To :

Date : Sep.08, 2005

Hannstar Product Information

Model : HSD190MGW1 - A00

Note: 1. The information contained herein is preliminary and may be changed without prior noticed.
    2. Please contact HannStar Display Corp. before designing your product based on this module specification.
    3. The information contained herein is presented merely to indicate the characteristics and performance of our products. No responsibility is assumed by HannStar for any intellectual property claims or other problems that may result from application based on the module described herein.

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Record of Revisions

Rev.	Date	Description of change
1.0	Sep.08.2005	Product Information for HSD190MGW1-A00 was first issued.

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1.0 GENERAL DESCRIPTIONS

1.1 Introduction

HannStar Display model **HSD190MGW1-A** is a color active matrix thin film transistor (TFT) liquid crystal display (LCD) that uses amorphous silicon TFT as a switching device. This model is composed of a TFT LCD panel, the voltage reference, common voltage, DC-DC converter, column, and row driver circuit. This TFT LCD has a 19-inch diagonally measured active display area with WXGA+ resolution (900 vertical by 1440 horizontal pixel array).

1.2 Features

■ 19" WXGA+ TN(Twisted Nematic)t mode TFT LCD panel

■ High speed response time

■ 4 CCFLs Backlight system

■ Supported WXGA+ (V:900 lines, H:1440 pixels) resolution

■ Supported to 75Hz refresh rate

■ LCD Timing Controller

■ RoHS compatible

1.3 General information

Item	Specification		Unit
Outline dimension	428×278×18.5 (typ.)		mm
Display area	408.24 (H) x255.15 (V)		mm
Number of Pixel	1440(H) x 900(V)		Pixels
Pixel pitch	0.2835(H) x 0.2385(V)		mm
Pixel arrangement	RGB Vertical stripe		
Display color	16.2M (6-bits+FRC)		
Display mode	Normally white		
Surface treatment	Antiglare, Hard-Coating (3H)		
Weight	(2400)		G
Back-light	4-CCFLs, Top & bottom edge side		
Input signal	2-ch LVDS		
Power consumption	Logic system	TBD	W
	B/L system	TBD	W
Optimum viewing direction	6 o'clock		

1.4 Applications

■ Desktop and Multi-function monitors

■ Display terminals for AV applications

■ Monitors for industrial applications

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1.5 Mechanical Information

Item		Min.	Typ.	Max.	Unit
Module Size	Horizontal(H)	--	428.0	--	mm
	Vertical(V)	--	278.0	--	mm
	Depth(D)	--	18.5	--	mm
Weight (without inverter)		--	(2400)	--	g
Torque of customer screw hole				3.0	Kgf*Cm

2.0 ABSOLUTE MAXIMUM RATINGS

2.1 Absolute Rating of Environment

Item	Symbol	Min.	Max.	Unit	Note
Storage temperature	T_{STG}	-20	60	^{o}C	
Operating temperature	T_{OPR}	0	50	^{o}C	(1)
Vibration(non-operating)	V_{NOP}	--	1.5	G	(2)
Shock(non-operating)	S_{NOP}	--	50	G	(3)
Storage humidity	H_{STG}	10	90	%RH	(3)
Operating humidity	H_{OP}	10	80	%RH	(4)
Low pressure(operating)	P_{LOP}	697	--	HPa	(5)
Low pressure(non-operating)	P_{LNOP}	116	--	HPa	(6)

Note   (1)Storage /Operating temperature

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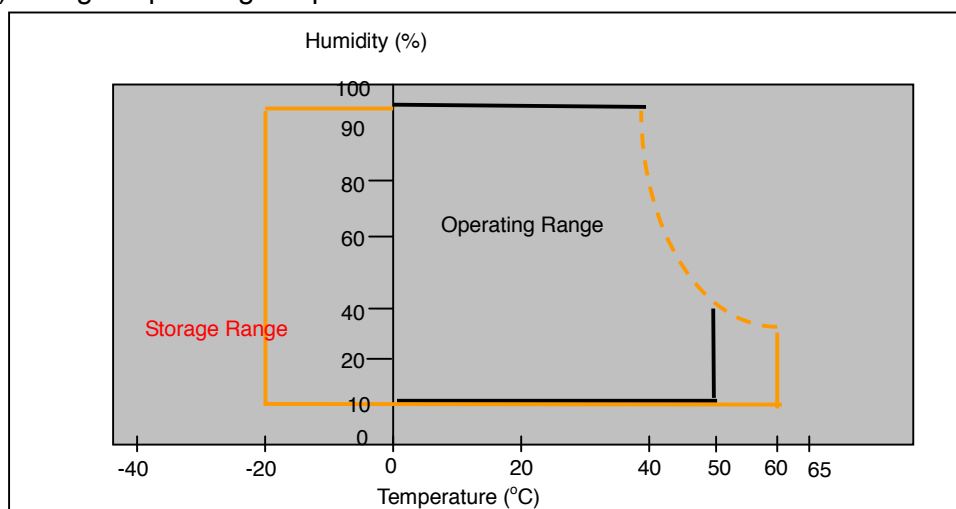
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(2) 10-300Hz sine wave, X,Y,Z each directions, 30 min/cycle.

(3) 11ms, ±X, ±Y, ±Z direction, one time each. For this shock test,
It is necessary to fill the silicon rubber between the shock jig as buffer.

(4) Max wet bulb temp. =39°C

(5) 2 hrs. (10000 feet)

(6) 24hrs. (50000 feet)

2.2 Electrical Absolute Rating:

2.2.1 TFT LCD Module:

Item	Symbol	Min.	Max.	Unit.	Note
Power supply Voltage	VDD	-0.3	6.0	V(DC)	(1)(2)

2.2.2 Back Light Unit:

Item	Symbol	Min.	Max.	Unit	Note
Lamp current	I_L	3.0	8.5	mA	(1)(2)(3)
Lamp frequency	f_L	45	80	KHz	(1)(2)(3)

Note: (1) Permanent damage may occur to the LCD module if beyond this specification. Functional operation should be restricted to the conditions described under Normal Operating Conditions.

(2) To exceed 7.5mA, life time accelerate drop down and if to exceed 8.5 mA has safety problem. If current lower than 3.5 mA, CCFL would be unstable or damaged.

(3) Within Ta=25±2°C

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3.0 OPTICAL CHARACTERISTICS

3.1 Optical specification

| Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Note
Contrast		CR	$\Theta=0°$ $\phi=0°$ Normal viewing angle	--	700	--		(1)(2)
Response time	Rising	TR		--	Tr+Tf=5	--	msec	(1)(3)
	Falling	TF		--		--		
White luminance (center of screen)		Y_L			300		cd/m^2	(1)(4) (IL=7.5mA)
Color chromaticity (CIE1931)	Red	Rx		TBD	TBD	TBD		(1)(4)
		Ry		TBD	TBD	TBD		
	Green	Gx		TBD	TBD	TBD		
		Gy		TBD	TBD	TBD		
	Blue	Bx		TBD	TBD	TBD		
		By		TBD	TBD	TBD		
	White	Wx		TBD	0.310	TBD		
		Wy		TBD	0.330	TBD		
Viewing angle	Hor.	Θ_L	CR>10	--	(75)	--		
		Θ_R		--	(75)	--		
	Ver.	Θ_H		--	(70)	--		
		Θ_L		--	(65)	--		
Viewing angle	Hor.	Θ_L	CR>5	--	(80)	--		
		Θ_R		--	(80)	--		
	Ver.	Θ_H		--	(80)	--		
		Θ_L		--	(70)	--		
Brightness uniformity		B_{UNI}	$\Theta=0°$ $\phi=0°$	--	75	--	%	(6)

3.2 Measuring Condition

■ Measuring surrounding: dark room

■ Lamp current I_{BL}: (7.5)±0.1mA, lamp freq. F_L= 50KHz, Inverter: TBD

■ V_{DD1}=5.0V, f_V=60Hz, f_{DCLK}=53.25MHz

■ Surrounding temperature : 25±2°C

■ 30min. Warm-up time.

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3.3 Measuring Equipment

■ MD-3000 of Otsuka Electric Corp., which utilized MCPD-7000 for Chromaticity
and BM-5A for other optical characteristics.

■ Measuring spot size : 10~12mm

Note (1) Definition of Viewing Angle:

Φ_H

12' o'clock
$\Phi_H = 90^o$

Θ_L Θ_R

$\Theta_L = 90^o$ $\Theta_R = 90^o$
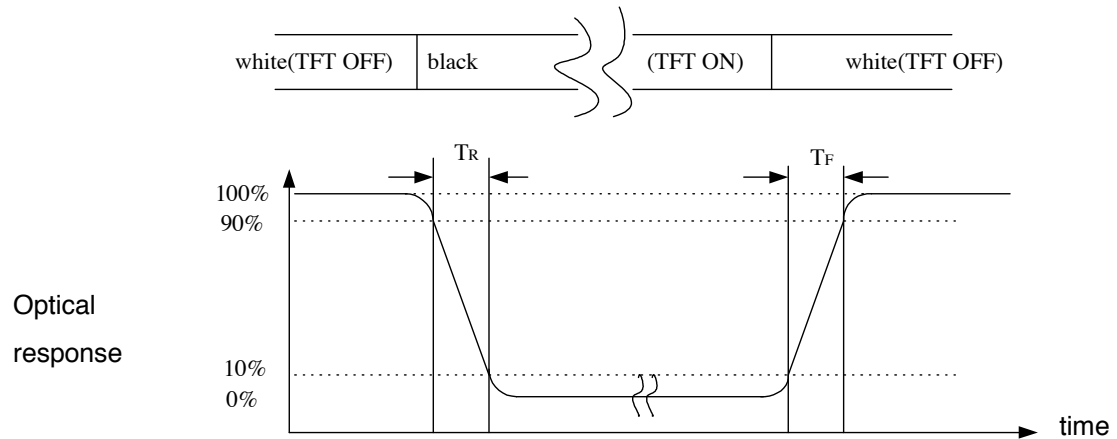
Φ_L

6' o'clock
$\Phi_L = 90^o$
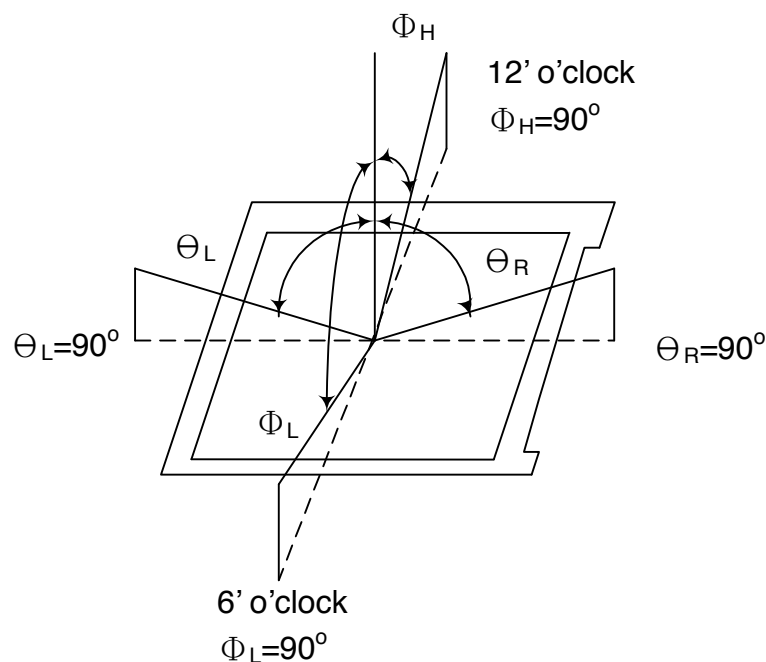
Note (2) Definition of Contrast Ratio(CR) :
measured at the center point of panel

$$CR = \frac{\text{Luminance with all pixels white (L255)}}{\text{Luminance with all pixels black (L0)}}$$

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Note (3) Definition of Response Time: Sum of T_R and T_F

Optical

response

Note (4) Optical characteristic measurement setup

Photo-detector (BM-5A)

Field=2 °

50cm

LCD panel

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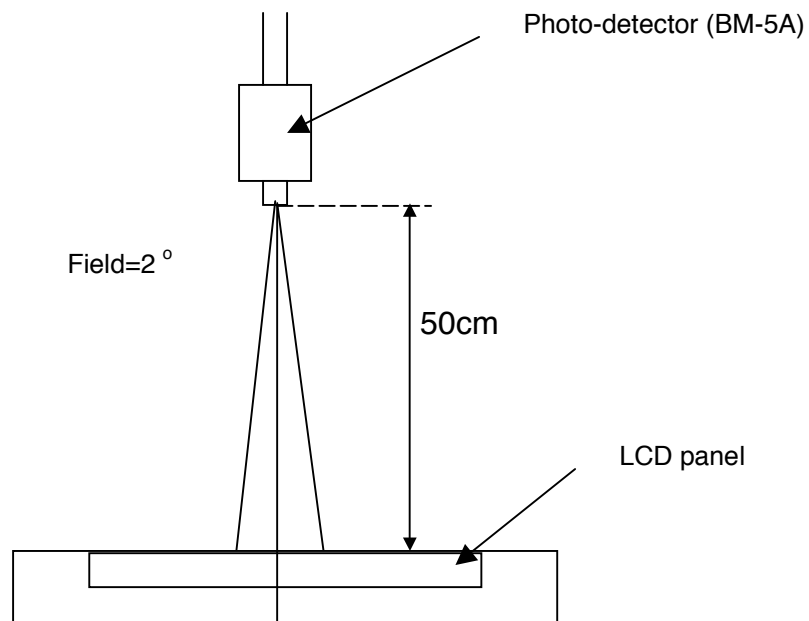
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Note (5) Definition of Center Luminance of White
Center Luminance= Y1

1/10 H   1/2H   1/10H

1/10V

Y1   1/2V

1/10V
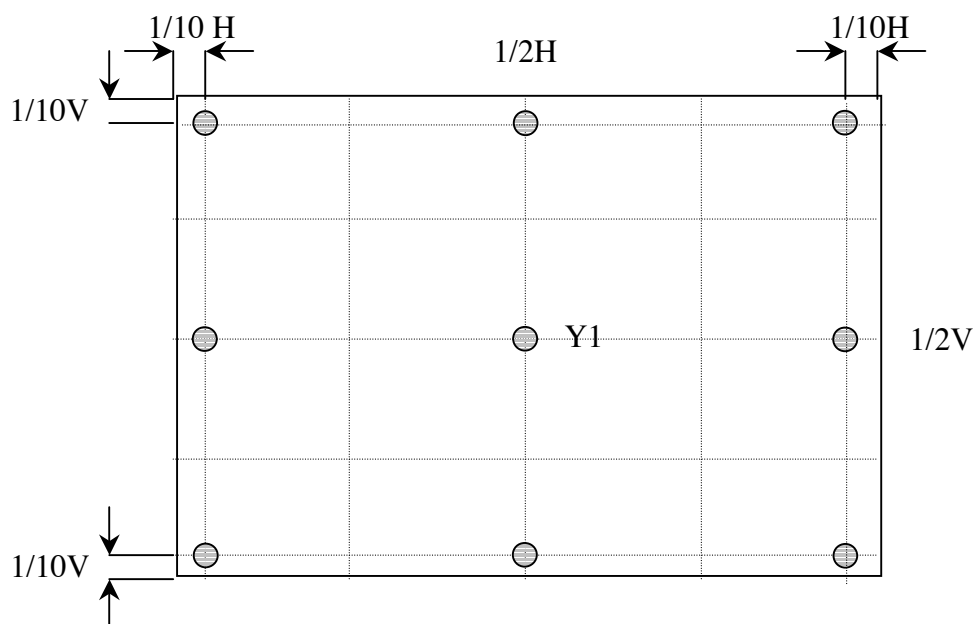
Note (6) Definition of brightness uniformity

$$\text{Luminance uniformity} = \frac{(\text{Min Luminance of 9 points})}{(\text{Max Luminance of 9 points})} \times 100\%$$

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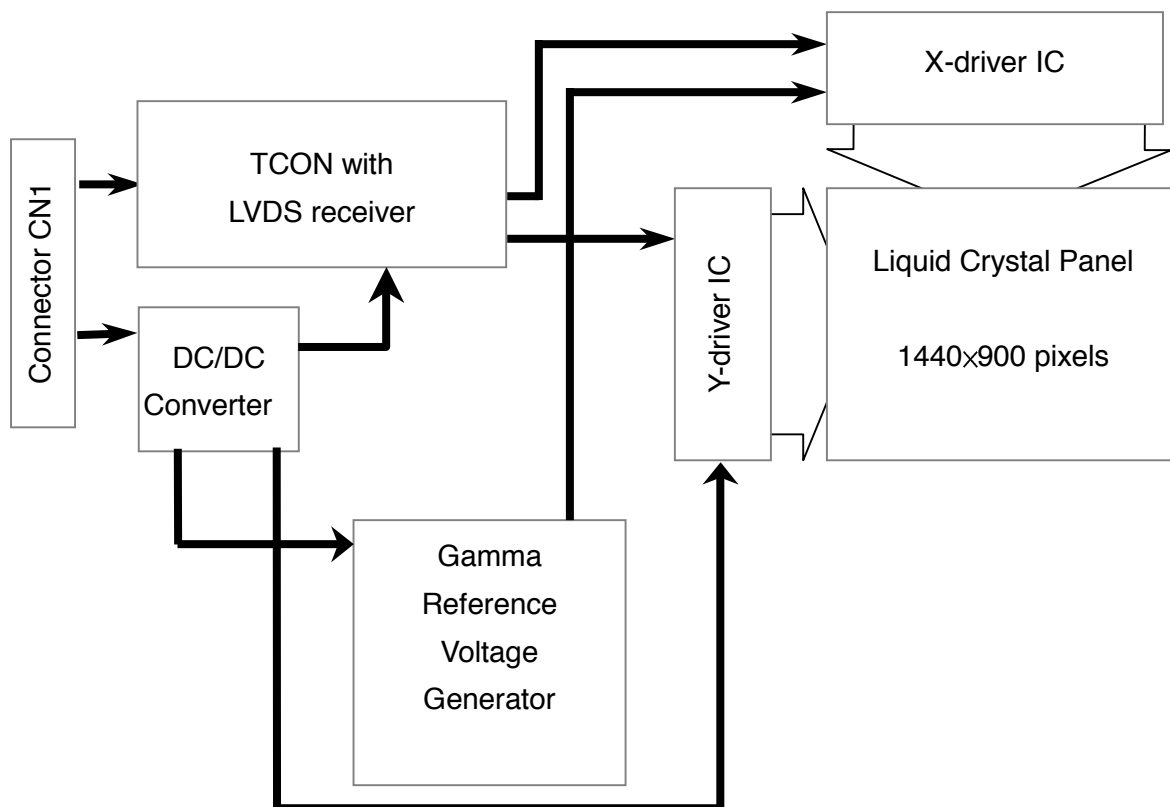| Document Title	**HSD190MGW1** Product Information	Page No.	11 / 26
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4.0 BLOCK DIAGRAM

4.1 LCD Module Block Diagram:

4.2 Back Light Unit

1	Hot 1
2	Cold 1
1	Hot 2
2	Cold 2

Back light lamp
CN2, 3, 4, 5.

1	Hot 1
2	Cold 1
1	Hot 2
2	Cold 2

4.3 Pixel Format

1,1 (odd)	1,2 (even)	1,3 (odd)	1,4 (even)

2,1 (odd)

LCD Display Area

1 Pixel

R G B R

R

900 Lines

1024 ,1

1024 1280

1, 1280

1440 Pixels

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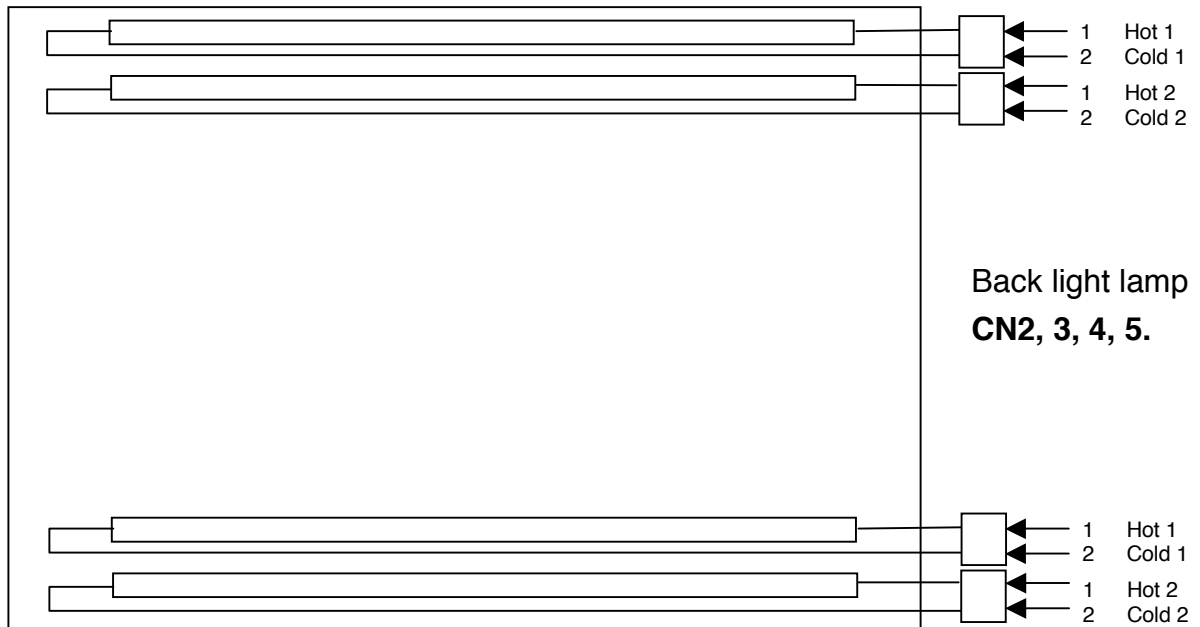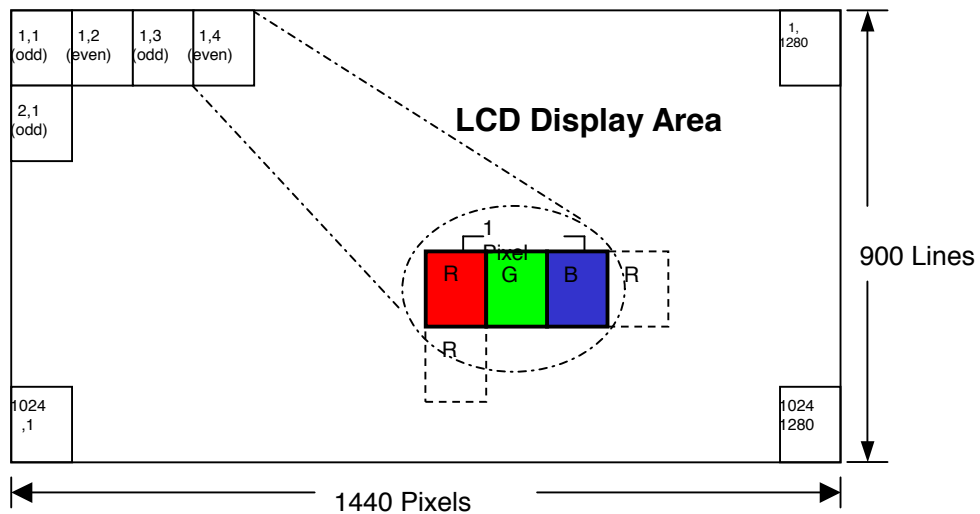
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4.4 Relationship Between Displayed Color and Input

	Display	R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0	Gray scale Level
		MSB							LSB	MSB							LSB	MSB							LSB	
Basic color	Black	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	-
	Blue	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	H	H	H	H	H	H	H	H	-
	Green	L	L	L	L	L	L	L	L	H	H	H	H	H	H	H	H	L	L	L	L	L	L	L	L	-
	Light Blue	L	L	L	L	L	L	L	L	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	-
	Red	H	H	H	H	H	H	H	H	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	-
	Purple	H	H	H	H	H	H	H	H	L	L	L	L	L	L	L	L	H	H	H	H	H	H	H	H	-
	Yellow	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	L	L	L	L	L	L	L	L	-
	White	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	-
Gray scale of Red	Black	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L0
	Dark	L	L	L	L	L	L	L	H	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L1
		L	L	L	L	L	L	H	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L2
	↑	:								:								:								L3···L251
	↓	H	H	H	H	H	H	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L255
	Light	H	H	H	H	H	H	L	H	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L255
		H	H	H	H	H	H	H	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L255
	Red	H	H	H	H	H	H	H	H	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	Red L255
Gray scale of Green	Black	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L0
	Dark	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	H	L	L	L	L	L	L	L	L	L1
		L	L	L	L	L	L	L	L	L	L	L	L	L	L	H	L	L	L	L	L	L	L	L	L	L2
	↑	:								:								:								L3···L251
	↓	L	L	L	L	L	L	L	L	H	H	H	H	H	H	L	L	L	L	L	L	L	L	L	L	L255
	Light	L	L	L	L	L	L	L	L	H	H	H	H	H	H	L	H	L	L	L	L	L	L	L	L	L255
		L	L	L	L	L	L	L	L	H	H	H	H	H	H	H	L	L	L	L	L	L	L	L	L	L255
	Green	L	L	L	L	L	L	L	L	H	H	H	H	H	H	H	H	L	L	L	L	L	L	L	L	Green L255
Gray scale of Blue	Black	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L0
	Dark	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	H	L1
		L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	H	L	L2
	↑	:								:								:								L3···L251
	↓	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	H	H	H	H	H	H	L	L	L255
	Light	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	H	H	H	H	H	H	L	H	L255
		L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	H	H	H	H	H	H	H	L	L255
	Blue	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	H	H	H	H	H	H	H	H	Blue L255
Gray scale of White & Black	Black	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L0
	Dark	L	L	L	L	L	L	L	H	L	L	L	L	L	L	L	H	L	L	L	L	L	L	L	H	L1
		L	L	L	L	L	L	H	L	L	L	L	L	L	L	H	L	L	L	L	L	L	L	H	L	L2
	↑	:								:								:								L3···L251
	↓	H	H	H	H	H	H	L	L	H	H	H	H	H	H	L	L	H	H	H	H	H	H	L	L	L252
	Light	H	H	H	H	H	H	L	H	H	H	H	H	H	H	L	H	H	H	H	H	H	H	L	H	L253
		H	H	H	H	H	H	H	L	H	H	H	H	H	H	H	L	H	H	H	H	H	H	H	L	L254
	White	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	White L255

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5.0 I/O CONNECTION PIN ASSIGNMENT

5.1 Interface Connector (30-pins) (JAE: FI-XB30SSRL-HF16 or equivalent)

Pin No.	Signal	Description
1	RinO0-	Receiver Signal (-)
2	RinO0+	Receiver Signal (+)
3	RinO1-	Receiver Signal (-)
4	RinO1+	Receiver Signal (+)
5	RinO2-	Receiver Signal (-)
6	RinO2+	Receiver Signal (+)
7	VSS	Ground
8	RinOC-	Clock Signal (-)
9	RinOC+	Clock Signal (+)
10	RinO3-	Receiver Signal (-)
11	RinO3+	Receiver Signal (+)
12	RinE0-	Receiver Signal (-)
13	RinE0+	Receiver Signal (+)
14	VSS	Receiver Signal (+)
15	RinE1-	Receiver Signal (-)
16	RinE1+	Receiver Signal (+)
17	VSS	Ground
18	RinE2-	Receiver Signal (-)
19	RinE2+	Receiver Signal (+)
20	RinEC-	Clock Signal (-)
21	RinEC+	Clock Signal (+)
22	RinE3-	Receiver Signal (-)
23	RinE3+	Receiver Signal (+)
24	VSS	Ground
25	NC	NC
26	NC	NC
27	NC	NC
28	VDD+5V	Power Supply, 5V (Typical)
29	VDD+5V	Power Supply, 5V (Typical)
30	VDD+5V	Power Supply, 5V (Typical)

5.2 Back Light Unit (CCFL) Connectors:

CN2, 3, 4, 5: CCFL Power Source (Yeonho 35001H5-02 or equivalent)

Pin No.	Symbol	Color	Function
1	Hot1	Pink	CCFL power supply (High voltage)
2	Cold1	White	Ground

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6.0 ELECTRICAL CHARACTERISTICS

6.1 TFT LCD Module:

Item	Symbol	Min.	Typ.	Max.	Unit	Note
Voltage of power supply	V_{DD}	4.5	5.0	5.5	V	
Current of power supply	I_{DD1}	TBD	TBD	TBD	mA	(1)
	I_{DD2}	TBD	TBD	TBD	mA	(1)
Vsync frequency	f_V	60	60	75	Hz	(2)
Hsync frequency	f_H	55.5	59.9	75	KHz	
Frequency	f_{DCLK}	44.375	53.25	68.375	MHz	
Input rush current	I_{RUSH}	---	---	3.0	A	(3)

Note (1)

(a)White:

(b).V-Color :

White Yellow Purple Red Cyan Green Blue Black

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(c)Mosaic: 2 Dot checker image
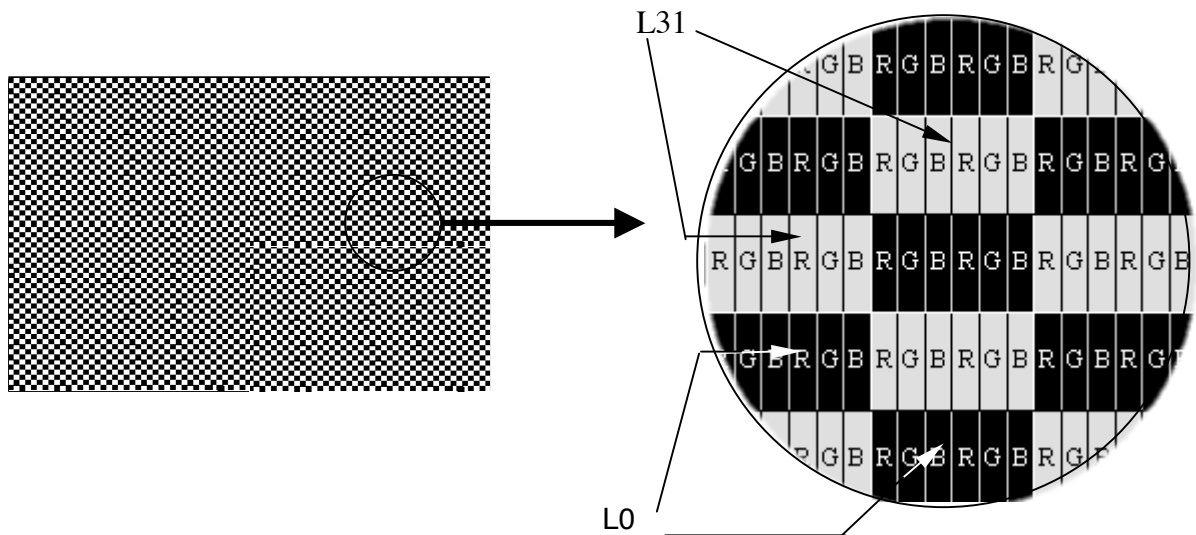
Grey scale:L0~L255

L0: Luminance with all pixels black.

L255: Luminance with all pixels white.

Note (2) When fv is too low, a flicker may be occurred on the display.

Note (3) Input Rush Current condition

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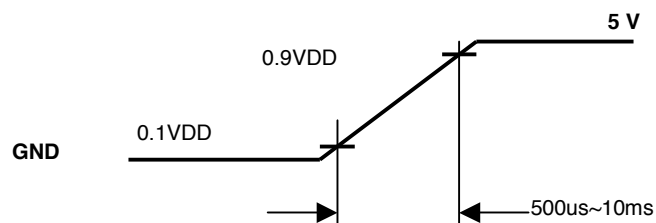
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6.2 Back-Light Unit

The back-light system is an direct-lighting type with 4 CCFLs (Cold Cathode Fluorescent Lamp). The characteristics of the lamp are shown in the following tables.

Item	Symbol	Min.	Typ.	Max.	Unit	Note
Lamp current	IL	3.0	7.5	8.0	mA(rms)	(1)
Lamp voltage	VL	610	680	750	V(rms)	I_L=7.5mA
Frequency	fL	40	50	80	KHz	(2)
Operating Lifetime	Hr	50,000	--	--	Hour	6.5mA(3)
	Hr	40,000	--	50,000	Hour	7.5mA(3)
Startup voltage	Vs	1450	--	--	V(rms)	at 25°C
		1700				at 0°C
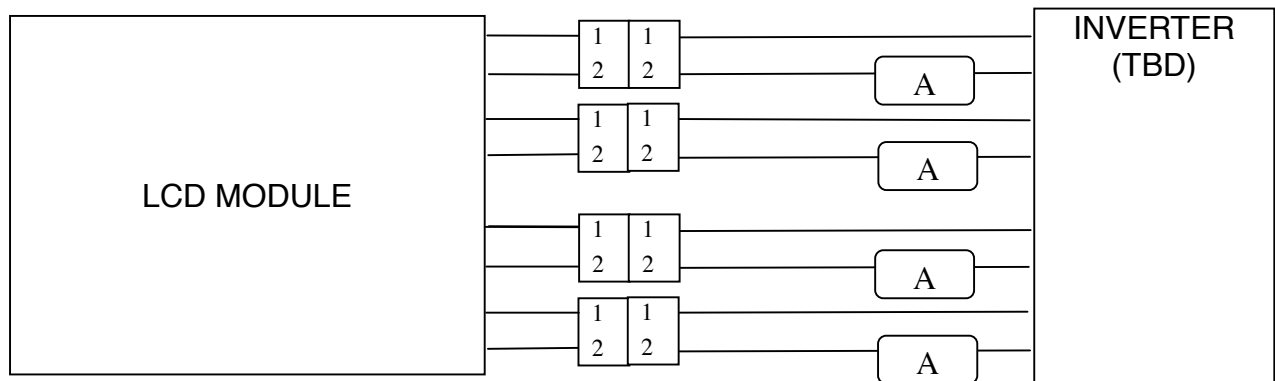
Note (1)

Lamp current is measured with current meter for high frequency as shown below. Specified values are for a single lamp. To exceed 7.5.0mA, life time accelerate drop down and if to exceed 9.0 mA has safety problem. If current lower than 3.5 mA, CCFL would be unstable or damaged.

Note (2)

Lamp frequency may produce interference with horizontal synchronous frequency and this may cause ripple noise on the display. Therefore lamp frequency shall be kept away from the horizontal synchronous frequency and its harmonics as far as possible in order to avoid interference.

Note (3)

Lamp life time (Hr) can be defined as the time in which it continues to operate under the condition : Ta=25±3°C, Typical IL value indicated in the above table and fL=48 kHz until the brightness becomes less than 50%

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Note (4)

CCFL inverter should be able to provide a voltage over specified value (Vs) in the above table. Lamp units need at least Vs value shown above to ignition.

Note (5)

The voltage over specified value (Vs) should be applied to the lamp more than 1 second after startup. Otherwise, the lamp may not be turned on. The used lamp current is the lamp typical current.

Note (6)

The output voltage waveform and current waveform of the inverter must be symmetrical (Unsymmetrical ratio is less than 10%). Please do not use the inverter which has unsymmetrical voltage and current waveform, and spike waveform. The inverter design which can provide the best optical performance, power efficiency, and lamp life should under the following conditions.

a. The asymmetry rate of the inverter waveform should be less than 10%.

b. The distortion tae of the waveform should be within $\sqrt{2}\pm10\%$.

c. The inverter output waveform should be better similar to the ideal sine wave.
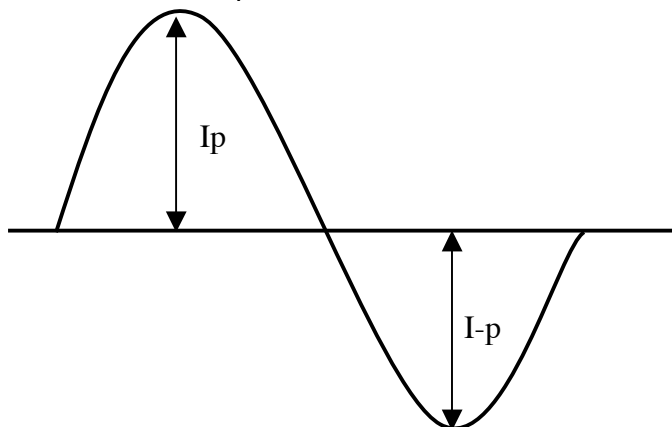
Asymmetry rate = |Ip-I-p| / Irms x 100%

Distortion rate = Ip (or I-p) / Irms

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6.3 Interface Timing (DE mode)

Item	Symbol	Min.	Typ.	Max.	Unit
Frame Rate	--	60	60	75	Hz
Frame Period	t1	926	934	942	line
Vertical Display Time	t2	900	900	900	line
Vertical Blanking Time	t3	26	34	42	line
1 Line Scanning Time	t4	800	952	968	clock
Horizontal Display Time	t5	720	720	720	clock
Horizontal Blanking Time	t6	80	232	248	clock
Clock Rate	t7	44.375	53.25	68.375	MHz

Timing Diagram of Interface Signal (DE mode)

(1)Vertical

(2)Horizontal

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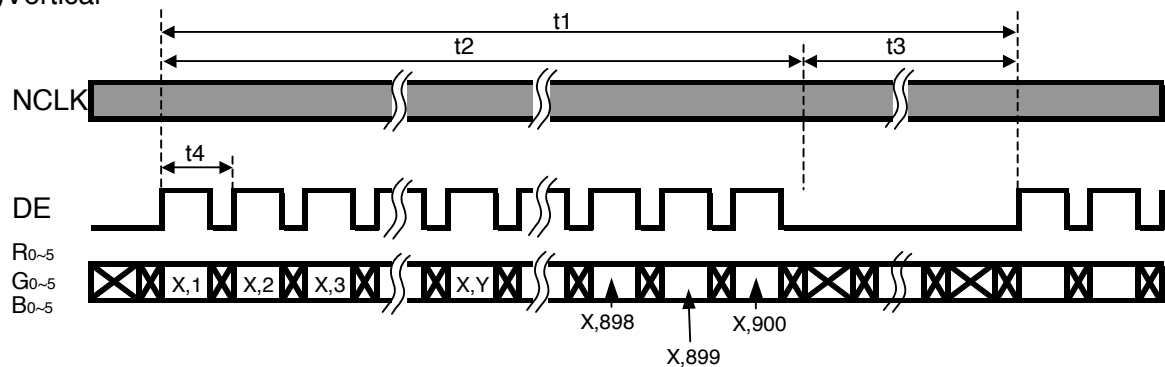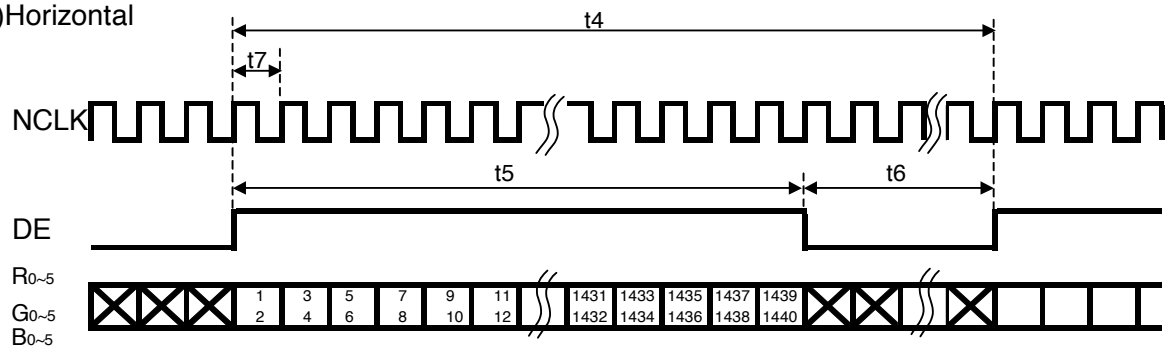
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6.4 Power On / Off Sequence :
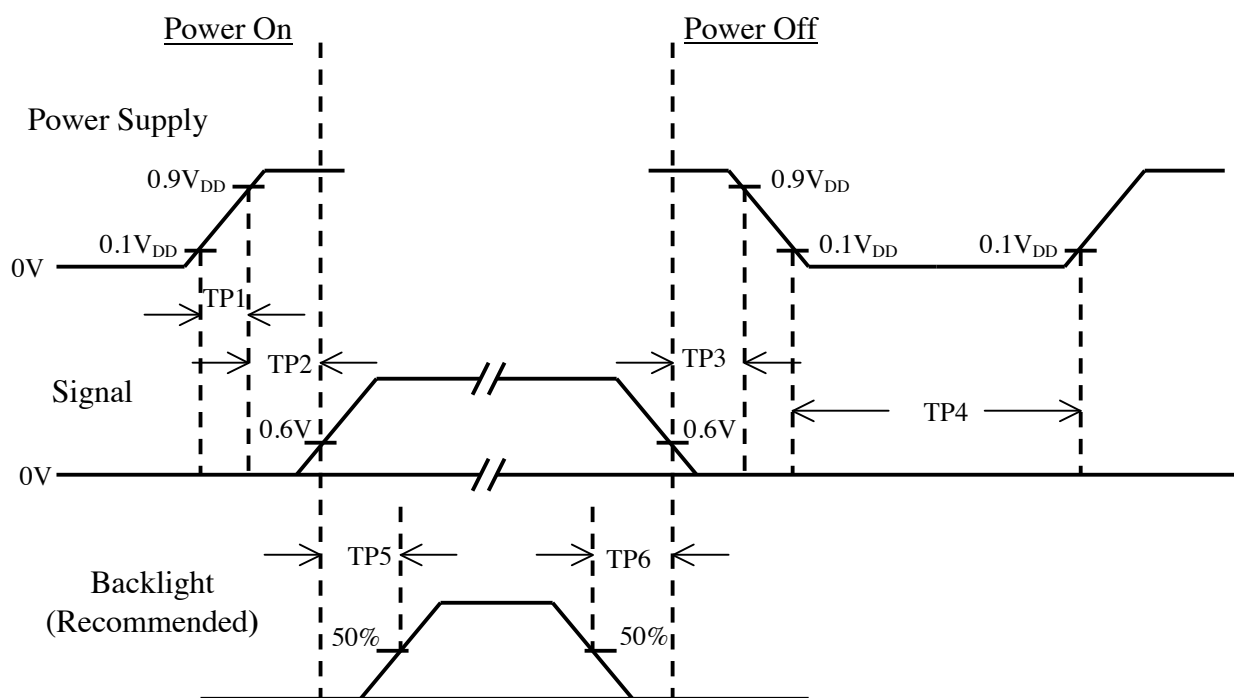
Item	Min.	Typ.	Max.	Unit	Remark
TP1	0.5	--	10	msec	
TP2	0	--	50	msec	
TP3	0	--	50	msec	
TP4	500	--	--	msec	
TP5	200	--	--	msec	
TP6	200	--	--	msec	

Note : (1) The supply voltage of the external system for the module input should be the same as the definition of V_{DD}.

(2) Apply the lamp volatge within the LCD operation range. When the back-light turns on before the LCD operation or the LCD truns off before the back-light turns off, the display may momentarily become white.

(3) In case of VDD = off level, please keep the level of input signal on the low or keep a high impedance.

(4) TP4 should be measured after the module has been fully discharged between power off and on period.
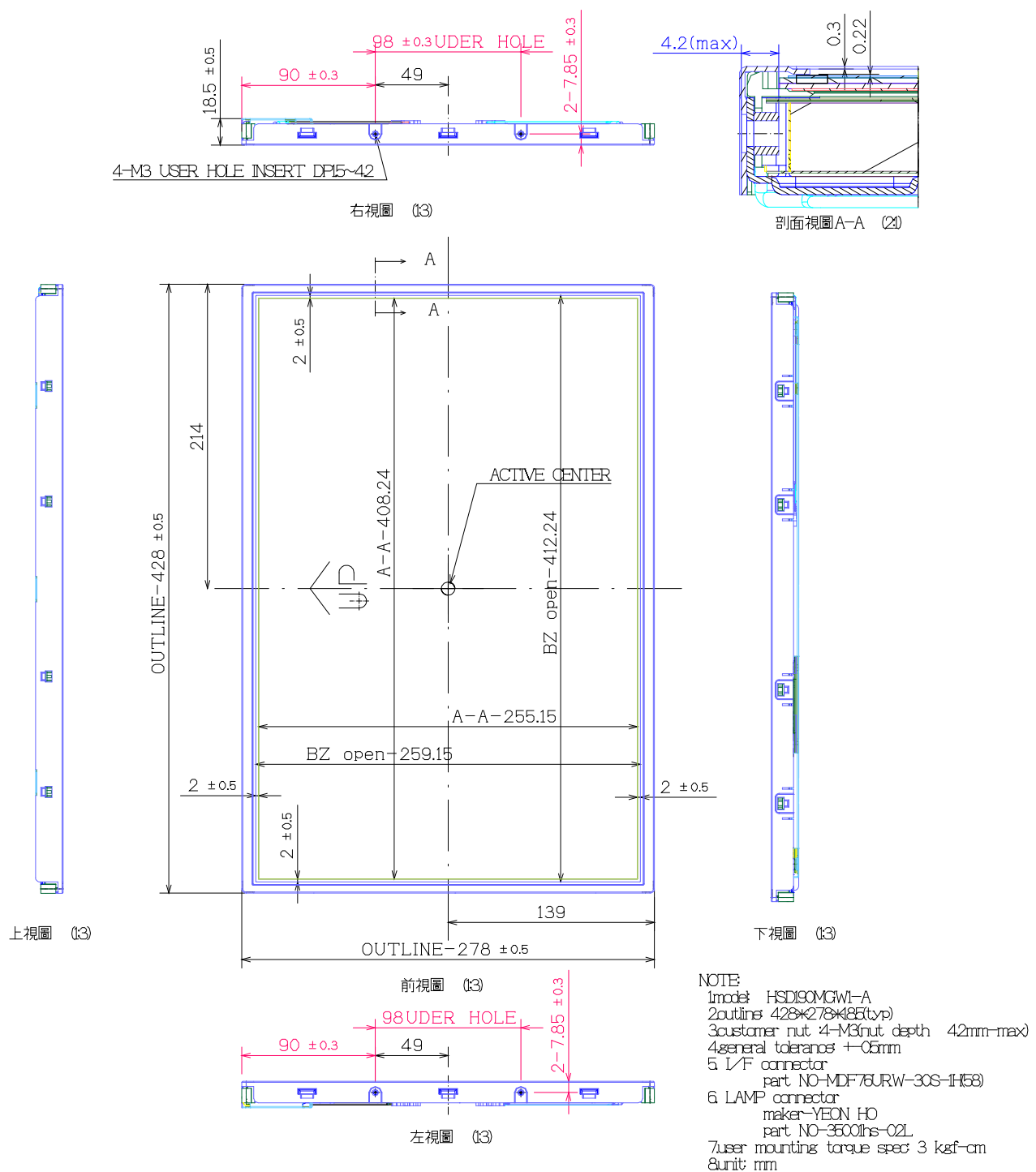
(5) Interface signal shall not be kept at high impedance when the power is on.

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7.0 OUTLINE DIMENSION

7.1 Front View: Date: 2005.09.08

NOTE:
1. model: HSD190MGW1-A
2. outline: 428*278*18.5(typ)
3. customer nut: 4-M3(nut depth 4.2mm-max)
4. general tolerance: +-0.5mm
5. I/F connector
   part NO-MDF76URW-30S-1H(58)
6. LAMP connector
   maker-YEON HO
   part NO-35001hs-02L
7. user mounting torque spec: 3 kgf-cm
8. unit: mm

HannStar Display Corp.

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7.2 Back View: **Date: 2005.09.08**

INPUT CONNECTOR FIRST_PIN

98.5 ±5

bar code

產品標籤貼附位置

高壓危險標誌打印處

76.5 ±5

UP

ACTIVE CENTER

LAMP WIRE-170

HannStar Display Corp.
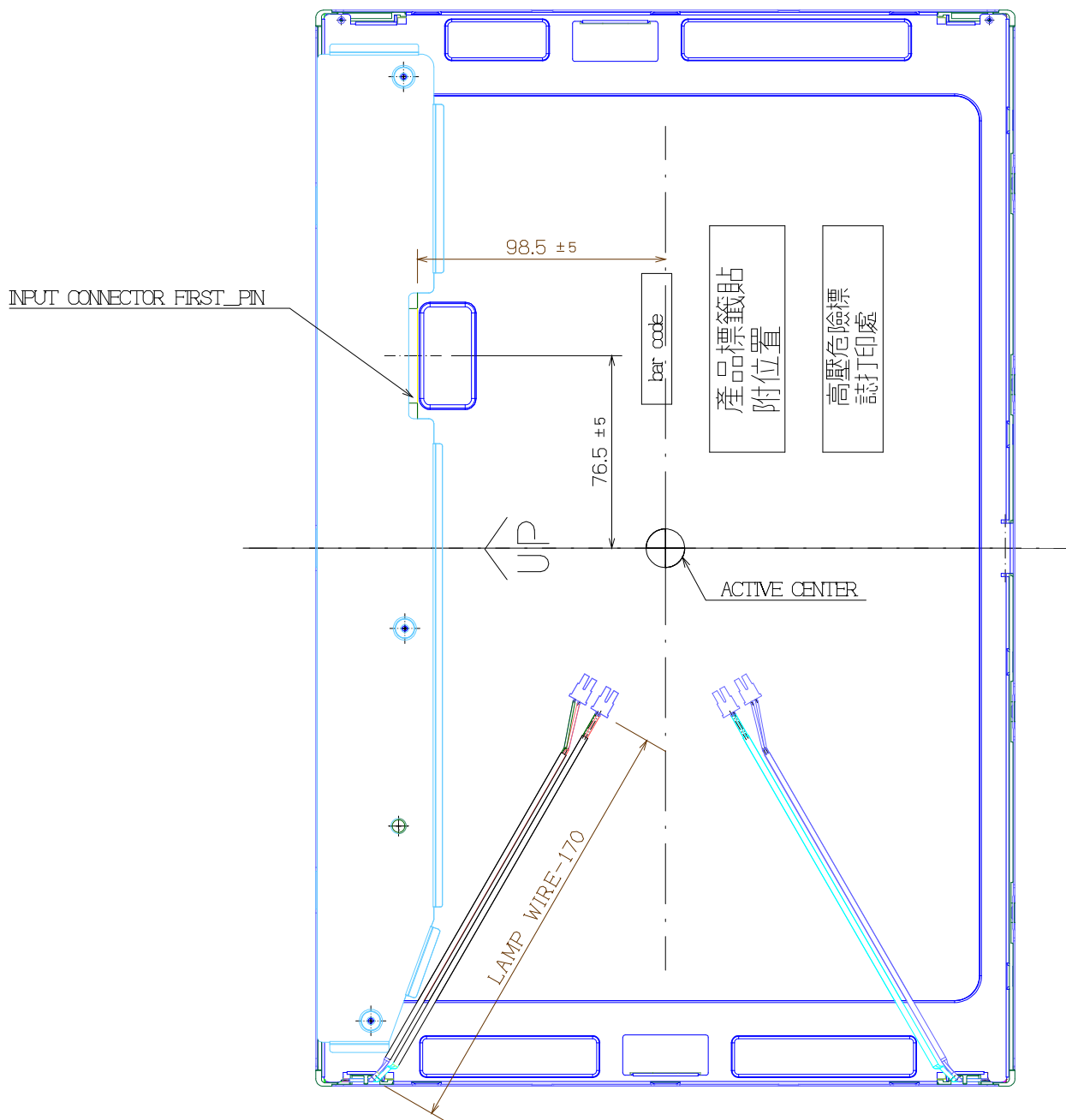
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8.0 LOT MARK

8.1 Lot Mark

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15

code 1,2,3,4,5,6: HannStar internal flow control code.
code 7: production location.
code 8: production year.
code 9: production month.
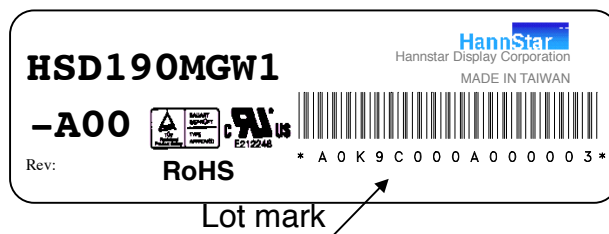code 10,11,12,13,14,15: serial number.

Note (1) Production Year

Year	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008
Mark	9	0	1	2	3	4	5	6	7	8

Note (2) Production Month

Month	Jan.	Feb.	Mar.	Apr.	May.	Jun.	Jul.	Aug.	Sep.	Oct	Nov.	Dec.
Mark	1	2	3	4	5	6	7	8	9	A	B	C

8.2 Location of Lot Mark
(1) The label is attached to the backside of the LCD module.
(2) This is subject to change without prior notice.

HSD190MGW1
-A00
Rev:
RoHS

HannStar
Hannstar Display Corporation
MADE IN TAIWAN

E212248

A0K9C000A000003

Lot mark

HannStar Display Corp.

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9.0　PACKAGE SPECIFICATION

9.1 Packing form

(1)　package quantity in one carton: 8pieces.

(2)　carton size:544$\pm$3 mm$\times$308$\pm$3 mm$\times^H$406$\pm$3 mm.

(3)　for domestic transportation only.

9.2 Packing assembly drawings(TBD)

9.3 Pallet transportation specification(TBD)

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10.0 GENERAL PRECAUTION

10.1 Use Restriction

This product is not authorized for use in life supporting systems, aircraft navigation control systems, military systems and any other application where performance failure could be life-threatening or otherwise catastrophic.

10.2 Disassembling or Modification

Do not disassemble or modify the module. It may damage sensitive parts inside LCD module, and may cause scratches or dust on the display. HannStar does not warrant the module, if customers disassemble or modify the module.

10.3 Breakage of LCD Panel

10.3.1 If LCD panel is broken and liquid crystal spills out, do not ingest or inhale liquid crystal, and do not contact liquid crystal with skin.

10.3.2 If liquid crystal contacts mouth or eyes, rinse out with water immediately.

10.3.3 If liquid crystal contacts skin or cloths, wash it off immediately with alcohol and rinse thoroughly with water.

10.3.4 Handle carefully with chips of glass that may cause injury, when the glass is broken.

10.4 Electric Shock

10.4.1 Disconnect power supply before handling LCD module.

10.4.2 Do not pull or fold the CCFL cable.

10.4.3 Do not touch the parts inside LCD modules and the fluorescent lamp's connector or cables in order to prevent electric shock.

10.5 Absolute Maximum Ratings and Power Protection Circuit

10.5.1 Do not exceed the absolute maximum rating values, such as the supply voltage variation, input voltage variation, variation in parts' parameters, environmental temperature, etc., otherwise LCD module may be damaged.

10.5.2 Please do not leave LCD module in the environment of high humidity and high temperature for a long time.

10.5.3 It's recommended employing protection circuit for power supply.

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10.6 Operation

10.6.1 Do not touch, push or rub the polarizer with anything harder than HB pencil lead.
Use fingerstalls of soft gloves in order to keep clean display quality, when
Persons handle the LCD module for incoming inspection or assembly.

10.6.2 When the surface is dusty, please wipe gently with absorbent cotton or other soft
material.

10.6.3 Wipe off saliva or water drops as soon as possible. If saliva or water drops
contact with polarizer for a long time, they may causes deformation or color
fading.

10.6.4 When cleaning the adhesives, please use absorbent cotton wetted with a little
petroleum benzine or other adequate solvent.

10.7 Mechanism

Please mount LCD module by using mounting holes arranged in four corners tightly.

10.8 Static Electricity

10.8.1 Protection film must remove very slowly from the surface of LCD module to
prevent
from electrostatic occurrence.

10.8.2 Because LCD module uses CMOS-IC on circuit board and TFT-LCD panel, it is
very weak to electrostatic discharge. Please be careful with electrostatic
discharge.

10.8.3 Persons who handle the module should be grounded through adequate methods.

10.9 Strong Light Exposure

The module shall not be exposed under strong light such as direct sunlight. Otherwise,
display characteristics may be changed.

10.10 Disposal

When disposing LCD module, obey the local environmental regulations.