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# 1. Application

This document defines the specification of T-55786GD084J-LW-AAN. (RoHS Compliant)

#### 2. Construction and outline

LCD : Transmissive color dot matrix type TFT

Backlight system : LED

Polarizer : Anti-Glare treatment

Interface : LVDS

Additional circuit : Timing controller, Power supply (3.3V input)

: Constant current circuit for LED Backlight(12V input)

# 3. Mechanical specifications

| Item                  | Specification  | Unit |
|-----------------------|--|------|
| Outline dimensions 1) | $199.5(W) \times 149.0(H) \times 11.5(D)$              | mm   |
| Active area           | $170.4(W) \times 127.8(H)$ (21.3cm/8.4 inch(Diagonal)) | mm   |
| Dot format            | 800×(R,G,B)(W)×600(H)                                  | dot  |
| Dot pitch             | 0.071(W)×0.213(H)                                      | mm   |
| Base color 2)         | Normally Black   | -    |
| Mass                  | (390max)   | g    |

- 1) Projection not included. Please refer to outline for details.
- 2) Due to the characteristics of the LCD material, the color varies with environmental temperature.



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# 4. Absolute maximum ratings

#### 4-1. Electrical absolute maximum ratings

|                      | Item              | Symbol            | Min. | Max.                   | Unit |
|----------------------|-------------------|-------------------|------|------------------------|------|
| Supply voltag        | ge(+3.3V)         | $V_{\mathrm{DD}}$ | -0.3 | 4.0                    | V    |
| Supply voltag        | ge(+12V)          | $V_{\rm IN}$      | -0.3 | 14.0                   | V    |
| Input signal voltage | RxINi+, RxINi- 1) | $V_{I1}$          | -0.3 | 2.8                    | V    |
|                      | CK IN+, CK IN-    | $V_{I2}$          | -0.3 | 2.8                    | V    |
|                      | SELLVDS           | $V_{I3}$          | -0.3 | $V_{\mathrm{DD}}$ +0.5 | V    |
|                      | BLBRT, BLEN       | $V_{I4}$          | -0.3 | $V_{\mathrm{IN}}$      | v    |

- 1) i=0,1,2,3
- 2)  $V_{DD}$  must be supplied correctly within the range described in 5-1.

#### 4-2. Environmental absolute maximum ratings

| Item                  |            | Symbol           | Min.  | Max. | Unit                 |
|-----------------------|------------|------------------|-------|------|----------------------|
| Operating temperature | 1)         | Тор              | (-30) | (80) | $^{\circ}\mathrm{C}$ |
| Storage temperature   | 2)         | Tsto             | -30   | 80   | $^{\circ}\mathrm{C}$ |
| Operating humidity    | 3)         | Нор              | 10    | 4)   | %RH                  |
| Storage humidity      | 3)         | H <sub>STO</sub> | 10    | 4)   | %RH                  |
| Vibration             |            |                  | 5)    | 5)   |                      |
| Shock                 | <b>•</b> • | -                | 6)    | 6)   | -                    |

- 1) Operating temperature means a temperature which operation shall be guaranteed. Since display performance is evaluated at 25°C, another temperature range should be confirmed.
- 2) Temp. = -30°C < 48h, Temp. = 80°C < 168h

  Store LCD at normal temperature/humidity. Keep them free from vibration and shock.

  An LCD that is kept at a low or a high temperature for a long time can be defective due to other conditions, even if the low or high temperature satisfies the standard.

  (Please refer to "Precautions for Use" for details.)
- 3) Non-condensing
- 4) Temp. ≤ 40°C, 85%RH Max.

Temp. > 40°C, Absolute humidity shall be less than 85%RH at 40°C.

5)

| Frequency       | 10∼55 Hz | Acceleration value          |
|-----------------|----------|-----------------------------|
| Vibration width | 0.15mm   | $(0.3\sim 9 \text{ m/s}^2)$ |
| Interval        | 10-55-10 | Hz 1 minutes                |

2 hours in each direction X, Y, Z (6 hours total) EIAJ ED-2531

6) Acceleration: 490 m/s², Pulse width: 11 ms 3 times in each direction: ±X, ±Y, ±Z EIAJ ED-2531



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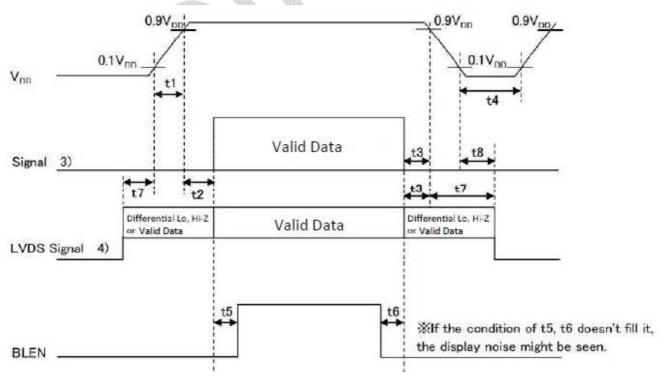
# 5. Electrical characteristics

### 5-1. LCD

Temp. =  $-20 \sim 70$ °C

|                                     |       |                   |                       |                      |      | remp. –              | 20 10 0 |
|-------------------------------------|-------|-------------------|-----------------------|----------------------|------|----------------------|---------|
| Item                                |       | Symbol            | Condition             | Min.                 | Тур. | Max.                 | Unit    |
| Supply voltage                      | 1)    | $V_{ m DD}$       | -                     | 3.0                  | 3.3  | 3.6                  | V       |
| Current consumption                 |       | ${ m I}_{ m DD}$  | 2)                    | -                    | 270  | 330                  | mA      |
| Permissive input ripple vol         | tage  | $V_{\mathrm{RP}}$ | V <sub>DD</sub> =3.3V | -                    | -    | 100                  | mVp-p   |
| Input signal voltage                | 3)    | $V_{\mathrm{IL}}$ | "Low" level           | 0                    | -    | 0.8                  | V       |
| input signal voltage                | ა)    | $V_{\mathrm{IH}}$ | "High" level          | 2.0                  | -    | $V_{\mathrm{DD}}$    | V       |
| Innut week comment                  |       | $I_{\mathrm{OL}}$ | V <sub>13</sub> =0V   | -10                  | -    | 10                   | $\mu$ A |
| Input reek current                  |       | Іон               | V <sub>13</sub> =3.3V | -                    | - 4  | 400                  | $\mu$ A |
| LVDS Input voltage                  | 4)    | $ m V_L$          | -                     | 0                    | -    | 1.9                  | v       |
| Differential input voltage          | 4)    | $V_{\mathrm{ID}}$ | -                     | 250                  | 350  | 450                  | mV      |
| Differential input                  | 4) 5) | $ m V_{TL}$       | "Low" level           | V <sub>CM</sub> -100 |      |                      | mV      |
| threshold voltage                   | 4/ 3/ | $V_{\mathrm{TH}}$ | "High" level          | -                    |      | V <sub>CM</sub> +100 | mV      |
| Terminator                          |       | $R_1$             | -                     |                      | 100  | -                    | Ω       |
|                                     |       | t1                | •                     | 0.1                  | -    | 10                   | ms      |
|                                     |       | t2                | -                     | 0                    | -    | -                    | ms      |
|                                     |       | t3                | _                     | 0                    | -    | -                    | ms      |
| V <sub>DD</sub> -turn-on conditions | 1) 6) | t4                | -                     | 1.0                  | -    | -                    | s       |
| vod tarn on conditions              | 1/ 0/ | t5                | -                     | 200                  |      | -                    | ms      |
|                                     | 4     | t6                | -                     | 200                  | -    | -                    | ms      |
|                                     |       | t7                | -                     | 0                    | -    | 10                   | s       |
|                                     |       | t8                | -                     | 0                    | -    | -                    | ms      |

# 1) V<sub>DD</sub>-turn-on conditions

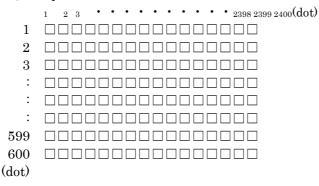




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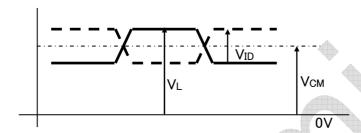
2) Display pattern:

$$V_{DD} = 3.3V$$
, Temp. = 25°C



3) Input signal: SELLVDS

4) Input signal : RxIN3+, RxIN3-, RxIN2+, RxIN2-, RxIN1+, RxIN1-, RxIN0+, RxIN0-CK IN+, CK IN-



5) V<sub>CM</sub>: LVDS Common mode voltage (V<sub>CM</sub>=1.25V)

6) Please power on LVDS transmitter at the same time as VDD, or LVDS transmitter should be powered on first.



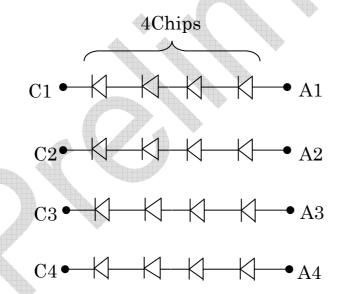
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# 5-2. Constant current circuit for LED Backlight

Temp. =  $-20 \sim 70$ °C

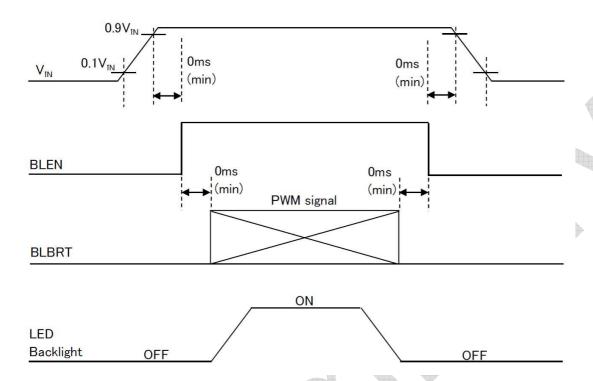
| Item                             | Symbol                      | Condition               | Min. | Тур.         | Max.         | Unit       |
|----------------------------------|-----------------------------|-------------------------|------|--------------|--------------|------------|
| Supply voltage 1)                | $V_{\rm IN}$                | -                       | 10.8 | 12.0         | 13.2         | V          |
| Current consumption              | ${ m I_{IN}}$               | 2)                      | -    | 400          | -            | mA         |
| Permissive input ripple voltage  | $V_{\rm RP\_BL}$            | V <sub>IN</sub> =12.0V  | -    | -            | 100          | mVp-p      |
| BLBRT Input signal voltage       | $V_{\rm IL\_BLBRT}$         | "Low" level             | 0    | -            | 0.8          | V          |
| BLBR1 Input signal voltage       | V <sub>IH_BLBRT</sub>       | "High" level            | 2.3  | -            | $V_{\rm IN}$ | V          |
| BLBRT Input pull-down resistance | RIN_BLBRT                   | -                       | 100  | 300          | 500          | $k\Omega$  |
| DI EN Issued simual sultana      | V <sub>IL_BLEN</sub>        | "Low" level             | 0    | -            | 0.8          | V          |
| BLEN Input signal voltage        | V <sub>IH_BLEN</sub>        | "High" level            | 2.3  |              | $V_{\rm IN}$ | V          |
| BLEN Input pull-down resistance  | R <sub>IN_BLEN</sub>        | -                       | 100  | 300          | 500          | $k\Omega$  |
| PWM Frequency 3)                 | $f_{\mathrm{PWM}}$          | -                       | 200  |              | 10k          | $_{ m Hz}$ |
|                                  |                             | $f_{PWM}$ =200Hz        | 1    | M- 4         | 100          | %          |
| PWM Duty ratio 3)                | $\mathrm{D}_{\mathrm{PWM}}$ | f <sub>PWM</sub> =2kHz  | 10   |              | 100          | %          |
|                                  |                             | f <sub>PWM</sub> =10kHz | 50   | <del>-</del> | 100          | %          |
| Operating life time 4), 5)       | Т                           | Temp.=25°C              |      | (75,000)     | -            | h          |

# [LED Circuit]

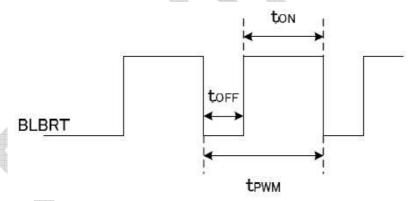




### 1) V<sub>IN</sub>-turn-on conditions



- 2)  $V_{IN} = 12V$ , Temp. = 25°C,  $D_{PWM} = 100\%$
- 3) PWM Timing Diagram



ton, toff  $\geq 50 \,\mu$  s.

In case of lower frequency, the deterioration of the display quality, flicker etc., may occur.

- 4) When brightness decrease 50% of minimum brightness.

  The average life of a LED will decrease when the LCD is operating at higher temperatures.
- 5) Life time is estimated data.(Condition: IF=60mA, Ta=25°C in chamber).



# 6. Optical characteristics

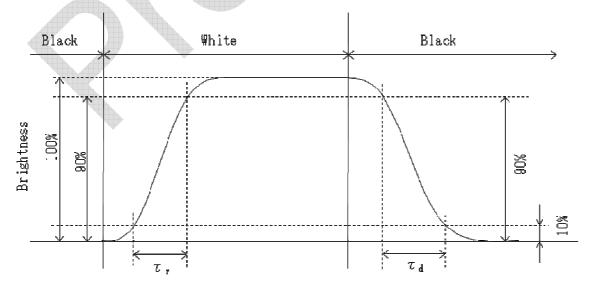
Measuring spot =  $\phi$  6.0mm, Temp. = 25°C

| Item                |            | Symbol         | Condition                   | Min.    | Тур.    | Max.     | Unit              |
|---------------------|------------|----------------|-----------------------------|---------|---------|----------|-------------------|
|                     | Rise       | τr             | $\theta = \phi = 0^{\circ}$ |         | 18      |          | ms                |
| Response time       |            | t r            | ·                           |         |         |          | IIIS              |
|                     | Down       | τd             | $\theta = \phi = 0$ °       | -       | 12      | -        | ms                |
|                     |            | $\theta$ upper |                             | -       | 85      | -        | dog               |
| Vi assissa a assala |            | $\theta$ lower | CR≧10                       | -       | 85      | -        | deg.              |
| Viewing angle       | range      | $\phi$ left    | CR≦10                       | -       | 85      | -        | d                 |
|                     |            |                |                             | -       | 85      | <u>.</u> | deg.              |
| Contrast ratio      |            | CR             | $\theta = \phi = 0^{\circ}$ | (500)   | (1000)  |          | -                 |
| Brightness          |            | L              | IF=100mA/Line               |         | (600)   | -        | $\mathrm{cd/m^2}$ |
|                     | D a J      | X              | $\theta = \phi = 0$ °       | (0.550) | (0.600) | (0.650)  |                   |
|                     | Red        | У              |                             | (0.307) | (0.357) | (0.407)  |                   |
|                     | C          | X              | 0 - 1 -00                   | (0.300) | (0.350) | (0.400)  |                   |
| Chromaticity        | Green      | У              | $\theta = \phi = 0^{\circ}$ | (0.515) | (0.565) | (0.615)  |                   |
| coordinates         | DI         | X              | 0 - 1 -00                   | (0.097) | (0.147) | (0.197)  | -                 |
|                     | Blue       | У              | $\theta = \phi = 0^{\circ}$ | (0.067) | (0.117) | (0.167)  |                   |
|                     | XX71- *4 - | X              | 0 - 1 -00                   | (0.268) | (0.318) | (0.368)  |                   |
|                     | White      | У              | $\theta = \phi = 0^{\circ}$ | (0.288) | (0.338) | (0.388)  |                   |

# 6-1. Definition of contrast ratio

CR(Contrast ratio) = Brightness with all pixels "White"
Brightness with all pixels "Black"

# 6-2. Definition of response time

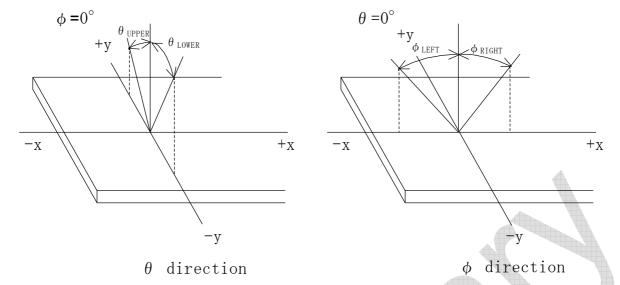




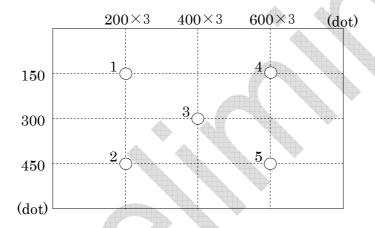
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6-3. Definition of viewing angle



# 6-4. Brightness measuring points



- 1) Rating is defined as the white brightness at center of display screen(3).
- 2) 5 minutes after LED is turned on. (Ambient Temp.=25°C)



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# 7. Interface signals

# 7-1. Interface signals

| No. | Symbol       | Description                           | Note |
|-----|--------------|---------------------------------------|------|
| 1   | GND          | GND                                   |      |
| 2   | SELLVDS      | Mode select signal(LVDS Data mapping) |      |
| 3   | GND          | GND                                   |      |
| 4   | GND          | GND                                   |      |
| 5   | RxIN3+       | LVDS receiver signal CH3(+)           | LVDS |
| 6   | RxIN3-       | LVDS receiver signal CH3(-)           | LVDS |
| 7   | GND          | GND                                   |      |
| 8   | CK IN+       | LVDS receiver signal CK(+)            | LVDS |
| 9   | CK IN-       | LVDS receiver signal CK(-)            | LVDS |
| 10  | GND          | GND                                   |      |
| 11  | RxIN2+       | LVDS receiver signal CH2(+)           | LVDS |
| 12  | RxIN2-       | LVDS receiver signal CH2(-)           | LVDS |
| 13  | GND          | GND                                   |      |
| 14  | RxIN1+       | LVDS receiver signal CH1(+)           | LVDS |
| 15  | RxIN1-       | LVDS receiver signal CH1(-)           | LVDS |
| 16  | GND          | GND                                   |      |
| 17  | RxIN0+       | LVDS receiver signal CH0(+)           | LVDS |
| 18  | RxIN0-       | LVDS receiver signal CH0(-)           | LVDS |
| 19  | GND          | GND                                   |      |
| 20  | GND          | GND                                   |      |
| 21  | $V_{ m DD}$  | +3.3V power supply                    |      |
| 22  | $V_{ m DD}$  | +3.3V power supply                    |      |
| 23  | GND          | GND                                   |      |
| 24  | BLBRT        | PWM signal(Brightness adjustment)     |      |
| 25  | BLEN         | ON/OFF terminal voltage               |      |
| 26  | GND          | GND                                   |      |
| 27  | $V_{\rm IN}$ | +12V power supply                     |      |
| 28  | $V_{\rm IN}$ | +12V power supply                     |      |
| 29  | GND          | GND                                   |      |
| 30  | GND          | GND                                   |      |

LCD connector : FI-X30SSLA-HF (JAE)

Matching connector : FI-X30HL (JAE)

FI-X30HL-T (JAE)

: FI-X30HL-T (JAE) : FI-X30C2L-NPB (JAE) : FI-X30C2L-T-NPB (JAE)

LVDS receiver : Embedded in ASIC

Matching LVDS transmitter : THC63LVDM83R(THine Electronics) or compatible

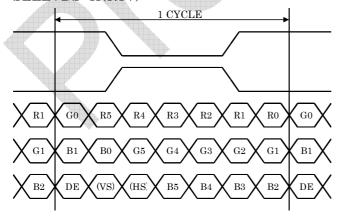


7-2. Data mapping(6bit RGB input)

# 1) Location of SELLVDS (THC63LVDM83R(THine Electronics) or compatible)

| Transmitter |      | 2Pin SELLVDS     |           |  |
|-------------|------|------------------|-----------|--|
| Pin No.     | Data | = L(GND) or OPEN | = H(3.3V) |  |
| 51          | TA0  |                  | R0(LSB)   |  |
| 52          | TA1  | _                | R1        |  |
| 54          | TA2  | _                | R2        |  |
| 55          | TA3  | _                | R3        |  |
| 56          | TA4  | _                | R4        |  |
| 3           | TA5  | _                | R5(MSB)   |  |
| 4           | TA6  | _                | G0(LSB)   |  |
| 6           | TB0  | _                | G1        |  |
| 7           | TB1  | _                | G2        |  |
| 11          | TB2  | _                | G3        |  |
| 12          | TB3  | _                | G4        |  |
| 14          | TB4  | _                | G5(MSB)   |  |
| 15          | TB5  | _                | B0(LSB)   |  |
| 19          | TB6  | _                | B1        |  |
| 20          | TC0  | _                | B2        |  |
| 22          | TC1  | _                | B3        |  |
| 23          | TC2  | _                | B4        |  |
| 24          | TC3  | _                | B5(MSB)   |  |
| 27          | TC4  | _                | (HS)      |  |
| 28          | TC5  | _                | (VS)      |  |
| 30          | TC6  |                  | DE        |  |
| 50          | TD0  | A - A            | GND       |  |
| 2           | TD1  | _                | GND       |  |
| 8           | TD2  |                  | GND       |  |
| 10          | TD3  | -                | GND       |  |
| 16          | TD4  |                  | GND       |  |
| 18          | TD5  |                  | GND       |  |
| 25          | TD6  |                  | GND       |  |

# SELLVDS=H(3.3V)



DE : DATA ENABLE

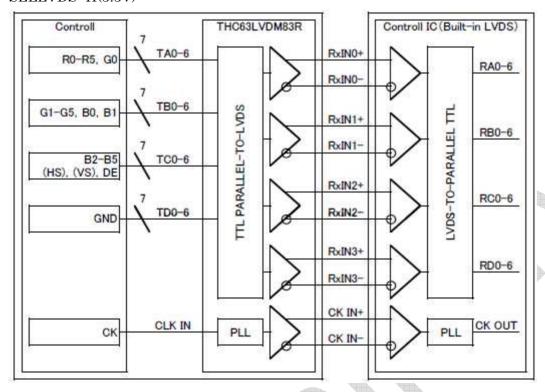
 $\begin{aligned} HS &: H_{SYNC} \\ VS &: V_{SYNC} \end{aligned}$ 



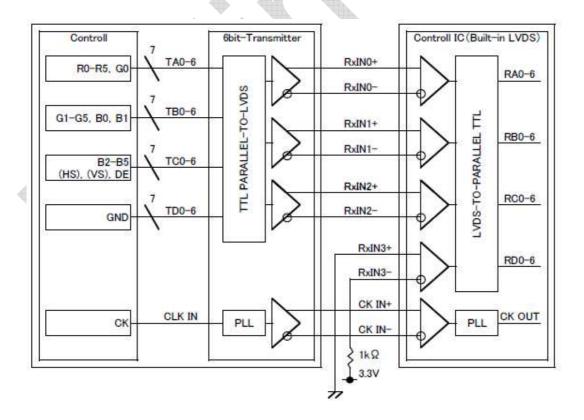
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2) Block Diagram

# SELLVDS=H(3.3V)



When using "6-bit Transmitter", please connect the unused channel of the control IC receiver as described in the diagram below.



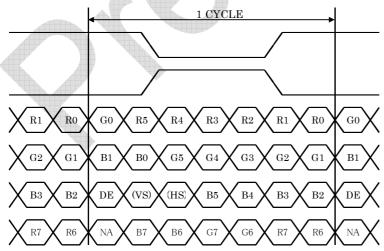


7-3. Data mapping(8bit RGB input)

# 1) Location of SELLVDS (THC63LVDM83R(THine Electronics) or compatible)

| 1) Location ( |      | (111COOL V DIVIOSIK(1 | Time Electronics, or co |
|---------------|------|-----------------------|-------------------------|
| Transmitter   |      | 2Pin S                | ELLVDS                  |
| Pin No.       | Data | = L(GND) or OPEN      | = H(3.3V)               |
| 51            | TA0  | R0(LSB)               | R2                      |
| 52            | TA1  | R1                    | R3                      |
| 54            | TA2  | R2                    | R4                      |
| 55            | TA3  | R3                    | R5                      |
| 56            | TA4  | R4                    | R6                      |
| 3             | TA5  | R5                    | R7(MSB)                 |
| 4             | TA6  | G0(LSB)               | G2                      |
| 6             | TB0  | G1                    | G3                      |
| 7             | TB1  | G2                    | G4                      |
| 11            | TB2  | G3                    | G5                      |
| 12            | TB3  | G4                    | G6                      |
| 14            | TB4  | G5                    | G7(MSB)                 |
| 15            | TB5  | B0(LSB)               | B2                      |
| 19            | TB6  | B1                    | В3                      |
| 20            | TC0  | B2                    | B4                      |
| 22            | TC1  | В3                    | B5                      |
| 23            | TC2  | B4                    | B6                      |
| 24            | TC3  | B5                    | B7(MSB)                 |
| 27            | TC4  | (HS)                  | (HS)                    |
| 28            | TC5  | (VS)                  | (VS)                    |
| 30            | TC6  | DE                    | DE                      |
| 50            | TD0  | R6                    | R0(LSB)                 |
| 2             | TD1  | R7(MSB)               | R1                      |
| 8             | TD2  | G6                    | G0(LSB)                 |
| 10            | TD3  | G7(MSB)               | G1                      |
| 16            | TD4  | B6                    | B0(LSB)                 |
| 18            | TD5  | B7(MSB)               | B1                      |
| 25            | TD6  | (NA)                  | (NA)                    |

# SELLVDS=L(GND) or OPEN



DE: DATA ENABLE

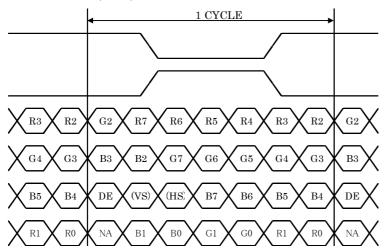
 $\begin{array}{l} HS:H_{SYNC} \\ VS:V_{SYNC} \end{array}$ 



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SELLVDS=H(3.3V)

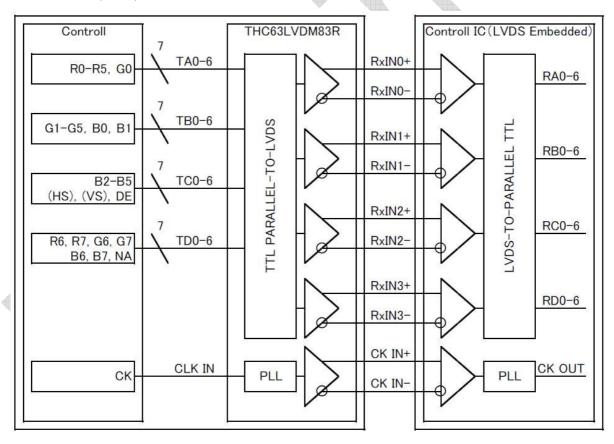


DE: DATA ENABLE

 $\begin{array}{l} HS: H_{SYNC} \\ VS: V_{SYNC} \end{array}$ 

# 2) Block Diagram

# SELLVDS=L(GND) or OPEN

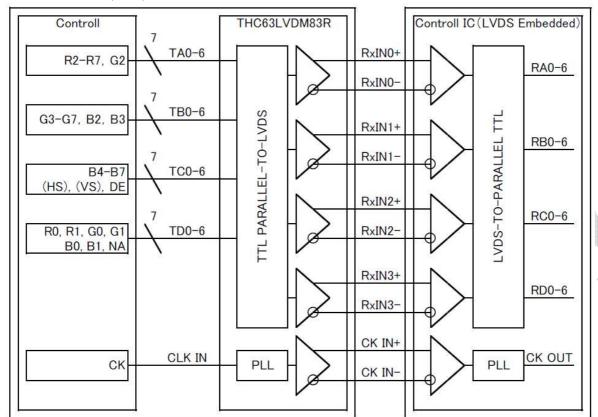




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### SELLVDS=H(3.3V)





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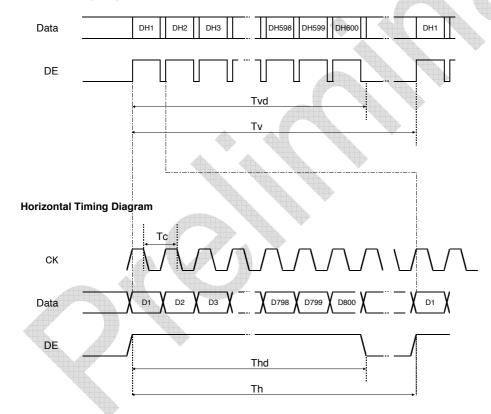
# 8. Input timing characteristics

### 8-1. Timing characteristics

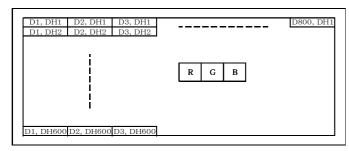
|                    | Item                      | Symbol | Min. | Тур. | Max. | Unit    | Note |
|--------------------|---------------------------|--------|------|------|------|---------|------|
| Clock (CK)         | ock (CK) Frequency        |        | 30   | 40   | 48   | MHz     |      |
| Enable signal (DE) | Horizontal Period         | Th     | 860  | 1056 | 1395 | Тс      |      |
|                    |                           |        | 24.0 | 26.4 | -    | $\mu$ s | 1)   |
|                    | Horizontal display period | Thd    |      | 800  |      | Тс      |      |
|                    | Vertical Period           | Tv     | 610  | 628  | 1024 | Th      |      |
|                    | Vertical display period   | Tvd    |      | 600  | _    | Th      |      |
| Refresh rate       |                           | fv     | 50   | 60   | 70   | Hz      | 2)   |

- 1) Please set a clock frequency, a vertical dormant period, and the horizontal dormant period so that the Horizontal Period should not reach less than Min. value.
- 2) If the refresh rate reach less than Min. value, the deterioration of the display quality, flicker etc., may occur.(fv=1/Tv)

### **Vertical Timing Diagram**



8-2. Input Data Signals and Display position on the screen





### 9. Reliability test data

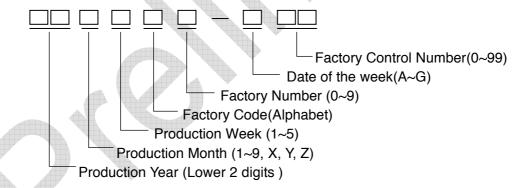
| Test item                      | Test condition                       | Test time  | Judgement  |   |
|--------------------------------|--------------------------------------|------------|--|---|
| High temp.<br>atmosphere       | 80°C                                 | (240h)     | Display function Display quality Current consumption | : No defect<br>: No defect<br>: No defect                             |
| Low temp.<br>atmosphere        | -30°C                                | (240h)     | Display function Display quality Current consumption | : No defect<br>: No defect<br>: No defect                             |
| High temp. humidity atmosphere | 40°C 90% RH                          | (240h)     | Display function Display quality Current consumption | : No defect<br>: No defect<br>: No defect                             |
| Temp. cycle                    | -30°C 0.5h<br>R.T. 0.5h<br>80°C 0.5h | (10cycles) | Display function Display quality Current consumption | : No defect<br>: No defect<br>: No defect                             |
| High temp. operation           | 80°C                                 | (500h)     | Display function Display quality Current consumption | <ul><li>: No defect</li><li>: No defect</li><li>: No defect</li></ul> |

- 1) Each test item uses a test LCD only once. The tested LCD is not used in any other tests.
- 2) The LCD is tested in circumstances in which there is no condensation.
- 3) The reliability test is not an out-going inspection.
- 4) The result of the reliability test is for your reference purpose only.

  The reliability test is conducted only to examine the LCD's capability.

# 10. Code System of Production Lot

The production lot of module is specified as follows.



### 11. Type Code Number

The type Code number of module is specified as follows.

355786AA

#### 12. Applying Precautions

Please contact us when questions and/or new problems not specified in this Specifications arise.



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### 13. Precautions Relating Product Handling

The Following precautions will guide you in handling our product correctly.

- 1) Liquid crystal display devices
  - (1) The liquid crystal display panel used in the liquid crystal display module is made of plate glass. Avoid any strong mechanical shock. Should the glass break handle it with care.
  - (2) The polarizer adhering to the surface of the LCD is made of a soft material. Guard against scratching it.
- 2) Care of the liquid crystal display module against static electricity discharge.
  - (1) When working with the module, be sure to ground your body and any electrical equipment you may be using. We strongly recommend the use of anti static mats (made of rubber), to protect worktables against the hazards of electrical shock.
  - (2) Slowly and carefully remove the protective film from the LCD module, since this operation can generate static electricity.
- 3) When the LCD module alone must be stored:
- (1) Protect the modules from high temperature and humidity.
  "Recommended storage conditions" Temperature:0~30°C, Humidity: 60~70%RH, No dew condensation to be observed.
- (2) Keep the modules out of direct sunlight or direct exposure to ultraviolet rays.
- (3) Protect the modules from excessive external forces.
- 4) Use the module with a power supply that is equipped with an overcurrent protector circuit, since the module is not provided with this protective feature.
- 5) Do not ingest the LCD fluid itself should it leak out of a damaged LCD module. Should hands or clothing come in contact with LCD fluid, wash immediately with soap.
- 6) Conductivity is not guaranteed for models that use metal holders where solder connections between the metal holder and the PCB are not used. Please contact us to discuss appropriate ways to assure conductivity.
- 7) For models which use COG,TCP,or COF:
  - (1) The mechanical strength of the product is low since the IC chip faces out unprotected from the rear. Be sure to protect the rear of the IC chip from external forces.
  - (2) Given the fact that the rear of the IC chip is left exposed, in order to protect the unit from electrical damage, avoid installation configurations in which the rear of the IC chip runs the risk of making any electrical contact.
- 8) Models which use flexible cable, heat seal, or TCP:
  - (1) In order to maintain reliability, do not touch or hold by the connector area.
  - (2) Avoid any bending, pulling, or other excessive force, which can result in broken connections.
- 9) In case of buffer material such as cushion / gasket is assembled into LCD module, it may have an adverse effect on connecting parts ( LCD panel-TCP / HEAT SEAL / FPC / etc., PCB-TCP / HEAT SEAL / FPC etc., TCP-HEAT SEAL, TCP-FPC, HEAT SEAL-FPC, etc.,) depending on its materials. Please check and evaluate these materials carefully before use.



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- 10) In case of acrylic plate is attached to front side of LCD panel, cloudiness (very small cracks) can occur on acrylic plate, being influenced by some components generated from polarizer film. Please check and evaluate those acrylic materials carefully before use.
- 11) Flickering due to optical interference may occur by combination of a) LCD driving frame frequency decided by either internal oscillator in driver IC or external clock input by the customer and b) lighting frequency of either backlight or other light sources. Please evaluate enough at the environment of actual use, and decide the driving condition that does not cause flickering.
- 12) Please be advised that do not apply Direct Current (DC) voltage to the LCD. If DC voltage is applied to the LCD, then it may cause poor display quality.
- 13) Notes of the packing tray
  Please pile up the packing tray in the designated described in the packaging specification
  because the piling method is different according to the product shape. Moreover, please
  don't pile up more than the number of the trays given in a packaging specification.
  The wrong way of piling up of the trays and piling up by excessive numbers of the trays
  may cause the damages such as dent and glass crack on the products.

#### 14. Warranty

This product has been manufactured to your company's specifications as a part for use in your company's general electronic products. It is guaranteed to perform according to delivery specifications. For any other use apart from general electronic equipment, we cannot take responsibility if the product is used in medical devices, nuclear power control equipment, aerospace equipment, fire and security systems, or any other applications in which there is a direct risk to human life and where extremely high levels of reliability are required. If the product is to be used in any of the above applications, we will need to enter into a separate product liability agreement.

- 1) We cannot accept responsibility for any defect, which may arise from additional manufacturing of the product (including disassembly and reassembly), after product delivery.
- 2) We cannot accept responsibility for any defect, which may arise after the application of strong external force to the product.
- 3) We cannot accept responsibility for any defect, which may arise due to the application of static electricity after the product has passed your company's acceptance inspection procedures.
- 4) We cannot accept responsibility for intellectual property of a third party, which may arise through the application of our product to your assembly with exception to those issues relating directly to the structure or method of manufacturing of our product.
- 5) Kyocera Display will not be held responsible for any quality guarantee issue for defect products judged as Kyocera Display-origin in 2 (two) years from KYD production or 1(one) year from Kyocera Display Group delivery which ever is shorter.

