

**TFT LCD Product Specification**  
**CPT Panel for Customer's Approval**

**Module Type : CLAA070JA0BCW**

**Customer : Beyondinfinite**

**Approval By:**

<b>APPROVED BY</b>	<b>CHECKED BY</b>	<b>ISSUE BY</b>
<b>Jack Hwang</b>	<b>Jean Chiu</b>	<b>Jessie Wu</b>



# Chunghwa Picture Tubes, Ltd.

## Product Specification

**TFT LCD**

**CLAA070JA0BCW**

**ACCEPTED BY : (V0.2)**

**Tentative**

APPROVED BY	CHECKED BY	PREPARED BY

Prepared by :  
Product Planning Management Division  
Small & Medium TFT Product Business Unit

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## 1. OVERVIEW

**CLAA070JA0BCW** is 17.67cm( 7") color TFT-LCD (Thin Film Transistor Liquid Crystal Display) module composed of LCD panel, driver ICs, frame and LED backlight.

The 17.67cm( 7") screen produces 480(\*3)X234 WQVGA resolution image. By applying R.G.B. input signal, full color images are displayed. The driver IC for LED backlight is not included in this module.

General specifications are summarized in the following table:

ITEM	ECIFICATION
Display Area (mm)	154.08 (H) × 86.58 (V)
Number of Pixels	480(H) × 3(RGB)× 234(V)
Pixel Pitch (mm)	0.321(H)×0.37(V)
Color Pixel Arrangement	RGB vertical stripe
Display Mode	Normally white, TN
Number of color	Full color
Viewing Direction	6 o'clock
Brightness(cd/m <sup>2</sup> )	400 (Typ.)
Power Consumption(W)	1.52 (Typ.)
Outline Dimension(mm)	164.9(W) × 100.0(H) × 5.7(D)
module weight(g)	140 (Typ.)
BL unit	LED (* 18 pcs)
Surface Treatment	Anti-Glare

## 2. ABSOLUTE MAXIMUM RATINGS

ITEM	SYMBOL	conditions	MIN.	MAX.	UNIT	Note
Power Supply Voltage for LCD	VCC	GND=0	-0.3	6	V	
	AVDD	AVSS=0	-0.3	7	V	
	VGH	GND=0	-0.3	40	V	
	VGL		-20	0.3	V	
Signal input voltage	Vi		-0.2	AVDD+0.2	V	Note2
	VI		-0.3	VCC+0.3	V	Note3
Operating temperature	Topa		-30	85	°C	
Storage temperature	Tstg		-40	95	°C	
Forward Voltage ( per LED )	Vf		-	3.75	V	
Reverse Voltage ( per LED )	VR		-	5	V	
Pulse forward current ( per LED )	I <sub>fp</sub>		-	100	mA	Note4

Note1 : If the module exceeds the absolute maximum ratings, it may be damaged permanently. Also, if the module operated with the absolute maximum ratings for a long time, its reliability may drop.

Note2 : Analog input voltage VR, VG, VB

Note3 : Logical signal STHL, STHR, OEH, L/R, CPH1~CPH3, STVR, STVL, OEV, CKV, U/D.

Note4 : I<sub>fp</sub> Conditions : Duty 1/10@1KHz

### 3. ELECTRICAL CHARACTERISTICS

#### 3.1 Typical operation conditions

GND = Avss = 0V (Ta=25°C )

ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT	Note
Power Supply Voltage	$V_{CC}$	4.5	5	5.5	V	
	$AV_{DD}$	4.5	5	5.5	V	
	$V_{GH}$	17	18	19	V	
	$V_{GL}$	-7	-6	-5	V	
Signal Amplitude (VR, VG, VB)	$V_{iA}$	0.4	-	$AV_{DD}-0.4$	V	Note1
	$V_{iAC}$	-	4	-	V	Note1
	$V_{iDC}$	-	$AV_{DD}/2$	-	V	Note1
VCOM	$V_{CAC}$	4	4.88	6	$V_{P-P}$	Note1,2
	$V_{CDC}$	1.85	1.95	2.05	V	Note1,3
Input Signal Voltage	$V_{IH}$	$0.7V_{CC}$	-	$V_{CC}$	V	Note4
	$V_{IL}$	0	-	$0.3V_{CC}$	V	

Note1 : Please refer to Fig.1

Note2 : Brightness level is adjusted by varying this amplitude  $V_{CAC}$

Note3 : Please adjust  $V_{CDC}$  to make the flicker level be minimum.

Note4 : Logical signal STHL,STHR,OEHL,L/R,CPH1~CPH3,STVR,STVL,OEV,CKV,U/D.

Note5 : Power sequence refer to Fig.2

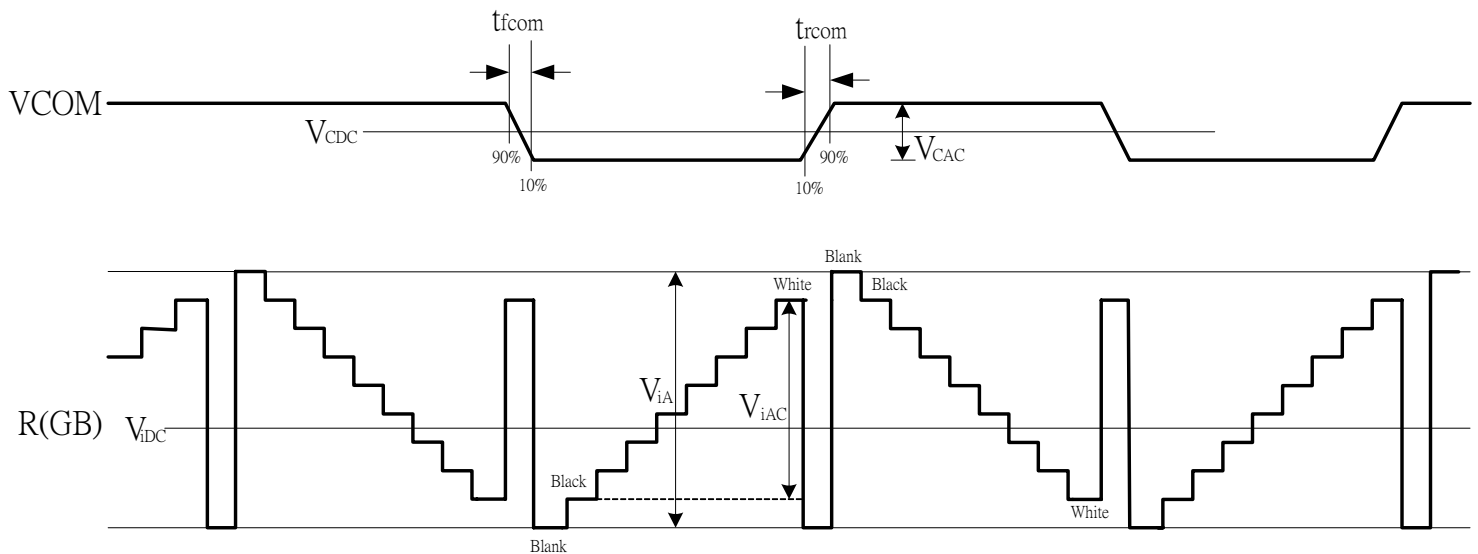
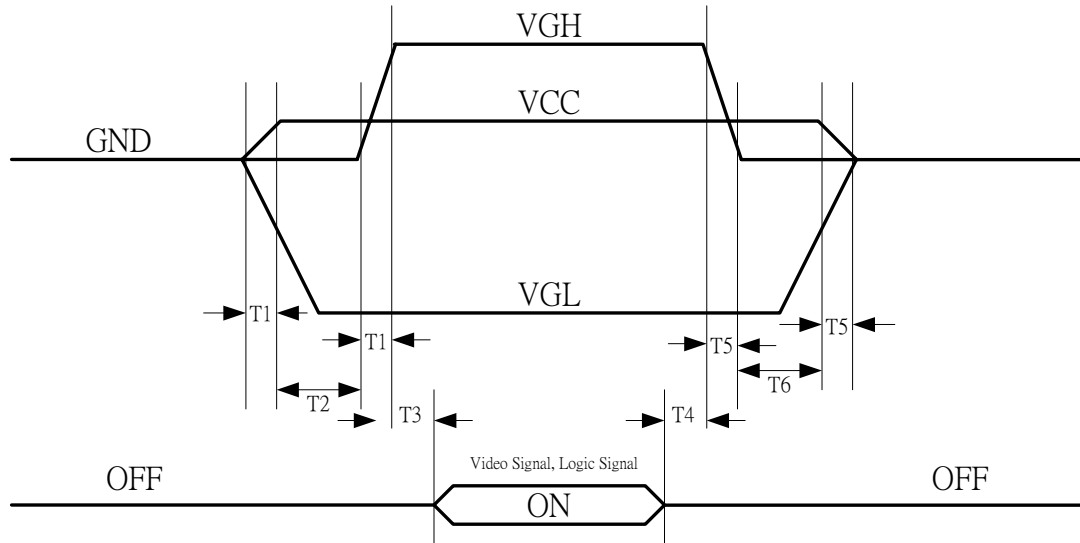


Fig.1 VCOM-RGB



- T1 ≤ 15ms (From 10%\*VCC to 90%\*VCC , when VCC is Low to High) ;
- T2 ≤ 10ms (From 90%\*VCC to 10%\*VGH , when VCC is Low to High) ;
- T3 ≤ 10ms (From 90%\*VGH to Video Signal , when VGH is Low to High) ;
- T4 ≤ 10ms (From Video signal to 90%\*VGH , when VGH is High to Low) ;
- T5 ≤ 20ms (From 90%\*VCC to 10%\*VCC , when VCC is High to Low) ;
- T6 ≤ 10ms (From 10%\*VGH to 90%\*VCC , when VCC is Low to High) ;

Fig.2 Power Sequence

3.2 Current consumption

(GND = Avss = 0V )

ITEM	SYMBOL	conditions	MIN.	TYP.	MAX.	UNIT	Note
Drive Current	I <sub>GH</sub>	V <sub>GH</sub> = 18V	-	60	65	μA	Note1
	I <sub>GL</sub>	V <sub>GL</sub> = -6V	-	62	67	μA	Note1
	I <sub>CC</sub>	V <sub>CC</sub> = 5V	-	11	22	μA	Note1
	I <sub>DD</sub>	AV <sub>DD</sub> = 5V	-	8.3	21.6	mA	Note1

Note1 : Typ. specification : Gray-level test Pattern  
 Max. specification : Black test Pattern



(a) Gray-level Pattern



(b) Black Pattern



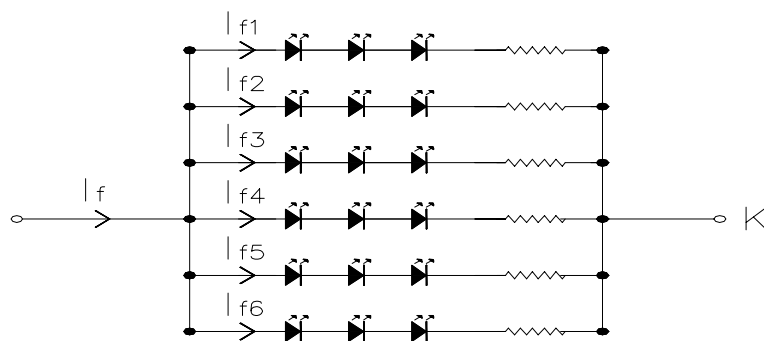
## 3.3 Backlight system

(Ta=25°C )

ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT	Note
LED current	IL	--	20	--	mA	Note 1
LED voltage	VL	--	12	12.6	V	
Power consumption	WL	--	0.24	--	W	Note 2

Note1 : The LED driving condition is defined for each LED module. (3 LED Serial)

Note2 : LED B/L circuit ( as below figure ) , If1=If2=If3= If4= If5= If6= 20mA , A : Anode , K : Cathode .



## 3.4 Timing characteristics of input signals

characteristics	SYMBOL	MIN.	TYP.	MAX.	UNIT	Note
1 Field scanning period	$T_{IV}$	-	262.5	-	H	
1 Line scanning period	$T_{IH}$	-	63.5	-	$\mu\text{s}$	
Source driver operating frequency	$F_{OP}$	-	9.6	-	MHz	
CLK pulse width	$T_{CW}$	50	103.8	2000	ns	
CLK pulse period duty	$T_{CWH}$	40	-	60	%	
CLK pulse delay	TC12 TC23 TC31	12	69	$1/2 * T_{CW}$	ns	CPH1~CPH3
STH start pulse width	$T_{STH}$	32	114.2	-	ns	STHR,STHL
STH start pulse setup time	$T_{SUH}$	16	76.8	-	ns	STHR,STHL
STH start pulse hold time	$T_{HDH}$	16	37.6	-	ns	STHR,STHL
OEH output enable pulse width	$T_{OEH}$	$1T_{CW}$	2.7	-	$\mu\text{s}$	OEH
Sample and hold disable time OEH& STH	$T_{OEH-STH}$	1	8.9	-	$\mu\text{s}$	OEH-STH
CLKV pulse width	$T_{CKVW}$	1	63.5	-	$\mu\text{s}$	CKV
CLKV pulse high period	$T_{CKVH}$	0.5	2.64	-	$\mu\text{s}$	CKV
CLKV pulse low period	$T_{CKVL}$	0.5	60.9	-	$\mu\text{s}$	CKV
STV start pulse width	$T_{STV}$	0.5	63.5	-	$\mu\text{s}$	STVR, STVL
STV start pulse setup time	$T_{SUV}$	=	60.8	-	$\mu\text{s}$	STVR, STVL
STV start pulse hold time	$T_{HDV}$	0.3	2.72	-	$\mu\text{s}$	STVR,STVL
OEV pulse width	$t_{OEV}$	1	5.3	-	$\mu\text{s}$	OEV
Clean enable time	$t_{DIS2}$	-	2.54	-	$\mu\text{s}$	OEV-CKV

Note1 : 1. High level of source driver and gate driver logic signal are 70%

2. Low level of source driver and gate driver logic signal are 30%

Note2 : Please refer to Fig.3 and Fig.4

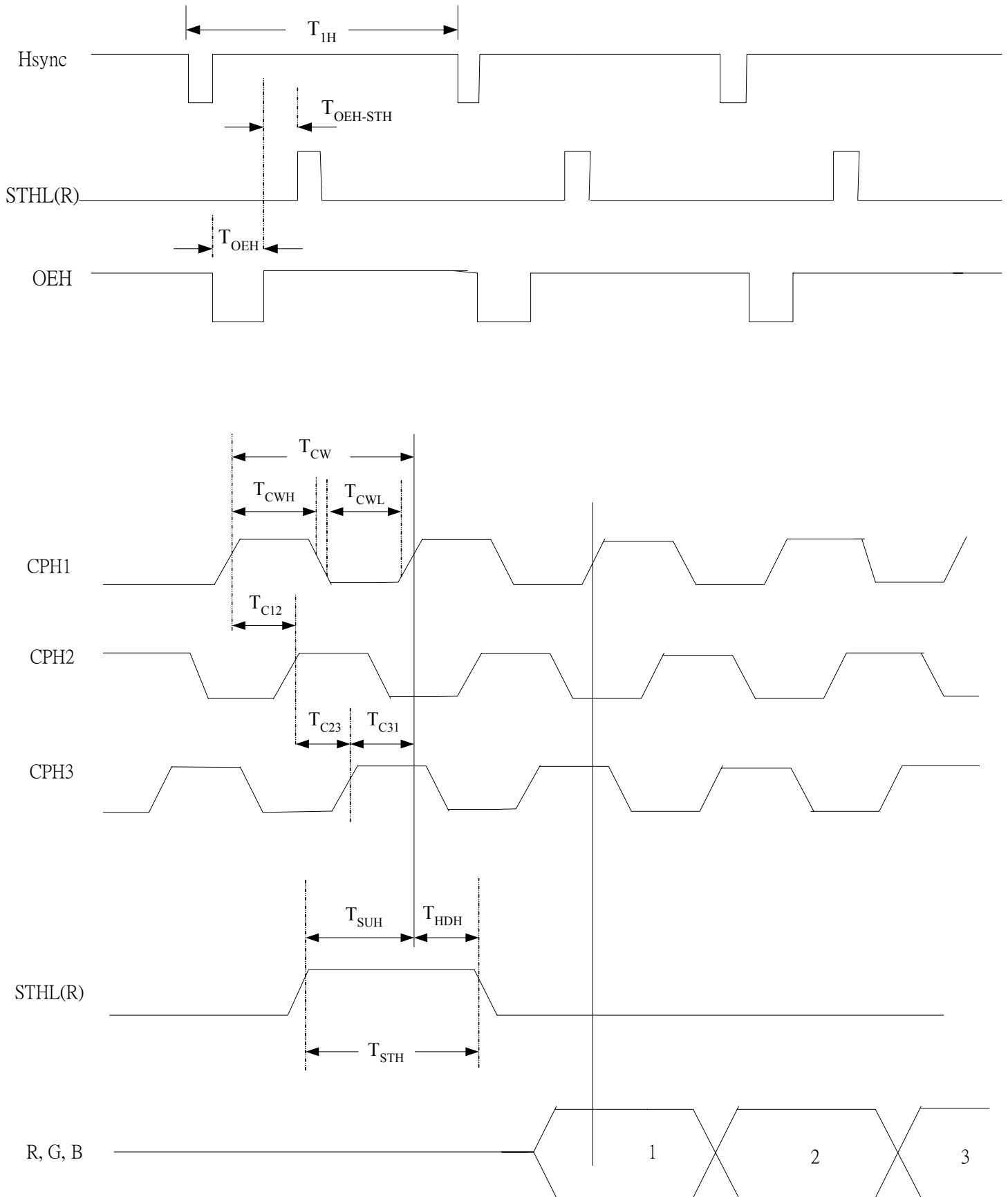


Fig.3 Horizontal Timing

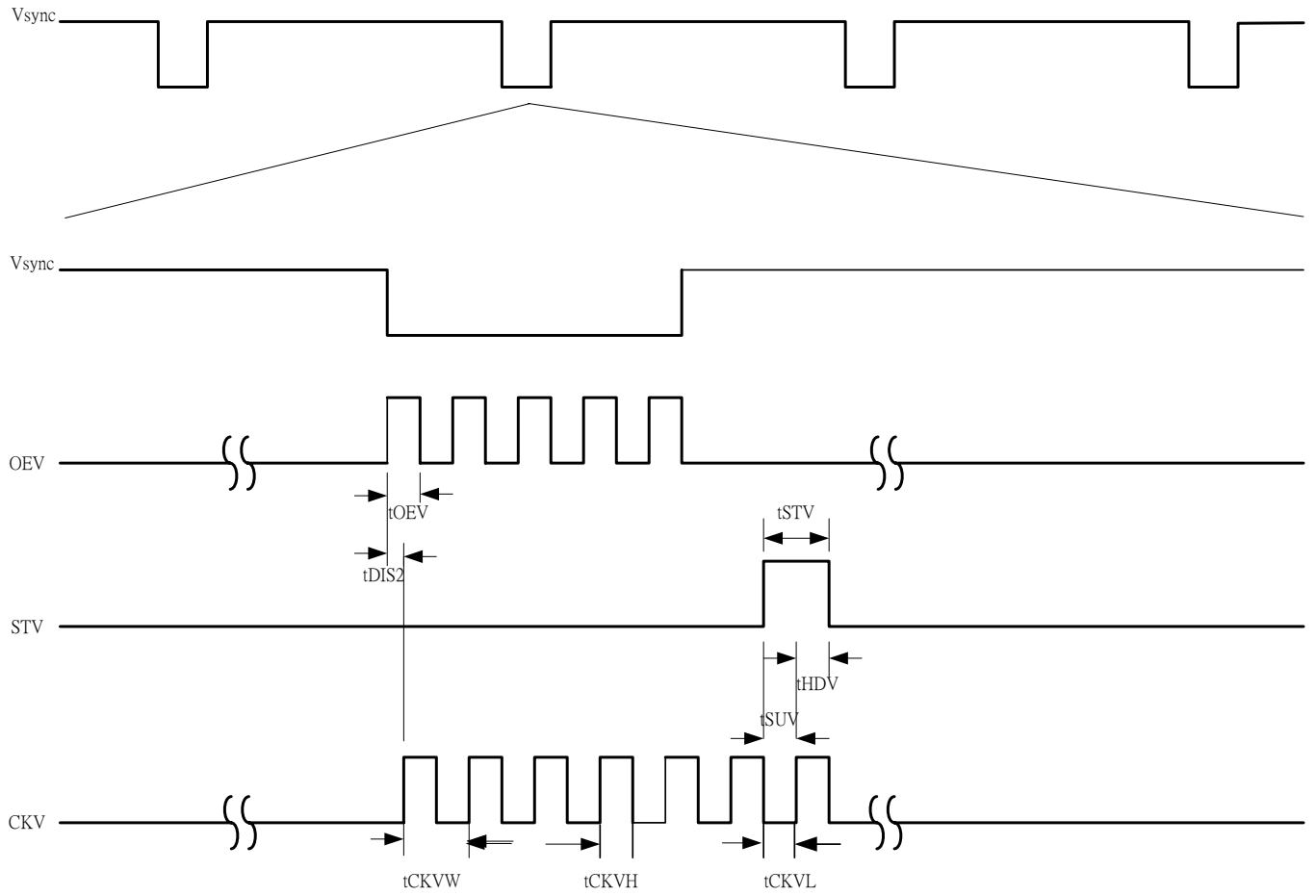


Fig.4 Vertical Timing sequence

## 4. INTERFACE CONNECTION:

### 4.1 CN1(Signal of interface)

Pin No.	SYMBOL	I/O	FUNCTION	NOTE
1	GND	-	Ground for logic circuit	
2	V <sub>CC</sub>		Supply voltage of logic control circuit for scan driver	
3	V <sub>GL</sub>		Negative power for scan driver	
4	V <sub>GH</sub>		Positive power for scan driver	
5	STVR	I/O	Vertical start pulse	Note 1
6	STVL	I/O	Vertical start pulse	Note 1
7	CKV		Shift clock input for scan driver	
8	U/D		UP/DOWN scan control input	Note 1
9	OE <sub>V</sub>		Output enable input for driver	
10	V <sub>COM</sub>		Common electrode driving signal	
11	V <sub>COM</sub>		Common electrode driving signal	
12	L/R		LEFT/RIGHT scan control input	Note 1
13	MOD		Sequential sampling and simultaneous sampling setting	Note 2
14	OE <sub>H</sub>		Output enable input for data driver	
15	STHL	I/O	Start pulse for horizontal scan line	Note 1
16	STHR	I/O	Start pulse for horizontal scan line	Note 1
17	CPH3		Sampling and shifting clock pulse3 for data drive	
18	CPH2		Sampling and shifting clock pulse2for data drive	
19	CPH1		Sampling and shifting clock pulse1 for data drive	
20	V <sub>CC</sub>		Supply voltage of logic control circuit for data driver	
21	GND	-	Ground for logic circuit	
22	VR		Alternated video signal input(Red)	
23	VG		Alternated video signal input(Green)	
24	VB		Alternated video signal input(Blue)	
25	AV <sub>DD</sub>		Supply voltage for analog circuit	
26	AV <sub>SS</sub>	-	Ground for analog circuit	

Note1 :

Setting of scan control input		IN/OUT state for start pulse				Scanning direction
U/D	L/R	STVR	STVL	STHR	STHL	
GND	V <sub>CC</sub>	OUT	IN	OUT	IN	From up to down ,and from left to right
V <sub>CC</sub>	GND	IN	OUT	IN	OUT	From down to up ,and from right to left
GND	GND	OUT	IN	IN	OUT	From up to down ,and from right to left
V <sub>CC</sub>	V <sub>CC</sub>	IN	OUT	OUT	IN	From down to up ,and from left to right

Note2 : MOD=H: Simultaneous sampling (Set CPH2 and CPH3 to LOW)

MOD=L: Sequential sampling

### 4.2 CN2 (backlight )

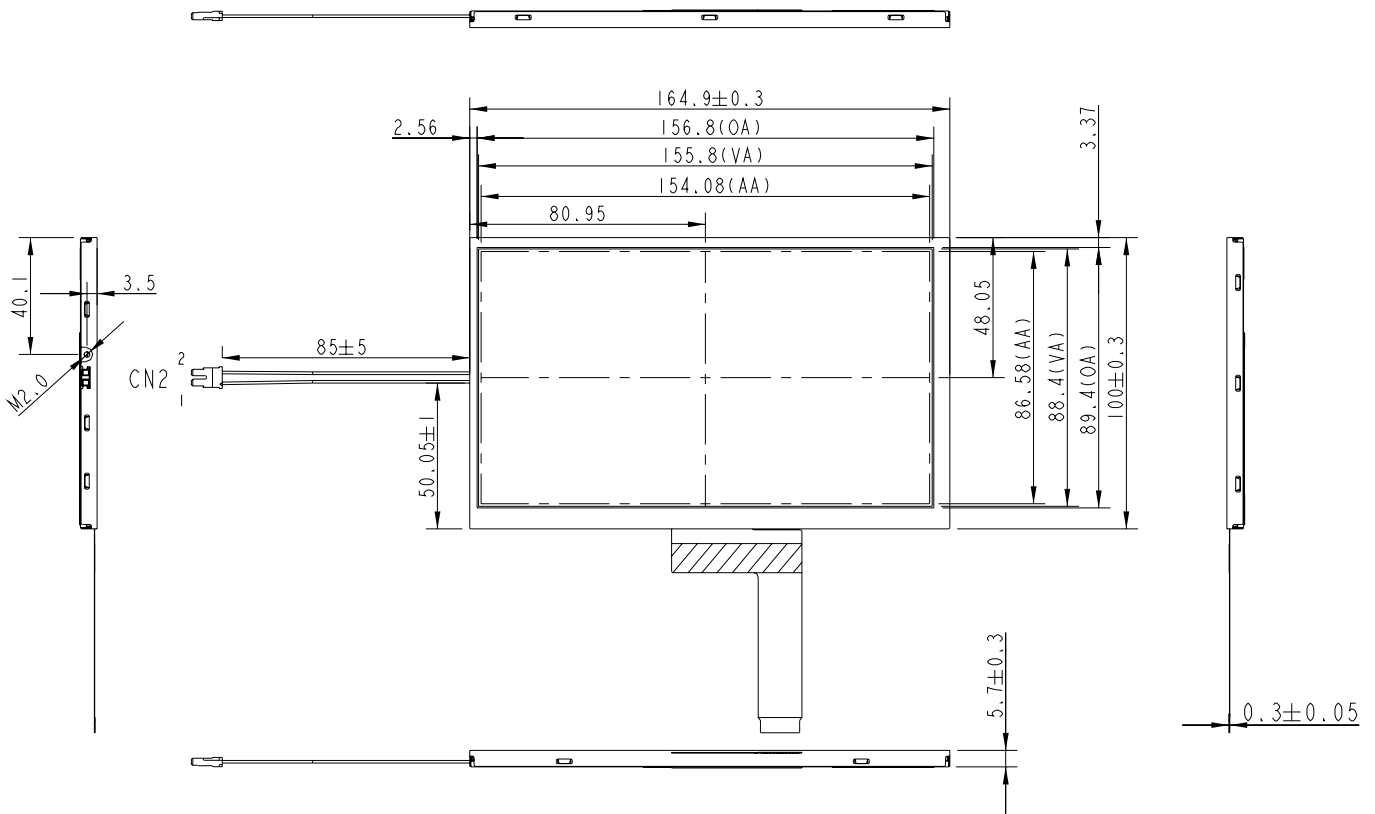
Pin No.	SYMBOL	FUNCTION	Remark
1	+	Power input-side positive	BLACK
2	-	Power input-side negative	WHITE

Note-1 : Backlight side connector : BHSR-02VS-1 (JST)

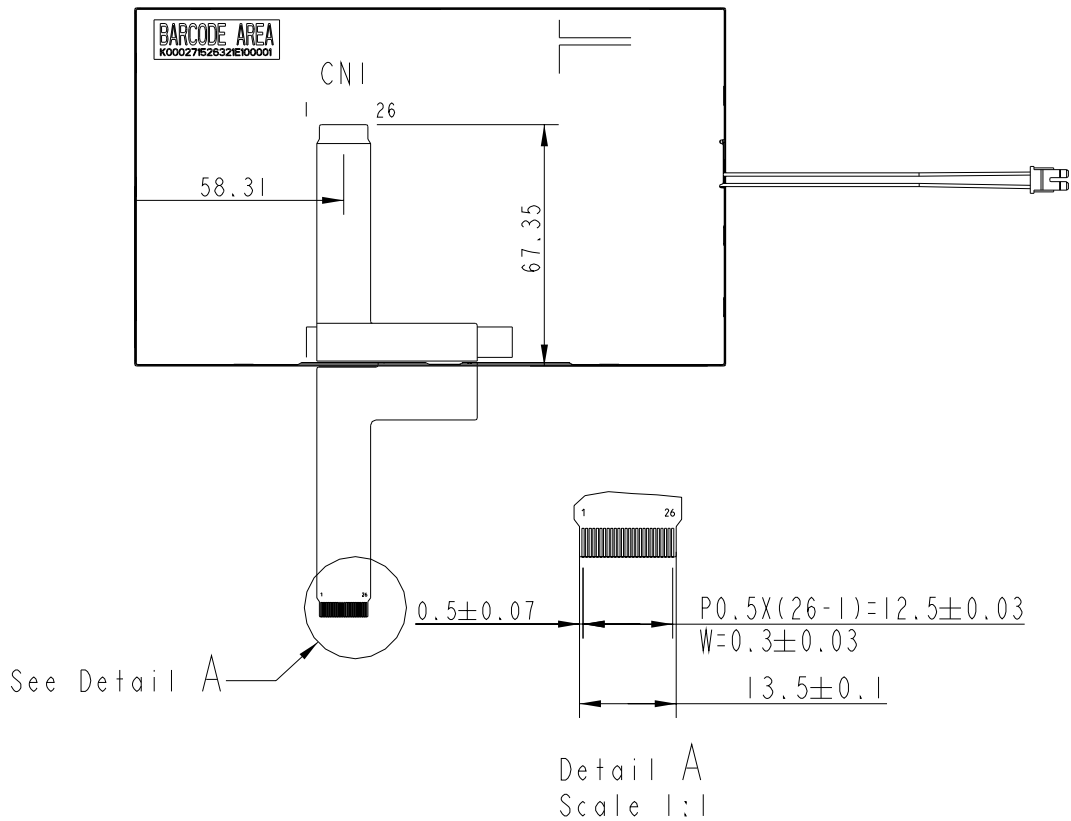
Note-2 : Inverter side connector : SM02B-BHSS-1 (JST)

### 5.MECHANICAL DIMENSION

#### (1) Front Side



#### (2) Rear Side



[Note] : (Tolerance is ±0.5mm unless noted)

[Unit : mm]

6. OPTICAL CHARACTERISTICS

Ta=25°C · VCC=3.3V

ITEM		SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT
Contrast Ratio		CR	Point-5	350	400	--	--
Luminance		L	Point-5	320	400	--	cd/m <sup>2</sup>
Luminance departure		ΔL	*3)	80	--	--	%
Response Time		Tr	*4)	--	25	40	ms
		Tf					
Viewing Angle	Horizontal	φ <sup>*5)</sup>	CR ≥ 10	110	120	--	°
	Vertical	θ <sup>*5)</sup>		90	100	--	°
Color Coordinate	Red	x y	θ = φ = 0°	--	TBD	--	--
	Green	x y		--	TBD	--	
	Blue	x y		--	TBD	--	
	White	x y		(0.260) (0.270)	(0.300) (0.310)	(0.340) (0.350)	

[Note] : These items are measured by BM-5A (TOPCON) or CA-1000(MINOLTA) in the dark room. (no ambient light) ;  
 Ta=25±2 °C · 60±10%RH.  
 Measuring point : Fig.5 Measuring point : 1~9 points  
 Measuring Viewing Angle : Fig.7 : θ=ψ=0°

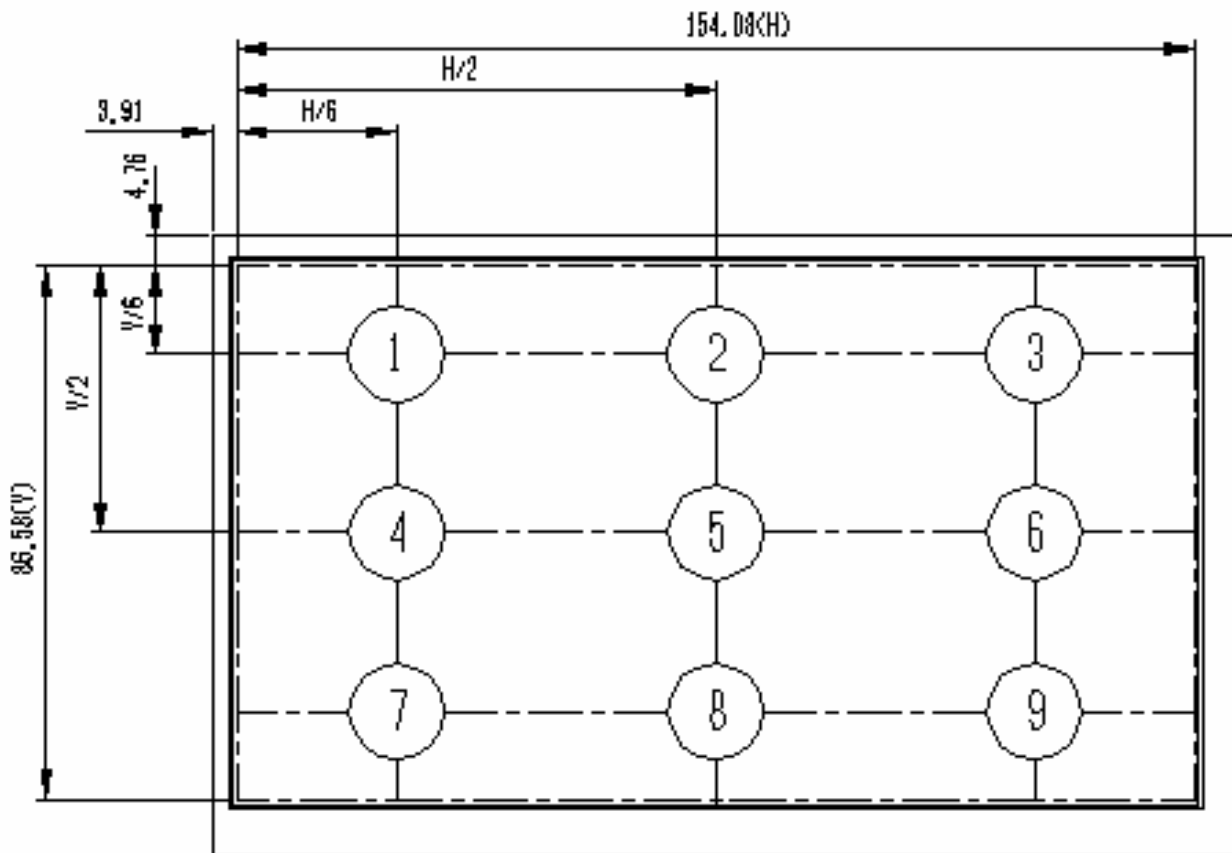


Fig.5 Measuring point

\*1) Definition of contrast ratio :

$$\text{Contrast Ratio (CR)} = (\text{White Luminance of ON}) \div (\text{Black Luminance of OFF})$$

\*2) Definition of Center luminance :

Measure white luminance on the # 5 point as figure 5 .

\*3) Definition of Luminance Uniformity :

Measure maximum luminance L(MAX) and minimum luminance L(MIN) on the 9 points as figure 5.

$$\Delta L = L(\text{MIN}) / L(\text{MAX}) \times 100\%$$

\*4) Definition of Response Time :

as figure 6

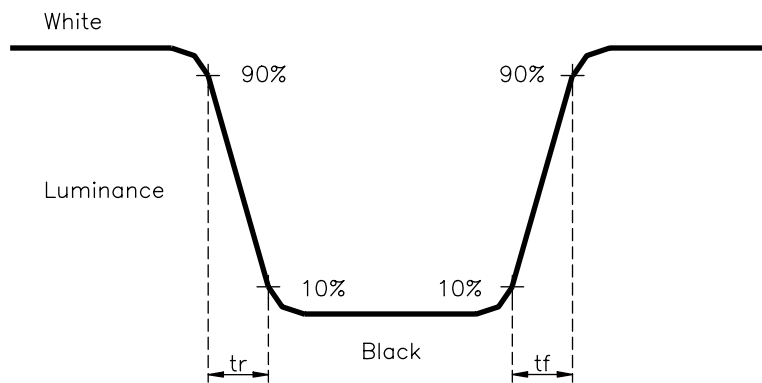


Fig.6 Definition of Response Time

\*5) Definition of Viewing Angle( $\theta, \psi$ ) :

as figure 7

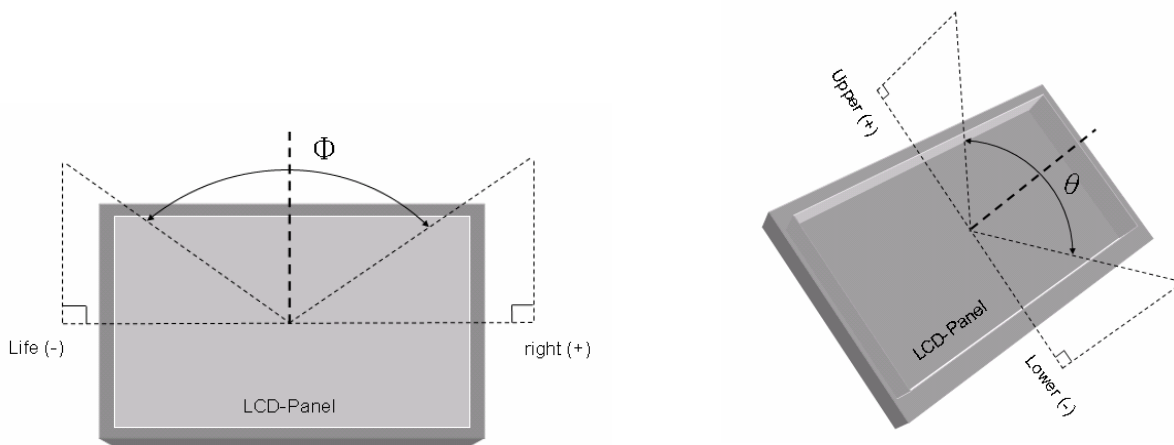


Fig.7 Definition of Viewing Angle

## 7. RELIABILITY TEST CONDITIONS

### (1) Temperature and Humidity

TEST ITEMS	CONDITIONS
HIGH TEMPERATURE OPERATION	85° C ; 240 Hrs
HIGH TEMPERATURE AND HIGH HUMIDITY OPERATION	60° C ; 90% RH ; 240 Hrs
HIGH TEMPERATURE STORAGE	95° C ; 240 Hrs
LOW TEMPERATURE OPERATION	-30° C ; 240Hrs (Backlight unit always turn on)
LOW TEMPERATURE STORAGE	-40° C ; 240 Hrs
THERMAL SHOCK (No operation)	-30° C (0.5Hr)~85° C (0.5Hr) 200 CYCLE

### (2) Shock & Vibration

TEST ITEMS	CONDITIONS
SHOCK (NON-OPERATION)	<ul style="list-style-type: none"> <li>● Shock level: 980m/s<sup>2</sup>(equal to 100G).</li> <li>● Waveform: half sinusoidal wave,6ms.</li> <li>● Number of shocks: one shock input in each direction of three mutually perpendicular axes for a total of three shock inputs.</li> </ul>
6tVIBRATION (NON-OPERATION)	<ul style="list-style-type: none"> <li>● Frequency range:8~33.3Hz</li> <li>● Stoke : 1.3 mm</li> <li>● Vibration: sinusoidal wave, perpendicular axis (both x,y,z axis: 2Hrs).</li> <li>● Sweep: 2.9G,33.3 Hz -400 Hz</li> <li>● Cycle: 15 min</li> </ul>

### (3) Judgment standard

The judgment of the above test should be made as follow:

Pass: Normal display image with no obvious non-uniformity and no line defect. Partial transformation of the module parts should be ignored.

Fail: No display image, obvious non-uniformity, or line defects.