

Version:6.0

TECHNICAL SPECIFICATION

MODEL NO.: PD050OX5

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| Customer's Confirmation |
|-------------------------|
| Customer |
| Date |
| _ |
| Ву |
| ☐E Ink's Confirmation |

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Revision History

| Rev. | Issued Date | Revised Contents |
|------|--------------|---|
| 1.0 | Mar 17 ,2008 | New |
| 2.0 | Apr.02 ,2008 | Page 23 14.Handling Cautions Add e) Please following the tear off direction as figure 14-1 to remove the protective film as slowly as possible, so that electrostatic charge can be minimized. |
| 3.0 | May.11, 2011 | Modify Page 4 2. Features Delete RTV Seal (Black color) Page 5 4. Mechanical Drawing of TFT-LCD module Remove internal sealing & Protect sheet Page 26 16. Packing Diagram |
| 4.0 | July.28.2011 | Update to E Ink logo |
| 5.0 | Nov.19,2012 | Modify Page 5 4. Mechanical Drawing of TFT-LCD module |
| 6.0 | Oct.15,2013 | Modify Page 5 4. Mechanical Drawing of TFT-LCD module Remove grounding wire & screw |



TECHNICAL SPECIFICATION

<u>CONTENTS</u>

| NO. | ITEM | PAGE |
|-----|--|------|
| - | Cover | 1 |
| - | Revision History | 2 |
| - | Contents | 3 |
| 1 | Application | 4 |
| 2 | Features | 4 |
| 3 | Mechanical Specifications | 4 |
| 4 | Mechanical Drawing of TFT-LCD module | 5 |
| 5 | Input / Output Terminals | 6 |
| 6 | Absolute Maximum Ratings | 10 |
| 7 | Electrical Characteristics | 10 |
| 8 | Pixel Arrangement | 11 |
| 9 | Display Color and Gray Scale Reference | 12 |
| 10 | Block Diagram | 13 |
| 11 | Interface Timing | 14 |
| 12 | Power On Sequence | 19 |
| 13 | Optical Characteristics | 20 |
| 14 | Handling Cautions | 23 |
| 15 | Reliability Test | 25 |
| 16 | Packing Diagram | 26 |



1.Application

This data sheet applies to a color TFT LCD module, PD050OX5. PD050OX5 module applies to OA product, GPS, which require high quality flat panel display. If you must use in high reliability environment can't over reliability test condition. If you use PD050OX5, E Ink advises your system sides must use PVI-2003A which one generates signal to control PD050OX5.

2. Features

. Amorphous silicon TFT LCD panel with back-light unit

. Pixel in stripe configuration

. Thin and light weight

. Display Colors: 262,144 colors

. Optimum Viewing Direction: 6 o'clock

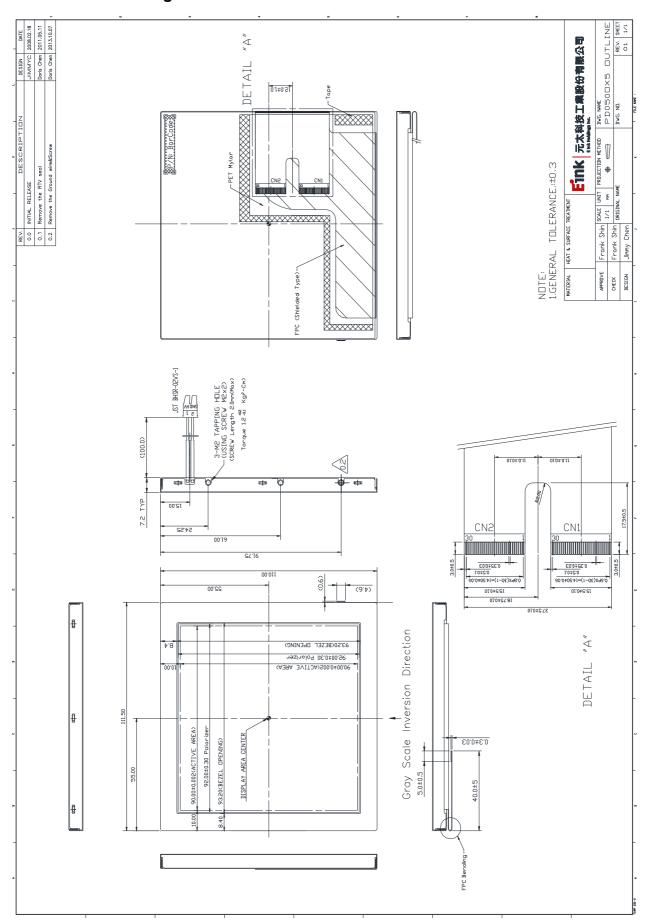
. TTL transmission interface

3. Mechanical Specifications

| Parameter | Specifications | Unit |
|--------------------------------|-----------------------------------|------|
| Screen Size | 5.0(diagonal) | inch |
| Display Format | 480×(R, G, B)×480 | dot |
| Display Colors | 262,144 | |
| Active Area | 90(H)×90(V) | mm |
| Pixel Pitch | 0.0625(H)×0.1875(V) | mm |
| Pixel Configuration | Stripe | |
| Outline Dimension | 111.5(W)×110.0 (H)×7.2 (typ.) (D) | mm |
| Weight | 144±10 | g |
| Back-light | CCFL, 1 tube | |
| Surface treatment | Anti-glare and Wide View Film | |
| Display mode | Normally white | |
| Gray scale inversion direction | 6 o'clock [ref Note 13-1] | |



4. Mechanical Drawing of TFT-LCD Module





5.Input / Output Terminals

5-1) TFT-LCD Panel Driving

CN₁

| Pin No. | Symbol | I/O | Function | Remark |
|---------|--------|-----|---|-----------|
| 1 | VEE | I | Gate Off Voltage | Note5-1 |
| 2 | GND | I | Ground | |
| 3 | VCC | ı | Voltage for logic circuit | |
| 4 | GND | ı | Ground | |
| 5 | VGG | ı | Gate On Voltage | Note5-2 |
| 6 | STVD | I/O | Vertical Shift Pulse Signal Input or Output | Note5-3 |
| 7 | STVU | I/O | Vertical Shift Pulse Signal Input or Output | Note5-3 |
| 8 | CKV | ı | Vertical Shift Clock | Note5-4 |
| 9 | U/D | ı | Up/Down Selection | Note 5-3 |
| 10 | OE | ı | Output Enable | Note5-5 |
| 11 | XON | ı | NC | Note 5-11 |
| 12 | VCOM | ı | Common Voltage | |
| 13 | VDD2 | ı | Voltage for analog circuit | Note5-10 |
| 14 | VSS1 | ı | Ground | |
| 15 | V14 | ı | Gamma Voltage 14 | Note5-10 |
| 16 | V13 | ı | Gamma Voltage 13 | Note5-10 |
| 17 | V12 | I | Gamma Voltage 12 | Note5-10 |
| 18 | V11 | I | Gamma Voltage 11 | Note5-10 |
| 19 | V10 | I | Gamma Voltage 10 | Note5-10 |
| 20 | V9 | I | Gamma Voltage 9 | Note5-10 |
| 21 | V8 | I | Gamma Voltage 8 | Note5-10 |
| 22 | VSS1 | I | Ground | |
| 23 | V7 | 1 | Gamma Voltage 7 | Note5-10 |
| 24 | V6 | 1 | Gamma Voltage 6 | Note5-10 |
| 25 | V5 | I | Gamma Voltage 5 | Note5-10 |
| 26 | V4 | I | Gamma Voltage 4 | Note5-10 |
| 27 | V3 | I | Gamma Voltage 3 | Note5-10 |
| 28 | V2 | ı | Gamma Voltage 2 | Note5-10 |
| 29 | V1 | 1 | Gamma Voltage 1 | Note5-10 |
| 30 | VSS1 | 1 | Ground | |



PD050OX5

CN₂

| Pin No. | Symbol | I/O | Function | Remark |
|---------|--------|-----|---|----------|
| 1 | DIO1 | I/O | Horizontal Start Pulse Signal Input or Output 1 | Note5-6 |
| 2 | VSS2 | I | Ground | |
| 3 | VDD1 | I | Power Supply | |
| 4 | CLK | I | Horizontal Shift Clock | |
| 5 | VSS2 | I | Ground | |
| 6 | R/L | I | Left/Right Selection | Note 5-6 |
| 7 | R0 | I | Red Data (LSB) | |
| 8 | R1 | I | Red Data | |
| 9 | R2 | I | Red Data | |
| 10 | R3 | I | Red Data | |
| 11 | R4 | I | Red Data | |
| 12 | R5 | I | Red Data (MSB) | |
| 13 | VSS2 | I | Ground | |
| 14 | G0 | I | Green Data (LSB) | |
| 15 | G1 | I | Green Data | |
| 16 | G2 | I | Green Data | |
| 17 | G3 | I | Green Data | |
| 18 | G4 | I | Green Data | |
| 19 | G5 | I | Green Data (MSB) | |
| 20 | VSS2 | I | Ground | |
| 21 | B0 | I | Blue Data (LSB) | |
| 22 | B1 | I | Blue Data | |
| 23 | B2 | I | Blue Data | |
| 24 | B3 | I | Blue Data | |
| 25 | B4 | I | Blue Data | |
| 26 | B5 | I | Blue Data (MSB) | |
| 27 | POL | I | Polarity selection | Note5-9 |
| 28 | REV | I | Data invert control | Note5-8 |
| 29 | LD | I | Load output signal | Note5-7 |
| 30 | DIO2 | I/O | Horizontal Start Pulse Signal Input or Output | Note5-6 |



Note 5-1: Gate off voltage, V_{EE}=-10V.

Note 5-2: Gate on voltage, $V_{GG}=+17V$.

Note 5-3: Select up or down shift

| U/D | STVU | STVD | Shift |
|-----|-------|-------|------------|
| 1 | Hi-Z | Input | Up to Down |
| 0 | Input | Hi-Z | Down to Up |

Note 5-4: Gate driver shift clock

Note 5-5: When OE is connected to high "1", the driver outputs are disabled (Gate output = V_{EE}). Under this condition, the operation of registers will not be affected.

Note 5-6: Select left or right shift

| R/L | DIO1 | DIO2 | Shift |
|-----|-------|-------|---------------|
| 1 | Input | Hi-Z | Left to right |
| 0 | Hi-Z | Input | Right to left |

Note 5-7: Latch the polarity of outputs and switch the new data to outputs

At the rising edge (LD), latch the "POL" signal to control the polarity of the outputs.

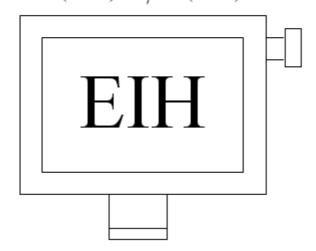
Note 5-8: Control whether the Data R0~G5 are inverted or not. (E Ink suggests connecting to GND) When "REV=1", these data will be inverted.

EX: "00"→"3F", "07"→"38", "15"→"2A"

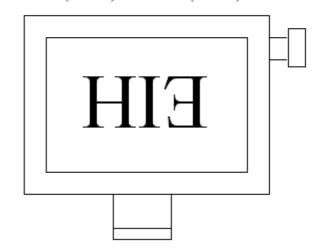
Note 5-9: Polarity selector for dot-inversion control. Available at the rising edge of LD.

When POL=1: Even outputs range from V1~V7, and Odd outputs range from V8~V14; When POL=0: Even outputs range from V8~V14, and Odd outputs range from V1~V7.

U/D(PIN9)=1 R/L(PIN6)=1

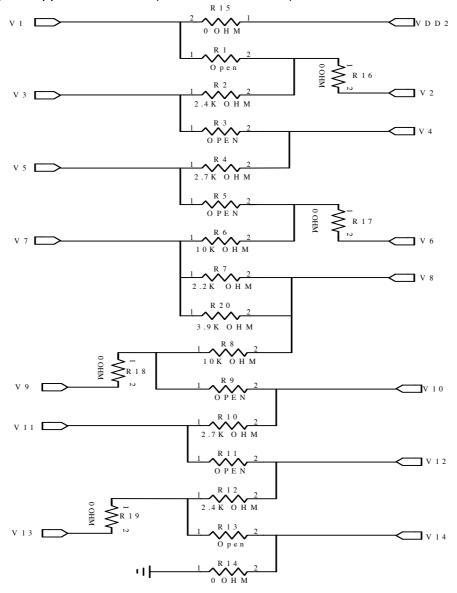


U/D(PIN9)=0, R/L(PIN6)=0





Note 5-10: Typical Application Circuit (When VDD2 = +9.7V)



Note 5-11: This pin is NC or must connect VDD1

5-2) Backlight driving

Connector type: JST BHSR-02VS-1, PIN No 2 pin, pitch=3.5mm

| Pin No | Symbol | Description | Remark |
|--------|--------|---|-----------------------------------|
| 1 | VL1 | Input terminal (Hi voltage side) | Wire color : Pink |
| 2 | \/I.O | least to main al (least alberta e aide) | Wire Color : White |
| | YL2 | VL2 | Input terminal (Low voltage side) |

Note 5-12: Low voltage side of backlight inverter connects with ground of inverter circuits.





6. Absolute Maximum Ratings:

Vss1=Vss2=GND=0V, Ta=25°C

| Parameters | Symbol | MIN. | MAX. | Unit | Remark |
|-----------------------|-----------------------------------|------|------|------------------------|--------|
| | V_{DD1} | -0.3 | 5 | V | |
| | V _{CC} | -0.3 | 5 | V | |
| Supply Voltage | V_{DD2} | -0.5 | 10.0 | V | |
| Supply Voltage | V_{GG} | -0.3 | 40.0 | V | |
| | V_{GG} - V_{EE} | - | 40.0 | V | |
| | VEE | -20 | 0.3 | V | |
| Storage Temperature | T _{ST} | -30 | 80 | $^{\circ}\!\mathbb{C}$ | |
| Operating Temperature | T _{OP} | -20 | 70 | $^{\circ}\!\mathbb{C}$ | |

7. Electrical Characteristics

7-1) Recommended Operating Conditions:

Vss1=Vss2=GND = 0V , Ta = 25° C

| Item | Symbol | Min. | Тур. | Max. | Unit | Remark |
|----------------------------------|-----------------|--------------|------|---------------------|------|--------|
| Supply Voltage for Source Driver | V_{DD1} | 3.0 | 3.3 | 3.6 | V | |
| | V_{DD2} | 9 | 9.7 | 10 | | |
| Supply Voltage for Gate Driver | V_{GG} | - | 17 | - | V | |
| | V_{EE} | - | -10 | - | V | |
| | V_{CC} | 3.0 | 3.3 | 3.6 | V | |
| Digital Input Voltage | V _{IH} | $0.8V_{DD1}$ | - | V_{DD1} | V | |
| | V_{IL} | 0 | - | $0.2V_{\text{DD1}}$ | ٧ | |
| V _{com} Voltage | V_{com} | - | 3.3 | - | V | |

7-2) Recommended Driving Condition for Back Light

Ta=25°C

| Parameter | Symbol | Min. | Тур. | Max. | Unit | Remark |
|--|--------|------|------|------|------|----------|
| Lamp Voltage | V_L | 576 | 640 | 704 | V | I∟=6mA |
| Lamp Current | ΙL | 3 | 6 | 8 | mA | Note 7-1 |
| Lamp Frequency | P_L | 35 | 45 | 55 | KHz | Note 7-2 |
| Starting Voltage (25°C) (Reference Value) | Vs | | | 1210 | Vrms | Note 7-3 |
| Starting Voltage (0°C) (Reference Value) | Vs | | | 1580 | Vrms | Note 7-3 |

- Note 7-1: In order to satisfy the quality of B/L, no matter use what kind of inverter, the output lamp current must between Min. and Max. to avoid the abnormal display image caused by B/L.
- Note 7-2: The waveform of lamp driving voltage should be as closed to a perfect sine wave as possible.
- Note 7-3: This value is not output voltage of inverter.

The voltage of inverter must larger than the starting voltage.

The Kick-off times ≥ 1 sec





7-3) Power Consumption

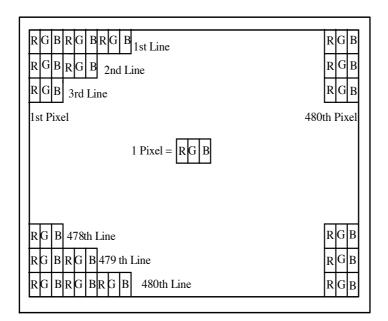
| Parameter | Symbol | Condition | Тур. | Max. | Unit | Remark |
|--|------------------|-------------------------|-------|--------|------|----------|
| Supply Current for Gate Driver (Hi level) | I _{GG} | V _{GG} =+17V | 0.14 | 0.42 | mA | |
| Supply Current for Gate Driver (Low level) | I _{EE} | V _{EE} =-10V | 0.18 | 0.54 | mA | |
| Supply Current for Source Driver (Digital) | I_{DD1} | $V_{DD1} = +3.3V$ | 0.18 | 0.36 | mA | |
| Supply Current for Source Driver (Analog) | I _{DD2} | V _{DD2} =+9.7V | 11 | 22 | mA | |
| Supply Current for Gate Driver (Digital) | I _{CC} | V _{CC} =+3.3V | 0.13 | 0.39 | mΑ | |
| LCD Panel Power Consumption | - | - | 111.9 | 228.42 | mW | Note 7-4 |
| Back Light Lamp Power Consumption | - | - | 3.84 | 4.23 | W | Note 7-5 |
| Total Power Consumption | - | - | 3.95 | 4.46 | W | |

Note 7-4: The power consumption for back light is not included.

Note 7-5: Back light lamp power consumption is calculated by I_L×V_L.

8. Pixel Arrangement

The LCD module pixel arrangement is the stripe.





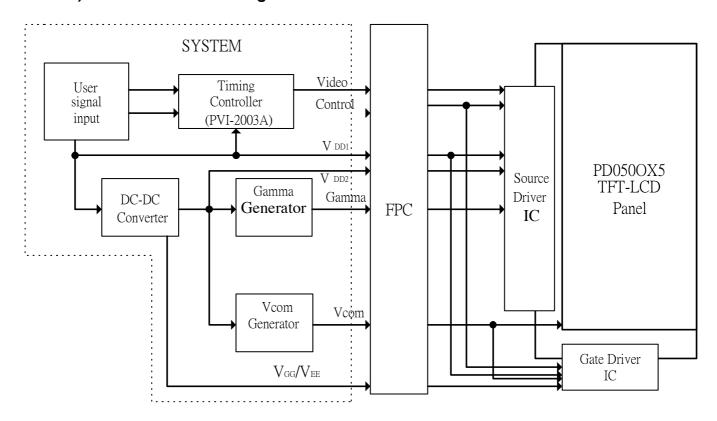
9. Display Color and Gray Scale Reference

| Color | | | | | | | | In | put | Co | lor | Da | ta | | | | | | |
|--------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|---------------|---------------|---------------|---------------|--------------|--------------|--------------|--------------|--------------|--------------|
| | | | | Re | ed | | | Green | | | | | | Blue | | | | | |
| | | R5 | R4 | R3 | R2 | R1 | R0 | G5 | G4 | G3 | G2 | G1 | G0 | B 5 | B 4 | В3 | B2 | B 1 | B0 |
| | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Red (63) | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green (63) | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| Basic | Blue (63) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |
| Colors | Cyan | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Magenta | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Yellow | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | White | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Red (00) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Red (01) | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Red (02) | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Darker | | | | | | | | | | | | | | | | | | |
| Red | \downarrow | \downarrow | \downarrow | \downarrow | \downarrow | \downarrow | \downarrow | \downarrow | \downarrow | \downarrow |
| | Brighter | | | | | | | | | | | | | | | | | | |
| | Red (61) | 1 | 1 | 1 | 1 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Red (62) | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Red (63) | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green (00) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green (01) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green (02) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Darker | | | | | | | | | | | | | | | | | | |
| Green | \downarrow | \rightarrow | \rightarrow | \rightarrow | \rightarrow | \downarrow | \downarrow | \downarrow | \downarrow | \downarrow | \downarrow |
| | Brighter | | | | | | | | | | | | | | | | | | |
| | Green (61) | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green (62) | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green (63) | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Blue (00) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Blue (01) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 |
| Blue | Blue (02) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 |
| | Darker | | | | | | | | | | | | | | | | | | |
| | <u></u> | \downarrow | \downarrow | \downarrow | \downarrow | \downarrow | \downarrow | \downarrow | \downarrow | \downarrow | \downarrow |
| | Brighter | | | | | | | | | | | | | | | | | | |
| | Blue (61) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 0 | 1 |
| | Blue (62) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 0 |
| | Blue (63) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |



10. Block Diagram

10-1) TFT-module Block Diagram



If you use PD050OX5, you must apply PVI-2003A(Timing controller) which Will gernerate signal to support PD050OX5.



11. Interface Timing11.1) Timing Parameters

AC Electrical Characteristics ($V_{\text{CC}}=V_{\text{DD1}}=3.3\text{V},\ V_{\text{DD2}}=9.7\text{V},\ \text{GND}=V_{\text{SS1}}=V_{\text{SS2}}=0\text{V},\ \text{Ta}=25^{\circ}\text{C}$)

| Parameter | Symbol | Min. | Тур. | Max. | Unit |
|--------------------------------|------------------|------|------|------|----------|
| CLK Frequency | Fclk | - | 20 | 40 | MHz |
| CLK Pulse Width | Тсрн | 25 | - | - | ns |
| Data Set-up Time | Tsu | 4 | - | - | ns |
| Data Hold Time | Thd | 2 | - | - | ns |
| Propagation Delay of DIO2/1 | Tphl | 6 | 10 | 15 | ns |
| Time That The Last Data to LD | Tld | 1 | - | _ | Тсрн |
| Pulse width of LD | Twld | 2 | - | - | Тсрн |
| Time That LD to DIO1/2 | Tlds | 5 | _ | _ | Тсрн |
| POL Set-up Time | Tpsu | 6 | _ | _ | ns |
| POL Hold Time | Tphd | 6 | - | - | ns |
| OE Pulse Width | T _{OEV} | 1 | - | - | μs |
| CKV Pulse Width | T_{CKV} | 500 | - | - | ns |
| STV Set-up Time | T_{SUV} | 400 | - | - | ns |
| STV Hold Time | T_{HDV} | 400 | - | - | ns |
| Horizontal Display Period | T_{HDP} | - | 480 | _ | Тсрн |
| Horizontal Period Timing Range | T_{HP} | - | 640 | - | Тсрн |
| Horizontal Lines Per Field | T_{V} | 520 | 525 | 640 | T_{HP} |
| Vertical Display Timing Range | T_{DV} | - | 480 | - | T_{HP} |

11.2) Timing Diagram

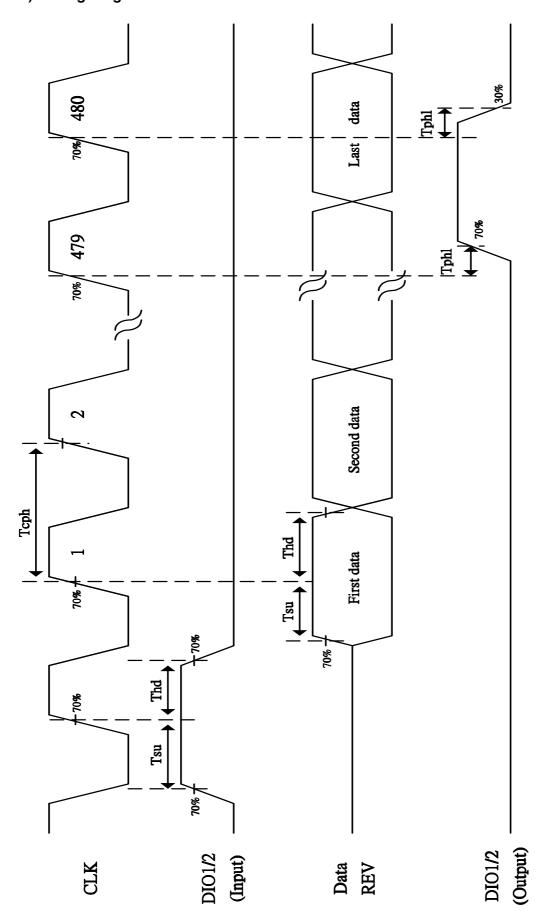
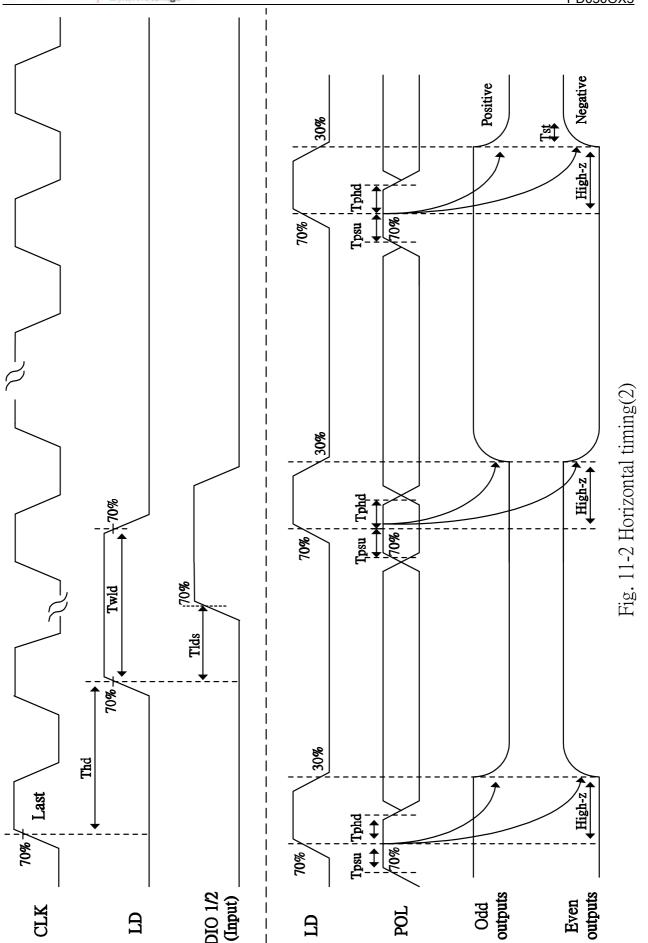


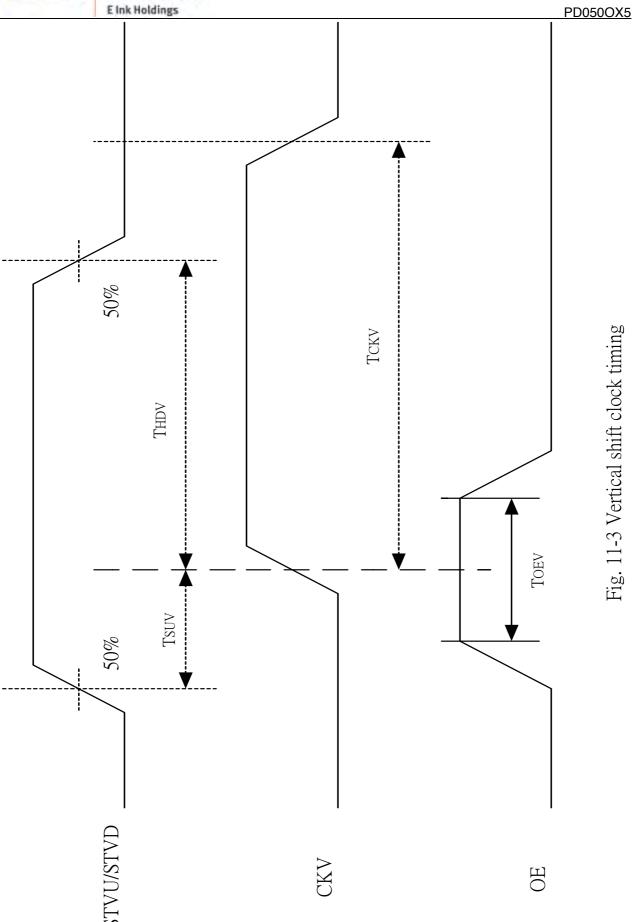
Fig. 11-1 Horizontal timing(1)



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PAGE:16



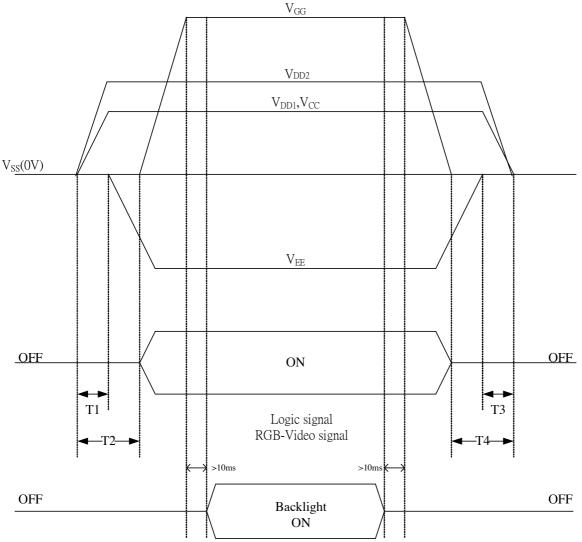




PD050OX5 Fig. 11-4 Vertical timing POL(Even Field) POL(Odd Field) (VSY)



12. Power On Sequence



- $0 \quad 10ms \leq T1 < T2$
- 2. 0ms<T3≦T4≦10ms



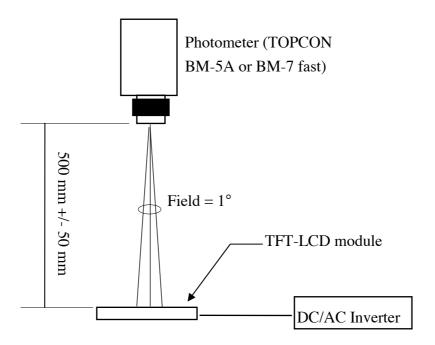
13. Optical Characteristics

13-1) Specification:

Ta=25°C

| Param | neter | Symbol | Condition | MIN. | TYP. | MAX. | Unit | Remarks |
|--------------------|------------|-------------------|----------------------------|-------|------|------|-------|-----------|
| | Horizontal | θ | | ±55 | ±60 | | deg | Note 13-1 |
| Viewing | | θ 12(to 12 | | 35 | 40 | _ | deg | |
| Angle | Vertical | o'clock) | CR>10 | 00 | 2 | | dog | |
| , angle | Vertical | θ 11(to 6 | | 45 | 50 | _ | deg | |
| | | o'clock) | | 45 | 30 | _ | ueg | |
| Contras | t Ratio | CR | | 200 | 400 | - | 1 | Note 13-2 |
| Response time | Rise | Tr | $\theta = 0^{\circ}$ | - | 15 | 30 | ms | Note 13-3 |
| nesponse time | Fall | Tf | | - | 25 | 50 | ms | Note 13-3 |
| Bright | ness | | θ =0°/ φ =0 | 800 | 900 | | cd/m² | Note 13-4 |
| Luminance | Uniformity | U | | 75 | 80 | - | % | Note 13-5 |
| Lamp Lif | e Time | | | 40000 | - | - | hr | At 6mA |
| White Chromaticity | | х | | 0.28 | 0.31 | 0.34 | ı | |
| vviille Cili | omanoity | У | | 0.30 | 0.33 | 0.36 | - | |
| Cross | Talk | | $\theta = 0^{\circ}$ | - | • | 3.5 | % | Note 13-6 |

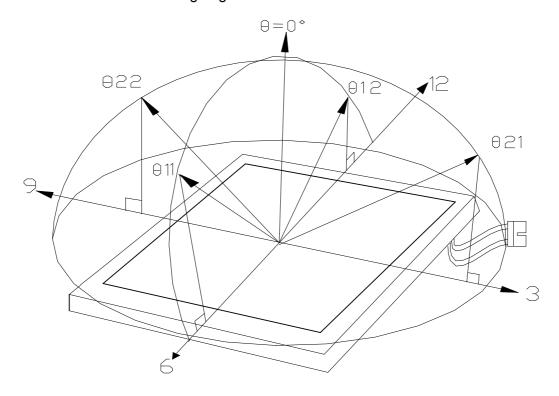
All the optical measurement shall be executed 30 minutes after backlight being turn-on. The optical characteristics shall be measured in dark room (ambient illumination on panel surface less than 1 Lux). The measuring configuration shows as following figure.



Optical characteristics measuring configuration



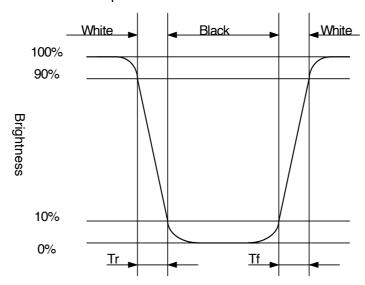
Note 13-1: The definitions of viewing angles are as follow



* θ 11(to 6 o'clock) Gray scale inversion direction

Note 13-2: The definition of contrast ratio $CR = \frac{Luminance when Testing point is White}{Luminance when Testing point is Black}$

Note 13-3: Definition of Response Time Tr and Tf:



Note 13-4 : 1.Topcon BM-7(fast) luminance meter 1°field of view is used in the testing (after 30 minutes operation).

2.Lamp current : 6 mA



Note 13-5: The uniformity of LCD is defined as

$U = \frac{\text{The Minimum Brightness of the 9 testing Points}}{\text{The Minimum Brightness of the 9 testing Points}}$

The Maximum Brightness of the 9 testing Points

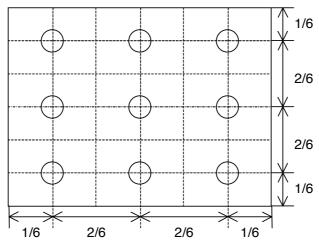
Luminance meter: BM-5A or BM-7 fast(TOPCON)

Measurement distance: 500 mm +/- 50 mm

Ambient illumination : < 1 Lux

Measuring direction: Perpendicular to the surface of module

The test pattern is white.



Note 13-6: Cross Talk (CTK) =
$$\frac{|YA-YB|}{YA} \times 100\%$$

YA: Brightness of Pattern A

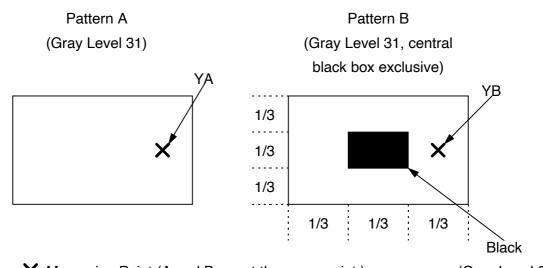
YB: Brightness of Pattern B

Luminance meter: BM 5A or BM-7 fast (TOPCON)

Measurement distance: 500 mm +/- 50 mm

Ambient illumination : < 1 Lux

Measuring direction : Perpendicular to the surface of module



X: Measuring Point (A and B are at the same point.)

(Gray Level 0)



14. Handling Cautions

14-1) Mounting of module

- a) Please power off the module when you connect the input/output connector.
- b) Please connect the ground pattern of the inverter circuit surely. If the connection is not perfect, some following problems may happen possibly.
 - 1. The noise from the backlight unit will increase.
 - 2. The output from inverter circuit will be unstable.
 - 3.In some cases a part of module will heat.
- c) Polarizer which is made of soft material and susceptible to flaw must be handled carefully.
- d) Protective film (Laminator) is applied on surface to protect it against scratches and dirt.
- e) Please following the tear off direction as figure 14-1 to remove the protective film as slowly as possible, so that electrostatic charge can be minimized.

14-2) Precautions in mounting

- a) When metal part of the TFT-LCD module (shielding lid and rear case) is soiled, wipe it with soft dry cloth.
- b) Wipe off water drops or finger grease immediately. Long contact with water may cause discoloration or spots.
- c) TFT-LCD module uses glass which breaks or cracks easily if dropped or bumped on hard surface. Please handle with care.
- d) Since CMOS LSI is used in the module. So take care of static electricity and earth yourself when handling.

14-3) Adjusting module

- a) Adjusting volumes on the rear face of the module have been set optimally before shipment.
- b) Therefore, do not change any adjusted values. If adjusted values are changed, the specifications described may not be satisfied.

14-4) Others

- a) Do not expose the module to direct sunlight or intensive ultraviolet rays for many hours.
- b) Store the module at a room temperature place.
- c) The voltage of beginning electric discharge may over the normal voltage because of leakage current from approach conductor by to draw lump read lead line around.
- d) If LCD panel breaks, it is possibly that the liquid crystal escapes from the panel.

 Avoid putting it into eyes or mouth. When liquid crystal sticks on hands, clothes or feet. Wash it out immediately with soap.
- e) Observe all other precautionary requirements in handling general electronic components.
- f) Please adjust the voltage of common electrode as material of attachment by 1 module.

14-5) Polarizer mark

The polarizer mark is to describe the direction of wide view angle film how to mach up with the rubbing direction.



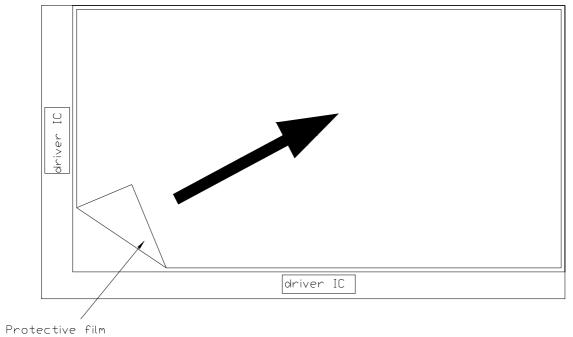


Figure 14-1 the way to peel off protective film



15. Reliability Test

| No | Test Item | Test Condition | Remark |
|----------------|--|--|--------|
| 1 | High Temperature Storage Test | Ta = +80°C, 240 hrs | |
| 2 | Low Temperature Storage Test | Ta = -30 $^{\circ}$ C, 240 hrs | |
| 3 | High Temperature Operation Test | Ta = $+70^{\circ}$ C, 240 hrs | |
| 4 | Low Temperature Operation Test | Ta = -20°ℂ, 240 hrs | |
| _ | High Temperature & High Humidity | Ta = +60°C, 90%RH, 240 hrs | |
| 5 | Operation Test | (No Condensation) | |
| | Thermal Cycling Test | -20°C →+70°C, 200 Cycles | |
| 6 | (non-operating) | 30min 30min | |
| Vibration Test | Vibration Test | Frequency: 10 ~ 55 H _z , Amplitude: 1 mm Sweep time: 11 min | |
| | (non-operating) | Test Period : 6 Cycles for each direction of X, | |
| | | Y, Z | |
| 8 | Shock Test | 100G, 6ms | |
| 0 | (non-operating) | Direction: ±X, ±Y, ±Z Cycle: 3 times | |
| 9 | Electrostatic Discharge Test (non-operating) | 200pF, 0Ω $\pm 200V$ 1 time / each terminal | |

Ta: ambient temperature

Note: The protective film must be removed before temperature test.

[Criteria]

In the standard conditions, there is not display function NG issue occurred.

(including: line defect, no image), All the cosmetic specification is judged before the reliability stress.



16. Packing Diagram

