

# LCD Module Technical Specification

First Edition  
Nov 12, 2007

Final Revision  
\*\*\*\*\*

---

Type No. **T-55290D050J-LW-A-AAN**

---

## OPTREX CORPORATION

Approved : *Shigeo Suzuki*  
-QUALITY ASSURANCE DIVISION\_\_\_\_\_

Checked : *Toshiyuki Okamoto*  
-MOBILE,CONSUMER&INDUSTRY DESIGN DIV.

Prepared : *Ryuya Abe*  
-MOBILE,CONSUMER&INDUSTRY DESIGN DIV.

APPROVED

By \_\_\_\_\_

Signature :

Date :

Please return this specification within two month with your signature.  
If not returned within two month ,specification will be considered  
as having been accepted.

# CONTENTS

No.	Item	Page
--	CONTENTS	2
1	APPLICATION	3
2	OVERVIEW	4
3	ABSOLUTE MAXIMUM RATINGS	5
4	ELECTRICAL CHARACTERISTICS	5
5	INTERFACE PIN CONNECTION	7
6	INTERFACE TIMING	8
7	BLOCK DIAGRAM	13
8	MECHANICAL SPECIFICATION	14
9	OPTICAL CHARACTERISTICS	16
10	RELIABILITY TEST CONDITION	19
10	RELIABILITY TEST CONDITION	19
11	INSPECTION STANDARDS	20
12	OTHER FEATURE	21
13	HANDLING PRECAUTIONS FOR TFT-LCD MODULE	22
--	PACKAGING SPECIFICATION	25
--	PRODUCTS NUMBER LABELING FORMS	27

# 1. APPLICATION

This specification applies to color TFT-LCD module, T-55290GD050J-LW-A-AAN.

These specification papers are the proprietary product of OPTREX and include materials protected under copyright of OPTREX. No part of this document may be reproduced in any form or by any means without the express written permission of OPTREX.

OPTREX does not assume any liability for infringement of patents, copyrights or other intellectual property rights of third parties by or arising from use of a product specified in this document. No license, express, implied or otherwise, is granted under any patents, copyrights or other intellectual property rights of OPTREX or of others.

OPTREX classifies the usage of the TFT-LCD module as follows. Please confirm the usage before using the product.

(1) Standard Usage

Computers, office equipment, factory automation equipment, test and measurement equipment, communications, transportation equipment(automobiles, ships, trains, etc.), provided, however, that operation is not influenced by TFT-LCD directly.

(2) Special Usage

Medical equipment, safety equipment, transportation equipment, provided, however, that TFT-LCD is necessary to its operation.

(3) Specific Usage

Cockpit Equipment, military systems, aerospace equipment, nuclear reactor control systems, life support systems and any other equipment. OPTREX should make a contract that stipulate apportionment of responsibilities between OPTREX and our customer.

The product specified in this document is designed for "Standard Usage" unless otherwise specified in this document. If customers intend to use the product for applications other than those specified for "Standard Usage", they should contact OPTREX sales representative in advance.

OPTREX has been making continuous effort to improve the reliability of its products. Customers should implement sufficient reliability design of their application equipments such as redundant system design, fail-safe functions, anti-failure features.

OPTREX assumes no responsibility for any damage resulting from the use of the product that does not comply with the instructions and the precautions specified in this document.

Please contact and consult a OPTREX sales representative for any questions regarding this product.

## 2. OVERVIEW

T-55290GD050J-LW-A-AAN is 5.0" color TFT-LCD (Thin Film Transistor Liquid Crystal Display) module composed of LCD panel, driver ICs, control circuit, and backlight unit.

By applying 6 bit or 8 bit digital data, 800 × 480, 262k-color or 16.7M-color images are displayed on the 5.0" diagonal screen. Input power voltage is 3.3 V for LCD driving.

The type of data and control signals are digital and transmitted via CMOS interface per Typ. 30.4 MHz clock cycle.

Driver circuit for LED backlight is not included in this module. General specifications are summarized in the following table:

ITEM	SPECIFICATION
Display Area (mm)	108.0(H) × 64.8(V) (5.0-inch diagonal)
Number of Dots	800 × 3 (H) × 480 (V)
Pixel Pitch (mm)	0.135(H) × 0.135 (V)
Color Pixel Arrangement	RGB vertical stripe
Display Mode	Normally black
Number of Color	262k(6 bit/color) 16.7M(8 bit/color)
Luminance (cd/m <sup>2</sup> )	200
Wide Viewing Angle Technology	IPS
Viewing Angle (CR □□10)	□85□85° (H) -85~85° (V)
Surface Treatment	Clear and hard-coating 2H
Electrical Interface	CMOS (6 bit/8 bit)
Module Size (mm)	120.0(W) × 76.5(H) × 5.3(D)
Module Mass (g)	75
Backlight Unit	Edge-light, LED

Characteristic value without any note is typical value.

### 3. ABSOLUTE MAXIMUM RATINGS

ITEM	SYMBOL	MIN.	MAX.	UNIT
Power Supply Voltage for LCD	VCC	-0.3	4.0	V
Logic Input Voltage	VI	-0.3	6.0	V
Operation Temperature (Panel) <small>Note 1,2)</small>	T <sub>op(Panel)</sub>	-20	70	°C
Operation Temperature (Ambient) <small>Note 2)</small>	T <sub>op(Ambient)</sub>	-20	70	°C
Storage Temperature <small>Note 2)</small>	T <sub>stg</sub>	-20	80	°C

[Note]

1) Measured at the center of active area and at the center of panel back surface

2) Top, T<sub>stg</sub> ≤ 40°C : 90%RH max. without condensation

Top, T<sub>stg</sub> > 40°C : Absolute humidity shall be less than the value of 90%RH at 40°C without condensation.

### 4. ELECTRICAL CHARACTERISTICS

(1) TFT·LCD

Ambient temperature: Ta = 25°C

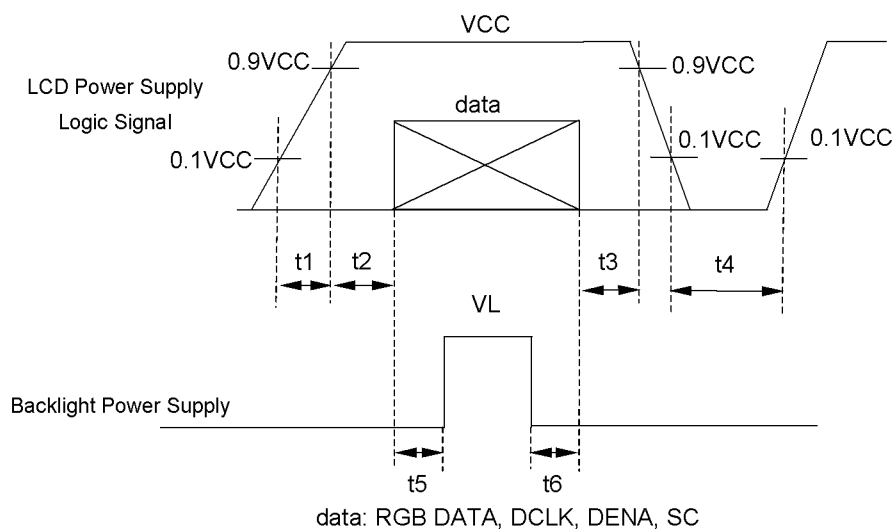
ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT	Remarks
Power Supply Voltage for LCD	VCC	3.0	3.3	3.6	V	*1)
Power Supply Current for LCD	ICC	--	175	300	mA	*2)
Permissible Input Ripple Voltage	VRP	--	--	100	mVp-p	VCC = +3.3V
Logic Input Voltage	High	VIH	2.0	--	5.5	V
	Low	VIL	0	--	0.8	V

\*1) Power and signals sequence:

$$t1 \leq 10 \text{ ms} \quad 200 \text{ ms} \leq t4$$

$$0 < t2 \leq 50 \text{ ms} \quad 200 \text{ ms} \leq t5$$

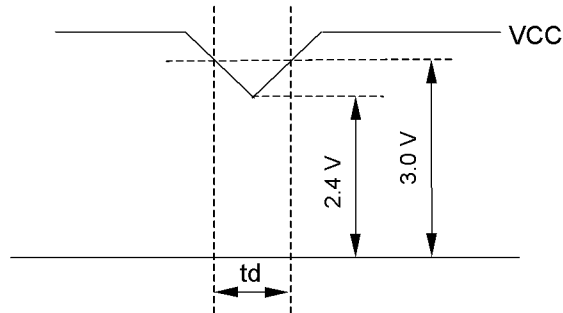
$$0 < t3 \leq 50 \text{ ms} \quad 0 \leq t6$$



VCC-dip conditions:

- 1) When  $2.4\text{ V} \leq VCC < 3.0\text{ V}$ ,  $t_d \leq 10\text{ ms}$
- 2) When  $VCC < 2.4\text{ V}$

VCC-dip conditions should also follow the power and signals sequence.



\*2) Typical current condition:

- 64-gray-bar-pattern(6 bit)
- 256-gray-bar-pattern(8 bit)
- 480 line mode

$VCC = + 3.3\text{ V}$ ,  $f_H=31.6\text{kHz}$ ,  $f_V=60\text{Hz}$ ,  $f_{CLK}= 30.4\text{MHz}$

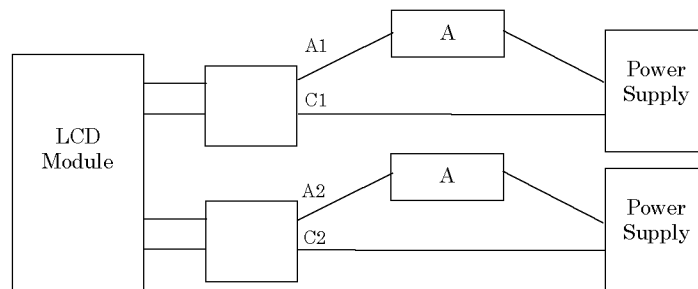
(2) Backlight

$T_a=25^\circ\text{C}$

ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT	Remarks
Lamp Voltage	VL	--	(19.2)	(21.0)	V	
Lamp Current	IL	--	15.0	20.0	mA	*1)

\*1) Constant Current Drive

\*2) Lamp Current measurement method



## 5. INTERFACE PIN CONNECTION

CN 1(Interface Signal) Used connector: FH23-45S-0.3SHW(05) (HIROSE)

Pin No.	Symbol	Function
1	VCC	3.3 V Power Supply
2	VCC	3.3 V Power Supply
3	GND	
4	SC	Scan direction control (Low=Normal, High=Reverse)
5	DENA	Data enable signal (to settle the viewing area)
6	GND	
7	B7	Blue data signal(MSB)
8	B6	Blue data signal
9	B5	Blue data signal
10	B4	Blue data signal
11	B3	Blue data signal
12	B2	Blue data signal
13	B1	Blue data signal *3)
14	B0	Blue data signal(LSB) *3)
15	GND	
16	G7	Green data signal(MSB)
17	G6	Green data signal
18	G5	Green data signal
19	G4	Green data signal
20	G3	Green data signal
21	G2	Green data signal
22	G1	Green data signal *3)
23	G0	Green data signal(LSB) *3)
24	GND	
25	R7	Red data signal(MSB)
26	R6	Red data signal
27	R5	Red data signal
28	R4	Red data signal
29	R3	Red data signal
30	R2	Red data signal
31	R1	Red data signal *3)
32	R0	Red data signal(LSB) *3)
33	GND	
34	VD	Vertical sync signal *1)
35	HD	Horizontal sync signal *1)
36	GND	
37	DCLK	Clock signal for sampling catch data signal
38	GND	
39	NC	
40	NC	
41	NC	
42	LED_C1	LED cathode①
43	LED_C2	LED cathode②
44	LED_A2	LED anode②
45	LED_A1	LED anode①

\*1) HD and VD are not being used for timing control.

\*2) The shielding case is connected with GND

\*3) In case of 6 bit mode, Input signal should be low.

## 6. INTERFACE TIMING

### (1) Timing Specifications

ITEM		SYMBOL	MIN.	TYP.	MAX.	UNIT	
DCLK	Frequency	f <sub>CLK</sub>	--	30.4	45	MHz	
	Period	t <sub>CLK</sub>	22.2	32.9	--	ns	
	Low Width	t <sub>WCL</sub>	10	--	--	ns	
	High Width	t <sub>WCH</sub>	10	--	--	ns	
DATA(R,G,B), DENA	Set up time	t <sub>DS</sub>	4	--	--	ns	
	Hold time	t <sub>DH</sub>	4	--	--	ns	
DENA	Horizontal	Active Time	t <sub>HA</sub>	800	800	800	t <sub>CLK</sub>
		Blanking Time	t <sub>HB</sub>	20	160	--	t <sub>CLK</sub>
		Frequency	f <sub>H</sub>	--	31.6	45	kHz
		Period	t <sub>H</sub>	22.2	31.7	--	□s
	Vertical	Active Time	t <sub>VA</sub>	480	480	480	t <sub>H</sub>
		Blanking Time	t <sub>VB</sub>	3	45	--	t <sub>H</sub>
		Frequency	f <sub>V</sub>	55	60	75	Hz
		Period	t <sub>V</sub>	13.3	16.7	18.2	ms

[Note]

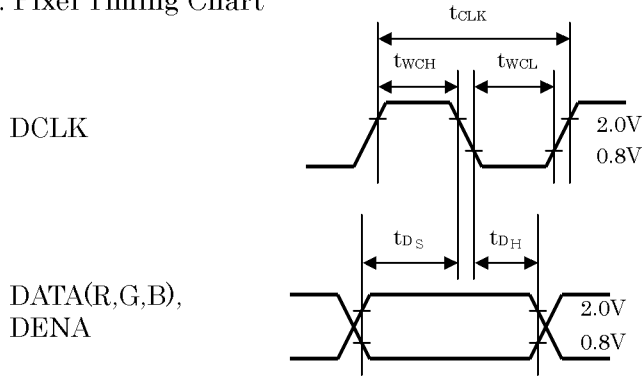
- 1) DATA is latched at fall edge of DCLK in this specification.
- 2) DENA (Data Enable) should always be positive polarity as shown in the timing specification.
- 3) DCLK should appear during all invalid period.
- 4) In case of blanking time fluctuation, please satisfy following condition.

$$t_{VBn} > t_{VBn-1} - 3(t_H)$$

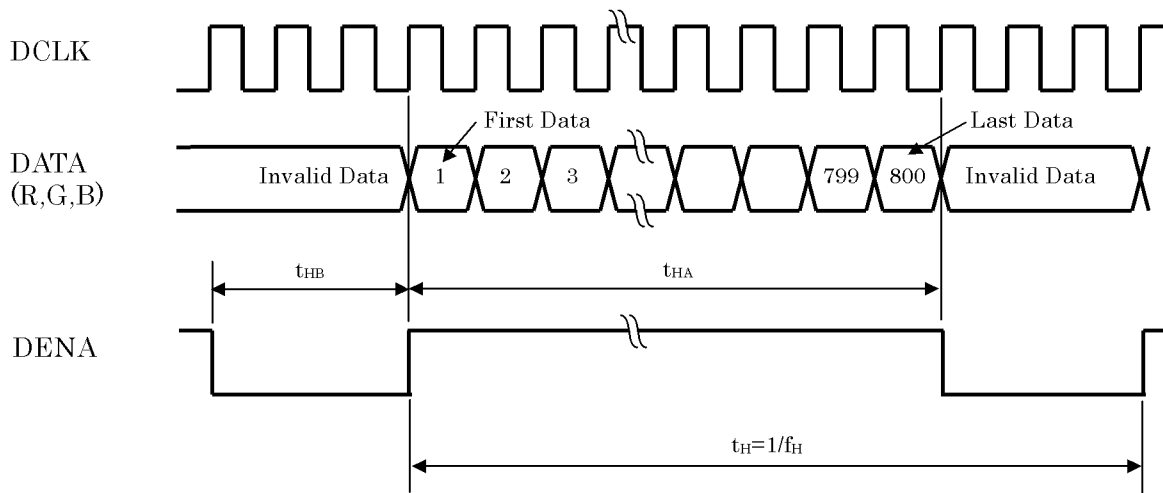


(2) Timing Chart

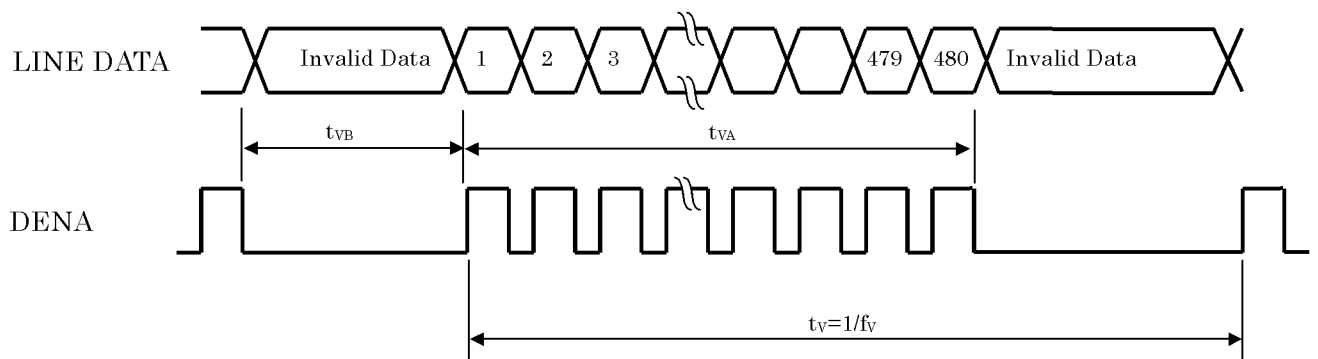
a. Pixel Timing Chart



b. Horizontal Timing Chart



c. Vertical Timing Chart



(3) Color Data Assignment

a. 6 bit input

COLOR		INPUT DATA																								
		R DATA						G DATA						B DATA												
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0	
		MSB						LSB			MSB						LSB			MSB						LSB
BASIC COLOR	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	RED(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	GREEN(63)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	
	BLUE(63)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	0	
	CYAN	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	0	1	1	1	1	1	1	0	0	
	MAGENTA	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	0	
	YELLOW	1	1	1	1	1	1	0	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	
	WHITE	1	1	1	1	1	1	0	0	1	1	1	1	1	1	0	0	1	1	1	1	1	1	0	0	
RED	RED(1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	RED(2)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	RED(62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	RED(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
GREEN	GREEN(1)	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0		
	GREEN(2)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0		
	GREEN(62)	0	0	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0		
	GREEN(63)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	
BLUE	BLUE(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0		
	BLUE(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0		
	BLUE(62)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0	0		
	BLUE(63)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	0	

[Note]

1) Definition of gray scale

Color (n) ---n indicates gray scale level.

Higher n means brighter level.

2) Data

1:High, 0: Low

b. 8 bit input

COLOR		INPUT DATA																							
		R DATA								G DATA								B DATA							
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0
		MSB							LSB	MSB						LSB	MSB								LSB
BASIC COLOR	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN(255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	BLUE(255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	CYAN	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	MAGENTA	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	YELLOW	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	WHITE	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
RED	RED(1)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(2)	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
GREEN	GREEN(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
	GREEN(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
	GREEN(255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
BLUE	BLUE(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	BLUE(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	BLUE(255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1

[Note]

1) Definition of gray scale

Color (n) ---n indicates gray scale level.

Higher n means brighter level.

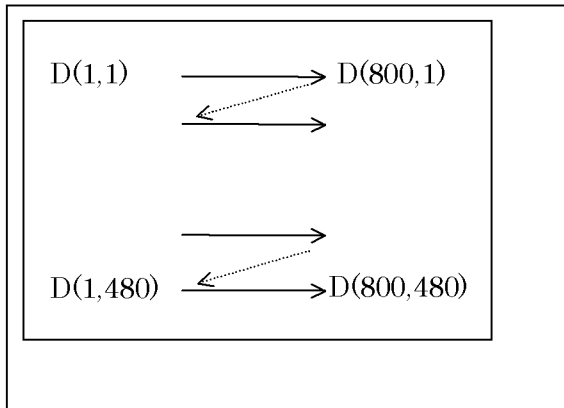
2) Data

1:High, 0: Low

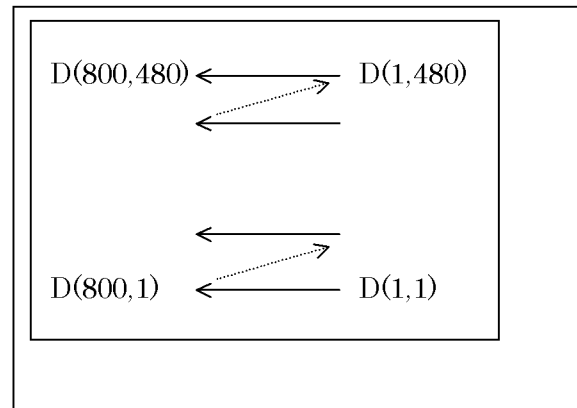
(4) Display Position and Scan Direction

D(X,Y) shows the data number of input signal for LCD panel signal processing PCB.

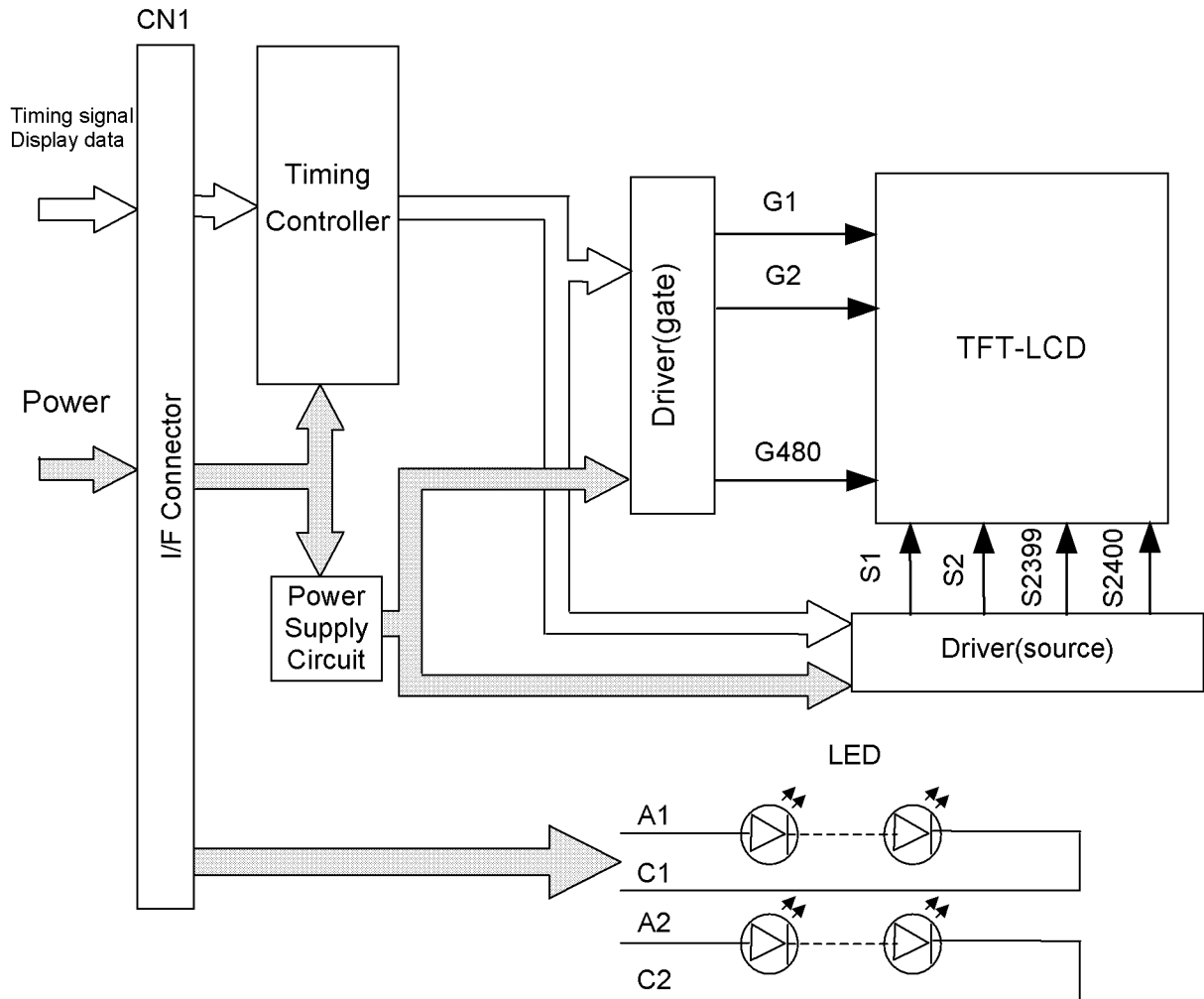
SC: Low



SC: High

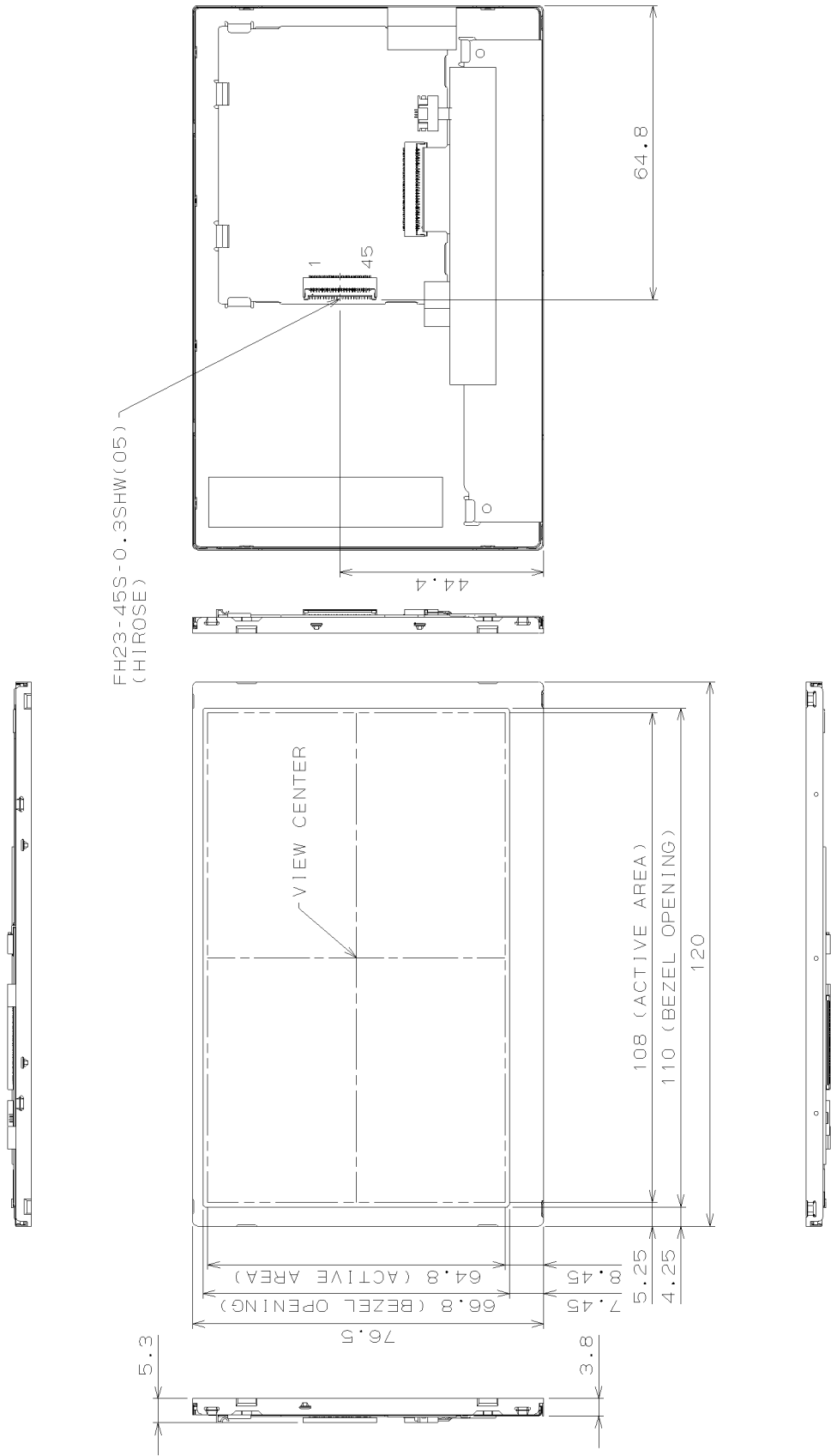


## 7. BLOCK DIAGRAM



# 8. MECHANICAL SPECIFICATIONS

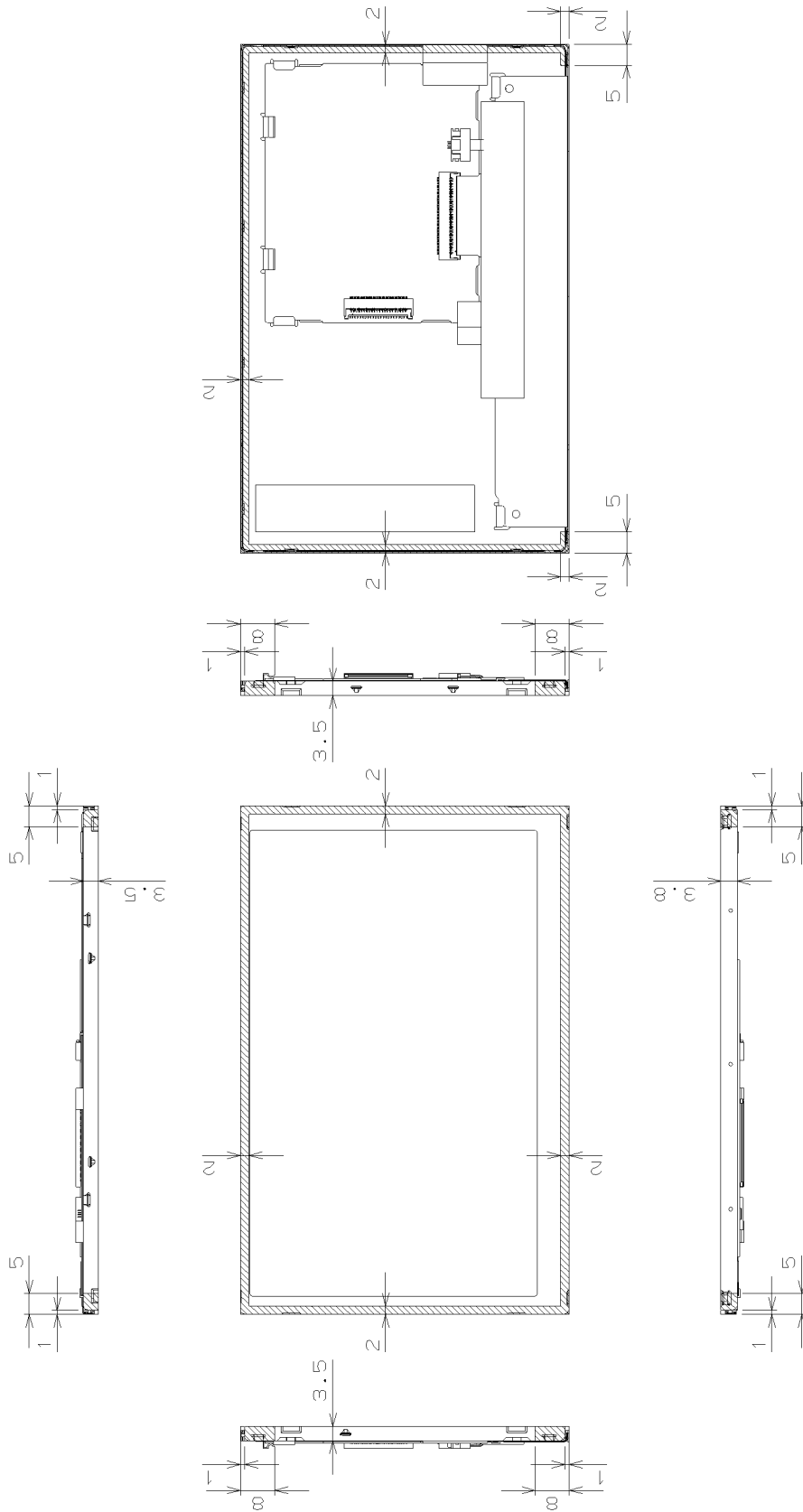
## (1) Outline Dimensions



1) Tolerance is  $\pm 0.5\text{mm}$  unless noted.  
2) Third angle projection

(Unit:mm)

(2) Recommended Holding Area



Hatching: Recommended holding area

- 1) Tolerance is  $\pm 0.5\text{mm}$  unless noted.
- 2) Third angle projection

(Unit:mm)

## 9. OPTICAL CHARACTERISTICS

Ta=25°C, VCC=3.3 V, Input Signals: Typ. Values shown in Section 6

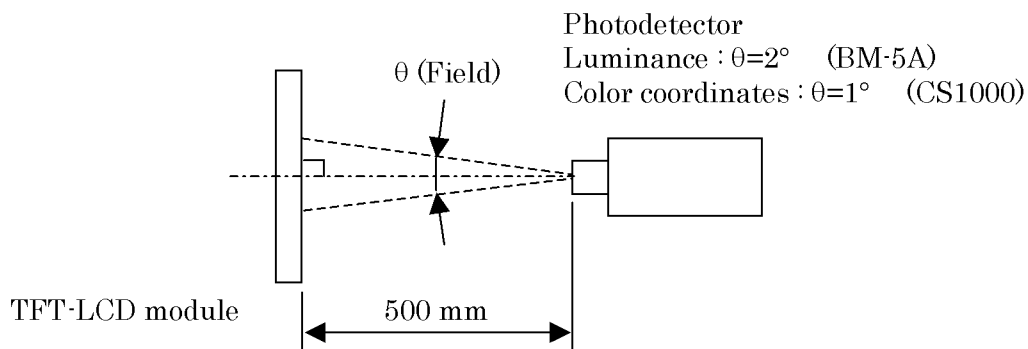
ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT	Remarks	
Contrast Ratio	CR	$\theta_V=0^\circ, \theta_H=0^\circ$	300	500	--	--	*1)*2)*5)	
Luminance	Lw	$\theta_V=0^\circ, \theta_H=0^\circ$	100	200	--	cd/m <sup>2</sup>	*1)*5)	
Luminance Uniformity	$\Delta Lw$	$\theta_V=0^\circ, \theta_H=0^\circ$	--	--	30	%	*1)*3)*5)	
Response Time	tr	$\theta_V=0^\circ, \theta_H=0^\circ$	--	13	--	ms	*1)*4)*5)	
	tf	$\theta_V=0^\circ, \theta_H=0^\circ$	--	15	--	ms	*1)*4)*5)	
Viewing Angle	Horizontal	$\theta_H$	CR $\geq$ 10	-70~70	-85~85	--	°	*1)*5)
	Vertical	$\theta_V$		-70~70	-85~85	--	°	*1)*5)
Image Sticking	tis	2 h	--	--	2	s	*6)	
Color Coordinates	Red	Rx	$\theta_V=0^\circ, \theta_H=0^\circ$	0.552	0.602	0.652	--	*1)*5)
		Ry		0.319	0.369	0.419		
	Green	Gx		0.300	0.350	0.400		
		Gy		0.533	0.583	0.633		
	Blue	Bx		0.102	0.152	0.202		
		By		0.092	0.142	0.192		
White	Wx	0.281	0.331	0.381				
	Wy	0.318	0.368	0.418				

[Note]

These items are measured using CS1000(MINOLTA) for color coordinates, EZContrast(ELDIM) for viewing angle and CS1000 or BM-5A(TOPCON) for others under the dark room condition (no ambient light) after more than 30 minutes from turning on the lamp unless noted.

Condition: IL=15.0 mA

Measurement method for luminance and color coordinates is as follows.

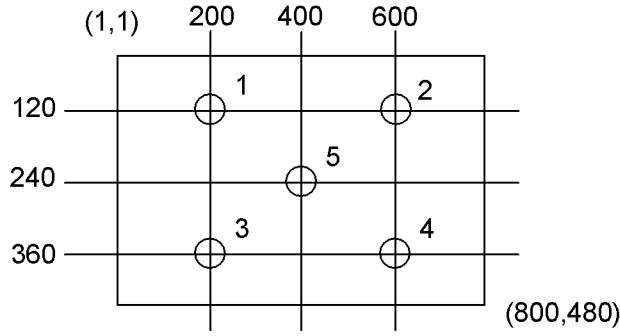


The luminance is measured according to FLAT PANEL DISPLAY MEASUREMENTS STANDARD (VESA Standard).



\*1) Measurement Point

Contrast Ratio, Luminance, Response Time, Viewing Angle, Color Coordinates: Display Center  
 Luminance Uniformity: point 1~5 shown in a figure below



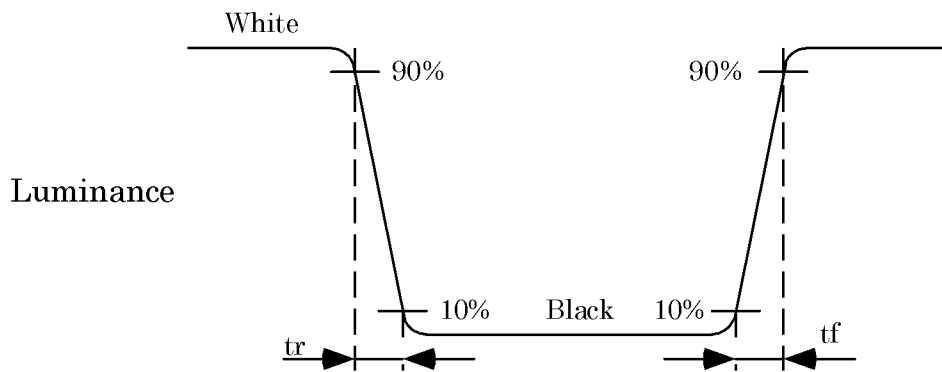
\*2) Definition of Contrast Ratio

$$CR = \text{Luminance with all white pixels} / \text{Luminance with all black pixels}$$

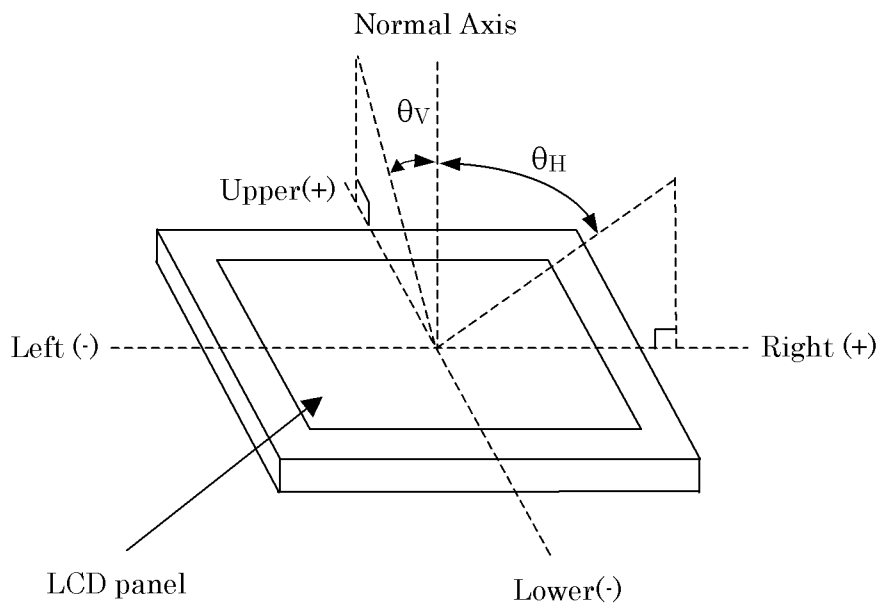
\*3) Definition of Luminance Uniformity

$$\Delta L_w = [L_w(\text{MAX}) / L_w(\text{MIN}) - 1] \times 100$$

\*4) Definition of Response Time

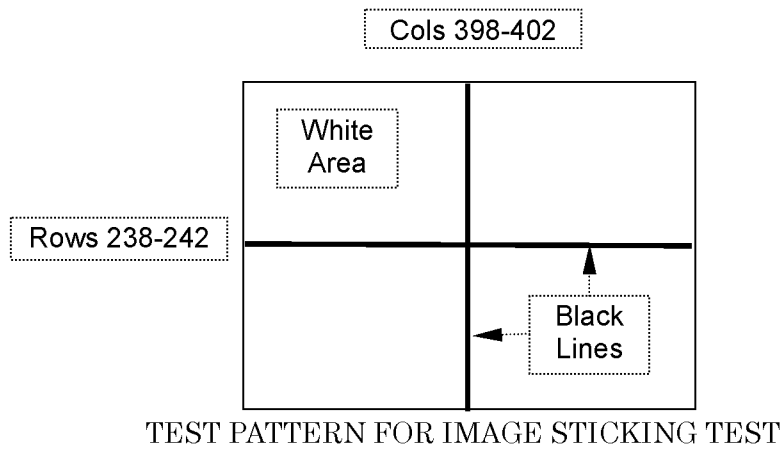


\*5) Definition of Viewing Angle ( $\theta_v$  and  $\theta_H$ )



\*6) Image Sticking

Continuously display the test pattern shown in the figure below for two-hours. Then display a completely white screen. The previous image shall not persist more than two seconds at 25°C.



## 10. RELIABILITY TEST CONDITION

### (1) Temperature and Humidity

ITEM	CONDITIONS
HIGH TEMPERATURE HIGH HUMIDITY OPERATION	40°C, 90%RH, 240 h (No condensation)
HIGH TEMPERATURE OPERATION	70°C, 240 h
LOW TEMPERATURE OPERATION	-20°C, 240 h
HIGH TEMPERATURE STORAGE	80°C, 240 h
LOW TEMPERATURE STORAGE	-20°C, 240 h
THERMAL SHOCK (NON-OPERATION)	BETWEEN -20°C (1h) and 80°C(1h), 100 CYCLES

### (2) Shock & Vibration

ITEM	CONDITIONS
SHOCK (NON-OPERATION)	Shock level: 1470m/s <sup>2</sup> (150G) Waveform: half sinusoidal wave, 2ms Number of shocks: one shock input in each direction of three mutually perpendicular axis for a total of six shock inputs
VIBRATION (NON-OPERATION)	Vibration level: 9.8m/s <sup>2</sup> (1.0G) Waveform: sinusoidal Frequency range: 5 to 500Hz Frequency sweep rate: 0.5 octave /min Duration: one sweep from 5 to 500 Hz in each of three mutually perpendicular axis(total 3 hours)

### (3) Judgment standard

The judgment of the above tests should be made as follow:

Pass: Normal display image, no damage of the display function. (ex. no line defect)

Partial transformation of the module parts should be ignored.

Fail: No display image, damage of the display function. (ex. line defect)

## 12. OTHER FEATURE

This LCD module complies with RoHS<sup>\*)</sup> directive.

<sup>\*)</sup> RoHS: Restriction of the use of certain hazardous substances in electrical and electronic equipment