

SPECIFICATION FOR APPROVAL

(◆) Preliminary Specification

() Final Specification

| | |
|-------|----------------------|
| Title | 15.4" WSXGA+ TFT LCD |
|-------|----------------------|

| | |
|----------|-------|
| Customer | Apple |
| MODEL | |

| | |
|----------|----------------------|
| SUPPLIER | LG Display Co., Ltd. |
| *MODEL | LP154WE3 |
| Suffix | TLA1 |

*When you obtain standard approval,
please use the above model name without suffix

| APPROVED BY | SIGNATURE |
|-------------|-----------|
| / | |
| / | |
| / | |

Please return 1 copy for your confirmation with your signature and comments.

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Products Engineering Dept.
LG Display Co., Ltd

Product Specification

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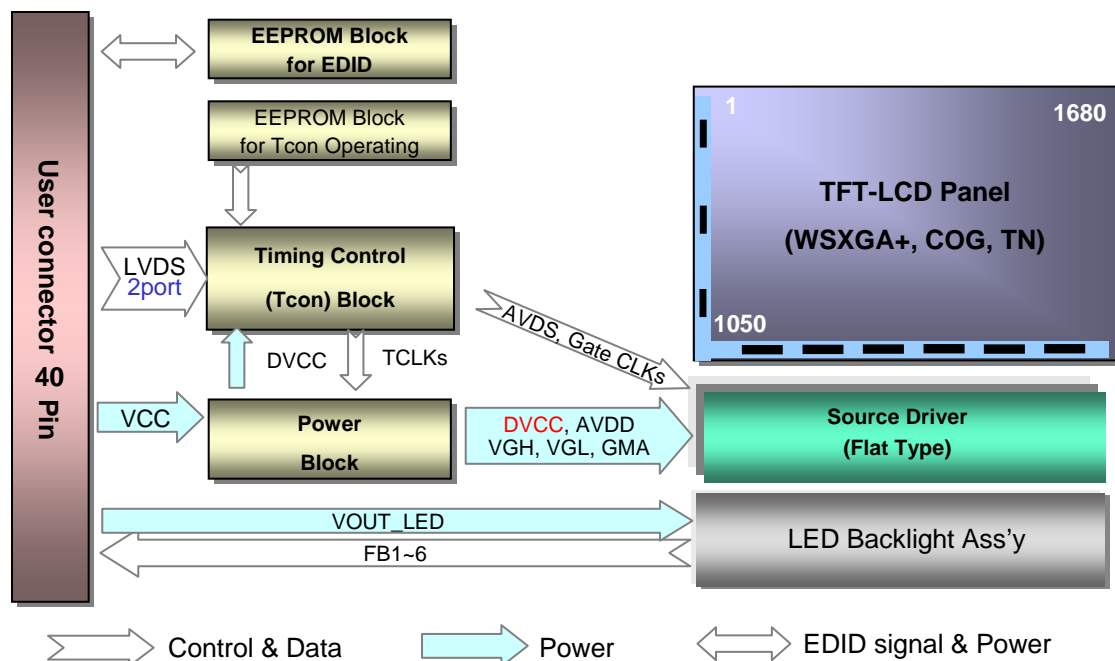
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RECORD OF REVISIONS

[illegible]

1. General Description

The LP154WE3 is a Color Active Matrix Liquid Crystal Display with an integral LED backlight system. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally white mode. This TFT-LCD has 15.4 inches diagonally measured active display area with WSXGA+ resolution (1680 horizontal by 1050 vertical pixel array). Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 6-bit gray scale signal for each dot, thus, presenting a palette of more than 262,144 colors. The LP154WE3 has been designed to apply the interface method that enables low power, high speed, low EMI. The LP154WE3 is intended to support applications where thin thickness, low power are critical factors and graphic displays are important. In combination with the vertical arrangement of the sub-pixels, the LP154WE3 characteristics provide an excellent flat display for office automation products such as Notebook PC.



General Features

| | |
|------------------------|--|
| Active Screen Size | 15.4 inches diagonal |
| Outline Dimension | 342.85(H, Typ.) × 220.84(V, Typ.) × 4.03(D, Max.) mm |
| Pixel Pitch | 0.19725 X 0.19725 mm |
| Pixel Format | 1680 horiz. by 1050 vert. Pixels RGB strip arrangement |
| Color Depth | 6-bit, 262,144 colors |
| Luminance, White | 330 cd/m ² (Typ., @ I _{LED} =23mA) |
| Power Consumption | Total 5.61 W(Typ.) Logic : 1.20 W (Typ.@ Mosaic), B/L : 4.41 W |
| Weight | 440g (Max.) |
| Display Operating Mode | Transmissive mode, normally white |
| Surface Treatment | Glare-anti reflective treatment of the front Polarizer |
| RoHS Compliance | Yes |
| BFR / PVC / As Free | Yes for all |

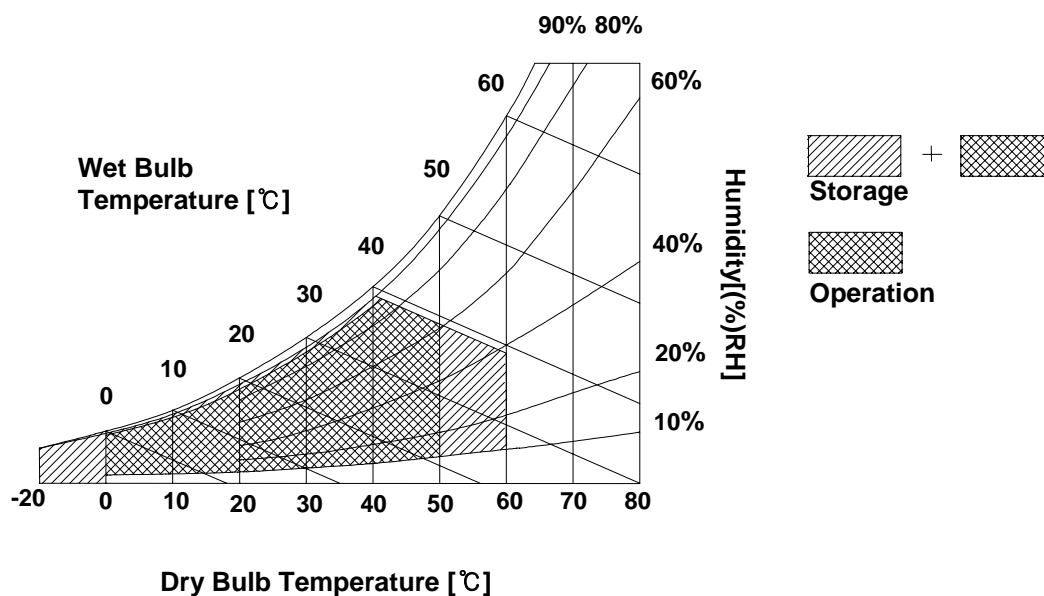
2. Absolute Maximum Ratings

The following are maximum values which, if exceeded, may cause faulty operation or damage to the unit.

Table 1. ABSOLUTE MAXIMUM RATINGS

| Parameter | Symbol | Values | | Units | Notes |
|----------------------------|--------|--------|-----|-------|-------------|
| | | Min | Max | | |
| Power Input Voltage | VCC | -0.3 | 4.0 | Vdc | at 25 ± 5°C |
| Operating Temperature | TOP | 0 | 50 | °C | 1 |
| Storage Temperature | HST | -20 | 60 | °C | 1 |
| Operating Ambient Humidity | HOP | 10 | 90 | %RH | 1 |
| Storage Humidity | HST | 10 | 90 | %RH | 1 |

Note : 1. Temperature and relative humidity range are shown in the figure below.
 Wet bulb temperature should be 39°C Max, and no condensation of water.



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3. Electrical Specifications

3-1. Electrical Characteristics

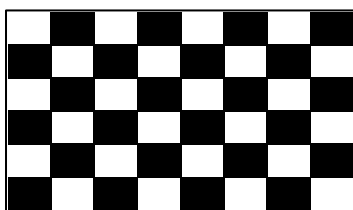
The LP154WE3 requires two power inputs. The first logic is employed to power the LCD electronics and to drive the TFT array and liquid crystal. The second backlight is the input about LED BL with LED Driver.

Table 2. ELECTRICAL CHARACTERISTICS

| Parameter | Symbol | Values | | | Unit | Notes |
|------------------------------|------------------------|--------|------|------|-----------------|-------|
| | | Min | Typ | Max | | |
| MODULE : | | | | | | |
| Power Supply Input Voltage | VCC | 3.0 | 3.3 | 3.6 | V _{DC} | |
| Power Supply Input Current | I _{CC} Mosaic | - | 360 | 414 | mA | 1 |
| | | | | | mA | |
| Power Consumption | P _c | - | 1.20 | 1.37 | Watt | 1 |
| Differential Impedance | Z _m | 80 | 100 | 120 | Ohm | 2 |
| Inrush Current | I _{RUSH} | - | - | 3 | A | 3 |
| LED Backlight : | | | | | | |
| Operating Current per string | I _{LED} | - | 23 | - | mA | 4 |
| Power Consumption | P _{BL} | - | 4.41 | - | Watt | 5 |
| Life Time | | 10,000 | - | - | Hrs | 6 |

Note)

- The specified current and power consumption are under the Vcc = 3.3V , 25°C , fv = 60Hz condition whereas Mosaic pattern is displayed and fv is the frame frequency.



- This impedance value is needed to proper display and measured from LVDS Tx to the mating connector.
- The inrush current is measured under a maximum or minimum Vcc in black pattern.
- The typical operating current is for the typical surface luminance (L_{WH}) in optical characteristics. I_{LED} is the current of each LEDs' string, LED backlight has 6 strings on it.
- The LED power consumption shown above does not include power of external LED driver circuit for typical current condition.
- The life time is determined as the time at which brightness of LED is 50% compare to that of initial value at the typical LED current.

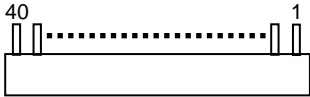
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3-2. Interface Connections

This LCD employs two interface connections, a 40 pin connector is used for the module electronics interface and the other connector is used for the integral backlight system.

The electronics interface connector is a model 20474-040E-12 manufactured by I-PEX.

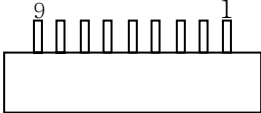
Table 3. MODULE CONNECTOR PIN CONFIGURATION (CN1)

| Pin | Symbol | Description | Notes |
|-----|-------------|---------------------------------------|---|
| 1 | GND | Ground | [LVDS Receiver] Siliconworks, Rumex |
| 2 | VCC | Power Supply, 3.3V Typ. | |
| 3 | VCC | Power Supply, 3.3V Typ. | |
| 4 | V EEDID | DDC 3.3V power | [Connector] 20474-040E-12(I-PEX), 40pin |
| 5 | VCC | Power Supply, 3.3V Typ. | |
| 6 | Clk EEDID | DDC Clock | |
| 7 | DATA EEDID | DDC Data | [Connector pin arrangement] LCD rear view |
| 8 | ORX0- | Negative LVDS differential data input | |
| 9 | ORX0+ | Positive LVDS differential data input | |
| 10 | GND | Ground |  |
| 11 | ORX1- | Negative LVDS differential data input | |
| 12 | ORX1+ | Positive LVDS differential data input | |
| 13 | GND | Ground | |
| 14 | ORX2- | Negative LVDS differential data input | |
| 15 | ORX2+ | Positive LVDS differential data input | |
| 16 | GND | Ground | |
| 17 | ORXC- | Negative LVDS differential data input | |
| 18 | ORXC+ | Positive LVDS differential data input | |
| 19 | GND | Ground | |
| 20 | ERX0- | Negative LVDS differential data input | |
| 21 | ERX0+ | Positive LVDS differential data input | |
| 22 | GND | Ground | |
| 23 | ERX1- | Negative LVDS differential data input | |
| 24 | ERX1+ | Positive LVDS differential data input | |
| 25 | GND | Ground | |
| 26 | ERX2- | Negative LVDS differential data input | |
| 27 | ERX2+ | Positive LVDS differential data input | |
| 28 | GND | Ground | |
| 29 | ERXC- | Negative LVDS differential data input | |
| 30 | ERXC+ | Positive LVDS differential data input | |
| 31 | Vdc1 | LED Cathode (Negative) | |
| 32 | Vdc2 | LED Cathode (Negative) | |
| 33 | Vdc3 | LED Cathode (Negative) | |
| 34 | Vdc4 | LED Cathode (Negative) | |
| 35 | Vdc5 | LED Cathode (Negative) | |
| 36 | Vdc6 | LED Cathode (Negative) | |
| 37 | NC | No Connection | |
| 38 | Vdc(123456) | LED Anode (Positive) | |
| 39 | Vdc(123456) | LED Anode (Positive) | |
| 40 | Vdc(123456) | LED Anode (Positive) | |

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Table 4. BACKLIGHT CONNECTOR PIN CONFIGURATION (CN2)

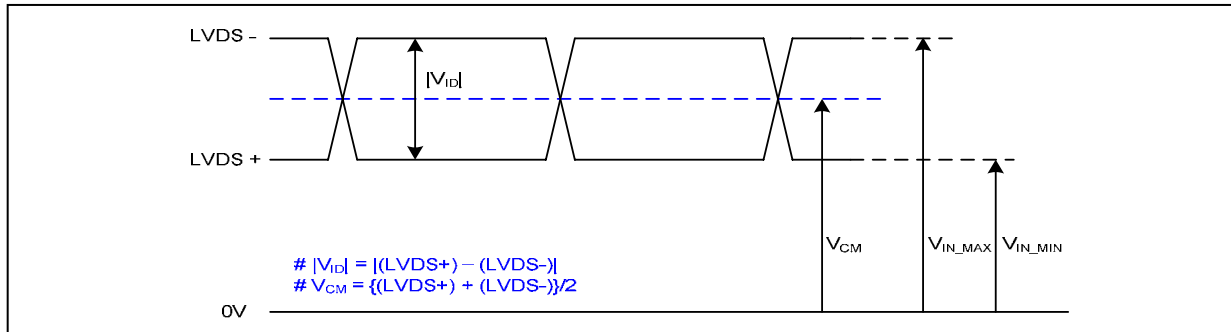
The LED backlight connector is a model TF12-9S-0.5H, manufactured by Hirose.

| Pin | Symbol | Description | Notes |
|-----|------------------|------------------------|---|
| 1 | Vdc(1,2,3,4,5,6) | LED Anode(Positive) |  |
| 2 | Vdc(1,2,3,4,5,6) | LED Anode(Positive) | |
| 3 | NC | No Connection | |
| 4 | Vdc1 | LED Cathode (Negative) | |
| 5 | Vdc5 | LED Cathode (Negative) | |
| 6 | Vdc3 | LED Cathode (Negative) | |
| 7 | Vdc4 | LED Cathode (Negative) | |
| 8 | Vdc5 | LED Cathode (Negative) | |
| 9 | Vdc6 | LED Cathode (Negative) | |

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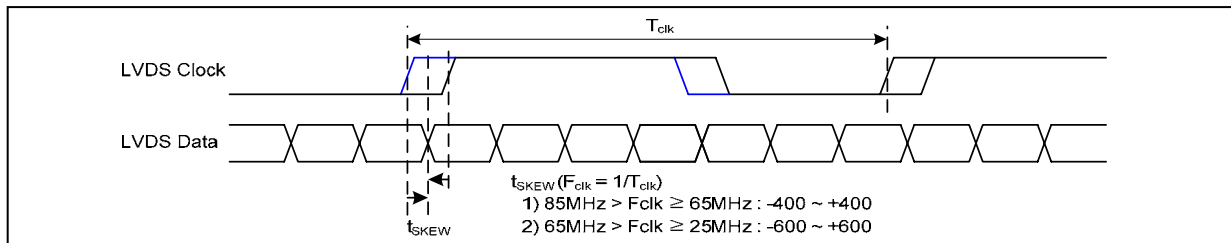
3-3. LVDS Signal Timing Specifications

3-3-1. DC Specification



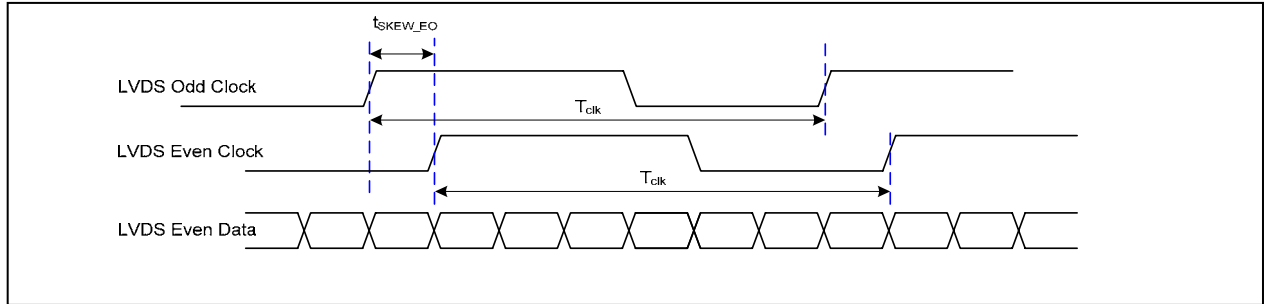
| Description | Symbol | Min | Max | Unit | Notes |
|---------------------------|----------|-----|-----|------|-------|
| LVDS Differential Voltage | V_{ID} | 100 | 600 | mV | - |
| LVDS Common mode Voltage | V_{CM} | 0.6 | 1.8 | V | - |
| LVDS Input Voltage Range | V_{IN} | 0.3 | 2.1 | V | - |

3-3-2. AC Specification

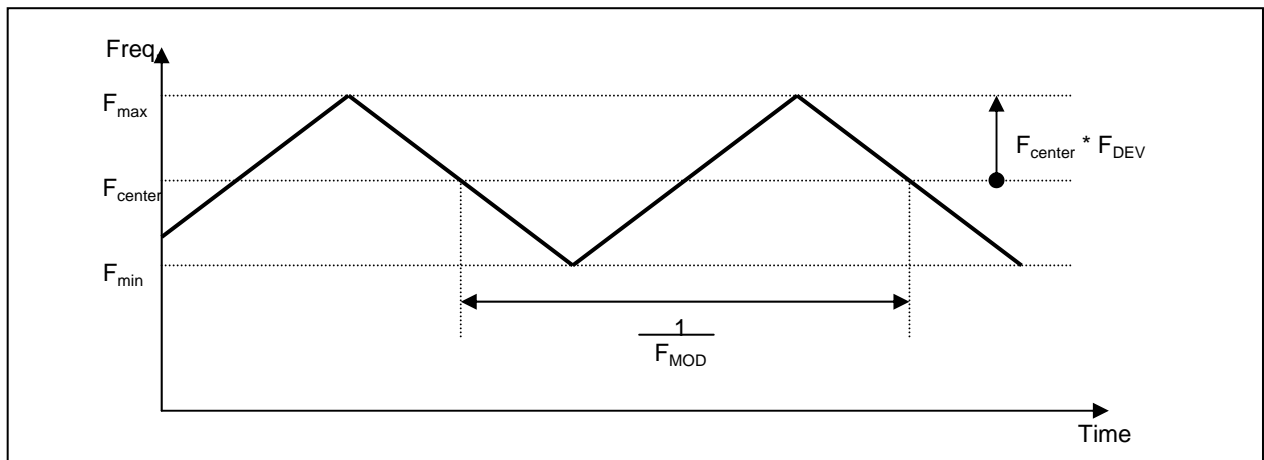


| Description | Symbol | Min | Max | Unit | Notes |
|--|----------------|-------|---------|-----------|------------------------------|
| LVDS Clock to Data Skew Margin | t_{SKEW} | - 400 | + 400 | ps | $85MHz > F_{clk} \geq 65MHz$ |
| | t_{SKEW} | - 600 | + 600 | ps | $65MHz > F_{clk} \geq 25MHz$ |
| LVDS Clock to Clock Skew Margin (Even to Odd) | t_{SKEW_EO} | - 1/7 | + 1/7 | T_{clk} | - |
| Maximum deviation of input clock frequency during SSC | F_{DEV} | - | ± 3 | % | - |
| Maximum modulation frequency of input clock during SSC | F_{MOD} | - | 200 | KHz | - |

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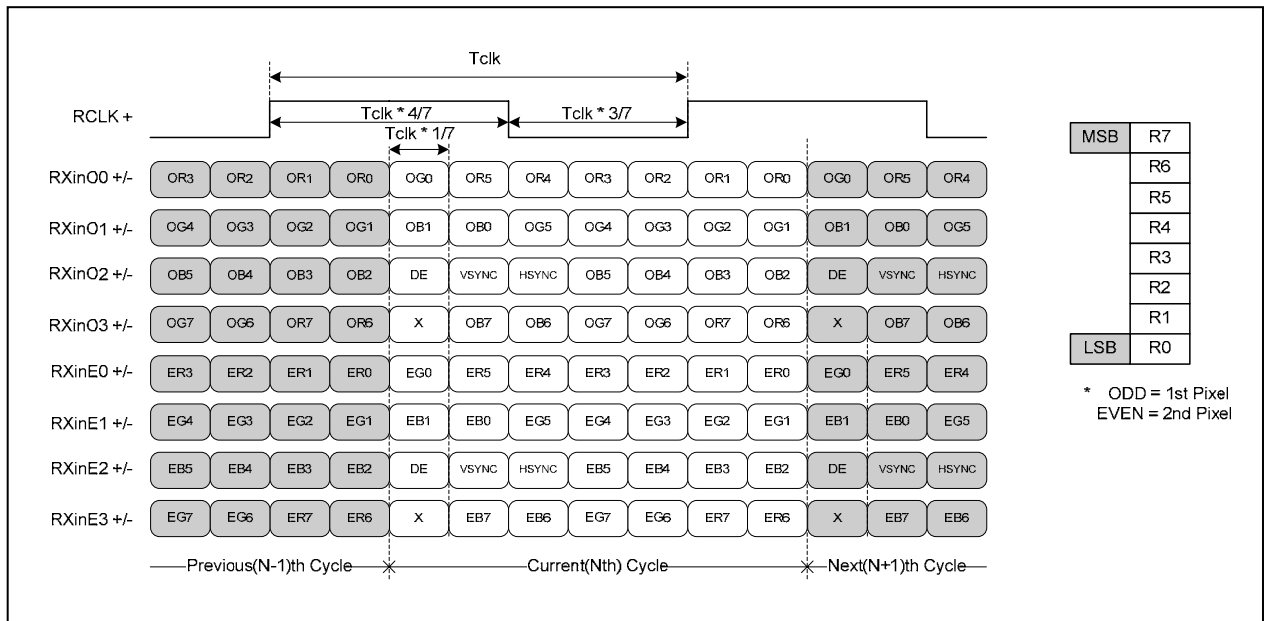
< Clock skew margin between channel >



< Spread Spectrum >

3-3-3. Data Format

☐ LVDS 2 Port



< LVDS Data Format >

Product Specification

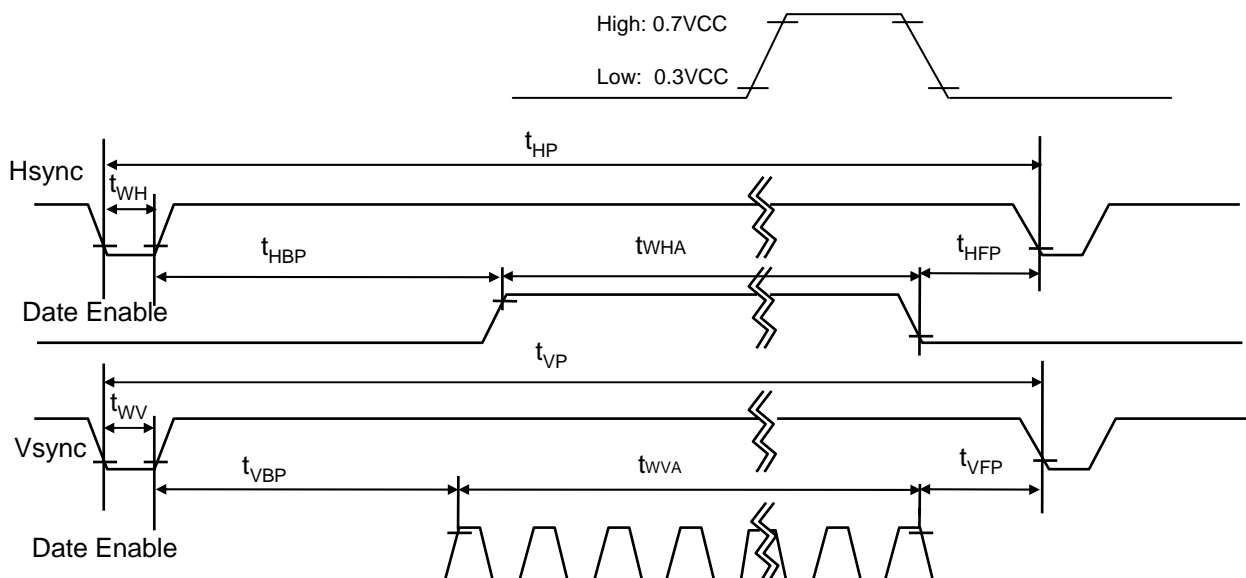
3-4. Signal Timing Specifications

This is the signal timing required at the input of the User connector. All of the interface signal timing should be satisfied with the following specifications and specifications of LVDS Tx/Rx for its proper operation.

Table 5. TIMING TABLE

| ITEM | Symbol | | Min. | Typ. | Max. | Unit | Note |
|-------------|------------------------|-----------|------|------|------|-----------|------|
| DCLK | Frequency | f_{CLK} | | 119 | | MHz | |
| Hsync | Active | t_{WHA} | | 1680 | | t_{CLK} | |
| | Period | t_{HP} | | 1840 | | | |
| | Width-Active | t_{WH} | | 32 | | | |
| Vsync | Active | t_{WVA} | | 1050 | | t_{HP} | |
| | Period | t_{VP} | | 1080 | | | |
| | Width-Active | t_{WV} | | 6 | | | |
| Data Enable | Horizontal back porch | t_{HBP} | | 80 | | t_{CLK} | |
| | Horizontal front porch | t_{HFP} | | 48 | | | |
| | Vertical back porch | t_{VBP} | | 21 | | t_{HP} | |
| | Vertical front porch | t_{VFP} | | 3 | | | |

3-5. Signal Timing Waveforms

Condition : $V_{CC} = 3.3V$


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3-6. Color Input Data Reference

The brightness of each primary color (red, green and blue) is based on the 6-bit gray scale data input for the color ; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

Table 6. COLOR DATA REFERENCE

| Color | | Input Color Data | | | | | | | | | | | | | | | | | |
|-------------|------------|------------------|-----|-----|-----|-----|-----|-------|-----|-----|-----|-----|-----|------|-----|-----|-----|-----|-----|
| | | RED | | | | | | GREEN | | | | | | BLUE | | | | | |
| | | MSB | | | LSB | | | MSB | | | LSB | | | MSB | | | LSB | | |
| | | R 5 | R 4 | R 3 | R 2 | R 1 | R 0 | G 5 | G 4 | G 3 | G 2 | G 1 | G 0 | B 5 | B 4 | B 3 | B 2 | B 1 | B 0 |
| Basic Color | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Red | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Blue | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Cyan | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Magenta | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Yellow | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | White | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| RED | RED (00) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | RED (01) | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | ... | ... | | | | | | ... | | | | | | ... | | | | | |
| | RED (62) | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | RED (63) | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| GREEN | GREEN (00) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | GREEN (01) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | ... | ... | | | | | | ... | | | | | | ... | | | | | |
| | GREEN (62) | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | GREEN (63) | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| BLUE | BLUE (00) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | BLUE (01) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 |
| | ... | ... | | | | | | ... | | | | | | ... | | | | | |
| | BLUE (62) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 0 |
| | BLUE (63) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |

3-7. Power Sequence

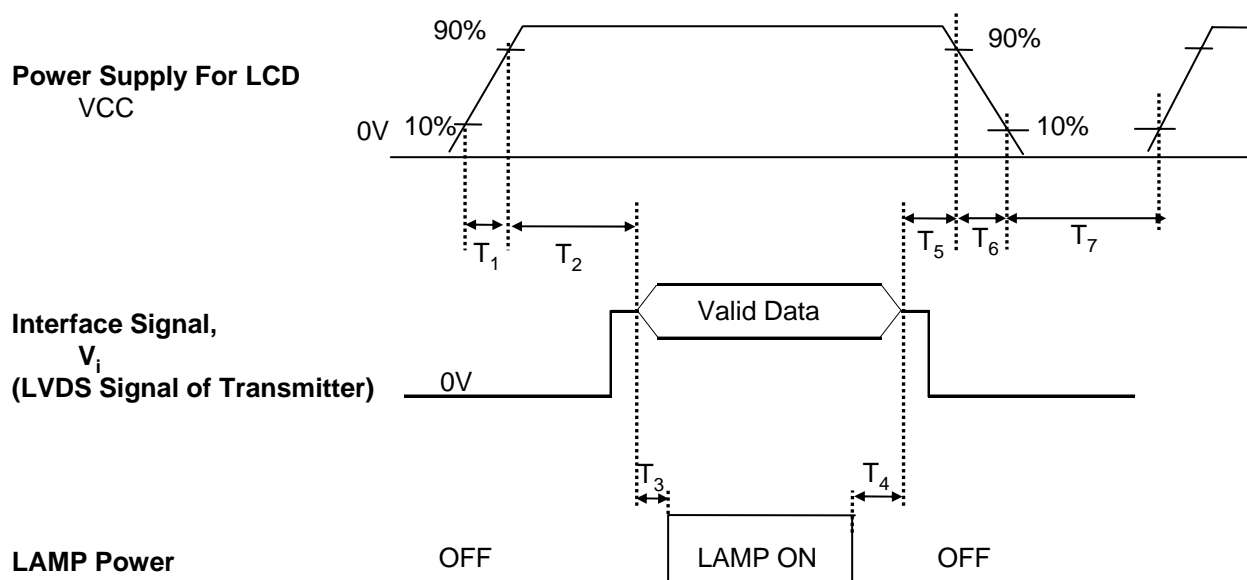


Table 7. POWER SEQUENCE TABLE

| Parameter | Value | | | Units |
|----------------|-------|------|------|-------|
| | Min. | Typ. | Max. | |
| T ₁ | - | - | 10 | (ms) |
| T ₂ | 0 | - | 50 | (ms) |
| T ₃ | 200 | - | - | (ms) |
| T ₄ | 200 | - | - | (ms) |
| T ₅ | 0 | - | 50 | (ms) |
| T ₆ | 0 | - | 10 | (ms) |
| T ₇ | 400 | - | - | (ms) |

Note)

- Valid Data is Data to meet "3-3. LVDS Signal Timing Specifications"
- Please avoid floating state of interface signal at invalid period.
- When the interface signal is invalid, be sure to pull down the power supply for LCD VCC to 0V.
- Lamp power must be turn on after power supply for LCD and interface signal are valid.

4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' and stable for approximately 20 minutes in a dark environment at 25°C. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of ϕ and θ equal to 0°.

FIG. 1 presents additional information concerning the measurement equipment and method.

FIG. 1 Optical Characteristic Measurement Equipment and Method

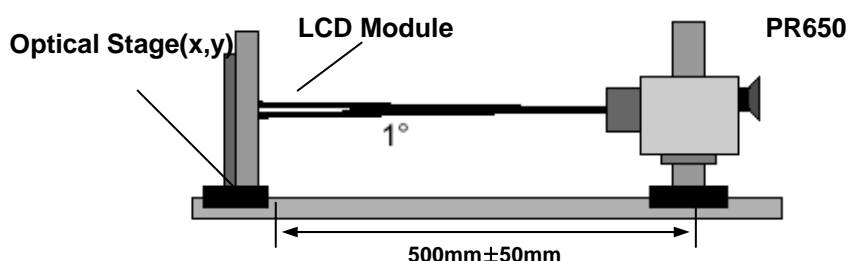


Table 8. OPTICAL CHARACTERISTICS

Ta=25°C, VCC=3.3V, fv=60Hz, fCLK=119MHz, ILED = 23mA

| Parameter | Symbol | Condition | Values | | | Units | Notes |
|---|-----------------------------------|---|--------|-----|-----|-------------------|-------|
| | | | Min | Typ | Max | | |
| Average Luminance | L _{AVE} | 160 Points (I _{LED} = 22.5mA) | 280 | 330 | | cd/m ² | Fig 2 |
| Luminance variation | % | 160 points | 60 | 70 | | — | Fig 2 |
| C/R | — | Center 1 Point | 600 | 800 | | — | |
| Response time | Tr _R + Tr _D | — | — | 16 | 25 | ms | Fig 3 |
| Viewing angle | Horizontal | ϕ x(Left,Right) | ±65 | ±70 | — | ° | Fig 4 |
| | Vertical | ϕ yu(Up) | 50 | 60 | — | | |
| | | ϕ yd(Down) | 50 | 60 | — | | |
| Worst neighbor Brightness uniformity | % | | TBD | | | | |
| White chromaticity deviation (W.R.T center) | | d u'v' | — | — | TBD | | |
| White chromaticity deviation (Over panel) | | d u'v' | — | — | TBD | | |
| White chromaticity deviation (Worst neighbor) | | d u'v' | — | — | TBD | | |
| Cross Talk | D _{SHA} | — | — | — | 4.0 | % | Fig 5 |
| Gray Scale | — | — | | | — | | |

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Table 9. RGB Color Chromaticity

| | White | | Red | | Green | | Blue | |
|------|-------|-------|-----|-----|-------|-----|------|-----|
| | Wx | Wy | Rx | Ry | Gx | Gy | Bx | By |
| Max. | 0.343 | 0.359 | TBD | TBD | TBD | TBD | TBD | TBD |
| Typ. | 0.313 | 0.329 | TBD | TBD | TBD | TBD | TBD | TBD |
| Min. | 0.283 | 0.299 | TBD | TBD | TBD | TBD | TBD | TBD |

Notes)

1. Contrast Ratio(CR) is defined mathematically as

$$\text{Contrast Ratio} = \frac{\text{Surface Luminance with all white pixels}}{\text{Surface Luminance with all black pixels}}$$

2. Response time is the time required for the display to transition from white to black (rise time, Tr_R) and from black to white(Decay Time, Tr_D). For additional information see FIG 3.
3. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG 4.
4. Gray scale specification * $f_V=60\text{Hz}$

| Gray Level | Luminance [%] (Typ) |
|------------|---------------------|
| L0 | 0.00 |
| L7 | 0.80 |
| L15 | 4.25 |
| L23 | 10.9 |
| L31 | 21.0 |
| L39 | 34.8 |
| L47 | 52.5 |
| L55 | 74.2 |
| L63 | 100 |

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5. Average Luminance

$$\text{Ave.} = \text{SUM}(L1:L160) / 160$$

where L1 to L160 are the luminance values measured at point #1 to #160.

6. Luminance Uniformity

Luminance Uniformity:

$$U = 100\% - (L_{\text{max}} - L_{\text{min}}) / L_{\text{max}}$$

where, $L_{\text{max}} = \max \{\text{Luminance values at 160 points}\}$,

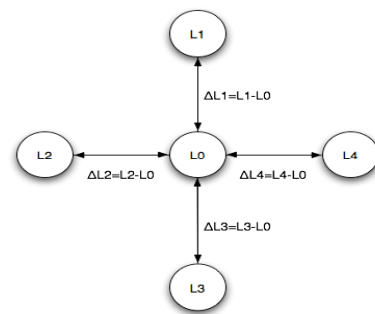
$L_{\text{min}} = \min \{\text{Luminance values at 160 points}\}$

7. Worst neighbor Luminance Uniformity

Worst Neighbor Luminance Uniformity (The 4 points that are closest to the test point)

$$\text{WNU} = 100\% - \text{Max}(\Delta L1, \Delta L2, \Delta L3, \Delta L4) / L0$$

$$\text{Global WNU} = \min (\text{WNU1}, \dots, \text{WNU160})$$



8. White chromaticity deviation – with respect to center

Center color coordinate is defined as the Average of points: 72, 73, 88, 89.

9. White chromaticity deviation – over panel

Maximum delta $u'v'$ between any two measured points over the 160 points

10. White chromaticity deviation – worst neighbor

Maximum delta $u'v'$ between any two neighboring points on the panel

11. White Chromaticity

Average (72, 73, 88, 89 Points)

12. RGB Chromaticity

Center Point

FIG. 2 Luminance

<Measuring point for Average Luminance & measuring point for Luminance variation>

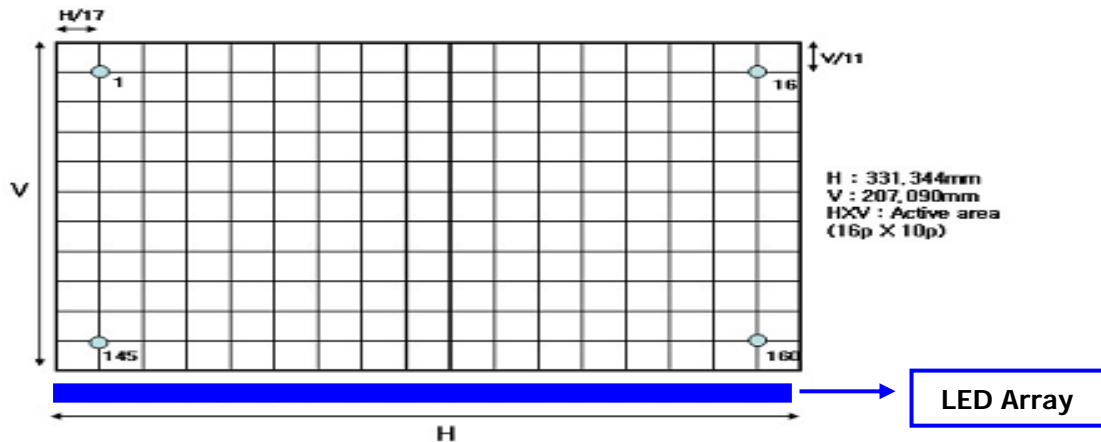


FIG. 3 Response Time

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".

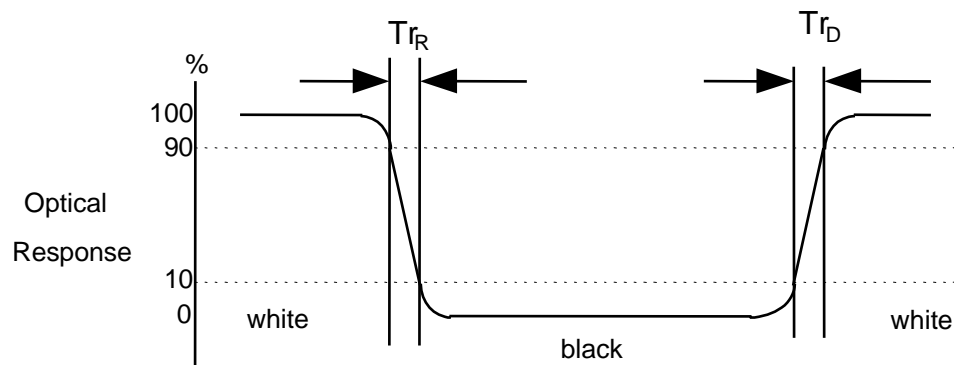


FIG. 4 Viewing angle

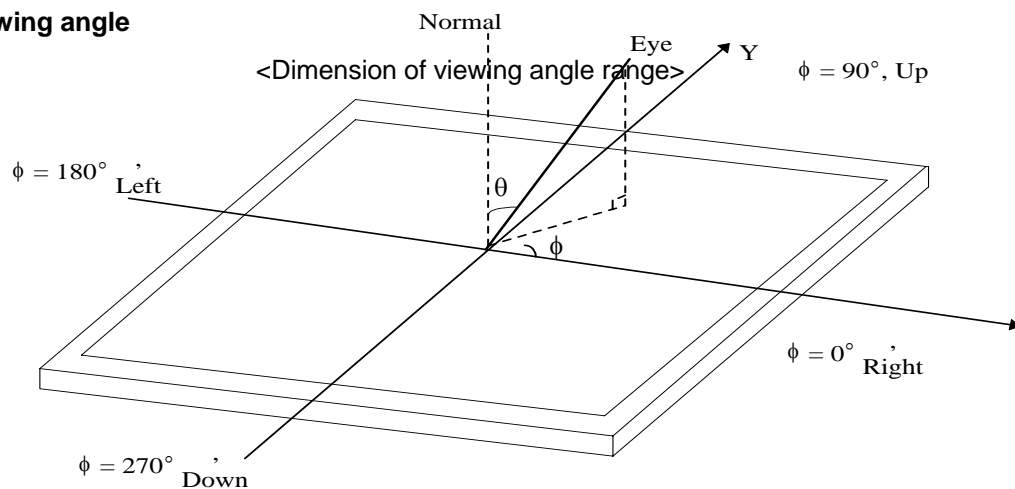


FIG. 5 Cross talk

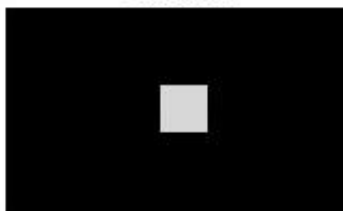
No visual cross-talk will be allowed. Two luminance values are measured at center spot with 50 x 50 pixels. The cross-talk, D_{SHA} , is defined as,

$$D_{SHA} = (L_B - L_A) / L_B \cdot 100\%,$$

Where, L_A = Luminance in Pattern A

L_B = Luminance in Pattern B.

Pattern A



Pattern A
 Gray Scale = 31 in center
 Black in surrounding area

Pattern B



Pattern B
 Gray Scale = 31 full screen

Product Specification

5. Mechanical Characteristics

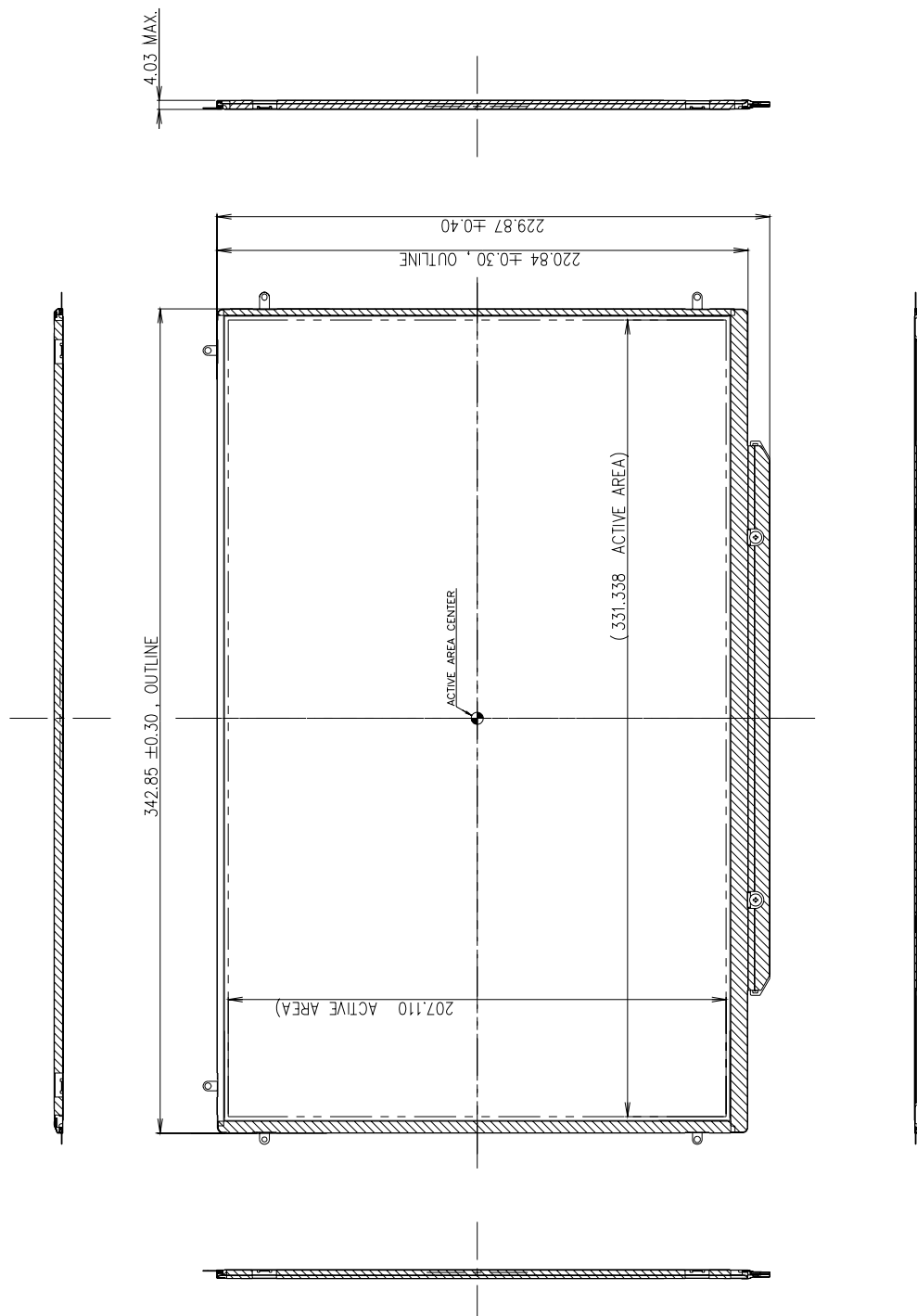
The contents provide general mechanical characteristics for the model LP154WE3.

In addition the figures in the next page are detailed mechanical drawing of the LCD.

| | | |
|---------------------|---|-----------------|
| Outline Dimension | Horizontal | 342.85 ± 0.30mm |
| | Vertical | 220.84 ± 0.30mm |
| | Depth | 4.03mm(Max) |
| Polarizer Area | Horizontal | 334.54mm |
| | Vertical | 210.69mm |
| Active Display Area | Horizontal | 331.344mm |
| | Vertical | 207.090mm |
| Weight | 440g (Max.) | |
| Surface Treatment | Hard coating (glare) & Anti-Reflection treatment of the Front polarizer | |

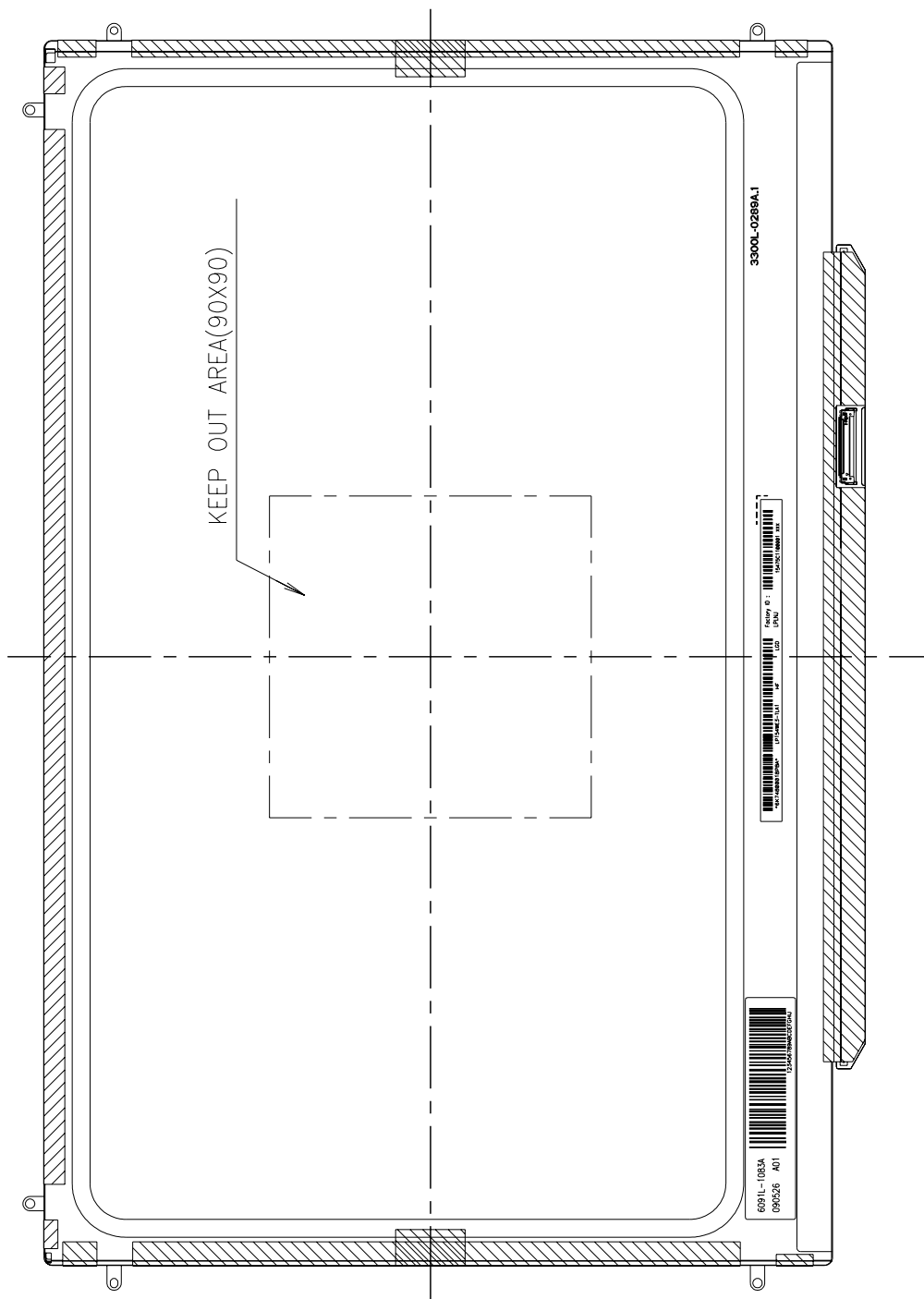
Product Specification

<FRONT VIEW>



Product Specification

<REAR VIEW>



Product Specification

6. Reliability

Environment test condition

| No. | Test Item | Conditions |
|-----|---|---|
| 1 | High temperature storage test | Ta= 60°C, 240h |
| 2 | Low temperature storage test | Ta= -20°C, 240h |
| 3 | High temperature operation test | Ta= 50°C, 50%RH, 240h |
| 4 | Low temperature operation test | Ta= 0°C, 240h |
| 5 | Vibration test (non-operating) | Sine wave, 5 ~ 150Hz, 1.5G, 0.37oct/min 3 axis, 30min/axis |
| 6 | Shock test (non-operating) | - No functional or cosmetic defects following a shock to all 6 sides delivering at least 180 G in a half sine pulse no longer than 2 ms to the display module - No functional defects following a shock delivering at least 200 g in a half sine pulse no longer than 2 ms to each of 6 sides. Each of the 6 sides will be shock tested with one each display, for a total of 6 displays |
| 7 | Altitude operating storage / shipment | 0 ~ 10,000 feet (3,048m) 24Hr 0 ~ 40,000 feet (12,192m) 24Hr |

{ Result Evaluation Criteria }

There should be no change which might affect the practical display function when the display quality test is conducted under normal operating condition.

7. International Standards

7-1. Safety

- a) UL 60950-1:2003, First Edition, Underwriters Laboratories, Inc., Standard for Safety of Information Technology Equipment.
- b) EN 60950-1:2001, First Edition, European Committee for Electrotechnical Standardization(CENELEC) European Standard for Safety of Information Technology Equipment.

7-2. EMC

- a) ANSI C63.4 "Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electrical Equipment in the Range of 9kHz to 40GHz. "American National Standards Institute(ANSI), 1992
- b) C.I.S.P.R "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." International Special Committee on Radio Interference.
- c) EN 55022 "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." European Committee for Electrotechnical Standardization.(CENELEC), 1998

Product Specification

8. Packing

8-1. Designation of Lot Mark

a) Lot Mark

| | | | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| A | B | C | D | E | F | G | H | I | J | K | L | M |
|---|---|---|---|---|---|---|---|---|---|---|---|---|

A,B,C : SIZE(INCH)

E : MONTH

D : YEAR

F ~ M : SERIAL NO.

Note

1. YEAR

| | | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|------|
| Year | 2001 | 2002 | 2003 | 2004 | 2005 | 2006 | 2007 | 2008 | 2009 | 2010 |
| Mark | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 0 |

2. MONTH

| | | | | | | | | | | | | |
|-------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| Month | Jan | Feb | Mar | Apr | May | Jun | Jul | Aug | Sep | Oct | Nov | Dec |
| Mark | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | A | B | C |

b) Location of Lot Mark

Serial No. is printed on the label. The label is attached to the backside of the LCD module.
This is subject to change without prior notice.

8-2. Packing Form

a) Package quantity in one box : 20pcs

b) Box Size : 480mm × W370mm × H296mm

9. PRECAUTIONS

Please pay attention to the followings when you use this TFT LCD module.

9-1. MOUNTING PRECAUTIONS

- (1) You must mount a module using holes arranged in four corners or four sides.
- (2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment. Do not touch the surface of polarizer for bare hand or greasy cloth. (Some cosmetics are detrimental to the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.

9-2. OPERATING PRECAUTIONS

- (1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage :
 $V = \pm 200\text{mV}$ (Over and under shoot voltage)
- (2) Response time depends on the temperature. (In lower temperature, it becomes longer.)
- (3) Brightness depends on the temperature. (In lower temperature, it becomes lower.)
And in lower temperature, response time (required time that brightness is stable after turned on) becomes longer.
- (4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimize the interference.

9-3. ELECTROSTATIC DISCHARGE CONTROL

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

9-4. PRECAUTIONS FOR STRONG LIGHT EXPOSURE

Strong light exposure causes degradation of polarizer and color filter.

9-5. STORAGE

When storing modules as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object.
It is recommended that they be stored in the container in which they were shipped.

9-6. HANDLING PRECAUTIONS FOR PROTECTION FILM

- (1) When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) The protection film is attached to the polarizer with a small amount of glue. If some stress is applied to rub the protection film against the polarizer during the time you peel off the film, the glue is apt to remain on the polarizer.
Please carefully peel off the protection film without rubbing it against the polarizer.
- (3) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the polarizer after the protection film is peeled off.
- (4) You can remove the glue easily. When the glue remains on the polarizer surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.

Product Specification
APPENDIX A. Enhanced Extended Display Identification Data (EEDID™) 1/3

| | Byte (Dec) | Byte (Hex) | Field Name and Comments | Value (Hex) | Value (Bin) |
|--|---------------|---------------|--|----------------|----------------|
| Header | 0 | 00 | Header | 00 | 00000000 |
| | 1 | 01 | Header | FF | 11111111 |
| | 2 | 02 | Header | FF | 11111111 |
| | 3 | 03 | Header | FF | 11111111 |
| | 4 | 04 | Header | FF | 11111111 |
| | 5 | 05 | Header | FF | 11111111 |
| | 6 | 06 | Header | FF | 11111111 |
| | 7 | 07 | Header | 00 | 00000000 |
| EDID Vendor / Product Version | 8 | 08 | EISA manufacture code (3 Character ID) APP | 06 | 00000110 |
| | 9 | 09 | EISA manufacture code (Compressed ASCII) | 10 | 00010000 |
| | 10 | 0A | Panel Supplier Reserved - Product Code 9CBAh | BA | 10111010 |
| | 11 | 0B | (Hex. LSB first) | 9C | 10011100 |
| | 12 | 0C | LCD Module Serial No - Preferred but Optional ("0" If not used) | 00 | 00000000 |
| | 13 | 0D | LCD Module Serial No - Preferred but Optional ("0" If not used) | 00 | 00000000 |
| | 14 | 0E | LCD Module Serial No - Preferred but Optional ("0" If not used) | 00 | 00000000 |
| | 15 | 0F | LCD Module Serial No - Preferred but Optional ("0" If not used) | 00 | 00000000 |
| | 16 | 10 | Week of Manufacture January 1th week : 0 weeks | 00 | 00000000 |
| | 17 | 11 | Year of Manufacture 2009 years | 13 | 00010011 |
| | 18 | 12 | EDID structure version # = 1 | 01 | 00000001 |
| | 19 | 13 | EDID revision # = 3 | 03 | 00000011 |
| Display Parameters | 20 | 14 | Video input Definition = Digital signal | 80 | 10000000 |
| | 21 | 15 | Max H image size (Rounded cm) = 33 cm | 21 | 00100001 |
| | 22 | 16 | Max V image size (Rounded cm) = 21 cm | 15 | 00010101 |
| | 23 | 17 | Display gamma = (gamma*100)-100 = Example:(2.2*100)-100=120 = 2.2 Gamma | 78 | 01111000 |
| | 24 | 18 | Feature Support (no_DPMS, no_Active Off/Very Low Power, RGB color display, Timing BLK 1,no_ GTF) | 0A | 00001010 |
| Panel Color Coordinates | 25 | 19 | Red/Green Low Bits (RxRy/GxGy) | 50 | 01010000 |
| | 26 | 1A | Blue/White Low Bits (BxBY/WxWy) | C5 | 11000101 |
| | 27 | 1B | Red X Rx = 0.595 | 98 | 10011000 |
| | 28 | 1C | Red Y Ry = 0.345 | 58 | 01011000 |
| | 29 | 1D | Green X Gx = 0.320 | 52 | 01010010 |
| | 30 | 1E | Green Y Gy = 0.555 | 8E | 10001110 |
| | 31 | 1F | Blue X Bx = 0.155 | 27 | 00100111 |
| | 32 | 20 | Blue Y By = 0.145 | 25 | 00100101 |
| | 33 | 21 | White X Wx = 0.313 | 50 | 01010000 |
| | 34 | 22 | White Y Wy = 0.329 | 54 | 01010100 |
| Standard Timing ID | 35 | 23 | Established timing 1 (00h if not used) | 00 | 00000000 |
| | 36 | 24 | Established timing 2 (00h if not used) | 00 | 00000000 |
| | 37 | 25 | Manufacturer's timings (00h if not used) | 00 | 00000000 |
| | 38 | 26 | Standard timing ID1 (01h if not used) | 01 | 00000001 |
| | 39 | 27 | Standard timing ID1 (01h if not used) | 01 | 00000001 |
| | 40 | 28 | Standard timing ID2 (01h if not used) | 01 | 00000001 |
| | 41 | 29 | Standard timing ID2 (01h if not used) | 01 | 00000001 |
| | 42 | 2A | Standard timing ID3 (01h if not used) | 01 | 00000001 |
| | 43 | 2B | Standard timing ID3 (01h if not used) | 01 | 00000001 |
| | 44 | 2C | Standard timing ID4 (01h if not used) | 01 | 00000001 |
| | 45 | 2D | Standard timing ID4 (01h if not used) | 01 | 00000001 |
| | 46 | 2E | Standard timing ID5 (01h if not used) | 01 | 00000001 |
| | 47 | 2F | Standard timing ID5 (01h if not used) | 01 | 00000001 |
| | 48 | 30 | Standard timing ID6 (01h if not used) | 01 | 00000001 |
| | 49 | 31 | Standard timing ID6 (01h if not used) | 01 | 00000001 |
| | 50 | 32 | Standard timing ID7 (01h if not used) | 01 | 00000001 |
| | 51 | 33 | Standard timing ID7 (01h if not used) | 01 | 00000001 |
| | 52 | 34 | Standard timing ID8 (01h if not used) | 01 | 00000001 |
| | 53 | 35 | Standard timing ID8 (01h if not used) | 01 | 00000001 |

Product Specification
APPENDIX A. Enhanced Extended Display Identification Data (EEDID™) 2/3

| | Byte (Dec) | Byte (Hex) | Field Name and Comments | Value (Hex) | Value (Bin) |
|-----------------------------|---------------|---------------|---|----------------|----------------|
| Timing Descriptor #1 | 54 | 36 | Pixel Clock/10,000 (LSB) 119 MHz @ 59.9Hz | 7C | 01111100 |
| | 55 | 37 | Pixel Clock/10,000 (MSB) | 2E | 00101110 |
| | 56 | 38 | Horizontal Active (lower 8 bits) 1680 Pixels | 90 | 10010000 |
| | 57 | 39 | Horizontal Blanking(Thp-HA) (lower 8 bits) 160 Pixels | A0 | 10100000 |
| | 58 | 3A | Horizontal Active / Horizontal Blanking(Thp-HA) (upper 4:4bits) | 60 | 01100000 |
| | 59 | 3B | Vertical Active 1050 Lines | 1A | 00011010 |
| | 60 | 3C | Vertical Blanking (Tvp-HA) (DE Blanking typ.for DE only panels) 30 Lines | 1E | 00011110 |
| | 61 | 3D | Vertical Active : Vertical Blanking (Tvp-HA) (upper 4:4bits) | 40 | 01000000 |
| | 62 | 3E | Horizontal Sync. Offset (Thfp) 48 Pixels | 30 | 00110000 |
| | 63 | 3F | Horizontal Sync Pulse Width (HSPW) 32 Pixels | 20 | 00100000 |
| | 64 | 40 | Vertical Sync Offset(Tvfp) : Sync Width (VSPW) 3 Lines : 6 Lines | 36 | 00110110 |
| | 65 | 41 | Horizontal Vertical Sync Offset/Width (upper 2bits) | 00 | 00000000 |
| | 66 | 42 | Horizontal Image Size (mm) 331 mm | 4B | 01001011 |
| | 67 | 43 | Vertical Image Size (mm) 207 mm | CF | 11001111 |
| | 68 | 44 | Horizontal Image Size / Vertical Image Size | 10 | 00010000 |
| | 69 | 45 | Horizontal Border = 0 (Zero for Notebook LCD) | 00 | 00000000 |
| | 70 | 46 | Vertical Border = 0 (Zero for Notebook LCD) | 00 | 00000000 |
| | 71 | 47 | Non-Interlace, Normal display, no stereo, Digital Separate (Vsync_NEG, Hsync_NEG) | 18 | 00011000 |
| Timing Descriptor #2 | 72 | 48 | Flag | 00 | 00000000 |
| | 73 | 49 | Flag | 00 | 00000000 |
| | 74 | 4A | Flag | 00 | 00000000 |
| | 75 | 4B | Data Type Tag (Descriptor Defined by manufacturer) | 01 | 00000001 |
| | 76 | 4C | Flag | 00 | 00000000 |
| | 77 | 4D | Descriptor Defined by manufacturer (Apple EDID signature) APP | 06 | 00000110 |
| | 78 | 4E | Descriptor Defined by manufacturer (Apple EDID signature) | 10 | 00010000 |
| | 79 | 4F | Descriptor Defined by manufacturer (Link Type) | 30 | 00110000 |
| | 80 | 50 | Descriptor Defined by manufacturer (Pixel and link component format_6bit panel interface) | 00 | 00000000 |
| | 81 | 51 | Descriptor Defined by manufacturer (Panel feature_Inverter NA, no Inverter) | 00 | 00000000 |
| | 82 | 52 | Descriptor Defined by manufacturer | 00 | 00000000 |
| | 83 | 53 | Descriptor Defined by manufacturer | 00 | 00000000 |
| | 84 | 54 | Descriptor Defined by manufacturer | 00 | 00000000 |
| | 85 | 55 | Descriptor Defined by manufacturer | 00 | 00000000 |
| | 86 | 56 | Descriptor Defined by manufacturer | 00 | 00000000 |
| | 87 | 57 | Descriptor Defined by manufacturer | 00 | 00000000 |
| | 88 | 58 | (If<13 char--> 0Ah, then terminate with ASC II code 0Ah,set remaining char = 20h) | 0A | 00001010 |
| | 89 | 59 | (If<13 char--> 0Ah, then terminate with ASC II code 0Ah,set remaining char = 20h) | 20 | 00100000 |
| Timing Descriptor #3 | 90 | 5A | Flag | 00 | 00000000 |
| | 91 | 5B | Flag | 00 | 00000000 |
| | 92 | 5C | Flag | 00 | 00000000 |
| | 93 | 5D | Data Type Tag (ASCII String) | FE | 11111110 |
| | 94 | 5E | Flag | 00 | 00000000 |
| | 95 | 5F | ASCII String L | 4C | 01001100 |
| | 96 | 60 | ASCII String P | 50 | 01010000 |
| | 97 | 61 | ASCII String 1 | 31 | 00110001 |
| | 98 | 62 | ASCII String 5 | 35 | 00110101 |
| | 99 | 63 | ASCII String 4 | 34 | 00110100 |
| | 100 | 64 | ASCII String W | 57 | 01010111 |
| | 101 | 65 | ASCII String E | 45 | 01000101 |
| | 102 | 66 | ASCII String 3 | 33 | 00110011 |
| | 103 | 67 | ASCII String - | 2D | 00101101 |
| | 104 | 68 | ASCII String T | 54 | 01010100 |
| | 105 | 69 | ASCII String L | 4C | 01001100 |
| | 106 | 6A | ASCII String A | 41 | 01000001 |
| | 107 | 6B | ASCII String 1 | 31 | 00110001 |

Product Specification

APPENDIX A. Enhanced Extended Display Identification Data (EEDID™) 3/3

| | Byte (Dec) | Byte (Hex) | Field Name and Comments | Value (Hex) | Value (Bin) |
|-----------------------------|---------------|---------------|---|----------------|----------------|
| Timing Descriptor #4 | 108 | 6C | Flag | 00 | 00000000 |
| | 109 | 6D | Flag | 00 | 00000000 |
| | 110 | 6E | Flag | 00 | 00000000 |
| | 111 | 6F | Data Type Tag (ASCII String) | FE | 11111110 |
| | 112 | 70 | Flag | 00 | 00000000 |
| | 113 | 71 | ASCII String C | 43 | 01000011 |
| | 114 | 72 | ASCII String o | 6F | 01101111 |
| | 115 | 73 | ASCII String l | 6C | 01101100 |
| | 116 | 74 | ASCII String o | 6F | 01101111 |
| | 117 | 75 | ASCII String r | 72 | 01110010 |
| | 118 | 76 | ASCII String | 20 | 00100000 |
| | 119 | 77 | ASCII String L | 4C | 01001100 |
| | 120 | 78 | ASCII String C | 43 | 01000011 |
| | 121 | 79 | ASCII String D | 44 | 01000100 |
| | 122 | 7A | (If<13 char--> 0Ah, then terminate with ASC II code 0Ah,set remaining char = 20h) | 0A | 00001010 |
| | 123 | 7B | (If<13 char--> 0Ah, then terminate with ASC II code 0Ah,set remaining char = 20h) | 20 | 00100000 |
| | 124 | 7C | (If<13 char--> 0Ah, then terminate with ASC II code 0Ah,set remaining char = 20h) | 20 | 00100000 |
| | 125 | 7D | (If<13 char--> 0Ah, then terminate with ASC II code 0Ah,set remaining char = 20h) | 20 | 00100000 |
| Checksum | 126 | 7E | Extension flag (# of optional 128 panel ID extension block to follow, Typ = 0) | 00 | 00000000 |
| | 127 | 7F | Check Sum (The 1-byte sum of all 128 bytes in this panel ID block shall = 0) | DF | 11011111 |