



# **Product Specification**

# SPECIFICATION FOR APPROVAL

(		) Preli	minary	Specif	ication
1	A \	Einal	Specif	ication	

( • ) Final Specification

Title

BUYER		SUPPLIER	LG.Philips LCD CO., Ltd.
MODEL		*MODEL	LP150E05
		SUFFIX	A2K1

<sup>\*</sup>When you obtain standard approval, please use the above model name without suffix

15.0" SXGA+ TFT LCD

SIGNATURE	DATE
Please return 1 copy for yo	our confirmation with
your signature and comme	ents.

APPROVED BY	DATE				
J. H. Park / S.Manager					
REVIEWED BY					
K. Y. Chong / Enigneer					
PREPARED BY					
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Product Engineering Dept. LG. Philips LCD Co., Ltd					

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# **Product Specification**

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# **Records of revision**

Revision No	Revision Date	Page	DESCRIPTION
0.0	JUN. 10, 2005	-	First Draft.Preliminary Specifications
0.1	OCT. 10, 2005	-	Rev 0.1 Preliminary Specifications
0.2	JAN. 20, 2006	-	Rev 0.2 Final Specifications





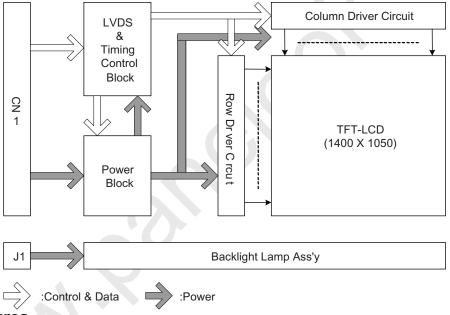
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### 1. General Description

The LP150E05 is a Color Active Matrix Liquid Crystal Display with an integral Cold Cathode Fluorescent Lamp(CCFL) backlight system. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally black mode. This TFT-LCD has a 15.0 inch diagonally measured active display area with SXGA+ resolution(1050 vertical by 1400 horizontal pixel array). Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 6-bit gray scale signal for each dot, thus, presenting a palette of more than 262,144 colors.

The LP150E05 has been designed to apply the interface method that enables low power, high speed, low EMI. Flat Link must be used as a LVDS(Low Voltage Differential Signaling) chip.

The LP150E05 is intended to support applications where thin thickness, low power are critical factors and graphic displays are important. In combination with the vertical arrangement of the sub-pixels, the LP150E05 characteristics provide an excellent flat display for office automation products such as Notebook PC.



#### **General Features**

Active screen size	15.0 inch(38.1cm) diagonal				
Outline Dimension	317.3(H) x 241.5(V) x 5.7(D) mm(Typ)				
Pixel Pitch	0.2175(H) x 0.2175(V) mm				
Pixel format	1400 horiz. By 1050 vert. Pixels RGB stripes arrangement				
Color depth	6-bit, 262,144 colors				
Luminance, white	200 cd/m <sup>2</sup> (Typ.) 1Point				
Power Consumption	6.71 W (Windows xp Bliss typ, @ 6.5mA)				
Weight	520g(Typ.)				
Display operating mode	Transmissive mode, normally black				
Surface treatments	Anti-glare & hard coating 3H [Nitto : Normal / LNC-SEGCAG160-F034TR]				

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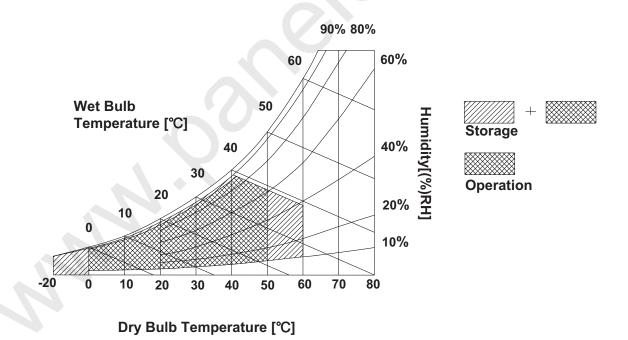
## 2. Absolute Maximum Ratings

The following are maximum values which, if exceeded, may cause faulty operation or damage to the unit.

**Table 1. ABSOLUTE MAXIMUM RATINGS** 

Parameter	symbol	Val	Values		Notes	
Parameter	Symbol	Min. Max.		Units		
Power Input Voltage	$V_{CC}$	-0.3	4.0	Vdc	At 25 ± 5°C	
Operating Temperature	T <sub>OP</sub>	0	50	°C	1	
Storage Temperature	T <sub>ST</sub>	-20	60	°C	1	
Operating Ambient Humidity	H <sub>OP</sub>	10	90	%RH	1	
Storage Humidity	H <sub>ST</sub>	10	90	%RH	1	

Note : 1. Temperature and relative humidity range are shown in the figure below. Wet bulb temperature should be 39  $^{\circ}$ C Max, and no condensation of water.







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## 3. Electrical Specifications

#### 3-1. Electrical Characteristics

The LP150E05 requires two power inputs. One is employed to power the LCD electronics and to drive the TFT array and liquid crystal. The second input which powers the CCFL, is typically generated by an inverter. The inverter is an external unit to the LCD.

Dougraphor	Cymahal		Values	Values		Notes
Parameter	Symbol	Min	Тур	Max	Unit	Notes
MODULE :						
Power Supply Input Voltage	VCC	3.0	3.3	3.6	Vdc	
Power Supply Input Current Windows XP Bliss	I <sub>CC</sub>	-	730	840	mA	1
Full White		-	700	805	mA	
2 dot check		-	670	770	mA	1
Power Consumption Window XP Bliss	Pc	-	2.41	2.77	Watt	1
Differential Impedance	Zm	90	100	110	ohm	2
LAMP:				7		
Operating Voltage	V <sub>BL</sub>	640(6.8mA)	650(6.5mA)	835(2.5mA)	$V_{RMS}$	3
Operating Current	I <sub>BL</sub>	2.5	6.5	6.8	mA <sub>RMS</sub>	
Established Starting Voltage	Vs					4
at 25 °C			-	1165	$V_{RMS}$	
at 0 °C		-	-	1400	$V_{RMS}$	
Operating Frequency	f <sub>BL</sub>	50	65	80	kHz	5
Discharge Stabilization Time	T <sub>S</sub>	-	-	3	Min	7
Power Consumption	P <sub>BL</sub>	-	4.3	4.7	Watt	8
Life Time		12,000	-	-	Hrs	9

#### Notes: The design of the inverter must have specification for the lamp in LCD Assembly.

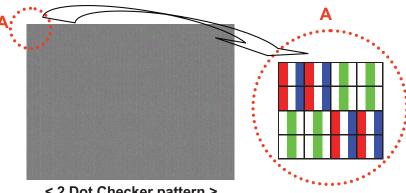
The performance of the Lamp in LCM, for example life time or brightness, is extremely influenced by the characteristics of the DC-AC inverter. So all the parameters of an inverter should be carefully designed so as not to produce too much leakage current from high-voltage output of the inverter.

When you design or order the inverter, please make sure unwanted lighting caused by the mismatch of the lamp and the inverter(no lighting, flicker, etc) never occurs. When you confirm it, the LCD Assembly should be operated in the same condition as installed in your instrument.

1. The specified current and power consumption are under the VCC=3.3V, 25°C, f<sub>\rangle</sub>=60Hz condition whereas Windows xp Bliss pattern is displayed and f<sub>V</sub> is the frame frequency.



< Windows xp Bliss pattern >



< 2 Dot Checker pattern >

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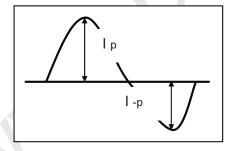


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- 2. This impedance value is needed to proper display and measured from LVDS  $T_x$  to the mating connector.
- 3. The variance of the voltage is  $\pm$  10%.
- 4. The voltage above V<sub>S</sub> should be applied to the lamps for more than 1 second for start-up. Otherwise, the lamps may not be turned on. The used lamp current is the lamp typical current.
- 5. The voltage above  $V_S$  should be applied to the lamps for more than 1 second for start-up. Otherwise, the lamps may not be turned on. The used lamp current is the lamp typical current.
- 6. The output of the inverter must have symmetrical(negative and positive) voltage waveform and symmetrical current waveform.(Unsymmetrical ratio is less than 10%) Please do not use the inverter which has unsymmetrical voltage and unsymmetrical current and spike wave. Lamp frequency may produce interference with horizontal synchronous frequency and as a result this may cause beat on the display. Therefore lamp frequency shall be as away possible from the horizontal synchronous frequency and from its harmonics in order to prevent interference.
- 7. Let's define the brightness of the lamp after being lighted for 5 minutes as 100%. T<sub>s</sub> is the time required for the brightness of the center of the lamp to be not less than 95%.
- 8. The lamp power consumption shown above does not include loss of external inverter. The used lamp current is the typical lamp current (6.5mA<sub>RMS</sub>).
- 9. The life time is determined as the time at which brightness of the lamp is 50% compared to that of initial value at the typical lamp current on condition of continuous operating at 25  $\pm$  2°C.
- \* Requirements for a system inverter design, which is intended to have a better display performance, a better power efficiency and a more reliable lamp, are following. It shall help increase the lamp lifetime and reduce leakage current.
  - a. The asymmetry rate of the inverter waveform should be less than 10%.
  - b. The distortion rate of the waveform should be within  $\sqrt{2} \pm 10\%$ .
  - \* Inverter output waveform had better be more similar to ideal sine wave.



\* Do not attach a conducting tape to lamp connecting wire. If the lamp wire attach to a conducting tape, TFT-LCD Module has a low luminance and the inverter has abnormal action. Because leakage current is occurred between lamp wire and conducting tape.





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#### 3-2. Interface Connections

Interface chip must be used FlatLink, part No. SN75LVDS84(Transmitter made by Texas Instrument Inc or equivalence).

This LCD employs two interface connections, a 30 pin connector is used for the module electronics interface and the other connector is used for the integral backlight system.

The electronics interface connector is a model FI-XB30SR-HF11 manufactured by JAE

The pin configuration for the connector is shown in the table 3.

Table 3. MODULE CONNECTOR PIN CONFIGURATION(LVDS)						
Pin	Symbol	Description	Notes			
1	GND	Ground				
	Vcc	Power(3.3V)				
3	Vcc	Power(3.3V)				
2 3 4 5 6 7 8 9	V EDID	DDC 3.3V Power	1. LVDS Interfacing			
5	NC	No Connection	1.1 System : SN75LVDS84(TI) or equivalent			
6	CLK EDID	DDC Clock	*Pin to Pin compatible with Thine LVDS			
7	DATA EDID	DDC Data	Thirte I in companie with Thine 2720			
8	RĀ1-	Odd Channel Differential Signal	1.2 LCD : THC63LVD64A(THINE)			
	RA1+	Odd Channel Differential Signal	1.2 LOD . THOUSEV DOTA (THINE)			
10	VSS	Ground				
11	RB1-	Odd Channel Differential Signal				
12	RB1+	Odd Channel Differential Signal	2. Connector			
13	VSS	Ground	2.1 LCD : JAE FI-XB30SR-HF11			
14	RC1-	Odd Channel Differential Signal	2.2 Mating : JAE FI-X30M or equivalent			
15	RC1+	Odd Channel Differential Signal	2.3 Connector pin arrangement			
16	VSS	Ground				
17	RCLK1-	Odd Channel Differential Signal				
18	RCLK1+	Odd Channel Differential Signal	30 1			
19	VSS	Ground				
20	RA2-	Even Channel Differential Signal	· · · ·      ◀			
21	RA2+	Even Channel Differential Signal				
22	VSS	Ground				
23	RB2-	Even Channel Differential Signal	[ LCD Module Rear View ]			
24	RB2+	Even Channel Differential Signal	[ 202			
25	VSS	Ground				
26	RC2-	Even Channel Differential Signal				
27	RC2+	Even Channel Differential Signal				
28	VSS	Ground				
29	RCLK2-	Even Channel Differential Signal				
30	RCKL2+	Even Channel Differential Signal				

The backlight interface connector is a model BHSR-02VS-1, manufactured by JST. The mating connector part number is SM02B-BHS-1 or equivalent.

The pin configuration for the connector is shown in the table below.

Table 4. BACKLIGHT CONNECTOR PIN CONFIGURATION

Pin	Symbol	Description	Notes				
1	HV	Power supply for lamp (High voltage side)	1				
2	LV	Power supply for lamp (Low voltage side)	1				

Notes: 1. The high voltage side terminal is colored pink. The low voltage side terminal is blue.

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## 3-3. Signal Timing Specifications

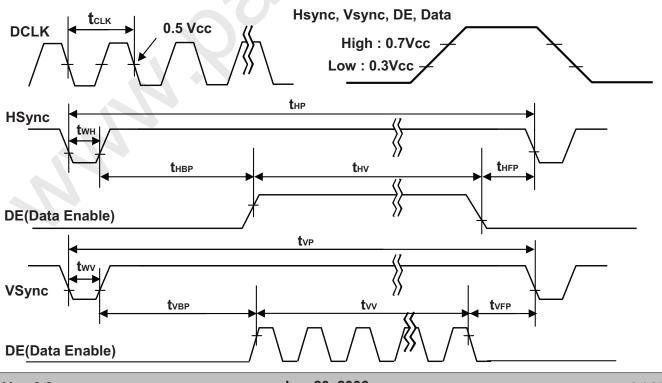
This is the signal timing required at the input of the User connector. All of the interface signal timing should be satisfied with the following specifications and specifications of LVDS Tx/Rx for it's proper operation.

Table 5. Timing Table

	•						
	ITEM	SYMBOL	MIN	TYP	MAX	UNIT	NOTES
Dclk	Frequency	-	36	54	54.5	MHz	
Llayma	Period	t <sub>HP</sub>	762	844	848		
Hsync	Width	t <sub>WH</sub>	8	-	-	t <sub>CLK</sub>	
	Period	t <sub>VP</sub>	1060	1066	1150	t <sub>HP</sub>	
Vsync	Frequency	f <sub>V</sub>	40	60		Hz	
	Width	t <sub>WV</sub>	2	-	-	t <sub>HP</sub>	
	Horizontal Valid	t <sub>HV</sub>	700	700	700		
	Horizontal Back Porch	t <sub>HBP</sub>	8	-	-		
DE (Dete	Horizontal Front Porch	t <sub>HFP</sub>	8	-	-	t <sub>CLK</sub>	
(Data Enable)	Vertical Valid	t <sub>VV</sub>	1050	1050	1050		
	Vertical Back Porch	t <sub>VBP</sub>	3		-	t <sub>HP</sub>	
	Vertical Front Porch	t <sub>VFP</sub>	1	_	-		

<sup>1) 60</sup> at Normal mode, 50,40 at Power save mode. Don't care Flicker level.

# 3-4. Signal Timing Waveforms







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## 3-5. Color Input Data Reference

The brightness of each primary color(red,green and blue) is based on the 6-bit gray scale data input for the color; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

Table 6. COLOR DATA REFERENCE

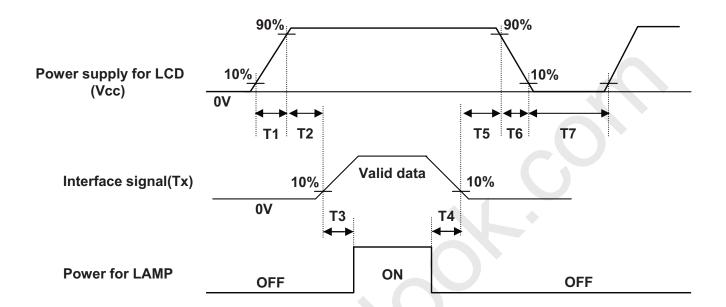
									Inp	ut Co	lor D	ata							
	Color	Red MSB LSB						Green				Blue							
	Coloi		3				LSB	MSB LSB				MSE	3				LSB		
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	В3	B2	В1	В0
Basic Colors	Black Red(63) Green(63) Blue(63) Cyan Magenta Yellow White	0 1 0 0 0 1 1	0 1 0 0 0 1 1	0 1 0 0 0 1 1	0 1 0 0 0 1 1	0 1 0 0 0 1 1	0 1 0 0 0 1 1	0 0 1 0 1 0	0 0 1 0 1 0 1	0 0 1 0 1 0	0 0 1 0 1 0 1	0 0 1 0 1 0 1	0 0 1 0 1 0 1	0 0 0 1 1 1 0	0 0 0 1 1 1 0	0 0 0 1 1 1 0	0 0 0 1 1 1 0	0 0 0 1 1 1 0	0 0 0 1 1 1 0
Red	Red(00) Dark Red(01) Red(02) : Red(61) Red(62) Red(63) Bright	0 0 0 : 1 1	0 0 0 : 1 1	0 0 0 : 1 1	0 0 0 : 1 1	0 0 1 : 0 1	0 1 0 : 1 0 1	0 0 0 : 0 0	0 0 0 : 0 0	0 0 0 : 0 0	0 0 0 : 0 0	0 0 0 : 0 0	0 0 0 : 0 0	0 0 0 : 0 0	0 0 0 : 0	0 0 0 : 0 0	0 0 0 : 0 0	0 0 0 : 0 0	0 0 0 : 0 0
Green	Green(00)Dark Green(01) Green(02) : Green(61) Green(62) Green(63)Bright	0 0 0 : 0 0	0 0 0 : 0 0	0 0 0 : 0 0	0 0 0 0 0 0 0 0	0 0 0 : 0 0	0 0 0 : 0 0	0 0 0 : 1 1	0 0 0 : 1 1	0 0 0 : 1 1	0 0 0 : 1 1	0 0 1 : 0 1	0 1 0 : 1 0	0 0 0 : 0 0	0 0 0 : 0	0 0 0 : 0 0	0 0 0 : 0 0	0 0 0 : 0 0	0 0 0 : 0 0
Blue	Blue(00) Dark Blue(01) Blue(02) : Blue(61) Blue(62) Blue(63) Bright	0 0 0 : 0 0	0 0 0 : 0 0	0 0 0 : 0 0	0 0 0 : 0 0	0 0 0 : 0 0	0 0 0 : 0 0	0 0 0 : 0 0	0 0 0 : 0 0	0 0 0 : 0 0	0 0 0 : 0 0	0 0 0 : 0 0	0 0 0 : 0 0	0 0 0 : 1 1	0 0 0 : 1 1	0 0 0 : 1 1	0 0 0 : 1 1	0 0 1 : 0 1	0 1 0 : 1 0

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## 3-6. Power Sequence



**Table 7. POWER SEQUENCE TABLE** 

Parameter			Units	
Parameter	Min.	Тур.	Max.	Offics
T 1	0	-	10	(ms)
T 2	0	-	50	(ms)
T 3	200	-	-	(ms)
T 4	0	-	-	(ms)
T 5	0	-	50	(ms)
T 6	0	-	10	(ms)
Т7	150	-	-	(ms)

Notes: 1. Please avoid floating state of interface signal at invalid period.

- 2. When the interface signal is invalid, be sure to pull down the power supply for LCD  $V_{CC}$  to 0V.
- 3. Lamp power must be turn on after power supply for LCD and interface signals are valid.





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## 4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' and stable for approximately 30 minutes in a dark environment at 25°C. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of  $\Phi$  and  $\Theta$  equal to  $0^{\circ}$ .

FIG. 1 presents additional information concerning the measurement equipment and method.

FIG. 1 Optical Characteristic Measurement Equipment and Method

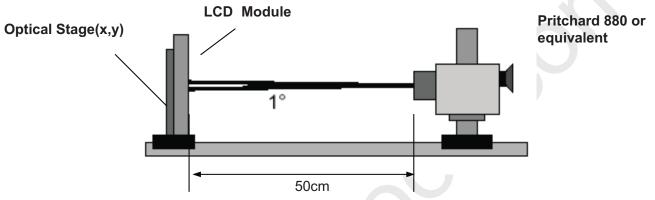


Table 8. OPTICAL CHARACTER	ISTICS	(Ta=25 °C	, V <sub>CC</sub> =3.3V,	$f_V = 60Hz Do$	clk=54MHz, l	I <sub>BL</sub> =6.5mArms)
Downworton	Cumbal		Values		Llaita	Notes
Parameter	Symbol	Min.	Тур.	Max.	Units	Notes
Contrast Ratio	CR	300	550	-		1
Surface Luminance, white (1p) (5p)	L <sub>WH</sub>	160 150	200 185	-	cd/m <sup>2</sup>	2
Luminance Variation	$\delta$ white	80 60	-	-	5points 13points	3
Response Time Rise Time Decay Time	Tr <sub>R</sub> Tr <sub>D</sub>	- -	25 25	- -	ms ms	4
CIE Color Coordinates Red Green Blue White	XR YR XG YG XB YB YW	0.570 0.316 0.298 0.520 0.135 0.115 0.285 0.309	0.600 0.346 0.328 0.550 0.165 0.145 0.313 0.329	0.630 0.376 0.358 0.580 0.195 0.175 0.341 0.349		
Viewing Angle x axis, right(φ=0°) x axis, left (φ=180°) y axis, up (φ=90°) y axis, down (φ=270°)	θr θl θu θd	85 85 85 85	88 88 88 88	- - - -	degree degree degree degree	5
Gray Scale	-	-		-		0

<sup>\*</sup> Measured Inverter : 6632Z-1301A(LG Electronics)

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Notes: 1. Contrast Ratio(CR) is defined mathematically as:

Surface Luminance with all white pixels

Contrast Ratio = Surface Luminance with all black pixels

- 2. Surface luminance is the center point across the LCD surface 50cm from the surface with all pixels displaying white under the condition of  $I_{BI}$  =6.5mA. For more information see FIG 1.
- 3. The variation in surface luminance, The Panel total variation (δ white) is determined by measuring L<sub>N</sub> at each test position 1 through 13, and then dividing the minimum L<sub>N</sub> of 13 points luminance by maximum  $L_N$  of 13 points luminance. For more information see FIG 2.  $\delta$  white = Minimum( $L_{N1}, L_{N2}, \ldots, L_{N13}$ ) ÷ Maximum( $L_{N1}, L_{N2}, \ldots, L_{N13}$ ) \* 100

$$\delta$$
 white = Minimum(L<sub>N1</sub>,L<sub>N2</sub>, ..... L<sub>N13</sub>) ÷ Maximum(L<sub>N1</sub>,L<sub>N2</sub>, ..... L<sub>N13</sub>) \* 100

- 4. Response time is the time required for the display to transition from white to black(Rise Time, Trp) and from black to white(Decay Time, Tr<sub>D</sub>). For additional information see FIG 3.
- 5. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG 4.
- Gray scale specification

\* f<sub>v</sub>=60Hz

Gray Level	Luminance(%) (Typ.)					
L0	0.2					
L7	0.8					
L15	4.25					
L23	10.9					
L31	21.0					
L39	34.8					
L47	52.5					
L55	74.2					
L63	100					

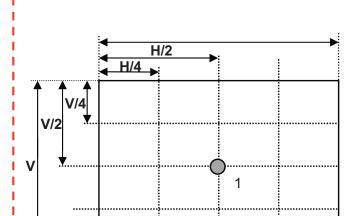




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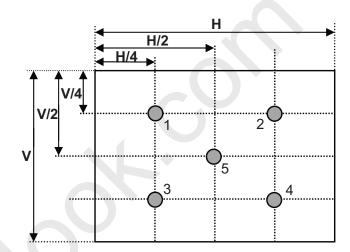
#### FIG. 2 Luminance & Luminance variation

Luminance measurement 1 point



H: 304.5 mm V: 228.375 mm @ H,V: Active Area

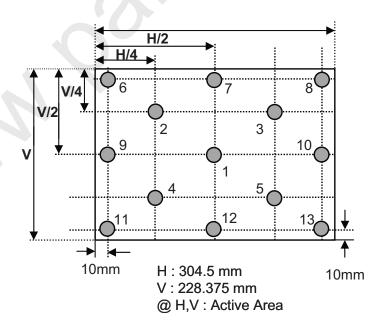
# Luminance & Luminance variation measurement 5 points



V : 228.375 mm @ H,V : Active Area

H: 304.5 mm

#### Luminance variation measurement 13 points



Notes) The Adjacent point must be opposite horizontally or vertically.

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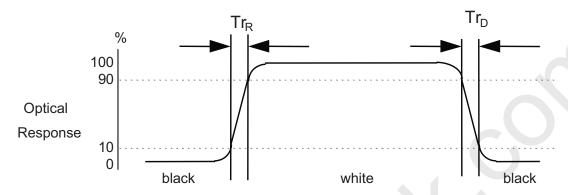




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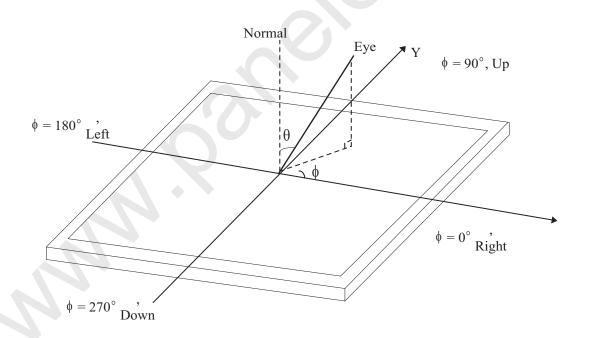
#### FIG. 3 Response Time

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".



#### FIG. 4 Viewing angle

<dimension of viewing angle range>









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### 5. Mechanical Characteristics

The contents provide general mechanical characteristics for the model LP150E05. In addition the figures in the next page are detailed mechanical drawing of the LCD.

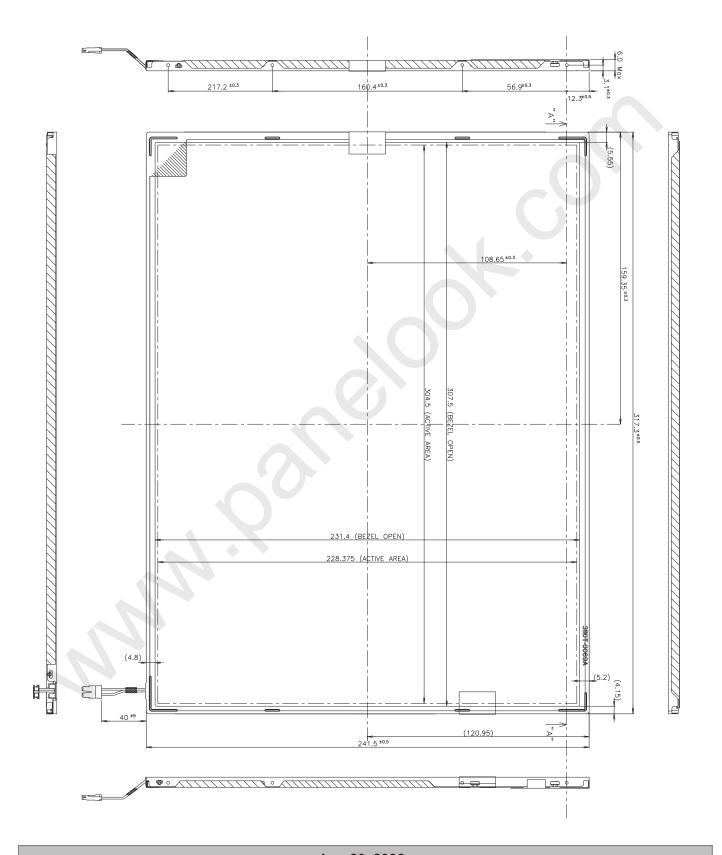
	Horizontal	317.3 ± 0.5mm			
Outside dimensions	Vertical	241.5 ± 0.5mm			
	Depth	5.7 ± 0.3mm			
Donal area	Horizontal	307.5 ± 0.5mm			
Bezel area	Vertical	231.4 ± 0.5mm			
Active display area	Horizontal	304.5mm			
Active display area	Vertical	228.375mm			
Weight	520g(Typ.)				
Surface Treatment	Anti-glare & hard coating 3H [Nitto: Normal / LNC-SEGCAG160-F034TR]				





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<FRONT VIEW>



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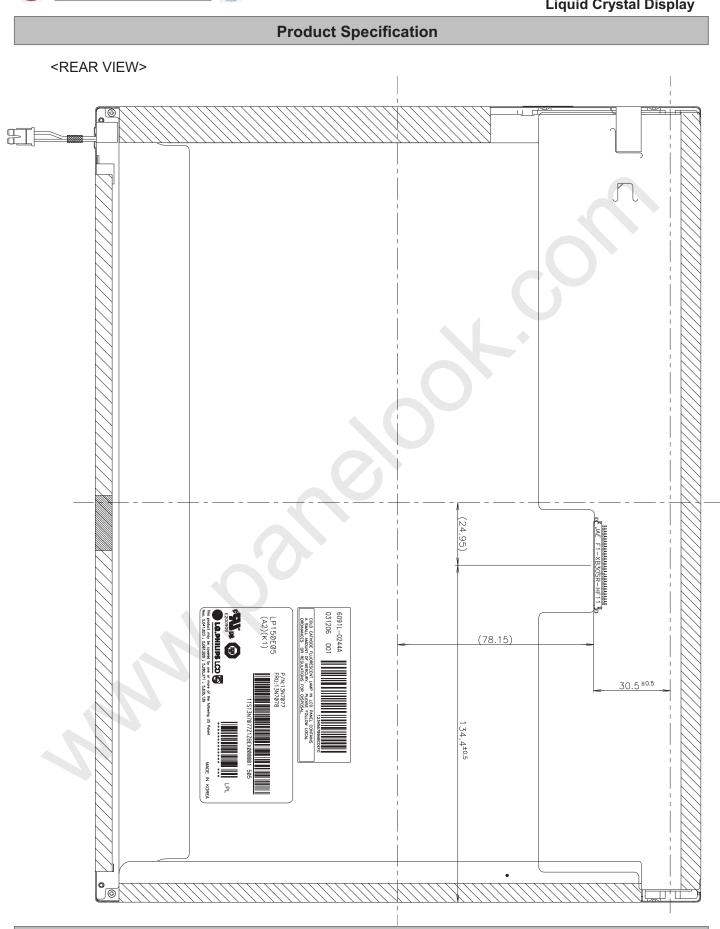




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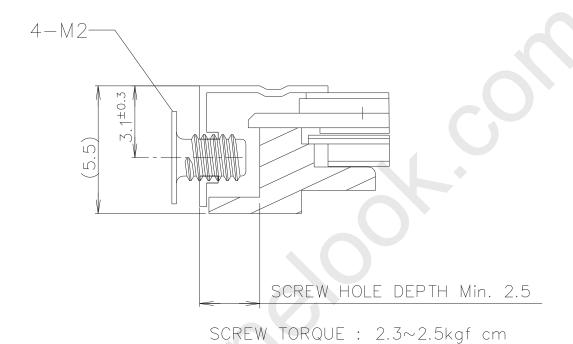
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#### <DETAIL DESCRIPTION OF SIDE MOUNTING SCREW>



SECTION "A"-"A" SCALE 5/1

Notes: 1. Screw plated through the method of non-electrolytic nickel plating is preferred to reduce possibility that results in vertical and/or horizontal line defect due to the conductive particles from screw surface.

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#### 6. Reliability

#### Environment test condition

No.	Test Item	Conditions						
1	High temperature storage test	Ta= 60°C 240h						
2	Low temperature storage test	Ta= -20°C 240h						
3	High temperature operation test	Ta= 50°C 50%RH 240h						
4	Low temperature operation test	Ta= 0°C 240h						
5	Vibration test (non-operating)	Sine wave, 10 ~ 500 ~ 10Hz, 1.5G, 0.37oct/min 3 axis, 1hour/axis						
6	Shock test (non-operating)	Half sine wave, 100G, 6ms one shock of each six faces(I.e. run 100G 6ms for all six faces)						
7	Altitude operating storage / shipment	0 ~ 10,000 feet (3,048m) 24Hr 0 ~ 40,000 feet (12,192m) 24Hr						

#### { Result Evaluation Criteria }

There should be no change which might affect the practical display function when the display quality test is conducted under normal operating condition.

- ON/OFF Cycle
  - : The display module will be capable of being operated over 24,000 ON/OFF cycles (Lamp power & Vcc ON/OFF)
- Mean time Between Failure
- : The LCD Panel and interface board assembly (excluding the CCFL) have a mean time between failures of 30,000 hours with a confidence level 90%.





Global LCD Panel Exchange Center

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### **Product Specification**

#### 7. International Standards

#### 7-1. Safety

a) UL 60950, Third Edition, Underwriters Laboratories, Inc., Dated Dec. 11, 2000.

Standard for Safety of Information Technology Equipment, Including Electrical Business Equipment.

b) CAN/CSA C22.2, No. 60950, Third Edition, Canadian Standards Association, Dec. 1, 2000.

Standard for Safety of Information Technology Equipment, Including Electrical Business Equipment.

c) EN 60950: 2000, Third Edition

IEC 60950: 1999, Third Edition

European Committee for Electrotechnical Standardization(CENELEC)

EUROPEAN STANDARD for Safety of Information Technology Equipment Including Electrical Business Equipment.

#### 7-2. EMC

- a) ANSI C63.4 "Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electrical Equipment in the Range of 9kHZ to 40GHz. "American National Standards Institute(ANSI),
- b) C.I.S.P.R "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." International Special Committee on Radio Interference.
- c) EN 55022 "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." European Committee for Electrotechnical Standardization.(CENELEC), 1998 (Including A1: 2000)





## **Product Specification**

## 8. Packing

#### 8-1. Designation of Lot Mark

a) Lot Mark

Α	В	С	D	Е	F	G	Н	I	J	K	L	М	
---	---	---	---	---	---	---	---	---	---	---	---	---	--

A,B,C : SIZE(INCH) D : YEAR

E: MONTH F: FACTORY CODE G: ASSEMBLY CODE  $H \sim M$ : SERIAL NO.

#### Note

#### 1. YEAR

Year	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010
Mark	1	2	3	4	5	6	7	8	9	0

#### 2. MONTH

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Mark	1	2	3	4	5	6	7	8	9	Α	В	С

#### 3. FACTORY CODE

Factory Code	LPL Gumi	LPL Nanjing	HEESUNG
Mark	K	С	D

#### 4. SERIAL NO.

Mark 1	100001~199999, 2	200001~299999,	300001~399999,	, A00001~A99999,	, Z00001~Z99999
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#### b) Location of Lot Mark

Serial No. is printed on the label. The label is attached to the backside of the LCD module. This is subject to change without prior notice.

# 8-2. Packing Form

a) Package quantity in one box: 12 pcs

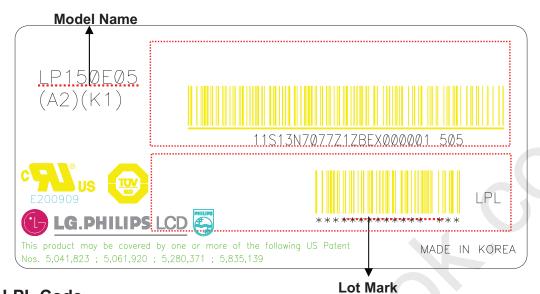
b) Box size: 376mm X 321mm X 317mm.



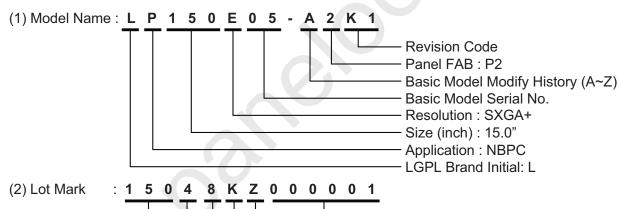


## **Product Specification**

### 8-3. Label Description



## **LPL Code**



SERIAL NO.

– MONTH – YEAR – SIZE

ASSEMBLY CODE FACTORY CODE





#### **Product Specification**

#### 9. PRECAUTIONS

Please pay attention to the following when you use this TFT LCD module.

#### 9-1. MOUNTING PRECAUTIONS

- (1) You must mount a module using holes arranged in four corners.
- (2) You should consider the mounting structure so that uneven force(ex. Twisted stress) is not applied to the module.
  - And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment.
  Do not touch the surface of polarizer for bare hand or greasy cloth. (Some cosmetics are detrimental to the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.

#### 9-2. OPERATING PRECAUTIONS

- (1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage : V=±200mV(Over and under shoot voltage)
- (2) Response time depends on the temperature (In lower temperature, it becomes longer.)
- (3) Brightness depends on the temperature. (In lower temperature, it becomes lower.)
  And in lower temperature, response time(required time that brightness is stable after turned on) becomes longer.
- (4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimized the interference.





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## **Product Specification**

#### 9-3. ELECTROSTATIC DISCHARGE CONTROL

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

#### 9-4. PRECAUTIONS FOR STRONG LIGHT EXPOSURE

Strong light exposure causes degradation of polarizer and color filter.

#### 9-5. STORAGE

When storing modules as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object. It is recommended that they be stored in the container in which they were shipped.

#### 9-6. HANDLING PRECAUTIONS FOR PROTECTION FILM

- (1) When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) The protection film is attached to the polarizer with a small amount of glue. If some stress is applied to rub the protection film against the polarizer during the time you peel off the film, the glue is apt to remain on the polarizer.
  - Please carefully peel off the protection film without rubbing it against the polarizer.
- (3) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the polarizer after the protection film is peeled off.
- (4) You can remove the glue easily. When the glue remains on the polarizer surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.