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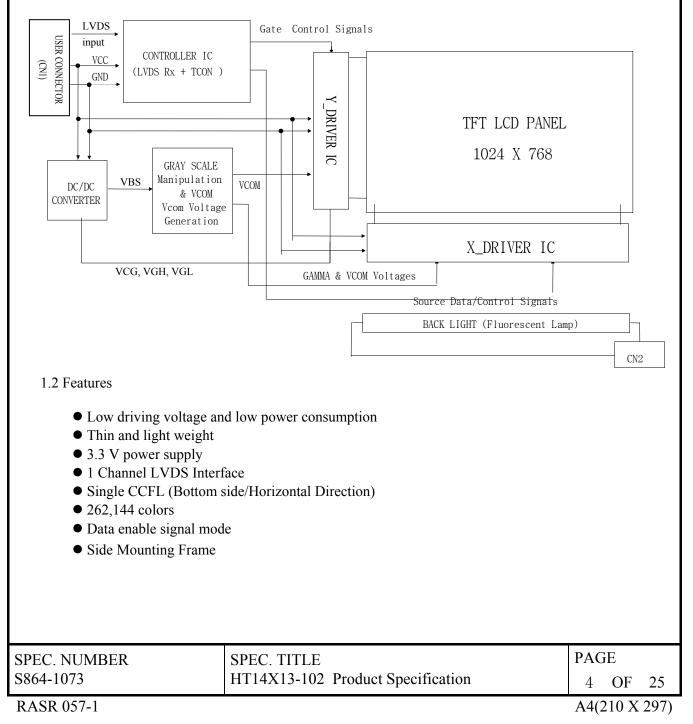
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1.0 GENERAL DESCRIPTION

1.1 Introduction

[HT14X13-102] is a color active matrix TFT LCD module using amorphous silicon TFT's (Thin Film Transistors) as an active switching devices. This module has a 14.1 inch diagonally measured active area with XGA resolutions (1024 horizontal by 768 vertical pixel array). Each pixel is divided into RED, GREEN, BLUE dots which are arranged in vertical Stripe and this module can display 262,144 colors. The TFT-LCD panel used for this module is a low reflection and higher color type. Therefore, this module is suitable for Notebook PC. The DC/AC inverter for back-light driving is not built in this model.



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1.3 General Specification

The followings are general specifications at the model [HT14X13-102](listed in Table 1.)

| Parameter | Specification | Unit | Remarks |
|---------------------|---|--------|---------|
| Active area | 285.696 (H) ×214.272(V) | mm | |
| Number of pixels | 1024(H) ×768(V) | pixels | |
| Pixel pitch | 0.279(H) ×0.279(V) | mm | |
| Pixel arrangement | RGB Vertical stripe | | |
| Display colors | 262,144 | colors | |
| Display mode | Normally white | | |
| Dimensional outline | $298.5(W) \pm 0.5 \times 227.5(V) \pm 0.5 \times 5.7(D)[typ]/6.0(D)[max]$ | mm | |
| Weight | 530[typ] | g | |
| Back-light | CCFL, Horizontal-lamp type | | Note 1 |

<Table 1. General Specifications>

Note 1. CCFL (Cold Cathode Fluorescent Lamp)

2.0 ABSOLUTE MAXIMUM RATINGS

The followings are maximum values which, if exceed, may cause faulty operation or damage to the unit. The operational and non-operational maximum voltage and current values are listed in Table 2.

| Parameter | Symbol | Min | Max | Unit | Remarks |
|-----------------------|-----------------|------|---------------|------|---------|
| Power Supply Voltage | V _{DD} | -0.3 | 4.6 | V | |
| Logic Supply Voltage | V _{IN} | -0.3 | V_{DD} +0.3 | V | |
| Operating Temperature | Т _{ОР} | 0 | +50 | °C | |
| Storage Temperature | T _{SP} | -20 | +60 | °C | |

< Table 2. Absolute Maximum Ratings>

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3.0 ELECTRICAL SPECIFICATIONS

3.1 Electrical Specifications

| Parameter | | Min | Тур | Max | Unit | Remarks |
|---|-----------------------------|--------|--------|-------|------------------|------------------------------|
| Power Supply Voltage | V _{DD} | 3.0 | 3.3 | 3.6 | V | Note 1 |
| Permissible Input Ripple Volta | ge V _{RF} | | | 100 | mV | At $V_{DD} = 3.3 V$ |
| Power Supply Current | I _{DD} | | 350 | | mA | Note 1 |
| High Level Differential Input Signal Voltage | \mathbf{V}_{IH} | | - | +100 | mV | Note 2 |
| Low Level Differential Input Signal Voltage | V _{IL} | -100 | - | | mV | Note 2 |
| Back-light Lamp Voltage | V _{BL} | | 580 | | V _{rms} | Note 3 |
| Back-light Lamp Current | I_{BL} | 3.0 | 6.0 | 7.0 | mA | Note 3 |
| Back-light Lamp operating Frequency | F_L | 40 | 60 | 80 | kHz | One Lamp, Note 4 |
| Lower Start Valtage | · | | | 1,210 | V _{rms} | At Ta = 25 °C |
| Lamp Start Voltage | | | | 1,500 | | At $Ta = 0 \degree C$ |
| Lamp Life | | 10,000 | 15,000 | | Hrs | At $I_{BL} = 6mA$, Note5 |
| | P _D | | 1.2 | | W | Typ. @ Color Bar |
| Power Consumption | Consumption P _{BL} | | 3.5 | | W | Note6,I _{BL} =6mA |
| | P _{total} | | 4.7 | | W | |

Notes :

- 1. The supply voltage is measured and specified at the interface connector of LCM. The current draw and power consumption specified is for 3.3V at 25 $^\circ$ C.
- 2. LVDS Common Mode Voltage , VCM = 1.2[V]
- 3. Reference value, which is measured with Samsung Electric SIC-180 Inverter. (VBLMIN is value at IBLMIN and VBLMAX is value at IBLMAX)
- 4. The lamp frequency should be selected as different as possible from the horizontal synchronous frequency and its harmonics to avoid interference which may cause line flow on the display

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5. End of Life shall be determined by the time when any of the falling is satisfied under continuous lighting at 25 °C and I_{BL} = 6mA.

- Intensity drops to 50% of the Initial Value.
- Driving(Start-up) Voltage during minimum temperature operation is 1300 V_{rms.}
- 6. Calculated value for reference (VBL \times IBL)

4.0 OPTICAL SPECIFICATION

4.1 Overview

The test of Optical specifications shall be measured in a dark room (ambient luminance ≤ 1 lux and temperature = 25 ± 2 °C) with the equipment of Luminance meter system (Goniometer system and TOPCONE BM-5) and test unit shall be located at an approximate distance 50cm from the LCD surface at a viewing angle of Θ and Φ equal to 0°. We refer to $\Theta_{\emptyset=0}$ (= Θ_3) as the 3 o'clock direction (the "right"), $\Theta_{\emptyset=90}$ (= Θ_{12}) as the 12 o'clock direction ("upward"), $\Theta_{\emptyset=180}$ (= Θ_9) as the 9 o'clock direction ("left") and $\Theta_{\emptyset=270}$ (= Θ_6) as the 6 o'clock direction ("bottom"). While scanning Θ and/or \emptyset , the center of the measuring spot on the Display surface shall stay fixed. The backlight should be operating for 30 minutes prior to measurement. VDD shall be 3.3+/-0.3V at 25°C. Optimum viewing angle direction is 6 o'clock.

<Table 4. Optical Specifications>

| Parame | ter | Symbol | Condition | Min | Тур | Max | Unit | Remark |
|-----------------------|------------------------|---------------------|----------------------|-------|-------|-------|-------------------|--------|
| | Horizontal | Θ_3 | | 40 | | | Deg. | |
| Viewing | | Θ, | CR > 10 | 40 | | | Deg. | Note 1 |
| Angle range | Vertical | Θ_{12} | CK > 10 | 15 | | | Deg. | note 1 |
| | vertical | Θ_{6} | | 30 | | | Deg. | |
| Luminance Con | trast ratio | CR | $\Theta = 0^{\circ}$ | 150 | 200 | | | Note 2 |
| Average Lun of Whi | te | Y _w | $\Theta = 0^{\circ}$ | 120 | 150 | | cd/m ² | Note 3 |
| White luminance | uniformity | $\Delta \mathbf{Y}$ | IBL =6mA | | | 1.3 | | Note 4 |
| White Chron | naticity | X _w | $\Theta = 0^{\circ}$ | 0.275 | 0.305 | 0.335 | | Note 5 |
| white childh | llationy | y _w | $\bigcirc -0$ | 0.301 | 0.331 | 0.361 | | |
| | Red | X _R | | | 0.563 | | | |
| | Kcu | y _R | | | 0.324 | | | |
| Reproduction | Green | XG | $\Theta = 0^{\circ}$ | | 0.303 | | | |
| Of color | oreen | УG | 0 0 | | 0.539 | | | |
| | Blue | XB | | | 0.150 | | | |
| | Diuc | y _B | | | 0.139 | | | |
| Dognongo Timo | $Rise(T_r)$ | T _r | Ta= 25° C | | | 40 | | Nata 6 |
| Response Time | Decay(T _d) | T _d | $\Theta = 0^{\circ}$ | | | 50 | ms | Note 6 |
| Cross Ta | alk | СТ | $\Theta = 0^{\circ}$ | | | 2.0 | % | Note 7 |

4.2 Optical Specifications

1. Viewing angle is the angle at which the contrast ratio is greater than 10. The viewing angles

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| are determined for the horizontal or 3, 9 o'clock direction and the vertical or 6, 12 o'clock direction with respect to the optical axis which is normal to the LCD surface (see FIGURE1 shown in Appendix). | | | | | | | |
| shown in Appendix). 2. Contrast measurements shall be made at viewing angle of $\Theta = 0^{\circ}$ and at the center of the LCD surface. Luminance shall be measured with all pixels in the view field set first to white, then to the dark (black) state . (see FIGURE1 shown in Appendix) Luminance Contrast Ratio (CR) is defined mathematically as CR = Luminance when displaying a white raster / | | | | | | | |

Luminance when displaying a black raster.

- 3. Average Luminance of white is defined as arithmetic mean of five measurement points across the LCD surface. Luminance shall be measured with all pixels in the view field set first to white. This measurement shall be taken at the locations shown in FIGURE 2 for a total of the measurements per display.
- 4. The White luminance uniformity on LCD surface is then expressed as : $\Delta Y = Maximum$ Luminance of five points / Minimum Luminance of five points (see FIGURE 3).
- 5. The color chromaticity coordinates specified in Table 4. shall be calculated from the spectral data measured with all pixels first in red, green, blue, and white. Measurements shall be made at the center of the panel.
- 6. The electro-optical response time measurements shall be made as shown in FIGURE 4 (shown in Appendix)by switching the "data" input signal ON and OFF. The times needed for the luminance to change from 10% to 90% is Td and 90% to 10% is Tr.
- 7. Cross-Talk of one area of the LCD surface by another shall be measured by comparing the luminance (Y_A) of a 25mm diameter area, with all display pixels set to a gray level, to the luminance (Y_B) of that same area when any adjacent area is driven dark (Refer to FIGURE 5).

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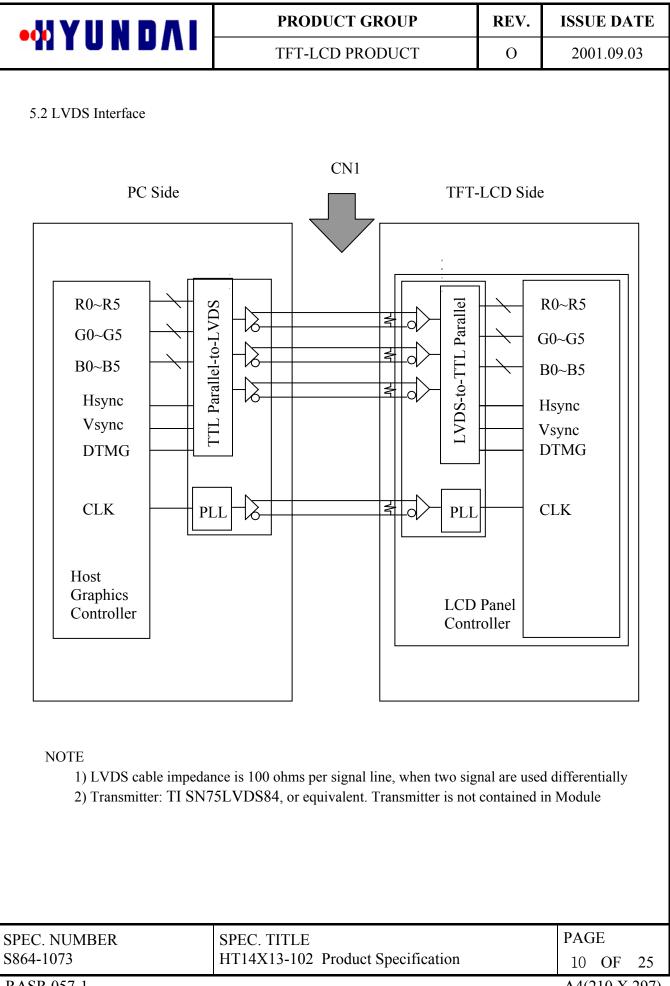
5.0 INTERFACE CONNECTION

5.1 Electrical Interface Connection

The electronics interface connector is a model FI-XB20S-HF10 manufactured by JAE or equivalent. The mating connector part number is FI-XB20M,FI-X20H or equivalent. The connector interface pin assignments are listed in Table 5.

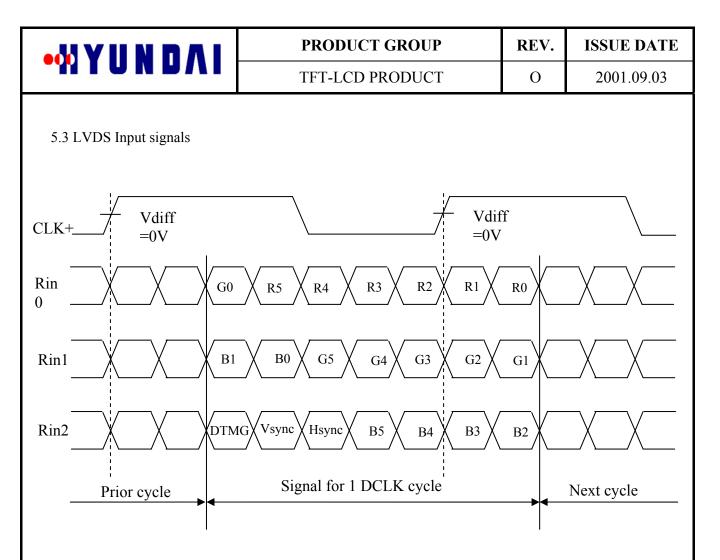
| NO. | Symbol | Function |
|-----|--------|-----------------------------------|
| 1 | VDD1 | Power Supply : +3.3V |
| 2 | VDD2 | Power Supply : +3.3V |
| 3 | VSS1 | Ground |
| 4 | VSS2 | Ground |
| 5 | RIN0- | Transmission Data of 0 Negative - |
| 6 | RIN0+ | Transmission Data of 0 Positive + |
| 7 | VSS3 | Ground |
| 8 | RIN1- | Transmission Data of 1 Negative - |
| 9 | RIN1+ | Transmission Data of 1 Positive + |
| 10 | VSS4 | Ground |
| 11 | RIN2- | Transmission Data of 2 Negative - |
| 12 | RIN2+ | Transmission Data of 2 Positive + |
| 13 | VSS5 | Ground |
| 14 | CLK- | Sampling Clock of Negative - |
| 15 | CLK+ | Sampling Clock of Positive + |
| 16 | VSS6 | Ground |
| 17 | NC1 | No Connection |
| 18 | NC2 | No Connection |
| 19 | VSS7 | Ground |
| 20 | VSS8 | Ground |

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< Pin connection in case of using TI SN75LVDS84 >

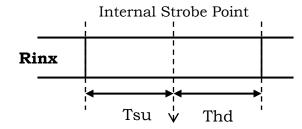
| Input signal | Transmitter | Input signal | Transmitter |
|--------------|-------------|--------------|-------------|
| DCLK | CLK IN(26) | G4 | IN10(10) |
| R0 | IN0(44) | G5 | IN11(12) |
| R1 | IN1(45) | B0 | IN12(13) |
| R2 | IN2(47) | B1 | IN13(15) |
| R3 | IN3(48) | B2 | IN14(16) |
| R4 | IN4(1) | B3 | IN15(18) |
| R5 | IN5(3) | B4 | IN16(19) |
| G0 | IN6(4) | B5 | IN17(20) |
| G1 | IN7(6) | Hsync | IN18(22) |
| G2 | IN8(7) | Vsync | IN19(23) |
| G3 | IN9(9) | DTMG | IN20(25) |

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5.4.LVDS Characteristics

| <table 6.="" characteristics="" lvds=""></table> | | | | | | | | |
|--|--------|------|-----|-----|-------|--|--|--|
| Parameter | Symbol | Min | Тур | Max | Units | | | |
| Potential Difference of High Level Input | VTH | | | 100 | mV | | | |
| Potential Difference of Low Level Input | VTL | -100 | | | mV | | | |
| Input Common Mode Voltage | VCM | 1.0 | 1.2 | 1.4 | V | | | |
| Data Setup Time | Tsu | 600 | | | pS | | | |
| Data Hold Time | Thd | 600 | | | pS | | | |



5.5.Back-light Interface

The Back-light interface connector is a model BHSR-02VS-1 manufactured by JST or equivalent. The connector interface pin assignments are listed in Table 7.

<Table 7. Back-light Electrical Interface>

| Terminal No. | Symbol | Function | Color |
|--------------|--------|---------------------------------|-------|
| 1 | VL | CCFL Power Supply(High Voltage) | Pink |
| 2 | GL | CCFL Power Supply(GND Side) | Black |

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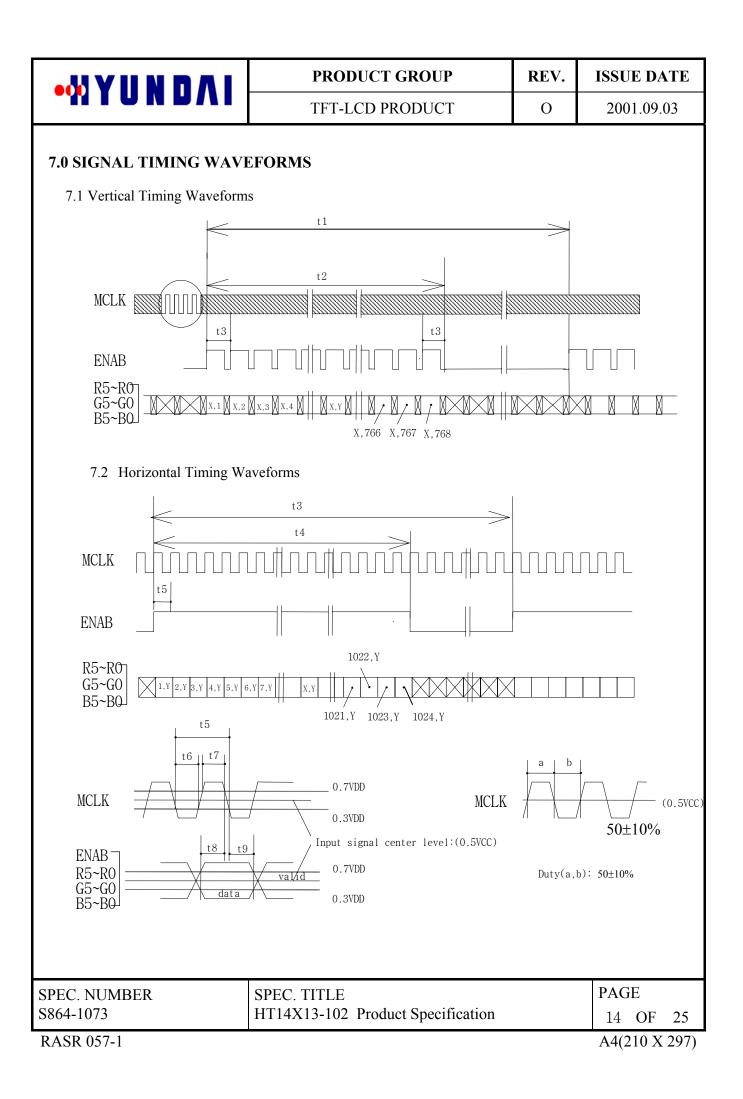
6.0 SIGNAL TIMING SPECIFICATION

The specification of the signal timing parameters is listed in Table 8.

<Table 8. Signal Timing Specification.>

| ITEM | Symbol | Min | Тур | Max | Unit | Remarks |
|---------------------------|--------|-----------|--------------------|-----------|---------|----------|
| Frame Period | t1 | 801 X t3 | 806 X t3 16.67 | 812 X t3 | - ms | 60Hz |
| Vertical Display Period | t2 | 768 X t3 | 768 X t3 15.88 | 768 X t3 | - ms | |
| One Line Scanning Period | t3 | 1280 X t5 | 1344 × t5 20.67 | 1364 X t5 | - us | 48.38KHz |
| Horizontal Display Period | t4 | 1024 × t5 | 1024 X t5 15.75 | 1024 X t5 | - us | |
| Clock Time | t5 | | 15.38 | | ns | 65MHz |
| Clock "L" Time | t6 | 5.0 | | | ns | |
| Clock "H" Time | t7 | 4.0 | | | ns | |
| Set up Time | t8 | 3.5 | | | ns | |
| Hold Time | t9 | 3.5 | | | ns | |

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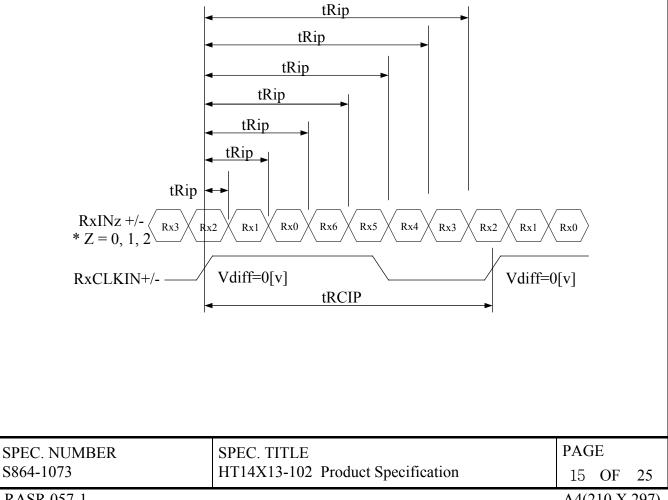
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7.3 LVDS Rx Interface Timing Parameter

The specification of the LVDS Rx interface timing parameter is listed in Table 9.

| Item | Symbol | Min | Тур | Max | Unit | Remark |
|--------------|--------|------------------------|--------------------|------------------------|------|--------|
| PLL Set | tRPLL | - | - | 10.0 | msec | |
| CLKIN Period | tRCIP | | 15.38 | 50 | nsec | |
| Input Data 0 | tRIP1 | -0.2 | 0.0 | +0.2 | nsec | |
| Input Data 1 | tRIP0 | tRICP/7-0.2 | tRICP/7 | tRICP/7+0.2 | nsec | |
| Input Data 2 | tRIP6 | $2 \times tRICP/7-0.2$ | $2 \times tRICP/7$ | $2 \times tRICP/7+0.2$ | nsec | |
| Input Data 3 | tRIP5 | 3 ×tRICP/7-0.2 | $3 \times tRICP/7$ | $3 \times tRICP/7+0.2$ | nsec | |
| Input Data 4 | tRIP4 | $4 \times tRICP/7-0.2$ | $4 \times tRICP/7$ | $4 \times tRICP/7+0.2$ | nsec | |
| Input Data 5 | tRIP3 | 5 × tRICP/7-0.2 | $5 \times tRICP/7$ | $5 \times tRICP/7+0.2$ | nsec | |
| Input Data 6 | tRIP2 | $6 \times tRICP/7-0.2$ | $6 \times tRICP/7$ | $6 \times tRICP/7+0.2$ | nsec | |

<Table 9. LVDS Rx Interface Timing Specification>





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8.0 INPUT SIGNALS, BASIC DISPLAY COLORS & GRAY SCALE OF COLORS

Each color is displayed in sixty-four gray scales from a 6 bit data signal input. A total of 262,144 colors are derived from the resultant 18 bit data. Table 10. shows the input signals, basic display colors and gray scale for each color.

| Colors & Gray Scale | T | I | n 518 | nuis, | Dubi | e uib | pluy | | Data | | - | | r eac | | 01.2 | | | |
|--|----|----------|-------|--------------|-------|--------|------|------|--------|--------------|--------|----|-------|----|------|----------------|---------|---|
| | | | R | ed | | | | | | Signa een | u | | | | q | lue | | |
| Odd & Even | R5 | R4 | R3 | R2 | R1 | R0 | G5 | G4 | G3 | G2 | G1 | G0 | B5 | B4 | B3 | B2 | B1 | B |
| Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Blue | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |
| Green | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| Basic Light Blue | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| Colors Red | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Purple | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |
| Yellow | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| White | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| \uparrow | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Gray Darker | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Scale 1 | | | | ↓ | | | | | | ¥ | | | | | | ↓ | | |
| $\begin{array}{c c} Of & \downarrow \\ Red & Brighter \end{array}$ | | | | ↓ | 6 | | | 6 | | ↓ | C. | C. | c. | 6 | | ↓ | 6 | |
| Red Brighter | 1 | 1 | 1 | 1 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Red | | 1 | 1 | | 1 | | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Grav Darker | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Gray Darker Scale ↑ | | U | U | | U | U | 0 | U | U | | 1 | 0 | 0 | U | U | | U | |
| Of ↓ | | ↓ ↓ | | ↓ | | ↓ ↓ | | | ↓ ↓ | | | | | | | | | |
| Green Brighter | 0 | 0 | 0 | ↓ 0 | 0 | 0 | 1 | 1 | 1 | ↓ 1 | 0 | 1 | 0 | 0 | 0 | \downarrow 0 | 0 | 0 |
| Brighten | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Green | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 |
| Grav Darker | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 |
| Gray Darker Scale ↑ | | Ū | | Ļ | Ŭ | Ŭ | Ŭ | Ŭ | | Ļ | Ŭ | Ŭ | v | Ŭ | | Ļ | 1 | |
| Of ↓ | | | | • . | | | | | | • | | | | | | • . . | | |
| Blue Brighter | 0 | 0 | 0 | • 0 | 0 | 0 | 0 | 0 | 0 | • 0 | 0 | 0 | 1 | 1 | 1 | • 1 | 0 | 1 |
| | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 0 |
| Blue | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |
| Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Gray 1 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 1 |
| Scale Darker | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 1 | 0 |
| Of ↑ | | | | ↓ | | | | | | ↓ | | | | | | ↓ | | |
| White \downarrow | | | | ↓ | | | | | | ↓ | | | | | | \downarrow | | |
| | 1 | 1 | 1 | 1 | 0 | 1 | 1 | 1 | 1 | 1 | 0 | 1 | 1 | 1 | 1 | 1 | 0 | 1 |
| & Brighter | 1 | 1 | 1 | 1 | 1 | 0 | 1 | 1 | 1 | 1 | 1 | 0 | 1 | 1 | 1 | 1 | 1 | 0 |
| & Brighter Black ↓ | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | I | 1 | 1 | - | _ | | | | | | | | | _ | _ | | |
| Black | | 1 | I | Ţ | | | | | | | | | | | | | | |
| Black | | | S | PEC | C. Tľ | ГLE | | | | | | | | | I | PAG | E | |
| Black Uniter White | | 1 | | | | | | oduc | t Spe | ecific | cation | n | | | I | | E OF | |

| <table 10.="" and="" basic="" color.="" colors="" display="" each="" for="" gray="" input="" scale="" signals,=""></table> | <table 10.="" input="" signals<="" th=""><th>, Basic display</th><th>colors and Gray</th><th>scale for each color.></th></table> | , Basic display | colors and Gray | scale for each color.> |
|--|---|-----------------|-----------------|------------------------|
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| 9.0 POWER SEQUENCE To prevent a latch-up or DO shown in below | C operation of the LCD module, the power on ON | /off sequend | |
| Power Supply VDD 0.3VDD OFF Logic Signal | OFF | | $V \stackrel{\clubsuit}{\longrightarrow} U2$ $V2$ $V10$ |
| V1 t1 t1 < t4 t2 t2 < t2 | $t3 t4 t4 \leftarrow t4 \leftarrow t6 t46$ $t5 \leftarrow t88 t4$ | t9 | |
| CCFLPower Su <u>pply</u> | | _ | |
| $t1 \leq 10 \text{ ms}$ | t6 \leq 10 | ms | |
| $0 \le t^2 \le 50 \text{ ms}$ | t7 ≥100 |) ms | |
| $0 \le t3 \le 50 \text{ ms}$ | t8 \geq 200 |) ms | |
| $0 \le t4 \le 50 \text{ ms}$ | t9 $\geq 1s$ | | |
| $0 \le t5 \le 50 \text{ ms}$ | $t10 \leq 10$ | ms (Note2. |) |
| | $2.4 V \le V2 \le 3.0V$ (Note3.) | | |
| or OFF Note1. : Do not keep the in | terface signal high-impedance when power is | | ply is turned ON |
| Note2. : Momentary Voltag Note3. : Momentary Drop | ge Drop Time. | | |
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10.0 MECHANICAL CHARACTERISTICS

10.1 Dimensional Requirements

FIGURE 6 (located in Appendix) shows mechanical outlines for the model [HT14X13-102]. Other parameters are shown in Table 11.

| Parameter | Specification | Unit |
|---------------------|--|--------|
| Active area | 285.696 (H) ×214.272(V) | mm |
| Number of pixels | 1024(H) ×768(V) | pixels |
| | $(1 \text{ pixel} = \mathbf{R} + \mathbf{G} + \mathbf{B} \text{ dots})$ | |
| Pixel pitch | 0.279(H) ×0.279(V) | mm |
| Pixel arrangement | RGB Vertical stripe | |
| Display colors | 262,144 | colors |
| Display mode | Normally white | |
| Dimensional outline | 298.5 \pm 0.5(W) \times 227.5 \pm 0.5(V) \times 5.7(D)typ./6.0(D)max | mm |
| Weight | 530 Typical | gram |
| Back-light | CCFL, Horizontal-lamp type | |

| <table 1<="" th=""><th>1. Dime</th><th>nsional</th><th>Parameters.></th></table> | 1. Dime | nsional | Parameters.> |
|---|---------|---------|--------------|
|---|---------|---------|--------------|

10.2 Mounting

See FIGURE 6. (shown in Appendix)

10.3 Anti-Glare and Polarizer Hardness.

The surface of the LCD has an anti-glare coating to minimize reflection and a coating to reduce scratching.

10.4 Light Leakage

There shall not be visible light from the back-lighting system around the edges of the screen as seen from a distance 50cm from the screen with an overhead light level of 350lux.

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11.0 RELIABLITY TEST

The Reliability test items and its conditions are shown in below.

<Table 12. Reliability test>

| No | Test Items | Conditions |
|----|---|---|
| 1 | High temperature storage test | $Ta = 60 \ ^{\circ}C$, 240 hrs |
| 2 | Low temperature storage test | Ta = -20 °C, 240 hrs |
| 3 | High temperature & high humidity operation test | Ta = 50 °C, 80%RH, 240hrs |
| 4 | High temperature operation test | Ta = 50 °C, 240hrs |
| 5 | Low temperature operation test | Ta = 0 °C, 240 hrs |
| 6 | Thermal shock | Ta = -20 °C \leftrightarrow 60 °C (0.5 hr), 100 cycle |
| 7 | Vibration test | 1.5G,10~500Hz for X,Y,Z axis |
| | (non-operating) | 30 minutes for each axis |
| 8 | Shock test | 50G,18msec,trapezoidal |
| | (non-operating) | 220G,2msec,half sine |
| 9 | Electrostatic discharge test | Air : 150 pF, 330 Ω, 15 KV |
| | (non-operating) | Contact : 150 pF , 330Ω , 8 KV |

12.0 HANDLING & CAUTIONS

- (1) Cautions when taking out the module
 - Pick the pouch only, when taking out module from a shipping package.
- (2) Cautions for handling the module
 - As the electrostatic discharges may break the LCD module, handle the LCD module with care. Peel a protection sheet off from the LCD panel surface as slowly as possible.
 - As the LCD panel and back light element are made from fragile glass material, impulse and pressure to the LCD module should be avoided.
 - As the surface of the polarizer is very soft and easily scratched, use a soft dry cloth without chemicals for cleaning.
 - Do not pull the interface connector in or out while the LCD module is operating.
 - Put the module display side down on a flat horizontal plane.
 - Handle connectors and cables with care.

(3) Cautions for the operation

- When the module is operating, do not lose CLK, ENAB signals. If any one of these signals is lost, the LCD panel would be damaged.
- Obey the supply voltage sequence. If wrong sequence were applied, the module would be damaged.

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- (4) Cautions for the atmosphere
 - Dewdrop atmosphere should be avoided.
 - Do not store and/or operate the LCD module in a high temperature and/or humidity atmosphere. Storage in an electro-conductive polymer packing pouch and under relatively low temperature atmosphere is recommended.
- (5) Cautions for the module characteristics
 - Do not apply fixed pattern data signal to the LCD module at product aging.
 - Applying fixed pattern for a long time may cause image sticking.
- (6) Other cautions
 - Do not disassemble and/or re-assemble LCD module.
 - Do not re-adjust variable resistor or switch etc.
 - When returning the module for repair or etc., Please pack the module not to be broken. We recommend using the original shipping packages.

13.0 PACKING INFORMATION

HYDIS Provides the standard shipping container for customers, unless customer specifies their packing information.

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