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TITLE : HV056WX1-101

Product Specification

Rev. PO

HYDIS Technologies

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	TFT LCD	P0	2011.01.12	1 OF 29
D2005 C001 C (1/2)		•		

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PRODUCT GROUP

TFT LCD PRODUCT

REV

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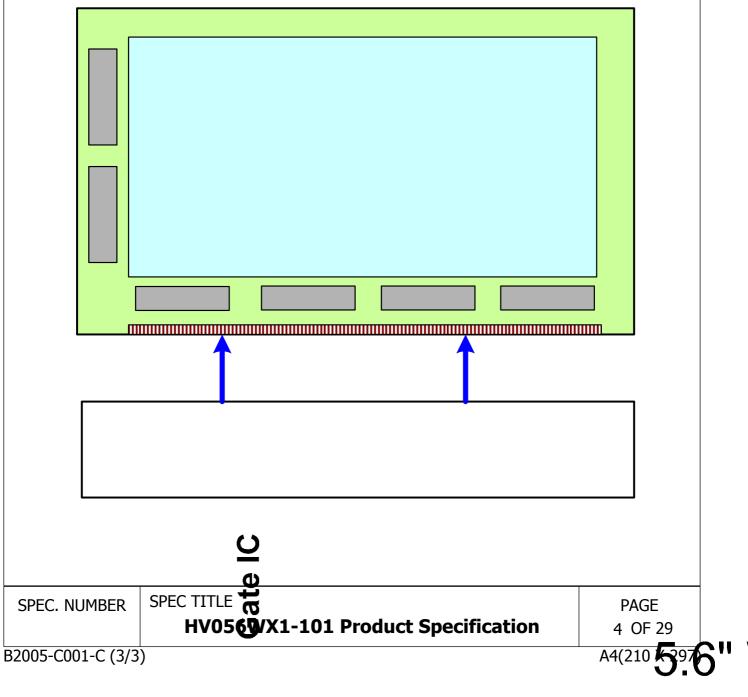
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1.0 GENERAL DESCRIPTION

1.1 Introduction

HV056WX1-100 is a color active matrix TFT LCD module using amorphous silicon TFT's (Thin Film Transistors) as an active switching devices. This module has a 5.6 inch diagonally measured active area with WXGA resolutions (1280 horizontal by 800 vertical pixel array). Each pixel is divided into RED, GREEN, BLUE dots which are arranged in vertical stripe and this module can display 262,144 colors. The TFT-LCD panel used for this module is adapted for a low reflection and higher color type.



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1.2 Features			·	
	le View (HFFS Technology)			
• 3.3 V Logic Power & 1				
• 1 Channel LVDS Inter				
• 262,144 Colors				
• Low Weight (Slimming	g Glass & Slim LGP LED Backlight Techno	ology)		
• Compact Design (Sour	ce & Gate IC of the COG Type)			
	Compliant)			

1.4 General Specification

The followings are general specification at the model HV056WX1-100.

Parameter	•	Specification	Unit	Remarks
Active area		120.96(H) × 75.60(V)	mm	
Number of pixels	5	1280(H) × 800(V)	pixels	
Pixel pitch		94.5(H) × 94.5(V)	um	
Pixel arrangemer	nt	RGB Vertical stripe		
Display colors		262,144	colors	
Display mode		Normally Black		
Dimensional out	line	131.7 ± 0.4 (H)×87.7 ± 0.4(V)×4.7 ± 0.3(T)	mm	
Weight		61 (typ.) / 65 (max.)	gram	
Back-light		Bottom edge side, 16-LEDs type		White LED
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< Table 1. General Specification >

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2.0 ABSOLUTE MAXIMUM RATINGS

The followings are maximum values which, if exceed, may cause faulty operation or damage to the unit. The operational and non-operational maximum voltage and current values are listed in Table 2.

< Table 2.	Absolute	Maximum	Ratings >
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[VSS=GND=0V]

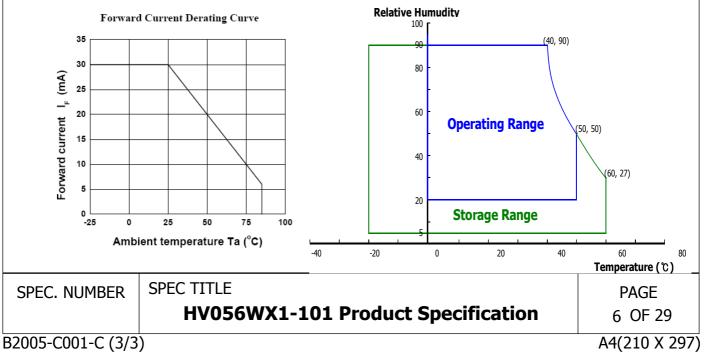
Parameter		Symbol	Min.	Max.	Unit	Remarks
Logic Power Supply		V _{DD}	VSS-0.3	5.0	V	Ta = 25 ℃
Back-light Power Supply		$\mathrm{HV}_{\mathrm{DD}}$	-0.3	40.0	V	1a - 23 C
Back-Light LED Reverse Voltage		V _R	-	5	V	
	+ 25 ℃	I _{LED}	-	30	mA	
Back-light LED Current + 50 ℃		I _{LED}	-	20	mA	Note 1
Operating Temperature		T _{OPR}	0	60	°C	No.45 1 2
Storage Temperature		T _{STG}	-20	70	$^{\circ}\!\mathrm{C}$	Note 1, 2

Note :

- 1. Ambient temperature vs allowable forward current are shown in the figure below.
- 2. Temperature and relative humidity range are shown in the figure below.

90% RH Max. ($40^{\circ}C \ge Ta$)

Maximum wet - bulb temperature at 39° C or less. (> 40 °C) No condensation.



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3.0 OPTICAL SPECIFICATION

The test of Optical specification shall be measured in a dark room (ambient luminance ≤ 1 lux and temperature = 25 ± 2 °C) with the equipment of Luminance meter system (Goniometric system and TOPCON BM-5) and test unit shall be located at an approximate distance 50cm from the LCD surface at a viewing angle of Θ and Φ equal to 0°. We refer to $\Theta_{\emptyset=0}$ (= Θ_3) as the 3 o'clock direction (the "right"), $\Theta_{\emptyset=90}$ (= Θ_{12}) as the 12 o'clock direction ("upward"), $\Theta_{\emptyset=180}$ (= Θ_9) as the 9 o'clock direction ("left") and $\Theta_{\emptyset=270}$ (= Θ_6) as the 6 o'clock direction ("bottom"). While scanning Θ and/or \emptyset , the center of the measuring spot on the Display surface shall stay fixed. The backlight should be operating for 30 minutes prior to measurement.

Para	meter	Symbol	Condition	Min	Тур	Max	Unit	Remark
	Horizontal	Θ_3		80	85	-	Deg.	
Viewing Angle –	Horizontai	Θ_9	CR > 10	80	85	-	Deg.	Note 1
Aligic	Vertical	Θ_{12}	CK > 10	80	85	-	Deg.	
	vertical	Θ_6		80	85	-	Deg.	
Contr	ast ratio	CR		350	500	-		Note 2
Luminand	ce of White	Y _w	$\Theta = 0^{\circ}$	250	300	-	cd/m ²	Note 4.5
White Lumin	ance uniformity	Δ Y9		75	-	-	%	Note 4,5
XX71 · (W _x		0.293	0.323	0.353		
	White	Wy	1	0.329	0.359	0.389		
	Red Green	R _x	$\Theta = 0^{\circ}$	0.545	0.575	0.605		
Reproduction		R _y	(Center) Normal	0.311	0.341	0.371		Note 3
of color		G _x	Viewing	0.330	0.360	0.390		Note 5
		Gy	Angle	0.554	0.584	0.614		
	Blue	B _x		0.124	0.154	0.184		1
	Diue	By		0.120	0.150	0.180		
Respon	se Time $(T_r + T)$)	Ta= 25° C		30		ms	Note 6
Cross Talk CT			$\Theta = 0^{\circ}$	-	-	2.0	%	Note 7
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< Table 3. Optical Specifications >

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Note :

1. Viewing angle is the angle at which the contrast ratio is greater than 10. The viewing are determined for the horizontal or 3, 9 o'clock direction and the vertical or 6, 12 o'clock direction with respect to the optical axis which is normal to the LCD surface. (see Figure1 in Appendix).

2. Contrast measurements shall be made at viewing angle of $\theta = 0^{\circ}$ and at the center of the LCD surface. Luminance shall be measured with all pixels in the view field set first to white, then to the dark (black) state. (See Figure 1 in Appendix) Luminance Contrast Ratio (CR) is defined mathematically as

CR = Luminance when displaying a white raster / Luminance when displaying a black raster.

- 3. Reference only / Standard Front Surface Treatment Measured with green cover glass. The color chromaticity coordinates specified in Table 3 shall be calculated from the spectral data measured with all pixels first in red, green, blue and white. Measurements shall be made at the center of the panel.
- 4. The White luminance uniformity on LCD surface is then expressed as : $\Delta Y = ($ Minimum Luminance of 9 points / Maximum Luminance of 9 points) * 100 (See Figure 2 shown in Appendix).
- 5. The electro-optical response time measurements shall be made as Figure 3 shown in Appendix by switching the "data" input signal ON and OFF. The times needed for the luminance to change from 10% to 90% is Tr, and 90% to 10% is Td.

6. Cross-Talk of one area of the LCD surface by another shall be measured by comparing the luminance (YA) of a 25mm diameter area, with all display pixels set to a gray level, to the luminance (YB) of that same area when any adjacent area is driven dark (Refer to Figure 5 in Appendix)

Cross-Talk (%) =
$$\left| \frac{Y_B - Y_A}{Y_B} \right| \times 100$$

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4.0 ELECTRICAL SPECIFICATION

4.1 TFT LCD Module

Parameter		Symbol		Values	Unit	Remark	
		Symbol	Min	Тур	Max	Um	Kemai k
Logic Power Sup	ply Voltage	V_{DD}	3.0	3.3	3.6	V	Note 1
Logic Power Supply Current		I _{DD}	220	270	290	mA	Note 1
Power	Vertical Sub Line	P _{MAX}	970	1050	1130	mW	Note 1.2
Consumption	Mosaic (32 X 32)	P _{EBL}	790	860	930	mW	Note 1,2
Vsync Frequency	Vsync Frequency		40	60	70	Hz	
Hsync Frequency		f_{H}	32.9	49.2	57.6	KHz	Note 3
Main Clock Frequency		fclk	47.4	71.1	83	MHz	
High Level Differential Input Signal		V _{IH}	-	-	+ 100	mV	$V_{CM} = 1.2V$
Low Level Differ	ential Input Signal	V _{IL}	- 100	-	-	mV	

< Table 4. LCD Module Electrical Specification >

[Ta =25 ± 2 ℃]

Note :

- 1. The supply voltage is measured and specified at the interface connector of LCM. Test pattern is mosaic pattern (32 X 32)
- 2. The current draw and power consumption specified is for 3.3V and 60Hz at 25 $^\circ\!C$.
- 3. In Min. of Vsync Frequency, this value only guarantee to drive condition.

The driving frequency is measured at the following Horizontal and Vertical Parameters.

Horizontal Active	1280 Pixels	Vertical Active	800 Lines
Horizontal Front porch	48 Pixels	Vertical Front porch	3 Lines
Horizontal Sync Blanking	32 Pixels	Vertical Sync Blanking	6 Lines
Horizontal back porch	80 Pixels	Vertical Back Porch	14 Lines
Horizontal Period	1440 Pixels	Vertical period	823 Lines

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4.2 Back-Light Unit

< Table 5. Back-Light Unit Electrical Specification >						a = 25 ± 2 °C]
Donomotor	Symphol		Values		Unit	Demerik
Parameter	Symbol	Min	Тур	Max	Unit	Remark
Back-Light Power Supply	HV_DD	4.5	12.0	16.0	V	
Power Consumption	P _{BL}	-	840	1100	mW	Note 1, 2
LED Driver's Efficiency	n	-	85	-	%	Note 2
Back-light PWM Frequency	F _{PWM}	100	200	1000	Hz	
High Level PWM Signal Voltage	V_{PWMH}	1.4	-	5.0	V	
Low Level PWM Signal Voltage	V _{PWML}	0	-	0.2	V	
Back-light LED Voltage / Back-light LED Total Voltage	V _{LED} /V _{BL}	-	3.3 / 26.4		V	Note 3
Back-light LED Current / Back-light LED Total Current	I _{LED} /I _{BL}	-	15 / 30		mA	Note 3
Life Time		12,000	-	-	Hrs	By LED @15mA

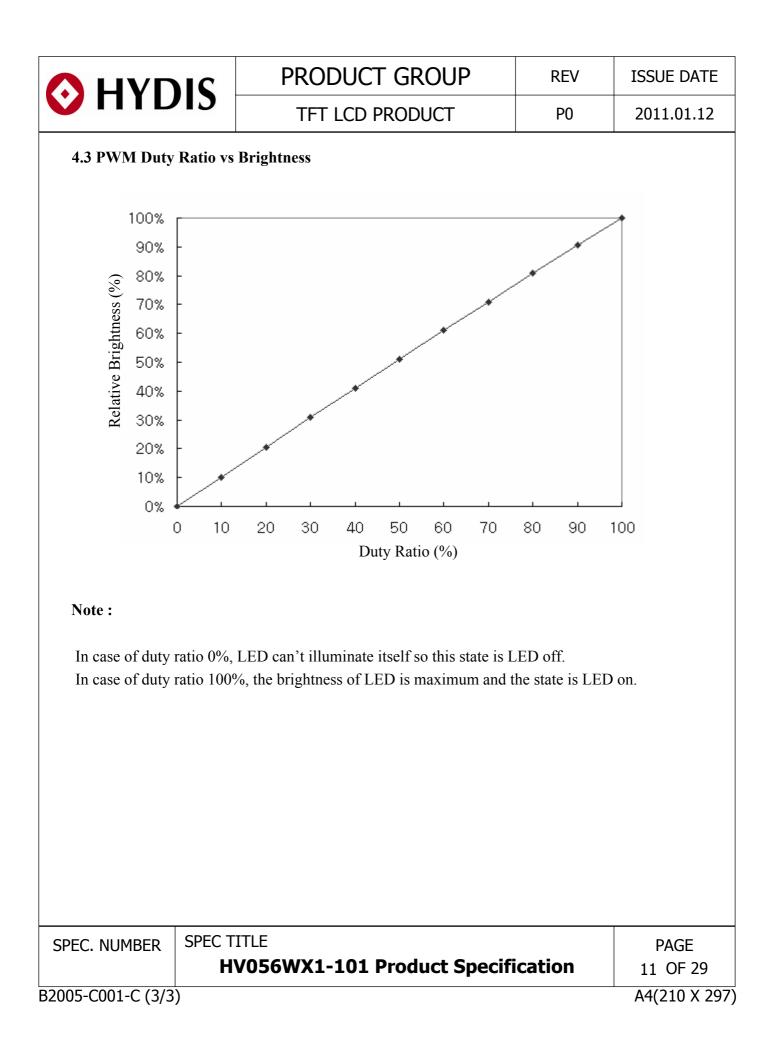
Note :

1. The power supply voltage and current is measured and specified at the interface connector of LCM including LED Driver.

2. Reference value, which is measured with LED Driver for 12V.

3. Calculated value for reference (VLED \times ILED \times # of LEDs (16EA)).

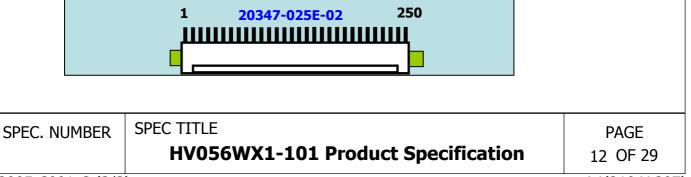
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	ectrical Int	CE CONNECTION. erface Connection < Table 6. Electrical Interfac	e Connec	-	ification > E., CN1 :20347-02	25E-02, I-PEX)	
Pin No	Symbol	Description	Pin No	Symbol	Descri	ption	
1	LED _{VDD}	Back-light Power Supply	14	IN1+	LVDS Receiver Signal (+)		
2	LED _{VDD}	Back-light Power Supply	15	IN2-	LVDS Receiver Signal (-)		
3	NC	No Connection	16	IN2+	LVDS Receiver Signal (+)		
4	LED _{GND}	Back-light Ground	17	CLK-	LVDS Receiver Clock Signal(-)		
5	LED _{GND}	Back-light Ground	18	CLK+	LVDS Receiver Clock Signal(+)		
6	PWM	PWM Brightness Control	19	GND	Ground		
7	ON/OFF	LED Drive ON/OFF	20	TEST	TEST PIN		
8	GND	GROUND	21	GND	GROUND		
9	GND	GROUND	22	NC	NON-CONNECT	ION	
10	GND	GROUND	23	VDD	Logic Power Sup	ply	
11	IN0-	LVDS Receiver Signal (-)	24	VDD	Logic Power Sup	ply	
12	IN0+	LVDS Receiver Signal (+)	25	VDD	Logic Power Sup	ply	
13	IN1-	LVDS Receiver Signal (-)					

- 1. NC : This pins are only used for HYDIS internal operations
- 2. Start from left side
- 3. User Side Connector (Plug) : 20345-025T-02, I-PEX







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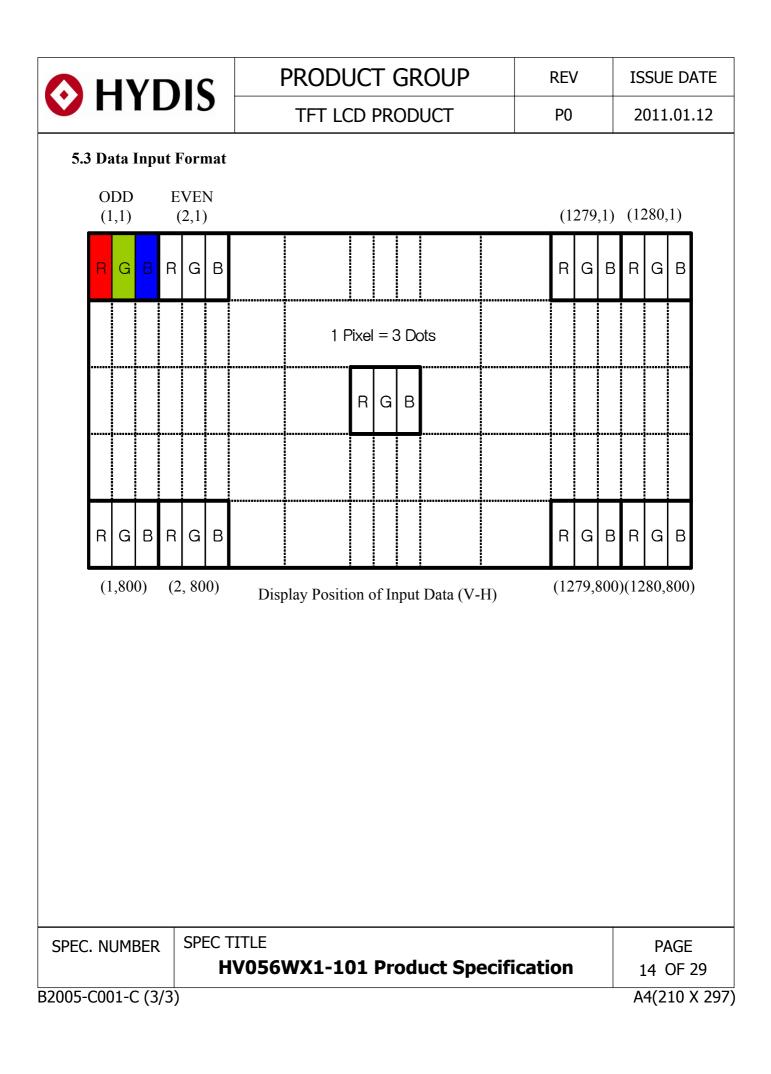
5.2 LVDS Interface

< Table 7. LVDS Interface Specification >

[LVDS Transmitter : THC63LVDM83A]

Input	Trans	mitter	Int	terface	20347-024E-02	Domoula
signal	Pin No	Pin No	System (Tx)	TFT-LCD (Rx)	Pin No.	Remark
R0	51					
R1	52					
R2	54					
R3	55	48 47	OUT0- OUT0+	IN0- IN0+	11 12	
R4	56	.,				
R5	3					
G0	4					
G1	6					
G2	7					
G3	11				12	
G4	12	46 45	46 OUT1- 45 OUT1+	IN1- IN1+	13 14	
G5	14				11	
B0	15					
B1	19					
B2	20					
B3	22					
B4	23			OUT2- IN2- OUT2+ IN2+	15 16	
B5	24	42 41	OUT2- OUT2+			
HSYNC	27		0012	11 (2)	10	
VSYNC	28					
DE	30					
MCLK	31	40	CLKOUT-	CLKIN-	17	
		39	CLKOUT+	CLKIN+	18	
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6.0 SIGNAL TIMING SPECIFICATION

6.1 Timing Parameters of TFT LCD Module Input Signal

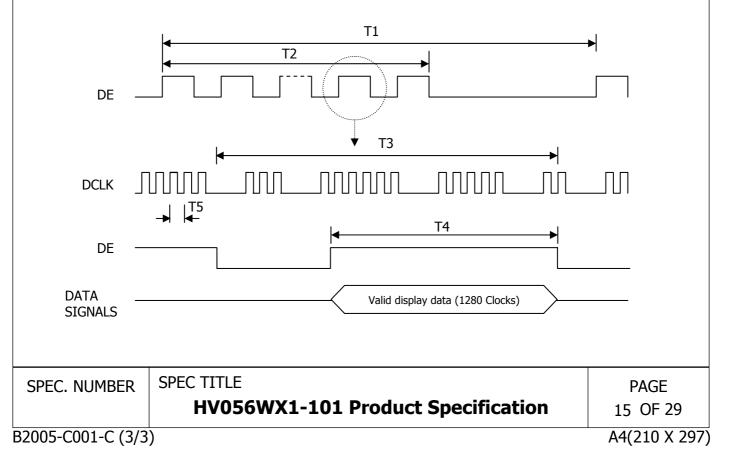
< Table 8. Input Timing Parameters Specification >

[DE only, VDD=3.3V, GND=0V, TA=25 $^\circ\!\mathrm{C}$]

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Parameter	Symbol	Min	Тур	Max	Unit	Note
Frame Period	T1	810	823	836	Lines	
Vertical Display Period	T2	-	800	-	Lines	
One line Scanning Period	Т3	1370	1440	1600	Clocks	
Horizontal Display Period	T4	-	1280	-	Clocks	
Clock Frequency	1/T5	47.4	71.1	83	MHz	

6.2 Timing Waveforms of TFT LCD Module Input Signal



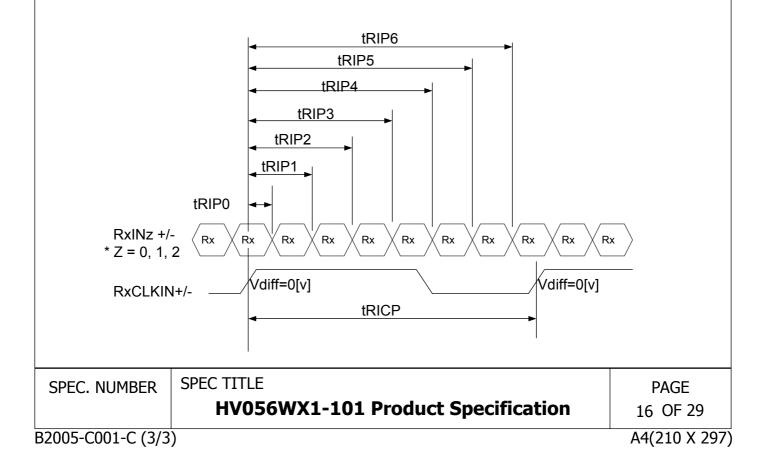
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6.3 LVDS Rx Interface Timing Parameter

The specification of the LVDS Rx interface timing parameter

< Table 9. LVDS Rx Interface Timing Specification>

Item	Symbol	Min.	Тур.	Max.	Unit	Remarks
CLKIN Period	tRICP	12.50	14.43	25.00	nsec	
Input Data 0	tRIP0	-0.4	0.0	+0.4	nsec	
Input Data 1	tRIP1	tRICP/7-0.4	tRICP/7	tRICP/7+0.4	nsec	
Input Data 2	tRIP2	2 ×tRICP/7-0.4	$2 \times tRICP/7$	$2 \times tRICP/7+0.4$	nsec	
Input Data 3	tRIP3	3 ×tRICP/7-0.4	$3 \times tRICP/7$	$3 \times tRICP/7+0.4$	nsec	
Input Data 4	tRIP4	$4 \times tRICP/7-0.4$	$4 \times tRICP/7$	$4 \times tRICP/7+0.4$	nsec	
Input Data 5	tRIP5	5 × tRICP/7-0.4	$5 \times tRICP/7$	$5 \times tRICP/7+0.4$	nsec	
Input Data 6	tRIP6	6 × tRICP/7-0.4	$6 \times tRICP/7$	$6 \times tRICP/7+0.4$	nsec	



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6.4 Input Signals, Basic Display Colors & Gray Scale Of Colors

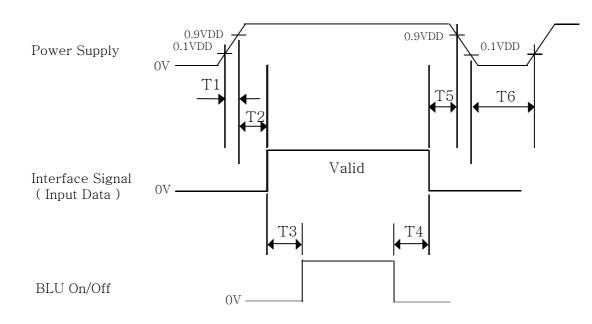
Each color is displayed in sixty-four gray scales from a 6 bit data signal input. A total of 262,144 colors are derived from the resultant 18 bit data.

	rs & Gray			Red	Data				(Greer		a				Blue	Dat	a	
5	Scale	R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	Gl	G0	B5	B4	B3	B2	B1	B0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Basic	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
Colors	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	\bigtriangleup	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
Gray	Darker	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
Scale	\bigtriangleup									1	<i>,</i>						Ļ		
Of Red	\bigtriangledown			、 、	/						/						Ļ		_
Keu	Brighter \bigtriangledown	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	-	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		0	0	0	0	0	0	0	0	0	0	1	1	0	0	0	0	0	0
Gray	Darker	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
Scale Of	\sim				k 1					1	·						↓ 1		
Green						0	0	1	1	1	/	0	1	0			↓ □	0	0
Green	Brighter \bigtriangledown	0	0	0	0	0	0	1	1	1	1	0	1	0	0	0	0	0	0
		0	0	0	0	0	0	1	1	1	1	1	0	0	0	-	0	0	0
	Green Black	0	0	0	0	0	0	1 0	1	0	0	1 0	1	0	0	0	0	0	0
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Darker	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
Gray Scale		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		1	0
Of	\bigtriangledown				r 					ب	<i>,</i>						↓ 		
Blue	Brighter	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	1
		0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Black	0	0	0	0	0	0	0	0	0	0	0	0	1 0	0	1 0	1 0	0	1 0
		0	0	0	0	0	1	0	0	0	0	0	1	0	0	0	0	0	1
Gray	Darker	0	0	0	0	1	0	0	0	0	0	1	0	0	0	0	0	1	0
Scale Of		0				1		0	0			1	0	0					
White	∇				·					•	·						•		
&	Brighter	1	1	1	1	0	1	1	1	1	1	0	1	1	1	1	1	0	1
Black		1	1	1	1	1	0	1	1	1	1	1	0	1	1	1	1	1	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
				-	-		1	1	1	1	1	1	1	1	1	1	-		_ ·
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6.5 Power Sequence

To prevent a latch-up or DC operation of the LCD module, the power on/off sequence shall be as shown in below



Dovomotov		Units		
Parameter	Min	Тур	Max	Units
T1	0.5	-	10	ms
Τ2	0.5	-	50	ms
Т3	10	-	-	ms
T4	10	-	-	ms
Τ5	0.5	-	50	ms
Т6	200	-	-	ms

Note :

- 1. When the power supply VDD is 0V, Keep the level of input signals on the low or keep high impedance.
- 2. Do not keep the interface signal high impedance when power is on.
- 3. Back Light must be turn on after power for logic and interface signal are valid.

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7.0 MECHANICAL CHARACTERISTICS

7.1 Dimensional Requirements

Figure 5 (located in Appendix) shows mechanical outlines for the model HV056WX1-100. Other parameters are shown in Table 10.

<table 10.="" dimensional="" parameters="" specification=""></table>	<table 10.<="" th=""><th>. Dimensional</th><th>Parameters</th><th>Specification ></th></table>	. Dimensional	Parameters	Specification >
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Parameter	Specification	Unit
Dimensional outline	131.7 ± 0.4 (H)×87.7 ± 0.4(V)×4.7 ± 0.3(T)	mm
Weight	61 (typ) / 65 (max.)	gram
Active area	$120.96(H) \times 75.60(V)$	mm
Pixel pitch	94.5(H) ×94.5(V)	um
Number of pixels	$1280(H) \times 800(V) (1 \text{ pixel} = R + G + B \text{ dots})$	pixels
Back-light	Edge side 16-LEDs type (2 X 8 Array)	

7.2 Clearness and Polarizer Hardness.

The surface of the LCD has an clear film to increase visibility and a hard coating to reduce scratching.

7.3 Light Leakage

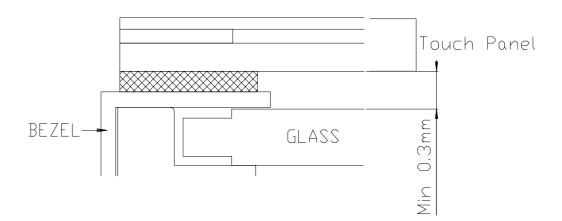
There shall not be visible light from the back-lighting system around the edges of the screen as seen from a distance 50cm from the screen with an overhead light level of 350 [lux.]

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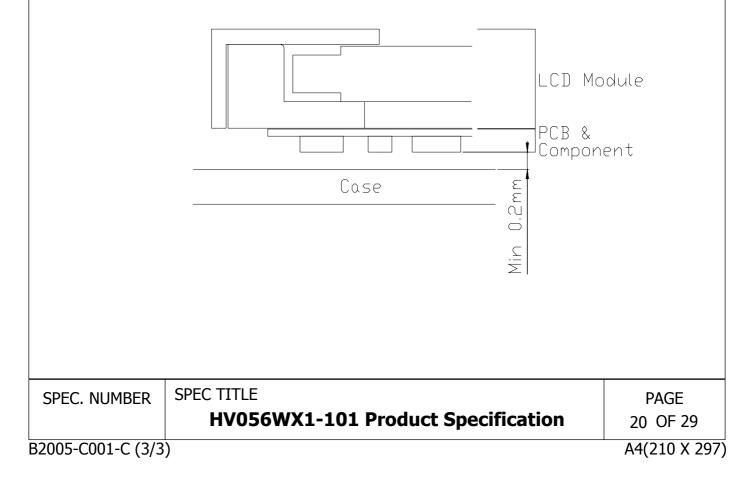
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7.4 Design Guide

Give enough clearance (over 0.3mm) Between the Touch Panel and LCD Module glass to protect a display



Give enough clearance (over 0.2mm) Between the Case and LCD Module component to protect a display





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8.0 RELIABLITY TEST

The Reliability test items and its conditions are shown in below.

<Table 12. Reliability Test Conditions >

No	Test Item	Conditions
1	High temperature storage test	Ta = 60 °C, 240 hrs
2	Low temperature storage test	Ta = -20 °C, 240 hrs
3	High temperature & high humidity operation test	Ta = 50 °C, 80%RH, 240hrs
4	High temperature operation test	Ta = 50 °C, 240 hrs
5	Low temperature operation test	Ta = 0 °C, 240 hrs
6	Thermal shock	Ta = $-20 \circ C \leftrightarrow 60 \circ C$ (30 min), 100 cycle
7	Vibration test (non-operating)	Frequency : 10~500Hz Gravity/AMP : 1.5G Period : X,Y,Z 30min
8	Shock test (non-operating)	Gravity : 220G Pulse width : 2ms, half sine wave $\pm X$, $\pm Y$, $\pm Z$ Once for each direction
9	Electro-static discharge test (non-operating)	Air : 150pF, 330ohm, 15KV Contact : 150pF, 330ohm, 8KV

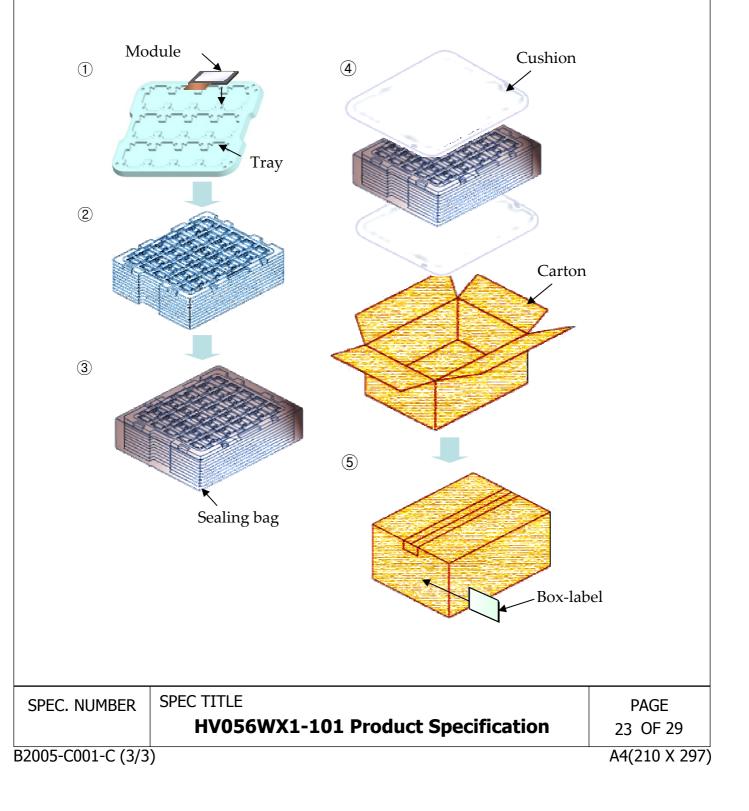
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9.0 Product Serial Num	nber		
)
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	RoHS Compliant	US 💛	
HV056V	VX1-100 CP210452-XXX	XXX	
MADE IN KORE	A	××××	J
HYDIS Barcode			
1 2 3	4 5 6		7
x x x x	x x x x x x x	x x x	x x x
No 1. Control Number	No 5. Mo	onth (1, 2, 3,,	9, X, Y, Z)
No 2. Rank / Grade No 3. Line Classificatio	No 6. FG No 7 Se	Code rial Number	
(HYDIS : H, LCM	1 : L, BOE OT : A/B/C)		
No 4. Year (8 : 2008, 9	9 : 2009,)		
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10.0 PACKING INFORMATION				

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Hydis provides the standard shipping container for customers, unless customer specifies their packing information. The standard packing method and Barcode information are shown in below. **10.1 Packing Order**



Contents Package Quantity in one Box : 10.3 Box label A Label Size : 108 mm (L) X 56 mm (W) Contents Model : HV056WX1-100 Q'ty : Module Q'ty in one box Serial No. : Box Serial No. See next pag Date : Packing Date FG Code : FG Code of Product MODEL: HV056WX1-100 MODEL: HV	T GROUP	REV	ISSUE DATE
 10.2 Packing Note Box Dimension : 387 X 335 X 130 mm Package Quantity in one Box : 10.3 Box label Label Size : 108 mm (L) X 56 mm (W) Contents Model : HV056WX1-100 Q'ty : Module Q'ty in one box Serial No. : Box Serial No. See next page Date : Packing Date FG Code : FG Code of Product 			
 Box Dimension : 387 X 335 X 130 mm Package Quantity in one Box : 10.3 Box label Label Size : 108 mm (L) X 56 mm (W) Contents Model : HV056WX1-100 Q'ty : Module Q'ty in one box Serial No. : Box Serial No. See next page Date : Packing Date FG Code : FG Code of Product WODEL: HV056WX1-100 Q'TY: SERIAL ND: QU0000000000 Q'TY: Q'TY: 	PRODUCT	PO	2011.01.12
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MODEL: HV056WX1-100 Q'TY: SERIAL ND.: 00000000000 DATE	e for detail description	L.	
00 0 0 0 00 Type Grade Year Month ITEM-CODE Seria	XX		
	D0000 I no FG COD	DE RoHS I	Mark
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11.0 HANDLING & CAUTIONS

- (1) Cautions when taking out the module
 - Pick the pouch only, when taking out module from a shipping package.
- (2) Cautions for handling the module
 - As the electrostatic discharges may break the LCD module, handle the LCD module with care. Peel a protection sheet off from the LCD panel surface as slowly as possible.
 - As the LCD panel and back light element are made from fragile glass material, impulse and pressure to the LCD module should be avoided.
 - As the surface of the polarizer is very soft and easily scratched, use a soft dry cloth without chemicals for cleaning.
 - Do not pull the interface connector in or out while the LCD module is operating.
 - Put the module display side down on a flat horizontal plane.
 - Handle connectors and cables with care.
- (3) Cautions for the operation
 - When the module is operating, do not lose CLK, ENAB signals. If any one of these signals is lost, the LCD panel would be damaged.
 - Obey the supply voltage sequence. If wrong sequence is applied, the module would be damaged.
- (4) Cautions for the atmosphere
 - Dew drop atmosphere should be avoided.
 - Do not store and/or operate the LCD module in a high temperature and/or humidity atmosphere. Storage in an electro-conductive polymer packing pouch and under relatively low temperature atmosphere is recommended.
- (5) Cautions for the module characteristics
 - Do not apply fixed pattern data signal to the LCD module at product aging.
 - Applying fixed pattern for a long time may cause image sticking.
- (6) Other cautions
 - Do not disassemble and/or re-assemble LCD module.
 - Do not re-adjust variable resistor or switch etc.
 - •When returning the module for repair or etc., Please pack the module not to be broken. We recommend to use the original shipping packages

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