# SPECIFICATION FOR APPROVAL

( ◆ ) Preliminary Spec	cificatio	n
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( ) Final Specification

Customer	QUANTA
MODEL	

SUPPLIER	LG.Philips LCD Co., Ltd.
*MODEL	LP154WX7
Suffix	TLA1

<sup>\*</sup>When you obtain standard approval, please use the above model name without suffix

SIGNATURE
ur confirmation with

APPROVED BY	SIGNATURE			
J.L. Ma / G.Manager				
REVIEWED BY				
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PREPARED BY				
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# **RECORD OF REVISIONS**

Revision No	Revision Date	Page	Description	EDID ver
0.0	May 09. 2008	-	First Draft (Preliminary Specification)	0.0

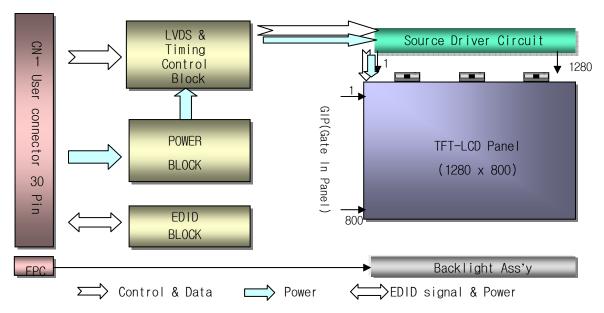


#### 1. General Description

The LP154WX7 is a Color Active Matrix Liquid Crystal Display with an integral White LED backlight system. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally white mode. This TFT-LCD has 15.4 inches diagonally measured active display area with WXGA resolution(800 vertical by 1280 horizontal pixel array). Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 6-bit gray scale signal for each dot, thus, presenting a palette of more than 262,144 colors.

The LP154WX7 has been designed to apply the interface method that enables low power, high speed, low EMI.

The LP154WX7 is intended to support applications where thin thickness, low power are critical factors and graphic displays are important. In combination with the vertical arrangement of the sub-pixels, the LP154WX7 characteristics provide an excellent flat display for office automation products such as Notebook PC.



### **General Features**

Active Screen Size	15.4 inches diagonal
Outline Dimension	344.0(H.) × 222.0(V) × 6.5(D,Max) [mm]
Pixel Pitch	0.2588mm × 0.2588 mm
Pixel Format	1280 horiz. By 800 vert. Pixels RGB strip arrangement
Color Depth	6-bit, 262,144 colors
Luminance, White	220 cd/m <sup>2</sup> (Typ.5 point)
Power Consumption	TBD
Weight	500g(Max.)
Display Operating Mode	Transmissive mode, normally white
Surface Treatment	Glare treatment of the front polarizer
RoHS Comply	Yes

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## 2. Absolute Maximum Ratings

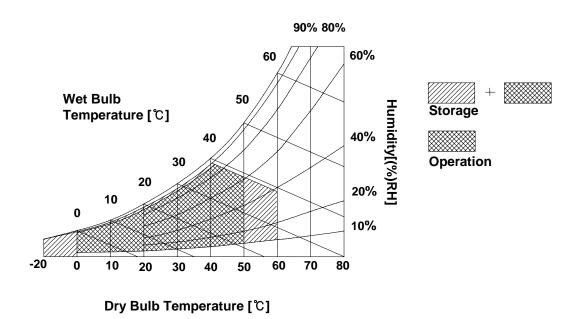
The following are maximum values which, if exceeded, may cause faulty operation or damage to the unit.

Table 1. ABSOLUTE MAXIMUM RATINGS

Parameter	Symbol	Val	ues	Units	Notes
Farameter	Syllibol	Min	Max	Office	Notes
Power Input Voltage	VCC	-0.3	4.0	Vdc	at 25 ± 5°C
Operating Temperature	Тор	0	50	°C	1
Storage Temperature	Нѕт	-20	60	°C	1
Operating Ambient Humidity	Нор	10	90	%RH	1
Storage Humidity	Нѕт	10	90	%RH	1

Note: 1. Temperature and relative humidity range are shown in the figure below.

Wet bulb temperature should be 39°C Max, and no condensation of water.



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Hrs

5



#### **Product Specification**

#### 3. Electrical Specifications

#### 3-1. Electrical Characteristics

The LP154WX7 requires two power inputs. One is employed to power the LCD electronics and to drive the TFT array and liquid crystal. The second input which powers the White LED, is typically generated by an LED Driver. The LED Driver is an external unit to the LCD.

Values Parameter Symbol Unit Notes Min Max Тур MODULE: Power Supply Input Voltage VCC 3.3 3.0 3.6  $V_{DC}$ Mosaic Power Supply Input Current TBD mΑ  $I_{CC}$ Рс **Power Consumption** Mosaic TBD Differential Impedance 100 Zm 90 110 Ohm 2 LED: Operating Current per string 5.0 20.0 21.0 mΑ 3 LED W **Power Consumption** 3.4 3.7 4

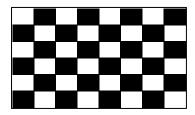
10,000

**Table 2. ELECTRICAL CHARACTERISTICS** 

#### Note)

Life Time

1. The specified current and power consumption are under the Vcc = 3.3V,  $25^{\circ}C$ , fv = 60Hz condition whereas Mosaic pattern is displayed and fv is the frame frequency.



- 2. This impedance value is needed to proper display and measured form LVDS Tx to the mating connector.
- 3. The typical operating current is for the typical surface luminance ( $L_{WH}$ ) in optical characteristics.  $I_{LED}$  is the current of each LEDs' string, LED backlight has 6 strings on it.
- 4. The LED power consumption shown above does not include power of external LED driver circuit for typical current condition.
- 5. The life time is determined as the time at which brightness of LED is 50% compare to that of minimum value specified in table 7.

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#### 3-2. Interface Connections

This LCD employs two interface connections, a 30 pin connector is used for the module electronics interface and the other connector is used for the integral backlight system.

The electronics interface connector is a model FI-XB30SRL-HF11manufactured by JAE.

Table 3. MODULE CONNECTOR PIN CONFIGURATION (CN1)

Pin	Symbol	Description	Notes
1	GND	Ground	
2	VCC	Power Supply, 3.3V Typ.	
3	VCC	Power Supply, 3.3V Typ.	1, Interface chips
4	V EEDID	DDC 3.3V power	1.1 LCD : SW, SW0612B (LCD Controller) including LVDS Receiver
5	NC	Reserved for supplier test point	1.2 System : THC63LVD823A or equivalent  * Pin to Pin compatible with LVDS
6	Clk EEDID	DDC Clock	2. Connector
7	DATA EEDID	DDC Data	2.1 LCD : FI-XB30SRL-HF11, JAE
8	R <sub>IN</sub> 0-	Negative LVDS differential data input	it's compatible.
9	R <sub>IN</sub> 0+	Positive LVDS differential data input	2.2 Mating: FI-X30M or equivalent. 2.3 Connector pin arrangement
10	GND	Ground	, G
11	R <sub>IN</sub> 1-	Negative LVDS differential data input	
12	R <sub>IN</sub> 1+	Positive LVDS differential data input	30
13	GND	Ground	[""]
14	R <sub>IN</sub> 2-	Negative LVDS differential data input	[LCD Module Rear View]
15	R <sub>IN</sub> 2+	Positive LVDS differential data input	[LCD Module Real View]
16	GND	Ground	
17	CLKIN-	Negative LVDS differential clock input	
18	CLKIN+	Positive LVDS differential clock input	
19	GND	Ground	
20	NC	No Connect	
21	NC	No Connect	
22	GND	Ground	
23	NC	No Connect	
24	NC	No Connect	
25	GND	Ground	
26	NC	No Connect	
27	NC	No Connect	
28	GND	Ground	
29	NC	No Connect	
30	NC	No Connect	



Table 4. LED FPC CONNECTOR PIN CONFIGURATION)

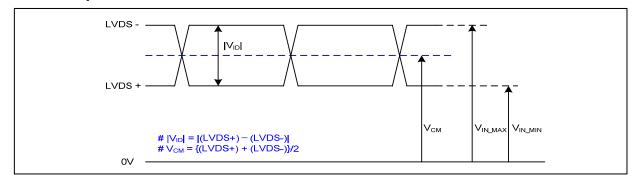
Pin	Symbol	Description	Notes
1	Vin	LED Power ( LED Anode)	Connector
2	Vin	LED Power ( LED Anode)	FH33-12S-0.5SH, Hirose it's compatible.
3	Vin	LED Power ( LED Anode)	
4	NC	No Connect	
5	NC	No Connect	
6	NC	No Connect	
7	FB1	LED Chanel 6 Cathode	12 FPC
8	FB2	LED Chanel 5 Cathode	
9	FB3	LED Chanel 4 Cathode	
10	FB4	LED Chanel 3 Cathode	[LCD Module Front View]
11	FB5	LED Chanel 2 Cathode	[LOD Moddle Front view]
12	FB6	LED Chanel 1 Cathode	

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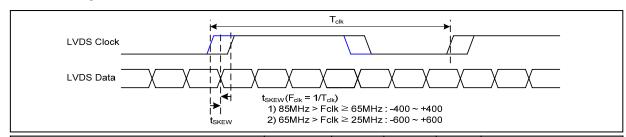
# 3-3. LVDS Signal Timing Specifications

# 3-3-1. DC Specification



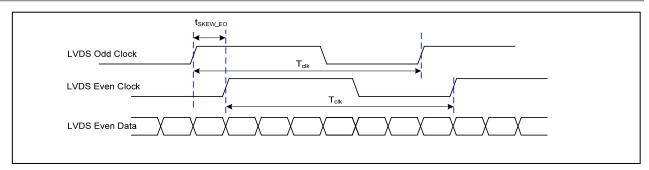
Description	Symb ol	Min	Max	Unit	Notes
LVDS Differential Voltage	V <sub>ID</sub>	100	600	mV	-
LVDS Common mode Voltage	V <sub>CM</sub>	0.6	1.8	V	-
LVDS Input Voltage Range	V <sub>IN</sub>	0.3	2.1	V	-

# 3-3-2. AC Specification

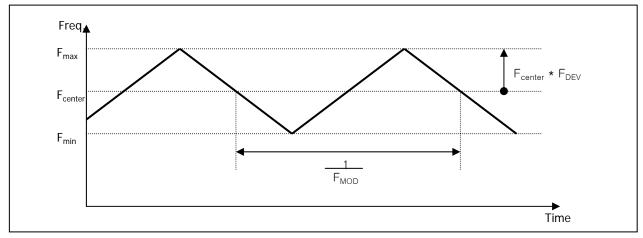


Description	Symbol	Min	Max	Unit	Notes
LVDS Clock to Data Skow Margin	t <sub>SKEW</sub>	- 400	+ 400	ps	85MHz > Fclk ≥ 65MHz
LVDS Clock to Data Skew Margin	t <sub>SKEW</sub>	- 600	+ 600	ps	65MHz > Fclk ≥ 25MHz
LVDS Clock to Clock Skew Margin (Even to Odd)	t <sub>SKEW_EO</sub>	- 1/7	+ 1/7	T <sub>clk</sub>	-
Maximum deviation of input clock frequency during SSC	F <sub>DEV</sub>	-	± 3	%	-
Maximum modulation frequency of input clock during SSC	F <sub>MOD</sub>	-	200	KHz	-





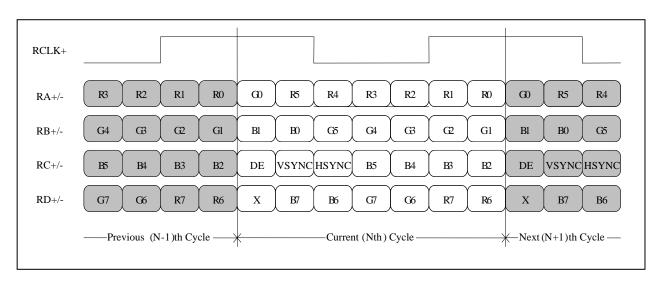
< Clock skew margin between channel >



< Spread Spectrum >

#### 3-3-3. Data Format

1) LVDS 1 Port



< LVDS Data Format >

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Condition: VCC =3.3V

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## **Product Specification**

## 3-4. Signal Timing Specifications

This is the signal timing required at the input of the User connector. All of the interface signal timing should be satisfied with the following specifications and specifications of LVDS Tx/Rx for its proper operation.

**Table 5. TIMING TABLE** 

ITEM	Symbol		Min	Тур	Max	Unit	Note
DCLK	Frequency	f <sub>CLK</sub>	-	69.3	-	MHz	
Hsync	Period	Thp	1360	1405	1480		
	Width	t <sub>WH</sub>	16	32	48	tCLK	
	Width-Active	t <sub>wha</sub>	1280	1280	1280		
Vsync	Period		809	822	860		
	Width	t <sub>wv</sub>	2	6	10	tHP	
	Width-Active	t <sub>wva</sub>	800	800	800		
Data	Horizontal back porch	t <sub>HBP</sub>	40	45	96	+CL IV	
Enable	Horizontal front porch	t <sub>HFP</sub>	24	48	56	tCLK	
	Vertical back porch	t <sub>VBP</sub>	6	13	32	tHP	
	Vertical front porch	t <sub>VFP</sub>	1	3	18	INP	



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High: 0.7VCC Data Enable, Hsync, Vsync Low: 0.3VCC 0.5 Vcc **DCLK**  $t_{HP}$ Hsync **t**WHA  $t_{HFP}$  $t_{HBP}$ Data Enable  $t_{VP}$ Vsync  $t_{VFP}$ twva  $t_{VBP}$ Data Enable

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# 3-6. Color Input Data Reference

The brightness of each primary color (red,green and blue) is based on the 6-bit gray scale data input for the color; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

Table 6. COLOR DATA REFERENCE

										ut Co	olor D	ata							
	Color			RE	ΞD					GRE	EEN					BL	UE		
		MSE						MSE					LSB						LSB
	I	R 5	R 4	R 3	R 2	R 1		G 5	G 4	G 3	G 2	G 1		B 5	B 4	В 3	B 2	B 1	B 0
Rasia	Black	0	0			0	0	0	0	0	0	0 	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0		0	0
	Green	0	0				0	1 					1	0	0	0		0	0
Basic	Blue	0	0				0	0	0	0	0	0	0	1	1	1		1	1
Color	Cyan	0	0	0			0	1	1	. 1 			1	1	1	1		1 	1
	Magenta	1	1	.1	. 1	. 1	1	0	0	0	0	0	0	1	1	. 1	. 1	1	1
	Yellow	1	1	1	. 1	. 1		1	1	. 1			1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	RED (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RED	RED (01)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	RED (62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (01)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
GREEN					 														
	GREEN (62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	GREEN (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	BLUE (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	BLUE (01)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
BLUE		·····			 														
	BLUE (62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	 1	1	0
	BLUE (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

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## 3-7. Power Sequence

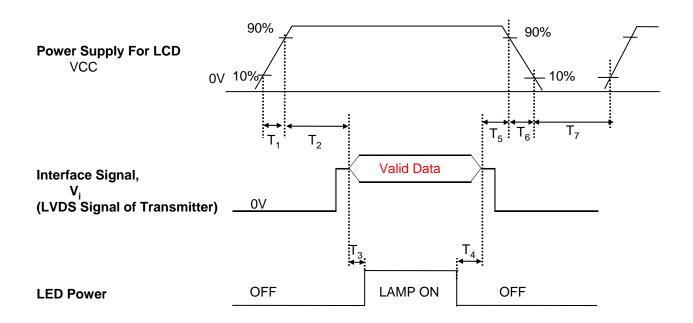


Table 7. POWER SEQUENCE TABLE

Parameter		Value	Units	
	Min.	Тур.	Max.	
T <sub>1</sub>	0.5	-	10	(ms)
T <sub>2</sub>	0	-	50	(ms)
T <sub>3</sub>	200	-	-	(ms)
T <sub>4</sub>	200	-	-	(ms)
T <sub>5</sub>	0	-	50	(ms)
T <sub>6</sub>	0	-	10	(ms)
T <sub>7</sub>	400	-	-	(ms)

#### Note)

- 1. Valid Data is Data to meet "3-3. LVDS Signal Timing Specifications"
- 2. Please avoid floating state of interface signal at invalid period.
- 3. When the interface signal is invalid, be sure to pull down the power supply for LCD VCC to 0V.
- 4. LED power must be turn on after power supply for LCD and interface signal are valid.

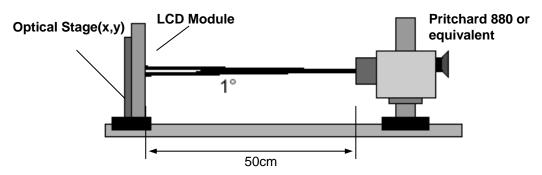


## 4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' and stable for approximately 30 minutes in a dark environment at 25°C. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of  $\Phi$  and  $\Theta$  equal to  $0^{\circ}$ .

FIG. 1 presents additional information concerning the measurement equipment and method.

FIG. 1 Optical Characteristic Measurement Equipment and Method



**Table 8. OPTICAL CHARACTERISTICS** 

Ta=25°C, VCC=3.3V,  $f_{V}$ =60Hz,  $f_{CLK}$ = 69.3MHz,  $I_{LED}$ = 20.0mA

				·	, OLK	, , ,
Parameter	Symbol		Values		Units	Notes
i alailletei	Symbol	Min	Тур	Max	Uillis	INOLES
Contrast Ratio	CR	300	-	-	]	1
Surface Luminance, white	$L_WH$	200	220		cd/m <sup>2</sup>	2
Luminance Variation	$\delta_{\text{WHITE}}$	-	1.4	1.6	]	3
Response Time	$\mathrm{Tr}_{\mathrm{R}}$ + $\mathrm{Tr}_{\mathrm{D}}$		16	[	ms	4
Color Coordinates					]	
RED	RX		TBD		1	
	RY		TBD			
GREEN	GX		TBD		[	
	GY		TBD			
BLUE	BX		TBD	 		
	BY		TBD			
WHITE	WX	0.283	0.313	0.343		
	WY	0.299	0.329	0.359		
Viewing Angle						5
x axis, right(Φ=0°)	Θr	40	-	-	degree	
x axis, left (Ф=180°)	Θl	40	-	-	degree	
y axis, up (Φ=90°)	Θu	10	-	-	degree	
y axis, down (⊕=270°)	Θd	30	-		degree	
Gray Scale						6

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#### Note)

1. Contrast Ratio(CR) is defined mathematically as

Contrast Ratio =

Surface Luminance with all black pixels

2. Surface luminance is the average of 5 point across the LCD surface 50cm from the surface with all pixels displaying white. For more information see FIG 1.

$$L_{WH} = Average(L_1, L_2, ... L_5)$$

3. The variation in surface luminance , The panel total variation ( $\delta_{WHITE}$ ) is determined by measuring L<sub>N</sub> at each test position 1 through 13 and then defined as followed numerical formula. For more information see FIG 2.

$$\delta_{\text{ WHITE}} = \frac{\text{Maximum}(\mathsf{L}_{1}, \mathsf{L}_{2}, \ \dots \ \mathsf{L}_{13})}{\text{Minimum}(\mathsf{L}_{1}, \mathsf{L}_{2}, \ \dots \ \mathsf{L}_{13})}$$

- 4. Response time is the time required for the display to transition from white to black (rise time, Tr<sub>R</sub>) and from black to white(Decay Time, Tr<sub>D</sub>). For additional information see FIG 3.
- 5. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG 4.
- 6. Gray scale specification

\* 
$$f_{V} = 60$$
Hz

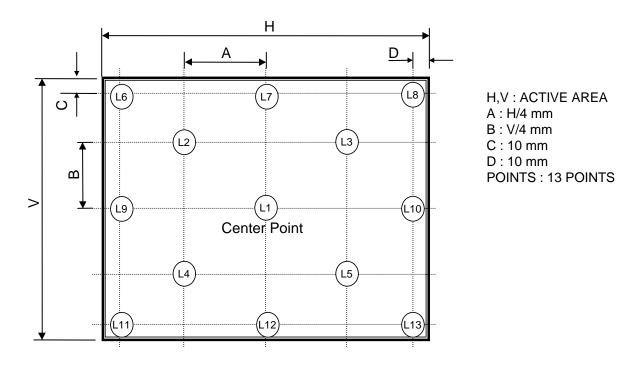
Gray Level	Luminance [%] (Typ)
L0	TBD
L7	TBD
	TBD
	TBD
L31	TBD
	TBD
	TBD
L55	TBD
L63	100

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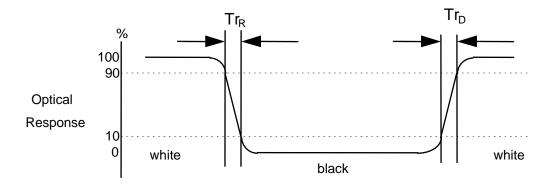
#### FIG. 2 Luminance

<measuring point for surface luminance & measuring point for luminance variation>



#### FIG. 3 Response Time

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".



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#### 5. Mechanical Characteristics

The contents provide general mechanical characteristics for the model LP154WX7. In addition the figures in the next page are detailed mechanical drawing of the LCD.

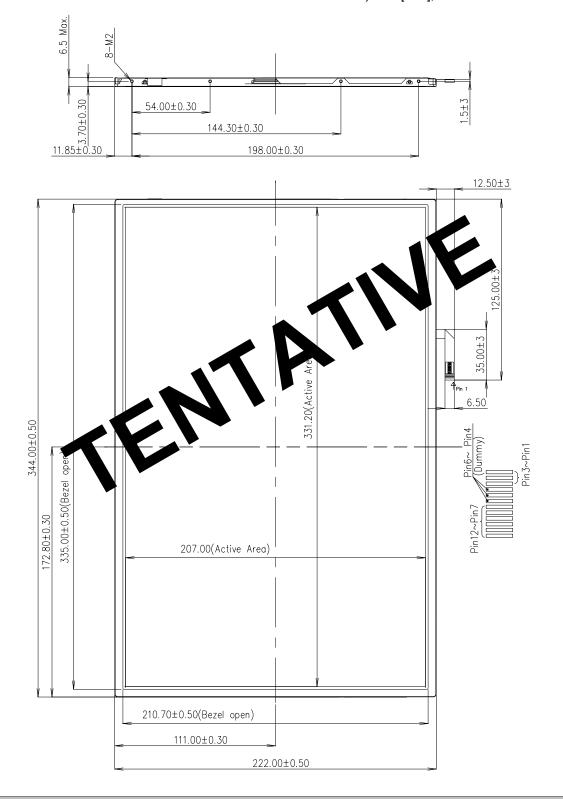
	Horizontal	344.0 ± 0.5mm				
Outline Dimension	Vertical	222.0 ± 0.5mm				
	Thickness	6.5mm (max)				
Bezel Area	Horizontal	335.0 ± 0.5mm				
Dezei Alea	Vertical	210.7 ± 0.5mm				
Active Dieplay Area	Horizontal	331.2 mm				
Active Display Area	Vertical	207.0 mm				
Weight	500g(Max)					
Surface Treatment	Glare treatment of the front pola	rizer				

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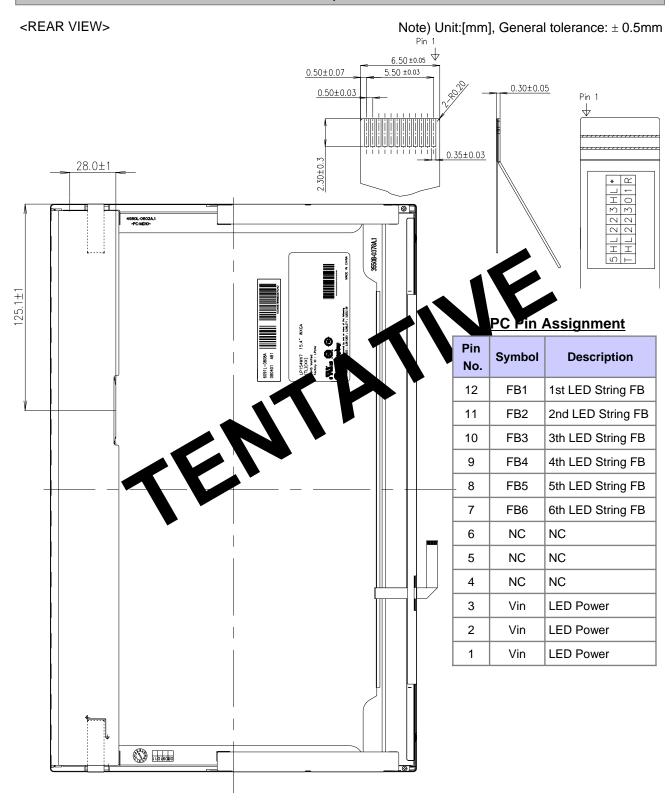


<FRONT VIEW>

Note) Unit:[mm], General tolerance:  $\pm$  0.5mm

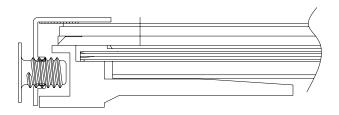








[ DETAIL DESCRIPTION OF SIDE MOUNTING SCREW ]



\* Screw Length(A): Max: 2.5, Min: 2.0

\* Screw Depth(B) : Min 2.5

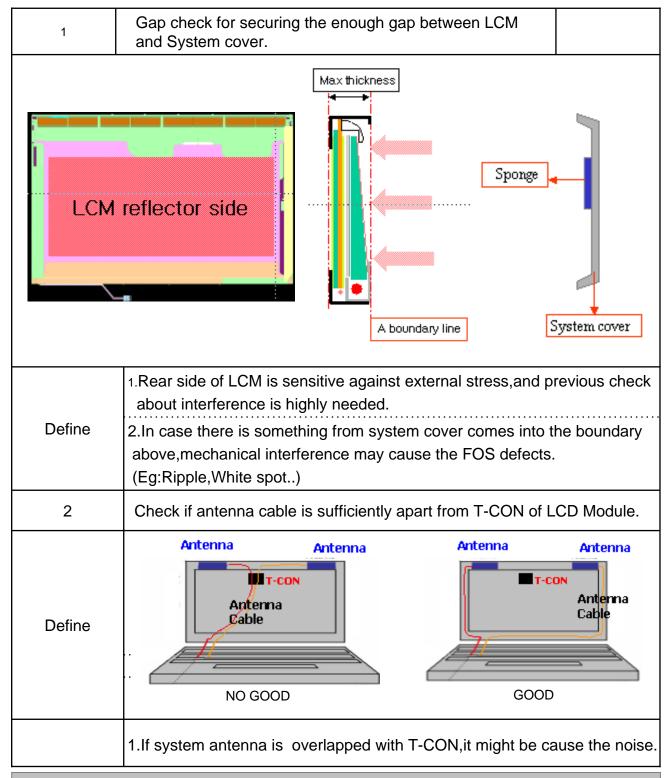
\* Screw Torque : Max 2.5kgf.cm (Measurement Gauge:Torque Meter)

Notes: 1. Screw plated through the method of non-electrolytic nickel plating is preferred to reduce possibility that results in vertical and/or horizontal line defect due to the conductive particles from screw surface.

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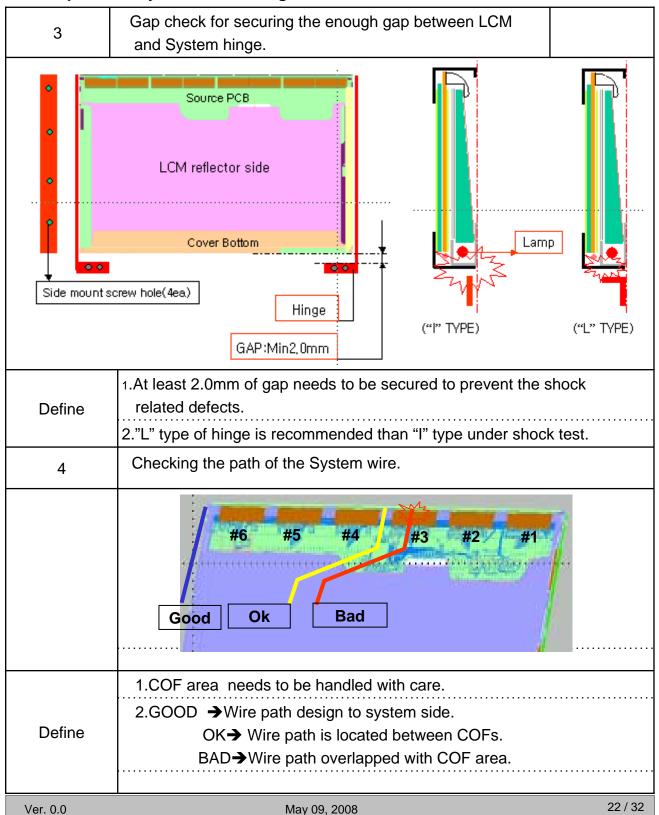
### LPL Proposal for system cover design.(Appendix)



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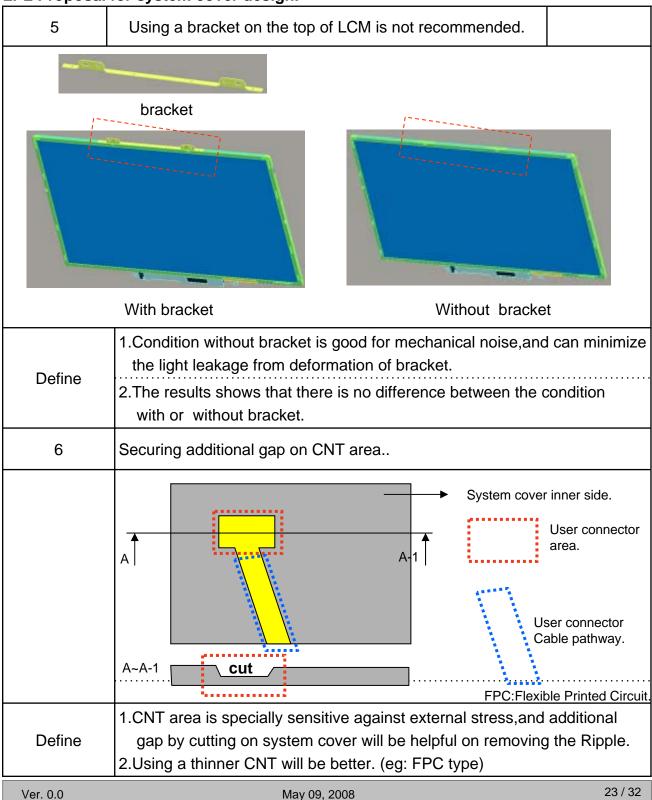


## LPL Proposal for system cover design.





## LPL Proposal for system cover design.





# 6. Reliability

#### **Environment test condition**

No.	Test Item	Conditions
1	High temperature storage test	Ta= 60°C, 240h
2	Low temperature storage test	Ta= -20°C, 240h
3	High temperature operation test	Ta= 50°C, 50%RH, 240h
4	Low temperature operation test	Ta= 0°C, 240h
5	Vibration test (non-operating)	Sine wave, 10 ~ 500 ~ 10Hz, 1.5G, 0.37oct/min 3 axis, 1hour/axis
6	Shock test (non-operating)	Half sine wave, 180G, 2ms one shock of each six faces(I.e. run 180G, 2ms for all six faces)
7	Altitude operating storage / shipment	0 ~ 10,000 feet (3,048m) 24Hr 0 ~ 40,000 feet (12,192m) 24Hr

# { Result Evaluation Criteria }

There should be no change which might affect the practical display function when the display quality test is conducted under normal operating condition.

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#### 7. International Standards

#### 7-1. Safety

a) UL 60950-1:2003, First Edition, Underwriters Laboratories, Inc.,

Standard for Safety of Information Technology Equipment.

b) CAN/CSA C22.2, No. 60950-1-03 1st Ed. April 1, 2003, Canadian Standards Association,

Standard for Safety of Information Technology Equipment.

c) EN 60950-1:2001, First Edition,

European Committee for Electrotechnical Standardization(CENELEC)

European Standard for Safety of Information Technology Equipment.

#### 7-2. EMC

- a) ANSI C63.4 "Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electrical Equipment in the Range of 9kHZ to 40GHz. "American National Standards Institute(ANSI), 1992
- b) C.I.S.P.R "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." International Special Committee on Radio Interference.
- c) EN 55022 "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." European Committee for Electrotechnical Standardization.(CENELEC), 1998 (Including A1: 2000)

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## 8. Packing

# 8-1. Designation of Lot Mark

a) Lot Mark

А	В	С	D	Е	F	G	н		J	К	L	М
---	---	---	---	---	---	---	---	--	---	---	---	---

A,B,C : SIZE(INCH) D : YEAR

E: MONTH  $F \sim M$ : SERIAL NO.

#### Note

#### 1. YEAR

Year	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010
Mark	1	2	3	4	5	6	7	8	9	0

#### 2. MONTH

	Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
ſ	Mark	1	2	3	4	5	6	7	8	9	Α	В	С

#### b) Location of Lot Mark

Serial No. is printed on the label. The label is attached to the backside of the LCD module. This is subject to change without prior notice.

#### 8-2. Packing Form

a) Package quantity in one box: 20 pcs

b) Box Size : 395mm  $\times$  390mm  $\times$  306mm

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#### 9. PRECAUTIONS

Please pay attention to the followings when you use this TFT LCD module.

#### 9-1. MOUNTING PRECAUTIONS

- (1) You must mount a module using holes arranged in four corners or four sides.
- (2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to the resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment. Do not touch the surface of polarizer for bare hand or greasy cloth.(Some cosmetics are detrimental to the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.

#### 9-2. OPERATING PRECAUTIONS

- (1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage :  $V=\pm\ 200mV(Over\ and\ under\ shoot\ voltage)$
- (2) Response time depends on the temperature.(In lower temperature, it becomes longer.)
- (3) Brightness depends on the temperature. (In lower temperature, it becomes lower.) And in lower temperature, response time(required time that brightness is stable after turned on) becomes longer.
- (4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimized the interference.

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#### 9-3. ELECTROSTATIC DISCHARGE CONTROL

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

#### 9-4. PRECAUTIONS FOR STRONG LIGHT EXPOSURE

Strong light exposure causes degradation of polarizer and color filter.

#### 9-5. STORAGE

When storing modules as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object.

  It is recommended that they be stored in the container in which they were shipped.

#### 9-6. HANDLING PRECAUTIONS FOR PROTECTION FILM

- (1) When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) The protection film is attached to the polarizer with a small amount of glue. If some stress is applied to rub the protection film against the polarizer during the time you peel off the film, the glue is apt to remain on the polarizer.
  - Please carefully peel off the protection film without rubbing it against the polarizer.
- (3) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the polarizer after the protection film is peeled off.
- (4) You can remove the glue easily. When the glue remains on the polarizer surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.

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# APPENDIX A. Enhanced Extended Display Identification Data (EEDID™) 2/3



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# APPENDIX A. Enhanced Extended Display Identification Data (EEDID™) 3/3



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