

SPECIFICATION FOR APPROVAL

() Preliminar	y Specification
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() Final Specification

Title		13.3" WHD TFT LCD			
		_			
BUYER	HP		SUPPLIER	LG Display Co., Ltd.	

BUYER	HP
MODEL	

*MODEL	LP133WH1		
Suffix	TLA1		
*\^/\			

^{*}When you obtain standard approval, please use the above model name without suffix

APPROVED BY	SIGNATURE
/	
/	
/	

Please return 1 copy for your confirmation with your signature and comments.

APPROVED BY	SIGNATURE
K. J. Kwon / S.Manager	
REVIEWED BY	
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D. S. Jeong / Engineer	-
Product Engineering LG Display Co., I	•

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RECORD OF REVISIONS

Revision No	Revision Date	Page	Description	EDID ver
0.0	18. Sep. 2008	-	First Draft (Preliminary Specification)	-
0.1	20. Oct. 2008	10	Update Timing Table	
		28-30	Update EDID Data	0.0
0.2	28. Nov. 2008	5	Update Electrical Specification	
		10	Signal Timing Specification	
		12	Power Sequence	
		17~19	Mechanical Drawing	
		25	Packing form	
		28~30	Update EDID Data	0.1

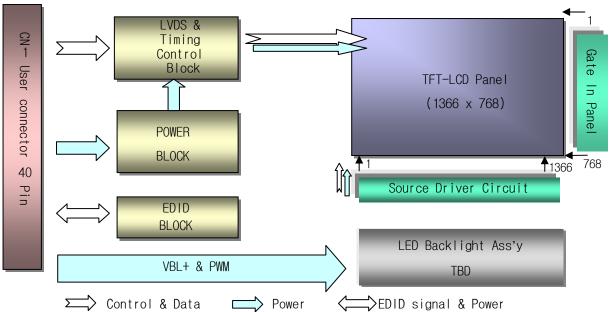


1. General Description

The LP133WH1 is a Color Active Matrix Liquid Crystal Display with an integral LED backlight system. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally white mode. This TFT-LCD has 13.3 inches diagonally measured active display area with WHD resolution(1366 horizontal by 768 vertical pixel array). Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 6-bit gray scale signal for each dot, thus, presenting a palette of more than 262,144 colors.

The LP133WH1 has been designed to apply the interface method that enables low power, high speed, low EMI.

The LP133WH1 is intended to support applications where thin thickness, low power are critical factors and graphic displays are important. In combination with the vertical arrangement of the sub-pixels, the LP133WH1 characteristics provide an excellent flat display for office automation products such as Notebook PC.



General Features

Active Screen Size	13.3 inches diagonal
Outline Dimension	308.1 (H) × 183.6 (V) × 5.5(D, max.) mm
Pixel Pitch	0.2148 mm × 0.2148 mm
Pixel Format	1366 horiz. by 768 vert. Pixels RGB strip arrangement
Color Depth	6-bit, 262,144 colors
Luminance, White	200 cd/m²(Typ., @I _{LED} =TBD mA) , 5 points Average
Power Consumption	Total TBD Watt @ LCM circuit TBD W(Typ.), B/L TBD W (Typ.), LED Driver TBD W(Typ.)
Weight	350g(Max.)
Display Operating Mode	Transmissive mode, normally white
Surface Treatment	Hard Coating(3H), Glare treatment of the front polarizer
RoHS Comply	Yes

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2. Absolute Maximum Ratings

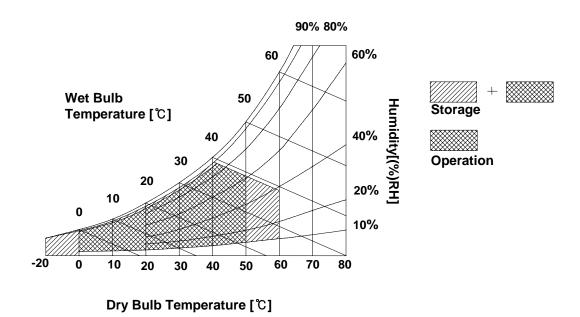
The following are maximum values which, if exceeded, may cause faulty operation or damage to the unit.

Table 1. ABSOLUTE MAXIMUM RATINGS

Parameter	Symbol	Val	ues	Units	Notes	
Farameter	Symbol	Min	Max	Offics	Notes	
Power Input Voltage	VCC	-0.3	4.0	Vdc	at 25 ± 5°C	
Operating Temperature	Тор	0	50	°C	1	
Storage Temperature	Нѕт	-20	60	°C	1	
Operating Ambient Humidity	Нор	10	90	%RH	1	
Storage Humidity	Нѕт	10	90	%RH	1	

Note: 1. Temperature and relative humidity range are shown in the figure below.

Wet bulb temperature should be 39°C Max, and no condensation of water.



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Hrs



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3. Electrical Specifications

3-1. Electrical Characteristics

The LP133WH1 requires two power inputs. One is employed to power the LCD electronics and to drive the TFT array and liquid crystal. The second input which powers the LED BLU.

Values Parameter Symbol Unit Notes Min Тур Max LOGIC: Power Supply Input Voltage 3.3 Vcc 3.0 3.6 Power Supply Input Current Icc **TBD TBD** mΑ 1 **Power Consumption** Pcc **TBD TBD** W 1 Power Supply Inrush Current 1500 ICC_P mΑ LVDS Impedance **Z**LVDS 90 100 110 2 Ω BACKLIGHT: (with LED Driver) LED Power Input Voltage VLED 7.0 12.0 20.0 V **LED Power Input Current TBD I**LED mΑ 3 **LED Power Consumption TBD** W 3 PLED **TBD** LED Power Inrush Current **TBD** ILED_P mΑ 4 **PWM Dimming Ratio** 12.5 100 % **PWM** Impedance **Z**PWM **TBD TBD TBD** $\mathbf{k}\Omega$ **PWM Frequency F**PWM 200 **TBD** 1000 Hz 5 PWM High Level Voltage V_{PWM_H} 2.1 3.3 5 PWM Low Level Voltage V_{PWM_L} 0 8.0 LED_EN High Voltage 2.1 3.3 ٧ $V_{LED_EN_H}$ 5 LED_EN Low Voltage 0 8.0 V V_{LED EN L}

Table 2. ELECTRICAL CHARACTERISTICS

Note)

Life Time

1. The specified lcc current and power consumption are under the Vcc = 3.3V , 25 ℃, fv = 60Hz condition whereas Mosaic pattern is displayed and fv is the frame frequency.

12,000

2. This impedance value is needed to proper display and measured form LVDS Tx to the mating connector.

- 3. The specified LED current and power consumption are under the VIed = 12.0V, 25 ℃, Dimming of Max luminance whereas White pattern is displayed and fy is the frame frequency.
- 4. There may be a flickering or some reliability issues when LED driver is operated by under condition of minimum.
- 5. The PWM Frequency has 0Hz, DC level for dimming ratio 100%. The PWM Frequency should be fixed and continue for stable luminance levels what you want.
- 6. The life time is determined as the time at which brightness of LCD is 50% compare to that of initial value at the typical LED current. These LED backlight has TBD strings on it and the typical current of LED's string is base on TBD mA.

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3-2. Interface Connections

This LCD employs one interface connections, a 40 pin connector is used for the module electronics interface and LED Driver.

The electronics interface connector is a model 20455-040E-0x manufactured by I-PEX.

Table 3. MODULE CONNECTOR PIN CONFIGURATION (CN1)

Pin	Symbol	Description	Notes
1	NC	No connection	
2	VCC	Power Supply, 3.3V Typ.	
3	VCC	Power Supply, 3.3V Typ.	
4	V EEDID	DDC 3.3V power	
5	NC	No Connection	1, Interface chips 1.1 LCD: SW, SW0624 (LCD Controller)
6	Clk EEDID	DDC Clock	including LVDS Receiver
7	DATA EEDID	DDC Data	1.2 System : THC63LVDF823A
8	Odd_R _{IN} 0-	Negative LVDS differential data input	or equivalent * Pin to Pin compatible with LVDS
9	Odd_R _{IN} 0+	Positive LVDS differential data input	1 iii to 1 iii compatible with EVD3
10	GND	Ground	2. Connector
11	Odd_R _{IN} 1-	Negative LVDS differential data input	2.1 LCD :20455-040E-0x, I-PEX or its compatibles
12	Odd_R _{IN} 1+	Positive LVDS differential data input	2.2 Mating : 20453-040T-0x, I-PEX
13	GND	Ground	or equivalent.
14	Odd_R _{IN} 2-	Negative LVDS differential data input	2.3 Connector pin arrangement
15	Odd_R _{IN} 2+	Positive LVDS differential data input	40 1
16	GND	Ground	<u> </u>
17	Odd_CLKIN-	Negative LVDS differential clock input	
18	Odd_CLKIN+	Positive LVDS differential clock input	
19	GND	Ground	[LCD Module Rear View]
20	NC	No Connection	
21	NC NC	No Connection	
22	NC	No Connection	
23	NC	No Connection	
24	NC	No Connection	
25	NC	No Connection	
26	NC	No Connection	
27	NC	No Connection	
28	NC	No Connection	
29	NC	No Connection	
30	NC	No Connection	
31	VLED_GND	LED Ground	
32	VLED_GND	LED Ground	
33	VLED_GND	LED Ground	
34	NC	No Connection	
35	BLIM	PWM for Luminance control	
36	BL_On	Backlight On/Off Control	
37	NC	No Connection	
38	VLED	LED Power Supply (7V-20V)	
39	VLED	LED Power Supply (7V-20V)	
40	VLED	LED Power Supply (7V-20V)	
		1171 /	



The LED backlight connector is a model TF12-9S-0.5H, manufactured by Hirose or equivalent.

Table 4. BACKLIGHT CONNECTOR PIN CONFIGURATION (CN2)

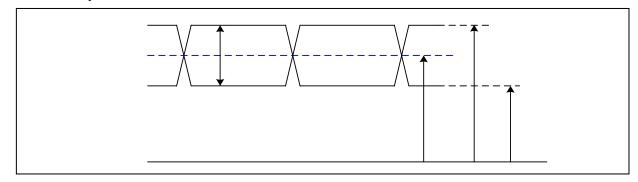
Pin	Symbol	Description	Notes
1	Vdc(1,2,3,4,5,6)	LED Anode(Positive)	
2	Vdc(1,2,3,4,5,6)	LED Anode(Positive)	
3	NC	No Connection	
4	Vdc1	LED Cathode (Negative)	
5	Vdc2	LED Cathode (Negative)	
6	Vdc3	LED Cathode (Negative)	
7	Vdc4	LED Cathode (Negative)	
8	Vdc5	LED Cathode (Negative)	
9	Vdc6	LED Cathode (Negative)	

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3-3. LVDS Signal Timing Specifications

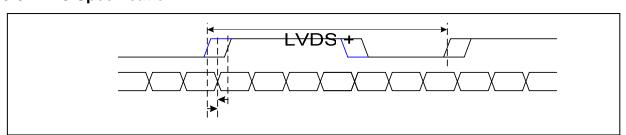
3-3-1. DC Specification



Description	Symb ol	Min	Max	Unit	Notes
LVDS Differential Voltage	V _{ID}	100	600	mV	-
LVDS Common mode Voltage	V _{CM}	0.6	1.8	V	-
LVDS Input Voltage Range	VIN	DS _{0.3}	2.1	V	-

 $|V_{ID}|$

3-3-2. AC Specification



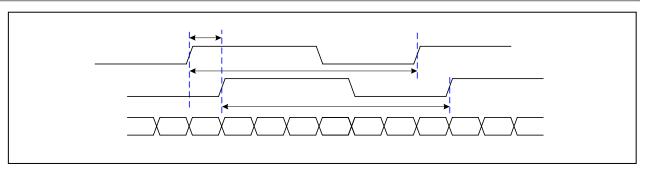
Description	Symbol	Min	# _{Max} II			S-)
LVDS Clock to Data Skow Margin	t _{SKEW} O	V ^{- 400}	# V _{CI} + 400	y = {(ps	85MHz > Fclk ≥ 65MHz	S-)
LVDS Clock to Data Skew Margin	t _{SKEW}	- 600	+ 600	ps	65MHz > Fclk ≥ 25MHz	
LVDS Clock to Clock Skew Margin (Even to Odd)	t _{SKEW_EO}	- 1/7	+ 1/7	T _{clk}	-	
Maximum deviation of input clock frequency during SSC	F _{DEV}	-	± 3	%	-	
Maximum modulation frequency of input clock during SSC	F _{MOD}	-	200	KHz	-	

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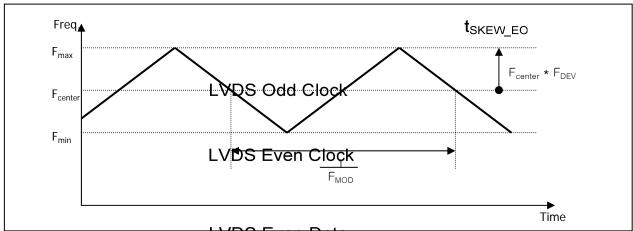
 $\mathsf{T}_{\mathsf{clk}}$



Product Specification



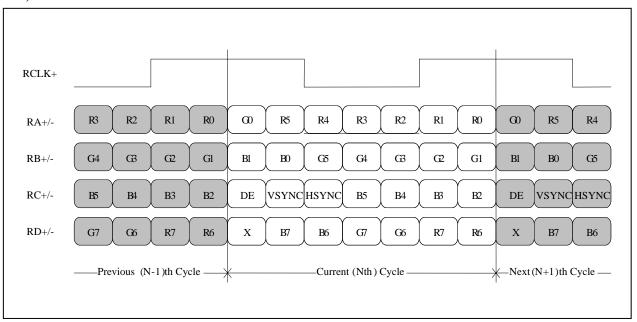
< Clock skew margin between channel >



LVDS Even Data < Spread Spectrum >

3-3-3. Data Format

1) LVDS 1 Port



< LVDS Data Format >

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3-4. Signal Timing Specifications

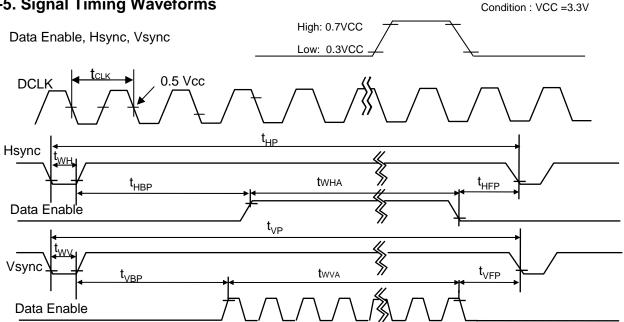
This is the signal timing required at the input of the User connector. All of the interface signal timing should be satisfied with the following specifications and specifications of LVDS Tx/Rx for its proper operation.

Table 5. TIMING TABLE

ITEM	Symbol		Min	Тур	Max	Unit	Note
DCLK	Frequency	f _{CLK}	-	72.3	-	MHz	
	Period	Thp	1470	1526	1586		
Hsync	Hsync Width Width-Active		23	32	40	tCLK	
			1366	1366	1366		
	Period	t _{VP}	779	790	801		
Vsync	Width	t _{wv}	2	5	8	tHP	
	Width-Active	t _{wva}	768	768	768		
	Horizontal back porch	t _{HBP}	72	80	124	+CL IV	
Data	Data Horizontal front porch		8	48	48	tCLK	
Enable	Vertical back porch	t _{VBP}	8	14	20	+I ID	
	Vertical front porch	t _{VFP}	1	3	5	tHP	

Note)

3-5. Signal Timing Waveforms



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^{1.} In this documentation, all reliabilities are specified for timing specification based on refresh rate of 60Hz. However, LP133WH1 has a good actual performance even at lower refresh rate(eg. 40Hz or 50Hz) for power saving mode, whereas LP133WH1 is secured only for function under lower refresh rate. 60Hz at Normal mode, 50Hz ,40 Hz at Power save mode. Don't care Flicker level (power save mode).



3-6. Color Input Data Reference

The brightness of each primary color (red,green and blue) is based on the 6-bit gray scale data input for the color; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

Table 6. COLOR DATA REFERENCE

									Inp	out Co	olor D	ata							
	Color		RED							GRE	EN			BLUE					
,	30101	MSI	3				LSB	MSE	3				LSB		3				LSB
		R 5	R 4	R 3	R 2	R 1	R 0	G 5	G 4	G 3	G 2	G 1	G 0	B 5	B 4	B 3	B 2	B 1	В0
	Black	0	0	0		0	0	0	0			0	0	0	0	0	0	0	0
	Red	1	1	.1 		1	1	0	0		0	0	0	0	0	0		0	0
	Green	0	0	0	0		0	1	1	. 1			1	0	0	0	0	0	0
Basic	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	. 1	1	1
Color	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	RED (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (01)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
RED																			
	RED (62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	
	GREEN (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (01)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
GREEN																			
	GREEN (62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	GREEN (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	BLUE (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	BLUE (01)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
BLUE		ļ						ļ											
	BLUE (62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	 1	1	
	BLUE (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	 1	 1	····· 1
	. ,	1																	

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3-7. Power Sequence

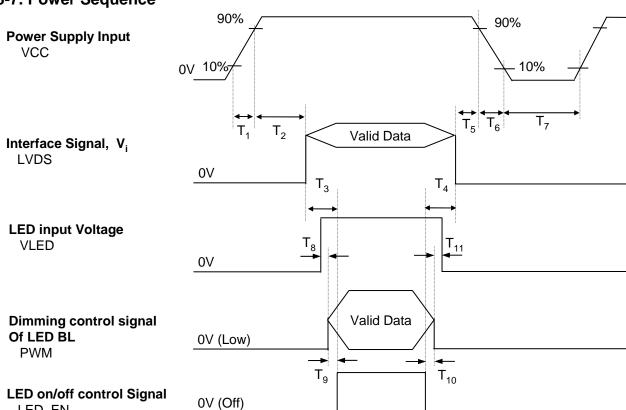


Table 6. POWER SEQUENCE TABLE

	T			
Parameter		Value		Units
Farameter	Min.	Тур.	Max.	Offics
T ₁	0.5	-	10	ms
T ₂	0	-	50	ms
T ₃	200	-	-	ms
T ₄	200	-	-	ms
T ₅	0	-	50	ms
T ₆	3	-	10	ms
T ₇	400	-	-	ms
T ₈	50	-	100	ms
T ₉	0	-	100	ms
T ₁₀	0	-	100	ms
T ₁₁	50	-	100	ms

LED_EN

- 1. Valid Data is Data to meet "3-3. LVDS Signal Timing Specifications"
- 2. Please avoid floating state of interface signal at invalid period.
- 3. When the interface signal is invalid, be sure to pull down the power supply for LCD VCC to 0V.
- 4. LED power must be turn on after power supply for LCD and interface signal are valid.



4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' and stable for approximately 20 minutes in a dark environment at 25°C. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of Φ and Θ equal to 0° .

FIG. 1 presents additional information concerning the measurement equipment and method.

FIG. 1 Optical Characteristic Measurement Equipment and Method

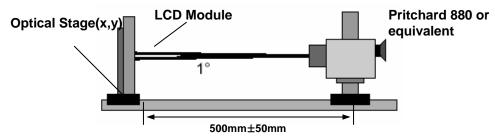


Table 8. OPTICAL CHARACTERISTICS

Ta=25°C, VCC=3.3V, f_{V} =60Hz, f_{CLK} = 72.3 MHz, I_{LED} = TBD mA

Doromotor	Cymbol		Values		Linita	Notes
Parameter	Symbol	Min	Тур	Max	Units	notes
Contrast Ratio	CR	300	-	-	l	1
Surface Luminance, white	L _{WH}	170	200		cd/m ²	2
Luminance Variation(13points)	δ_{WHITE}		1.4	1.6]	3
Response Time	Tr_{R} + Tr_{D}		16	25	ms	4
Color Coordinates						
RED	RX		TBD		1	
	RY		TBD			
GREEN	GX		TBD			
	GY		TBD			
BLUE	ВХ		TBD			
	BY		TBD		[
WHITE	WX	0.283	0.313	0.343	[+/- 0.030
	WY	0.299	0.329	0.359		+/- 0.030
Viewing Angle					<u>.</u>	5
x axis, right(Φ=0°)	Θr	40	-		degree	
x axis, left (Φ=180°)	Θl	40	-	-	degree	
y axis, up (Φ=90°)	Θu	10	-	-	degree	
y axis, down (⊕=270°)	Θd	30	-	-	degree	
Gray Scale						6

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Notes)

1. Contrast Ratio(CR) is defined mathematically as

Contrast Ratio =

Surface Luminance with all black pixels

- 2. Surface luminance is the 5point (1~5)average across the LCD surface 50cm from the surface with all pixels displaying white. For more information see FIG 2. When I_{LED} = TBD mA, L_{WH} =200cd/m²(Typ.)
- 3. The variation in surface luminance , The panel total variation (δ_{WHITE}) is determined by measuring L_N at each test position 1 through 13 and then defined as followed numerical formula. For more information see FIG 2.

$$\delta_{\text{ WHITE}} = \frac{\text{Maximum}(\textbf{L}_{1}, \textbf{L}_{2}, \ \dots \ \textbf{L}_{13})}{\text{Minimum}(\textbf{L}_{1}, \textbf{L}_{2}, \ \dots \ \textbf{L}_{13})}$$

- 4. Response time is the time required for the display to transition from white to black (rise time, Tr_R) and from black to white(Decay Time, Tr_D). For additional information see FIG 3.
- 5. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG 4.
- 6. Gray scale specification

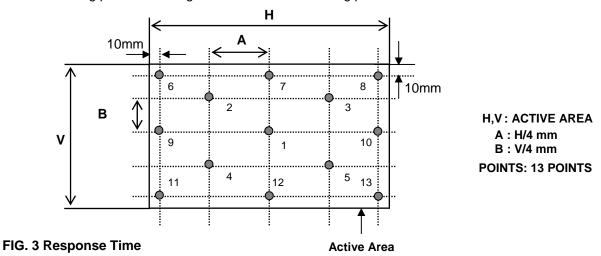
Gray Level	Luminance [%] (Typ)
LO	TBD
L7	TBD
L15	TBD
L23	TBD
L31	TBD
L39	TBD
L47	TBD
L55	TBD
L63	100

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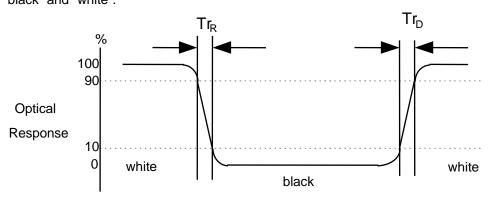


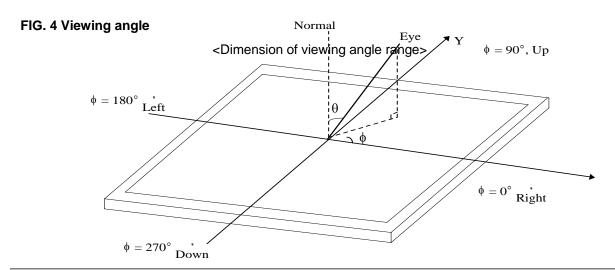
FIG. 2 Luminance

<Measuring point for Average Luminance & measuring point for Luminance variation>



The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".





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5. Mechanical Characteristics

The contents provide general mechanical characteristics for the model LP133WH1. In addition the figures in the next page are detailed mechanical drawing of the LCD.

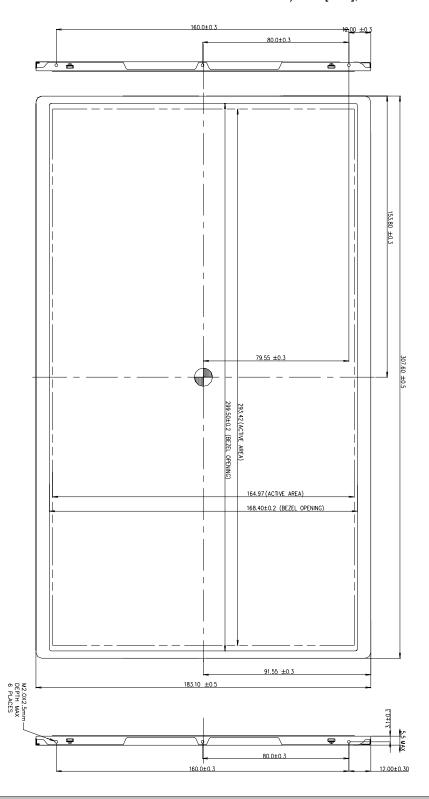
	Horizontal	307.6 ± 0.50mm				
Outline Dimension	Vertical	183.1 ± 0.50mm				
	Depth	5.5mm(Max.)				
Bezel Area	Horizontal	299.5 mm				
bezei Alea	Vertical	168.4 mm				
Active Display Area	Horizontal	293.42mm				
Active Display Area	Vertical	164.97mm				
Weight	350g (Max.)					
Surface Treatment	Hard Coating(3H), Glare treatment of	of the front polarizer				

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<FRONT VIEW>

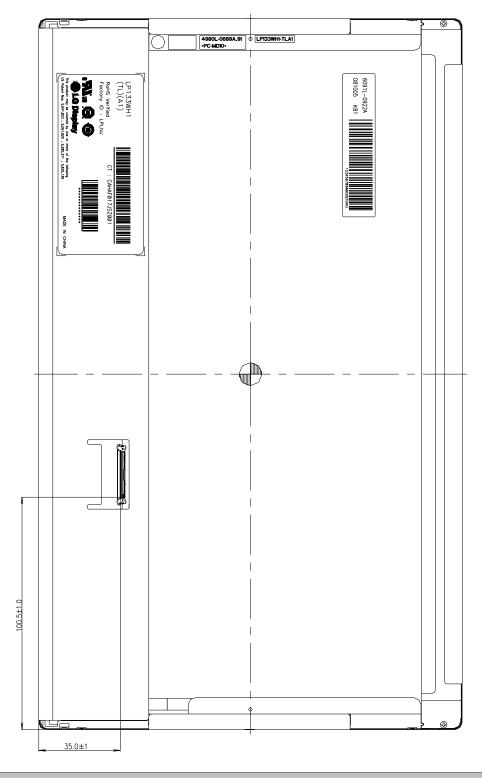
Note) Unit:[mm], General tolerance: \pm 0.5mm





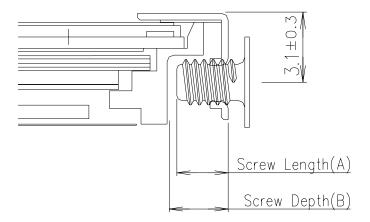
<REAR VIEW>

Note) Unit:[mm], General tolerance: \pm 0.5mm





[DETAIL DESCRIPTION OF SIDE MOUNTING SCREW]



Screw Length (A): Max: 2.5mm / Min: 2.0mm

Screw Depth (B): Min 2.5mm

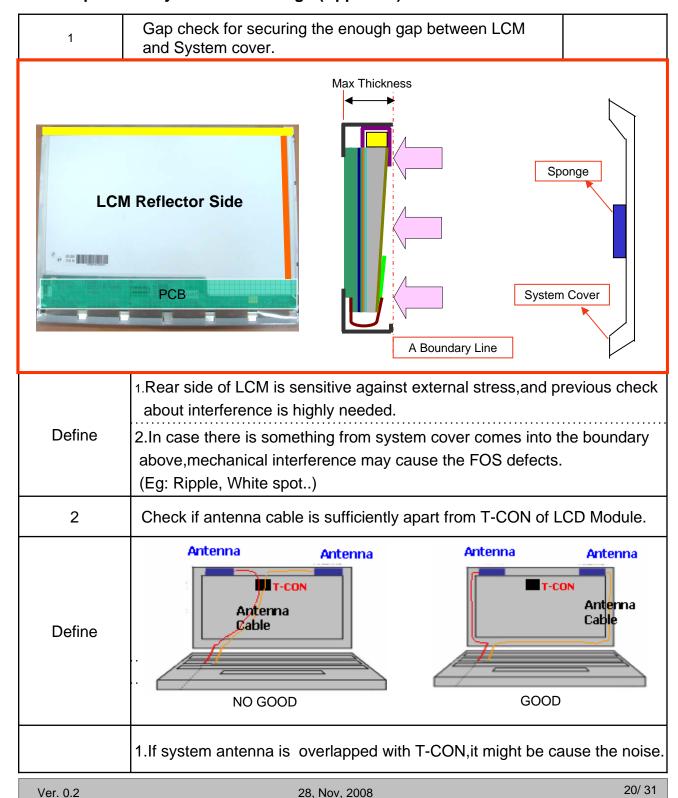
Screw Torque: Max 2.5kgf.cm (Measurement Gauge: Torque meter)

Notes: 1. Screw plated through the method of non-electrolytic nickel plating is preferred to reduce possibility that results in vertical and/or horizontal line defect due to the conductive particles from screw surface.

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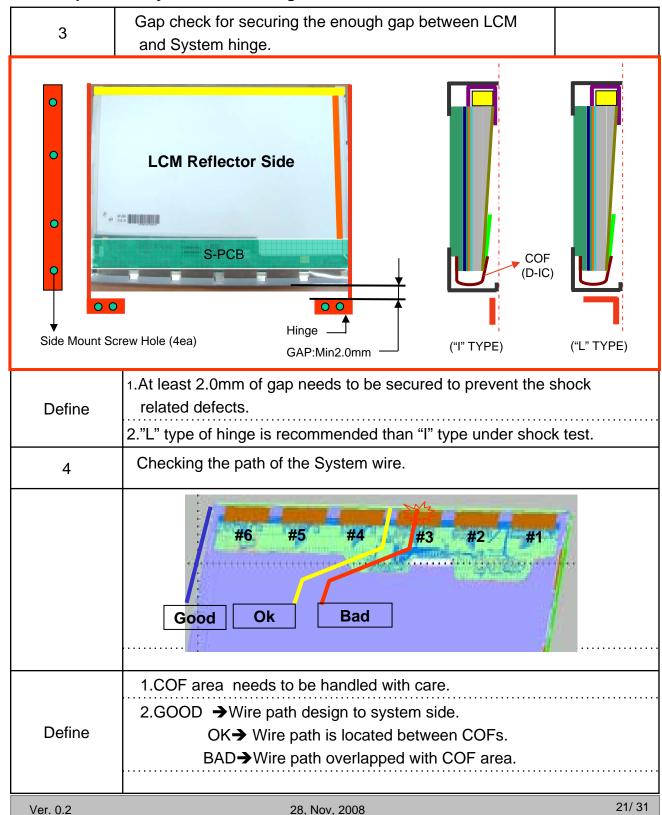


LGD Proposal for system cover design.(Appendix)



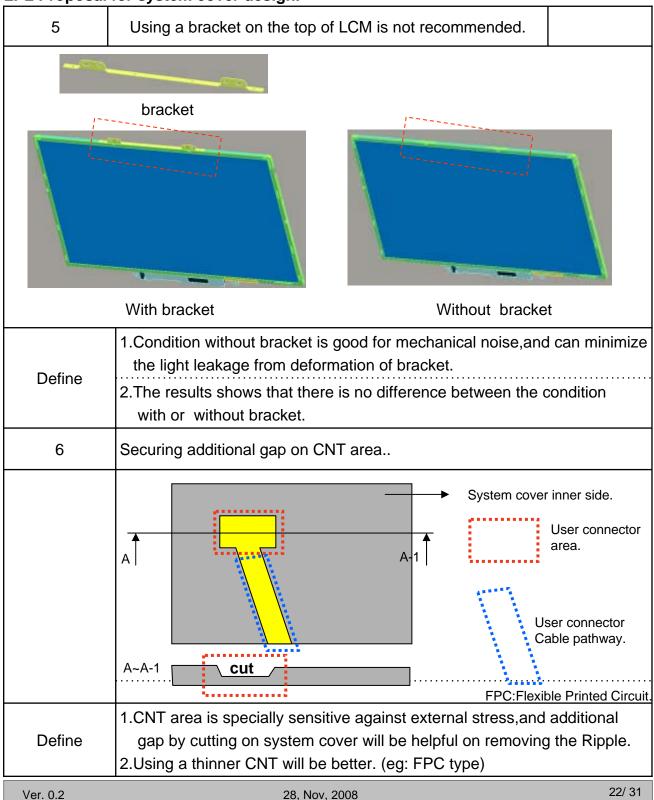


LGD Proposal for system cover design.





LPL Proposal for system cover design.





6. Reliability

Environment test condition

No.	Test Item	Conditions
1	High temperature storage test	Ta= 60°C, 240h
2	Low temperature storage test	Ta= -20°C, 240h
3	High temperature operation test	Ta= 50°C, 50%RH, 240h
4	Low temperature operation test	Ta= 0°C, 240h
5	Vibration test (non-operating)	Sine wave, 10 ~ 500 ~ 10Hz, 1.5G, 0.37oct/min 3 axis, 1hour/axis
6	Shock test (non-operating)	Half sine wave, 180G, 2ms one shock of each six faces(I.e. run 180G 2ms for all six faces)
7	Altitude operating storage / shipment	0 ~ 10,000 feet (3,048m) 24Hr 0 ~ 40,000 feet (12,192m) 24Hr

{ Result Evaluation Criteria }

There should be no change which might affect the practical display function when the display quality test is conducted under normal operating condition.

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7. International Standards

7-1. Safety

a) UL 60950-1:2003, First Edition, Underwriters Laboratories, Inc.,

Standard for Safety of Information Technology Equipment.

b) CAN/CSA C22.2, No. 60950-1-03 1st Ed. April 1, 2003, Canadian Standards Association,

Standard for Safety of Information Technology Equipment.

c) EN 60950-1:2001, First Edition,

European Committee for Electrotechnical Standardization(CENELEC)

European Standard for Safety of Information Technology Equipment.

7-2. EMC

- a) ANSI C63.4 "Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electrical Equipment in the Range of 9kHZ to 40GHz. "American National Standards Institute(ANSI), 1992
- b) C.I.S.P.R "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." International Special Committee on Radio Interference.
- c) EN 55022 "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." European Committee for Electrotechnical Standardization.(CENELEC), 1998 (Including A1: 2000)

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8. Packing

8-1. Designation of Lot Mark

a) Lot Mark

Α	В	С	D	Е	F	G	Н	I	J	К	L	М
- 1	1 1					1 1	1 1	1 1				1

A,B,C : SIZE(INCH) D : YEAR

E: MONTH $F \sim M$: SERIAL NO.

Note

1. YEAR

Year	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010
Mark	1	2	3	4	5	6	7	8	9	0

2. MONTH

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Mark	1	2	3	4	5	6	7	8	9	Α	В	O

b) Location of Lot Mark

Serial No. is printed on the label. The label is attached to the backside of the LCD module. This is subject to change without prior notice.

8-2. Packing Form

a) Package quantity in one box: 30 pcs

b) Box Size: 430X378X268mm

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9. PRECAUTIONS

Please pay attention to the followings when you use this TFT LCD module.

9-1. MOUNTING PRECAUTIONS

- (1) You must mount a module using holes arranged in four corners or four sides.
- (2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to the resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment.
 Do not touch the surface of polarizer for bare hand or greasy cloth.(Some cosmetics are detrimental to the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.

9-2. OPERATING PRECAUTIONS

- (1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage : $V=\pm\ 200mV(Over\ and\ under\ shoot\ voltage)$
- (2) Response time depends on the temperature.(In lower temperature, it becomes longer.)
- (3) Brightness depends on the temperature. (In lower temperature, it becomes lower.)

 And in lower temperature, response time(required time that brightness is stable after turned on) becomes longer.
- (4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimized the interference.

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9-3. ELECTROSTATIC DISCHARGE CONTROL

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

9-4. PRECAUTIONS FOR STRONG LIGHT EXPOSURE

Strong light exposure causes degradation of polarizer and color filter.

9-5. STORAGE

When storing modules as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object.

 It is recommended that they be stored in the container in which they were shipped.

9-6. HANDLING PRECAUTIONS FOR PROTECTION FILM

- (1) When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) The protection film is attached to the polarizer with a small amount of glue. If some stress is applied to rub the protection film against the polarizer during the time you peel off the film, the glue is apt to remain on the polarizer.
 - Please carefully peel off the protection film without rubbing it against the polarizer.
- (3) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the polarizer after the protection film is peeled off.
- (4) You can remove the glue easily. When the glue remains on the polarizer surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.

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Appendix_1. E-EDID Table

	Byte (Dec)	Byte (Hex)	Field Name and Comments	Value (Hex)	Value (Bin)
Header	0	00	Header	00	00000000
	1	01	Header	FF	11111111
	2	02	Header	FF	11111111
	3	03	Header	FF	11111111
	4	04	Header	FF	11111111
	5	05	Header	FF	11111111
	6	06	Header	FF	11111111
	7	07	Header	00	00000000
	8	08	EISA manufacture code (3 Character ID) LGD	30	00110000
	9	09	EISA manufacture code (Compressed ASC II)	E4	11100100
~	10	0A	Panel Supplier Reserved - Product Code 01BCh	BC	10111100
Vendor / Product	11	0B	(Hex. LSB first)	01	00000001
o o	12	0C	LCD Module Serial No - Preferred but Optional ("0" If not used)	00	00000000
l a	13	0D	LCD Module Serial No - Preferred but Optional ("0" If not used)	00	00000000
). 	14	0E	LCD Module Serial No - Preferred but Optional ("0" If not used)	00	00000000
lq	15	0F	LCD Module Serial No - Preferred but Optional ("0" If not used)	00	00000000
%	16	10	Week of Manufacture 00 weeks	00	00000000
	17	11	Year of Manufacture 2009 years	13	00010011
	18	12	EDID structure version # = 1	01	00000001
	19	13	EDID revision #= 3	03	00000011
~	20	14	Video input Definition = Digital signal	80 1D	10000000
Display	21	15	Max H image size (Rounded cm) = 29 cm	1D 11	00011101
ķsī	22	16	Max V image size (Rounded cm) = 17 cm	78	00010001
T	23	17 18	Display gamma = (gamma*100)-100 = Example:(2.2*100)-100=120 = 2.2 Gamma Feature Support (no_DPMS, no_Active On/very Low Power, KGB color display, Timing BLK T,no_	0A	00001010
	25	19	Red/Green Low Bits (RxRy/GxGy)	00	00001010
	26	1A	Blue/White Low Bits (BxBy/WxWy)	05	00000101
ıct	27	1B	Red X $Rx = 00$	00	00000000
Vendor / Product	28	1C	Red Y $Ry = 00$	00	00000000
T Z	29	1D	Green X $Gx = 00$	00	00000000
, L	30	1E	Green Y Gy = 00	00	00000000
go	31	1F	Blue X $Bx = 00$	00	00000000
Zer /	32	20	Blue Y By = 00	00	00000000
	33	21	White X $Wx = 0.313$	50	01010000
	34	22	White Y $Wy = 0.329$	54	01010100
hed	35	23	Established timing 1 (00h if not used)	00	00000000
Established	36	24	Established timing 2 (00h if not used)	00	00000000
Es	37	25	Manufacturer's timings (00h if not used)	00	00000000
	38	26 27	Standard timing ID1 (01h if not used) Standard timing ID1 (01h if not used)	01	00000001
	40		Standard timing ID1 (01h if not used) Standard timing ID2 (01h if not used)		00000001
	40	28	Standard timing ID2 (01h if not used) Standard timing ID2 (01h if not used)	01	00000001
	42	29 2A	Standard timing ID3 (01h ir not used) Standard timing ID3 (01h if not used)	01	00000001
111	43	2B	Standard timing ID3 (01h if not used)	01	00000001
ing	44	2C	Standard timing ID4 (01h if not used)	01	00000001
im	45	2D	Standard timing ID4 (01h if not used)	01	00000001
d J	46	2E	Standard timing ID5 (01h if not used)	01	00000001
łar	47	2F	Standard timing ID5 (01h if not used)	01	00000001
Standard Timing ID	48	30	Standard timing ID6 (01h if not used)	01	00000001
	49	31	Standard timing ID6 (01h if not used)	01	00000001
	50	32	Standard timing ID7 (01h if not used)	01	00000001
	51	33	Standard timing ID7 (01h if not used)	01	00000001
	52	34	Standard timing ID8 (01h if not used)	01	00000001
	53	35	Standard timing ID8 (01h if not used)	01	00000001



Appendix_2. E-EDID Table

	Byte (Dec)	Byte (Hex)	Field Name and Comments	Value (Hex)	Value (Bin)
#1	54	36	Pixel Clock/10,000 (LSB) 72.3 MHz @ 60Hz	3E	00111110
	55	37	Pixel Clock/10,000 (MSB)	1C	00011100
	56	38	Horizontal Active (lower 8 bits) 1366 Pixels	56	01010110
	57	39	Horizontal Blanking(Thp-HA) (lower 8 bits) 160 Pixels	A0	10100000
	58	3A	Horizontal Active / Horizontal Blanking(Thp-HA) (upper 4:4bits)	50	01010000
	59	3B	Vertical Avtive 768 Lines	00	00000000
¥ .	60	3C	Vertical Blanking (Tvp-HA) (DE Blanking typ.for DE only panels) 22 Lines	16	00010110
ptα	61	3D	Vertical Active: Vertical Blanking (Tvp-HA) (upper 4:4bits)	30	00110000
cr	62	3E	Horizontal Sync. Offset (Thfp) 32 Pixels	20	00100000
Timing Descriptor #1	63	3F	Horizontal Sync Pulse Width (HSPW) 48 Pixels	30	00110000
	64	40	Vertical Sync Offset(Tvfp): Sync Width (VSPW) 3 Lines: 6 Lines	36	00110110
nir	65	41	Horizontal Vertical Sync Offset/Width (upper 2bits)	00	00000000
Ţ	66	42	Horizontal Image Size (mm) 294 mm	26	00100110
	67	43	Vertical Image Size (mm) 166 mm	A6	10100110
	68	44	Horizontal Image Size / Vertical Image Size	10	00010000
	69	45 46	Horizontal Border = 0 (Zero for Notebook LCD)	00	00000000
	70		Vertical Border = 0 (Zero for Notebook LCD) Non-Interlace, Normal display, no stereo, Digital Separate (Vsync_NEG, Hsync_NEG), DE only note:		00000000
	71	47	LSB is set to '1' if panel is DE-timing only. H/V can be ignored.	19	00011001
	72	48	Flag	00	00000000
	73	49	Flag	00	00000000
	74	4A	Flag	00	00000000
	75	4B	Data Type Tag (Descriptor Defined by manufacturer)	00	00000000
0)	76	4C	Flag	00	00000000
#	77	4D	Descriptor Defined by manufacturer	00	00000000
ţō,	78	4E	Descriptor Defined by manufacturer	00	00000000
rip	79	4F	Descriptor Defined by manufacturer	00	00000000
Timing Descriptor #2	80	50	Descriptor Defined by manufacturer	00	00000000
l ä	81 82	51 52	Descriptor Defined by manufacturer	00	00000000
ing	83	53	Descriptor Defined by manufacturer Descriptor Defined by manufacturer	00	00000000
i,	84	54	Descriptor Defined by manufacturer Descriptor Defined by manufacturer	00	00000000
	85	55	Descriptor Defined by manufacturer Descriptor Defined by manufacturer	00	00000000
	86	56	Descriptor Defined by manufacturer	00	00000000
	87	57	Descriptor Defined by manufacturer	00	00000000
	88	58	Descriptor Defined by manufacturer	00	00000000
	89	59	Descriptor Defined by manufacturer	00	00000000
	90	5A	Flag	00	00000000
	91	5B	Flag	00	00000000
	92	5C	Flag	00	00000000
	93	5D	Data Type Tag (ASCII String)	FE	11111110
	94	5E	Flag	00	00000000
#3	95	5F	ASCII String L	4C	01001100
or	96	60	ASCII String G	47	01000111
.ipt	97	61	ASCII String	20	00100000
Timing Descriptor #3	98	62	ASCII String D	44	01000100
De	99	63	ASCII String i	69	01101001
Su	100	64	ASCII String s	73	01110011
mi	101	65	ASCII String p	70	01110000
Tü	102	66	ASCII String 1	6C	01101100
	103	67	ASCII String a	61	01100001
	104	68	ASCII String y	79	01111001
	105	69	Manufacturer P/N(If<13 char> 0Ah, then terminate with ASC II code 0Ah, set remaining char = 20h)	0A	00001010
	106	6A	Manufacturer P/N(If<13 char> 0Ah, then terminate with ASC II code 0Ah, set remaining char = 20h)	20	00100000
	107	6B	Manufacturer P/N(If<13 char> 0Ah, then terminate with ASC II code 0Ah,set remaining char = 20h)	20	00100000



Appendix_3. E-EDID Table

	Byte (Dec)	Byte (Hex)	Field Name and Comments	Value (Hex)	Value (Bin)
	108	6C	Flag	00	00000000
	109	6D	Flag	00	00000000
	110	6E	Flag	00	00000000
	111	6F	Data Type Tag (ASCII String)	FE	11111110
	112	70	Flag	00	00000000
#4	113	71	ASCII String L	4C	01001100
or	114	72	ASCII String P	50	01010000
ipt	115	73	ASCII String 1	31	00110001
scr	116	74	ASCII String 3	33	00110011
De	117	75	ASCII String 3	33	00110011
80	118	76	ASCII String W	57	01010111
Timing Descriptor #4	119	77	ASCII String H	48	01001000
	120	78	ASCII String 1	31	00110001
	121	79	ASCII String -	2D	00101101
	122	7A	ASCII String T	54	01010100
	123	7B	ASCII String L	4C	01001100
	124	7C	ASCII String A	41	01000001
	125	7D	ASCII String 1	31	00110001
Checksum	126	7 E	Extension flag (# of optional 128 panel ID extension block to follow, Typ = 0)	00	00000000
	127	7F	Check Sum (The 1-byte sum of all 128 bytes in this panel ID block shall = 0)	C3	11000011

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