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Document No.	DC170-002597	Revision	1.0

TO ：

Date：2009/03/04

Customer Acceptance Specification

Model ：HSD043I9W1 -A00

相關文件:IIS DC170-002598

Accepted by:	
Signature	Date
Proposed by: Technical Service Division	
Signature	Date

Note:1. Please contact HannStar Display Corp. before designing your product based on this module specification.

2. The information contained herein is presented merely to indicate the characteristics and performance of our products. No responsibility is assumed by HannStar for any intellectual property claims or other problems that may result from application based on the module described herein.

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Record of Revisions

Rev.	Date	Sub-Model	Description of change
1.0	2009/03/04	A00	Formal Product Specification was first issued.

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1.0 GENERAL DESCRIPTION

1.1 Introduction

HannStar Display model HSD043I9W1-A is a color active matrix thin film transistor (TFT) liquid crystal display (LCD) that uses amorphous silicon TFT as a switching device. This model is composed of a TFT LCD panel, a driving circuit and a back light system. This TFT LCD has a 4.3 (16:9) inch diagonally measured active display area with WQVGA (480 horizontal by 272 vertical pixel) resolution.

1.2 Features

- 4.3 (16:9 diagonal) inch configuration
- 8-bit color depth with 256 gray-scale
- Parallel 24-bit RGB data input
- RoHS and Halogen-Free compliance

1.3 Applications

- Personal Navigation Device
- Multimedia applications and Others AV system

1.4 General information

Item		Specification	Unit
Outline Dimension		105.5 x 67.2 x 2.9 (Typ.)	mm
Display area		95.04 (H) x 53.856 (V)	mm
Number of Pixel		480 RGB (H) x 272 (V)	pixels
Pixel pitch		0.198 (H) x 0.198 (V)	mm
Pixel arrangement		RGB Vertical stripe	
Display mode		Normally white	
Surface treatment		Antiglare, Hard-Coating (3H)	
Weight		(43.5) (Typ.)	g
Back-light		LED Side-light type	
Power Consumption	Logic System	(0.09) (Max.)	W
	B/L System	(0.924) (Max.)	W

1.5 Mechanical Information

Item		Min.	Typ.	Max.	Unit
Module Size	Horizontal (H)	105.2	105.5	105.8	mm
	Vertical (V)	66.9	67.2	67.5	mm
	Depth (D)	—	2.9	3.2	mm
Weight (Without inverter)		—	(43.5)	—	g

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2.0 ABSOLUTE MAXIMUM RATINGS

2.1 Electrical Absolute Rating

2.1.1 TFT LCD Module

Item	Symbol	Min.	Max.	Unit	Note
Power supply voltage	VDD	-0.3	5.0	V	GND=0
Logic Signal Input Level	V_i	-0.3	5.0	V	

2.1.2 Back-Light Unit

Item	Symbol	Typ.	Max.	Unit	Note
LED current	I_L	40	—	mA	(1)(2)(3)
LED voltage	V_L	19.8	—	V	(1)(2)(3)

Note

(1) Permanent damage may occur to the LCD module if beyond this specification. Functional operation should be restricted to the conditions described under normal operating conditions.

(2) Ta =25±2℃

(3) Test Condition: LED current 40 mA. The LED lifetime could be decreased if operating IL is larger than 40mA.

2.2 Environment Absolute Rating

Item	Symbol	Min.	Max.	Unit	Note
Operating Temperature	T_{opa}	-20	70	℃	
Storage Temperature	T_{stg}	-30	80	℃	

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3.0 OPTICAL CHARACTERISTICS

3.1 Optical specification

| Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Note
Contrast		CR		(480)	(600)	—		(1)(2)
Response time	Rising	T_R	$\Theta=0$ Normal viewing angle	—	(3)	(6)	msec	(1)(3)
	Falling	T_F		—	(7)	(14)		
White luminance (Center)		Y_L		(400)	(500)	—	cd/m^2	(1)(4)(7) (I_L=40mA)
Color chromaticity (CIE1931)	White	W_x		(0.260)	(0.310)	(0.360)		(1)(4)
		W_y		(0.280)	(0.330)	(0.380)		
Viewing angle	Hor.	Θ_L	CR>10	(65)	(75)	—		
		Θ_R		(65)	(75)	—		
	Ver.	Θ_U		(50)	(60)	—		
		Θ_D		(60)	(70)	—		
Brightness uniformity		B_{UNI}	$\Theta=0$	70	—	—	%	(5)(7)
Optima View Direction			6 O' clock					(6)

3.2 Measuring Condition

- Measuring surrounding: dark room
- LED current I_L: 40mA
- Ambient temperature: 25±2°C
- 15min. warm-up time.

3.3 Measuring Equipment

- FPM520 of Westar Display technologies, INC., which utilized SR-3 for Chromaticity and BM-5A for other optical characteristics.
- Measuring spot size: 20 ～ 21 m

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Note (1) Definition of Viewing Angle:

Θ_U

12' o'clock
$\Phi=90^o$

Θ_L Θ_R

$\Phi=180^o$ $\Phi=0^o$

Θ_D

6' o'clock
$\Phi=270^o$
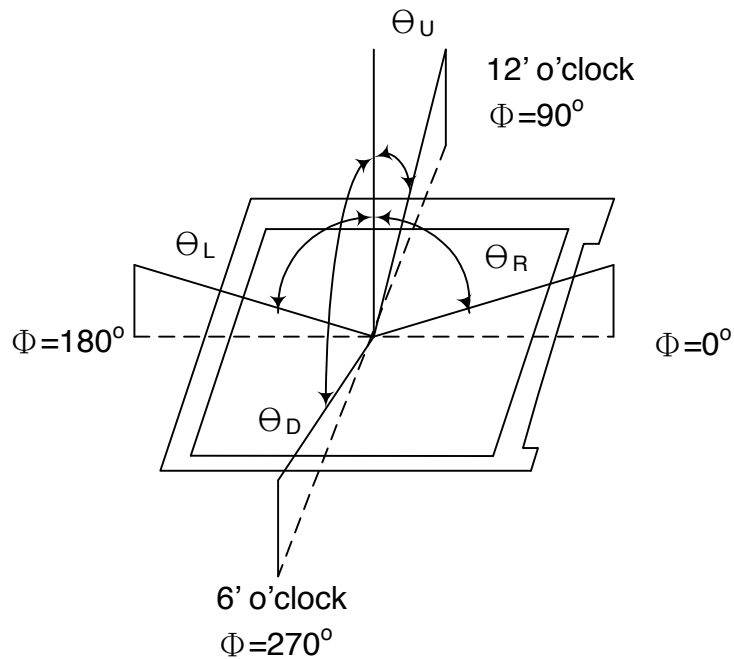
Note (2) Definition of Contrast Ratio (CR):
measured at the center point of panel

$$CR = \frac{\text{Luminance with all pixels white}}{\text{Luminance with all pixels black}}$$

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Note (3) Definition of Response Time: Sum of T_R and T_F

white(TFT OFF) | black | (TFT ON) | white(TFT OFF)

Optical

response

time
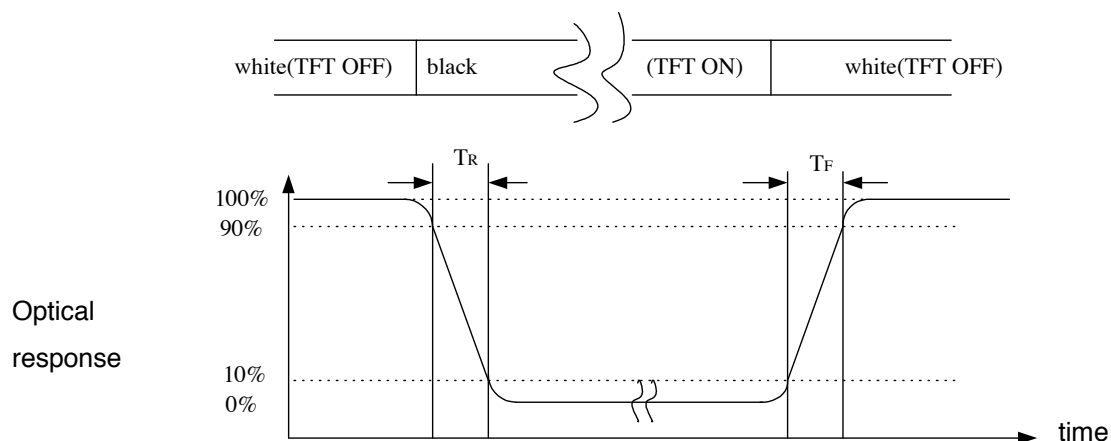
Note (4) Definition of optical measurement setup

LCD Panel

Field = 1°

Photo-detector (BM-5A)

120cm

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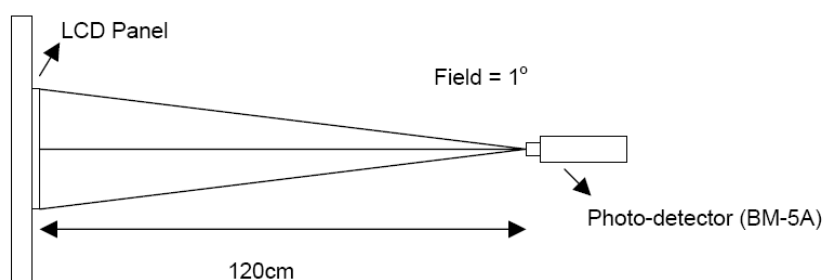
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Note (5) Definition of brightness uniformity

16.7%   50%   83.3%

Y_2 Y_3 Y_4 16.7%

Y_9 Y_5
Y_1 50%

Y_8 Y_7 Y_6 83.3%
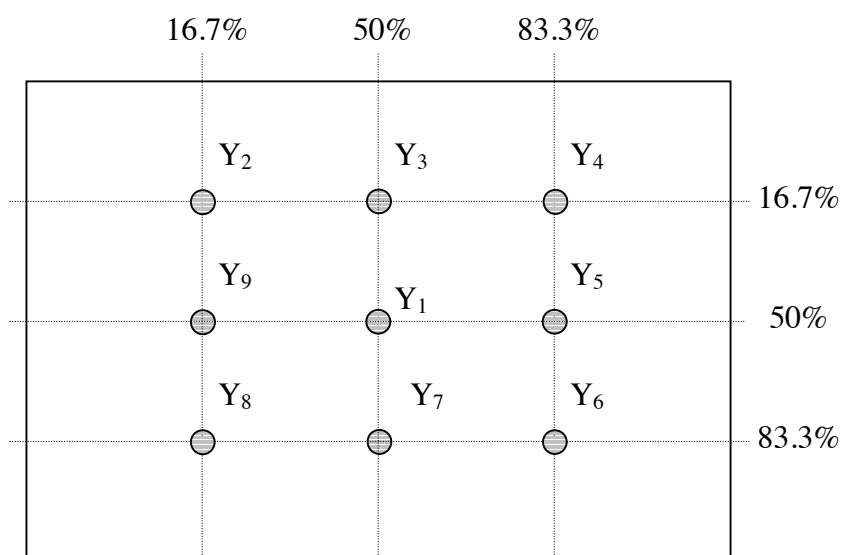
$$\text{Luminance uniformity} = \frac{(\text{Min Luminance of 9 points})}{(\text{Max Luminance of 9 points})} \times 100\%$$

Note (6) Rubbing Direction (The different Rubbing Direction will cause the different optima view direction.

Note (7) Measured at the brightness of the panel when all terminals of LCD panel are electrically open.
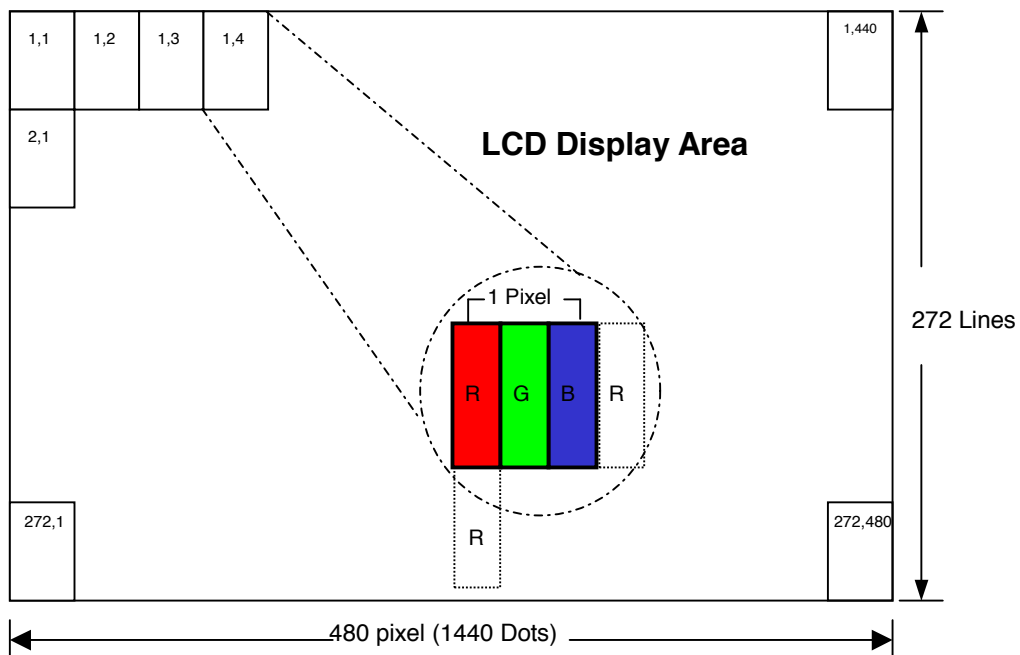
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4.0 BLOCK DIAGRAM

4.1 TFT LCD Module

4.2 Pixel Format

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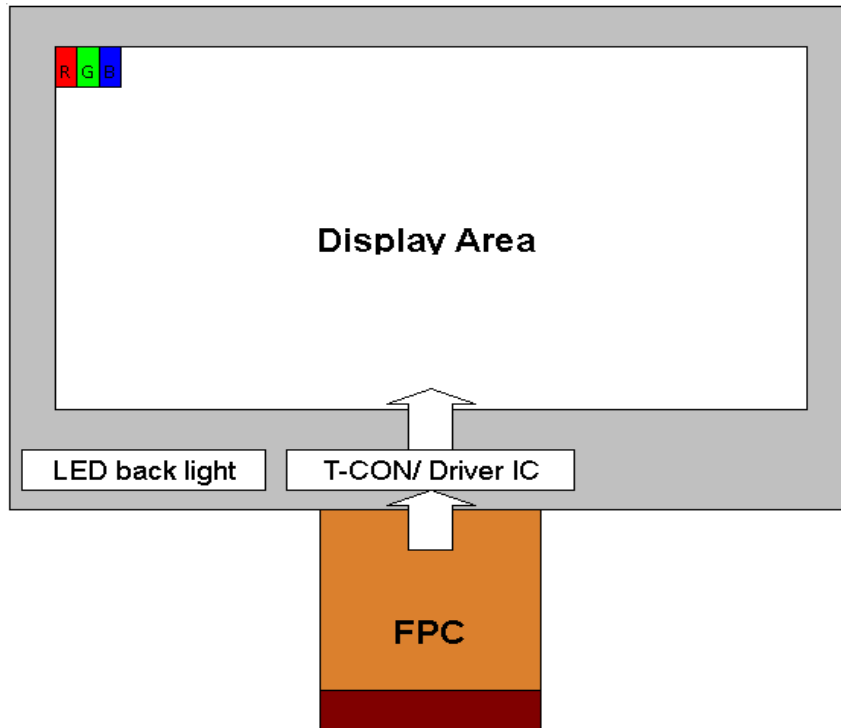
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5.0 INPUT INTERFACE PIN ASSIGNMENT

FPC connector is used for electronics interface. The recommended model is FH19SC-40S-0.5SH (05) manufactured by HIROSE.

Pin No	Symbol	I/O	Function
1	V_{LED-}	P	Power for LED backlight cathode
2	V_{LED+}	P	Power for LED backlight anode
3	GND	P	Power ground
4	V_{DD}	P	Power voltage
5	R0	I	Red data (LSB)
6	R1	I	Red data
7	R2	I	Red data
8	R3	I	Red data
9	R4	I	Red data
10	R5	I	Red data
11	R6	I	Red data
12	R7	I	Red data (MSB)
13	G0	I	Green data (LSB)
14	G1	I	Green data
15	G2	I	Green data
16	G3	I	Green data
17	G4	I	Green data
18	G5	I	Green data
19	G6	I	Green data
20	G7	I	Green data (MSB)
21	B0	I	Blue data (LSB)
22	B1	I	Blue data
23	B2	I	Blue data
24	B3	I	Blue data
25	B4	I	Blue data
26	B5	I	Blue data
27	B6	I	Blue data
28	B7	I	Blue data (MSB)
29	GND	P	Power ground
30	DCLK	I	Pixel clock
31	DISP	I	Display on/ off
32	HSYNC	I	Horizontal sync signal
33	VSYNC	I	Vertical sync signal
34	DE	I	Data enable
35	NC	-	No connect
36	GND	P	Power ground
37	X_R	I/O	Right electrode - differential analog
38	Y_B	I/O	Bottom electrode - differential analog
39	X_L	I/O	Left electrode - differential analog
40	Y_T	I/O	Top electrode - differential analog

I/O: I: input, O: output, P: power

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6.0 ELECTRICAL CHARACTERISTICS

6.1 DC Electrical Characteristics

Parameters	Symbol	Min.	Typ.	Max.	Unit	Note
Supply voltage	V_{DD}	3.0	3.3	3.6	V	
Input signal voltage	V_{iH}	$0.7\ V_{DD}$	—	V_{DD}	V	Note (1)
	V_{iL}	GND	—	$0.3\ V_{DD}$	V	Note (1)
Current of power supply	I_{DD}	—	(TBD)	—	mA	$V_{DD} = 3.3V$

Note (1): HSYNC, VSYNC, DE, R/G/B Data

Note (2): GND = 0V

6.2 Back-Light Unit

The backlight system is an edge-lighting type with 12 LED.

The characteristics of the LED are shown in the following tables.

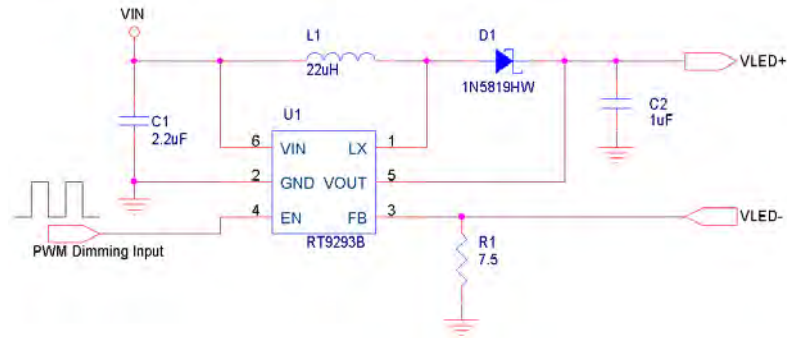| Parameters	Symbol	Min.	Typ.	Max.	Unit	Note
LED current	IL	—	40	—	mA	(2)
LED voltage	VL	—	19.8	—	V	
LED life time	Hr	10000	—	—	Hour	(1)(2)
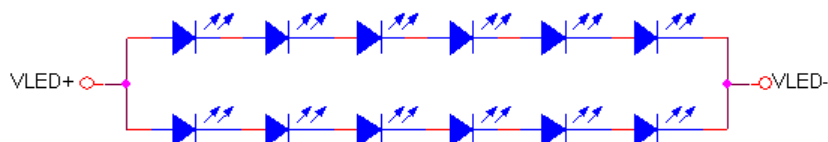
LED Light Bar Circuit

Note (1)   LED life time (Hr) can be defined as the time in which it continues to operate under the condition: Ta=25±3 ℃, typical IL value indicated in the above table until the brightness becomes less than 50%.

Note (2)   The "LED life time" is defined as the module brightness decrease to 50% original brightness at Ta=25℃ and IL=40mA. The LED lifetime could be decreased if operating IL is larger than 40mA. The constant current driving method is suggested.

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Note (3)   Suggested schematic of LED backlight driver.

6.3   Data Input Format

Parallel 24-bit RGB Input Timing Table

Parameters	Symbol	Min.	Typ.	Max.	Unit	Conditions
DCLK frequency	fclk	5	9	12	MHz	
VSYNC period time	Tv	277	288	400	Th	
VSYNC display area	Tvd		272		Th	
VSYNC back porch	Tvbp	3	8	31	Th	
VSYNC front porch	Tvfp	2	8	93	Th	
HSYNC period time	Th	520	525	800	DCLK	
HSYNC display area	Thd		480		DCLK	
HSYNC back porch	Thbp	36	40	255	DCLK	
HSYNC front porch	Thfp	4	5	65	DCLK	

Vertical Input Timing

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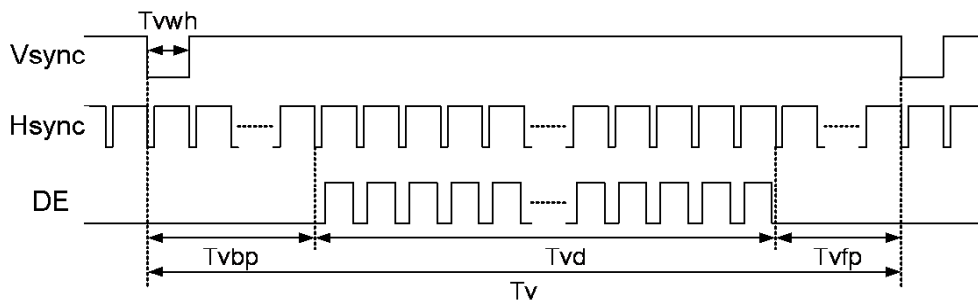
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Parallel 24-bit RGB Mode Data Format (DE Mode)

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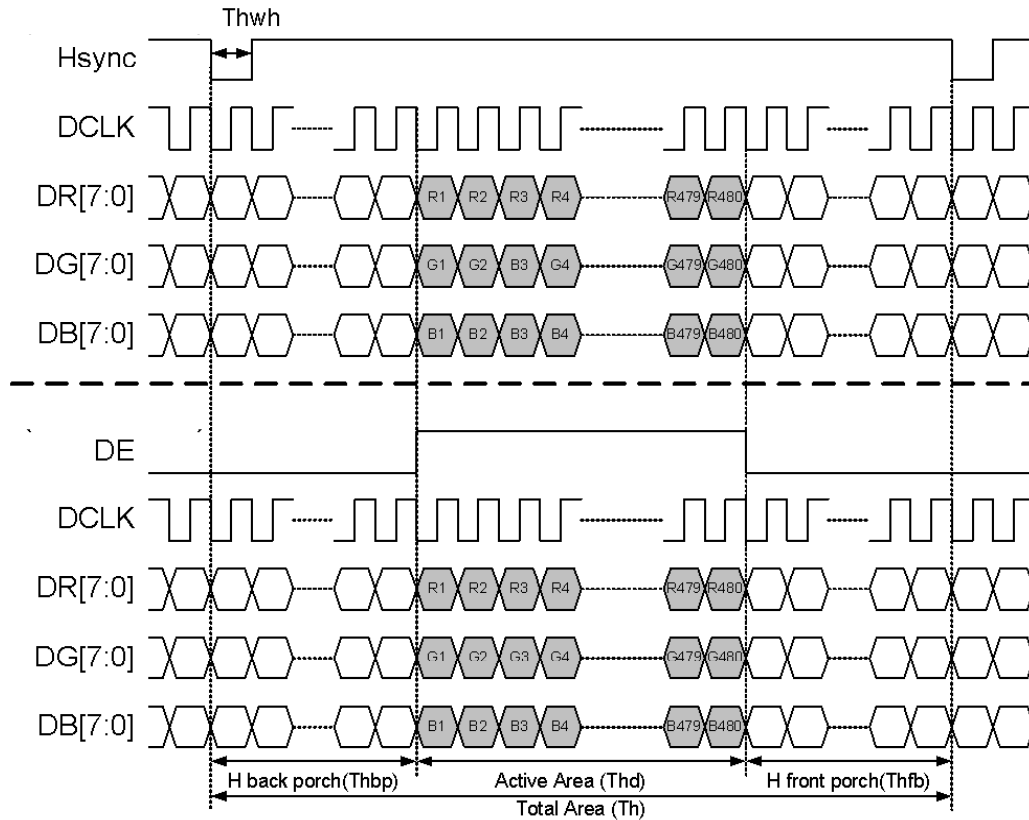
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6.4 AC Electrical Characteristics

Parameters	Symbol	Min.	Typ.	Max.	Unit	Conditions
DCLK period time	Tclk	83.3	111.1	200	ns	Parallel 24-bit RGB mode
		33.3	37.0	41.7	ns	Serial 8-bit RGB mode
DCLK rising time	Trck	-	-	9	ns	
DCLK falling time	Tfck	-	-	9	ns	
DCLK pulse duty	Tcwh	40	50	60	%	
DE setup time	Tdesu	12	-	-	ns	
DE hold time	Tdehd	12	-	-	ns	
HSYNC pulse width	Thwh	1	-	-	DCLK	
HSYNC setup time	Thsu	12	-	-	ns	
HSYNC hold time	Thhd	12	-	-	ns	
VSYNC pulse width	Tvwh	1	-	-	Th	
VSYNC setup time	Tvsu	12	-	-	ns	
VSYNC hold time	Tvhd	12	-	-	ns	
Data setup time	Tdsu	12	-	-	ns	
Data hold time	Tdhd	12	-	-	ns	

Clock and Data Input Timing Diagram

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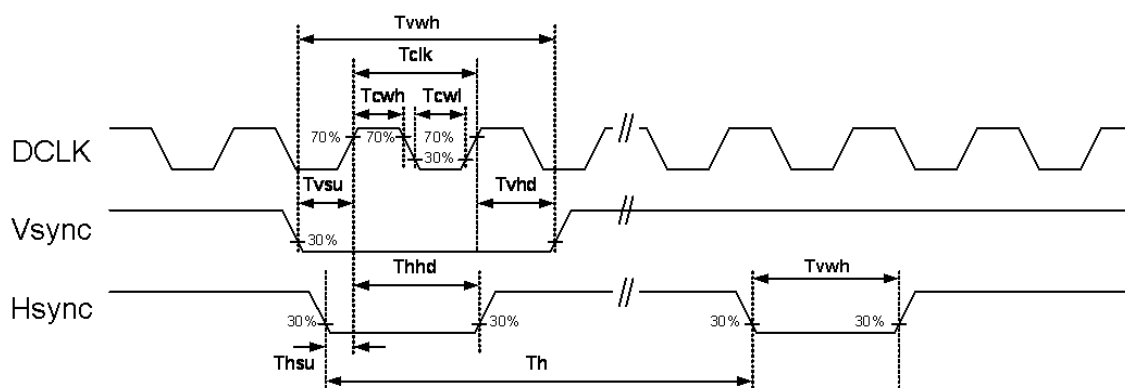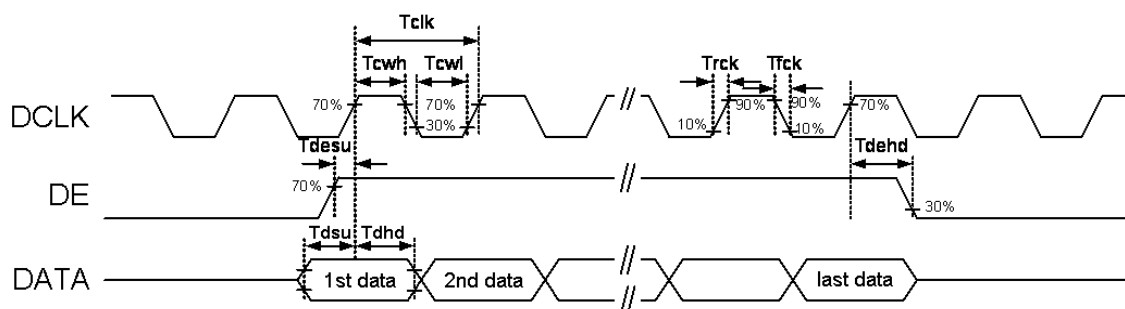
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6.5 Power On/Off Sequence

Power On Sequence
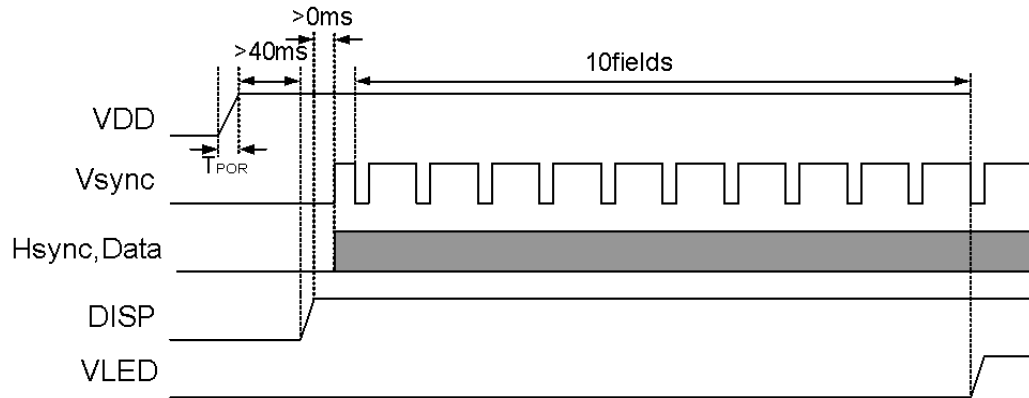
Power Off Sequence
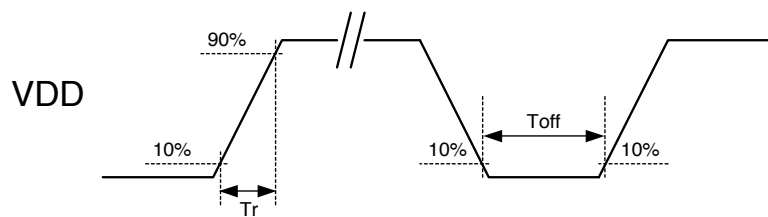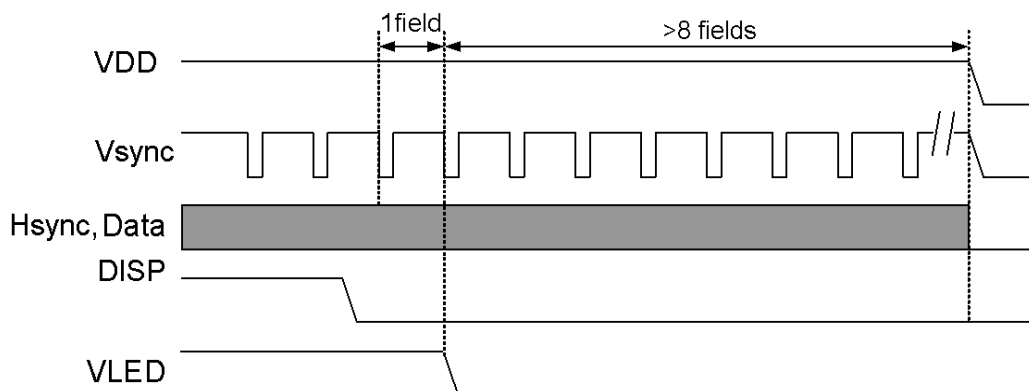
VDD power input timing

Notes:
Data include R0~R7, G0~G7, B0~B7, HSD, VSD, DCLK, DE
Power on sequence: VDD → DISP → Data → V_{LED}
Power off sequence: DISP → V_{LED} → Data → VDD
VDD power input timing: 0.5ms < Tr < 10ms; Toff > 500ms

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7.0 Reliability test items

| No.	Item	Conditions	Remark
1	High Temperature Storage	Ta=+80°C, 240hrs	
2	Low Temperature Storage	Ta=-30°C, 240hrs	
3	High Temperature Operation	Ta=+70°C, 240hrs	
4	Low Temperature Operation	Ta=-20°C, 240hrs	
5	High Temperature and High Humidity (operation)	Ta=+60°C, 90%RH, 240hrs	
6	Thermal Cycling Test (non operation)	-30°C(30min) → +80°C(30min), 200cycles	
7	Electrostatic Discharge	$\pm$200V,200pF(0Ω) 1 time/each terminal	

8	Vibration	1.Random:
		  1.04Grms, 5~500Hz, X/Y/Z,
		  30min/each direction
		2. Sine:
		  Freq. Range: 8~33.3Hz
		  Stoke: 1.3mm
		  Sweep: 2.9G, 33.3~400Hz
		  X/Z: 2hr, Y: 4hr, cyc: 15min	

9	Shock	100G, 6ms, ±X, ±Y, ±Z 3 time for each direction	JIS C7021, A-10 (Condition A)
10	Vibration (with carton)	Random: 0.015G^2/Hz, 5~200Hz -6dB/Octave, 200~400Hz XYZ each direction: 2hr	
11	Drop (with carton)	Height: 60cm 1 corner, 3 edges, 6 surfaces	JIS Z0202

Note: There is no display function NG issue occurred, all the cosmetic specification is judged before the reliability stress.

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8.0 OUTLINE DIMENSION
8.1 Outline Dimension

Unit: mm
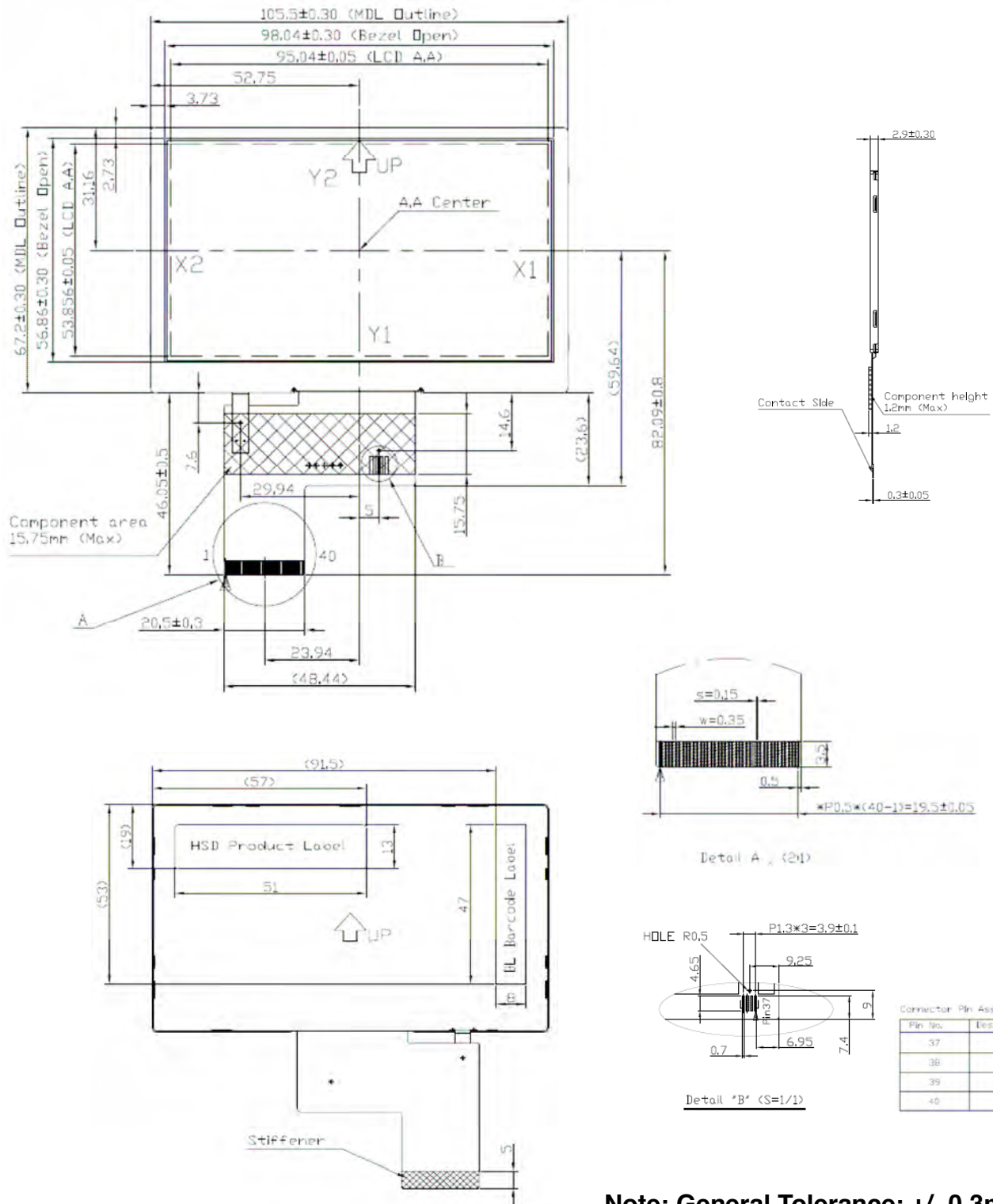
Note: General Tolerance: +/- 0.3mm

9.0 LOT MARK

9.1 Lot Mark

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15

code 1,2,3,4,5,6: HannStar internal flow control code.

code 7: production location.

code 8: production year.

code 9: production month.

code 10,11,12,13,14,15: serial number.

Note (1) Production Year: Code 8 is defined by the last number of the year, for example

Year	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010
Mark	1	2	3	4	5	6	7	8	9	0

Note (2) Production Month

Month	Jan.	Feb.	Mar.	Apr.	May.	Jun.	Jul.	Aug.	Sep.	Oct	Nov.	Dec.
Mark	1	2	3	4	5	6	7	8	9	A	B	C

9.2 Location of Lot Mark

(1) Location: The label is attached to the backside of the LCD module. See Section 8.0 OUTLINE DIMENSION).

(2) Detail of the Mark: as attached below.
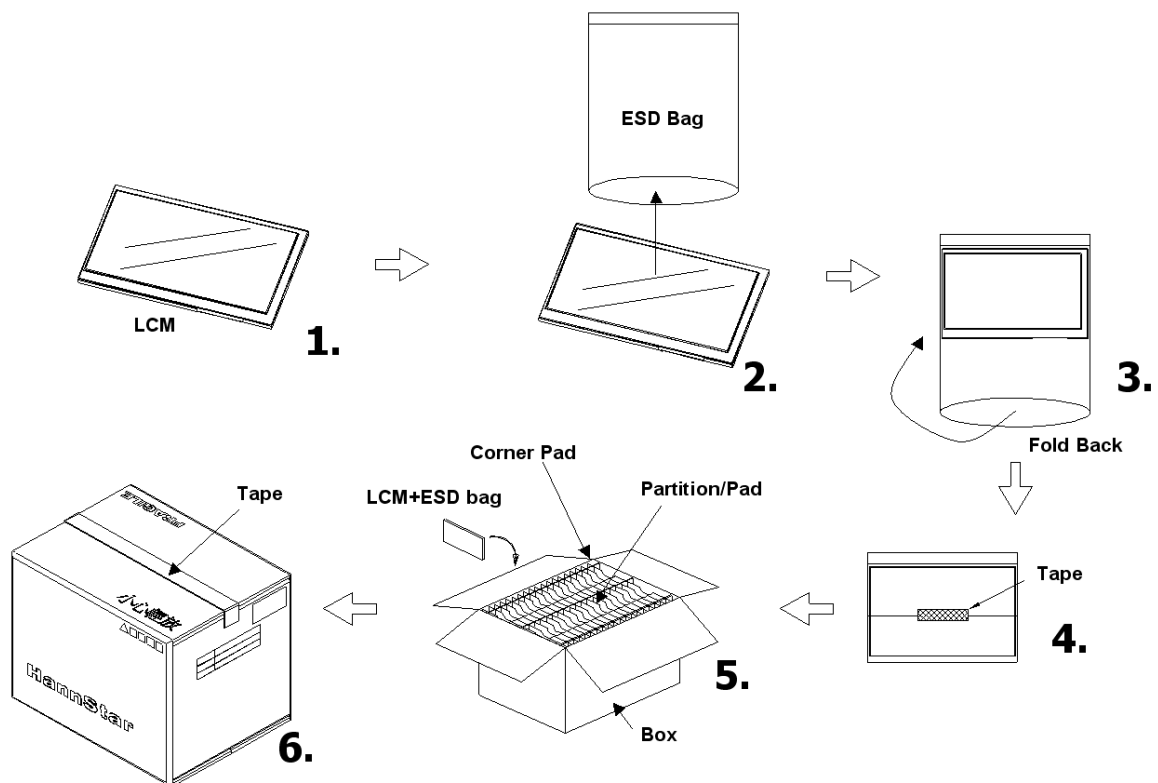
(3) This is subject to change without prior notice.

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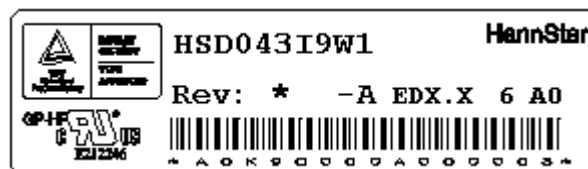
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10.0 PACKAGE SPECIFICATION

10.1 Packing form

LCM Model	LCM Qty. in the box	Inner Box Size (mm)	Notice
HSD043I9W1-A	210	408 x 369 x 180	

10.2 Packing assembly drawings

Items	Material	Notice
Box	Corrugated Paperboard	
Partition/Pad	Corrugated Paperboard	
Corner Pad	Corrugated Paperboard	
ESD bag	Corrugated Paperboard	

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11.0 GENERAL PRECAUTION

11.1 Use Restriction

This product is not authorized for use in life supporting systems, aircraft navigation control systems, military systems and any other application where performance failure could be life-threatening or otherwise catastrophic.

11.2 Disassembling or Modification

Do not disassemble or modify the module. It may damage sensitive parts inside LCD module, and may cause scratches or dust on the display. HannStar does not warrant the module, if customers disassemble or modify the module.

11.3 Breakage of LCD Panel

11.3.1. If LCD panel is broken and liquid crystal spills out, do not ingest or inhale liquid crystal, and do not contact liquid crystal with skin.

11.3.2. If liquid crystal contacts mouth or eyes, rinse out with water immediately.

11.3.3. If liquid crystal contacts skin or cloths, wash it off immediately with alcohol and rinse thoroughly with water.

11.3.4. Handle carefully with chips of glass that may cause injury, when the glass is broken.

11.4 Electric Shock

11.4.1. Disconnect power supply before handling LCD module.

11.4.2. Do not pull or fold the LED cable.

11.4.3. Do not touch the parts inside LCD modules and the fluorescent LED's connector or cables in order to prevent electric shock.

11.5 Absolute Maximum Ratings and Power Protection Circuit

11.5.1. Do not exceed the absolute maximum rating values, such as the supply voltage variation, input voltage variation, variation in parts' parameters, environmental temperature, etc., otherwise LCD module may be damaged.

11.5.2. Please do not leave LCD module in the environment of high humidity and high temperature for a long time.

11.5.3. It's recommended to employ protection circuit for power supply.

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11.6 Operation

11.6.1 Do not touch, push or rub the polarizer with anything harder than HB pencil lead.

11.6.2 Use fingerstalls of soft gloves in order to keep clean display quality, when persons handle the LCD module for incoming inspection or assembly.

11.6.3 When the surface is dusty, please wipe gently with absorbent cotton or other soft material.

11.6.4 Wipe off saliva or water drops as soon as possible. If saliva or water drops contact with polarizer for a long time, they may causes deformation or color fading.

11.6.5 When cleaning the adhesives, please use absorbent cotton wetted with a little petroleum benzine or other adequate solvent.

11.7 Mechanism

Please mount LCD module by using mounting holes arranged in four corners tightly.

11.8 Static Electricity

11.8.1 Protection film must remove very slowly from the surface of LCD module to prevent from electrostatic occurrence.

11.8.2. Because LCD module use CMOS-IC on circuit board and TFT-LCD panel, it is very weak to electrostatic discharge. Please be careful with electrostatic discharge. Persons who handle the module should be grounded through adequate methods.

11.9 Strong Light Exposure

The module shall not be exposed under strong light such as direct sunlight. Otherwise, display characteristics may be changed.

11.10   Disposal

When disposing LCD module, obey the local environmental regulations.