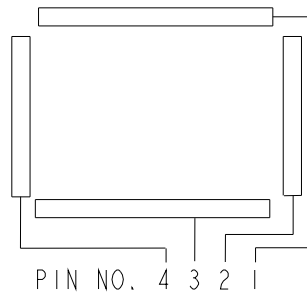
- The Housing Cushion on touch-panel must be set at outside of T.P's view-area .
- The Cushion material must be elastic material.
- The housing must avoid to touch the T.P
- To combine, the housing should not be stuck on T.P.
- Example of housing design :



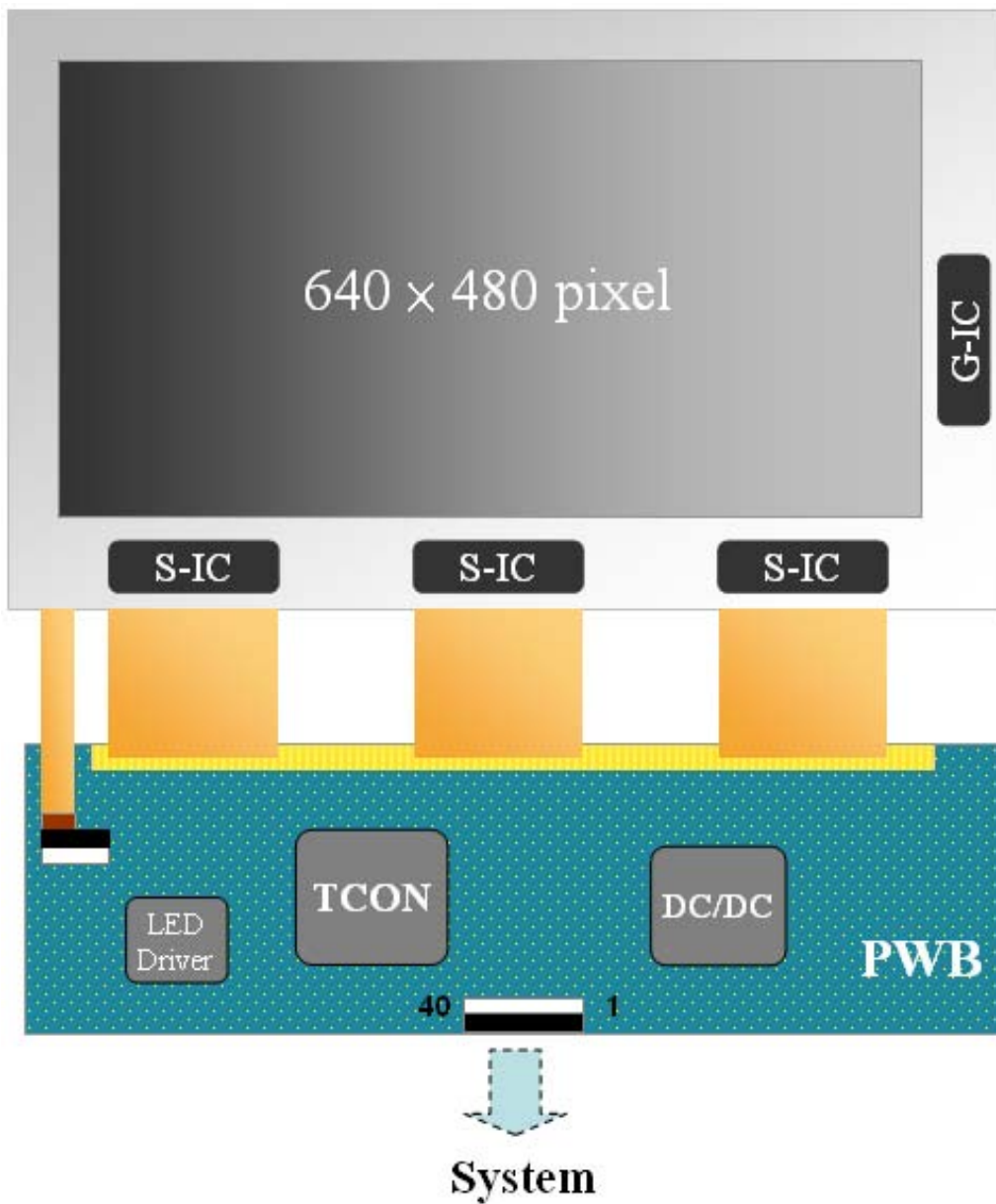
### 6.3 Circuit Diagram

| PIN No. | Assignment |
|---------|------------|
| 1       | Y1         |
| 2       | X1         |
| 3       | Y2         |
| 4       | X2         |

X: Film electrode  
Y: Glass electrode



## 7. BLOCK DIAGRAM

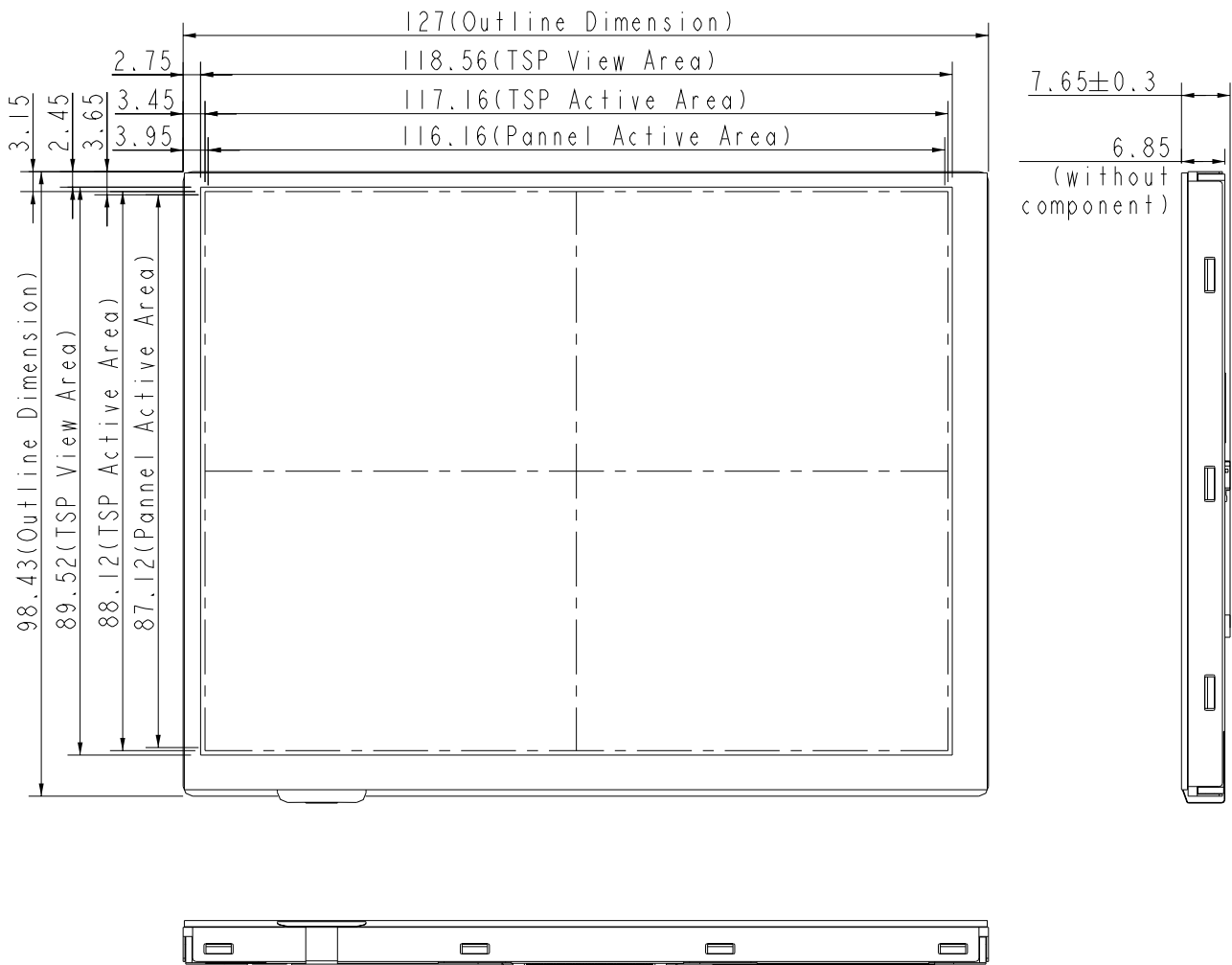




### 8. MECHANICAL DIMENSION

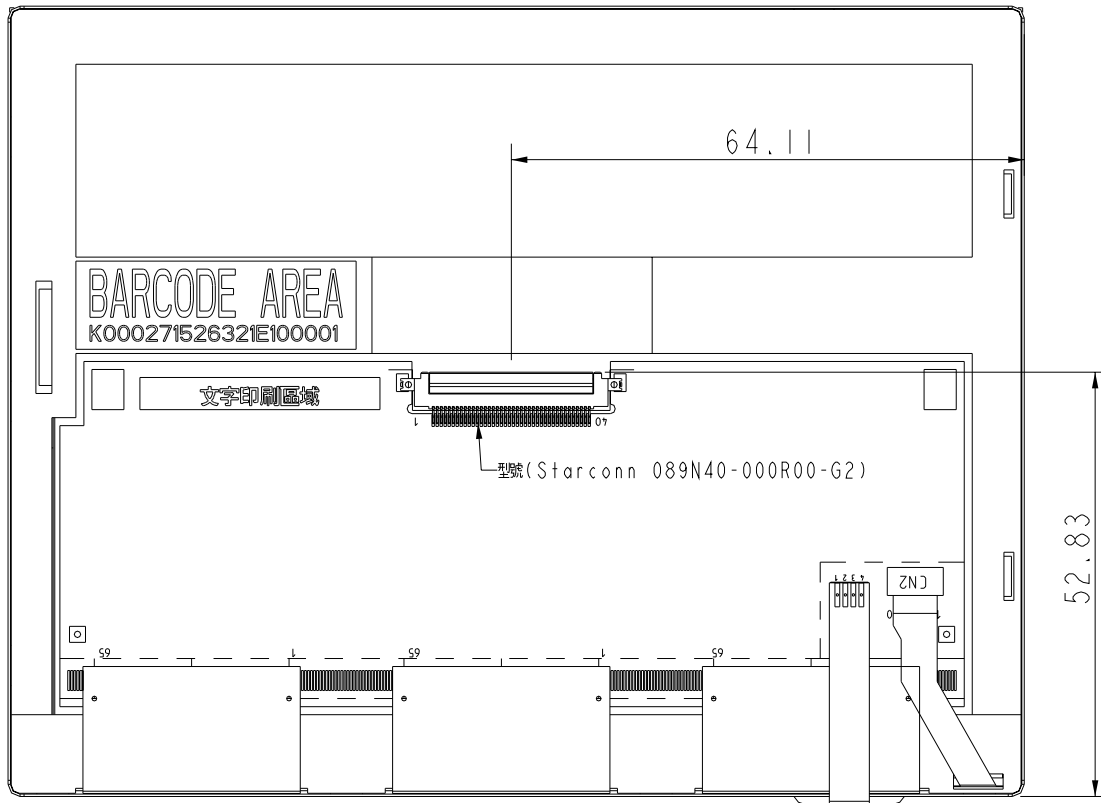
#### 8.1 Front Side

[Unit : mm]



8.2 Rear Side

[Unit : mm]



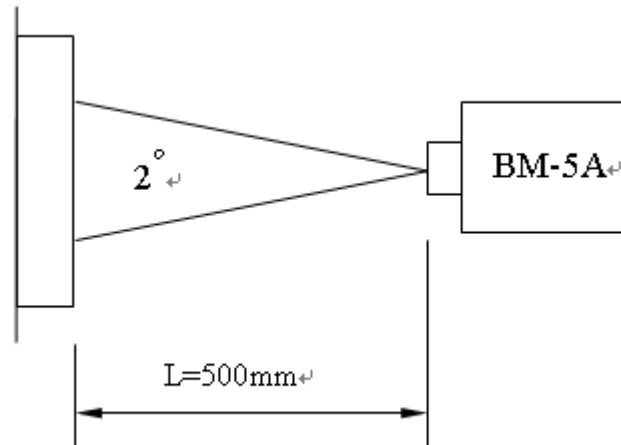
Remark : Un-indication tolerance is  $\pm 0.3\text{mm}$

## 9. OPTICAL CHARACTERISTICS

| ITEM                             | SYMBOL     | CONDITION               | MIN.           | TYP.           | MAX.           | UNIT              | Remarks   |
|----------------------------------|------------|-------------------------|----------------|----------------|----------------|-------------------|-----------|
| Constrast Ratio                  | CR         | Point-5                 | 200            | 300            | --             | --                | *1)*2)*3) |
| Luminance                        | Lw         | Point-5                 | 160            | 180            | --             | cd/m <sup>2</sup> | *1)*3)    |
| Luminance Uniformity             | $\Delta L$ |                         | 70             | 80             | --             | %                 | *1)*3)    |
| Response Time<br>(White - Black) | Tr+ Tf     | Point-5                 | --             | 30             | 50             | ms                | *1)*3)*5) |
| Viewing Angle                    | Horizontal | CR $\geq$ 10<br>Point-5 | 120            | 140            | --             | °                 | *1)*2)*4) |
|                                  | Vertical   |                         | 80             | 100            | --             | °                 | *1)*2)*4) |
| Color Coordinate                 | White      | Wx<br>Wy                | 0.273<br>0.289 | 0.313<br>0.329 | 0.353<br>0.369 | --                | *1)*3)    |
|                                  | Red        | Rx<br>Ry                | TBD            | TBD            | TBD            |                   |           |
|                                  | Green      | Gx<br>Gy                | TBD            | TBD            | TBD            |                   |           |
|                                  | Blue       | Bx<br>By                | TBD            | TBD            | TBD            |                   |           |

Remarks :

\*1)Measure condition : 25°C $\pm$ 2°C , 60 $\pm$ 10%RH , under10 Lux in the dark room.BM-5A (TOPCON) , viewing angle2° , VCC=3.3V , V<sub>LED</sub>=5V.



\*2) Definition of contrast ratio :

Contrast Ratio (CR)= (White) Luminance of ON  $\div$  (Black) Luminance of OFF

\*3) Definition of luminance :

Measure white luminance on the point 5 as figure8-1

Definition of Luminance Uniformity:

Measure white luminance on the point1~9 as figure8-1

$$\Delta L = [L(\text{MIN})/L(\text{MAX})] \times 100$$

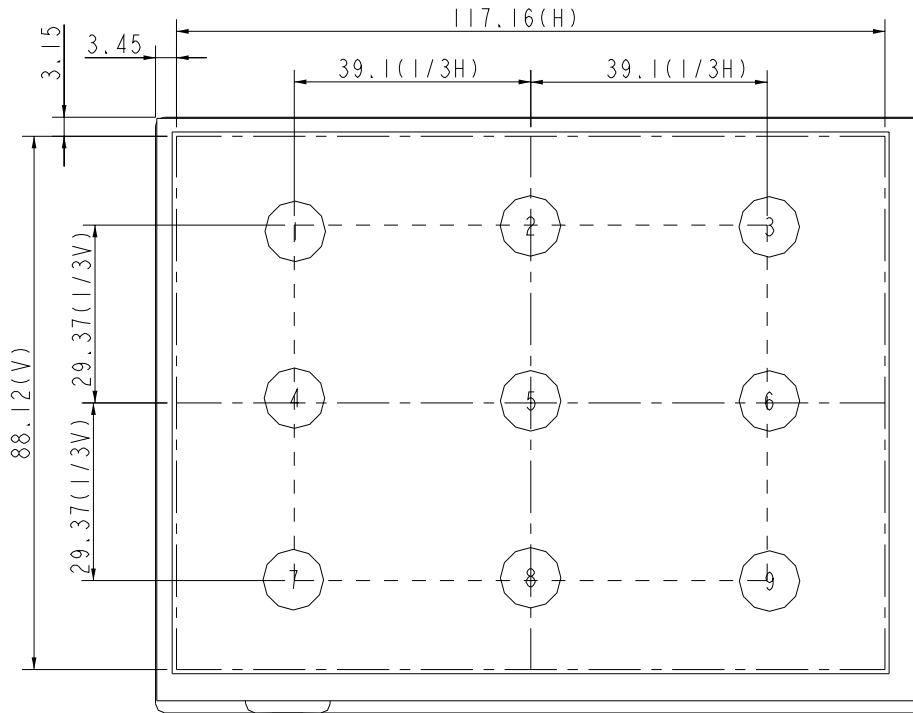


Fig8-1 Measuring point

\*4) Definition of Viewing Angle( $\theta, \psi$ ), refer to Fig8-2 as below :

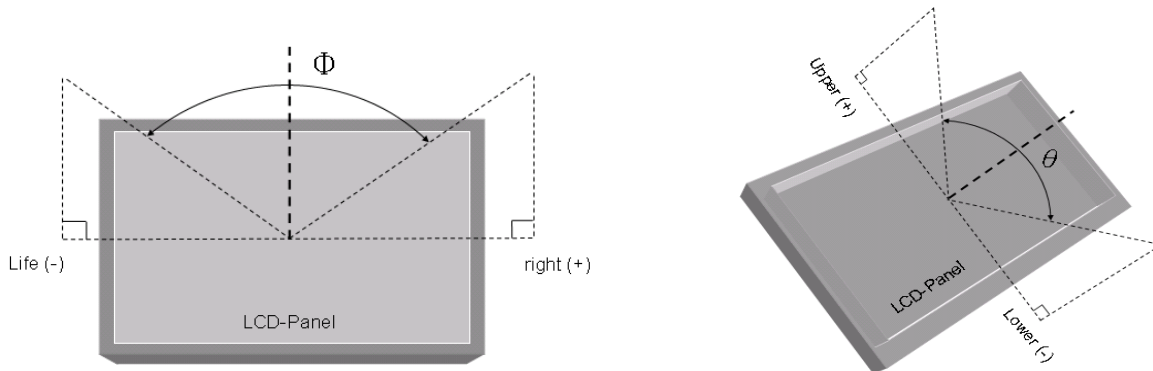


Fig8-2 Definition of Viewing Angle

\*5) Definition of Response Time.(White-Black)

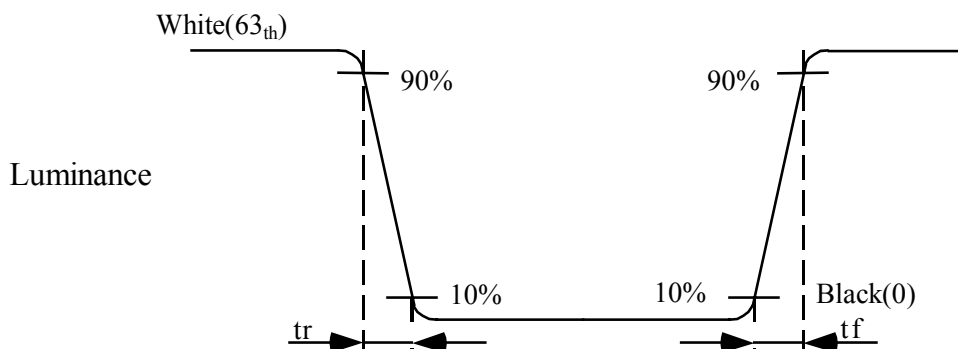


Fig8-3 Definition of Response Time(White-Black)

## 10. RELIABILITY TEST

### 10-1. Temperature and humidity

| TEST ITEMS                               | CONDITIONS                                   |
|------------------------------------------|----------------------------------------------|
| High Temperature Operation               | 85°C , 240H                                  |
| High Temperature Storage                 | 95°C , 240H                                  |
| High Temperature High Humidity Operation | 60°C , 90%RH , 240H                          |
| Low Temperature Operation                | -30°C , 240H, Backlight unit always turn on  |
| Low Temperature Storage                  | -40°C , 240H                                 |
| Thermal Shock                            | -30°C ( 0.5Hr ) ~ 85°C (0.5Hr)<br>200 cycles |

### 10-2. Shock and Vibration

| TEST ITEMS                   | CONDITIONS                                                                                                                                                                                                                                                                            |
|------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Shock<br>(Non-operation)     | <ul style="list-style-type: none"> <li>● Shock level:980m/s<sup>2</sup>(equal to 100G)</li> <li>● Waveform:half sinusoidal wave,6ms.</li> <li>● Number of shocks:one shock input in each direction of three mutually perpendicular axes for a total of three shock inputs.</li> </ul> |
| Vibration<br>(Non-operation) | <ul style="list-style-type: none"> <li>● Frequency range:8~33.3Hz</li> <li>● Stoke:1.3mm</li> <li>● Vibration:sinusodial wave,perpendicularaxis(both x,y,z axis:2Hrs).</li> <li>● Sweep:2.9G,33.3Hz-400Hz</li> <li>● Cycle:15min</li> </ul>                                           |

### 10-3. Judgment standard

The Judgment of the above test should be made as follow:

Pass:Normal display image with no obvious non-uniformity and no line defect.Partial trasformation of the module parts should be ignored.

Fail:No display image,obvious non-uniformity,or line defect.