



LP154WX7
Liquid Crystal Display

Product Specification

SPECIFICATION FOR APPROVAL

() Preliminary Specification

(◆) Final Specification

Title	15.4" WXGA TFT LCD
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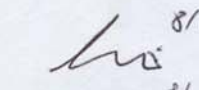
Customer	LENOVO
MODEL	

SUPPLIER	LG.Philips LCD Co., Ltd.
*MODEL	LP154WX7
Suffix	TLA2

*When you obtain standard approval,
please use the above model name without suffix

APPROVED BY	SIGNATURE
/	_____
/	_____
/	_____

Please return 1 copy for your confirmation with your signature and comments.

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J.L. Ma / G.Manager	 8/15
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N.J. Seong / Manager	 8/15
PREPARED BY	
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LG. Philips LCD Co., Ltd

Product Specification

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LP154WX7
Liquid Crystal Display

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RECORD OF REVISIONS

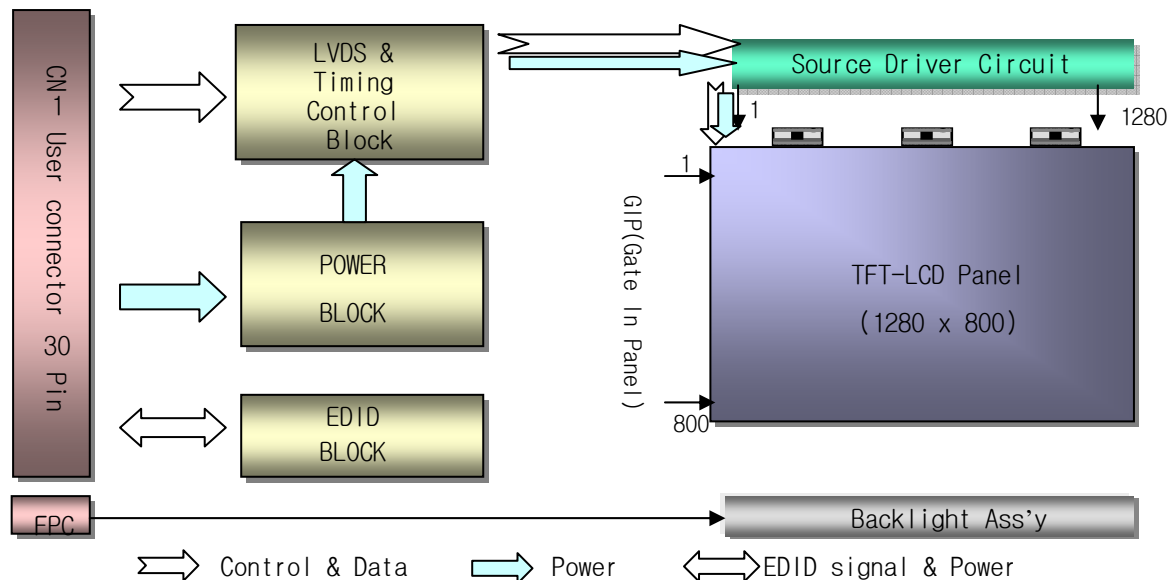
[illegible]

Product Specification
1. General Description

The LP154WX7 is a Color Active Matrix Liquid Crystal Display with an integral White LED backlight system. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally white mode. This TFT-LCD has 15.4 inches diagonally measured active display area with WXGA resolution(800 vertical by 1280 horizontal pixel array). Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 6-bit gray scale signal for each dot, thus, presenting a palette of more than 262,144 colors.

The LP154WX7 has been designed to apply the interface method that enables low power, high speed, low EMI.

The LP154WX7 is intended to support applications where thin thickness, low power are critical factors and graphic displays are important. In combination with the vertical arrangement of the sub-pixels, the LP154WX7 characteristics provide an excellent flat display for office automation products such as Notebook PC.


General Features

Active Screen Size	15.4 inches diagonal
Outline Dimension	344.0(H.) × 222.0(V) × 6.5(D,Max) [mm]
Pixel Pitch	0.2588mm × 0.2588 mm
Pixel Format	1280 horiz. By 800 vert. Pixels RGB strip arrangement
Color Depth	6-bit, 262,144 colors
Luminance, White	220 cd/m ² (Typ.5 point)
Power Consumption	Total 4.6 Watt(Typ.) @ LCM circuit 1.2Watt(Typ.), B/L input 3.4Watt(Typ.)
Weight	500g(Max.)
Display Operating Mode	Transmissive mode, normally white
Surface Treatment	Anti-Glare treatment of the front polarizer (LGC, LGC-STH2LP-F4039T, 3H)
RoHS Comply	Yes

Product Specification

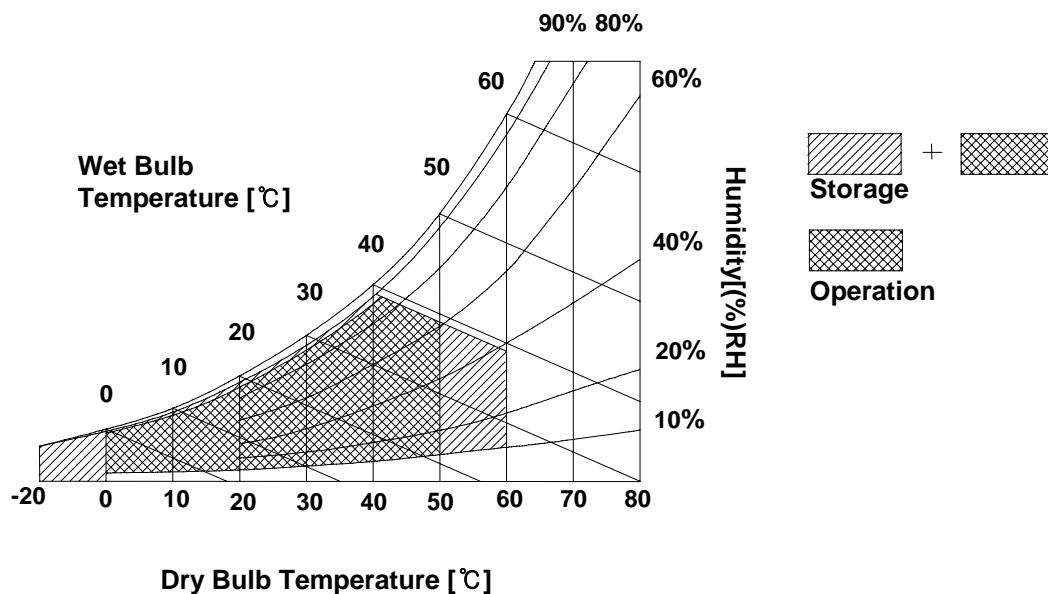
2. Absolute Maximum Ratings

The following are maximum values which, if exceeded, may cause faulty operation or damage to the unit.

Table 1. ABSOLUTE MAXIMUM RATINGS

Parameter	Symbol	Values		Units	Notes
		Min	Max		
Power Input Voltage	VCC	-0.3	4.0	Vdc	at 25 ± 5°C
Operating Temperature	TOP	0	50	°C	1
Storage Temperature	HST	-20	60	°C	1
Operating Ambient Humidity	HOP	10	90	%RH	1
Storage Humidity	HST	10	90	%RH	1

Note : 1. Temperature and relative humidity range are shown in the figure below.
 Wet bulb temperature should be 39°C Max, and no condensation of water.



Product Specification

3. Electrical Specifications

3-1. Electrical Characteristics

The LP154WX7 requires two power inputs. One is employed to power the LCD electronics and to drive the TFT array and liquid crystal. The second input which powers the White LED, is typically generated by an LED Driver. The LED Driver is an external unit to the LCD.

Table 2. ELECTRICAL CHARACTERISTICS

Parameter	Symbol	Values			Unit	Notes
		Min	Typ	Max		
MODULE :						
Power Supply Input Voltage	VCC	3.0	3.3	3.6	V _{DC}	
Power Supply Input Current (WinXP Desktop Pattern)	I _{CC}	305 (300)	360 (350)	415 (420)	mA	1
Power Consumption (WinXP Desktop Pattern)	P _C	-	1.2 (1.2)	1.4 (1.4)	Watt	1
Differential Impedance	Z _m	90	100	110	Ohm	2
LED :						
Operating Current per string	I _{LED}	5.0	20.0	21.0	mA	3
Operating Voltage per string	V _{LED}	-	28.5	30.5	V	4
Power Consumption	P _{BL}		3.4	3.7	W	4
Life Time		10,000			Hrs	5

Note)

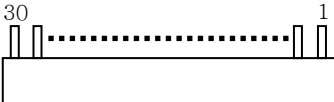
- The specified current, voltage and power consumption are under the Vcc = 3.3V , 25°C , fv = 60Hz condition whereas mosaic and WinXP pattern is displayed and fv is the frame frequency.
- This impedance value is needed to proper display and measured from LVDS Tx to the mating connector.
- The typical operating current is for the typical surface luminance (L_{WH}) in optical characteristics.
I_{LED} is the current of each LEDs' string, LED backlight has 6 strings on it.
- The Voltage and power consumption shown above does not include power of external LED driver circuit for typical current condition.
- The life time is determined as the time at which brightness of LED is 50% compare to that of minimum value specified in table 8.

Product Specification
3-2. Interface Connections

This LCD employs two interface connections, a 30 pin connector is used for the module electronics interface and the other connector is used for the integral backlight system.

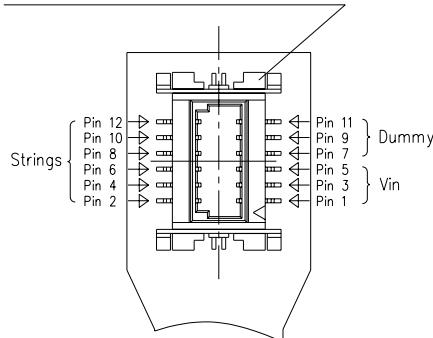
The electronics interface connector is a model GT101-30S-HR11 manufactured by LSC.

Table 3. MODULE CONNECTOR PIN CONFIGURATION (CN1)

Pin	Symbol	Description	Notes
1	GND	Ground	1, Interface chips 1.1 LCD : SW, SW0612B (LCD Controller) including LVDS Receiver 1.2 System : THC63LVD823A or equivalent * Pin to Pin compatible with LVDS 2. Connector 2.1 LCD : GT101-30S-HR11, LS Cable 2.2 Mating : FI-X30M or equivalent. 2.3 Connector pin arrangement  [LCD Module Rear View]
2	VCC	Power Supply, 3.3V Typ.	
3	VCC	Power Supply, 3.3V Typ.	
4	V EEDID	DDC 3.3V power	
5	NC	Reserved for supplier test point	
6	Clk EEDID	DDC Clock	
7	DATA EEDID	DDC Data	
8	R _{IN} 0-	Negative LVDS differential data input	
9	R _{IN} 0+	Positive LVDS differential data input	
10	GND	Ground	
11	R _{IN} 1-	Negative LVDS differential data input	
12	R _{IN} 1+	Positive LVDS differential data input	
13	GND	Ground	
14	R _{IN} 2-	Negative LVDS differential data input	
15	R _{IN} 2+	Positive LVDS differential data input	
16	GND	Ground	
17	CLKIN-	Negative LVDS differential clock input	
18	CLKIN+	Positive LVDS differential clock input	
19	GND	Ground	
20	NC	No Connect	
21	NC	No Connect	
22	GND	Ground	
23	NC	No Connect	
24	NC	No Connect	
25	GND	Ground	
26	NC	No Connect	
27	NC	No Connect	
28	GND	Ground	
29	NC	No Connect	
30	NC	No Connect	

Product Specification

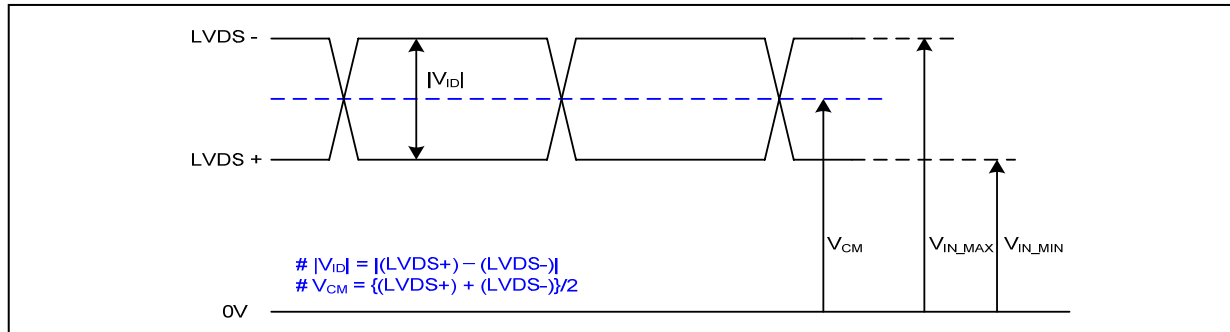
Table 4. LED FPC CONNECTOR PIN CONFIGURATION)

Pin	Symbol	Description	Notes
1	Vin	LED Power (LED Anode)	Connector 1-179397-2, Tyco Tyco : 1-179397-2  [LCD Module Front View]
2	FB1	LED Channel 1 Cathode	
3	Vin	LED Power (LED Anode)	
4	FB2	LED Channel 2 Cathode	
5	Vin	LED Power (LED Anode)	
6	FB3	LED Channel 3 Cathode	
7	NC	No Connect	
8	FB4	LED Channel 4 Cathode	
9	NC	No Connect	
10	FB5	LED Channel 5 Cathode	
11	NC	No Connect	
12	FB6	LED Channel 6 Cathode	

Product Specification

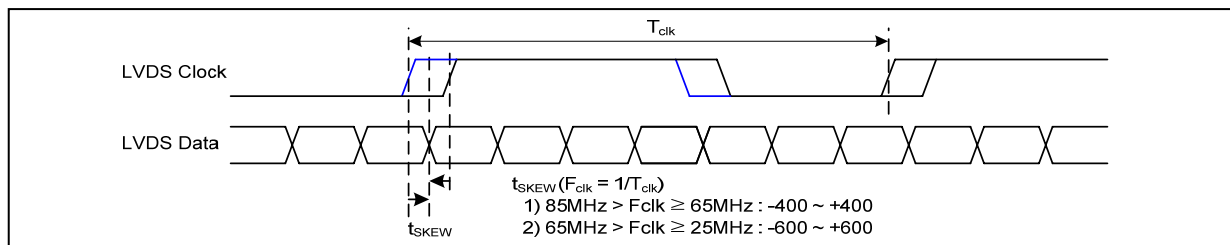
3-3. LVDS Signal Timing Specifications

3-3-1. DC Specification

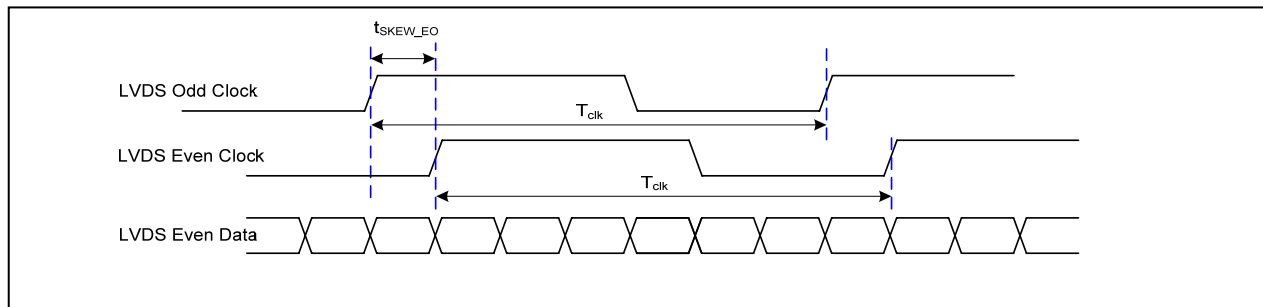


Description	Symbol	Min	Max	Unit	Notes
LVDS Differential Voltage	$ V_{ID} $	100	600	mV	-
LVDS Common mode Voltage	V_{CM}	0.6	1.8	V	-
LVDS Input Voltage Range	V_{IN}	0.3	2.1	V	-

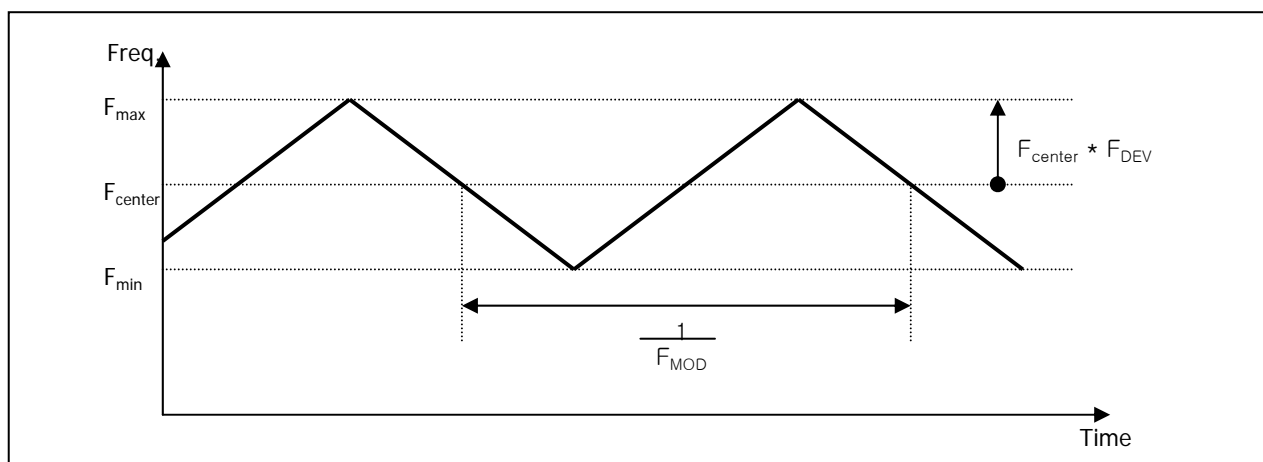
3-3-2. AC Specification



Description	Symbol	Min	Max	Unit	Notes
LVDS Clock to Data Skew Margin	t_{SKEW}	- 400	+ 400	ps	85MHz > Fclk ≥ 65MHz
	t_{SKEW}	- 600	+ 600	ps	65MHz > Fclk ≥ 25MHz
LVDS Clock to Clock Skew Margin (Even to Odd)	t_{SKEW_EO}	- 1/7	+ 1/7	T_{clk}	-
Maximum deviation of input clock frequency during SSC	F_{DEV}	-	± 3	%	-
Maximum modulation frequency of input clock during SSC	F_{MOD}	-	200	KHz	-

Product Specification


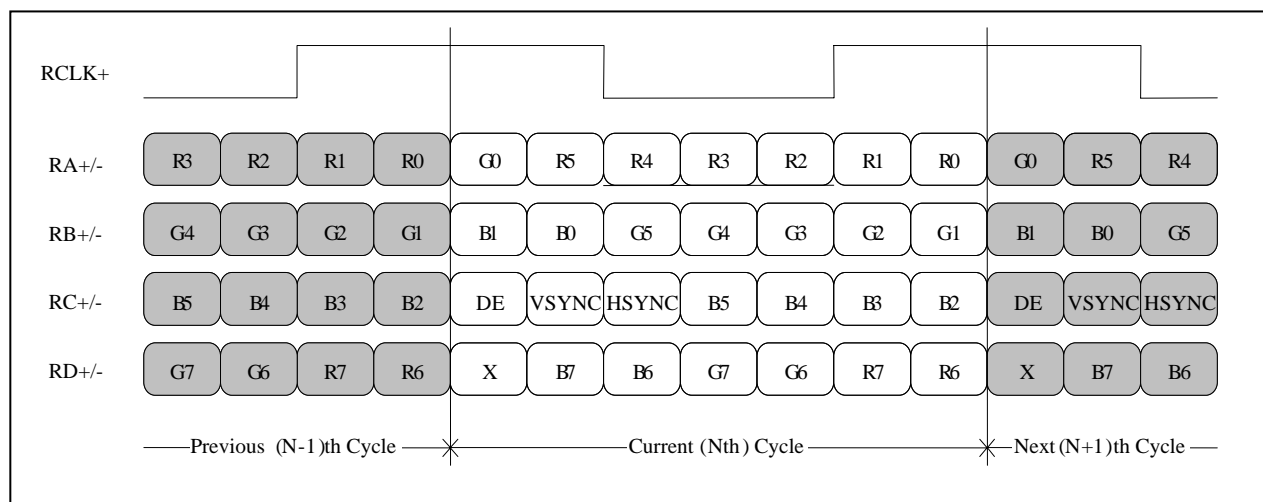
< Clock skew margin between channel >



< Spread Spectrum >

3-3-3. Data Format

1) LVDS 1 Port



< LVDS Data Format >

Product Specification

3-4. Signal Timing Specifications

This is the signal timing required at the input of the User connector. All of the interface signal timing should be satisfied with the following specifications and specifications of LVDS Tx/Rx for its proper operation.

Table 6. TIMING TABLE

ITEM	Symbol		Min	Typ	Max	Unit	Note
DCLK	Frequency	f_{CLK}	66.9	69.3	73.9	MHz	
Hsync	Period	T_{HP}	1376	1408	1480	tCLK	
	Width	t_{WH}	24	32	40		
	Width-Active	t_{WHA}	1280	1280	1280		
Vsync	Period	t_{VP}	810	820	832	tHP	
	Width	t_{WV}	2	4	6		
	Width-Active	t_{WVA}	800	800	800		
Data Enable	Horizontal back porch	t_{HBP}	56	72	96	tCLK	
	Horizontal front porch	t_{HFP}	16	24	64		
	Vertical back porch	t_{VBP}	6	12	18	tHP	
	Vertical front porch	t_{VFP}	2	4	8		

Note) Refresh Rate for Power Saving Mode

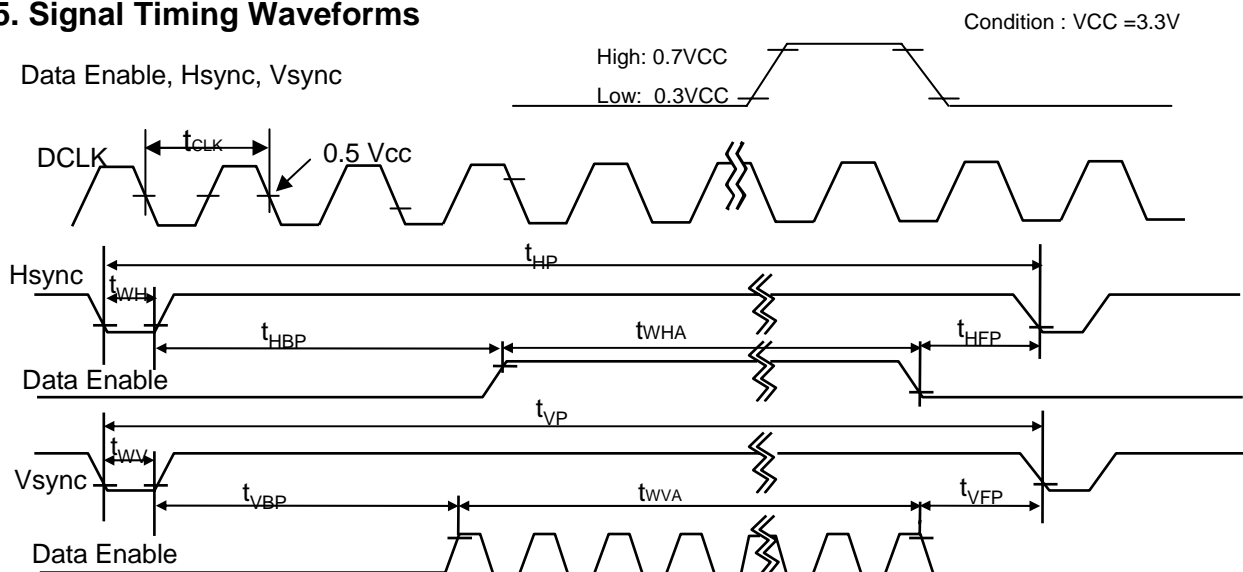
In this documentation, all reliabilities are specified for timing specification based on refresh rate of 60Hz.

However, LP154WX7 has a good actual performance even at lower refresh rate (eg. 40Hz or 50Hz)

for power saving mode, whereas LP154WX7 is secured only for function under lower refresh rate.

60Hz at Normal mode, 50Hz, 40Hz at Power save mode. Don't care Flicker level (power save mode).

3-5. Signal Timing Waveforms



Product Specification

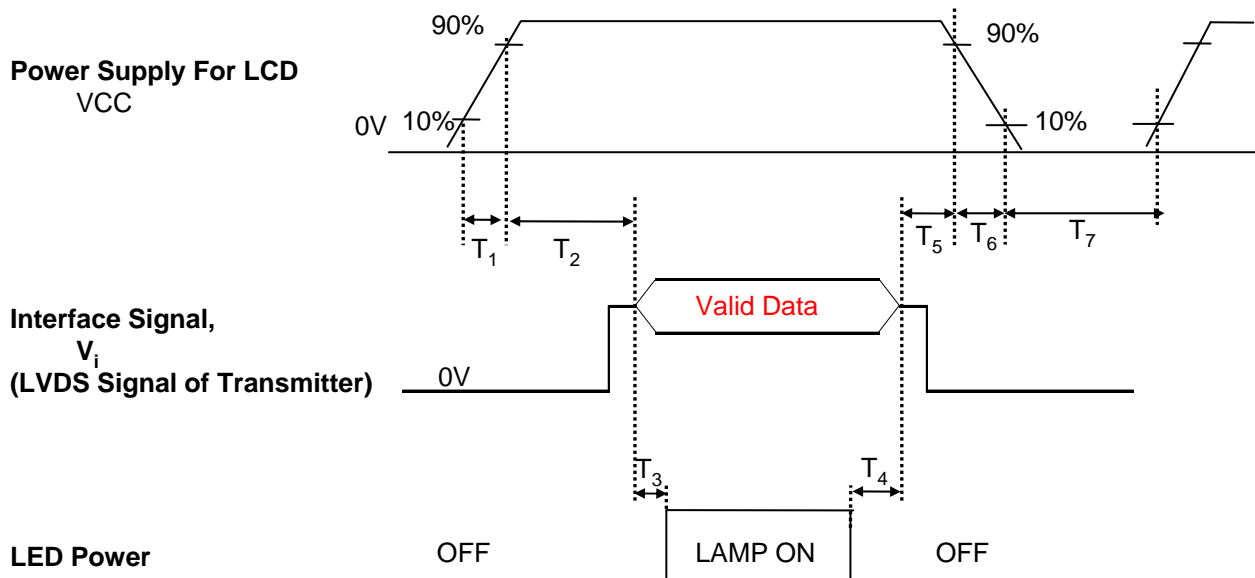
3-6. Color Input Data Reference

The brightness of each primary color (red, green and blue) is based on the 6-bit gray scale data input for the color ; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

Table 6. COLOR DATA REFERENCE

Color		Input Color Data																	
		RED						GREEN						BLUE					
		MSB			LSB			MSB			LSB			MSB			LSB		
		R 5	R 4	R 3	R 2	R 1	R 0	G 5	G 4	G 3	G 2	G 1	G 0	B 5	B 4	B 3	B 2	B 1	B 0
Basic Color	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
RED	RED (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (01)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
					
	RED (62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
GREEN	GREEN (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (01)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
					
	GREEN (62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	GREEN (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
BLUE	BLUE (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	BLUE (01)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
					
	BLUE (62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	BLUE (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

3-7. Power Sequence


Table 7. POWER SEQUENCE TABLE

Parameter	Value			Units
	Min.	Typ.	Max.	
T ₁	0	-	10	(ms)
T ₂	0	-	50	(ms)
T ₃	200	-	-	(ms)
T ₄	0	-	-	(ms)
T ₅	0	-	-	(ms)
T ₆	0	-	10	(ms)
T ₇	150	-	-	(ms)

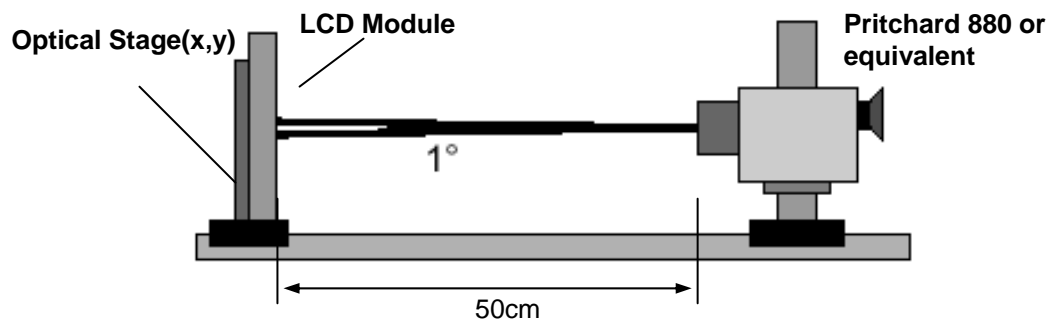
Note)

1. Valid Data is Data to meet "3-3. LVDS Signal Timing Specifications"
2. Please avoid floating state of interface signal at invalid period.
3. When the interface signal is invalid, be sure to pull down the power supply for LCD VCC to 0V.
4. LED power must be turn on after power supply for LCD and interface signal are valid.

Product Specification
4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' and stable for approximately 30 minutes in a dark environment at 25°C. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of Φ and Θ equal to 0°.

FIG. 1 presents additional information concerning the measurement equipment and method.

FIG. 1 Optical Characteristic Measurement Equipment and Method

Table 8. OPTICAL CHARACTERISTICS
 $T_a=25^{\circ}\text{C}$, $V_{CC}=3.3\text{V}$, $f_v=60\text{Hz}$, $f_{CLK}=69.3\text{MHz}$, $I_{LED}=20.0\text{mA}$

Parameter	Symbol	Values			Units	Notes
		Min	Typ	Max		
Contrast Ratio	CR	-	500	-		1
Surface Luminance, white	L_{WH}	200	220	-	cd/m ²	2
Luminance Variation (13point)	δ_{WHITE}	60	70	-	%	3
Luminance Variation (5point)	δ_{WHITE}	70	80	-	%	
Response Time	$Tr_R + Tr_D$		16	25	ms	4
Color Coordinates						
RED	RX	0.562	0.592	0.622		
	RY	0.321	0.351	0.381		
GREEN	GX	0.304	0.334	0.364		
	GY	0.519	0.549	0.579		
BLUE	BX	0.124	0.154	0.184		
	BY	0.100	0.130	0.160		
WHITE	WX	0.283	0.313	0.343		
	WY	0.299	0.329	0.359		
Viewing Angle						
x axis, right($\Phi=0^{\circ}$)	Θ_r	40	45	-	degree	5
x axis, left ($\Phi=180^{\circ}$)	Θ_l	40	45	-	degree	
y axis, up ($\Phi=90^{\circ}$)	Θ_u	15	20	-	degree	
y axis, down ($\Phi=270^{\circ}$)	Θ_d	35	40	-	degree	
Gray Scale			2.2			6
Color Gamut		-	45	-	%	

Product Specification

Note)

1. Contrast Ratio(CR) is defined mathematically as

$$\text{Contrast Ratio} = \frac{\text{Surface Luminance with all white pixels}}{\text{Surface Luminance with all black pixels}}$$

2. Surface luminance is the average of 5 point across the LCD surface 50cm from the surface with all pixels displaying white. For more information see FIG 1.

$$L_{WH} = \text{Average}(L_1, L_2, \dots L_5)$$

3. The variation in surface luminance , The panel total variation (
- δ_{WHITE}
-) is determined by measuring
- L_N
- at each test position 1 through 13 and then defined as followed numerical formula.
-
- For more information see FIG 2.

$$\delta_{WHITE} = \frac{\text{Maximum}(L_1, L_2, \dots L_{13})}{\text{Minimum}(L_1, L_2, \dots L_{13})}$$

4. Response time is the time required for the display to transition from white to black (rise time,
- Tr_R
-) and from black to white(Decay Time,
- Tr_D
-). For additional information see FIG 3.
-
5. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG 4.

6. Gray scale specification

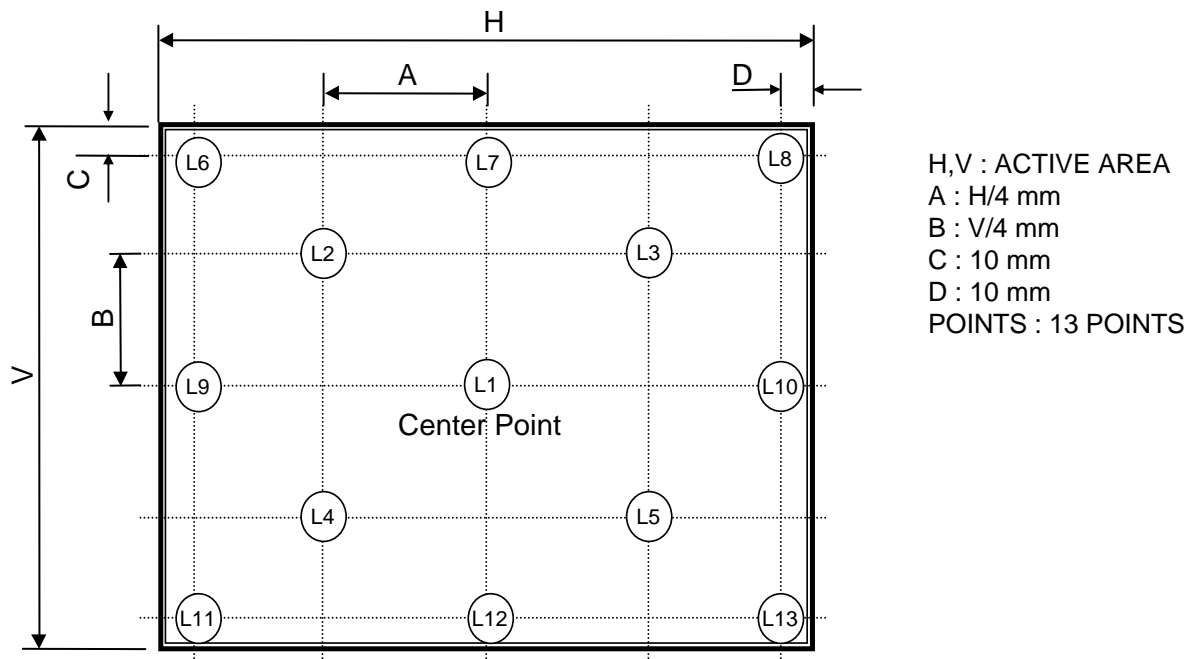
 * $f_V = 60\text{Hz}$

Gray Level	Luminance [%] (Typ)
L0	0.20
L7	1.86
L15	6.17
L23	12.7
L31	21.3
L39	35.6
L47	55.3
L55	78.5
L63	100

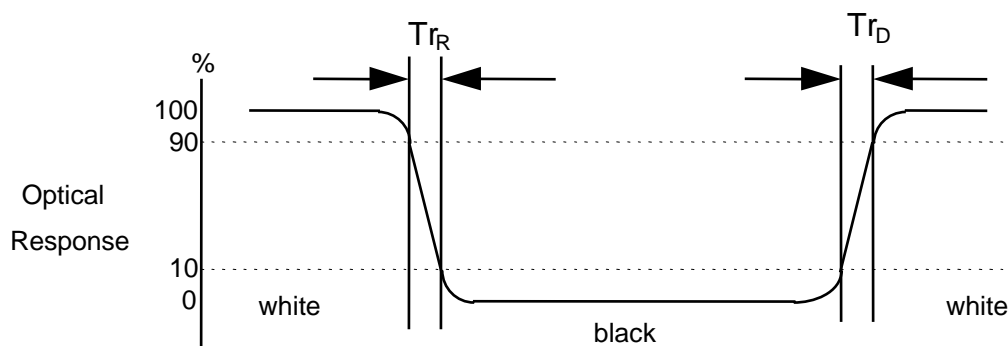
Product Specification

FIG. 2 Luminance

<measuring point for surface luminance & measuring point for luminance variation>


FIG. 3 Response Time

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".



Product Specification

5. Mechanical Characteristics

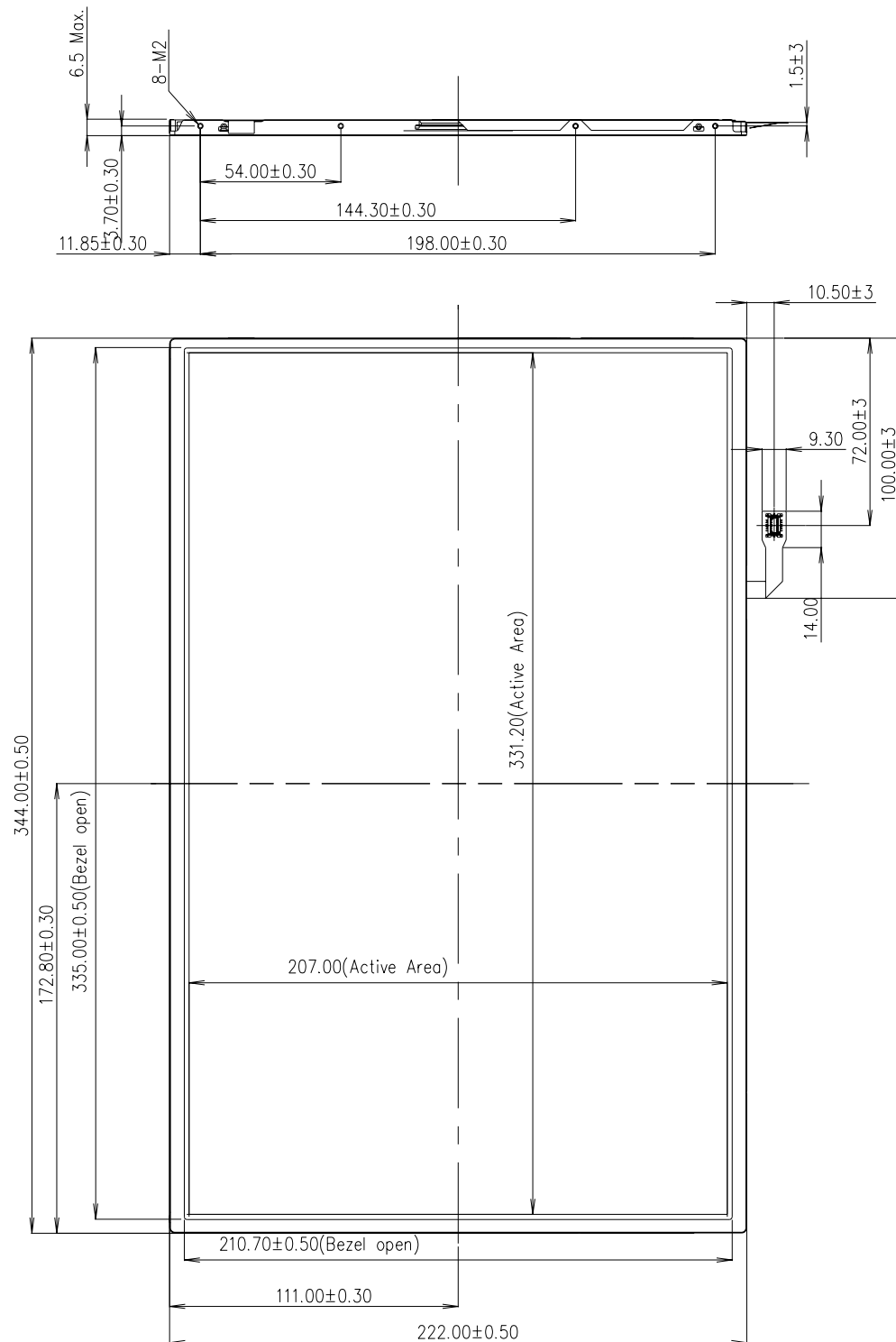
The contents provide general mechanical characteristics for the model LP154WX7. In addition the figures in the next page are detailed mechanical drawing of the LCD.

Outline Dimension	Horizontal	$344.0 \pm 0.5\text{mm}$
	Vertical	$222.0 \pm 0.5\text{mm}$
	Thickness	6.5mm (max)
Bezel Area	Horizontal	$335.0 \pm 0.5\text{mm}$
	Vertical	$210.7 \pm 0.5\text{mm}$
Active Display Area	Horizontal	331.2 mm
	Vertical	207.0 mm
Weight	500g(Max)	
Surface Treatment	Anti-Glare treatment of the front polarizer (3H)	

LP154WX7
Liquid Crystal Display

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<FRONT VIEW>

Note) Unit:[mm], General tolerance: $\pm 0.5\text{mm}$ 

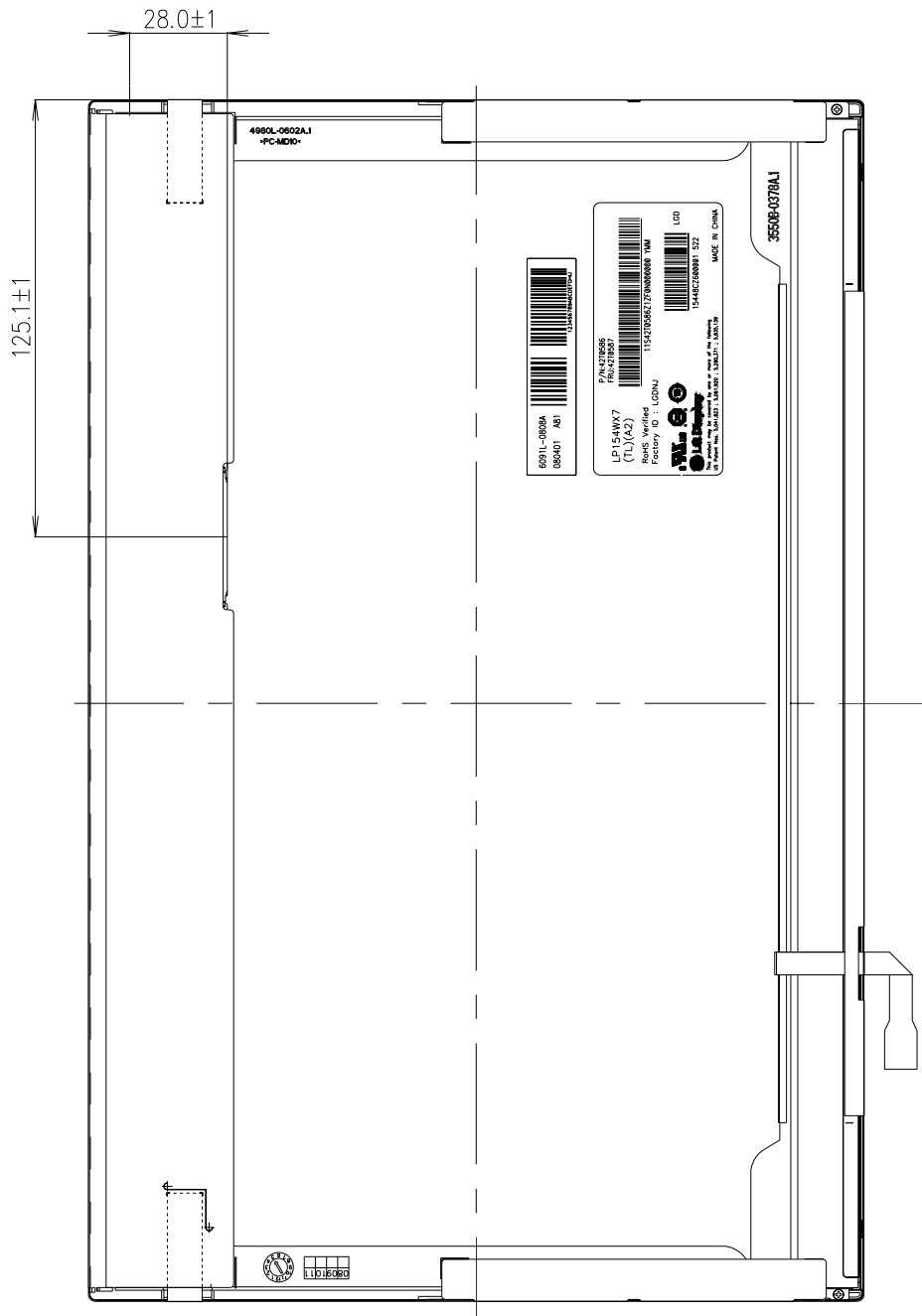


LP154WX7
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Product Specification

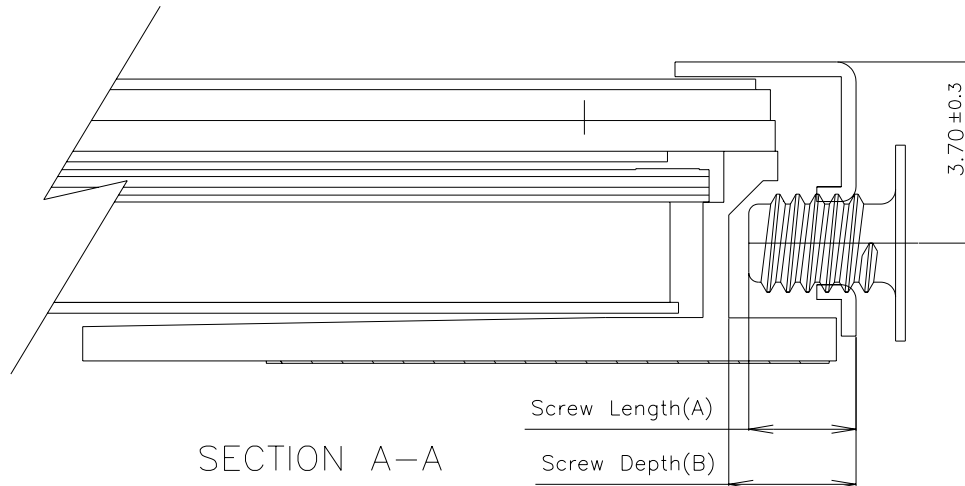
<REAR VIEW>

Note) Unit:[mm], General tolerance: $\pm 0.5\text{mm}$



Bag picture

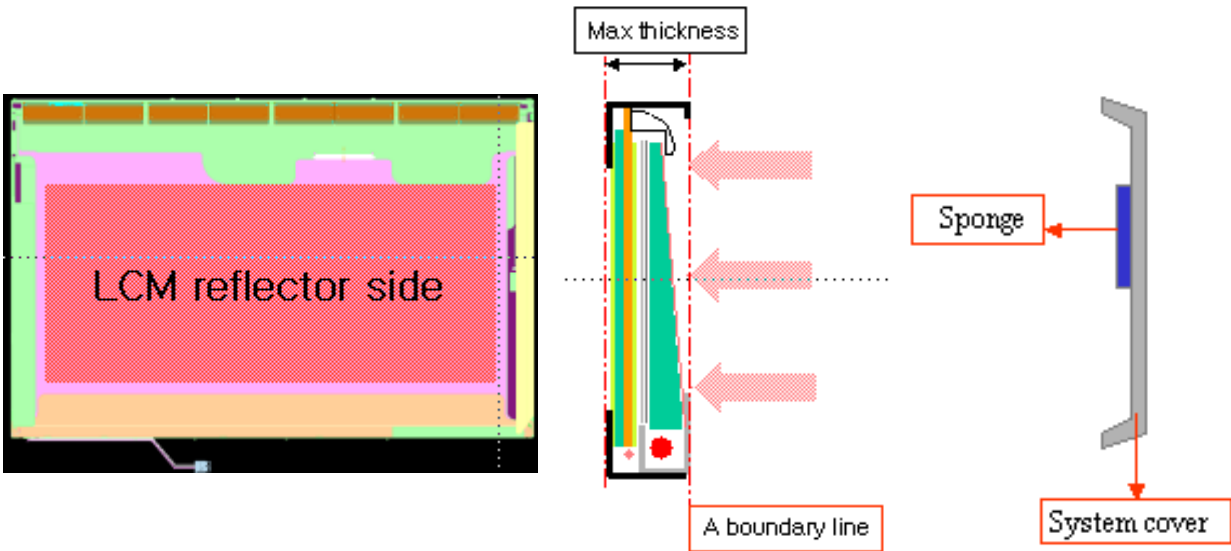
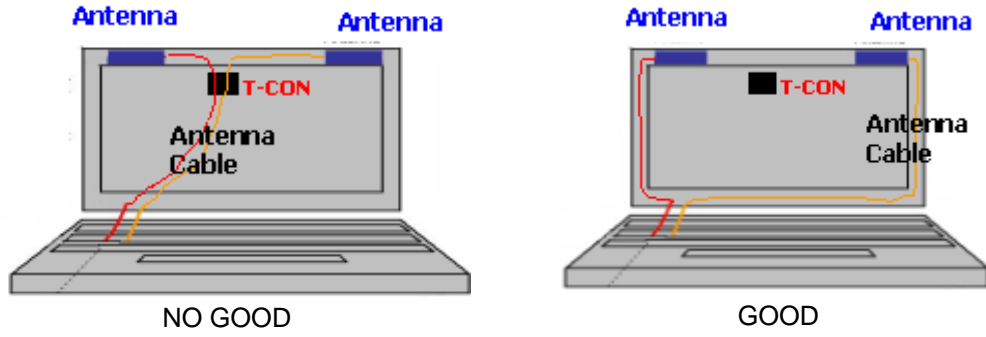


Product Specification
[DETAIL DESCRIPTION OF SIDE MOUNTING SCREW]


- * Mounting Screw Length (A)
= 2.0(Min) / 2.5(Max)
- * Mounting Screw Hole Depth (B)
= 2.5(Min)
- * Mounting hole location : 3.7(typ.)
- * Torque : 2.0 kgf.cm(Min) / 2.5 kgf.cm(Max)
(Measurement gauge : torque meter)

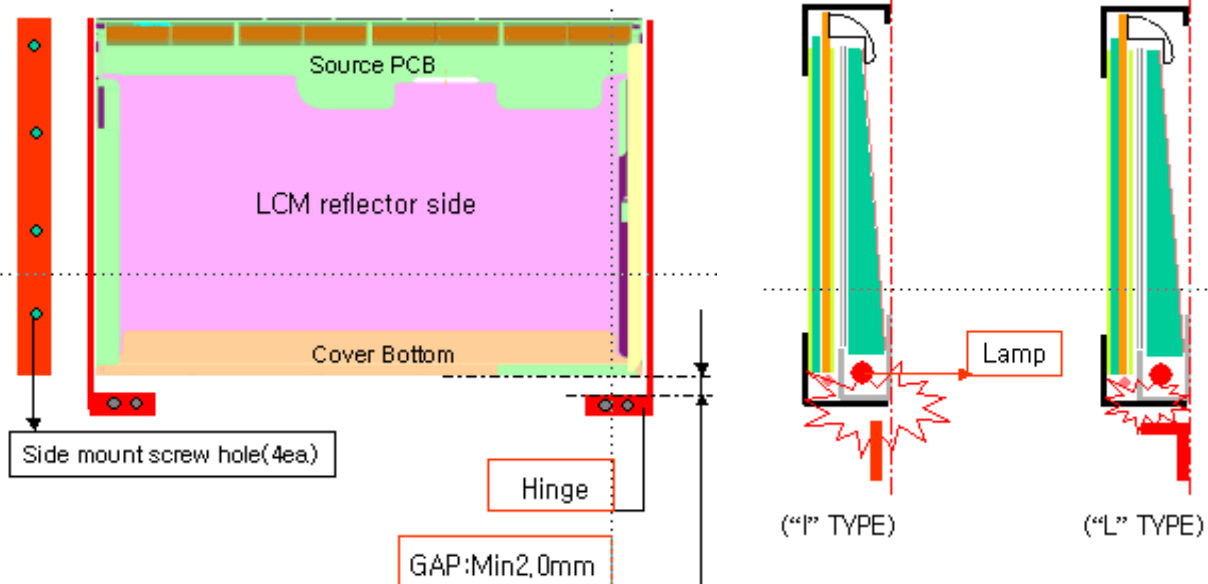
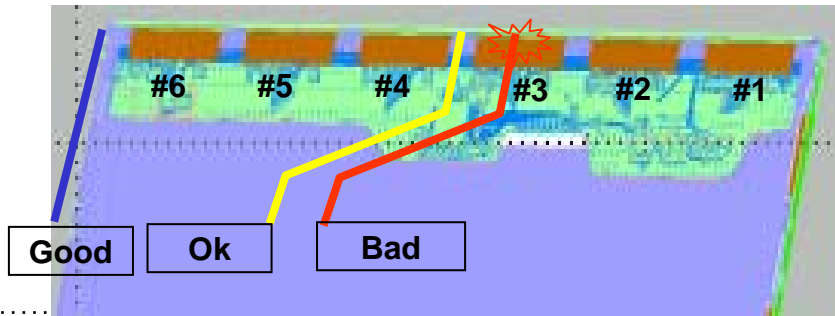
Notes : 1. Screw plated through the method of non-electrolytic nickel plating is preferred to reduce possibility that results in vertical and/or horizontal line defect due to the conductive particles from screw surface.

LGD Proposal for system cover design.(Appendix)


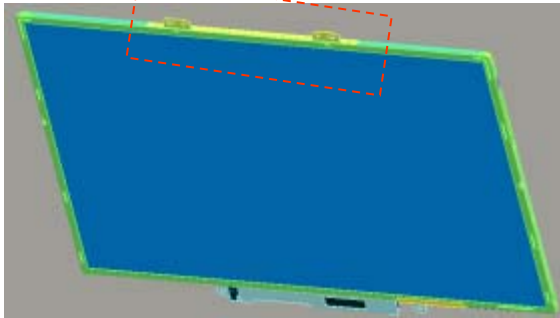
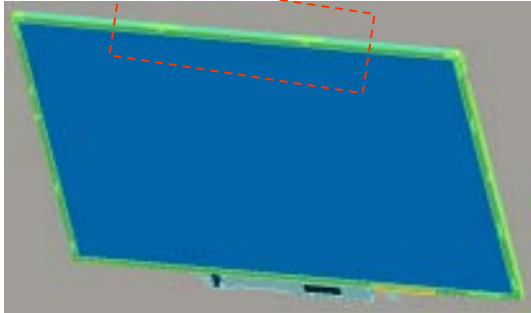
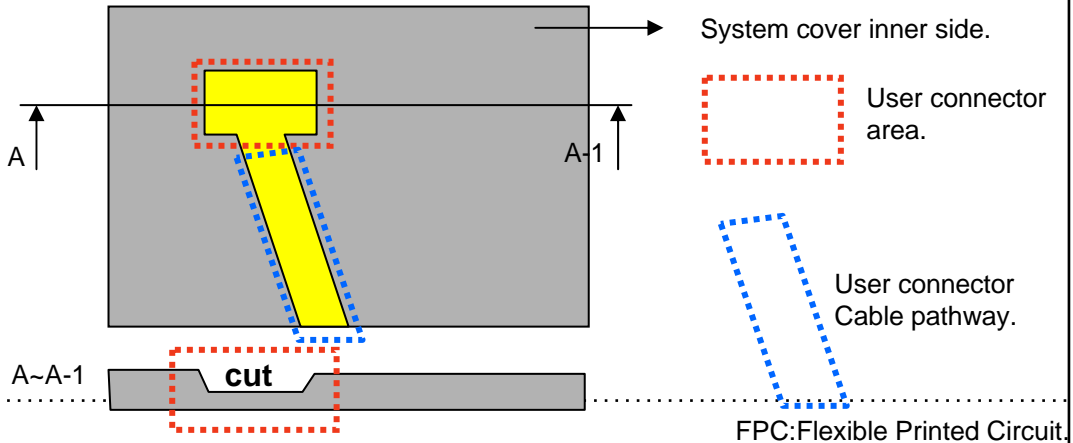
1	Gap check for securing the enough gap between LCM and System cover.	
 <p>The diagram illustrates the assembly of the LCM (Liquid Crystal Module) and the system cover. On the left, a top-down view of the LCM reflector side is shown with various colored regions. To the right, a cross-sectional view shows the LCM assembly with a 'Max thickness' dimension line at the top. A 'Boundary line' is indicated by a dashed line. A 'Sponge' is shown between the LCM and the 'System cover' to provide cushioning. Red arrows point from the sponge area towards the LCM assembly.</p>		
Define	1.Rear side of LCM is sensitive against external stress,and previous check about interference is highly needed. 2.In case there is something from system cover comes into the boundary above,mechanical interference may cause the FOS defects. (Eg:Ripple,White spot..)	
2	Check if antenna cable is sufficiently apart from T-CON of LCD Module.	
Define	 <p>The diagram compares two scenarios for antenna cable placement. On the left, labeled 'NO GOOD', the antenna cable (red line) is shown overlapping the T-CON (black square) on the LCD module. On the right, labeled 'GOOD', the antenna cable is shown routed away from the T-CON, ensuring no overlap. Labels include 'Antenna' (blue), 'T-CON' (black), and 'Antenna Cable' (red).</p>	
	1.If system antenna is overlapped with T-CON,it might be cause the noise.	

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LGD Proposal for system cover design.

3	Gap check for securing the enough gap between LCM and System hinge.	
	 <p>Source PCB</p> <p>LCM reflector side</p> <p>Cover Bottom</p> <p>Side mount screw hole(4ea.)</p> <p>Hinge</p> <p>GAP:Min2.0mm</p> <p>Lamp</p> <p>("I" TYPE)</p> <p>("L" TYPE)</p>	
Define	1.At least 2.0mm of gap needs to be secured to prevent the shock related defects. 2."L" type of hinge is recommended than "I" type under shock test.	
4	Checking the path of the System wire.	
	 <p>#6 #5 #4 #3 #2 #1</p> <p>Good Ok Bad</p>	
Define	1.COF area needs to be handled with care. 2.GOOD → Wire path design to system side. OK → Wire path is located between COFs. BAD → Wire path overlapped with COF area.	

LGD Proposal for system cover design.

5	Using a bracket on the top of LCM is not recommended.	
<div style="display: flex; justify-content: space-around; align-items: flex-start;"> <div style="text-align: center;">  <p>bracket</p>  <p>With bracket</p> </div> <div style="text-align: center;">  <p>Without bracket</p> </div> </div>		
Define	1.Condition without bracket is good for mechanical noise,and can minimize the light leakage from deformation of bracket. 2.The results shows that there is no difference between the condition with or without bracket.	
6	Securing additional gap on CNT area..	
		
Define	1.CNT area is specially sensitive against external stress,and additional gap by cutting on system cover will be helpful on removing the Ripple. 2.Using a thinner CNT will be better. (eg: FPC type)	



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6. Reliability

Environment test condition

No.	Test Item	Conditions
1	High temperature storage test	Ta= 60°C, 240h
2	Low temperature storage test	Ta= -20°C, 240h
3	High temperature operation test	Ta= 50°C, 50%RH, 240h
4	Low temperature operation test	Ta= 0°C, 240h
5	Vibration test (non-operating)	Sine wave, 10 ~ 500 ~ 10Hz, 1.5G, 0.37oct/min 3 axis, 1hour/axis
6	Shock test (non-operating)	Half sine wave, 180G, 2ms one shock of each six faces(I.e. run 180G, 2ms for all six faces)
7	Altitude operating storage / shipment	0 ~ 10,000 feet (3,048m) 24Hr 0 ~ 40,000 feet (12,192m) 24Hr

{ Result Evaluation Criteria }

There should be no change which might affect the practical display function when the display quality test is conducted under normal operating condition.

7. International Standards

7-1. Safety

- a) UL 60950-1:2003, First Edition, Underwriters Laboratories, Inc., Standard for Safety of Information Technology Equipment.
- b) CAN/CSA C22.2, No. 60950-1-03 1st Ed. April 1, 2003, Canadian Standards Association, Standard for Safety of Information Technology Equipment.
- c) EN 60950-1:2001, First Edition, European Committee for Electrotechnical Standardization(CENELEC) European Standard for Safety of Information Technology Equipment.

7-2. EMC

- a) ANSI C63.4 "Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electrical Equipment in the Range of 9kHz to 40GHz. "American National Standards Institute(ANSI), 1992
- b) C.I.S.P.R "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." International Special Committee on Radio Interference.
- c) EN 55022 "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." European Committee for Electrotechnical Standardization.(CENELEC), 1998 (Including A1: 2000)



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8. Packing

8-1. Designation of Lot Mark

a) Lot Mark

A	B	C	D	E	F	G	H	I	J	K	L	M
---	---	---	---	---	---	---	---	---	---	---	---	---

A,B,C : SIZE(INCH)
E : MONTH

D : YEAR
F ~ M : SERIAL NO.

Note

1. YEAR

Year	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010
Mark	1	2	3	4	5	6	7	8	9	0

2. MONTH

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Mark	1	2	3	4	5	6	7	8	9	A	B	C

b) Location of Lot Mark

Serial No. is printed on the label. The label is attached to the backside of the LCD module.
This is subject to change without prior notice.

8-2. Packing Form

a) Package quantity in one box : 20 pcs

b) Box Size : 441mm × 373mm × 348mm



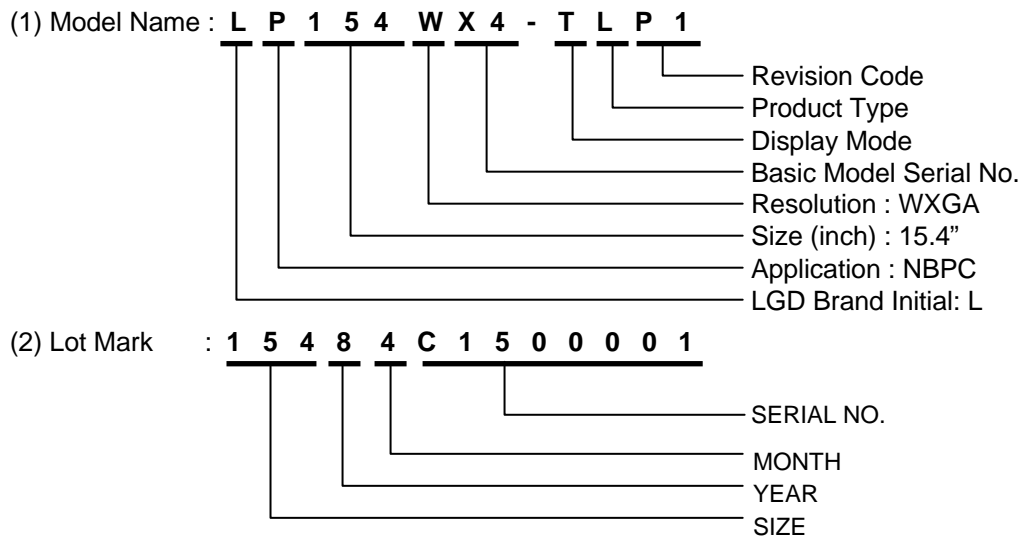
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8-3. Label Description



LGD Code



Lenovo Code

- 1)P/N : 42T0586
- 2)FRU : 42T0587

9. PRECAUTIONS

Please pay attention to the followings when you use this TFT LCD module.

9-1. MOUNTING PRECAUTIONS

- (1) You must mount a module using holes arranged in four corners or four sides.
- (2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment. Do not touch the surface of polarizer for bare hand or greasy cloth. (Some cosmetics are detrimental to the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.

9-2. OPERATING PRECAUTIONS

- (1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage :
 $V = \pm 200\text{mV}$ (Over and under shoot voltage)
- (2) Response time depends on the temperature. (In lower temperature, it becomes longer.)
- (3) Brightness depends on the temperature. (In lower temperature, it becomes lower.)
 And in lower temperature, response time (required time that brightness is stable after turned on) becomes longer.
- (4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimize the interference.

9-3. ELECTROSTATIC DISCHARGE CONTROL

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

9-4. PRECAUTIONS FOR STRONG LIGHT EXPOSURE

Strong light exposure causes degradation of polarizer and color filter.

9-5. STORAGE

When storing modules as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object.
It is recommended that they be stored in the container in which they were shipped.

9-6. HANDLING PRECAUTIONS FOR PROTECTION FILM

- (1) When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) The protection film is attached to the polarizer with a small amount of glue. If some stress is applied to rub the protection film against the polarizer during the time you peel off the film, the glue is apt to remain on the polarizer.
Please carefully peel off the protection film without rubbing it against the polarizer.
- (3) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the polarizer after the protection film is peeled off.
- (4) You can remove the glue easily. When the glue remains on the polarizer surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.



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APPENDIX A. Enhanced Extended Display Identification Data (EEDID™) 1/3

Byte# (decimal)	Byte# (HEX)	Field Name and Comments	Value (HEX)			
0	00	Header	0	0	Header	
1	01	Header	F	F		
2	02	Header	F	F		
3	03	Header	F	F		
4	04	Header	F	F		
5	05	Header	F	F		
6	06	Header	F	F		
7	07	Header	0	0		
8	08	ID system Manufacturer Name	3	0	Vender/ Product ID	LEN
9	09	Compressed ASCII	A	E		
10	0A	ID Product Code	5	7		#WXGA LED BL
11	0B	ID Product Code	4	0		
12	0C	LCD Module Serial No. = 0 (If not used)	0	0		
13	0D	LCD Module Serial No. = 0 (If not used)	0	0		
14	0E	LCD Module Serial No. = 0 (If not used)	0	0		
15	0F	LCD Module Serial No. = 0 (If not used)	0	0		
16	10	Week of Manufacture	0	0		00
17	11	Year of Manufacture	1	2		2008
18	12	EDID Structure version	0	1	EDID Version/ Revision	
19	13	EDID Revision	0	3		
20	14	Video Input Definition = Digital I/P, non TMDS CRGB	8	0	Display Parameter	
21	15	Max H image size _(cm) = 33.12 _{cm}	2	1		
22	16	Max V image size _(cm) = 20.70 _{cm}	1	5		
23	17	Display gamma	7	8		
24	18	Feature support(DPMS) = Active off, RGB Color	E	A		
25	19	Red/Green low Bits	B	A	Color Characteristic	
26	1A	Blue/White Low Bits	9	5		
27	1B	Red X	9	7		Rx=0.592
28	1C	Red Y	5	9		Ry=0.351
29	1D	Green X	5	5		Gx=0.334
30	1E	Green Y	8	C		Gy=0.549
31	1F	Blue X	2	7		Bx=0.154
32	20	Blue Y	2	1		By=0.130
33	21	White X	5	0		Wx=0.313
34	22	White Y	5	4		Wy=0.329
35	23	Established Timing I = 00h(If not used)	0	0	Established Timings	
36	24	Established Timing II = 00h(If not used)	0	0		
37	25	Manufacturer's Timings = 00h(If not used)	0	0	Standard Timing ID	
38	26	Standard Timing Identification 1 was not used	0	1		
39	27	Standard Timing Identification 1 was not used	0	1		
40	28	Standard Timing Identification 2 was not used	0	1		
41	29	Standard Timing Identification 2 was not used	0	1		
42	2A	Standard Timing Identification 3 was not used	0	1		
43	2B	Standard Timing Identification 3 was not used	0	1		
44	2C	Standard Timing Identification 4 was not used	0	1		
45	2D	Standard Timing Identification 4 was not used	0	1		
46	2E	Standard Timing Identification 5 was not used	0	1		
47	2F	Standard Timing Identification 5 was not used	0	1		
48	30	Standard Timing Identification 6 was not used	0	1		
49	31	Standard Timing Identification 6 was not used	0	1		
50	32	Standard Timing Identification 7 was not used	0	1		
51	33	Standard Timing Identification 7 was not used	0	1		
52	34	Standard Timing Identification 8 was not used	0	1		
53	35	Standard Timing Identification 8 was not used	0	1		



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APPENDIX A. Enhanced Extended Display Identification Data (EEDID™) 2/3

54	36	Pixel Clock/10,000 (LSB)	1	2	69.3MHz	Timing Description #1	
55	37	Pixel Clock/10,000 (MSB) /	1	B			
56	38	Horizontal Active	0	0			1280 pixels
57	39	Horizontal Blanking	8	0			128 pixels
58	3A	Horizontal Active : Horizontal Blanking	5	0			
59	3B	Vertical Active	2	0			800 lines
60	3C	Vertical Blanking	1	4			20 lines
61	3D	Vertical Active : Vertical Blanking	3	0			
62	3E	Horizontal Sync. Offset	1	8			24pixels
63	3F	Horizontal Sync Pulse Width	2	0			32 pixels
64	40	Vertical Sync Offset : Sync Width	4	4			4/4 lines
65	41	Horizontal Vertical Sync Offset/Width upper 2bits = 0	0	0			0
66	42	Horizontal Image Size = 331.2 mm	4	B			331
67	43	Vertical Image Size = 207.0mm	C	F			207
68	44	Horizontal & Vertical Image Size	1	0			
69	45	Horizontal Border = 0	0	0			
70	46	Vertical Border = 0	0	0			
71	47	Non-interlaced,Normal display,no stereo,Digital separate sync,H/V pol negatives	1	9			
72	48	Pixel Clock/10,000 (LSB) 50Hz	9	4	57.8MHz	Timing Description #2	
73	49	Pixel Clock/10,000 (MSB) / 50Hz	1	6			
74	4A	Horizontal Active	0	0			1280 pixels
75	4B	Horizontal Blanking	8	0			128 pixels
76	4C	Horizontal Active : Horizontal Blanking	5	0			
77	4D	Vertical Active	2	0			800 lines
78	4E	Vertical Blanking	1	4			20 lines
79	4F	Vertical Active : Vertical Blanking	3	0			
80	50	Horizontal Sync. Offset	1	8			24 pixels
81	51	Horizontal Sync Pulse Width	2	0			32 pixels
82	52	Vertical Sync Offset : Sync Width	4	4			4/4 lines
83	53	Horizontal Vertical Sync Offset/Width upper 2bits = 0	0	0			0
84	54	Horizontal Image Size = 331.2 mm	4	B			331
85	55	Vertical Image Size = 207.0mm	C	F			207
86	56	Horizontal & Vertical Image Size	1	0			
87	57	Horizontal Border = 0	0	0			
88	58	Vertical Border = 0	0	0			
89	59	Non-interlaced,Normal display,no stereo,Digital separate sync,H/V pol negatives	1	9			
90	5A	Detailed Timing Descriptor #3	0	0	0	Timing Description #3	
91	5B		0	0	0		
92	5C		0	0	0		
93	5D		0	F	15		
94	5E		0	0	0		
95	5F	(Horizontal active pixel /8)-31	8	1	129		
96	60	Image Aspect Ratio(16:10)	0	A	16 : 10		
97	61	Low Refresh Rate #1(50Hz)	3	2	50		
98	62	(Horizontal active pixel /8)-31	8	1	129		
99	63	Image Aspect Ratio(16:10)	0	A	16 : 10		
100	64	Low Refresh Rate #2(40Hz)	2	8	40		
101	65	Brightness(1/10nit)	1	5	21		
102	66	Feature flag(TN mode)	0	9	LED/TN		
103	67	Reserved 00h	0	0	0		
104	68	EISA manufacturer code(3 Character ID)	3	0	LGD		
105	69	Compressed ASCII	E	A			
106	6A	Panel Supplier Reserved - Product code = 0172	0	1			
107	6B	(Hex, LSB first)	7	2			



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APPENDIX A. Enhanced Extended Display Identification Data (EEDID™) 3/3

108	6C	Detailed Timing Descriptor #4	0	0		Timing Description #4
109	6D		0	0		
110	6E		0	0		
111	6F		F	E		
112	70		0	0		
113	71	(Supplier S/N)	3	1	1	
114	72	(Supplier S/N)	3	5	5	
115	73	(Supplier S/N)	3	4	4	
116	74	(Supplier S/N)	5	7	W	
117	75	(Supplier S/N)	5	8	X	
118	76	(Supplier S/N)	3	7	7	
119	77	(Supplier S/N)	2	D	-	
120	78	(Supplier S/N)	5	4	T	
121	79	(Supplier S/N)	4	C	L	
122	7A	(Supplier S/N)	4	1	A	
123	7B	(Supplier S/N)	3	2	2	
124	7C	(Supplier S/N)	0	A	LF	
125	7D	(Supplier S/N)	2	0		
126	7E	Extension flag = 00	0	0		Extension Flag
127	7F	Checksum	7	8		Checksum