



## **Product Specification**

# SPECIFICATION FOR APPROVAL

(	<b>♦</b>	) Pre	liminary	<b>Specification</b>
---	----------	-------	----------	----------------------

) Final Specification

Title 15.4" WXGA+ TFT	LCD
-----------------------	-----

Customer	General
MODEL	

SUPPLIER	LG Display Co., Ltd.		
*MODEL	LP154WP4		
Suffix	TLAA		

<sup>\*</sup>When you obtain standard approval, please use the above model name without suffix

APPROVED BY	SIGNATURE
	\ <u> </u>
Please return 1 copy for you	ır confirmation with

your signature and comments.

APPROVED BY	SIGNATURE
J. K. Kim / S.Manager	
REVIEWED BY	
K. T. Moon / Manager	
PREPARED BY	
G. W. Kang / Engineer	
Products Engineerin LG Display Co.,	•

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## **Product Specification**

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## **RECORD OF REVISIONS**

Revision No	Revision Date	Page	Description	EDID ver
0.0	Mar. 08. 2010	-	First Draft	

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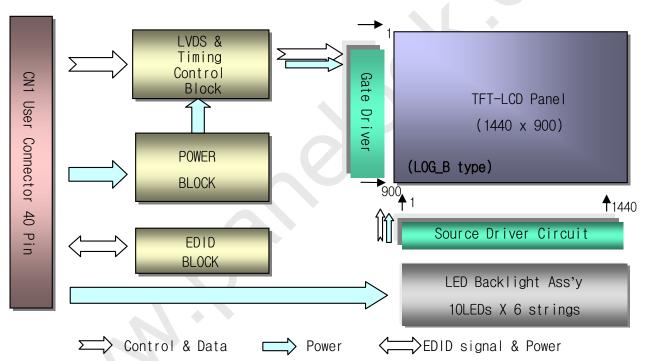
#### **Product Specification**

### 1. General Description

The LP154WP4 is a Color Active Matrix Liquid Crystal Display with an integral LED backlight system. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally white mode. This TFT-LCD has 15.4 inches diagonally measured active display area with WXGA+ resolution(1440 horizontal by 900 vertical pixel array). Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 6-bit gray scale signal for each dot, thus, presenting a palette of more than 262,144 colors.

The LP154WP4 has been designed to apply the interface method that enables low power, high speed, low EMI.

The LP154WP4 is intended to support applications where thin thickness, low power are critical factors and graphic displays are important. In combination with the vertical arrangement of the sub-pixels, the LP154WP4 characteristics provide an excellent flat display for office automation products such as Notebook PC.



#### General Features

Active Screen Size	15.4 inches diagonal		
Outline Dimension	342.85(H) × 220.84(V) × 4.1(D, Max.) mm		
Pixel Pitch	0.2301 mm × 0.2301 mm		
Pixel Format	1440 horiz. by 900 vert. Pixels RGB strip arrangement		
Color Depth	6-bit, 262,144 colors		
Luminance, White	200 cd/m²(Typ., @I <sub>LED</sub> =23mA) , 5 points Average		
Power Consumption	Total 5.95 Watt @ LCM circuit 1.1 Watt (Typ. Mosaic pattern), B/L 4.85 Watt		
Weight	450g (Max.)		
Display Operating Mode	Transmissive mode, normally white		
Surface Treatment	Hard coating (glare) & Anti-Reflection treatment of the Front polarizer		

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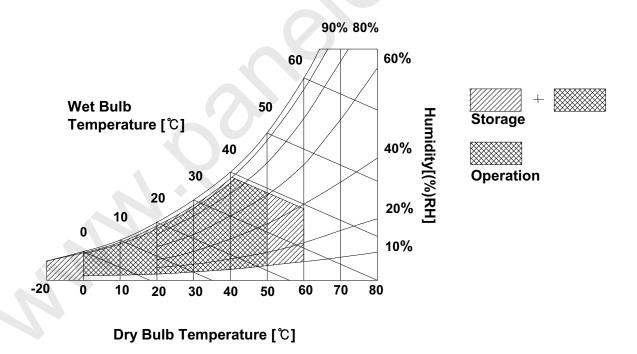
## 2. Absolute Maximum Ratings

The following are maximum values which, if exceeded, may cause faulty operation or damage to the unit.

Table 1. ABSOLUTE MAXIMUM RATINGS

Parameter	Symbol	Val	ues	Units	Notes	
Faranielei	Syllibol	Min	Max	Offics	Notes	
Power Input Voltage	VCC	-0.3	4.0	Vdc	at 25 ± 5°C	
Operating Temperature	Тор	0	50	°C	1	
Storage Temperature	Нѕт	-20	60	°C	1	
Operating Ambient Humidity	Нор	10	90	%RH	1	
Storage Humidity	Hst	10	90	%RH	1	

Note: 1. Temperature and relative humidity range are shown in the figure below. Wet bulb temperature should be 39°C Max, and no condensation of water.



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#### **Product Specification**

## 3. Electrical Specifications

#### 3-1. Electrical Characteristics

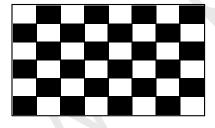
The LP154WP4 requires two power inputs. One is employed to power the LCD electronics and to drive the TFT array and liquid crystal. The second input which powers the LED BL.

**Table 2. ELECTRICAL CHARACTERISTICS** 

Darameter	Cymphol	Values			Unit	Netes
Parameter	Symbol	Min	Тур	Max	Unit	Notes
MODULE :						
Power Supply Input Voltage	VCC	3.0	3.3	3.6	V <sub>DC</sub>	[
Power Supply Input Current	I <sub>CC</sub> Mosaic	-	335	380	mA	1
Power Consumption	Pc	-	1.10	1.25	Watt	1
Differential Impedance	Zm	90	100	110	Ohm	2
Inrush Current	I <sub>RUSH</sub>	-	-	1.5	Α	3
LED Backlight :						
Operating Voltage	$V_{LED}$	-	33		V	[
Operating Current per string	I <sub>LED</sub>	-	20	-	mA	4
Power Consumption	P <sub>BL</sub>	-	3.96		Watt	5
Life Time		10,000	-	-	Hrs	6

#### Note)

1. The specified current and power consumption are under the Vcc = 3.3V,  $25\,^{\circ}$ C, fv = 60Hz condition whereas Mosaic pattern is displayed and fv is the frame frequency.



- 2. This impedance value is needed to proper display and measured form LVDS Tx to the mating connector.
- 3. The inrush current is measured under a maximum or minimum Vcc in black pattern.
- 4. The typical operating current is for the typical surface luminance ( $L_{WH}$ ) in optical characteristics.  $I_{LED}$  is the current of each LEDs' string, LED backlight has 6 strings on it.
- 5. The LED power consumption shown above does not include power of external LED driver circuit for typical current condition.
- The life time is determined as the time at which brightness of LED is 50% compare to that of initial value at the typical LED current.





### **Product Specification**

#### 3-2. Interface Connections

This LCD employs two interface connections, a 40 pin connector is used for the module electronics interface and the other connector is used for the integral backlight system.

The electronics interface connector is a model 20474-040E-12 manufactured by I-PEX.

Table 3. MODULE CONNECTOR PIN CONFIGURATION (CN1)

Pin	Symbol	Description	Notes
1	GND	Ground	[LVDS Receiver]
2	VCC	Power Supply, 3.3V Typ.	Magna chip, D10D40T642L
3	VCC	Power Supply, 3.3V Typ.	[Connector]
4	V EEDID	DDC 3.3V power	20474-040E-12(I-PEX), 40pin
5	Vsync	Vsync (GSP)	[Connector pin arrangement] LCD rear view
6	C1k EEDID	DDC Clock	Lob Four Vion
7	DATA EEDID	DDC Data	
8	RA1-	Negative LVDS differential data input	40 1
9	RA1+	Positive LVDS differential data input	
10	GND	Ground	
11	RB1-	Negative LVDS differential data input	
12	RB1+	Positive LVDS differential data input	
13	GND	Ground	
14	RC1-	Negative LVDS differential data input	
15	RC1+	Positive LVDS differential data input	
16	GND	Ground	
17	RCLK1-	Negative LVDS differential data input	
18	RCLK1+	Positive LVDS differential data input	
19	GND	Ground	
20	RA2-	Negative LVDS differential data input	
21	RA2+	Positive LVDS differential data input	
22	GND	Ground	
23	RB2-	Negative LVDS differential data input	
24	RB2+	Positive LVDS differential data input	
25	GND	Ground	
26	RC2=	Negative LVDS differential data input	
27	RC2+	Positive LVDS differential data input	
28	GND	Ground	
29	RCLK2-	Negative LVDS differential data input	
30	RCLK2+	Positive LVDS differential data input	
31	Vdc1	LED Cathode (Negative)	
32	Vdc2	LED Cathode (Negative)	
33	Vdc3	LED Cathode (Negative)	
34	Vdc4	LED Cathode (Negative)	
35	Vdc5	LED Cathode (Negative)	
36	Vdc6	LED Cathode (Negative)	
37	NC	No Connection	
38	Vdc (123456)	LED Anode (Positive)	
39	Vdc (123456)	LED Anode (Positive)	
40	Vdc (123456)	LED Anode (Positive)	





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## Table 4. BACKLIGHT CONNECTOR PIN CONFIGURATION (CN2)

The LED backlight connector is a model TF12-9S-0.5H, manufactured by Hirose.

Pin	Symbol	Description	Notes
1	Vdc (1, 2, 3, 4, 5, 6)	LED Anode(Positive)	9 1
2	Vdc(1, 2, 3, 4, 5, 6)	LED Anode(Positive)	
3	NC	No Connection	
4	Vdc1	LED Cathode (Negative)	
5	Vdc5	LED Cathode (Negative)	
6	Vdc3	LED Cathode (Negative)	
7	Vdc4	LED Cathode (Negative)	
8	Vdc5	LED Cathode (Negative)	
9	Vdc6	LED Cathode (Negative)	

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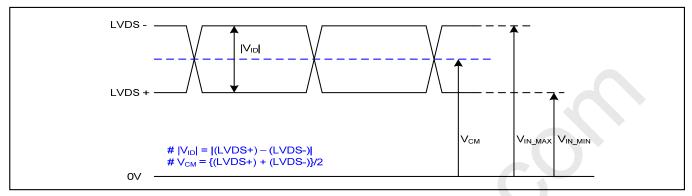




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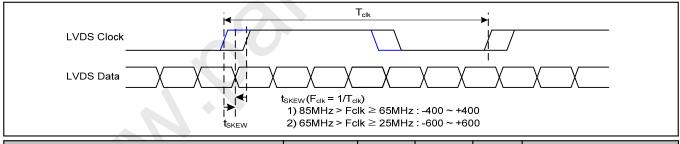
## 3-3. LVDS Signal Timing Specifications

## 3-3-1. DC Specification



Description	Symb ol	Min	Max	Unit	Notes
LVDS Differential Voltage	V <sub>ID</sub>	100	600	mV	-
LVDS Common mode Voltage	V <sub>CM</sub>	0.6	1.8	<b>V</b>	-
LVDS Input Voltage Range	V <sub>IN</sub>	0.3	2.1	<b>V</b>	-

## 3-3-2. AC Specification



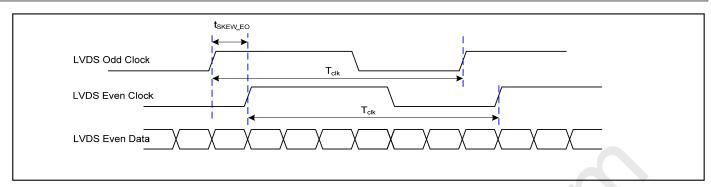
Description	Symbol	Min	Max	Unit	Notes
LVDS Clock to Data Skow Margin	t <sub>skew</sub>	- 400	+ 400	ps	85MHz > Fclk ≥ 65MHz
LVDS Clock to Data Skew Margin	t <sub>skew</sub>	- 600	+ 600	ps	65MHz > Fclk ≥ 25MHz
LVDS Clock to Clock Skew Margin (Even to Odd)	t <sub>skew_eo</sub>	- 1/7	+ 1/7	T <sub>clk</sub>	-
Maximum deviation of input clock frequency during SSC	F <sub>DEV</sub>	-	± 3	%	-
Maximum modulation frequency of input clock during SSC	F <sub>MOD</sub>	-	200	KHz	-

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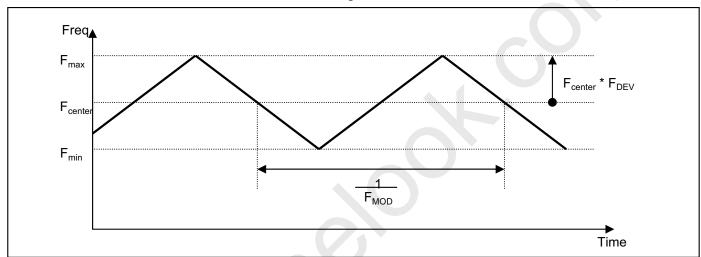




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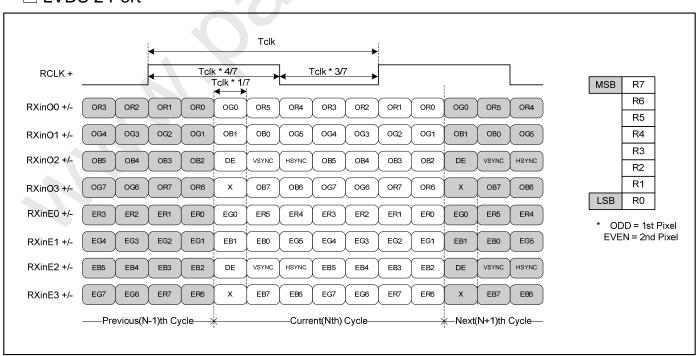
< Clock skew margin between channel >



< Spread Spectrum >

## 3-3-3. Data Format

#### ☐ LVDS 2 Port



< LVDS Data Format >

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Global LCD Panel Exchange Center

LP154WP4 Liquid Crystal Display

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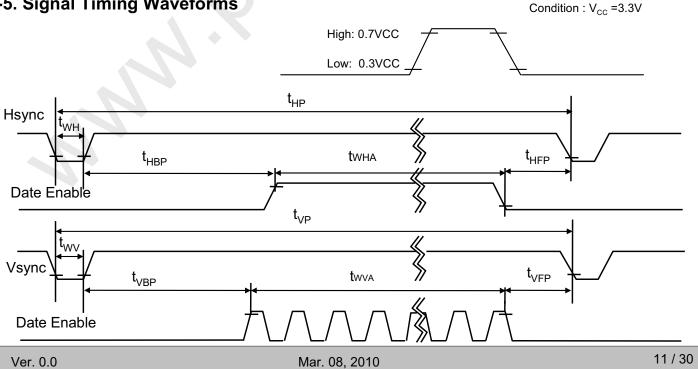
## 3-4. Signal Timing Specifications

This is the signal timing required at the input of the User connector. All of the interface signal timing should be satisfied with the following specifications and specifications of LVDS Tx/Rx for its proper operation.

Table 5. TIMING TABLE

ITEM	Symbol		Min.	Тур.	Max.	Unit	Note
DCLK	Frequency	f <sub>CLK</sub>	_	88.750	-	MHz	
Hsync	Active	t w <sub>HA</sub>	1440	1440	1440		
	Period	t <sub>HP</sub>	1520	1600	1680	tCLK	
	Width-Active	t <sub>wh</sub>	24	32	40		
Vsync	Active	t w <sub>VA</sub>	900	900	900		
	Period	t <sub>VP</sub>	911	926	938	tHP	
	Width-Active	t <sub>wv</sub>	2	6	10		
Data Enable	Horizontal back porch	t <sub>HBP</sub>	48	80	144	+ O1 1/	
	Horizontal front porch	t <sub>HFP</sub>	8	48	56	tCLK	
	Vertical back porch	t <sub>VBP</sub>	7	17	23	HID	
	Vertical front porch	t <sub>VFP</sub>	2	3	6	tHP	









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## 3-6. Color Input Data Reference

The brightness of each primary color (red,green and blue) is based on the 6-bit gray scale data input for the color; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

Table 6. COLOR DATA REFERENCE

									Inp	out Co	olor D	ata						>	
	Color			RE	ED					GRE	EN					BL	UE		
	20101	MSE	3				LSB	MSE	3				LSB	MSI	3				LSB
		R 5	R 4	R 3	R 2	R 1	R 0	G 5	G 4	G 3	G 2	G 1	G 0	B 5	B 4	В 3	B 2	B 1	B 0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	. 1	1		0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Basic	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
Color	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	RED (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (01)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
RED		<u> </u>		<b>6</b> .															
	RED (62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (01)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
GREEN																			
	GREEN (62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	GREEN (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	BLUE (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	BLUE (01)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
BLUE																			
	BLUE (62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	BLUE (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

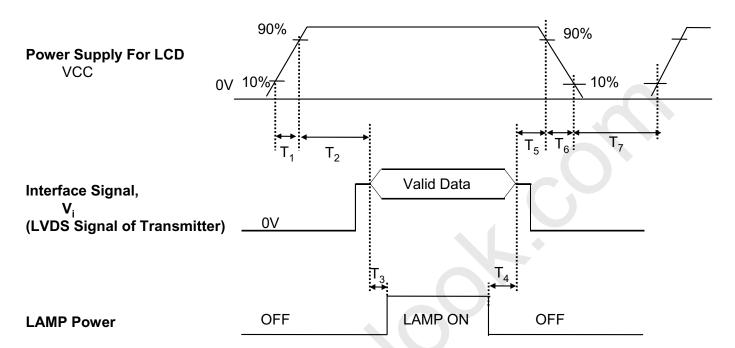
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## 3-7. Power Sequence



**Table 7. POWER SEQUENCE TABLE** 

Parameter		Value		Units
	Min.	Тур.	Max.	
T <sub>1</sub>	0.5	-	10	(ms)
T <sub>2</sub>	0	-	50	(ms)
T <sub>3</sub>	200	-	-	(ms)
T <sub>4</sub>	200	-	-	(ms)
T <sub>5</sub>	0	-	50	(ms)
T <sub>6</sub>	0	-	10	(ms)
T <sub>7</sub>	400	-	-	(ms)

#### Note)

- 1. Valid Data is Data to meet "3-3. LVDS Signal Timing Specifications"
- 2. Please avoid floating state of interface signal at invalid period.
- 3. When the interface signal is invalid, be sure to pull down the power supply for LCD VCC to 0V.
- 4. Lamp power must be turn on after power supply for LCD and interface signal are valid.





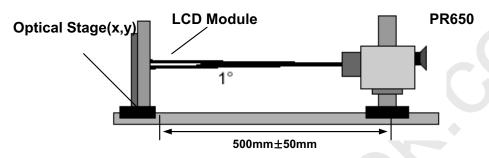
#### **Product Specification**

## 4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' and stable for approximately 20 minutes in a dark environment at 25°C. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of  $\Phi$  and  $\Theta$  equal to  $0^{\circ}$ .

FIG. 1 presents additional information concerning the measurement equipment and method.

FIG. 1 Optical Characteristic Measurement Equipment and Method



**Table 8. OPTICAL CHARACTERISTICS** 

Ta=25°C, VCC=3.3V,  $f_V$ =60Hz,  $f_{CLK}$ =88.75MHz, ILED = 23mA

		Symbol	Condition	Min	Тур	Max	Units	Notes
Average L	uminance	L <sub>AVE</sub>	5 Points (ILED= 20mA)	170	200	-	cd/m²	2
Luminanc	e variation	$\delta_{\text{ WHITE}}$	13 points		1.4	1.6	-	3
С	/R	-	Center 1 Point	400	600	-	-	1
Respor	nse time			-	16	25	ms	4
\ <i>t</i> '' .	Horizontal	Θ	φx(Left,Right)	±55	±60	ı		
Viewing angle	Vertical	Θ	фуи(Up)	40	50	-	۰	5
33	Vertical	Θ	φyd(Down)	40	50	ı		
•		RED	RX	TBD	TBD	TBD		
		KED	RY	TBD	TBD	TBD		
	N	GREEN	GX	TBD	TBD	TBD		
Color Coord	dinates	GREEN	GY	TBD	TBD	TBD		
		BLUE	вх	TBD	TBD	TBD		
		BLUE	BY	TBD	TBD	TBD		
		WHITE	WX	0.283	0.313	0.343		
		VVIIII	WY	0.299	0.329	0.359		
Cross	s Talk	DSHA	-	-	-	4.0	%	Fig.5
Gray	Gray Scale		-		Gamn	na 2.2		6

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Note)

Contrast Ratio(CR) is defined mathematically as
 Surface Luminance with all white pixels
 Contrast Ratio =

 Surface Luminance with all black pixels

2. Surface luminance is the average of 5 point across the LCD surface 50cm from the surface with all pixels displaying white. For more information see FIG 1.

$$L_{WH} = Average(L_1, L_2, \dots L_5)$$

3. The variation in surface luminance , The panel total variation ( $\delta_{WHITE}$ ) is determined by measuring L<sub>N</sub> at each test position 1 through 13 and then defined as followed numerical formula. For more information see FIG 2.

$$\delta_{\text{WHITE}} = \frac{\text{Maximum}(\mathsf{L}_{\scriptscriptstyle{1}}, \mathsf{L}_{\scriptscriptstyle{2}}, \, \dots \, \mathsf{L}_{\scriptscriptstyle{13}})}{\text{Minimum}(\mathsf{L}_{\scriptscriptstyle{1}}, \mathsf{L}_{\scriptscriptstyle{2}}, \, \dots \, \mathsf{L}_{\scriptscriptstyle{13}})}$$

- 4. Response time is the time required for the display to transition from white to black (rise time, Tr<sub>R</sub>) and from black to white(Decay Time, Tr<sub>D</sub>). For additional information see FIG 3.
- 5. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG 4.
- 6. Gray scale specification

\* 
$$f_V = 60Hz$$

Gray Level	Luminance [%] (Typ)
LO	0.00
L7	0.80
L15	4.25
L23	10.9
L31	21.0
L39	34.8
L47	52.5
L55	74.2
L63	100

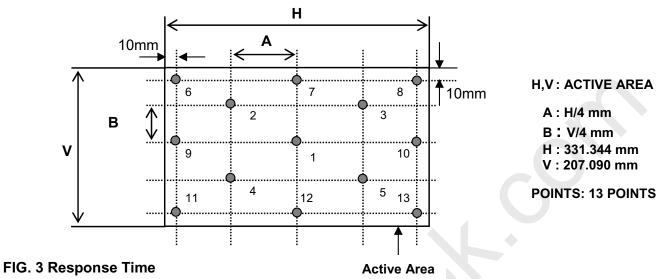




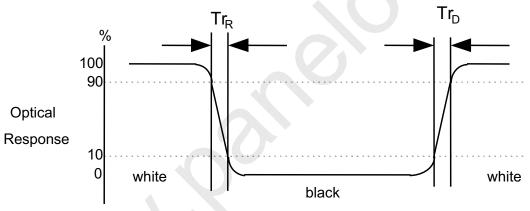
## **Product Specification**

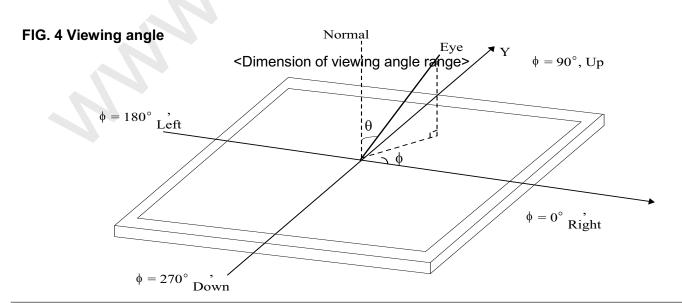
#### FIG. 2 Luminance

<Measuring point for Average Luminance & measuring point for Luminance variation>



The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".





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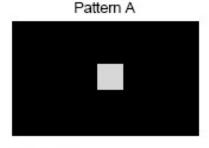
#### FIG. 5 Cross talk

No visual cross-talk will be allowed. Two luminance values are measured at center spot with 50 x 50 pixels. The cross-talk,  $D_{SHA}$ , is defined as,

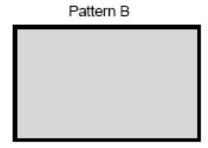
$$D_{SHA} = (L_B - L_A)/L_B \cdot 100\%$$
,

Where,  $L_A = Luminance$  in Pattern A

L<sub>B</sub> = Luminance in Pattern B.



Pattern A Gray Scale = 31 in center Black in surrounding area



Pattern B Gray Scale = 31 full screen

#### 5. Mechanical Characteristics

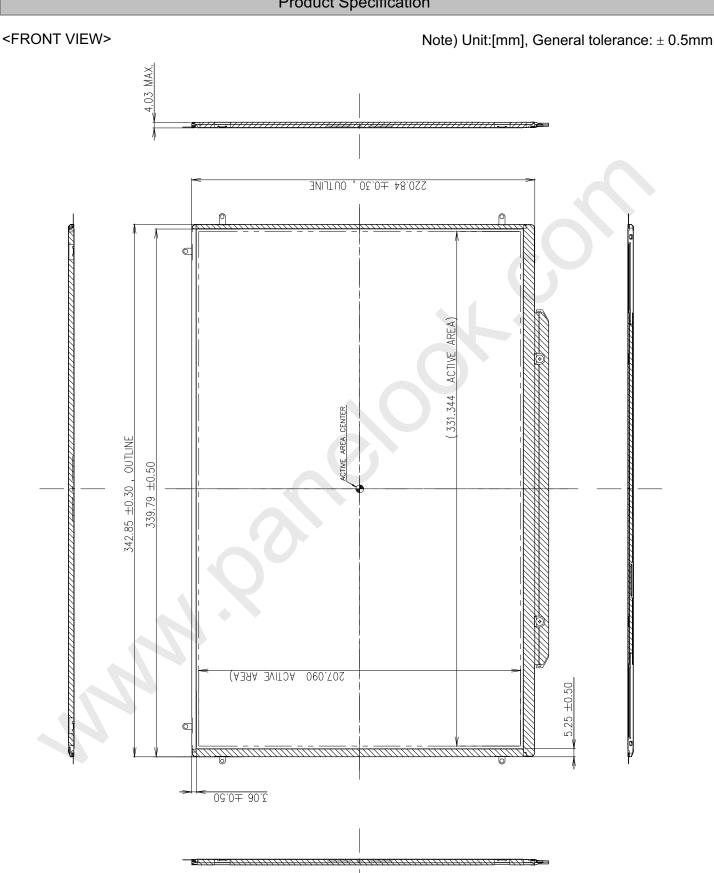
The contents provide general mechanical characteristics for the model LP154WP4. In addition the figures in the next page are detailed mechanical drawing of the LCD.

	Horizontal	342.85 ± 0.30mm			
Outline Dimension	Vertical	220.84 ± 0.30mm			
	Depth	4.03mm(Max)			
Polarizer Area	Horizontal	334.54mm			
Polarizer Area	Vertical	210.29mm			
Active Diepley Area	Horizontal	331.344mm			
Active Display Area	Vertical	207.090mm			
Weight	450g (Max.)				
Surface Treatment	Hard coating (glare) & Anti-Reflection treatment of the Front polarizer				





## **Product Specification**



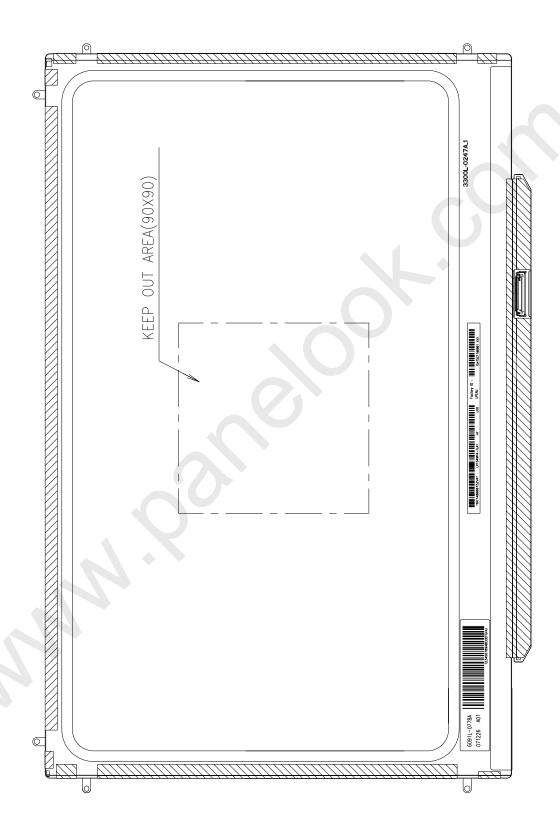




## **Product Specification**

<REAR VIEW>

Note) Unit:[mm], General tolerance:  $\pm$  0.5mm







### **Product Specification**

## 6. Reliability

#### **Environment test condition**

	-	
No.	Test Item	Conditions
1	High temperature storage test	Ta= 60°C, 240h
2	Low temperature storage test	Ta= -20°C, 240h
3	High temperature operation test	Ta= 50°C, 50%RH, 240h
4	Low temperature operation test	Ta= 0°C, 240h
5	Vibration test (non-operating)	Sine wave, 5 ~ 150Hz, 1.5G, 0.37oct/min 3 axis, 30min/axis
6	Shock test (non-operating)	<ul> <li>No functional or cosmetic defects following a shock to all 6 sides delivering at least 180 G in a half sine pulse no longer than 2 ms to the display module</li> <li>No functional defects following a shock delivering at least 200 g in a half sine pulse no longer than 2 ms to each of 6 sides. Each of the 6 sides will be shock tested with one each display, for a total of 6 displays</li> </ul>
7	Altitude operating storage / shipment	0 ~ 10,000 feet (3,048m) 24Hr 0 ~ 40,000 feet (12,192m) 24Hr

<sup>{</sup> Result Evaluation Criteria }

There should be no change which might affect the practical display function when the display quality test is conducted under normal operating condition.





#### **Product Specification**

## 7. International Standards

### 7-1. Safety

a) UL 60950-1:2003, First Edition, Underwriters Laboratories, Inc.,

Standard for Safety of Information Technology Equipment.

b) CAN/CSA C22.2 No. 60950-1-03 1st Ed. April 1, 2003, Canadian Standards Association, Standard for Safety of Information Technology Equipment.

c) EN 60950-1:2001, First Edition,

European Committee for Electrotechnical Standardization(CENELEC)

EUROPEAN STANDARD for Safety of Information Technology Equipment.

#### 7-2. EMC

- a) ANSI C63.4 "Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electrical Equipment in the Range of 9kHZ to 40GHz. "American National Standards Institute(ANSI), 1992
- b) C.I.S.P.R "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." International Special Committee on Radio Interference.
- c) EN 55022 "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." European Committee for Electrotechnical Standardization.(CENELEC), 1998





### **Product Specification**

## 8. Packing

### 8-1. Designation of Lot Mark

a) Lot Mark

Α	ВС	D E	F	G H	I	JK	L	М
---	----	-----	---	-----	---	----	---	---

A,B,C: SIZE(INCH) D: YEAR

E: MONTH  $F \sim M$ : SERIAL NO.

#### Note

#### 1. YEAR

Year	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010
Mark	1	2	3	4	5	6	7	8	9	0

#### 2. MONTH

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Mark	1	2	3	4	5	6	7	8	9	Α	В	С

### b) Location of Lot Mark

Serial No. is printed on the label. The label is attached to the backside of the LCD module. This is subject to change without prior notice.

## 8-2. Packing Form

a) Package quantity in one box : 20pcs

b) Box Size : 480mm  $\times$  W370mm  $\times$  H296mm





#### **Product Specification**

#### 9. PRECAUTIONS

Please pay attention to the followings when you use this TFT LCD module.

#### 9-1. MOUNTING PRECAUTIONS

- (1) You must mount a module using holes arranged in four corners or four sides.
- (2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to the resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment.
  Do not touch the surface of polarizer for bare hand or greasy cloth.(Some cosmetics are detrimental to the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.

#### 9-2. OPERATING PRECAUTIONS

- (1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage :  $V=\pm\ 200mV(Over\ and\ under\ shoot\ voltage)$
- (2) Response time depends on the temperature.(In lower temperature, it becomes longer.)
- (3) Brightness depends on the temperature. (In lower temperature, it becomes lower.) And in lower temperature, response time(required time that brightness is stable after turned on) becomes longer.
- (4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimized the interference





#### **Product Specification**

### 9-3. ELECTROSTATIC DISCHARGE CONTROL

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

#### 9-4. PRECAUTIONS FOR STRONG LIGHT EXPOSURE

Strong light exposure causes degradation of polarizer and color filter.

#### 9-5. STORAGE

When storing modules as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object. It is recommended that they be stored in the container in which they were shipped.

#### 9-6. HANDLING PRECAUTIONS FOR PROTECTION FILM

- (1) When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) The protection film is attached to the polarizer with a small amount of glue. If some stress is applied to rub the protection film against the polarizer during the time you peel off the film, the glue is apt to remain on the polarizer.
  - Please carefully peel off the protection film without rubbing it against the polarizer.
- (3) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the polarizer after the protection film is peeled off.
- (4) You can remove the glue easily. When the glue remains on the polarizer surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.





## **Product Specification**

## APPENDIX A. Enhanced Extended Display Identification Data (EEDID™) 1/3

	Value
1	(binary)
1999   14   104   16ader   17   17   17   18   12   12   101   101   102   103   1	00000000
1989   3	111111111
1	11111111
1	11111111
Section	11111111
No.   Section   Section	11111111
Section	00000000
9   09   EISA manufacture code (Compressed ASCII)   10   0A   Panel Supplier Reserved - Product Code   9ca3   A3   A3   A3   11   11   0B   (Hex. LSB first)   9C   CLCD Module Serial No - Preferred but Optional ("0" If not used)   00   00   13   0D   LCD Module Serial No - Preferred but Optional ("0" If not used)   00   00   15   0F   LCD Module Serial No - Preferred but Optional ("0" If not used)   00   00   15   0F   LCD Module Serial No - Preferred but Optional ("0" If not used)   00   00   16   10   Week of Manufacture   : 00 weeks   00   00   17   11   Year of Manufacture   : 00 weeks   00   17   11   Year of Manufacture   : 00 weeks   00   17   11   Year of Manufacture   : 00 weeks   00   00   17   11   Year of Manufacture   : 00 weeks   00   00   17   18   19   13   EDID revision # = 1   01   19   13   EDID revision # = 1   01   19   13   EDID revision # = 1   01   19   13   EDID revision # = 2   10   15   Max H image size (Rounded cm) = 33 cm   21   15   Max H image size (Rounded cm) = 33 cm   21   15   Max H image size (Rounded cm) = 21 cm   15   22   16   Max V image size (Rounded cm) = 21 cm   15   22   18   Feature Support (no. DPMS, no. Active Off/Very Low Power, RGB color display, Timing BLK 1,no_GTF)   OA   18   Feature Support (no. DPMS, no. Active Off/Very Low Power, RGB color display, Timing BLK 1,no_GTF)   OA   18   Feature Support (no. DPMS, no. Active Off/Very Low Power, RGB color display, Timing BLK 1,no_GTF)   OA   18   OA   18	00000110
10	00010000
11	10100011
17	10011100
17	00000000
17	00000000
17	00000000
17	00000000
17	00000000
19	00010011
1	00000001
15	00000011
25   19   Red/Green Low Bits (RxRy/GxGy)   F5	10000000
25   19   Red/Green Low Bits (RxRy/GxGy)   F5	00100001
24   18   Feather Support (Inc. Dr. Mas, Inc. Active Only Very Edw Tower, Reb Color display, Thinlig BER 1, 10   Gr. Active Only Very Edw Tower, Reb Color display, Thinlig BER 1, 10   Gr. Active Only Very Edw Tower, Reb Color display, Thinlig BER 1, 10   Gr. Active Only Very Edw Tower, Reb Color display, Thinlig BER 1, 10   Gr. Active Only Very Edw Tower, Reb Color display, Thinlig BER 1, 10   Gr. Active Only Very Edw Tower, Reb Color display, Thinlig BER 1, 10   Gr. Active Only Very Edw Tower, Reb Color display, Thinlig BER 1, 10   Gr. Active Only Very Edw Tower, Reb Color display, Thinlig BER 1, 10   Gr. Active Only Color only Sp. 50   Gr. Active Only Color o	00010101
25   19   Red/Green Low Bits (RxRy/GxGy)   F5	01111000
26	00001010
27	11110101
28	10010101
32 20 Blue Y By = 0.060 0F  33 21 White X Wx = 0.313 50  34 22 White Y Wy = 0.329 54  35 23 Established timing 1 (00h if nt used) 00  36 24 Established timing 2 (00h if nt used) 00  37 25 Manufacturer's timings (00h if nt used) 00  38 26 Standard timing ID1 (01h if not used) 01  39 27 Standard timing ID1 (01h if not used) 01  40 28 Standard timing ID2 (01h if not used) 01  41 29 Standard timing ID2 (01h if not used) 01	10100011
32 20 Blue Y By = 0.060 0F  33 21 White X Wx = 0.313 50  34 22 White Y Wy = 0.329 54  35 23 Established timing 1 (00h if nt used) 00  36 24 Established timing 2 (00h if nt used) 00  37 25 Manufacturer's timings (00h if nt used) 00  38 26 Standard timing ID1 (01h if not used) 01  39 27 Standard timing ID1 (01h if not used) 01  40 28 Standard timing ID2 (01h if not used) 01  41 29 Standard timing ID2 (01h if not used) 01	01010101
32 20 Blue Y By = 0.060 0F  33 21 White X Wx = 0.313 50  34 22 White Y Wy = 0.329 54  35 23 Established timing 1 (00h if nt used) 00  36 24 Established timing 2 (00h if nt used) 00  37 25 Manufacturer's timings (00h if nt used) 00  38 26 Standard timing ID1 (01h if not used) 01  39 27 Standard timing ID1 (01h if not used) 01  40 28 Standard timing ID2 (01h if not used) 01  41 29 Standard timing ID2 (01h if not used) 01	01001111
32 20 Blue Y By = 0.060 0F  33 21 White X Wx = 0.313 50  34 22 White Y Wy = 0.329 54  35 23 Established timing 1 (00h if nt used) 00  36 24 Established timing 2 (00h if nt used) 00  37 25 Manufacturer's timings (00h if nt used) 00  38 26 Standard timing ID1 (01h if not used) 01  39 27 Standard timing ID1 (01h if not used) 01  40 28 Standard timing ID2 (01h if not used) 01  41 29 Standard timing ID2 (01h if not used) 01	10011100
33 21 White X Wx = 0.313 50  34 22 White Y Wy = 0.329 54  35 23 Established timing 1 (00h if nt used) 00  36 24 Established timing 2 (00h if nt used) 00  37 25 Manufacturer's timings (00h if nt used) 00  38 26 Standard timing ID1 (01h if not used) 01  39 27 Standard timing ID1 (01h if not used) 01  40 28 Standard timing ID2 (01h if not used) 01  41 29 Standard timing ID2 (01h if not used) 01	00100110
34 22 White Y Wy = 0.329 54  35 23 Established timing 1 (00h if nt used) 00  36 24 Established timing 2 (00h if nt used) 00  37 25 Manufacturer's timings (00h if nt used) 00  38 26 Standard timing ID1 (01h if not used) 01  39 27 Standard timing ID1 (01h if not used) 01  40 28 Standard timing ID2 (01h if not used) 01  41 29 Standard timing ID2 (01h if not used) 01	00001111
35   23	01010000
36   24   Established timing 2 (00h if nt used)   00	01010100
37   25   Manufacturer's timings (00h if nt used)   00	00000000
38       26       Standard timing ID1 (01h if not used)       01         39       27       Standard timing ID1 (01h if not used)       01         40       28       Standard timing ID2 (01h if not used)       01         41       29       Standard timing ID2 (01h if not used)       01	00000000
39	00000000
40 28 Standard timing ID2 (01h if not used) 01 41 29 Standard timing ID2 (01h if not used) 01	00000001
41 29 Standard timing ID2 (01h if not used) 01	00000001
	00000001
43 2B Standard timing ID3 (01h if not used) 01 44 2C Standard timing ID4 (01h if not used) 01	00000001
44 2C Standard timing ID4 (01h if not used) 01	00000001
VI	00000001
45 2D Standard timing ID4 (01h if not used) 01	00000001
46 2E Standard timing ID5 (01h if not used) 01	00000001
47 2F Standard timing ID5 (01h if not used) 01	00000001
48 30 Standard timing ID6 (01h if not used)	00000001
49 31 Standard timing ID6 (01h if not used) 01	00000001
50 32 Standard timing ID7 (01h if not used) 01	00000001
51 33 Standard timing ID7 (01h if not used) 01	00000001
52 34 Standard timing ID8 (01h if not used) 01	00000001
53 35 Standard timing ID8 (01h if not used) 01	00000001

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**(1) LG Display** 





#### APPENDIX A. Enhanced Extended Display Identification Data (EEDID™) 2/3

	Byte (dec)	Byte (hex)	Field Name and Comments	Value (hex)	Value (binary)
	54	36	Pixel Clock/10,000 (LSB) 88.75 MHz @ 60Hz	AB	11010010
	55	37	Pixel Clock/10,000 (MSB)	22	100101
	56	38	Horizontal Active (lower 8 bits) 1440 Pixels	A0	10100000
	57	39	Horizontal Blanking(Thp-HA) (lower 8 bits) 160 Pixels	A0	111000
	58	3A	Horizontal Active / Horizontal Blanking(Thp-HA) (upper 4:4bits)	50	0101000
<i>I</i> #	59	3B	Vertical Avtive 900 Lines	84	10000100
0r	60	3C	Vertical Blanking (Tvp-HA) (DE Blanking typ.for DE only panels) 26 Lines	1A	10111
ipt	61	3D	Vertical Active : Vertical Blanking (Tvp-HA) (upper 4:4bits)	30	0011000
Timing Descriptor #I	62	3E	Horizontal Sync. Offset (Thfp) 48 Pixels	30	0100000
Des	63	3F	Horizontal Sync Pulse Width (HSPW) 32 Pixels	20	0010000
50	64	40	Vertical Sync Offset(Tvfp): Sync Width (VSPW) 3 Lines: 6 Lines	36	0011001
nin	65	41	Horizontal Vertical Sync Offset/Width (upper 2bits)	00	0000000
Tin	66	42	Horizontal Image Size (mm) 331 mm	4B	0100101
	67	43	Vertical Image Size (mm) 207 mm	CF	1100111
	68	44	Horizontal Image Size / Vertical Image Size	10	0001000
	69	45	Horizontal Border = 0 (Zero for Notebook LCD)	00	0000000
	70	46	Vertical Border = 0 (Zero for Notebook LCD)	00	0000000
	71	47	Non-Interlace, Normal display, no stereo, Digital Separate (Vsync_NEG, Hsync_NEG)	18	0001100
	72	48	Flag	00	0000000
	73	49	Flag	00	0000000
	74	4A	Flag	00	0000000
	75	4B	Data Type Tag (Descriptor Defined by manufacturer )	01	0000000
	76	4C	Flag (Version)	00	0000000
#2	77	4D	Descriptor Defined by manufacturer ( Apple EDID signature ) APP	06	0000011
r t	78	4E	Descriptor Defined by manufacturer ( Apple EDID signature )	10	0001000
ipta	79	4F	Descriptor Defined by manufacturer ( Link Type )	30	0011000
Timing Descriptor #2	80	50	Descriptor Defined by manufacturer ( Pixel and link component format_6bit panel interface )	00	0000000
Ses	81	51	Descriptor Defined by manufacturer ( Panel feature_Inverter NA, no Inverter )	00	0000000
50	82	52	Descriptor Defined by manufacturer	00	0000000
ŭ	83	53	Descriptor Defined by manufacturer	00	0000000
Ţ	84	54	Descriptor Defined by manufacturer	00	0000000
- '	85	55	Descriptor Defined by manufacturer	00	0000000
	86	56	Descriptor Defined by manufacturer	00	0000000
	87	57	Descriptor Defined by manufacturer	00	0000000
	88	58	Descriptor Defined by manufacturer	0A	0000101
	89	59	Descriptor Defined by manufacturer	20	0010000
	90	5A	Flag	00	0000000
	91	5B	Flag	00	0000000
Timing Descriptor #3	92	5C	Flag	00	0000000
	93	5D	Data Type Tag ( ASCII String )	FE	1111111
	94	5E	Flag	00	0000000
	95	5F	ASCII String L	4C	0100110
	96	60	ASCII String P	50	0101000
	97	61	ASCII String 1	31	0011000
	98	62	ASCII String 5	35	0011010
	99	63	ASCII String 4	34	0011010
	100	64	ASCII String W	57	0101011
	101	65	ASCII String P	50	0101000
	102	66	ASCII String 4	34	0011010
	103	67	ASCII String -	2D	0010110
	104	68	ASCII String T	54	0101010
	105	69	ASCII String L	4C	0100110
	106	6A	ASCII String A	41	0100000
	107	6B	ASCII String 1	31	0011000

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## **Product Specification**

## APPENDIX A. Enhanced Extended Display Identification Data (EEDID™) 3/3

	Byte	Byte	Field Name and Comments					
	(dec)	(hex)	Ficia Name and Comments	(HEX)	(binary)			
	108	6C	Flag	00	00000000			
	109	6D	Flag	00	00000000			
	110	6E	Flag	00	00000000			
	111	6F	Data Type Tag ( ASCII String )	FE	11111110			
	112	70	Flag	00	00000000			
#4	113	71	ASCII String C	43	01000011			
or	114	72	ASCII String 0	6F	01101111			
ipt	115	73	ASCII String 1	6C	01101100			
scr	116	74	ASCII String o	6F	01101111			
De	117	75	ASCII String r	72	01110010			
Si	118	76	ASCII String	20	00100000			
Timing Descriptor #4	119	77	ASCII String L	4C	01001100			
	120	78	ASCII String C	43	01000011			
	121	79	ASCII String D	44	01000100			
	122	7A	ASCII String	0A	00001010			
	123	7B	ASCII String	20	00100000			
	124	7C	ASCII String	20	00100000			
	125	7D	ASCII String	20	00100000			
Спес	126	7E	Extension flag (# f optional 128 panel ID extension block to follow, Typ = 0)	00	00000000			
Ch	127	7F	Check Sum (The 1-byte sum of all 128 bytes in this panel ID block shall = 0)	00	11000101			

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