

LP101WH4 Liquid Crystal Display

Product Specification

SPECIFICATION FOR APPROVAL

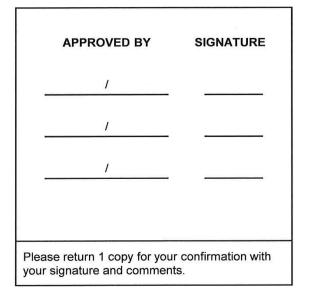
- () Preliminary Specification
- (**♦**) Final Specification

Title		10.1" HD TFT LCD					
Customer	Acer	SUPPLIER	LG Display Co., Ltd.				

Customer	Acer
MODEL	WT3

SUPPLIER	LG Display Co., Ltd.
*MODEL	LP101WH4
Suffix	SLAA

*When you obtain standard approval, please use the above model name without suffix



APPROVED BY	SIGNATURE
Mighty Paeng / S.Manager	Xan
REVIEWED BY	U I
M. H. Kim / Manager	Att
PREPARED BY	
W.J. Jeon/ Enginer	Luga
Product Engineering LG Display Co., I	



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RECORD OF REVISIONS

Revision No	Revision Date	Page	Description	EDID ver
0.0	2012.08.08		First Draft	V0.0
0.1	2012. 08. 13	15	Touch Power Sequence Update	V0.0
		20,21	2D Drawing Update	
1.0	2012.09.13		Final CAS	



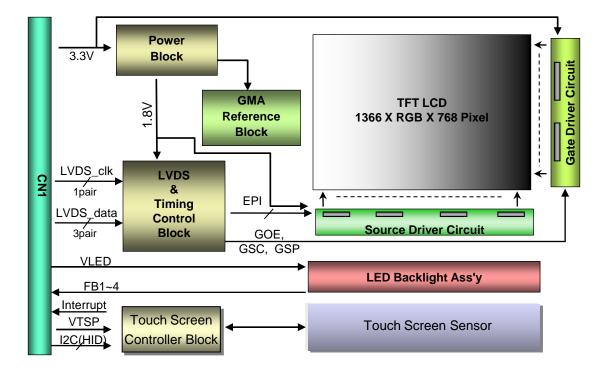
1. General Description

The LP101WH4 is a Color Active Matrix Liquid Crystal Display with an integral LED backlight system. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally Black mode. This TFT-LCD has 10.1inches diagonally measured active display area with HD resolution(1366 horizontal by 768 vertical pixel array). Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 8-bit gray scale signal for each dot, thus, presenting a palette of more than 16,777,216 colors.

The LP101WH4 has been designed to apply the interface method that enables low power, high speed, low EMI.

The LP101WH4 is intended to support applications where thin thickness, low power are critical factors and graphic displays are important. In combination with the vertical arrangement of the sub-pixels, the LP101WH4 characteristics provide an excellent flat display

LP101WH4 is the 'Total solution' model. It means it includes LCM & TSP (TSP is assembled by a 'Direct Bonding' method)





General Features

<u>LCM</u>

Active Screen Size	10.1 inches diag	10.1 inches diagonal				
Outline Dimension	LCM	LCM 232.8±0.3 (H) × 138.15±0.3 (V) × 2.40 mm (max.)				
Pixel Pitch	0.05430 mm × 0).16290 mm				
Pixel Format	1366 horiz. by 7	68 vert. Pixels RGB strip arrangement				
Color Depth	8-bit, 1,6,777,21	6 colors				
Luminance, White		@I _{LED} =15mA) (w/ Touch) @I _{LED} =15mA) (w/o Touch)				
Device Concurrentian	Logic	0.55 W(typ.@Mosaic)				
Power Consumption	B/L	1.56 W (typ.@ I _{LED} = 15mA)				
Weight	LCM	150g (max.)				
Display Operating Mode	Transmissive mo	ode, normally Black				
Surface Treatment	Glare, low reflec	Glare, low reflective treatment of the front polarizer, 2H				
<u>TSP</u>	·					
Active Screen Size	10.1 inches diag	10.1 inches diagonal				
TSP Outline Dimension	254.3±0.1 (H) ×	254.3±0.1 (H) × 158.0±0.1 (V) × 1.2 mm (max. with resin)				
Sensor Active area	227.52(H) × 130).11(V) mm				
Cover View Area	223.72(H) × 126	5.31(V) mm				
Sensor Chanel Pitch	4.34mm (X) x 5.4	48mm (Y), Flooded-X Pattern				
Number of Sensor Chanel	30ea(X) x 42ea(Y)				
Power Consumption	0.36W (typ. @ V	TSP=5V, 1-finger)				
Weight	90g (max.)					
Display Operating Mode	Transmissive mo	Transmissive mode, normally Black				
Surface Treatment	AF Coating (8H)					
Outration to	type	Projected Capacitive Add-on Touch Sensor Film, GF2				
Substrate	Input Method	Single & Multi Finger				
Cover Glass	Gorilla 0.55t					

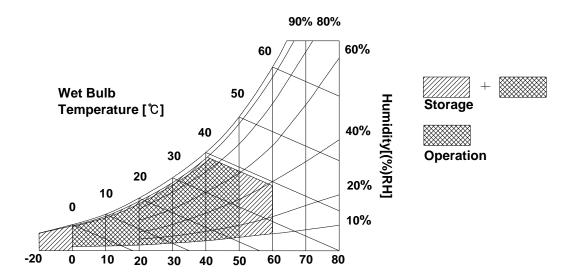
2. Absolute Maximum Ratings

The following are maximum values which, if exceeded, may cause faulty operation or damage to the unit.

Parameter	Symbol	Val	ues	Units	Notes	
Farameter	Symbol	Min	Max	Units		
LCM Power Input Voltage	VCC	-0.3	4.0	V _{DC}	at 25 \pm 5°C	
DDC Power Input Voltage	V _{EDID}	-0.3	6.5	V		
Touch Power Input Voltage	V _{TSP}	-0.3	5.5V	V _{DC}	at 25 \pm 5°C	
LVDS Input Voltage	V _{SI}	-0.25	2.5	V		
EDID I2C Input Voltage	V _{I2C}	-0.3	V _{EDID} +1	V		
Touch Logic Voltage	V _{IO}	-0.3	3.7	V		
Operating Temperature	Тор	0	50	°C	1	
Storage Temperature	Нѕт	-20	60	°C	1	
Operating Ambient Humidity	Нор	10	90	%RH	1	
Storage Humidity	Нѕт	10	90	%RH	1	

Table 1. ABSOLUTE MAXIMUM RATINGS

Note : 1. Temperature and relative humidity range are shown in the figure below. Wet bulb temperature should be 39°C Max, and no condensation of water.



Dry Bulb Temperature [℃]

3. Electrical Specifications

3-1. Electrical Characteristics

LP101WH4 model requires 3 kinds of Power input to operate a LCM normally. First one is to operate the LCD electronical components & TFT & Liquid crystal Second one is to operate the LED Back Light Third one is to operate the TSP

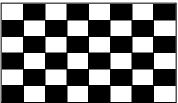
Devenedar	Symbol		l lait	Notes		
Parameter	Symbol	Min	Min Typ		Unit	NOLES
LOGIC :						
Power Supply Input Voltage	VCC	3.0	3.3	3.6	V _{DC}	1
Power Supply Input Current	I _{cc}	-	166	194	mA	2
Power Consumption	Pc	-	0.55	0.66	Watt	2
Power Supply Inrush Current	I _{CC_P}	-	-	2000	mA	3
Differential Impedance	Zm	90	100	110	Ohm	4
EDID Input Voltage	V _{EDID}	3.0	3.3	3.6	V	
EDID Input Current	I _{EDID}			10	mA	
LED Backlight : (without LED Driver)						
Operating Current per string	I _{LED}		15		mA	5
LED Power Consumption	P _{LED}		1.56	1.59	w	6
LED Vf			2.9	2.95	V	
Life Time		12,000	-	-	Hrs	7
Touch Panel						
Power Supply Input Voltage	V _{TSP}	3.6	5	5.5	V	
	1-finger		71	82	mA	
Power Supply Input Current	I _{TSP} 5-finger Idle		65 20	75	mA mA	
Power Consumption	P _{TSP}		0.36	0.41	Watt	8

Table 2. ELECTRICAL CHARACTERISTICS

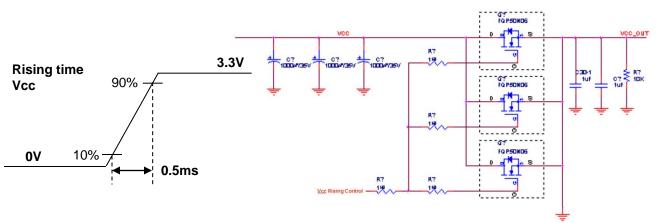


Note)

- 1. The measuring position is the connector of LCM and the test conditions are under 25 °C, fv = 60Hz, Mosaic pattern.
- 2. The specified lcc current and power consumption are under the Vcc = 3.3V, 25°C, fv = 60Hz condition whereas Mosaic pattern is displayed and fv is the frame frequency.



3. The below figures are the measuring Vcc condition and the Vcc control block LGD used. The Vcc condition is same the minimum of T1 at Power on sequence.



- 4. This impedance value is needed to proper display and measured form LVDS Tx to the mating connector.
- 5. The typical operating current is for the typical surface luminance (L_{WH}) in optical characteristics. I_{LED} is the current of each LEDs' string, LED backlight has strings on it.
- 6. The LED power consumption shown above does not include power of external LED driver circuit for typical current condition.
- 7. The life time is determined as the time at which the typical brightness of LCD is 50% compare to that of initial value at the typical LED current. These LED backlight has 4 strings on it and the typical current of LED's string is base on 15mA.
- The specified ITSP current and power consumption (PTSP) are under the VTSP = 5V, 25[°]C, 100Hz at 1-finger and Active mode.

3-2. Interface Connections

3-2-1. LCD Control Board Connection

This LCD employs two interface connections, a 39pin connector is used for the module electronics interface and the other connector is used for the integral backlight system.

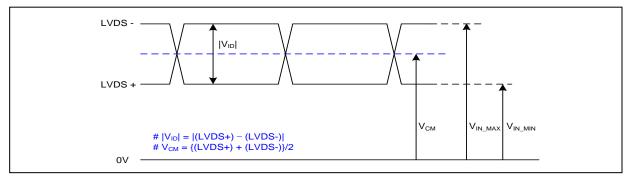
The electronics interface connector is a model FH35C-39S-0.3SHW manufactured by HIROSE.

Table 3. MODULE CONNECTOR PIN CONFIGURATION (CN1)

Pin	Symbol	Description	Notes
1	NC	No Connection.	
2	VCC	Power Supply, 3.3V Typ.	[Connector]
3	VCC	Power Supply, 3.3V Typ.	FH35C-39S-0.3SHW(Hirose), 39pin
4	V EDID	DDC 3.3V power	
5	NC	No Connection (Reserved – LCD panel self test enable)	[Connector pin arrangement]
6	Clk EDID	DDC Clock	
7	DATA EDID	DDC Data	
8	R _{IN} 0-	Negative LVDS differential data input	
9	R _{IN} 0+	Positive LVDS differential data input	
10	GND	Ground	2 38
11	R _{IN} 1-	Negative LVDS differential data input	[LCD Module Rear View]
12	R _{IN} 1+	Positive LVDS differential data input	· · ·
13	GND	Ground	
14	R _{IN} 2-	Negative LVDS differential data input	
15	R _{IN} 2+	Positive LVDS differential data input	Deer View
16	GND	Ground	Cable insert Rear View
17	CLKIN-	Negative LVDS differential clock input	Direction
18	CLKIN+	Positive LVDS differential clock input	
19	GND	Ground	
20	R _{IN} 3-	Negative LVDS differential data input	
21	R _{IN} 3+	Positive LVDS differential data input	
22	GND	Ground	
23	VTSP	Power Supply, 3.6V ~ 5.5V	
24	VTSP	Power Supply, 3.6V ~ 5.5V	
25	GND	Ground	
26	I2C_CLK	I2C Clock for Touch	
27	I2C_Data	I2C Data for Touch	
28	Interrupt	MCU(Host) Alert	
29	RST	Reset for Touch	
30	NC	No Connection	
31	NC	No Connection	
32	VCD4	LED Cathode Feedback 4	
33	VCD3	LED Cathode Feedback 3	
34	VCD2	LED Cathode Feedback 2	
35	VCD1	LED Cathode Feedback 1	
36	NC	No Connection	
37	VLED	Power Supply for LED [Anode]	
38	VLED		
		Power Supply for LED [Anode]	
39	VLED	Power Supply for LED [Anode]	

3-3. LVDS Signal Timing Specifications

3-3-1. DC Specification

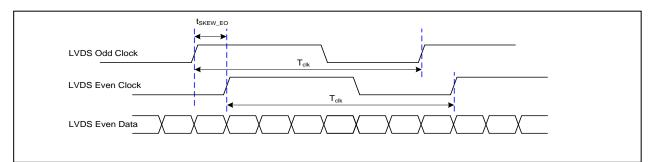


Description	Symb ol	Min	Max	Unit	Notes
LVDS Differential Voltage	V _{ID}	100	600	mV	-
LVDS Common mode Voltage	V _{CM}	0.6	1.8	V	-
LVDS Input Voltage Range	V _{IN}	0.3	2.1	V	-

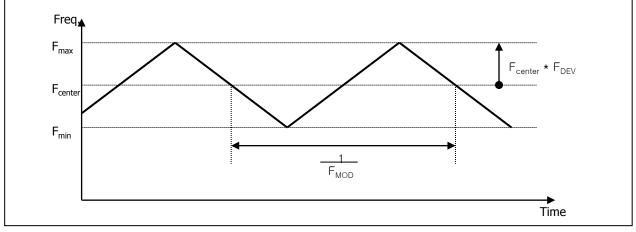
3-3-2. AC Specification

LVDS Clock $LVDS Data$ $UVDS Data$ $UVDS Data$ $UVDS Data$ $UVDS Data$ $UVDS Data$ $UVDS Data$ $USKEW$ USK								
Description	Symbol	Min	Max	Unit	Notes			
LVDS Clock to Data Skow Margin	t _{skew}	- 400	+ 400	ps	85MHz > Fclk ≥ 65MHz			
LVDS Clock to Data Skew Margin	t _{skew}	- 600	+ 600	ps	65MHz > Fclk ≥ 25MHz			
LVDS Clock to Clock Skew Margin (Even to Odd)	t _{skew_eo}	- 1/7	+ 1/7	T _{clk}	-			
Maximum deviation of input clock frequency during SSC	F _{DEV}	-	± 3	%	-			
Maximum modulation frequency of input clock during SSC	F _{MOD}	-	200	KHz	-			





< Clock skew margin between channel >



< Spread Spectrum >

3-3-3. Data Format

- LVDS 1 Port

RCLK+				
RA+/-	R3 R2 R1 R0	(1) R5 R4 R3 R2	RI RO CO R5 R4	
RB+/-	G4 G3 G2 G1	BI BO C5 C4 C3	G2 G1 B1 B0 G5	
RC+/-	B5 B4 B3 B2	DE VSYNCHSYNC B5 B4	B B2 DE VSYNCHSYNC	
RD+/-	G7 G6 R7 R6	X B7 B6 G7 G6	R7 R6 X B7 B6	
	Previous (N-1)th Cycle	Current (Nth) Cycle —		

< LVDS Data Format >

Condition : VCC = 3.3V

Product Specification

3-4. Signal Timing Specifications

This is the signal timing required at the input of the User connector. All of the interface signal timing should be satisfied with the following specifications and specifications of LVDS Tx/Rx for its proper operation.

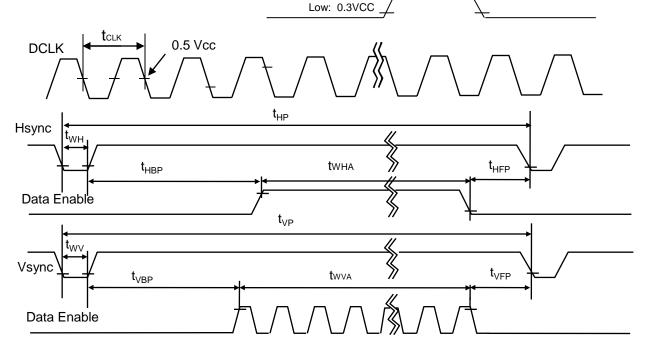
	Table 5. TIMING TABLE											
ITEM	Symbol		Min	Тур	Max	Unit	Note					
DCLK	Frequency	f _{CLK}	69	72	75	MHz	1port					
	Period	tнр	1470	1526	1542							
Hsync	Width	twн	24	32	40	Tclk						
	Width-Active	twна	-	1366	-	1						
	Period	t∨P	779	790	801							
Vsync	Width	t∨w	2	5	8	tHP						
	Width-Active	t∨wA	-	768	-							
	Horizontal back porch	tнвр	72	80	88							
Data	Horizontal front porch	tHFP	8	48	48	tCLK						
Enable	Vertical back porch	t ∨BP	8	14	20							
	Vertical front porch	t VFP	1	3	5	tHP						

High: 0.7VCC

3-5. Signal Timing Waveforms

-5. Olghar Tilling Waverol

Data Enable, Hsync, Vsync



3-6. Color Input Data Reference

The brightness of each primary color (red, green and blue) is based on the 8-bit gray scale data input for the color ; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

												Inpu	ut Co	olor I	Data										
	Color		_		RE	Ð					_		GRI	EEN					_		BL	UE			
		MS			D 4	D 2	D D		LSB			D F	D 4	D 2	D 2		SB			D F	D 4	D 2	D 2		LSB
	Disal	к7 0	R6 0	к5 0	К4 0	кз 0	к <u>г</u> 0	кі 0		к7 0	R6 0	к5 0								к5 0	R4 0		к <u>2</u> 0	R1 0	KU O
	Black Red	1	 1	 1	 1	 1		1	0 1	0	0	 0	0 	0 0	0 0	0 0	0 0	0 0	0 0	 0	 0	0 0			
	Green	1 0		·····	 0		···. 0	¹ 0	 0	1	 1	 1	 1					 0	 0			 0			
				 0		 0		 0	0 0	1 0	• • • •		••••••		 0	· · · ·	• • • •		 1	 1	•••••	 1			
Basic Color	Blue	0	0 	0	0	 0		0 0	0 0	1	0	0 1	0	0		0 1	0	1	1 	1 	1 	1 	1 1	1 	····
COIOI	Cyan	0 1	0		0					1 0	1 	 0	1 0	1 0	 0	¹ 0	1	1 1	1 	1 	1 	 	 		····
	Magenta		1 		 1		· · · ·	· · · ·	1			• • • • •					0	1	1	1	1 		1		····
	Yellow	1	1 	1	1	1 	1	1	1	1	1	1	1 	1	1	1	1	0	0	0	0	0	0	0	
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	RED (00)	0	0	0	0			0	0	0	0	0	0	0	0		0	0	0	0	0	0	0		
	RED (01)	0	0	0	0		0	0	1 	0	0		0	0	0	0	0	0	0	0	0	0	0	0	0
RED					••••									 							· · · · ·	 			
	RED (254)	1			····	 	····	1	0	0	0	0	0 	0	0		0	0	0	0	0	0	0		0
	RED (255)	1	1	1	1	1	1	1		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (00)	0	0	0	0	0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		0
	GREEN (01)	0		0			0	0	0	0	0		0	0	0	0	1 1	0		0	0	0	0		0
GREEN												••••		 		••••					· · · · ·				
	GREEN (254)	0		0	0	0	0	0	0	1	1	1	1	1	1	1 	0	0	0	0	0	0	0	0	0
	GREEN (255)	0	0	0	0	0	0	0		1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	BLUE (00)	0		0	0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	BLUE (01)	0 		.0	0		0	0	0	0	0		0	0		0	0	0	.0	0	0	0	0		1
BLUE														 							· · · ·	 			
	BLUE (254)	0		0	.0 		0	0		0	0	0	0	0	0	0	0 	1 	1 	1 	1 	1	1	1 	0
	BLUE (255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1

Table 7. COLOR DATA REFERENCE



3-7. Power Sequence

3-7-1. Power Sequence for LCM

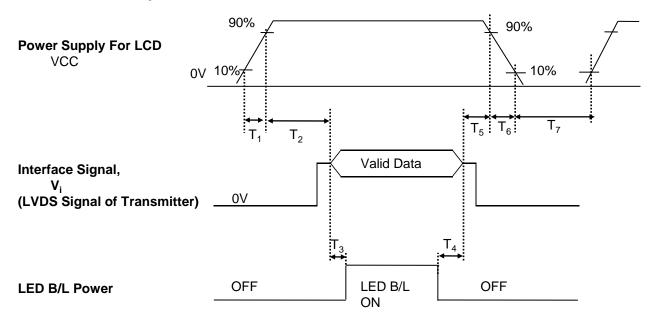


Table 8. POWER SEQUENCE TABLE

Parameter		Value		Units
	Min.	Тур.	Max.	
T ₁	0.5	-	10	(ms)
T ₂	0	-	50	(ms)
T ₃	200	-	-	(ms)
T ₄	200	-	-	(ms)
T ₅	0	-	50	(ms)
T ₆	0	-	10	(ms)
T ₇	400	-	-	(ms)

Note)

- 1. Valid Data is Data to meet "3-3. Signal Timing Specifications"
- 2. Please avoid floating state of interface signal at invalid period.
- 3. When the interface signal is invalid, be sure to pull down the power supply for LCD VCC to 0V.
- 4. LED B/L power must be turn on after power supply for LCD and interface signal are valid.



3-7-2. Power Sequence for Touch

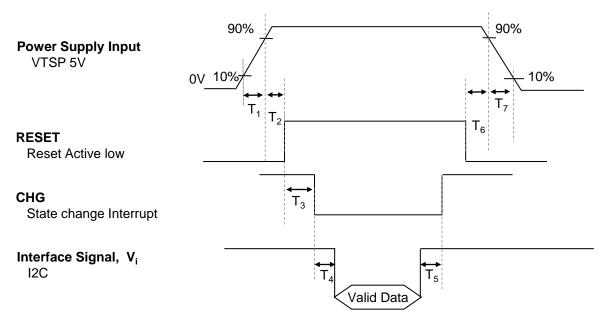


Table 9. POWER SEQUENCE TABLE

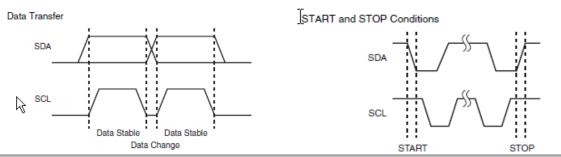
Deremeter		Units		
Parameter	Min.	Тур.	Max.	Units
T ₁	0.5	-	10	ms
T ₂	10	-	-	ns
T ₃	-	154	-	ms
T ₄	0.1	-	-	ms
T ₅	-	-	0.5	ms
T ₆	0	-	-	ns
T ₇	-	-	10	ms

Transferring Data Bits

Each data bit transferred on the bus is accompanied by a pulse on the clock line. The level of the data line must be stable when the clock line is high ; the only exception to this rule is for generating START and STOP conditions.

START and STOP conditions

START and STOP conditions are signaled by changing the level of the SDA line when the SCL line is high.





4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' and stable for approximately 20 minutes in a dark environment at 25°C. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of Φ and Θ equal to 0°.

FIG. 1 presents additional information concerning the measurement equipment and method.

FIG. 1 Optical Characteristic Measurement Equipment and Method

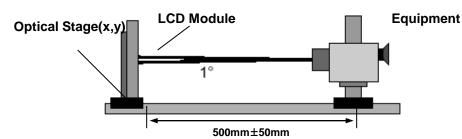


Table 9. OPTICAL CHARACTERISTICS

Ta=25°C, VCC=3.3V, fv=60Hz, f_{CLK}= 72MHz, ILED = 15mA

Para	meter	Symbol	Condition	Min	Тур	Max	Units	Notes
With	uminance Touch	LAVE	5 Points	268	315	-	cd/m²	2
Average L W/o	_uminance Touch		(ILED= 15mA)	297	350			
Luminance variation		δ_{WHITE}	5points	-	1.20	1.40		
Eanmand	o vanation	• WHITE	13 point	-	1.40	1.60		3
С	/R	-	Center 1 Point	500	800	-	-	1
Respor	nse time		-	-	25	-	ms	4
	Horizontal	Θ	φx(Left,Right)	±80	±85	-		
Viewing angle	Vertical	Θ	φyu(Up)	80	85	-	o	5
		Θ	φyd(Down)	80	85	-		
		RED	RX	0.567	0.597	0.627		
			RY	0.324	0.354	0.384		
		GREEN	GX	0.305	0.335	0.365		
Color Co	ordinates		GY	0.537	0.567	0.597		
		BLUE	BX	0.121	0.151	0.181		
			BY	0.089	0.119	0.149		
		WHITE	WX	0.283	0.313	0.343		
			WY	0.299	0.329	0.359		
Gray	Scale	-	-		Gamn	na 2.2		6



Note)

1. Contrast Ratio(CR) is defined mathematically as

Surface Luminance with all white pixels

Contrast Ratio =

Surface Luminance with all black pixels

2. Surface luminance is the average of 5 point across the LCD surface 50cm from the surface with all pixels displaying white. For more information see FIG 1.

 $L_{WH} = Average(L_1, L_2, \dots, L_5)$

3. The variation in surface luminance , The panel total variation (δ_{WHITE}) is determined by measuring L_N at each test position 1 through 17 and then defined as followed numerical formula. For more information see FIG 2.

 $\delta_{\text{WHITE}} = \frac{\text{Maximum}(L_1, L_2, \dots, L_{13})}{\text{Minimum}(L_1, L_2, \dots, L_{13})}$

- 4. Response time is the time required for the display to transition from white to black (rise time, Tr_R) and from black to white(Decay Time, Tr_D). For additional information see FIG 3.
- 5. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG 4.
- 6. Gray scale specification

* $f_V = 60Hz$

Gray Level	Luminance [%] (Typ)
LO	0.11
L15	0.22
L31	0.89
L47	2.59
L63	5.58
L79	9.93
L95	15.4
L111	21.6
L127	28.7
L143	35.7
L159	43.3
L175	51.3
L191	59.9
L207	67.3
L223	75.3
L239	85.4
L255	100.0

FIG. 2 Luminance

<Measuring point for Average Luminance & measuring point for Luminance variation>

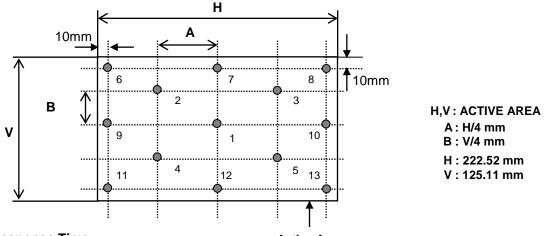
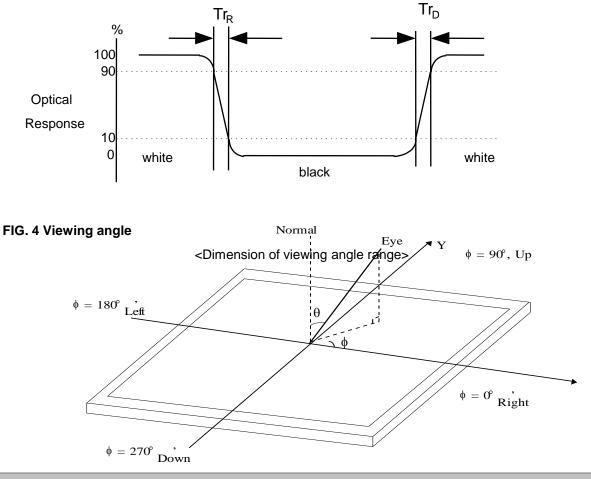


FIG. 3 Response Time

Active Area

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".



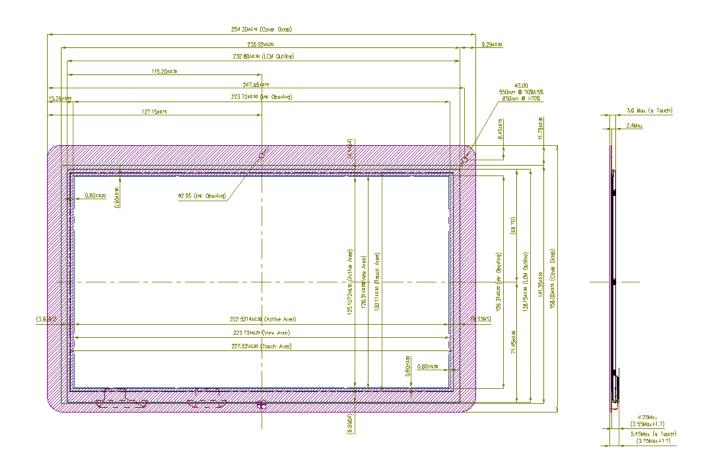
5. Mechanical Characteristics

The contents provide general mechanical characteristics for the model LP101WH (TBD). In addition the figures in the next page are detailed mechanical drawing of the LCD.

	Horizontal	232.8 \pm 0.3mm (without bracket length)			
Outline Dimension	Vertical	138.15 \pm 0.3mm (without bracket length)			
	Thickness	2.40mm (max.)			
Bezel Area	Horizontal	TBD			
Dezer Alea	Vertical	ТВD			
Active Display Area	Horizontal	222.5214mm			
Active Display Area	Vertical	125.1072mm			
	Horizontal	254.3mm			
Touch Screen Panel	Vertical	158.00mm			
	Thickness	1.20mm (max)			
Weight	150g (Max.) w/o Tou	ich, 240g (Max) w/ Touch			
Surface Treatment	LCD : Glare, low reflective treatment of the front polarizer, 2H Touch : AF Coating, 8H				
Viewing Angle	Viewing Angle(When	Active area can be seen) $\leq 30^{\circ}$			

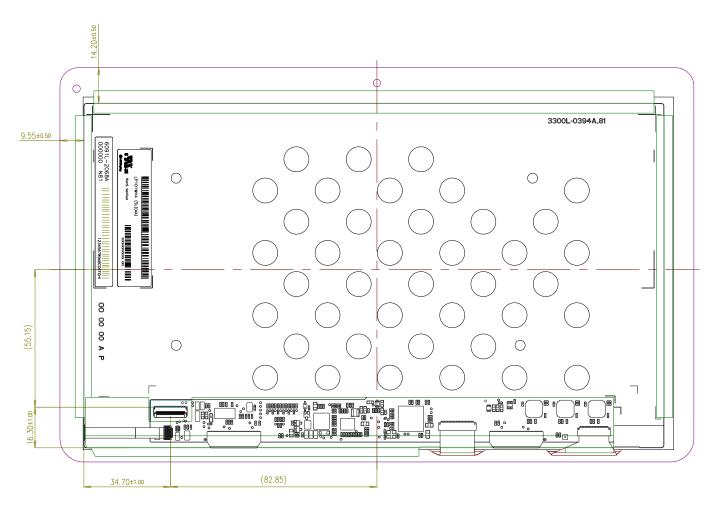


<FRONT VIEW>





<REAR VIEW>





6. Key Part List

NO	ITEM	Description	Specification
1	SW0663	T-Con	Siliconworks, LVDS, EPI, 66BGA
2	SW9402	Source Driver IC	Siliconworks, EPI, 1026ch, 6/8bit
3	SW8026	Gate Driver IC	Siliconworks, 384ch
4	SM4033	PMIC	6 in 1, buck
5	mXT1386E	Touch Control IC	Atmel, mXT1386E(MCU) + mXT154E(ROIC) 3ea



7. Reliability

7-1. Environment test condition

No.	Test Item	Conditions				
1	High temperature storage test	Ta= 60°C, 240h				
2	Low temperature storage test	Ta= -20°C, 240h				
3	High temperature operation test	Ta= 50°C, 50%RH, 240h				
4	Low temperature operation test	Ta= 0°C, 240h				
5	Vibration test (non-operating)	Sine wave, 10 ~ 500 ~ 10Hz, 1.5G, 0.37oct/min 3 axis, 1hour/axis				
6	Shock test (non-operating)	Half sine wave, 180G, 2ms one shock of each six faces(I.e. run 180G 6ms for all six faces)				
7	Altitude operating storage / shipment	0 ~ 10,000 feet (3,048m) 24Hr 0 ~ 40,000 feet (12,192m) 24Hr				

{ Result Evaluation Criteria }

There should be no change which might affect the practical display function when the display quality test is conducted under normal operating condition.

Touch sensor should be at room temperature for 24 hours when the reliability test finished.

When the reliability test is over, touch sensor need to be calibrated.

After calibration and execute the function test.

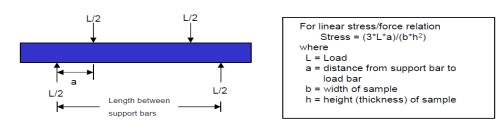
In the standard condition, it should be no touch abnormal function.

7-2. Mechanical test condition

No.	Test Item	Conditions	Pass Criteria	Notes
1	4-point Bending Test	ASTM C158 4point bending test	≥ 300MPa	1), a ≥ 25mm
2	FPC Pulling Test	25mm/min, pulling angle : 90°	≥ 500g/cm	2)

Note 1)

ASTM C158 4point bending test is a common test method used to measure edge strength of glass.

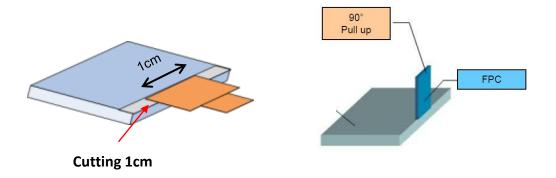




Note 2)

It should be cut FPC as 1cm width before FPC pulling test

FPC pulling test condition is peeling speed 25mm/min, pull-up angle 90° .



8. Touch Function Specifications

8-1. Test Equipment : K-9601 or equivalent

K-9601 is LGD's standard equipment for touch function test. Test Pattern & condition observe Win8 Touch Test requirement.



8-2. Touch function specification

Touch function is satisfied with Win8 Touch requirement.



9. International Standards

9-1. Safety

- a) UL 60950-1, Underwriters Laboratories Inc.
 Information Technology Equipment Safety Part 1 : General Requirements.
- b) CAN/CSA C22.2 No.60950-1-07, Canadian Standards Association.
 Information Technology Equipment Safety Part 1 : General Requirements.
- c) EN 60950-1, European Committee for Electrotechnical Standardization (CENELEC). Information Technology Equipment - Safety - Part 1 : General Requirements.
- d) IEC 60950-1, The International Electrotechnical Commission (IEC). Information Technology Equipment - Safety - Part 1 : General Requirements.

9-2. EMC

a) ANSI C63.4 "Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electrical Equipment in the Range of 9kHZ to 40GHz. "American National Standards Institute(ANSI), 1992

b) C.I.S.P.R "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." International Special Committee on Radio Interference.

c) EN 55022 "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." European Committee for Electrotechnical Standardization.(CENELEC), 1998 (Including A1: 2000)



10. Packing

10-1. Designation of Lot Mark

a) Lot Mark



A,B,C : SIZE(INCH) E : MONTH D : YEAR F ~ M : SERIAL NO.

Note

1. YEAR

Year	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020
Mark	А	В	С	D	Е	F	G	Н	J	К

2. MONTH

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Mark	1	2	3	4	5	6	7	8	9	А	В	С

b) Location of Lot Mark

Serial No. is printed on the label. The label is attached to the backside of the LCD module. This is subject to change without prior notice.

10-2. Packing Form

- a) Package quantity in one box : 40 pcs
- b) Box Size : 478*365*328 mm



11. PRECAUTIONS

Please pay attention to the followings when you use this TFT LCD module.

11-1. MOUNTING PRECAUTIONS

- (1) You must mount a module using holes arranged in four corners or four sides.
- (2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to the resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment. Do not touch the surface of polarizer for bare hand or greasy cloth.(Some cosmetics are detrimental to the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.

11-2. OPERATING PRECAUTIONS

- (1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage : $V=\pm 200 \text{mV}(\text{Over and under shoot voltage})$
- (2) Response time depends on the temperature.(In lower temperature, it becomes longer.)
- (3) Brightness depends on the temperature. (In lower temperature, it becomes lower.) And in lower temperature, response time(required time that brightness is stable after turned on) becomes longer.
- (4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimized the interference.



11-3. ELECTROSTATIC DISCHARGE CONTROL

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

11-4. PRECAUTIONS FOR STRONG LIGHT EXPOSURE

Strong light exposure causes degradation of polarizer and color filter.

11-5. STORAGE

When storing modules as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object. It is recommended that they be stored in the container in which they were shipped.

11-6. HANDLING PRECAUTIONS FOR PROTECTION FILM

- (1) When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) The protection film is attached to the polarizer with a small amount of glue. If some stress is applied to rub the protection film against the polarizer during the time you peel off the film, the glue is apt to remain on the polarizer.

Please carefully peel off the protection film without rubbing it against the polarizer.

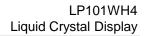
- (3) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the polarizer after the protection film is peeled off.
- (4) You can remove the glue easily. When the glue remains on the polarizer surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.



EDID Data for ACER _ ver. 0.0

2012/8/2

	Byte (Dec)	Byte (Hex)	Field Name and Comments	Value (Hex)	Value (Bin)
	0	00	Header	00	00000000
	1	01	Header	FF	11111111
	2	02	Header	FF	11111111
Header	3	03	Header	FF	11111111
ea	4	04	Header	FF	11111111
Н	5	05	Header	FF	11111111
	6	06	Header	FF	11111111
	7	07	Header	00	00000000
	8	08	ID Manufacture Name LGD	30	00110000
	9	09	ID Manufacture Name	E4	11100100
	10	0A	ID Product Code 03C8h	C8	11001000
uct n	11	0B	(Hex. LSB first)	03	00000011
odt vioi	12	0C	ID Serial No Optional ("00h" If not used, Number Only and LSB First)	00	00000000
Pro	13	0D	ID Serial No Optional ("00h" If not used, Number Only and LSB First)	00	00000000
1	14	0E	ID Serial No Optional ("00h" If not used, Number Only and LSB First)	00	00000000
endor / Produc EDID Version	15	0E	ID Serial No Optional ("00h" If not used, Number Only and LSB First)	00	00000000
Vendor / Product EDID Version	16	10	Week of Manufacture - Optinal 00 weeks	00	00000000
7	10	10	Year of Manufacture 2012 years	16	00010110
	18	11	EDID structure version # = 1	01	00000001
	10	12	EDID revision $\# = 4$	04	00000100
			Video input Definition = Input is a Digital Video signal Interface, Colo Bit Depth : 8 Bits per Primary Color,		
	20	14	Digital Video Interface Standard Supported: Digital Interface is not defined	A0	10100000
srs	21	15	Horizontal Screen Size (Rounded cm) = 22 cm	16	00010110
la) vete	22	16	Vertical Screen Size (Rounded cm) = 13 cm	0D	00001101
Display aramete	23	17	Display Transfer Characteristic (Gamma) = (gamma*100)-100 = Example:(2.2*100)-100=120	78	01111000
Display Parameters	24	18	Feature Support [Display Power Management(DPM) : Standby Mode is not supported, Suspend Mode is not supported, Active Off = Very Low Power is not supported ,Supported Color Encoding Formats : RGB 4:4:4 ,Other Feature Support Flags : No_sRGB, Preferred Timing Mode, No_Display is continuous frequency (Multi-mode_Base EDID and Extension Block).]	02	00000010
	25	19	Red/Green Low Bits (RxRy/GxGy)	ED	11101101
	26	1A	Blue/White Low Bits (BxBy/WxWy)	E5	11100101
	27	1B	Red X Rx = 0.597	98	10011000
Panel Color Coordinates	28	1C	Red Y $Ry = 0.354$	5A	01011010
Co ina	29	1D	Green X $Gx = 0.335$	55	01010101
tel	30	1E	Green Y Gy = 0.567	91	10010001
an 200	31	1F	Blue X $Bx = 0.151$	26	00100110
H C	32	20	Blue Y $By = 0.119$	1E	00011110
	33	21	White X $W_X = 0.313$	50	01010000
	34	22	White Y $Wy = 0.329$	54	01010100
1 1 1	35	23	Established timing 1 (Optional_00h if not used)	00	00000000
Establ ished Timin	36	24	Established timing 2 (Optional_00h if not used)	00	00000000
ES isi Tü	37	25	Manufacturer's timings (Optional_00h if not used)	00	00000000
	38	26	Standard timing ID1 (Optional_01h if not used)	01	00000001
	39	27	Standard timing ID1 (Optional_01h if not used)	01	00000001
	40	28	Standard timing ID2 (Optional_01h if not used)	01	00000001
	41	29	Standard timing ID2 (Optional_01h if not used)	01	00000001
0	42	2A	Standard timing ID3 (Optional_01h if not used)	01	00000001
n :	43	2B	Standard timing ID3 (Optional_01h if not used)	01	00000001
ing	44	2D 2C	Standard timing ID4 (Optional_01h if not used)	01	00000001
im	45	20 2D	Standard timing ID4 (Optional_01h if not used)	01	00000001
Standard Timing ID	45	2E	Standard timing ID5 (Optional_OTH in Not used)	01	00000001
arc	40	2E 2F	Standard timing ID5 (Optional_01h if not used)	01	00000001
pu	48	30	Standard timing ID6 (Optional_01h if not used)	01	00000001
Sta	49	31	Standard timing ID6 (Optional_01h if not used)	01	00000001
	50	31	Standard timing ID7 (Optional_01h if not used)	01	00000001
	20	~=	Contraction and and a second s	71	





	Byte (Dec)	Byte (Hex)	Field Name and Comments	Value (Hex)	Value (Bin)
	54	36	Pixel Clock/10,000 (LSB) 72 MHz @ 59.7 Hz	20	00100000
	55	37	Pixel Clock/10,000 (MSB)	1C	00011100
	56	38	Horizontal Active (HA) (lower 8 bits) 1366 pixels	56	01010110
	57	39	Horizontal Blanking (HB) (lower 8 bits) 160 pixels	A0	10100000
	58	3A	Horizontal Active (HA) / Horizontal Blanking (HB) (upper 4:4bits)	50	01010000
I#	59	3B	Vertical Avtive (VA) 768 lines	00	00000000
Timing Descriptor #1	60	3C	Vertical Blanking (VB) (DE Blanking typ.for DE only panels) 22 lines	16	00010110
ipt.	61	3D	Vertical Active (VA) / Vertical Blanking (VB) (upper 4:4bits)	30	00110000
scr	62	3E	Horizontal Front Porch in pixels (HF) (lower 8 bits) 48 pixels	30	00110000
De	63	3F	Horizontal Sync Pulse Width in pixels (HS) (lower 8 bits) 32 pixels	20	00100000
Bu	64	40	Vertical Front Porch in lines (VF) : Vertical Sync Pluse Width in lines (VS) (lower 4 bits) 3 lines : 5 lines	35	00110101
min	65	41	Horizontal Front Porch/ Sync Pulse Width/ Vertical Front Porch/ Sync Pulse Width (upper 2bits)	00	00000000
Tü	66	42	Horizontal Vedio Image Size (mm) (lower 8 bits) 223 mm	DF	11011111
	67	43	Vertical Vedio Image Size (mm) (lower 8 bits) 125 mm	7D	01111101
	68	44	Horizontal Image Size / Vertical Image Size (upper 4 bits)	00	00000000
	69	45	Horizontal Border = 0 (Zero for Notebook LCD)	00	00000000
	70	00	00000000		
	71	47	Non-Interlace, Normal display, no stereo, Digital Separate [Vsync_NEG, Hsync_NEG (outside of V-sync)]	19	00011001
	72	48	Flag	00	00000000
	73	49	Flag	00	00000000
	74	4A	Flag	00	00000000
	75	4B	Data Type Tag (Descriptor Defined by manufacturer)	00	00000000
	76	4C	Flag	00	00000000
#3	77	4D	Descriptor Defined by manufacturer	00	00000000
tor	78	4E	Descriptor Defined by manufacturer	00	00000000
ripı	79	4F	Descriptor Defined by manufacturer	00	00000000
sci	80	50	Descriptor Defined by manufacturer	00	00000000
$D\epsilon$	81	51	Descriptor Defined by manufacturer	00	00000000
Timing Descriptor #2	82	52	Descriptor Defined by manufacturer	00	00000000
mi	83	53	Descriptor Defined by manufacturer	00	00000000
Ti	84	54	Descriptor Defined by manufacturer	00	00000000
	85	55	Descriptor Defined by manufacturer	00	00000000
	86	56	Descriptor Defined by manufacturer	00	00000000
	87	57	Descriptor Defined by manufacturer	00	00000000
	88	58	Descriptor Defined by manufacturer	00	00000000
	89	59	Descriptor Defined by manufacturer	00	00000000
	90	5A 5B	Flag	00	00000000
	91	5B	Flag	00	00000000
	92	5C	Flag	00 EE	00000000
	93	5D	Data Type Tag (Alphanumeric Data String (ASCII String))	FE	11111110
~	94	5E	Flag Alakanumaria Data String (ASCII String)	00 4C	00000000
r #3	95	5F	Alphanumeric Data String (ASCII String) L	4C	
Timing Descriptor	96 97	60	Alphanumeric Data String (ASCII String) G	47	01000111
rip		61	Alphanumeric Data String (ASCII String)	20	
esc	98 99	62	Alphanumeric Data String (ASCII String) D Alphanumeric Data String (ASCII String) i	44	01000100
D		63		69 73	01101001
ing	100	64 65		73	01110011 01110000
im	101	66	Alphanumeric Data String (ASCII String) p Alphanumeric Data String (ASCII String) 1	70 60	01110000
T	102	60 67		6C	01101100
	103	68		61 79	01100001
	104	68 69	Alphanumeric Data String (ASCII String) y Manufacturer P/N(If<13 char> 0Ah, then terminate with ASC II code 0Ah,set remaining char = 20h)	79 0A	00001010
	105	69 6A	Manufacturer P/N(II<13 char> 0Ah, then terminate with ASC II code 0Ah, set remaining char = 20h) Manufacturer P/N(If<13 char> 0Ah, then terminate with ASC II code 0Ah, set remaining char = 20h)	20	00100000
	106				
	107	6B	Manufacturer P/N(If<13 char> 0Ah, then terminate with ASC II code 0Ah,set remaining char = 20h)	20	00100000



	Byte (Dec)	Byte (Hex)	Field Name and Comments		Value (Hex)	Value (Bin)
	108	6C	Flag		00	00000000
	109	6D	Flag		00	00000000
	110	6E	Flag		00	00000000
	111	6F	Data Type Tag (Alphanumeric Data String (ASCII String))		FE	11111110
	112	70	Flag		00	00000000
#4	113	71	Alphanumeric Data String (ASCII String)	L	4C	01001100
or	114	72	Alphanumeric Data String (ASCII String)	Р	50	01010000
ipt	115	73	Alphanumeric Data String (ASCII String)	1	31	00110001
scr	116	74	Alphanumeric Data String (ASCII String)	0	30	00110000
De	117	75	Alphanumeric Data String (ASCII String)	1	31	00110001
Si	118	76	Alphanumeric Data String (ASCII String)	W	57	01010111
Timing Descriptor #4	119	77	Alphanumeric Data String (ASCII String)	Н	48	01001000
Tù	120	78	Alphanumeric Data String (ASCII String)	4	34	00110100
	121	79	Alphanumeric Data String (ASCII String)	-	2D	00101101
	122	7A	Alphanumeric Data String (ASCII String)	S	53	01010011
	123	7B	Alphanumeric Data String (ASCII String)	L	4C	01001100
	124	7C	Alphanumeric Data String (ASCII String)	А	41	01000001
	125	7D	Alphanumeric Data String (ASCII String)	А	41	01000001
Chec	126	7E	Extension flag (# of optional 128 panel ID extension block to follow, Typ = 0)		00	00000000
Сһ	127	7 F	Check Sum (The 1-byte sum of all 128 bytes in this panel ID block shall = 0)		4D	01001101