

Messrs. Bunion electronic Co., Ltd.

Products Specification

Products name **COLOR TFT-LCD**

Type name **AA121SR01**

This products specification includes d/d(documents and drawings) in the below table.

item	d/d No.	Rev. No.	Title of d/d	Number of Pages	Remarks
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02	AA121 - 03 - 06	B	AA121 SERIES PACKAGING SPECIFICATION	7	
03	PRODUCTLABLE	P	PRODUCTS NUMBER LABELING FORMS	2	
04	AA121SR01 - 06	A	LAMP UNIT for 12.1"SVGA (AA121SR**)	8	
05					

Authorization for submission, (Feb.18, 2010)			
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(note 1) Three copies of this specification are submitted. Please return one copy with the receipt signature to us.

(note 2) When altering this specification, please consult us in advance and correct with red ink.

(note 3) In the case that we change applicable specifications, the revised specification shall be submitted for your receipt.

Specification Receipt			
Date	Name	Title	Signature

Products Specification	Rev. No.
ADPS - AA121SR01 - 01 - 03	--

Revision Status for Products Specification

Products name COLOR TFT-LCD

Type name AA121SR01

Rev.	Description	Rev.Date	Prepared	Checked
				Approved
First	First Revision	Feb.18,'10	Y.Tsuda	K.Ichikawa
				T.Ikemoto

Products Specification	Rev.No.
ADPS - AA121SR01 - 01 - 03	--

For Bunion electronic Co., Ltd.

12.1" SVGA

TECHNICAL SPECIFICATION

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AA121SR01

mitsubishi electric corp.

Date: Feb.18,'10

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1. APPLICATION

This specification applies to color TFT-LCD module, AA121SR01.

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MITSUBISHI classifies the usage of the TFT-LCD module as follows. Please confirm the usage before using the product.

(1) Standard Usage

Computers, office equipment, factory automation equipment, test and measurement equipment, communications, transportation equipment(automobiles, ships, trains, etc.), provided, however, that operation is not influenced by TFT-LCD directly.

(2) Special Usage

Medical equipment, safety equipment, transportation equipment, provided, however, that TFT-LCD is necessary to its operation.

(3) Specific Usage

Cockpit Equipment, military systems, aerospace equipment, nuclear reactor control systems, life support systems and any other equipment. MITSUBISHI should make a contract that stipulate apportionment of responsibilities between MITSUBISHI and our customer.

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Please contact and consult a MITSUBISHI sales representative for any questions regarding this product.

2. OVERVIEW

AA121SR01 is 12.1" color TFT-LCD (Thin Film Transistor Liquid Crystal Display) module composed of LCD panel, driver ICs, control circuit, and backlight unit.

By applying 6 bit digital data, 800×600 , 262k-color images are displayed on the 12.1" diagonal screen. Input power voltage is 3.3 V for LCD driving.

The type of data and control signals are digital and transmitted via CMOS interface per Typ. 40MHz clock cycle.

Inverter for backlight is not included in this module. General specifications are summarized in the following table:

ITEM	SPECIFICATION
Display Area (mm)	246.0(H) \times 184.5(V) (12.106-inch diagonal)
Number of Dots	800×3 (H) \times 600 (V)
Pixel Pitch (mm)	0.3075 (H) \times 0.3075 (V)
Color Pixel Arrangement	RGB vertical stripe
Display Mode	Normally white TN
Number of Color	262k
Luminance (cd/m ²)	450
Wide Viewing Angle Technology	Optical Compensation Film
Viewing Angle (CR \geq 10)	-80~80° (H), -60~80° (V)
Surface Treatment	Anti-glare and hard-coating 3H
Electrical Interface	CMOS
Optimum Viewing Angle(Contrast ratio)	6 o'clock
Module Size (mm)	280.0 (W) \times 210.0 (H) \times 12.0 (D)
Module Mass (g)	770
Backlight Unit	CCFL, 2-tubes, edge-light, replaceable

Characteristic value without any note is typical value.

3. ABSOLUTE MAXIMUM RATINGS

ITEM	SYMBOL	MIN.	MAX	UNIT
Power Supply Voltage for LCD	VCC	-0.3	4.0	V
Logic Input Voltage	VI	-0.3	6.0	V
Lamp Voltage	VL	0	2000	Vrms
Lamp Current	IL	0	18	mA _{rms}
Lamp Frequency	FL	--	100	kHz
Operation Temperature (Panel) <small>Note 1,2)</small>	T _{op} (Panel)	-30	80	°C
Operation Temperature (Ambient) <small>Note 2)</small>	T _{op} (Ambient)	-30	80	°C
Storage Temperature <small>Note 2)</small>	T _{stg}	-30	80	°C

[Note]

1) Measured at the center of active area and at the center of panel back surface

2) Top, Tstg ≤ 40°C : 90%RH max. without condensation

Top, Tstg > 40°C : Absolute humidity shall be less than the value of 90%RH at 40°C without condensation.

4. ELECTRICAL CHARACTERISTICS

(1) TFT-LCD

Ambient temperature: Ta = 25°C

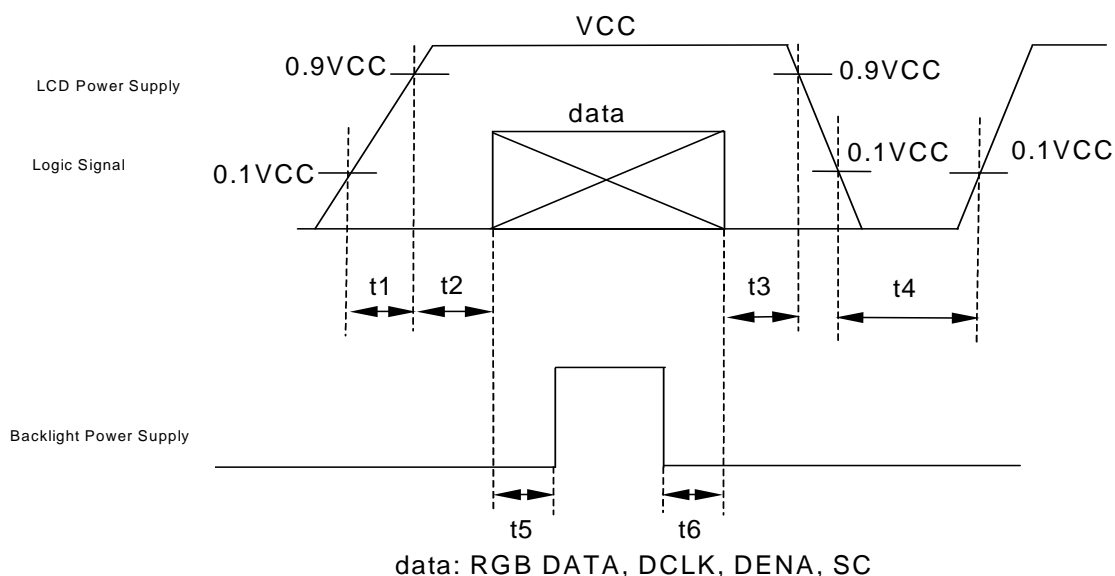
ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT	Remarks
Power Supply Voltages for LCD	VCC	3.0	3.3	3.6	V	*1)
Power Supply Currents for LCD	ICC	--	340	500	mA	*2)
Permissive Input Ripple Voltage	VRP	--	--	100	mVp-p	VCC = +3.3V
Logic Input Voltage	High	VIH	2.0	--	5.5	V
	Low	VIL	0	--	0.8	V

*1) Power and signals sequence:

t1 ≤ 10 ms 200 ms ≤ t4

0 < t2 ≤ 50 ms 200 ms ≤ t5

0 < t3 ≤ 50 ms 0 ≤ t6

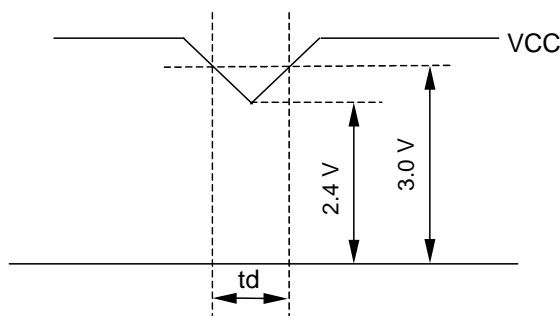


VCC-dip conditions:

1) When $2.4\text{ V} \leq VCC < 3.0\text{ V}$, $t_d \leq 10\text{ ms}$

2) When $VCC < 2.4\text{ V}$

VCC-dip conditions should also follow the power and signals sequence.



*2) $VCC = +3.3\text{ V}$, $f_H=37.9\text{ kHz}$, $f_V=60\text{ Hz}$, $f_{CLK}= 40\text{ MHz}$

Display image at typical power supply current value is 64-gray-bar pattern (6 bit), 600 line mode.

*3) Fuse

Parameter	Fuse Type Name	Supplier	Remark
VCC	FCC16162AB	Kamaya Electric Co., Ltd.	*)

*) The power supply capacity should be designed to be more than the fusing current.

(2) Backlight

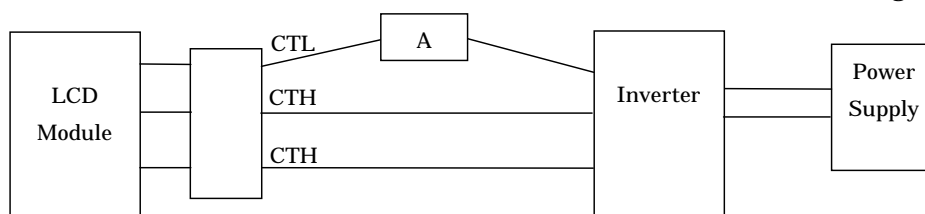
$T_a = 25^\circ\text{C}$

ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT	Remarks
Lamp Voltage	VL	--	540	--	Vrms	IL = 12.0 mArms
Lamp Current	IL	6.0	12.0	14.0	mArms	*2), *6)
Lamp Frequency	FL	30	--	70	kHz	*3)
Starting Lamp Voltage	VS	1000	--	--	Vrms	$T_a = 25^\circ\text{C}$
		1200	--	--		$T_a = 0^\circ\text{C}$
		1320	--	--		$T_a = -30^\circ\text{C}$
Lamp Life Time	LT	50000	--	--	h	*4), *5) IL = 12.0mArms, Continuous operation

[Note]

*1) Please use synchronous inverter.

*2) Lamp Current measurement method (The current meter is inserted in low voltage line.)



*3) Lamp frequency of inverter may produce interference with horizontal synchronous frequency, and this may cause horizontal beat on the display. Therefore, please adjust lamp frequency, and keep inverter as far from module as possible or use electronic shielding between inverter and module to avoid the interference.

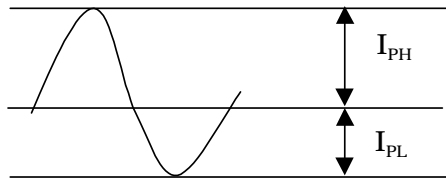
*4) Lamp life time is defined as the time either when the brightness becomes 50% of the initial value, or when the starting lamp voltage does not meet the value specified in this table.

*5) The life time of the backlight depends on the ambient temperature. The life time will decrease under low/high temperature.

*6) Please use the inverter which has symmetrical current wave form as follows,

The degree of unbalance: less than 10%

The ratio of wave height: less than $\sqrt{2} \pm 10\%$



I_{PH} : High side peak

I_{PL} : Low side peak

The degree of unbalance = $|I_{PH} - I_{PL}| / I_{rms} \times 100(\%)$

The ratio of wave height = $I_{PH}(\text{or } I_{PL}) / I_{rms}$

CURRENT WAVE FORM

5. INTERFACE PIN CONNECTION

(1) CN 1(INTERFACE SIGNAL)

Used connector: DF9B-41P-1V(32) (Hirose)

Corresponding connector: DF9B-41S-1V (Hirose)

Pin No.	Symbol	Function
1	GND	Signal ground
2	DCLK	Clock signal for sampling catch data signal
3	GND	Signal ground
4	HD	Horizontal sync signal *1)
5	VD	Vertical sync signal *1)
6	GND	Signal ground
7	GND	Signal ground
8	GND	Signal ground
9	R0	RED data signal(LSB)
10	R1	RED data signal
11	R2	RED data signal
12	GND	Signal ground
13	R3	RED data signal
14	R4	RED data signal
15	R5	RED data signal(MSB)
16	GND	Signal ground
17	GND	Signal ground
18	GND	Signal ground
19	G0	GREEN data signal(LSB)
20	G1	GREEN data signal
21	G2	GREEN data signal
22	GND	Signal ground
23	G3	GREEN data signal
24	G4	GREEN data signal
25	G5	GREEN data signal(MSB)
26	GND	Signal ground
27	GND	Signal ground
28	GND	Signal ground
29	B0	BLUE data signal (LSB)
30	B1	BLUE data signal
31	B2	BLUE data signal
32	GND	Signal ground
33	B3	BLUE data signal
34	B4	BLUE data signal
35	B5	BLUE data signal(MSB)
36	GND	Signal ground
37	DENA	Data enable signal(to settle the viewing area)
38	GND	Signal ground
39	VCC	+3.3 V Power supply
40	VCC	+3.3 V Power supply
41	SC	Scan direction control.(Low:Normal, High:Reverse)

*1) HD and VD are not being used for timing control.

*2) Metal frame is connected to signal GND.

(2) CN 2(Backlight)

Backlight-side connector: BHR-03(4-3)VS-1N (JST)

Inverter-side connector: SM04(4.0)B-BHS(LF)(SN) (JST)

Pin No.	Symbol	Function
1, 2	CTH	VBLH (High voltage)
3	CTL	VBLL (Low voltage)

[Note]VBLH - VBLL = VL

6. INTERFACE TIMING

(1) Timing Specifications

ITEM			SYMBOL	MIN.	TYP.	MAX.	UNIT
DCLK	Frequency		f _{CLK}	35	40	42	MHz
	Period		t _{CLK}	23.8	25	28.6	ns
	Low Width		t _{WCL}	10	--	--	ns
	High Width		t _{WCH}	10	--	--	ns
DATA(R,G,B), DENA	Set up time		t _{DS}	4	--	--	ns
	Hold time		t _{DH}	4	--	--	ns
DENA	Horizontal	Active Time	t _{HA}	800	800	800	t _{CLK}
		Blanking Time	t _{HB}	20	256	--	t _{CLK}
		Frequency	f _H	35.2	37.9	39.2	kHz
		Period	t _H	25.5	26.4	28.4	μs
	Vertical	Active Time	t _{VA}	600	600	600	t _H
		Blanking Time	t _{VB}	4	28	--	t _H
		Frequency	f _V	55	60	64.2	Hz
		Period	t _V	15.6	16.7	18.2	ms

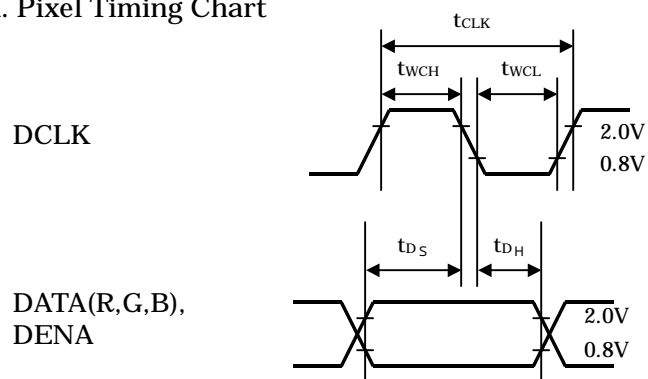
[Note]

- 1) DATA is latched at fall edge of DCLK in this specification.
- 2) DENA (Data Enable) should always be positive polarity as shown in the timing specification.
- 3) DCLK should appear during all invalid period.
- 4) In case of blanking time fluctuation, please satisfy following condition.

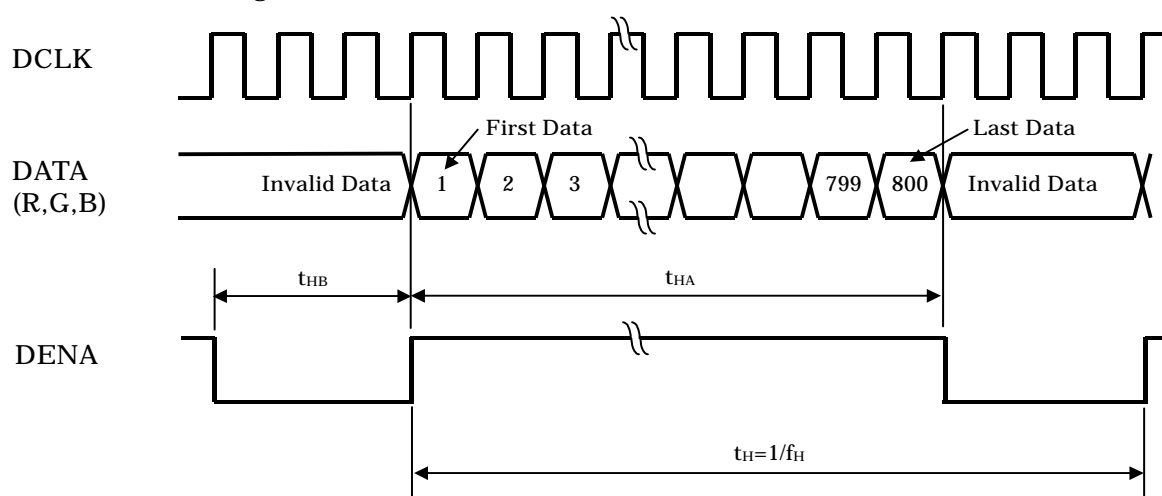
$$t_{VBn} > t_{VBn-1} - 3(t_H)$$

(2) Timing Chart

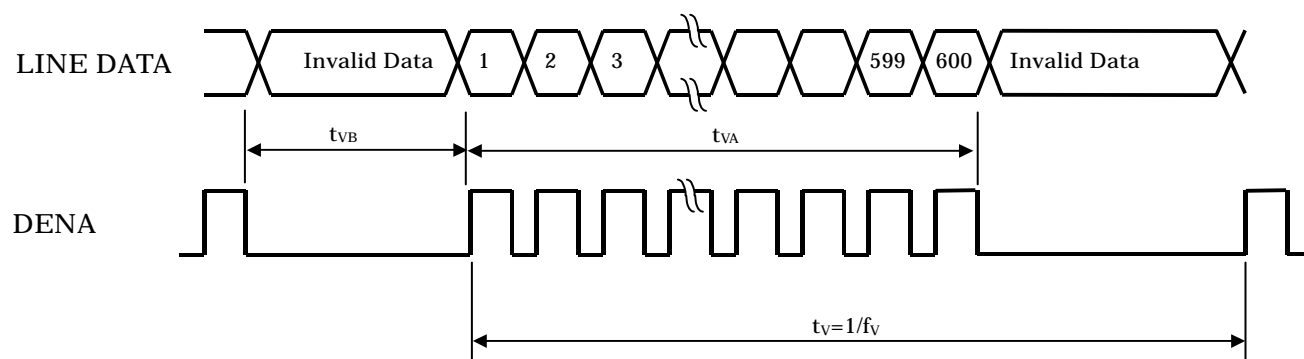
a. Pixel Timing Chart



b. Horizontal Timing Chart



c. Vertical Timing Chart



(3) Color Data Assignment

COLOR		INPUT DATA																	
		R DATA						G DATA						B DATA					
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0
		MSB					LSB	MSB					LSB	MSB					LSB
BASIC COLOR	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	BLUE(63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	CYAN	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	MAGENTA	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	YELLOW	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	WHITE	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
RED	RED(1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	RED(2)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
GREEN	GREEN(1)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	GREEN(2)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	GREEN(62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	GREEN(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
BLUE	BLUE(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	BLUE(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	BLUE(62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	BLUE(63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

[Note]

1) Definition of gray scale

Color (n) --- n indicates gray scale level.

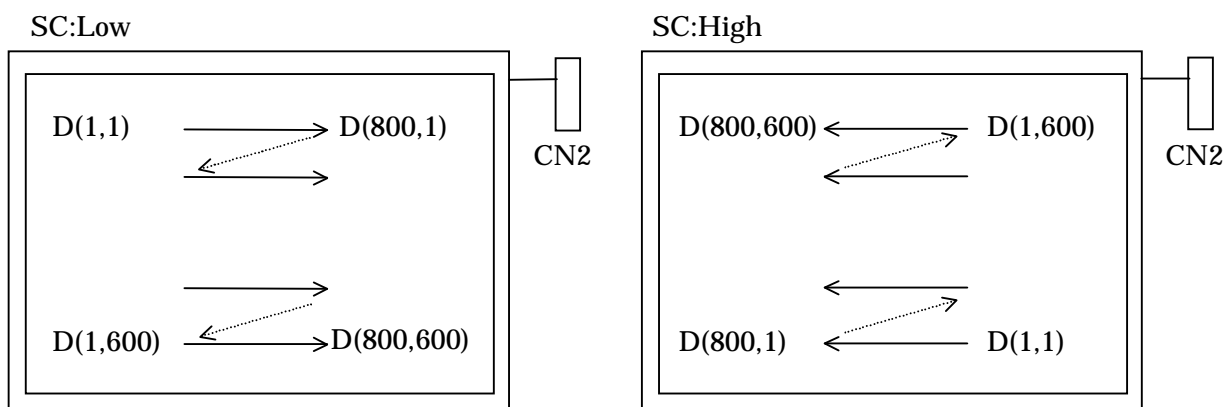
Higher n means brighter level.

2) Data

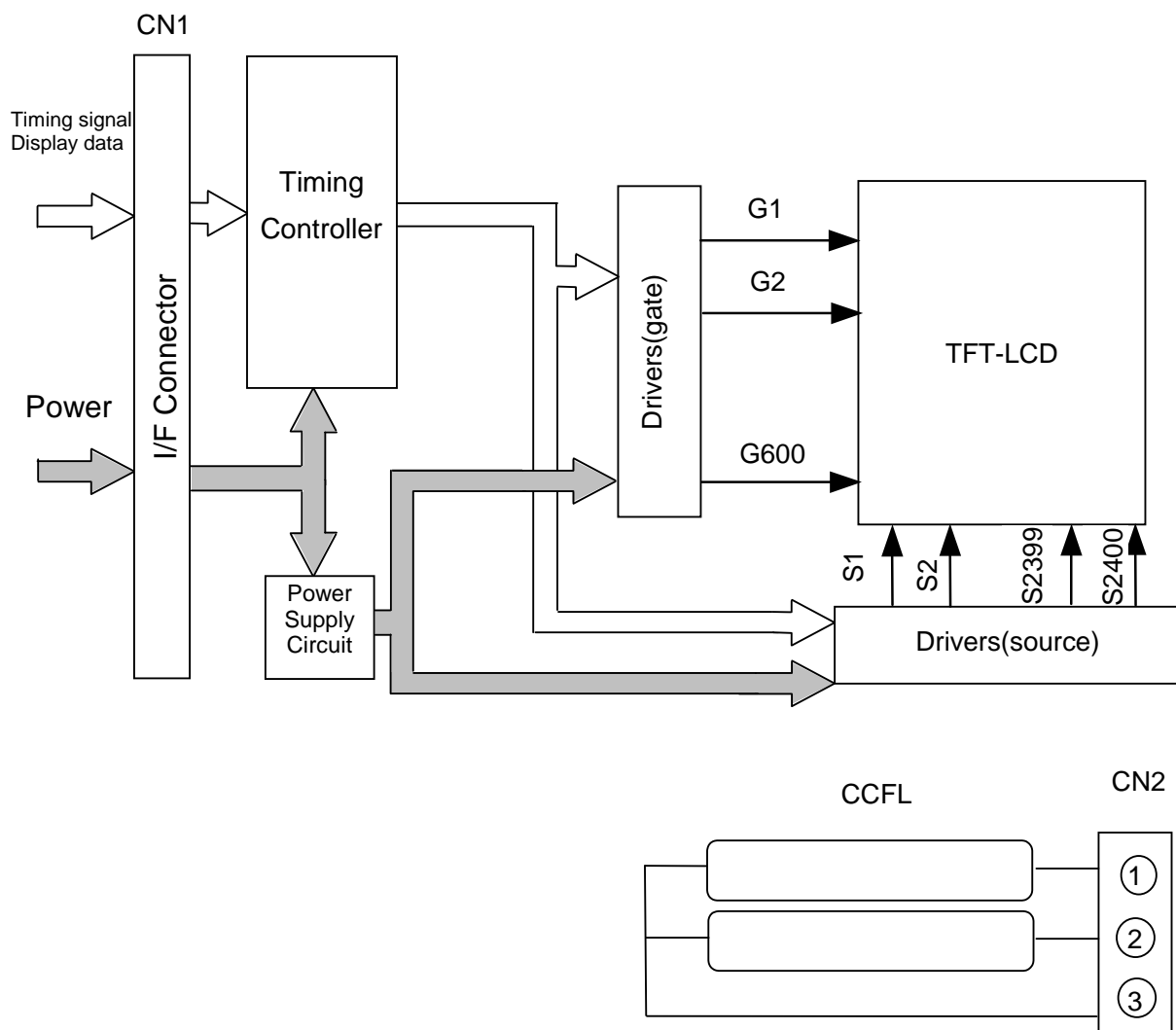
1:High, 0: Low

(4) Display Position and Scan Direction

D(X,Y) shows the data number of input signal.



7. BLOCK DIAGRAM

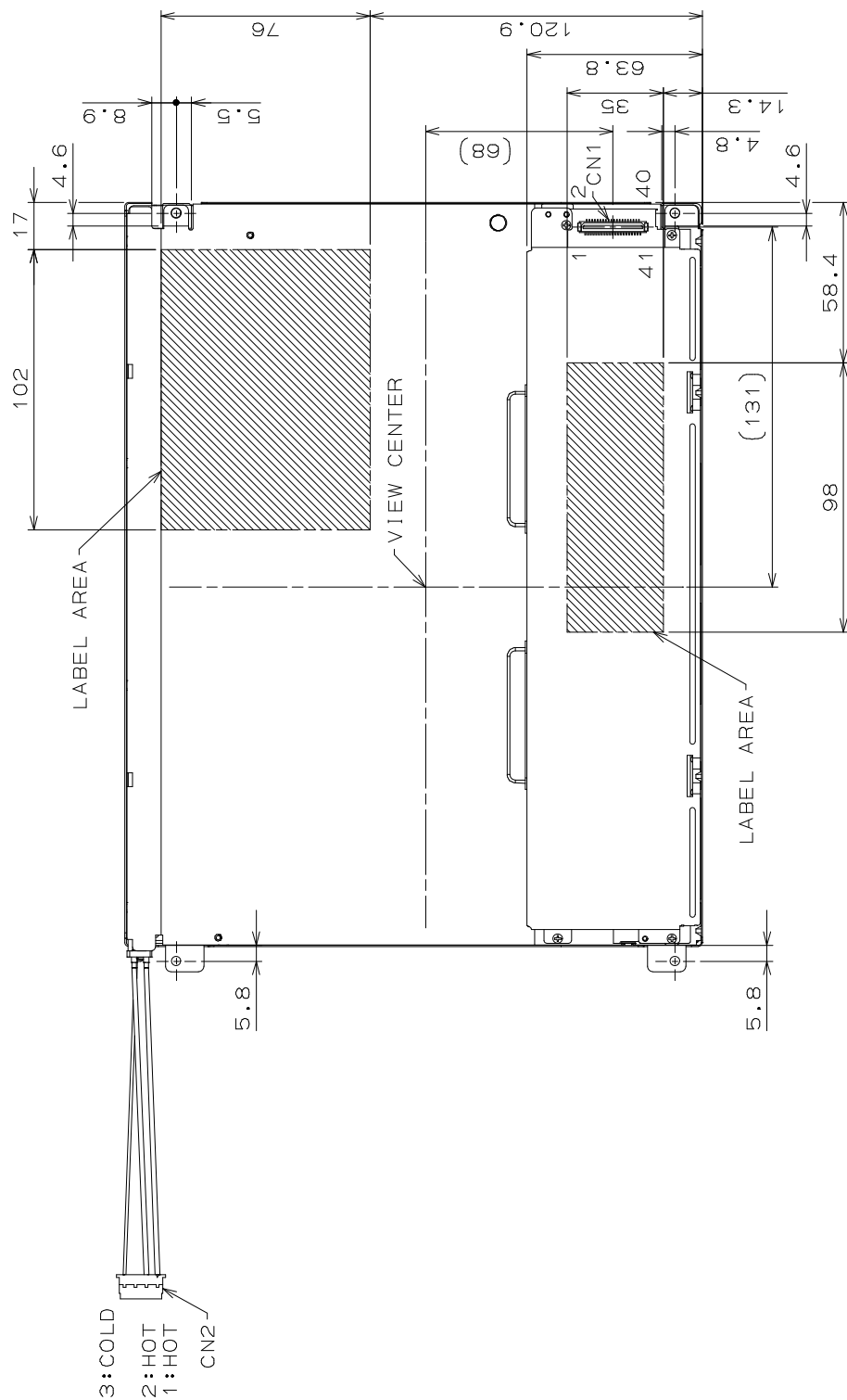


(1) Front Side



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(2) Rear Side



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- 1) Tolerance is ± 0.5 mm unless noted.
- 2) Third angle projection

CN1: DF9B-41P-1V(32)(HIROSE)
CN2: BHR-03(4-3)VS-1N(JST)

(Unit:mm)

9. OPTICAL CHARACTERISTICS

Ta=25°C, VCC=3.3V, Input Signals: Typ. values shown in Section 6

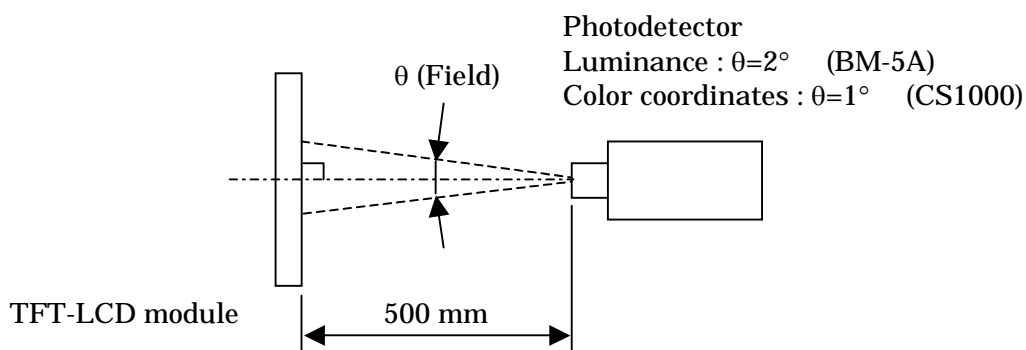
ITEM		SYMBOL	CONDITION	MIN	TYP	MAX	UNIT	Remarks
Contrast Ratio		CR	$\theta_V=0^\circ, \theta_H=0^\circ$	400	600	--	--	*1)*2)*5)
Luminance		Lw	$\theta_V=0^\circ, \theta_H=0^\circ$	360	450	--	cd/m ²	*1)*5)
Luminance Uniformity		ΔLw	$\theta_V=0^\circ, \theta_H=0^\circ$	--	--	30	%	*1)*3)*5)
Response Time		tr	$\theta_V=0^\circ, \theta_H=0^\circ$	--	4	--	ms	*1)*4)*5)
		tf	$\theta_V=0^\circ, \theta_H=0^\circ$	--	12	--	ms	*1)*4)*5)
Viewing Angle	Horizontal	θ_H	CR ≥ 10	-65~65	-80~80	--	°	*1)*5)
	Vertical	θ_V		-45~65	-60~80	--	°	*1)*5)
Image sticking		tis	2 h	--	--	2	s	*6)
Color Coordinates	Red	Rx	$\theta_V=0^\circ, \theta_H=0^\circ$	0.543	0.573	0.603	--	*1)*5)
		Ry		0.307	0.337	0.367		
	Green	Gx		0.288	0.318	0.348		
		Gy		0.506	0.536	0.566		
	Blue	Bx		0.130	0.160	0.190		
		By		0.125	0.155	0.185		
	White	Wx		0.283	0.313	0.343		
		Wy		0.299	0.329	0.359		

[Note]

These items are measured using CS1000(MINOLTA) for color coordinates, EZContrast(ELDIM) for viewing angle and CS1000 or BM-5A(TOPCON) for others under the dark room condition (no ambient light) after more than 30 minutes from turning on the lamp unless noted.

Condition: IL = 12.0 mArms, FL=43 kHz

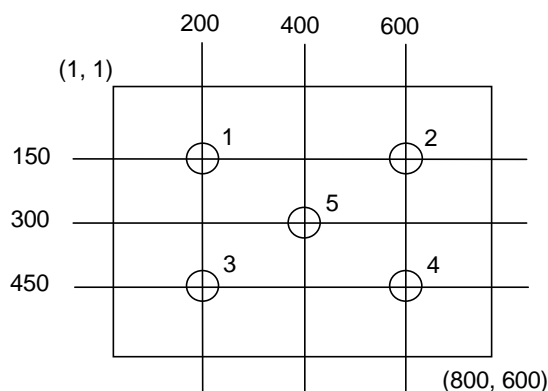
Measurement method for luminance and color coordinates is as follows.



The luminance is measured according to FLAT PANEL DISPLAY MEASUREMENTS STANDARD (VESA Standard).

*1) Measurement Point

Contrast Ratio, Luminance, Response Time, Viewing Angle, Color Coordinates: Display Center
Luminance Uniformity: point 1~5 shown in a figure below



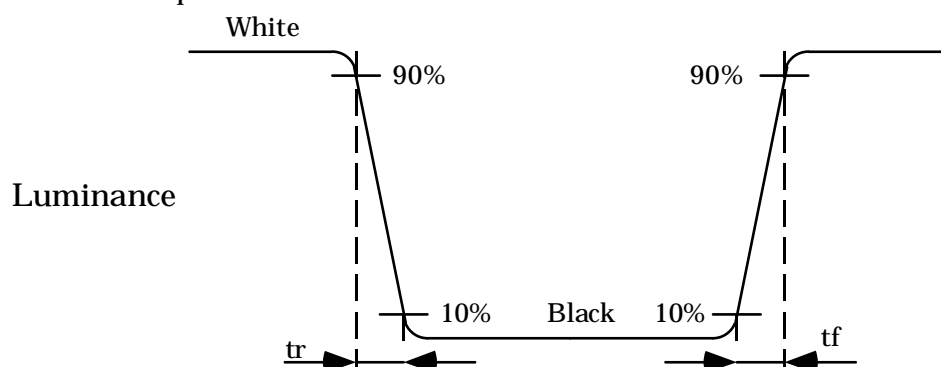
*2) Definition of Contrast Ratio

CR= Luminance with all white pixels / Luminance with all black pixels

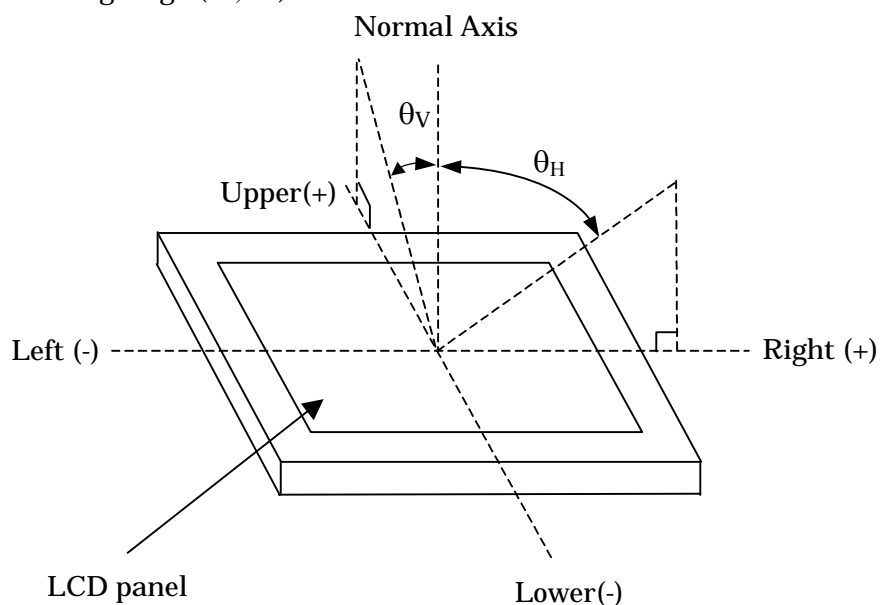
*3) Definition of Luminance Uniformity

$\Delta Lw = [Lw(MAX)/Lw(MIN) - 1] \times 100$

*4) Definition of Response Time

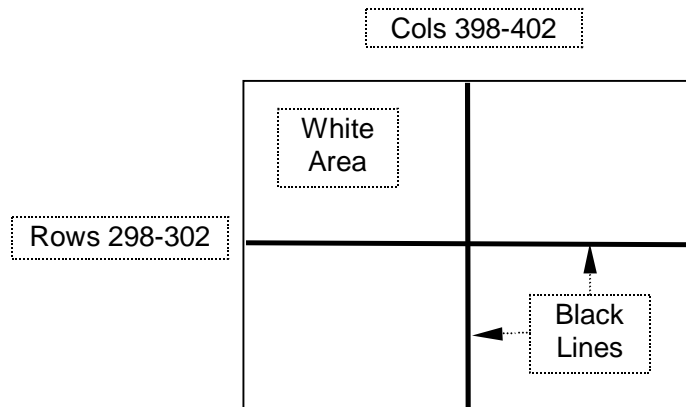


*5) Definition of Viewing Angle(θ_v , θ_H)



***6) Image sticking:**

Continuously display the test pattern shown in the figure below for two-hours. Then display a completely white screen. The previous image shall not persist more than two seconds at 25°C.



TEST PATTERN FOR IMAGE STICKING TEST

10. RELIABILITY TEST CONDITION

(1) Temperature and Humidity

ITEM	CONDITIONS
HIGH TEMPERATURE HIGH HUMIDITY OPERATION	40°C, 90%RH, 240 h (No condensation)
HIGH TEMPERATURE OPERATION	80°C, 240 h
LOW TEMPERATURE OPERATION	-30°C, 240 h
HIGH TEMPERATURE STORAGE	80°C, 240 h
LOW TEMPERATURE STORAGE	-30°C, 240 h
THERMAL SHOCK	-30°C (1h) ~ 80°C(1h), 100 cycles

(2) Shock & Vibration

ITEM	CONDITIONS
SHOCK (NON-OPERATION)	Shock level: 1470m/s ² (150G) Waveform: half sinusoidal wave, 2ms Number of shocks: one shock input in each direction of three mutually perpendicular axes for a total of six shock inputs
VIBRATION (NON-OPERATION)	Vibration level: 9.8m/s ² (1.0G) Waveform: sinusoidal Frequency range: 5 to 500Hz Frequency sweep rate: 0.5 octave /min Duration: one sweep from 5 to 500 Hz in each of three mutually perpendicular axis(each x,y,z axis: 1 hour, total 3 hours)

(3) Judgment standard

The judgment of the above tests should be made as follow:

Pass: Normal display image, no damage of the display function. (ex. no line defect)

Partial transformation of the module parts should be ignored.

Fail: No display image, damage of the display function. (ex. line defect)

11. INSPECTION STANDARDS

Inspection condition is as follows:

- Inspection Area: active area
- Viewing distance: approximately 35 cm.
- Viewing angle: normal to the LCD panel $\pm 10^\circ$ horizontal and vertical.
- Ambient temperature: approximately 25°C.
- Ambient light: 300 - 500 lx.

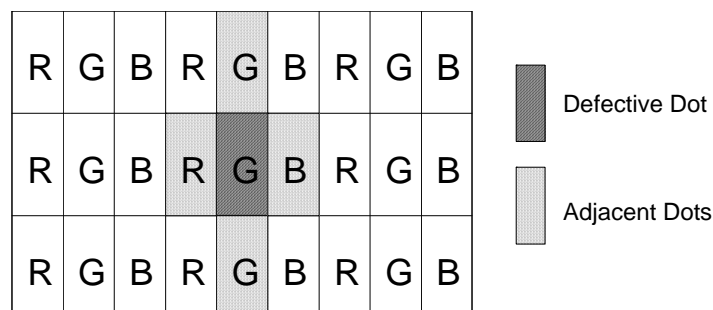
Bright Dot is defined as follows:

Visible through 5% transmission ND filter under the condition that black image (color 0) is on the display.

DEFECT TYPE		LIMIT	
VISUAL DEFECT	SCRATCH	$0.01 \text{ mm} < W \leq 0.05 \text{ mm}$ $L \leq 10 \text{ mm}$	$N \leq 4$
		$0.01 \text{ mm} < W$ $10 \text{ mm} < L$	$N = 0$
		$0.05 \text{ mm} < W$	$N = 0$
	DENT	$0.2 \text{ mm} < \phi \leq 0.4 \text{ mm}$	$N \leq 4$
		$0.4 \text{ mm} < \phi$	$N = 0$
	BLACK SPOT BUBBLE	$0.2 \text{ mm} < \phi \leq 0.4 \text{ mm}$	$N \leq 5$
		$0.4 \text{ mm} < \phi$	$N = 0$
	LINT	$L \leq 3 \text{ mm}$ $W \leq 0.1 \text{ mm}$	$N \leq 4$
		$3 \text{ mm} < L$ $W \leq 0.1 \text{ mm}$	$N = 0$
		$0.1 \text{ mm} < W$	ACCORDING TO BLACK SPOT
ELECTRICAL DEFECT	BRIGHT DOT	$N \leq 5$	
	DARK DOT	$N \leq 5$	
	TOTAL DOT	$N \leq 8$	
	TWO ADJACENT DOT BRIGHT DOT DARK DOT	$\leq 2 \text{ PAIRS}$ $\leq 2 \text{ PAIRS}$	
	THREE OR MORE ADJACENT DOT	NOT ALLOWED	
	LINE DEFECT	NOT ALLOWED	

*1) W: width, L: length, ϕ : diameter, N: number

*2) DEFINITION OF ADJACENT



The defects that are not defined above and considered to be problem shall be reviewed and discussed by both parties.

12. OTHER FEATURE

This LCD module complies with RoHS ^{*)} directive.

^{*)} RoHS: Restriction of the use of certain hazardous substances in electrical and electronic equipment

13. HANDLING PRECAUTIONS FOR TFT-LCD MODULE

Please pay attention to the followings in handling TFT-LCD products;

(1) ASSEMBLY PRECAUTION

- a. Please mount the LCD module by using mounting hole with a screw clamping torque (recommended value: 0.3 Nm). Please do not bend or wrench the LCD module in assembling. Please do not drop, bend or twist the LCD module in handling.
- b. Please design display housing in accordance with the following guide lines.
 - (a) Housing case must be designed carefully so as not to put stresses on LCD and not to wrench module.
 - (b) Keep sufficient clearance between LCD module back surface and housing when the LCD module is mounted. Approximately 1.0mm of the clearance in the design is recommended taking into account the tolerance of LCD module thickness and mounting structure height on the housing.
 - (c) When some parts, such as, FPC cable and ferrite plate, are installed underneath the LCD module, still sufficient clearance is required, such as 0.5mm. This clearance is, especially, to be reconsidered when the additional parts are implemented for EMI countermeasure.
 - (d) Design the inverter location and connector position carefully so as not to give stress to lamp cable, or not to interfere the LCD module by the lamp cable.
 - (e) Keep sufficient clearance between LCD module and the others parts, such as inverter and speaker so as not to interfere the LCD module. Approximately 1.0mm of the clearance in the design is recommended.
 - (f) To avoid local elevation/decrease of temperature, considering location of heating element, heat release, thermal design should be done.
- c. Please do not push or scratch LCD panel surface with anything hard. And do not soil LCD panel surface by touching with bare hands. (Polarizer film, surface of LCD panel is easy to be flawed.)
- d. Please wipe off LCD panel surface with absorbent cotton or soft cloth in case of it being soiled.
- e. Please wipe off drops of adhesives like saliva and water on LCD panel surface immediately. They might damage to cause panel surface variation and color change.
- f. Please do not take a LCD module to pieces and reconstruct it. Resolving and reconstructing modules may cause them not to work well.
- g. Please do not touch metal frames with bare hands and soiled gloves. A color change of the metal frames can happen during a long preservation of soiled LCD modules.
- h. Please handle metal frame carefully because edge of metal frame is very sharp.
- i. Please pay attention to handling lead wire of backlight so that it is not tugged in connecting with inverter.

- j. Please connect the metal frame of LCD module to GND in order to minimize the effect of external noise and EMI.
- k. Be sure to connect the cables and the connectors correctly.

(2) OPERATING PRECAUTIONS

- a. Please be sure to turn off the power supply before connecting and disconnecting signal input cable.
- b. Please do not change variable resistance settings in LCD module. They are adjusted to the most suitable value. If they are changed, it might happen LCD does not satisfy the characteristics specification.
- c. LCD backlight takes longer time to become stable of radiation characteristics in low temperature than in room temperature.
- d. The interface signal speed is very high. Please pay attention to transmission line design and other high speed signal precautions to satisfy signal specification.
- e. A condensation might happen on the surface and inside of LCD module in case of sudden change of ambient temperature. Please take care so as not to cause any damage mentioned on (1)-e.
- f. Please pay attention not to display the same pattern for very long time. Image might stick on LCD. Even if image sticking happens, it may disappear as the operation time proceeds.
- g. Please obey the same safe instructions as ones being prepared for ordinary electronic products.

(3) PRECAUTIONS WITH ELECTROSTATICS

- a. This LCD module use CMOS-IC on circuit board and TFT-LCD panel, and so it is easy to be affected by electrostatics. Please be careful with electrostatics by the way of your body connecting to the ground and so on.
- b. Please remove protection film very slowly from the surface of LCD module to prevent from electrostatics occurrence.

(4) STORAGE PRECAUTIONS

LCD should be stored in the room temperature environment with normal humidity. The LCD inventory should be processed by first-in first-out method.

(5) SAFETY PRECAUTIONS

- a. When you waste damaged or unnecessary LCDs, it is recommended to crush LCDs into pieces and wash them off with solvents such as acetone and ethanol, which should later be burned.
- b. If any liquid leaks out of a damaged glass cell and comes in contact with the hands, wash off thoroughly with soap and water.
- c. Be sure to turn off the power supply when inserting or disconnecting the cable.

- d. Inverter should be designed carefully to limit or stop its function when over current is detected on the on the lamp.

(6) OTHERS

- a. A strong incident light into LCD panel may cause deterioration to polarizer film, color filter, and other materials, which will degrade the quality of display characteristics. Please do not expose LCD module under strong Ultraviolet rays for a long time.
- b. Please pay attention to a panel side of LCD module not to contact with other materials in preserving it alone.
- c. For the packaging box handling, please see and obey with the packaging specification datasheet.
- d. Please do not reuse the Lamp Unit which is once removed.

14. REVISION STATUS

Rev	Revision Status	Rev.Date	Prepared	Checked
				Approved
First	First Revision	Feb.18,'10	Y.Tsuda	K.Ichikawa
				T.Ikemoto

AA121 SERIES PACKAGING SPECIFICATION

COMPANY PROPRIETARY
NOT TO BE REPRODUCED OR DISCLOSED WITHOUT SPECIFIC
WRITTEN PERMISSION OF MITSUBISHI ELECTRIC CORPORATION
(THIS IS A RED INK STAMP)

MITSUBISHI ELECTRIC Corp.

Date: Feb.18,'10

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4	CAUTIONS OF SHIPPING & STORAGE	6
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1. PACKAGING BOX

material:	cardboard, polyethylene form(Anti-electrostatic spec.)
construction:	See fig. 1
max. packaging number:	10 pcs.
dimension:	451 (W) × 413 (D) × 381 (H) [mm] (Tolerance is ±15mm)
mass(including 10 modules):	10.0 kg
label:	Labels are put on the box.(See fig. 2, 3, 4, 5)

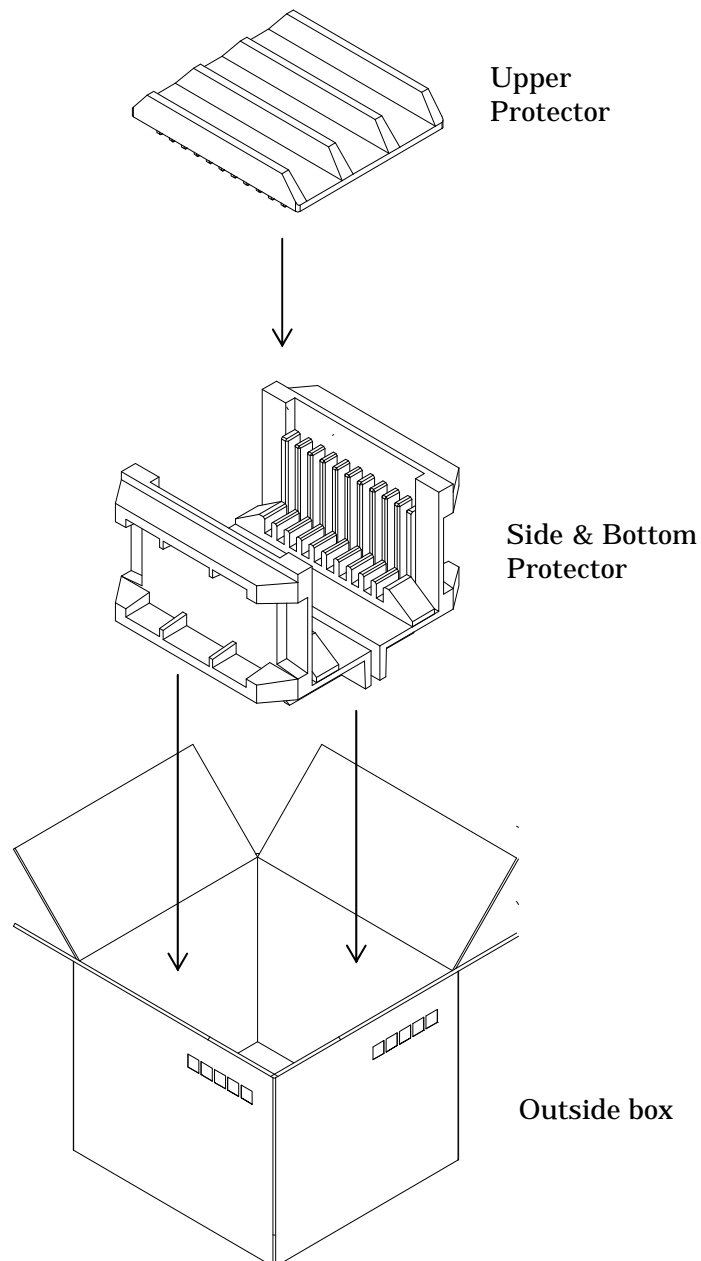


Fig. 1. Illustration of packaging box structure

Product name	Packaging number
Bar-code	Bar-code
Serial No.	Serial No.
Bar-code	Bar-code
Serial No.	Serial No.
Bar-code	Bar-code
Serial No.	Serial No.
Bar-code	Bar-code
Serial No.	Serial No.
Bar-code	Bar-code
Serial No.	Serial No.
Bar-code	Bar-code

Fig.2 Label 1

	Box No.
	Mass
Shipping No. Bar-code	
Shipping No. Bar-code	
Packaging No. Bar-code	
Shipping No. Bar-code	
Products name Bar-code	

Fig.3 Label 2

Overseas sales office

Product name

Shipping No.

Box No.

MADE IN _____

Bar-code

Shipping date

Fig.4 Label 3

ABC

TFT-LCD:AA121****

P/O NO. XXX XXXXXXXX

C/S NO. 001 OF 032

MADE IN JAPAN

1999/01/14 001

JA91E4001

Fig.5 Sample of Label 3

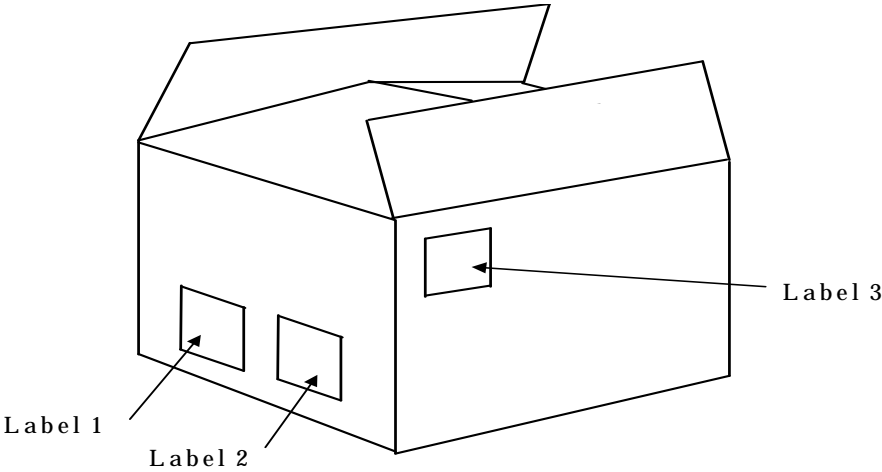


Fig. 6. Location of Labels

2. LOCATION OF LABEL ON THE PACKAGING BOX

* Labels are put on the box.(See Fig.6)

3. PACKAGING FORM OF PRODUCT

- Each of LCD module is packed in anti-electrostatic bag(Fig. 7)
- Packed LCD module is put in the packaging box.(Fig. 8)
- The packaging box accumulates maximum 10 modules.
- Upper protector is put on the products and shut the box.(Fig. 9)

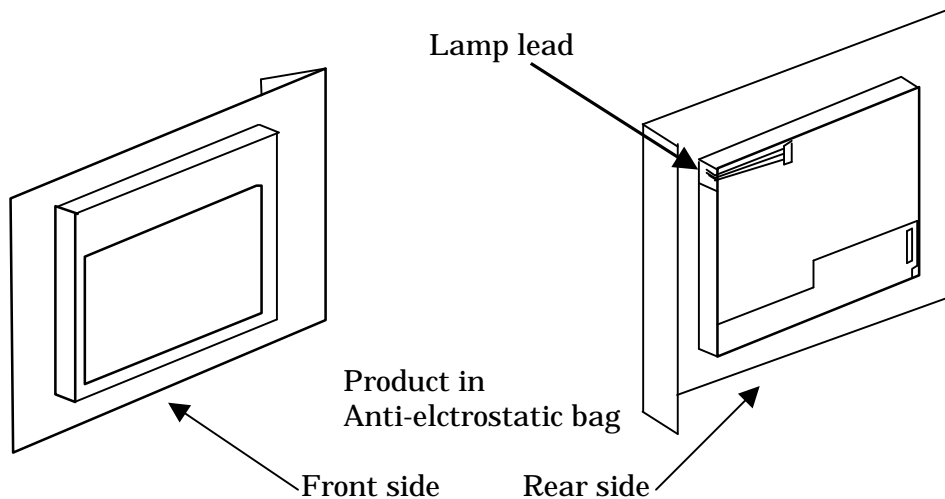


Fig. 7

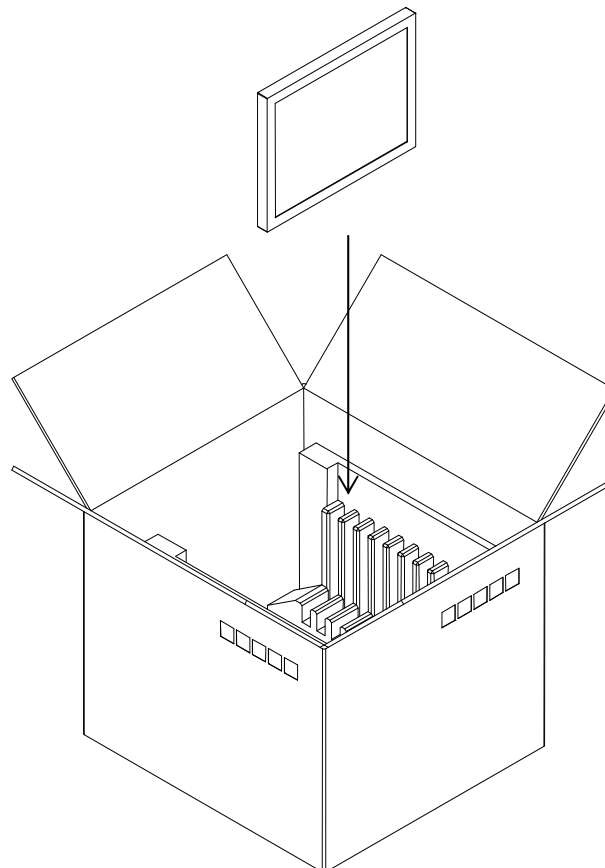


Fig. 8

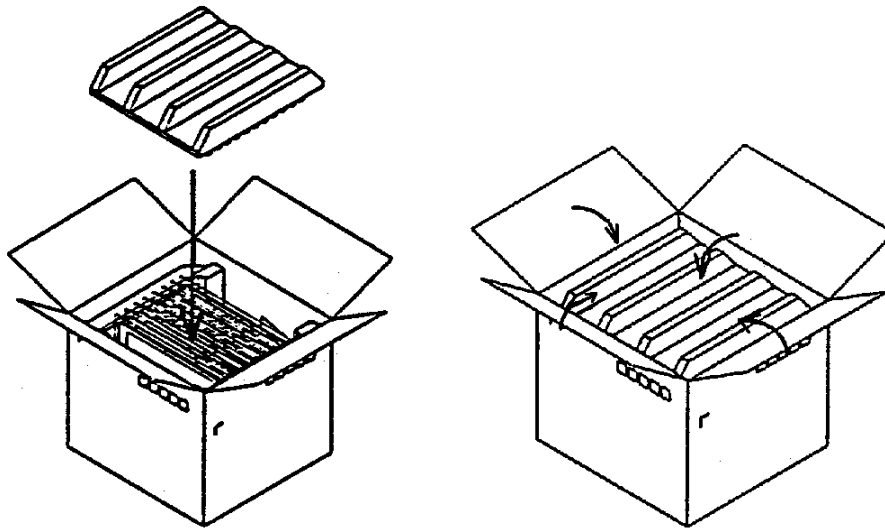


Fig. 9

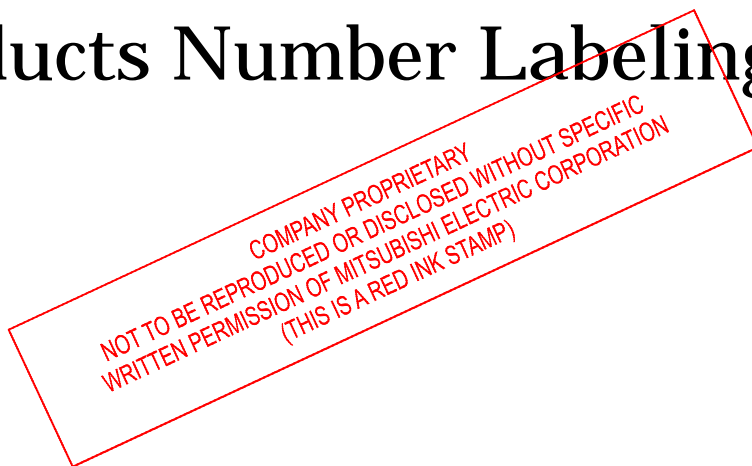
4. CAUTIONS OF SHIPPING & STORAGE

- (1) Do not turn the packaging upside down while storage and transportation. The boxes should not be piled up more than 5.
- (2) Packaging box and inner case for LCDs are made of cardboard. So please pay attention not to get them wet. (Such like keeping them in high humidity or wet place can occur getting them wet.)
- (3) Keep off from direct sunlight exposure. Please store under room temperature & low humidity in original packaging condition when they were shipped.
- (4) Packaging box and inner case for LCD are designed to protect the LCDs from the damage or scratching during transportation. Please do not open except picking LCDs up from the box.
- (5) Please handle packaging box with care not to give them sudden shock and vibrations. And also please do not throw them up.
- (6) Keep other cautions described in handling manual.

5 . REVISION STATUS

Rev.	Description	Date	Prepared	Checked
				Approved
B	First Revision	Feb.18,'10	Y.Tsuda	K.Ichikawa
				T.Ikemoto

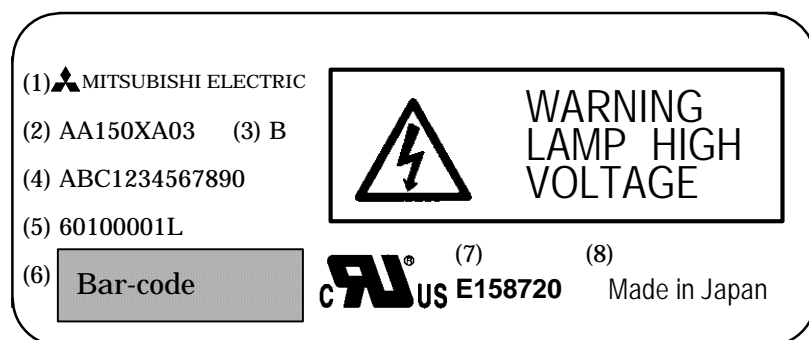
Products Number Labeling Forms



MITSUBISHI ELECTRIC Corp.

Date: May.21,'08

Products number label is constructed as below;



Example of Products Number Label

(1) Brand Name, Symbol

(2) Products Name

(3) Classification for Internal Use

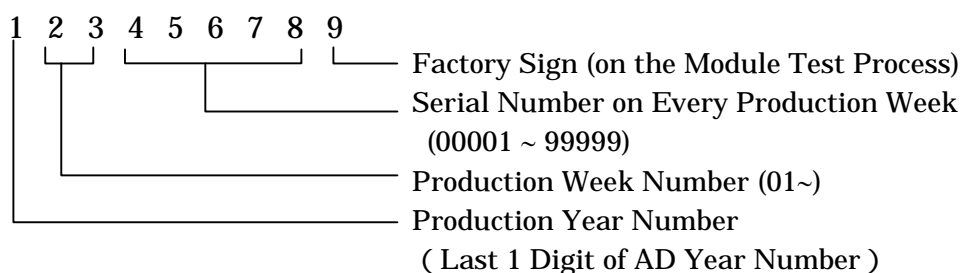
Blank or Alphabet or Number or Symbol etc.

ex.1: A ex.2: *

(4) Production Key Number (13 Digits)

(ID Number for Production Control)

(5) Date Code (Serial Number, Factory Sign)



(6) Bar-code(Date Code)

Bar-code Line for computer reading Date Code mentioned as above.

(7) UL File No.

(8) Production Country

LAMP UNIT for 12.1"SVGA (AA121SR**)

TECHNICAL SPECIFICATION

COMPANY PROPRIETARY
NOT TO BE REPRODUCED OR DISCLOSED WITHOUT SPECIFIC
WRITTEN PERMISSION OF MITSUBISHI ELECTRIC CORPORATION
(THIS IS A RED INK STAMP)

AA121SR_B_LAMP

mitsubishi electric corp.

Date: Dec.29,'09

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1. APPLICATION

This technical literature applies to the replaceable lamp unit that is for 12.1" SVGA TFT-LCD module industrial use(model name: AA121SR**) maintenance parts.

2. MECHANICAL SPECIFICATION

Item	Specification	Remarks
Outline Dimension of Reflector	267.1 × 10.9 × 8.0 (mm)	Except cable
Mass	15(g) (MAX)	
Lamp Diameter	φ2.4 (mm)	

See 8. DRAWING OF OUTLINE DIMENSIONS (Page 4)

3. ENVIRONMENTAL CONDITIONS

Item	Operation		Non Operation		Remarks
	MIN	MAX	MIN	MAX	
Ambient Temperature	-30°C	80°C	-30°C	80°C	No Condensation

Top, Tstg ≤ 40°C : 90%RH max. without condensation

Top, Tstg > 40°C : Absolute humidity shall be less than the value of 90%RH at 40°C.

4. ELECTRICAL CHARACTERISTICS

CCFL unit specification values follow the corresponding LCD specification.

5. OPTICAL CHARACTERISTICS

CCFL unit specification values follow the corresponding LCD specification.

6. LIFE TIME OF THE LAMP UNIT

Environmental Conditions are as follows:

Ambient temperature is 25±5°C.

Lamp Current is 12.0 mArms.

Continuous Operation	50,000 h
Number of turning on and off	100,000 times (30 sec ON-OFF)

- (1) Lamp life time is defined as the time either when the brightness becomes 50% of the initial value, or when the starting lamp voltage does not meet the value specified in the table of section 4.
- (2) The life time of the backlight depends on the ambient temperature. The life time will decrease under low/high temperature.

7. INTERFACE PIN CONNECTION

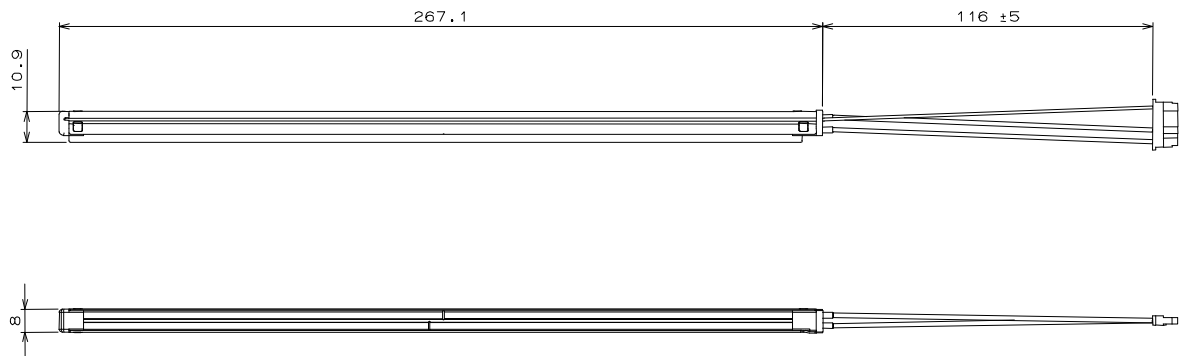
Backlight-side connector: BHR-03(4-3)VS-1N (JST)

Inverter-side connector: SM04(4.0)B-BHS(LF)(SN) (JST)

Pin No.	Symbol	Function
1, 2	CTH	VLH (High voltage)
3	CTL	VLL (Low voltage)

[Note]VLH – VLL = VL

8. DRAWING OF OUTLINE DIMINTIONS



9. METHOD OF REPLACING THE LAMP UNIT

(1) Precautions

Please pay attention to the following items while replacing the Lamp Unit.

- a. Please do not damage the LCD Panel Surface, and do not touch it with bare hands.
(Wearing gloves is recommended.)
- b. Please be careful with electrostatics, and work in clean environment to prevent entering dust and/or foreign materials that may cause bad display image.
(Using clean booth or similar environment is recommended.)
- c. Please be careful of the metal frame edge.
- d. Please do not reuse the Lamp Unit which is once removed.

(2) Method of replacing the Lamp Unit

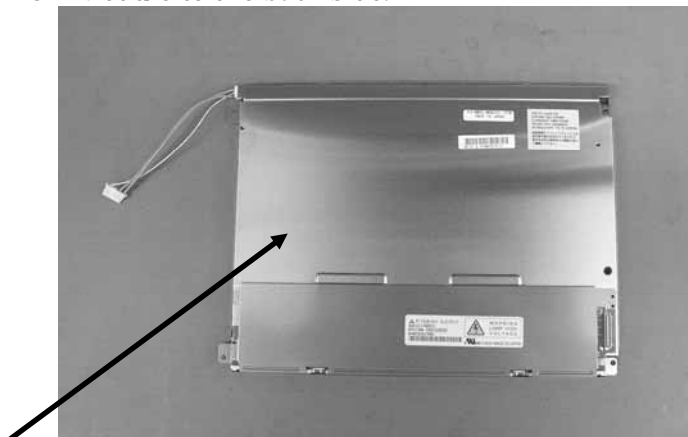
- 1) Put the TFT-LCD Module on the table.(LCD Panel Surface is upside.)



Please check the LCD Panel Surface for scratch, dust, and foreign materials.

Picture 1

- 2) Turn the TFT-LCD Module to the back side.

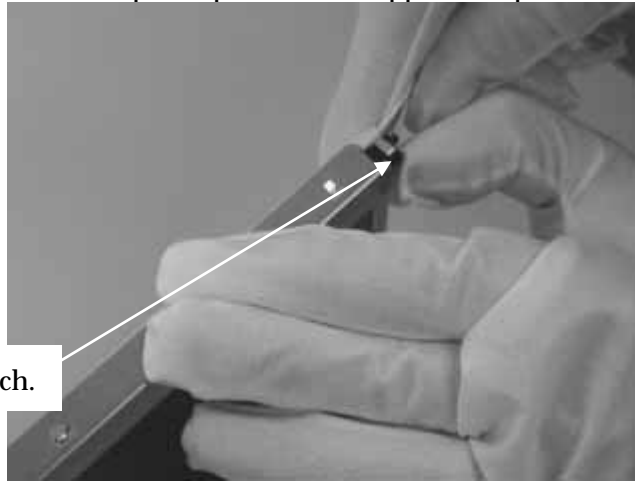


Picture 2

Please check the cable for dust and foreign materials.

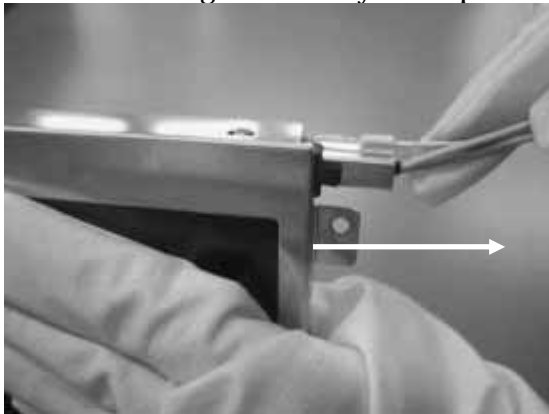
3) Stand the TFT-LCD Module up and pull out the upper Lamp Unit while pressing the latch.

Press the latch.



Picture 3

4) Pull all cables together slowly while pressing the latch to remove the Lamp Unit.



Picture 4



Picture 5

5) Picture 6 shows the TFT-LCD Module after removing the Lamp Unit.



Picture 6

- Please do not reuse the Lamp Unit which is once removed.

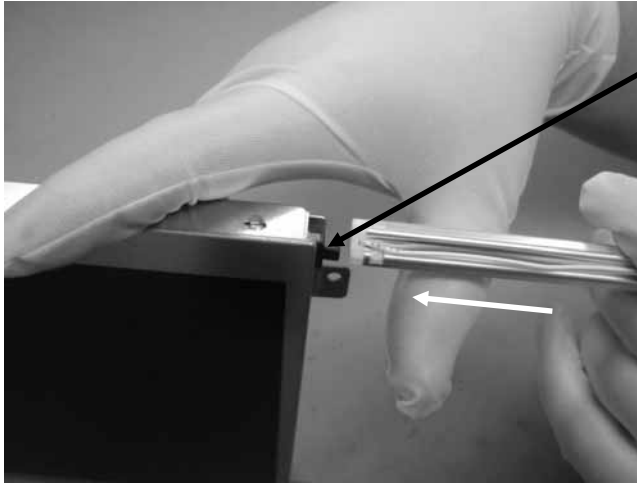
6) Prepare to insert the new Lamp Unit.

- Open the package and take the new Lamp Unit out.
- Check the new Lamp Unit for dust and foreign materials.

7) Stand the TFT-LCD module and insert the new Lamp Unit.

Lamp Unit should be inserted in the way that reflector sheet is between light guide and Lamp Unit. Do not insert Lamp Unit between reflector sheet and light guide.

Please pay attention to insert direction.



Picture 7

Press the latch of the black plastic frame and insert the new Lamp Unit.

Lamp Unit should be inserted in the way that reflector sheet is between light guide and Lamp Unit. Do not insert Lamp Unit between reflector sheet and light guide. Also, make sure that low voltage cable (thin cable) is straight and not loosened.

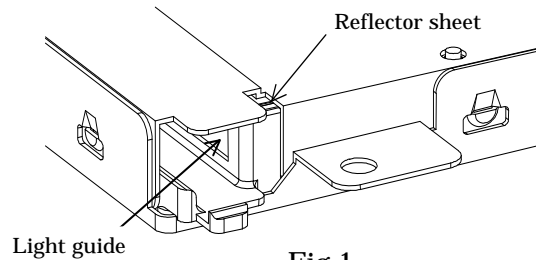
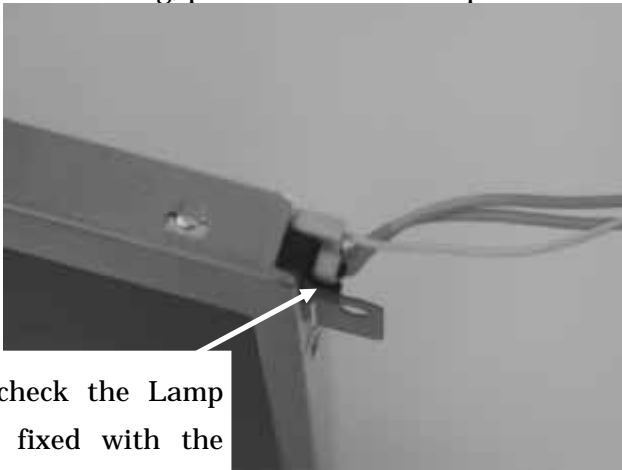


Fig.1

8) After inserting, please check the Lamp Unit is fixed with the latch.



Please check the Lamp Unit is fixed with the latch.

Picture 8

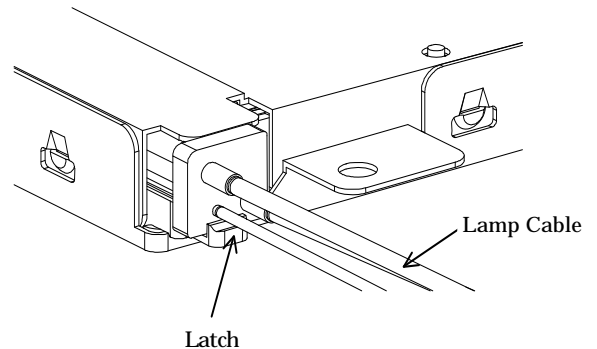


Fig.2

9) After replacing the Lamp Unit, please check the following items.

- Appearance of TFT-LCD Module is not changed after replacing Lamp Unit.
(See. Picture 1 and Picture 2)
- There is no damage, dust, or foreign materials on the LCD Panel Surface.
- Install the TFT-LCD Module back to the system then check if backlight operates properly.

10. REVISION STATUS

Rev.	Description	Rev. Date	Prepared	Checked
				Approved
A	First Revision	Dec.29,'09	Y.Tsuda	K.Ichikawa
				T.Ikemoto