**TENTATIVE** 

All information in this technical data sheet is tentative and subject to change without notice.

# 9.0"WXGA



# MITSUBISHI ELECTRIC Corp.

Date: Jan.12,'11

**MITSUBISHI** Confidential

AA090TA01\_02\_00

# **CONTENTS**

No.	Item	Page
	COVER	1
	CONTENTS	2
1	APPLICATION	3
2	OVERVIEW	4
3	ABSOLUTE MAXIMUM RATINGS	5
4	ELECTRICAL CHARACTERISTICS	5, 6
5	INTERFACE PIN CONNECTION	7, 8
6	INTERFACE TIMING	9, 10, 11, 12, 13
7	BLOCK DIAGRAM	14
8	MECHANICAL SPECIFICATION	15, 16
9	OPTICAL CHARACTERISTICS	17, 18, 19
10	RELIABILITY TEST CONDITION	20
11	OTHER FEATURE	21
12	HANDLING PRECAUTIONS FOR TFT-LCD MODULE	22, 23, 24

# **1. APPLICATION**

This specification applies to color TFT-LCD module, AA090TA01.

These specification papers are the proprietary product of Mitsubishi Electric Corporation ("MITSUBISHI) and include materials protected under copyright of MITSUBISHI. No part of this document may be reproduced in any form or by any means without the express written permission of MITSUBISHI.

MITSUBISHI does not assume any liability for infringement of patents, copyrights or other intellectual property rights of third parties by or arising from use of a product specified in this document. No license, express, implied or otherwise, is granted under any patents, copyrights or other intellectual property rights of MITSUBISHI or of others.

MITSUBISHI classifies the usage of the TFT-LCD module as follows. Please confirm the usage before using the product.

(1) Standard Usage

Computers, office equipment, factory automation equipment, test and measurement equipment, communications, transportation equipment(automobiles, ships, trains, etc.), provided, however, that operation is not influenced by TFT-LCD directly.

(2) Special Usage

Medical equipment, safety equipment, transportation equipment, provided, however, that TFT-LCD is necessary to its operation.

(3) Specific Usage

Cockpit Equipment, military systems, aerospace equipment, nuclear reactor control systems, life support systems and any other equipment. MITSUBISHI should make a contract that stipulate apportionment of responsibilities between MITSUBISHI and our customer.

The product specified in this document is designed for "Standard Usage" unless otherwise specified in this document. If customers intend to use the product for applications other than those specified for "Standard Usage", they should first contact MITSUBISHI sales representative for it's intended use in writing.

MITSUBISHI has been making continuous effort to improve the reliability of its products. Customers should implement sufficient reliability design of their application equipments such as redundant system design, fail-safe functions, anti-failure features.

MITSUBISHI assumes no responsibility for any damage resulting from the use of the product that does not comply with the instructions and the precautions specified in this document.

Please contact and consult a MITSUBISHI sales representative for any questions regarding this product.

# 2. OVERVIEW

AA090TA01 is 9.0" color TFT-LCD (Thin Film Transistor Liquid Crystal Display) modules composed of LCD panel, driver ICs, control circuit, and backlight unit.

By applying 6 bit or 8 bit digital data,  $1280 \times 768$ , 262k-color or 16.7M-color images are displayed on the 9.0" diagonal screen. Input power voltage is 3.3 V for LCD driving.

The type of data and control signals are digital and transmitted via LVDS interface per Typ. 68.3 MHz clock cycle.

Driver circuit for LED backlight is not included in this module. General specifications are summarized in the following table:

ITEM	SPECIFICATION
Display Area (mm)	195.84 (H) × 117.504 (V) (9.0-inch diagonal)
Number of Dots	1280 × 3 (H) × 768 (V)
Pixel Pitch (mm)	0.153 (H) × 0.153 (V)
Color Pixel Arrangement	RGB vertical stripe
Display Mode	Normally black
Number of Color	262k(6 bit/color), 16.7M(8 bit/color)
Luminance (cd/m <sup>2</sup> )	800
Viewing Angle (CR $\ge$ 10)	-85~85°(H), -85~85°(V)
Surface Treatment	Anti-glare and hard-coating 3H
Electrical Interface	LVDS (6 bit/8 bit)
Module Size (mm)	219.0 (W) × 136.2 (H) × 9.5 (D)
Module Mass (g)	320
Backlight Unit	LED, edge-light, replaceable

Characteristic value without any note is typical value.

# **3. ABSOLUTE MAXIMUM RATINGS**

ITEM	SYMBOL	MIN.	MAX.	UNIT
Power Supply Voltage for LCD	VCC	0	4.0	V
Logic Input Voltage	VI	-0.3	VCC+0.3	V
Backlight (LED) Current	IF	0	180	mA
Operation Temperature (Panel) Note	,2) Top(Panel)	-30	80	°C
Operation Temperature (Ambient) Note 2	Top(Ambient)	-30	80	°C
Storage Temperature Note 2	Tstg	-30	80	°C

[Note]

1) Measured at the center of active area and at the center of panel back surface

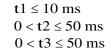
2) Top,Tstg  $\leq 40^{\circ}$ C : 90%RH max. without condensation

Top,Tstg > 40°C : Absolute humidity shall be less than the value of 90%RH at 40°C without condensation.

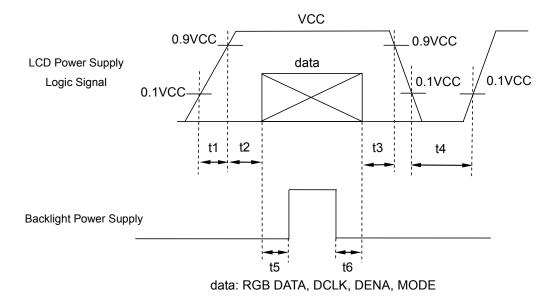
# 4. ELECTRICAL CHARACTERISTICS

(1) TFT- LCD				A	Ambient Temperature : $Ta = 25^{\circ}$								
ITEM		SYMBOL	MIN.	TYP.	MAX.	UNIT	Remarks						
Power Supply Voltage	for LCD	VCC	3.0	3.3	3.6	V	*1)						
Power Supply Current	for LCD	ICC		320	740	mA	*2)						
Permissive Input Rippl	e Voltage	VRP			100	mVp-p	VCC = +3.3 V						
Logio Input Voltago	High	VIH	0.8×VCC		VCC	V	MODE						
Logic Input Voltage	Low	VIL	0		0.2×VCC	V	MODE						

\*1) Power and signals sequence:



 $\begin{array}{l} 200 \ ms \leq t4 \\ 200 \ ms \leq t5 \\ 0 \leq t6 \end{array}$ 

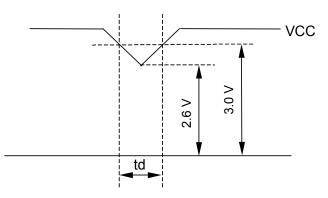


VCC-dip conditions:

1) When 2.6 V  $\leq$  VCC < 3.0 V, td  $\leq$  10 ms

2) When VCC < 2.6 V

VCC-dip conditions should also follow the power and signals sequence.



\*2) VCC = +3.3 V ,  $\rm f_{H}$  = 47.4 kHz,  $\rm f_{V}$  = 60 Hz,  $\rm f_{CLK}$  = 68.3 MHz

Display image at typical power supply current value is 256-gray-bar pattern (8 bit), 768 line mode.

### \*3) Fuse

Parameter	Fuse Type Name	Supplier	Remark
VCC	FCC16202AB	Kamaya Electric Co., Ltd.	*)

\*) The power supply capacity should be designed to be more than the fusing current.

## (2) Backlight

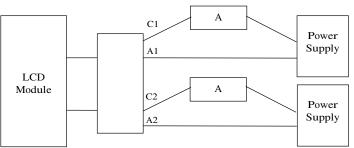
ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT	Remarks
			(24.0)	28.8	V	IF = 120 mA, Ta = 25°C, *2)
LED Voltage	VF		$IF = 120 \text{ mA}, Ta = 0^{\circ}C$			
				30.5	V	$IF = 120 \text{ mA}, Ta = -30^{\circ}C$
LED Current	IF		120	130	mA	$Ta = 25^{\circ}C, *1), *3)$
LED Life Time	LT	80,000	100,000		h	IF = 120 mA, Ta = 25°C *4), *5), Continuous operation

[Note]

\*1) Constant Current Drive

\*2) The Voltage deviation between strings:  $|V_{f1} - V_{f2}| \le 2V$ 

\*3) LED Current measurement method



\*4) LED life time is defined as the time when the brightness becomes 50% of the initial value.

\*5) The life time of the backlight depends on the ambient temperature. The life time will decrease under high temperature.

# **5. INTERFACE PIN CONNECTION**

(1) CN 1(Interface Signal)

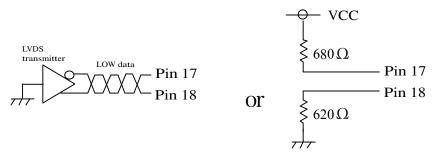
Used connector: FI-SE20P-HFE (JAE)

## Corresponding connector: FI-S20S[for discrete Wire], FI-SE20ME[for FPC] (JAE)

	C	20S[for discrete Wire], FI-SE2	UME[IOT FPC] (JAE)							
Pin	Symbol	Function(ISP 6 bit of	compatibility mode)	Function(ISP 8 bit						
No.	Symbol	6 bit input	8 bit input	compatibility mode)						
1	VCC	+3.3 V Po	<i>←</i>							
2	VCC	+3.3 V Pov	wer supply	←						
3	GND	GI	ND	←						
4	GND	GI	ND	$\leftarrow$						
5	Link 0-	R0, R1, R2, R3, R4, R5, G0	R2, R3, R4, R5, R6, R7, G2	R0, R1, R2, R3, R4, R5, G0						
6	Link 0+	R0, R1, R2, R3, R4, R5, G0	R2, R3, R4, R5, R6, R7, G2	R0, R1, R2, R3, R4, R5, G0						
7	GND	GI	ND	$\leftarrow$						
8	Link 1-	G1, G2, G3, G4, G5, B0, B1	G1, G2, G3, G4, G5, B0, B							
9	Link 1+	G1, G2, G3, G4, G5, B0, B1	G3, G4, G5, G6, G7, B2, B3	G1, G2, G3, G4, G5, B0, B1						
10	GND	GI	ND	$\leftarrow$						
11	Link 2–	B2, B3, B4, B5, DENA	B4, B5, B6, B7, DENA	B2, B3, B4, B5, DENA						
12	Link 2+	B2, B3, B4, B5, DENA	B4, B5, B6, B7, DENA	B2, B3, B4, B5, DENA						
13	GND	Gl	ND	←						
14	CLKIN-	Clo	ck –	$\leftarrow$						
15	CLKIN+	Clo	ck +	$\leftarrow$						
16	GND	Gl	ND	$\leftarrow$						
17	Link3-	See: *2)	R0, R1, G0, G1, B0, B1	R6, R7, G6, G7, B6, B7						
18	Link3+	See: *2)	R0, R1, G0, G1, B0, B1	R6, R7, G6, G7, B6, B7						
19	MODE	Low=ISP 6 bit c	ompatibility mode	High=ISP						
				8 bit compatibility mode						
20	GND	Gl	ND	←						

\*1) Metal frame is connected to signal GND.

\*2) Recommended wiring of Pin 17,18 (6 bit input)



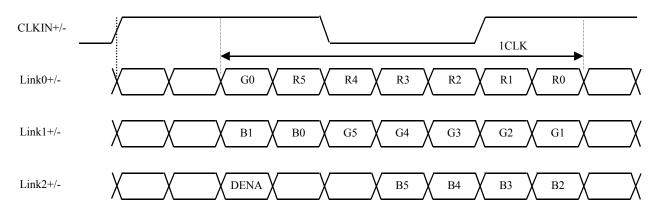
## (2) CN 2(Backlight)

Backlight-side connector: SM06B-SHLS-TF(LF)(SN) (JST)	
Corresponding connector: SHLP-06V-S-B (JST)	

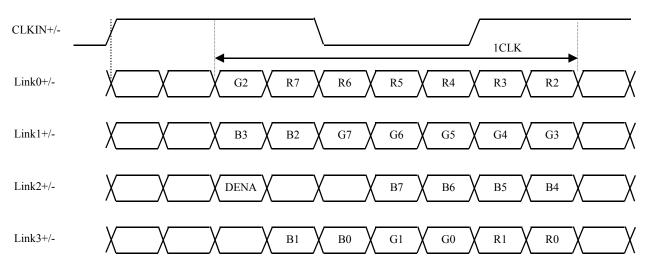
Pin No.	Symbol	Function
1	NC	This pin should be open.
2	NC	This pin should be open.
3	LED C 1	LED cathode 1
4	LED A 1	LED anode 1
5	LED A 2	LED anode 2
6	LED C 2	LED cathode 2

#### (3) ISP data mapping

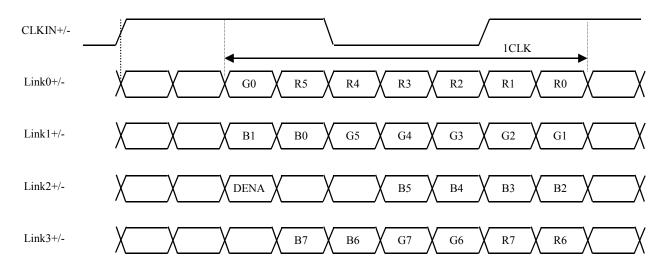
a. ISP 6 bit compatibility mode(6 bit input)



#### b. ISP 6 bit compatibility mode(8 bit input)



#### c. ISP 8 bit compatibility mode



# 6. INTERFACE TIMING

# LVDS transmitter input signal

## (1) Timing Specifications

	ITEN	M	SYMBOL	MIN.	TYP.	MAX.	UNIT
	Frequency		f <sub>CLK</sub>	50	68.3	80	MHz
DCLK	Period		t <sub>CLK</sub>	12.5	14.7	20	ns
		Active Time	tha	1280	1280	1280	<b>t</b> CLK
	Hamimantal	Blanking Time	tнв	20	160		<b>t</b> clk
	Horizontal	Frequency	$f_{\rm H}$	42.4	47.4	60	kHz
		Period	tн	16.7	21.1	23.6	μs
DENA		Active Time	tva	768	768	768	t <sub>H</sub>
	Vertical	Blanking Time	t <sub>VB</sub>	3	22		t <sub>H</sub>
		Frequency	fv	55	60	75	Hz
		Period	tv	13.3	16.7	18.2	ms

[Note]

1) DENA (Data Enable) shall always be positive polarity as shown in the timing specification.

2) DCLK shall appear during all invalid period.

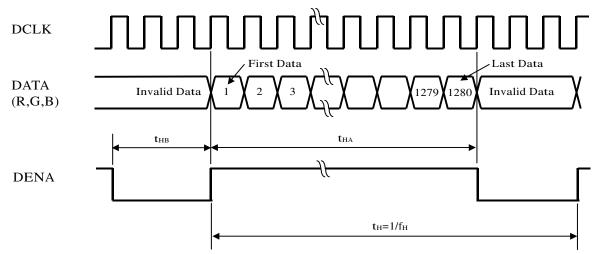
3) LVDS timing follows the timing specifications of LVDS receiver IC: THC63LVDF84B(Thine).

4) In case of blanking time fluctuation, please satisfy following condition.

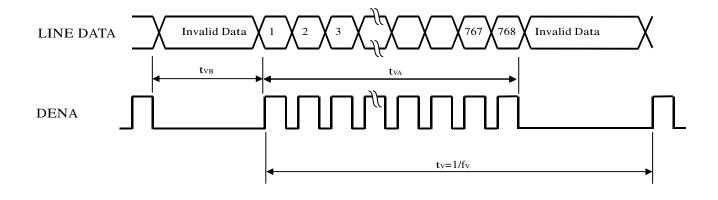
 $t_{VBn} > t_{VBn-1} - 3(t_H)$ 

# (2) Timing Chart

# a. Horizontal Timing Chart



# b. Vertical Timing Chart



# (3) Color Data Assignment

## <u>a. 6 bit input</u>

<u>a. 0 bit 1</u>							÷	IN	JPUT	` DAT	ΓA							$\neg$		
	01.05			R D	ATA		:			G D	ATA	-	-	B DATA						
COLOR		R5	R4	R3	R2	<b>R</b> 1	R0	G5	G4	G3	G2	G1	G0	B5	<b>B</b> 4	B3	B2	B1	B0	
							LSB	MSB					LSB	MSB					LSB	
	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	RED(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	
	GREEN(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0	
BASIC	BLUE(63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	
COLOR	CYAN	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	
	MAGENTA	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1	
	YELLOW	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	
	WHITE	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
	RED(1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	
	RED(2)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	
RED																				
KED																				
	RED(62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	
	RED(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	
	GREEN(1)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	
	GREEN(2)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	
GREEN																				
UKEEN																				
	GREEN(62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0	
	GREEN(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0	
	BLUE(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	
	BLUE(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	
BLUE													<b>A</b>					-		
BLUE																				
	BLUE(62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0	
	BLUE(63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	

[Note]

1) Definition of gray scale

Color (n) --- n indicates gray scale level. Higher n means brighter level.

2) Data

1:High, 0: Low

## <u>b. 8 bit input</u>

	INPUT DATA																								
C	OLOR			I	R D/	ATA						(	G D/	ATA				B DATA							
	JLOK	R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	В5	В4	В3	B2	<b>B</b> 1	B0
		MSB							LSB	MSB							LSB	MSB							LSB
	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN(255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
BASIC	BLUE(255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
COLOR	CYAN	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	MAGENTA	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	YELLOW	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	WHITE	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	RED(1)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(2)	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RED																									
	RED(255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
	GREEN(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
GREEN																									
	GREEN(255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	BLUE(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	BLUE(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
BLUE																									
	BLUE(255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1

[Note]

1) Definition of gray scale

Color (n) --- n indicates gray scale level.

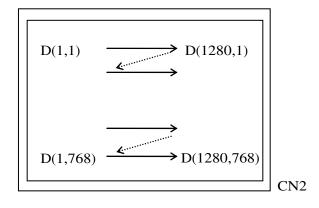
Higher n means brighter level.

# 2) Data

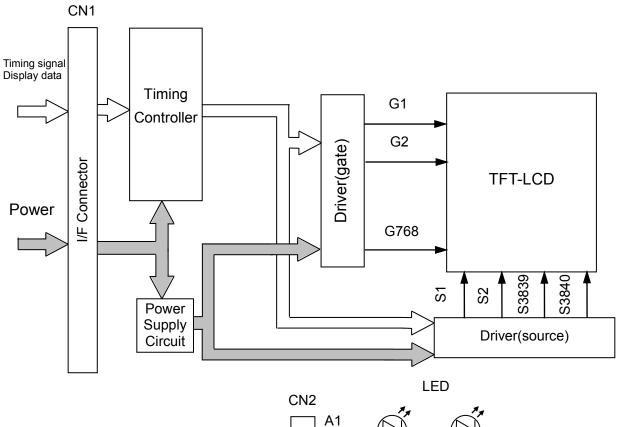
1:High, 0: Low

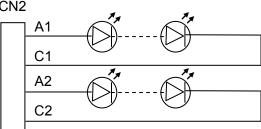
# (4) Display Position and Scan Direction

D(X,Y) shows the data number of input signal.



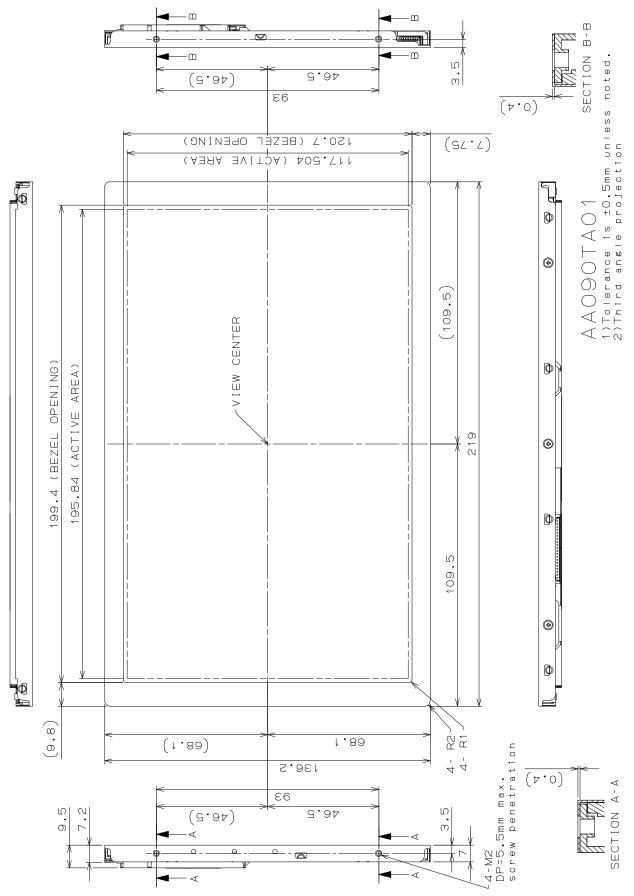
# 7. BLOCK DIAGRAM



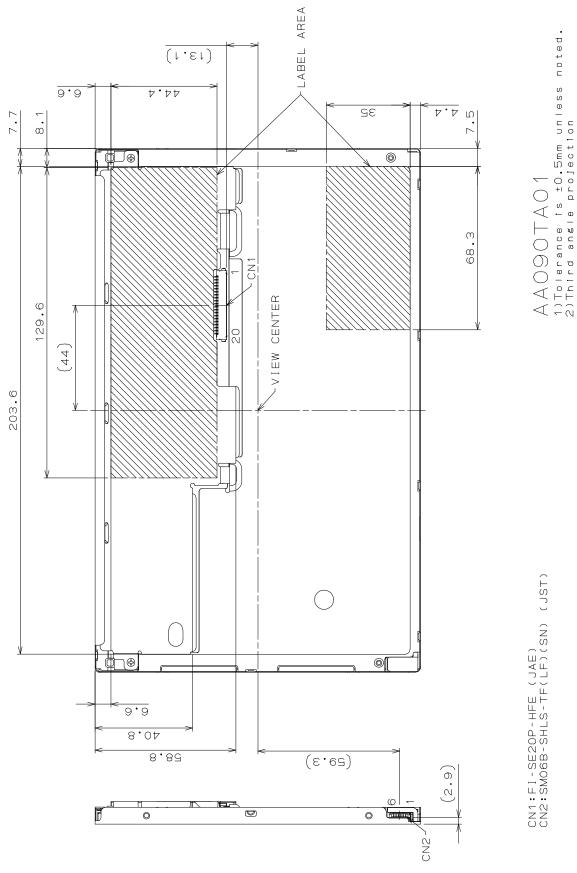


# 8. MECHANICAL SPECIFICATIONS

(1) Front side



(Unit: mm)



(Unit: mm)

# **MITSUBISHI** Confidential

			$Ta = 25^{\circ}C, VC$	C = 3.3 V, I	nput Signa	ls: Typ. val	ues showr	n in Section 6
ITEM		SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT	Remarks
Contrast Ratio		CR	$\theta_{\rm V}=0^{\circ}, \theta_{\rm H}=0^{\circ}$	650	1000			*1)*2)*5)
Luminance		Lw	$\theta_{\rm V}=0^{\circ}, \theta_{\rm H}=0^{\circ}$	640	800		cd/m <sup>2</sup>	*1)*5)
Luminance Uniformity		ΔLw	$\theta_{V}=0^{\circ}, \theta_{H}=0^{\circ}$			30	%	*1)*3)*5)
Response Time		tr	$\theta_V=0^\circ, \theta_H=0^\circ$		12		ms	*1)*4)*5)
		tf	$\theta_V=0^\circ, \theta_H=0^\circ$		12		ms	*1)*4)*5)
Viewing	Horizontal	$\theta_{\rm H}$	<b>CR</b> ≥ 10	-70~70	-85~85		0	*1)*5)
Angle	Vertical	$\theta_{\rm V}$		-70~70	-85~85		0	*1)*5)
Image Sticking		tis	2 h			2	S	*6)
Color Coordinates	Red	Rx		0.533	0.573	0.613		
		Ry		0.275	0.315	0.355		
	Green	Gx		0.291	0.331	0.371		
		Gy		0.544	0.584	0.624		*1) *5)
	Blue	Bx	θv=0°, θ <sub>H</sub> =0°	0.112	0.152	0.192		
		By		0.092	0.132	0.172		
	White	Wx		0.273	0.313	0.353		
		Wy		0.289	0.329	0.369		

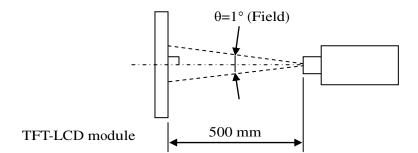
# 9. OPTICAL CHARACTERISTICS

[Note]

These items are measured using EZContrast (ELDIM) for viewing angle and CS2000 (Minolta) or equivalent equipment for others under the dark room condition (no ambient light) after more than 30 minutes from turning on the backlight unless noted.

Condition: IF = 120 mA

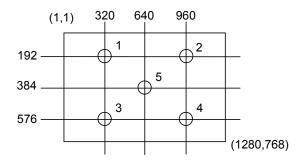
Measurement method for luminance and color coordinates is as follows.



The luminance is measured according to FLAT PANEL DISPLAY MEASUREMENTS STANDARD (VESA Standard).

#### \*1) Measurement Point

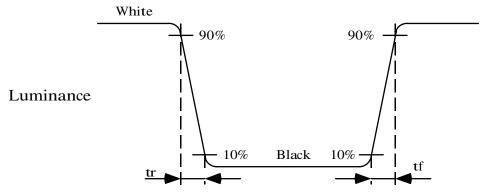
Contrast Ratio, Luminance, Response Time, Viewing Angle, Color Coordinates: Display Center Luminance Uniformity: point 1~5 shown in a figure below



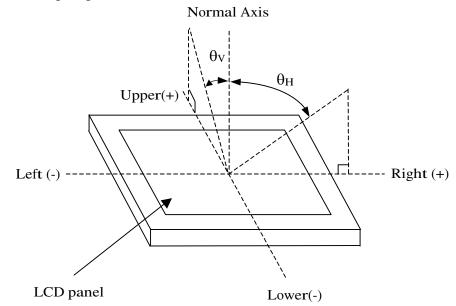
### \*2) Definition of Contrast Ratio

CR=Luminance with all white pixels / Luminance with all black pixels

- \*3) Definition of Luminance Uniformity  $\Delta Lw=[Lw(MAX)/Lw(MIN)-1] \times 100$
- \*4) Definition of Response Time

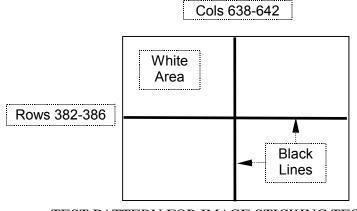


\*5) Definition of Viewing Angle ( $\theta_V$ ,  $\theta_H$ )



## \*6) Image Sticking

Continuously display the test pattern shown in the figure below for two-hours. Then display a completely white screen. The previous image shall not persist more than two seconds at 25°C.



TEST PATTERN FOR IMAGE STICKING TEST

# **10. RELIABILITY TEST CONDITION**

## (1) Temperature and Humidity

ITEM	CONDITIONS					
HIGH TEMPERATURE HIGH HUMIDITY OPERATION	40°C, 90% RH, 240 h (No condensation)					
HIGH TEMPERATURE OPERATION	80°C, 240 h					
LOW TEMPERATURE OPERATION	–30°C, 240 h					
HIGH TEMPERATURE STORAGE	80°C, 240 h					
LOW TEMPERATURE STORAGE	–30°C, 240 h					
THERMAL SHOCK (NON-OPERATION)	−30°C (1h) ~ 80°C(1h), 100 cycles					

## (2) Shock & Vibration

ITEM	CONDITIONS	
SHOCK (NON-OPERATION)	Shock level: 1470 m/s <sup>2</sup> (150G) Waveform: half sinusoidal wave, 2 ms Number of shocks: one shock input in each direction of three mutually perpendicular axes for a total of six shock inputs	
VIBRATION (NON-OPERATION)	Vibration level: 9.8 m/s <sup>2</sup> (1.0G) Waveform: sinusoidal Frequency range: 5 to 500 Hz Frequency sweep rate: 0.5 octave /min Duration: one sweep from 5 to 500 Hz in each of three mutually perpendicular axis(each x,y,z axis: 1 hour, total 3 hours)	

### (3) ESD Test

ITEM	CONDITIONS				
CONTACT DISCHARGE (OPERATION)	150pF, 330Ω, $\pm$ 8kV, 10 times at 1 sec interval				
SIGNAL PIN DISCHARGE (NON-OPERATION)	200pF, 0 $\Omega$ , ±200V, 10 times at 1 sec interval				

## (4) Judgment standard

The judgment of the above tests should be made as follow:

Pass: Normal display image, no damage of the display function. (ex. no line defect)

Partial transformation of the module parts should be ignored.

Fail: No display image, damage of the display function. (ex. line defect)

# **11. OTHER FEATURE**

This LCD module complies with RoHS<sup>\*</sup> directive.

\*) RoHS: Restriction of the use of certain hazardous substances in electrical and electronic equipment

UL1950 certified (UL File# E158720)

# **12. HANDLING PRECAUTIONS FOR TFT-LCD MODULE**

Please pay attention to the followings in handling TFT-LCD products;

## (1) ASSEMBLY PRECAUTION

- a. Please mount the LCD module by using mounting hole with a screw clamping torque less than
  0.2 Nm. Please do not bend or wrench the LCD module in assembling. Please do not drop, bend
  or twist the LCD module in handling.
- b. Please design display housing in accordance with the following guide lines.
  - (a) Housing case must be designed carefully so as not to put stresses on LCD and not to wrench module.
  - (b) Under high temperature environment, performance and life time of LED may heavily shorten. When you design with our LCD product, please consider radiating heat and ventilation for good heat management.
  - (c) Keep sufficient clearance between LCD module back surface and housing when the LCD module is mounted. Approximately 1.0mm of the clearance in the design is recommended taking into account the tolerance of LCD module thickness and mounting structure height on the housing.
  - (d) When some parts, such as, FPC cable and ferrite plate, are installed underneath the LCD module, still sufficient clearance is required, such as 0.5mm. This clearance is, especially, to be reconsidered when the additional parts are implemented for EMI countermeasure.
  - (e) Design the LED driver location and connector position carefully so as not to give stress to LED backlight cable.
  - (f) Keep sufficient clearance between LCD module and the others parts, such as inverter and speaker so as not to interfere the LCD module. Approximately 1.0 mm of the clearance in the design is recommended.
  - (g) To avoid local elevation/decrease of temperature, considering location of heating element, heat release, thermal design should be done.
- c. Please do not push or scratch LCD panel surface with anything hard. And do not soil LCD panel surface by touching with bare hands. (Polarizer film, surface of LCD panel is easy to be flawed.)
- d. Please wipe off LCD panel surface with absorbent cotton or soft cloth in case of it being soiled.
- e. Please wipe off drops of adhesives like saliva and water on LCD panel surface immediately. They might damage to cause panel surface variation and color change.
- f. Please do not take a LCD module to pieces and reconstruct it. Resolving and reconstructing modules may cause them not to work well.
- g. Please do not touch metal frames with bare hands and soiled gloves. A color change of the metal frames can happen during a long preservation of soiled LCD modules.
- h. Please handle metal frame carefully because edge of metal frame is very sharp.
- i. Please connect the metal frame of LCD module to GND in order to minimize the effect of external noise and EMI.

**MITSUBISHI** Confidential

j. Be sure to connect the cables and the connecters correctly.

## (2) OPERATING PRECAUTIONS

- a. Please be sure to turn off the power supply before connecting and disconnecting signal input cable.
- b. Please do not change variable resistance settings in LCD module. They are adjusted to the most suitable value. If they are changed, it might happen LCD does not satisfy the characteristics specification.
- c. The interface signal speed is very high. Please pay attention to transmission line design and other high speed signal precautions to satisfy signal specification.
- d. Condensation might happen on the surface and inside of LCD module in case of sudden change of ambient temperature. Please take care so as not to cause any damage mentioned on (1)-d.
- e. Please pay attention not to display the same pattern for very long time. Image sticking might happen on LCD. Although image sticking may disappear as the operation time proceeds, screen saver function is recommended not to cause image sticking.
- f. Please obey the same safe instructions as ones being prepared for ordinary electronic products.

## (3) PRECAUTIONS WITH ELECTROSTATICS

- a. This LCD module use CMOS-IC on circuit board and TFT-LCD panel, and so it is easy to be affected by electrostatics. Please be careful with electrostatics by the way of your body connecting to the ground and so on.
- b. Please remove protection film very slowly from the surface of LCD module to prevent from electrostatics occurrence.

### (4) STORAGE PRECAUTIONS

LCD should be stored in the room temperature environment with normal humidity. The LCD inventory should be processed by first-in first-out method.

### (5) SAFETY PRECAUTIONS

- a. When you waste damaged or unnecessary LCDs, it is recommended to crush LCDs into pieces and wash them off with solvents such as acetone and ethanol, which should later be burned.
- b. If any liquid leaks out of a damaged glass cell and comes in contact with the hands, wash off thoroughly with soap and water.
- c. Be sure to turn off the power supply when inserting or disconnecting the LED backlight cable.
- d. LED driver should be designed carefully to limit or stop its function when over current is detected on the LED.

## (6) OTHERS

- a. A strong incident light into LCD panel may cause deterioration to polarizer film, color filter, and other materials, which will degrade the quality of display characteristics. Please do not expose LCD module under strong Ultraviolet rays for a long time.
- b. Please pay attention to a panel side of LCD module not to contact with other materials in preserving it alone.
- c. For the packaging box handling, please see and obey with the packaging specification datasheet.
- d. Please do not reuse the LED unit which is once removed.