12.1” XGA

TECHNICAL SPECIFICATION

AA121XN11-CF1

MITSUBISHI ELECTRIC Corp.

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CONTENTS

1. APPLICATION

This specification applies to color TFT-LCD module, AA121XN11-CF1.

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(1) Standard Usage

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(2) Special Usage

Medical equipment, safety equipment, transportation equipment, provided, however, that TFT-LCD is necessary to its operation.

(3) Specific Usage

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Please contact and consult a MITSUBISHI sales representative for any questions regarding this product.

2. OVERVIEW

AA121XN11-CF1 is 12.1" color TFT-LCD (Thin Film Transistor Liquid Crystal Display) module composed of LCD panel, driver ICs, control circuit, backlight unit, touch panel, and cover glass.

By applying 6 bit or 8 bit digital data, 1024 × 768, 262k-color or 16.7M-color images are displayed on the 12.1" diagonal screen. Input power voltages are single 3.3 V for LCD driving and 5.0 V for touch panel controller. The type of data and control signals are digital and transmitted via LVDS interface per Typ. 65 MHz clock cycle.

Driver circuit for LED backlight is not included in this module. General specifications are summarized in the following table:

ITEM		SPECIFICATION
Display Area (mm)		245.76(H) × 184.32(V) (12.1-inch diagonal)
Number of Dots		1024 × 3 (H) × 768 (V)
Pixel Pitch (mm)		0.240 (H) × 0.240 (V)
Color Pixel Arrangement		RGB vertical stripe
Display Mode		Normally white
Number of Color		262k(6 bit/color), 16.7M(8 bit/color)
Luminance (cd/m^2)		1170
Viewing Angle (CR ≥ 10)		–80~80° (H), –80~80° (V)
Cover Glass	Cover Glass Surface	Anti-reflection
	Thickness (mm)	1.8
	Glass Type	Strengthened glass
	Surface Hardness	3H
Electrical Interface		LVDS (6 bit/8 bit)
Viewing Direction		Higher contrast ratio: 6 o'clock Less gray scale reversal: 12 o'clock
Module Size (mm)		260.5 (W) × 203.0 (H) × 14.5 (D)
Module Mass (g)		1000
Backlight Unit		LED, edge-light
Touch Panel		Projective capacitive
Touch Panel Interface		UART / USB *1)

Characteristic value without any note is typical value.

*1) UART: Universal Asynchronous Receiver Transmitter
UART and USB are used exclusively.

3. ABSOLUTE MAXIMUM RATINGS

ITEM	SYMBOL	MIN.	MAX.	UNIT
Power Supply Voltage for LCD	VCC	–0.3	4.0	V
Logic Input Voltage	VI	–0.3	VCC+0.3	V
Backlight (LED) Current	IF	0	180	mA
Touch Panel Voltage	VDD5	0	6.0	V
Touch Panel Input Voltage	VI_{TP}	–0.3	VDD5+0.3	V
Operation Temperature (Touch Panel) Note 1,2)	$T_{op(TouchPanel)}$	–30	70	°C
Operation Temperature (Ambient) Note 2)	$T_{op(Ambient)}$	–30	70	°C
Storage Temperature Note 2)	T_{stg}	–30	80	°C

[Note]

1) Measured at the center of active area and at the center of panel back surface

2) Top,Tstg ≤ 40°C : 90%RH max. without condensation

Top,Tstg > 40°C : Absolute humidity shall be less than the value of 90%RH at 40°C without condensation.

4. ELECTRICAL CHARACTERISTICS

(1) TFT-LCD

Ambient temperature: Ta = 25°C

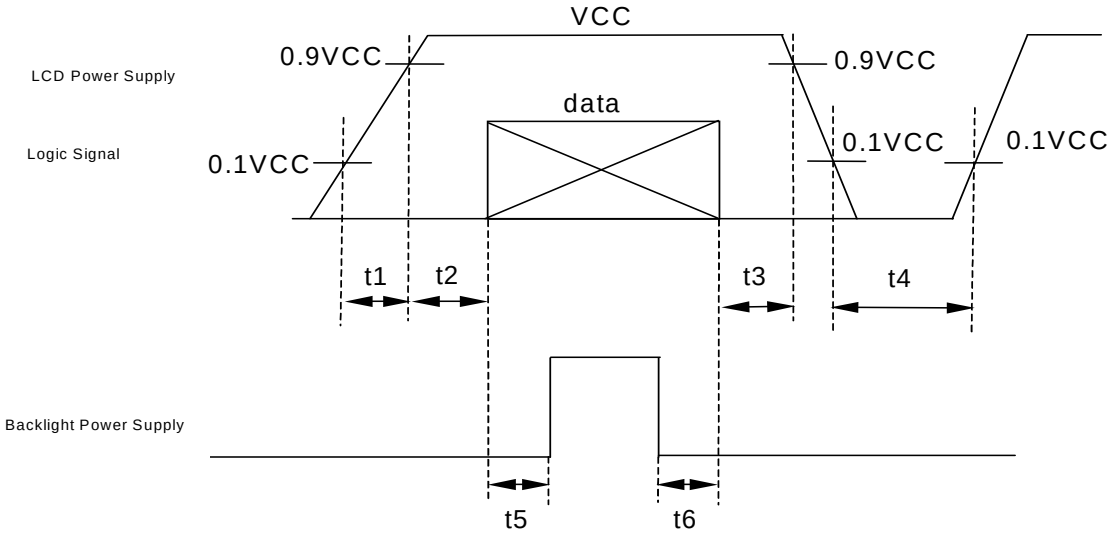
ITEM		SYMBOL	MIN.	TYP.	MAX.	UNIT	Remarks
Power Supply Voltages for LCD		VCC	3.0	3.3	3.6	V	*1)
Power Supply Currents for LCD		ICC	--	400	720	mA	*2)
Permissive Input Ripple Voltage		VRP	--	--	100	mVp-p	VCC=+3.3V
Logic Input Voltage	High	VIH	0.8×VCC	--	VCC	V	MODE, SC
	Low	VIL	0	--	0.2×VCC	V	MODE, SC

*1) Power and signals sequence:

0.1 ms ≤ t1 ≤ 10 ms　　200ms ≤ t4

0 < t2 ≤ 50ms　　200ms ≤ t5

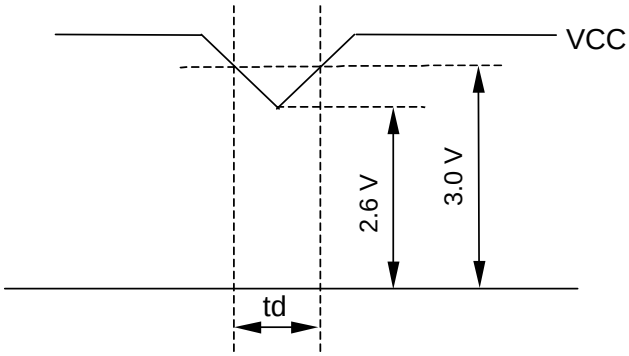
0 < t3 ≤ 50ms　　0 ≤ t6



data: RGB DATA, DCLK, DENA, MODE, SC

VCC-dip conditions:

When VCC < 2.6V or VCC < 3.0V and 10ms < td, this product may not work normally.
Please reset power supply according to the power and signals sequence (see 4.(1)*1)).



*2) VCC = +3.3 V , f_H = 48.4 kHz, f_V = 60 Hz, f_{CLK} = 65 MHz
Display image at typical power supply current value is 256-gray-bar pattern (8 bit), 768 line mode.

*3) Fuse

Parameter	Fuse Type Name	Supplier	Remark
VCC	FCC16162AB	Kamaya Electric Co., Ltd.	*)

*) The power supply capacity should be designed to be more than the fusing current.

(2) Backlight

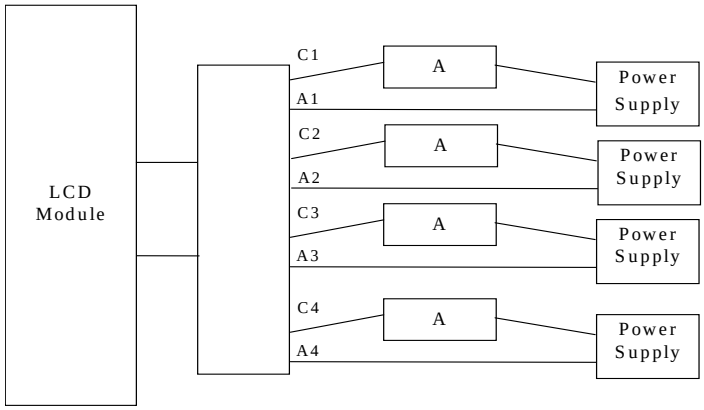
ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT	Remarks
LED Voltage	VF	--	(18)	21.6	V	IF = 120 mA, Ta = 25°C, *2)
		--	--	22.2	V	IF = 120 mA, Ta = 0°C
		--	--	22.9	V	IF = 120 mA, Ta = –30°C
LED Current	IF	--	120	130	mA	Ta = 25°C, *1), *3)
LED Life Time	LT	80,000	100,000	--	h	IF = 120 mA, Ta = 25°C *4), *5), Continuous operation

[Note]

*1) Constant Current Drive

*2) The Voltage deviation between strings: $|V_{fMAX} - V_{fMIN}| \leq 2V$

*3) LED Current measurement method:



*4) LED life time is defined as the time when the brightness becomes 50% of the initial value.

*5) The life time of the backlight depends on the ambient temperature. The life time will decrease under high temperature.

(3) Touch Panel

Electrical Characteristics Ambient temperature: Ta = 25°C

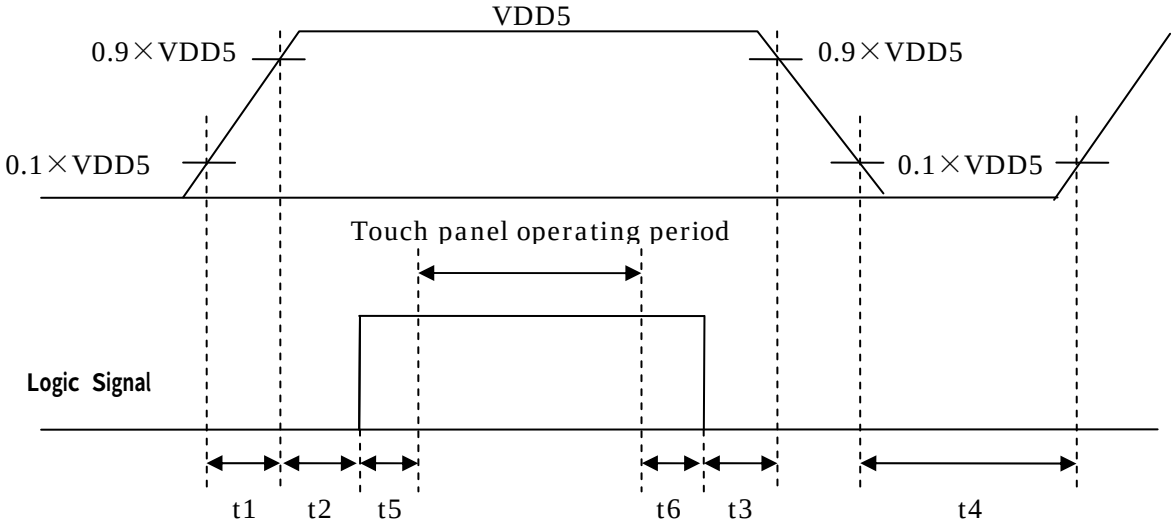
ITEM		SYMBOL	MIN.	TYP.	MAX.	UNIT	Remarks
Touch Panel Voltage		VDD5	4.5	5.0	5.5	V	*1)
Touch Panel Current		ICCtp	--	50	200	mA	
Permissive Input Ripple Voltage		VRPtp	--	--	100	mVp-p	VDD5 = +5.0 V *2)
Logic Input Voltage	High	VIHtp	0.8×VDD5	--	VDD5	V	CKW, SC, DIN, RESET, *3)
	Low	VILtp	0	--	0.2×VDD5	V	
Logic Output Current	High	IOH	–5.0	--	0	mA	DOUT *4)
	Low	IOL	0	--	5	mA	
Multi-Touch Points			--	2	--	point	
Position Accuracy		ΔEx	–3	--	3	mm	Inner area*5)
		ΔEy	–4.5	--	4.5	mm	Outer frame*5)
Position Coordinate Output Rate (standard)		--	--	100	--	sps	Single touch *6)
		--	--	60	--		Dual touch
Dual Touch Detection Distance		Δdx Δdy	40	--	--	mm	*5)

*1) Power and signals sequence:

0.1 ms ≤ t1 ≤ 10 ms 200 ms ≤ t4

0 < t2 ≤ 50 ms 2000 ms ≤ t5

0 < t3 ≤ 50 ms 0 ≤ t6



Initialization of touch panel controller (calibration of touch panel) is carried out during period between power supply turning on and start of touch panel operation (t1+t2+t5), therefore please do not touch surface with finger, hold hands near touch surface, nor put conductive material like metal on touch panel.

If the calibration is not able to be carried out successfully at the initialization process, touch panel may not work properly for sometime.

*2) Ripple noise of touch panel power supply affects stability of touch detection and position accuracy. Therefore please use stabilized power supply to touch panel.

*3) Applied to CKW(2pin),SC(3pin),DIN(5pin),RESET(9pin).
For, please input signal of USB2.0 compliance to D– (10pin) & D+(11pin).

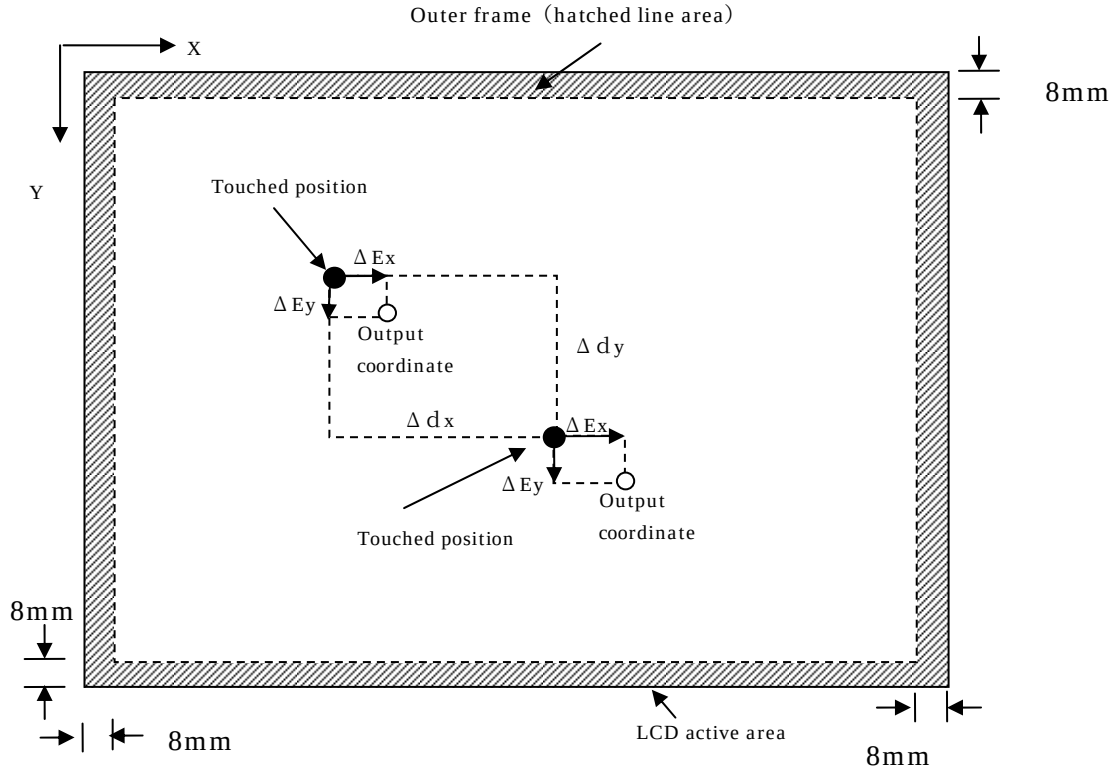
*4) Applied to DOUT(6 pin).

*5) Area of the finger touch is based on 10 mm in diameter.

Linearity is written as the difference of an actual touch position and the position coordinate which a touch controller outputs as an error (ΔEx and ΔEy stand for error length in the direction of X, Y, respectively). Dual-point touch detection distance is shown in following figure.

The coordinates accuracy of peripheral part is valid when one-point touched.

* External noise may impact the coordinate accuracy significantly.



*6) The time interval of touch position coordinate output under an initial parameter condition

*7) Fuse

Parameter	Fuse Type Name	Supplier	Remark
VDD5	FCC16501AB	Kamaya Electric Co., Ltd.	*)

*) The power supply capacity should be designed to be more than the fusing current.

5. INTERFACE PIN CONNECTION

(1)CN 1(INTERFACE SIGNAL)

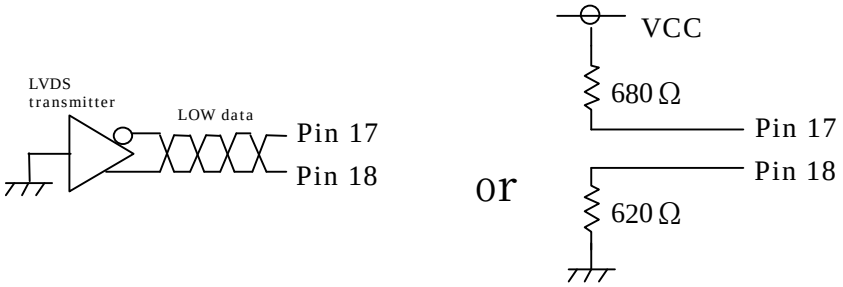
Used connector: 20186-020E-11F (I-PEX) or FI-SEB20P-HFE (JAE)

Corresponding connector: 20197-*20U-F (I-PEX) or FI-S20S, FI-SE20ME (JAE)

Pin No.	Symbol	Function (ISP 6 bit compatibility mode)		Function (ISP 8 bit compatibility mode)
		6 bit input	8 bit input	
1	VCC	+3.3 V Power supply		←
2	VCC	+3.3 V Power supply		←
3	GND	GND		←
4	GND	GND		←
5	Link 0–	R0, R1, R2, R3, R4, R5, G0	R2, R3, R4, R5, R6, R7, G2	R0, R1, R2, R3, R4, R5, G0
6	Link 0+	R0, R1, R2, R3, R4, R5, G0	R2, R3, R4, R5, R6, R7, G2	R0, R1, R2, R3, R4, R5, G0
7	GND	GND		←
8	Link 1–	G1, G2, G3, G4, G5, B0, B1	G3, G4, G5, G6, G7, B2, B3	G1, G2, G3, G4, G5, B0, B1
9	Link 1+	G1, G2, G3, G4, G5, B0, B1	G3, G4, G5, G6, G7, B2, B3	G1, G2, G3, G4, G5, B0, B1
10	GND	GND		←
11	Link 2–	B2, B3, B4, B5, DENA	B4, B5, B6, B7, DENA	B2, B3, B4, B5, DENA
12	Link 2+	B2, B3, B4, B5, DENA	B4, B5, B6, B7, DENA	B2, B3, B4, B5, DENA
13	GND	GND		←
14	CLKIN–	Clock –		←
15	CLKIN+	Clock +		←
16	GND	GND		←
17	Link3–	See: *2)	R0, R1, G0, G1, B0, B1	R6, R7, G6, G7, B6, B7
18	Link3+	See: *2)	R0, R1, G0, G1, B0, B1	R6, R7, G6, G7, B6, B7
19	MODE	Low=ISP 6 bit compatibility mode		High=ISP 8 bit compatibility mode
20	SC	Scan direction control. (Low : Normal , High : Reverse)		←

*1) Metal frame is connected to signal GND.

*2) Recommended wiring of Pin 17,18 (6 bit input)



(2)CN 2(BACKLIGHT)

Backlight-side connector: SM10B-SHLS-TF (LF)(SN) (JST)
Corresponding connector: SHLP-10V-S-B (JST)

Pin No.	Symbol	Function
1	NC	This pin should be open.
2	NC	This pin should be open.
3	LED C 1	LED cathode 1
4	LED A 1	LED anode 1
5	LED A 2	LED anode 2
6	LED C 2	LED cathode 2
7	LED C 3	LED cathode 3
8	LED A 3	LED anode 3
9	LED A 4	LED anode 4
10	LED C 4	LED cathode 4

(3) CN3 (Touch Panel Interface)

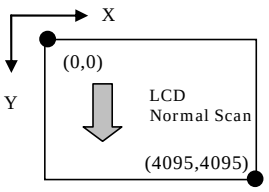
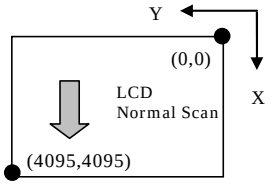
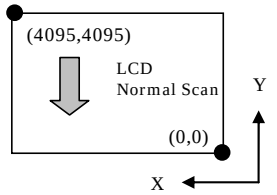
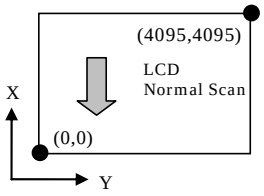
Used connector: SM12B-SHLS-TF(LF)(SN) (JST)
Corresponding connector: SHLP-12V-S-B (JST)

Pin No.	Symbol	Function	Connection to host equipment *4)	
			UART	USB
1	VDD5	Touch panel power supply(5V) *5)	Power supply 5V	NC
2	CKW	Rotation of coordinate (Clockwise) *3)	CKW	CKW
3	SC	Reverse of coordinate *3)	SC	SC
4	GND	Touch panel controller GND	GND	GND
5	DIN	UARTreceive (H:5V, L:0V) *1)	DIN	NC
6	DOUT	UART send (H:5V, L:0V) *1)	DOUT	NC
7	TEST1	(Internal use) *2)	NC	NC
8	TEST2	(Internal use) *2)	NC	NC
9	RESET	Touch panel reset (H: Usually, L: Reset)	RESET	RESET
10	D–	USB D– Terminal	NC	D–
11	D+	USB D+ Terminal	NC	D+
12	VUSB (VBUS)	USB power supply (5V) *5)	NC	Power supply 5V

*1) Direction of signal;
DIN (5pin): Host equipment→ Touch panel controller
DOUT (6pin): Controller→ Host equipment

*2) Please don't use TEST1 (7pin) and TEST2 (8pin) because they are for internal use only.

*3) CKW and SC are signals to change zero point of touch panel position coordinate.
If they are not connected, Position Coordinate is Default condition.

Signal(H:5V,L:0V)		Position Coordinate (Zero point)	Note
CKW	SC		
L	L		Default condition *3)
H	L		
L	H		
H	H		

*4) UART and USB communication are exclusive and connection methods are different.
NC should be open.

*5) VDD5(1pin) and VUSB(12pin) are connected together on the touch-panel controller board.

Specification of communication between the controller and host are shown below.

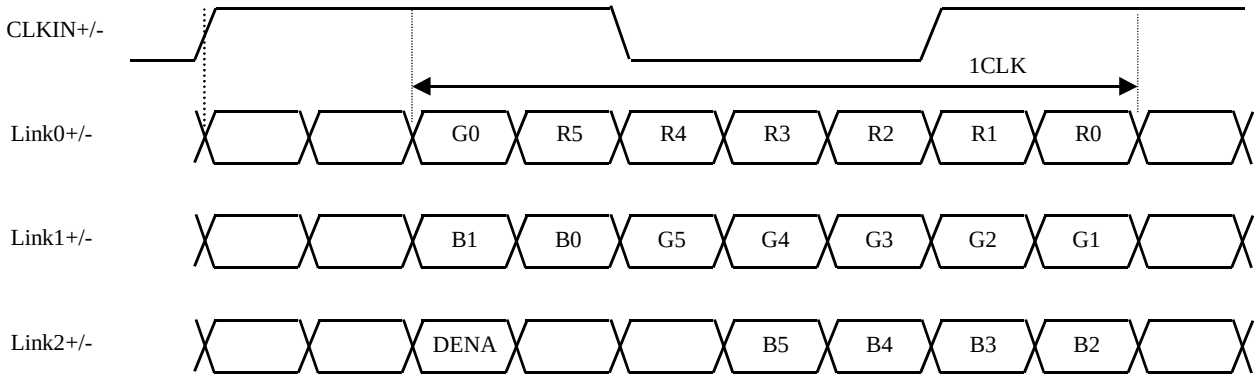
- UART

Item	Specifications
Communication method	UART
Communication speed	38400bps
Data length	8 bit
Stop bit	1 bit
parity	None

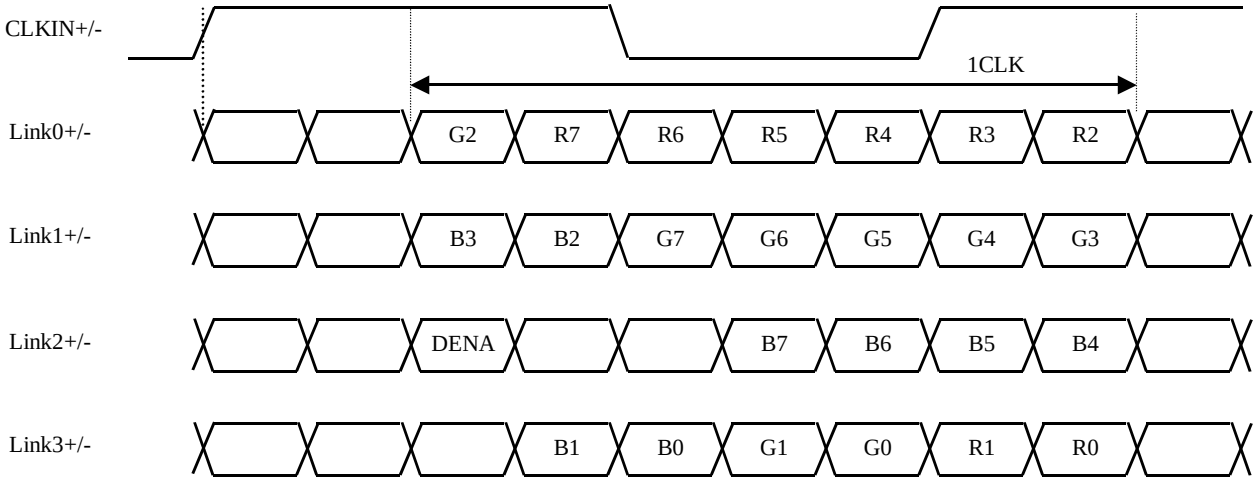
- USB
  Please follow USB 2.0 standard.

(4) ISP data mapping

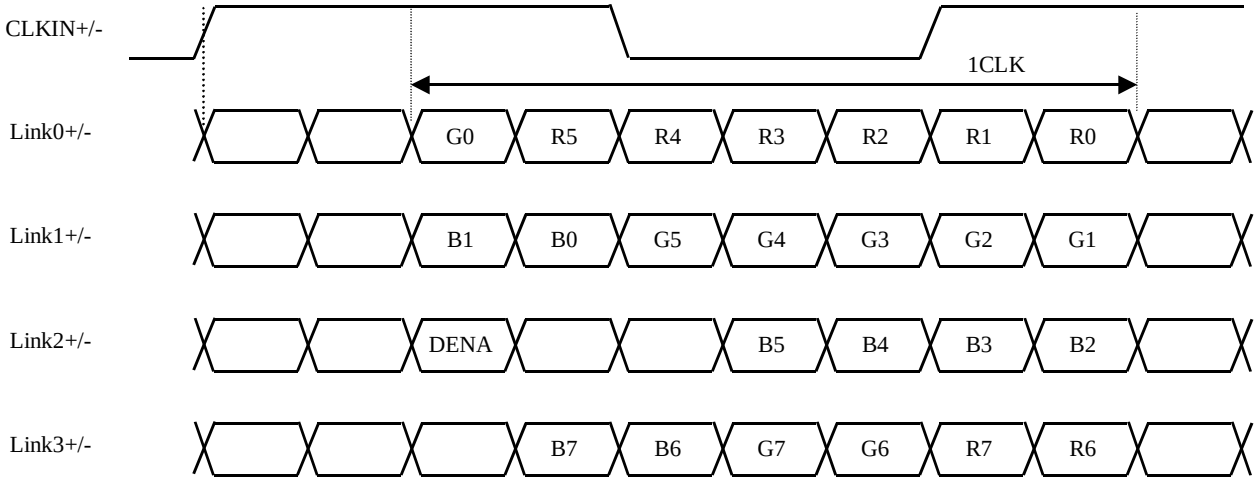
a. ISP 6 bit compatibility mode(6 bit input)



b. ISP 6 bit compatibility mode(8 bit input)



c. ISP 8 bit compatibility mode



6. INTERFACE TIMING

LVDS transmitter input signal

(1) Timing Specifications

ITEM			SYMBOL	MIN.	TYP.	MAX.	UNIT
DCLK	Frequency		f_{CLK}	50	65	80	MHz
	Period		t_{CLK}	12.5	15.4	20	ns
DENA	Horizontal	Active Time	t_{HA}	1024	1024	1024	t_{CLK}
		Blanking Time	t_{HB}	30	320	--	t_{CLK}
		Frequency	f_H	42.4	48.4	60	kHz
		Period	t_H	16.6	20.7	23.6	μs
	Vertical	Active Time	t_{VA}	768	768	768	t_H
		Blanking Time	t_{VB}	3	38	--	t_H
		Frequency	f_V	55	60	75	Hz
		Period	t_V	13.3	16.7	18.2	ms

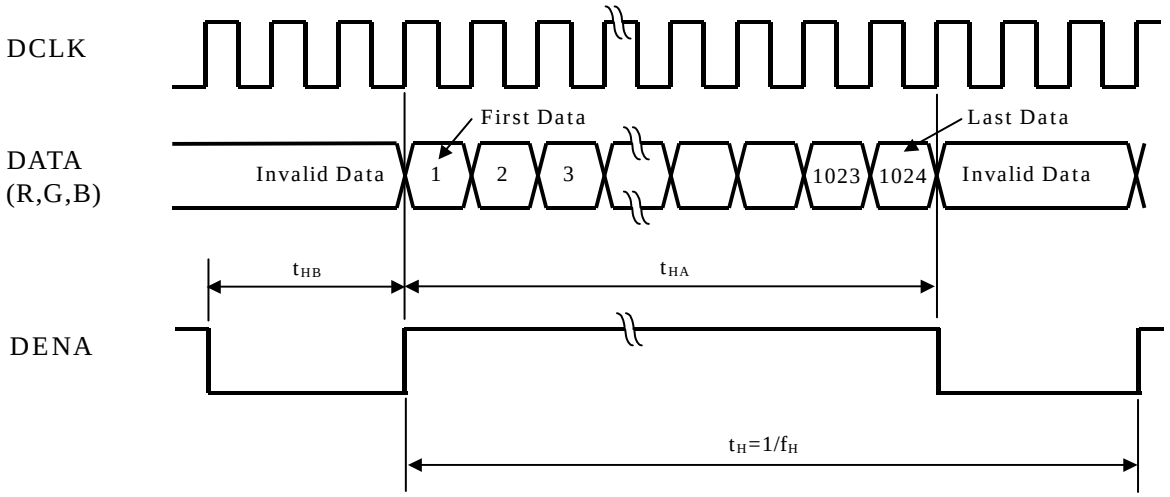
[Note]

1) DENA (Data Enable) should always be positive polarity as shown in the timing specification.
2) DCLK should appear during all invalid period.
3) LVDS timing follows the timing specifications of LVDS receiver IC: THC63LVDF84B(Thine).
4) In case of blanking time fluctuation, please satisfy following condition.

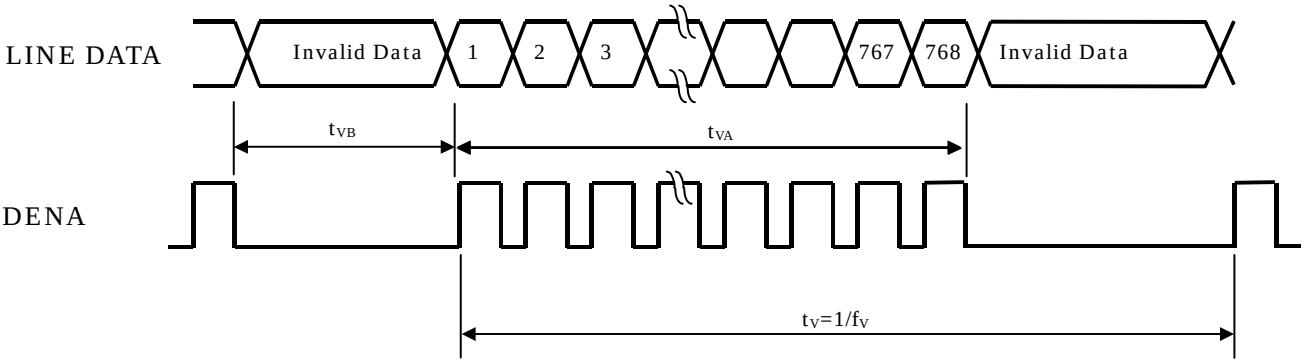
$t_{VBn} > t_{VBn-1} - 3(t_H)$

(2) Timing Chart

a. Horizontal Timing Chart



b. Vertical Timing Chart



(3) Color Data Assignment

a. 6 bit input

COLOR		INPUT DATA																	
		R DATA						G DATA						B DATA					
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0
		MSB					LSB	MSB					LSB	MSB					LSB
BASIC COLOR	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	BLUE(63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	CYAN	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	MAGENTA	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	YELLOW	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	WHITE	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
RED	RED(1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	RED(2)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
GREEN	GREEN(1)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	GREEN(2)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	GREEN(62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	GREEN(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
BLUE	BLUE(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	BLUE(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	BLUE(62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	BLUE(63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

[Note]

1) Definition of gray scale

Color (n) --- n indicates gray scale level.

Higher n means brighter level.

2) Data

1:High, 0: Low

b. 8 bit input

COLOR		INPUT DATA																									
		R DATA								G DATA								B DATA									
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0		
		MSB							LSB	MSB							LSB	MSB							LSB		
BASIC COLOR	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	RED(255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	GREEN(255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0		
	BLUE(255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1		
	CYAN	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1		
	MAGENTA	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1		
	YELLOW	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0		
	WHITE	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1		
RED	RED(1)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	RED(2)	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	RED(255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
GREEN	GREEN(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0		
	GREEN(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0		
	GREEN(255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0		
BLUE	BLUE(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1		
	BLUE(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0		
	BLUE(255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1		

[Note]

1) Definition of gray scale

Color (n) --- n indicates gray scale level.

Higher n means brighter level.

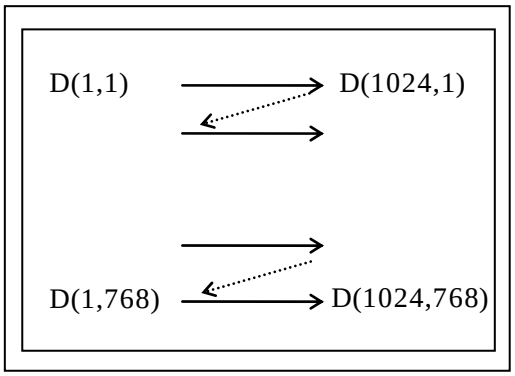
2) Data

1:High, 0: Low

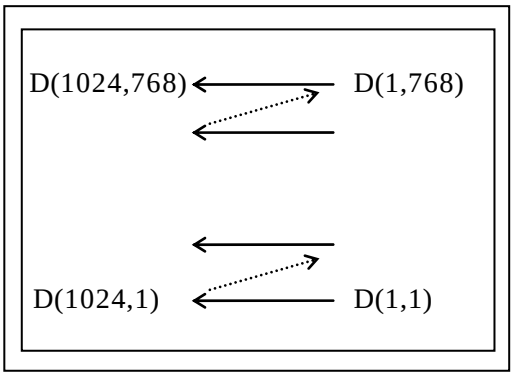
(4) Display Position and Scan Direction

D(X,Y) shows the data number of input signal.

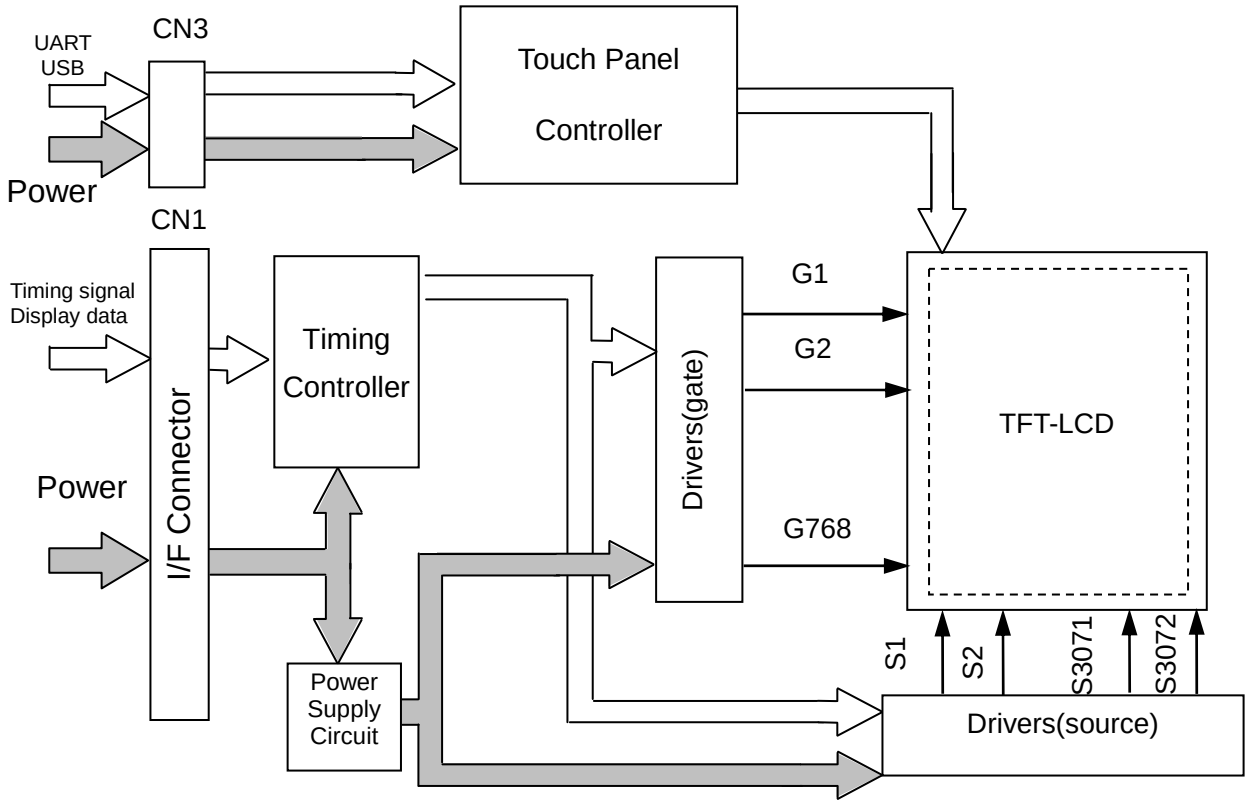
SC: Low

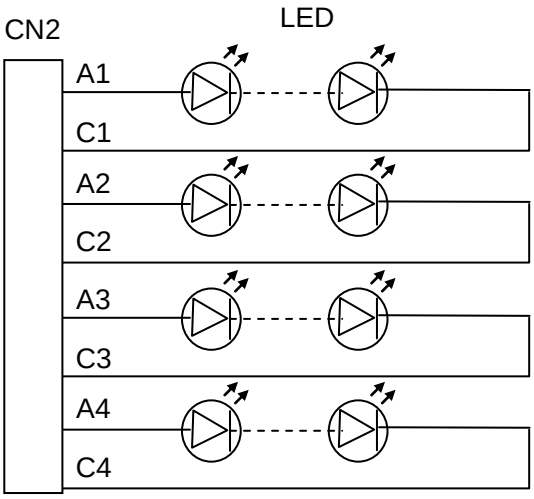


SC: High



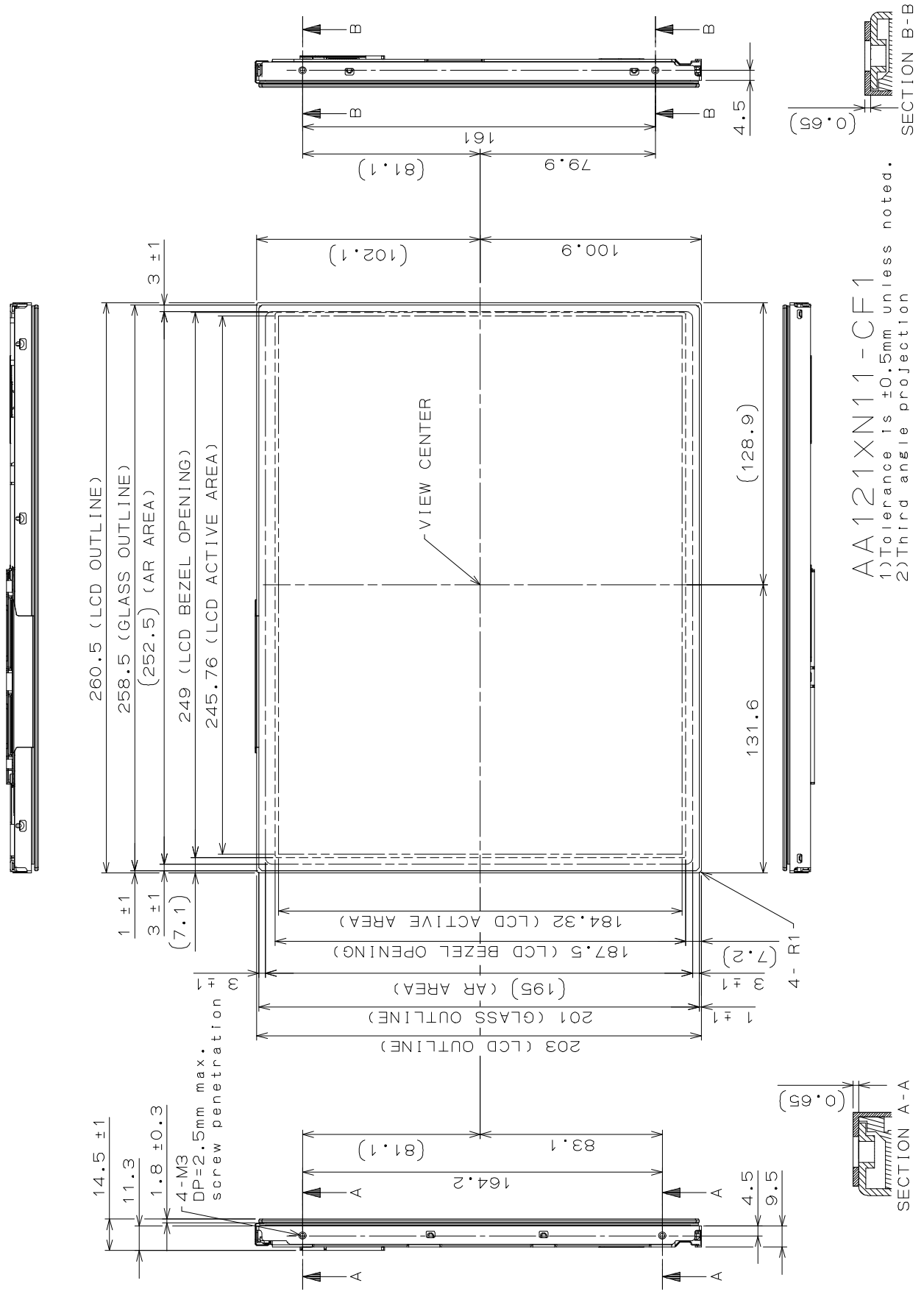
7. BLOCK DIAGRAM





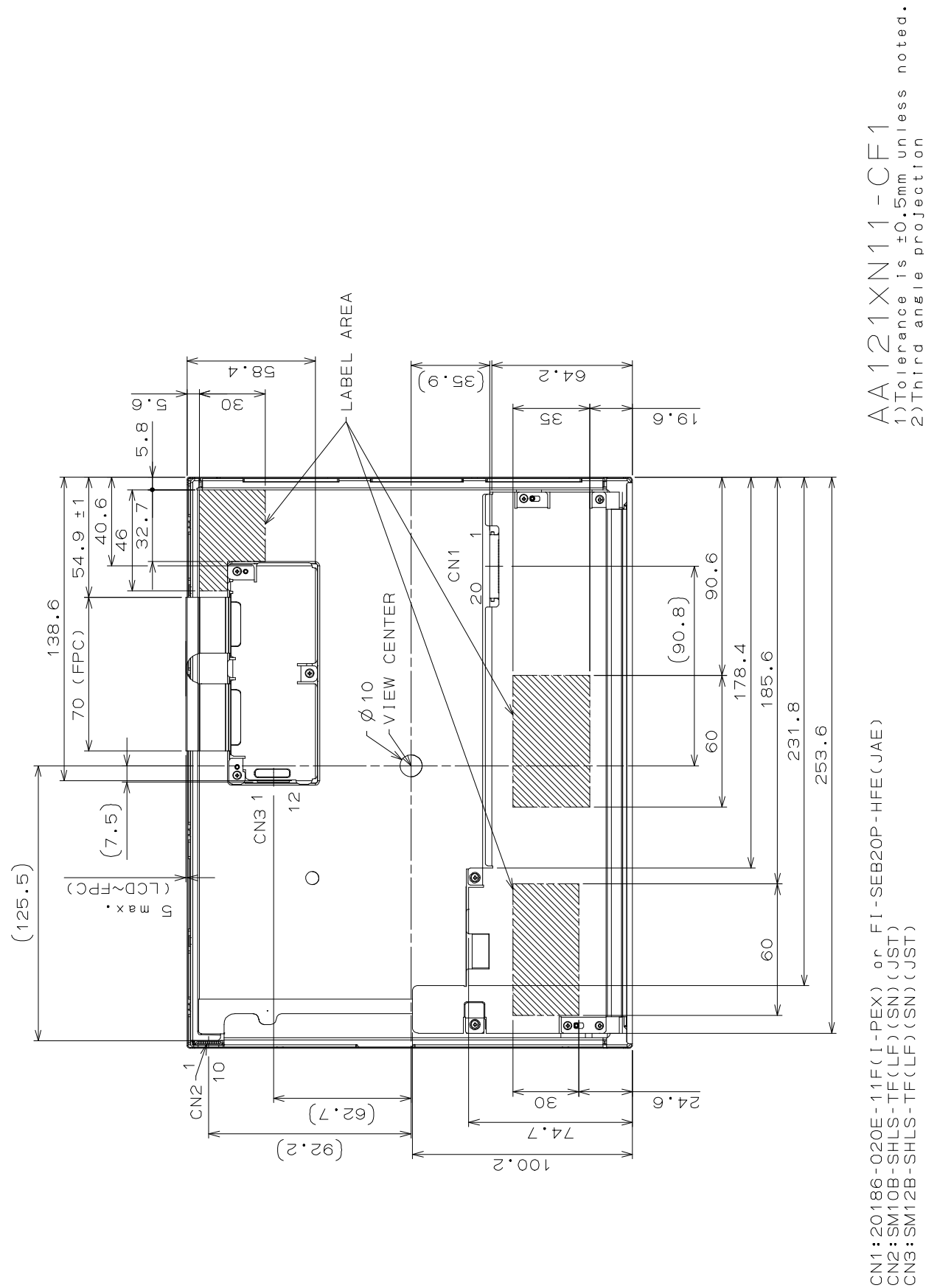
8. MECHANICAL SPECIFICATIONS

(1) Front Side



(Unit:mm)

(2) Rear Side



(Unit:mm)

(3) Touch Panel Design Guide

1) Operating Precautions

- Please operate touch panel by finger. It does not sense by tip of nail.
- Sensing is affected by how strongly touched (touched finger area), glove thickness (distance) and material.

2) Assembly Precautions

- Please connect touch panel controller GND to the earth ground.
  When there is no connection to the earth ground, please make bypass between touch panel controller GND and the earth ground to prevent noise.
- Please use non-conductive material for customer side housing around touch panel.
  When conductive material is used for the housing, please make space more than 2mm from touch panel surface, and also please design the housing strong enough not to change its distance. Please design the housing to prevent electrical noise. (Ex. to connect to GND)
- Please keep space between FPC and noise source like metal parts and signal cables. Please keep space more than 2mm from FPC and also design not to change its distance.
- Please do not make an impact on the cover glass edge.

9. OPTICAL CHARACTERISTICS

Ta=25°C, VCC=3.3V, Input Signals: Typ. values shown in Section 6

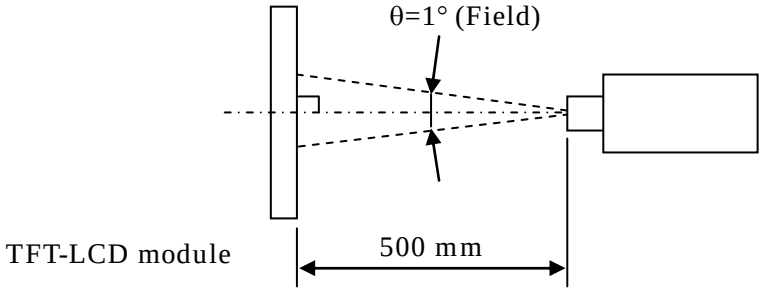
ITEM		SYMBOL	CONDITION	MIN	TYP	MAX	UNIT	Remarks
Contrast Ratio		CR	θ_V=0°, θ_H=0°	520	800	--	--	*1)*2)*5)
Luminance		Lw	θ_V=0°, θ_H=0°	930	1170	--	cd/m^2	*1)*5)
Luminance Uniformity		ΔLw	θ_V=0°, θ_H=0°	--	--	30	%	*1)*3)*5)
Response Time		tr	θ_V=0°, θ_H=0°	--	4	--	ms	*1)*4)*5)
		tf	θ_V=0°, θ_H=0°	--	12	--	ms	*1)*4)*5)
Viewing Angle	Horizontal	θ_H	CR ≥ 10	–65~65	–80~80	--	°	*1)*5)
	Vertical	θ_V		–60~65	–80~80	--	°	*1)*5)
Image sticking		tis	2 h	--	--	2	s	*6)
Color Coordinates	Red	Rx	θ_V=0°, θ_H=0°	0.510	0.550	0.590	--	*1)*5)
		Ry		0.298	0.338	0.378		
	Green	Gx		0.319	0.359	0.399		
		Gy		0.521	0.561	0.601		
	Blue	Bx		0.121	0.161	0.201		
		By		0.103	0.143	0.183		
	White	Wx		0.273	0.313	0.353		
		Wy		0.289	0.329	0.369		

[Note]

These items are measured using EZContrast (ELDIM) for viewing angle and CS2000 (Minolta) or equivalent equipment for others under the dark room condition (no ambient light) after more than 30 minutes from turning on the backlight unless noted.

Condition: IF = 120 mA

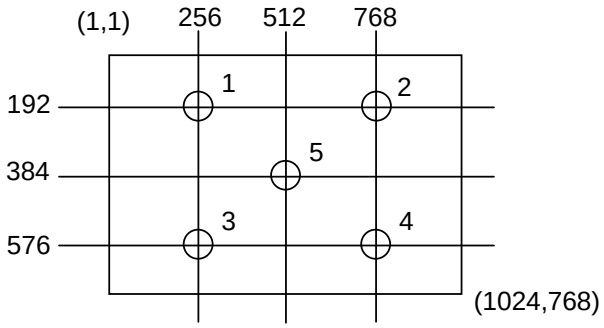
Measurement method for luminance and color coordinates is as follows.



The luminance is measured according to FLAT PANEL DISPLAY MEASUREMENTS STANDARD (VESA Standard).

*1) Measurement Point

Contrast Ratio, Luminance, Response Time, Viewing Angle, Color Coordinates: Display Center
Luminance Uniformity: point 1~5 shown in a figure below



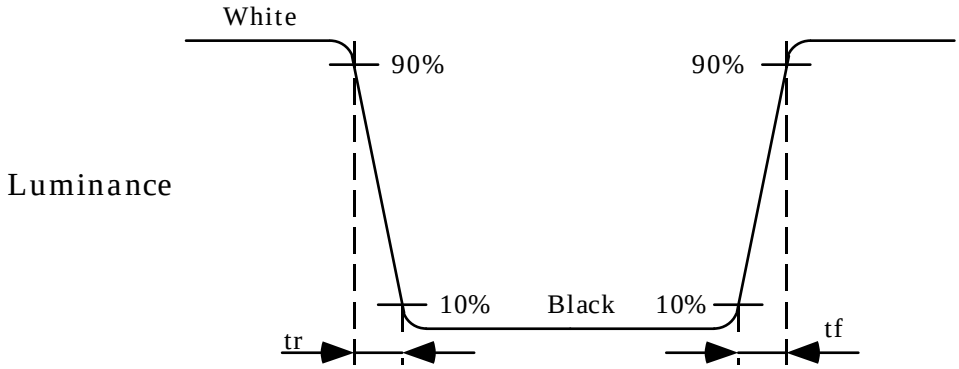
*2) Definition of Contrast Ratio

CR= Luminance with all white pixels / Luminance with all black pixels

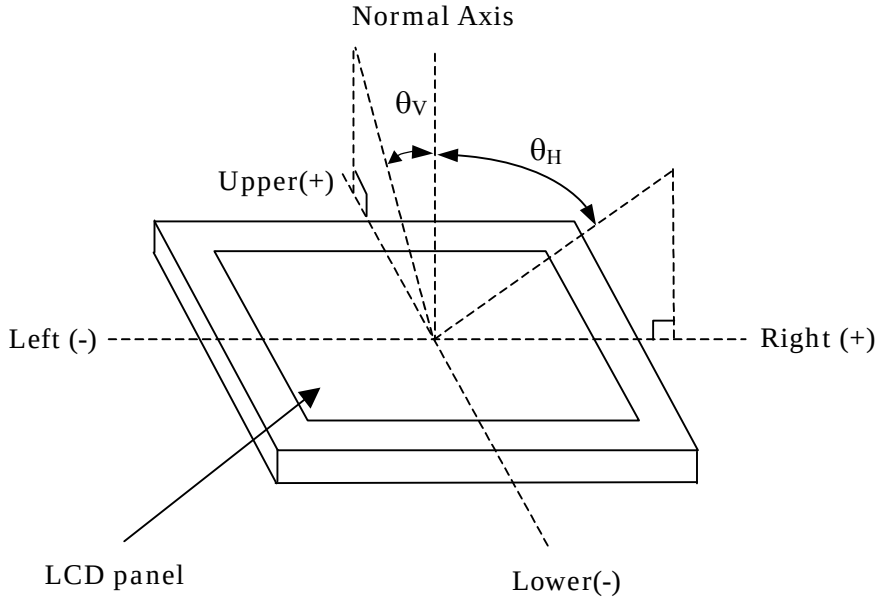
*3) Definition of Luminance Uniformity

$\Delta Lw=[Lw(MAX)/Lw(MIN)-1] \times 100$

*4) Definition of Response Time

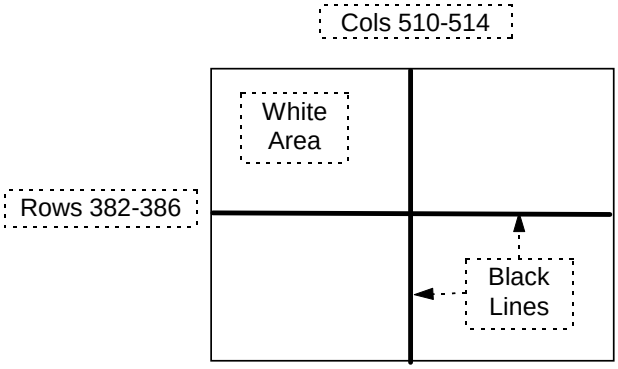


*5) Definition of Viewing Angle(θ_V, θ_H)



*6) Image sticking:

Continuously display the test pattern shown in the figure below for two-hours. Then display a completely white screen. The previous image shall not persist more than two seconds at 25°C.



TEST PATTERN FOR IMAGE STICKING TEST

10. RELIABILITY TEST CONDITION

(1) Temperature and Humidity

ITEM	CONDITIONS
HIGH TEMPERATURE HIGH HUMIDITY OPERATION	40°C, 90%RH, 240 h (No condensation)
HIGH TEMPERATURE OPERATION	70°C, 240 h
LOW TEMPERATURE OPERATION	–30°C, 240 h
HIGH TEMPERATURE STORAGE	80°C, 240 h
LOW TEMPERATURE STORAGE	–30°C, 240 h
THERMAL SHOCK (NON-OPERATION)	–30°C (1h) ~ 80°C(1h), 100 cycles

(2) Shock & Vibration

ITEM	CONDITIONS
SHOCK (NON-OPERATION)	Shock level: 980 m/s^2 (100G) Waveform: half sinusoidal wave, 2 ms Number of shocks: one shock input in each direction of three mutually perpendicular axes for a total of six shock inputs
VIBRATION (NON-OPERATION)	Vibration level: 9.8 m/s^2 (1.0G) Waveform: sinusoidal Frequency range: 5 to 500 Hz Frequency sweep rate: 0.5 octave /min Duration: one sweep from 5 to 500 Hz in each of three mutually perpendicular axis(each x,y,z axis: 1 hour, total 3 hours)

(3) ESD Test

ITEM	CONDITIONS
CONTACT DISCHARGE (OPERATION)	150pF, 330Ω, ±8kV, 10 times at 1 sec interval
SIGNAL PIN DISCHARGE (NON-OPERATION)	200pF, 0Ω, ±200V, 10 times at 1 sec interval

(4) Judgment standard

The judgment of the above tests should be made as follow:

a. TFT-LCD

Pass: Normal display image, no damage of the display function. (ex. no line defect)
Partial transformation of the module parts should be ignored.

Fail: No display image, damage of the display function. (ex. line defect)

b. Touch Panel

Pass: No damage of the touch function. (ex. touch detection cannot be performed.)

Fail: Touch panel is damaged. (ex. Touch panel does not work, or touch detection cannot be performed.)

11. INSPECTION STANDARDS

Inspection condition is as follows:

- Inspection Area: active area
- Viewing distance: approximately 35 cm.
- Viewing angle: normal to the LCD panel ±10° horizontal and vertical.
- Ambient temperature: approximately 25°C.
- Ambient light: 300 - 500 lx.

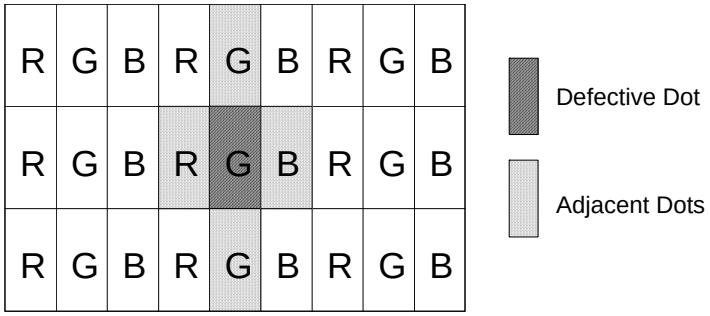
Bright Dot is defined as follows:

Visible through 5% transmission ND filter under the condition that black image (color 0) is on the display.

DEFECT TYPE		LIMIT	
VISUAL DEFECT TFT-LCD module	SCRATCH	0.01 mm < W ≤ 0.05 mm L ≤ 10 mm	N ≤ 4
		0.01 mm < W 10 mm < L	N = 0
		0.05 mm < W	N = 0
	DENT	0.2 mm < ϕ ≤ 0.4 mm	N ≤ 4
		0.4 mm < ϕ	N = 0
	BLACK SPOT BUBBLE	0.2 mm < ϕ ≤ 0.4 mm	N ≤ 5
		0.4 mm < ϕ	N = 0
	LINT	L ≤ 3 mm W ≤ 0.1 mm	N ≤ 4
		3 mm < L W ≤ 0.1 mm	N = 0
		0.1 mm < W	ACCORDING TO BLACK SPOT
VISUAL DEFECT Touch panel, Cover glass	SCRATCH	0.1 mm < W ≤ 0.2 mm L ≤ 20 mm	N ≤ 5
		20 mm < L	N = 0
		0.2 mm < W	N = 0
	DENT	0.4 mm < ϕ ≤ 0.5 mm	N ≤ 5
		0.5 mm < ϕ	N = 0
	AR COATING PIN HOLE	0.5 mm < ϕ	N = 0
	LINT	0.1 mm < W ≤ 0.2 mm L ≤ 20 mm	N ≤ 5
		20 mm < L	N = 0
		0.2 mm < W	N = 0
	SPOT BUBBLE	0.4 mm < ϕ ≤ 0.5 mm	N ≤ 5
		0.5 mm < ϕ	N = 0
	CHIP OF GLASS CRACK	PROPAGATIVE	N = 0
ELECTRICAL DEFECT	BRIGHT DOT	N ≤ 3	
	DARK DOT	N ≤ 3	
	TOTAL DOT	N ≤ 5	
	TWO ADJACENT DOT BRIGHT DOT DARK DOT	 ≤ 1 PAIR ≤ 1 PAIR	
	THREE OR MORE ADJACENT DOT	NOT ALLOWED	
	LINE DEFECT	NOT ALLOWED	

*1) W: width,L: length,ϕ : diameter,N: number

*2) DEFINITION OF ADJACENT



The defects that are not defined above and considered to be problem shall be reviewed and discussed by both parties.

12. OTHER FEATURE

(1) Environmental Restriction /Law Compliance

This LCD module complies with RoHS*) directive.

*) RoHS: Restriction of the use of certain hazardous substances in electrical and electronic equipment

(2) Safety Standard Authorization

UL1950 certified (UL File# E158720)

(3) Warranty Period

18 months after shipment from our factory

13. HANDLING PRECAUTIONS FOR TFT-LCD MODULE

Please pay attention to the followings in handling TFT-LCD products;

(1) ASSEMBLY PRECAUTION

a. Please mount the LCD module by using mounting hole with a screw clamping torque less than 0.5 Nm. Please do not bend or wrench the LCD module in assembling. Please do not drop, bend or twist the LCD module in handling.

b. Please design display housing in accordance with the following guide lines.

(a) Housing case must be designed carefully so as not to put stress on LCD and not to wrench module. If customer uses compression mounting, please evaluate housing case with LCD carefully to avoid image quality issue caused by mechanical stress.

(b) Under high temperature environment, performance and life time of LED may heavily shorten. When you design with our LCD product, please consider radiating heat and ventilation for good heat management.

(c) Keep sufficient clearance between LCD module back surface and housing when the LCD module is mounted. Approximately 1.0mm of the clearance in the design is recommended taking into account the tolerance of LCD module thickness and mounting structure height on the housing.

(d) When some parts, such as, FPC cable and ferrite plate, are installed underneath the LCD module, still sufficient clearance is required, such as 0.5mm. This clearance is, especially, to be reconsidered when the additional parts are implemented for EMI countermeasure.

(e) Design the LED driver location and connector position carefully so as not to give stress to LED backlight cable and flexible tail.

(f) Keep sufficient clearance between LCD module and the others parts, such as inverter and speaker so as not to interfere the LCD module. Approximately 1.0 mm of the clearance in the design is recommended.

(g) To avoid local elevation/decrease of temperature, considering location of heating element, heat release, thermal design should be done.

c. Please do not push or scratch touch panel surface with anything hard.

d. Do not use or store the product under a condition where the product will be exposed to water, organic solution or acid.

e. Please wipe off touch panel surface with absorbent cotton or soft cloth in case of it being soiled.

f. Do not make an impact on the edge of the cover glass.

g. Please do not take a LCD module to pieces and reconstruct it. Resolving and reconstructing modules may cause them not to work well.

h. Please do not touch metal frames with bare hands and soiled gloves. A color change of the metal frames can happen during a long preservation of soiled LCD modules.

i. Please handle metal frame carefully because edge of metal frame is very sharp.

j. Please connect the metal frame of LCD module to GND in order to minimize the effect of external noise and EMI.

k. Be sure to connect the cables and the connecters correctly.

(2) OPERATING PRECAUTIONS

a. Please be sure to turn off the power supply before connecting and disconnecting signal input cable.

b. Please do not change variable resistance settings in LCD module. They are adjusted to the most suitable value. If they are changed, it might happen LCD does not satisfy the characteristics specification.

c. The interface signal speed is very high. Please pay attention to transmission line design and other high speed signal precautions to satisfy signal specification.

d. Condensation might happen on the surface and inside of LCD module in case of sudden change of ambient temperature.

e. Please pay attention not to display the same pattern for very long time. Image sticking might happen on LCD. Although image sticking may disappear as the operation time proceeds, screen saver function is recommended not to cause image sticking.

f. Please obey the same safe instructions as ones being prepared for ordinary electronic products.

(3) PRECAUTIONS WITH ELECTROSTATICS

a. This LCD module use CMOS-IC on circuit board and TFT-LCD panel, and so it is easy to be affected by electrostatics. Please be careful with electrostatics by the way of your body connecting to the ground and so on.

b. Please remove protection film very slowly from the surface of touch panel to prevent from electrostatics occurrence.

(4) STORAGE PRECAUTIONS

LCD should be stored in the room temperature environment with normal humidity. The LCD inventory should be processed by first-in first-out method.

(5) SAFETY PRECAUTIONS

a. When you waste damaged or unnecessary LCDs, it is recommended to crush LCDs into pieces and wash them off with solvents such as acetone and ethanol, which should later be burned.

b. If any liquid leaks out of a damaged glass cell and comes in contact with the hands, wash off thoroughly with soap and water.

c. Be sure to turn off the power supply when inserting or disconnecting the LED backlight cable.

d. LED driver should be designed carefully to limit or stop its function when over current is detected on the LED.

(6) OTHERS

a. A strong incident light into LCD panel may cause deterioration to touch panel, polarizer film, color filter, and other materials, which will degrade the quality and performance of display. Please do not expose LCD module under strong Ultraviolet rays for a long time. If using under direct sunlight condition, please test the reliability and performance completely.

b. For the packaging box handling, please see and obey with the packaging specification datasheet.

14. REVISION STATUS

Rev.	Description	Date	Prepared	Checked / Approved
First	First Revision	Aug.20,'14	Y.Tsuda	K.Ichikawa / T.Ikemoto

AA121 SERIES
PACKAGING SPECIFICATION

MITSUBISHI ELECTRIC Corp.

Date: Dec.18,'13

CONTENTS

1. PACKAGING BOX

material:	cardboard
construction:	See Fig.1
max. packaging number:	10 pcs.
dimension:	443(W) × 360(D) × 380(H) [mm] (Tolerance is ±15mm)
mass(including 10 modules):	15.0 kg
label:	Labels are put on the box.(See Fig.2,3)

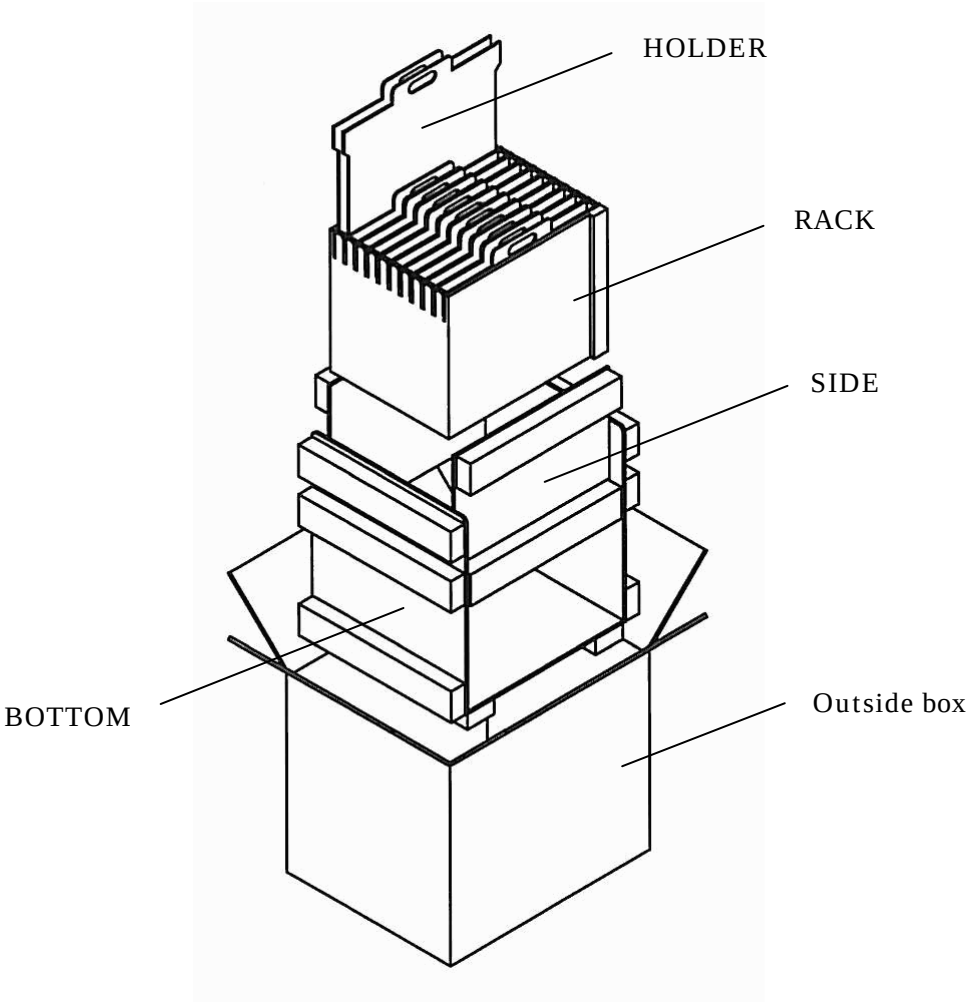


Fig.1: Illustration of packaging box structure

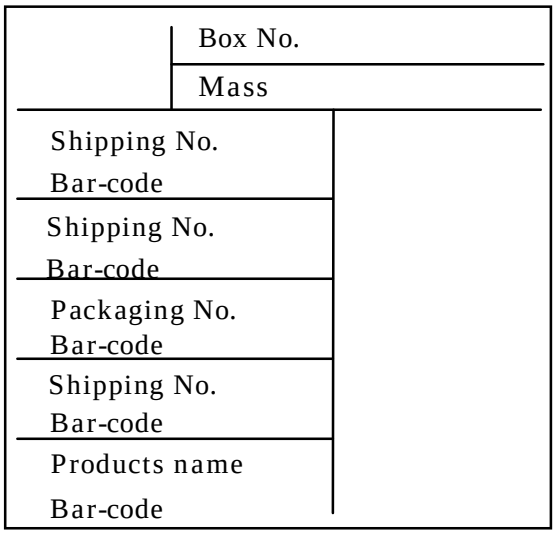


Fig.2: Label 1

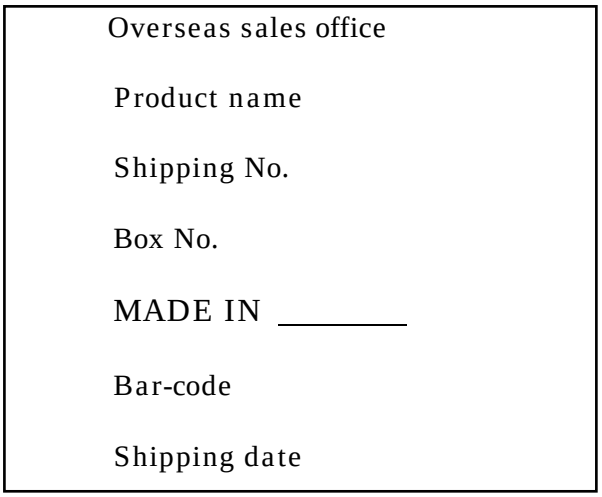


Fig.3: Label 2

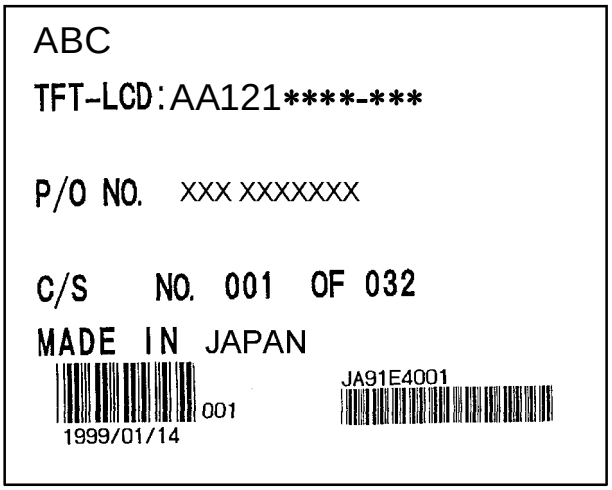


Fig.4: Sample of Label 2

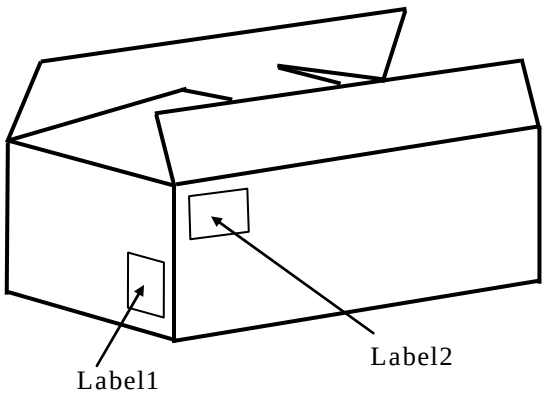


Fig.5: Location of Labels

2. LOCATION OF LABEL ON THE PACKAGING BOX

Labels are put on the box.(See. Fig.5)

3. PACKAGING FORM OF PRODUCT

(1) Each of LCD modules is packed in anti-electrostatic bag. (Fig.6)
(2) The packaging box contains 10 modules. (Fig.7)
(3) Upper protector is put on the products, and shut the box. (Fig.8)

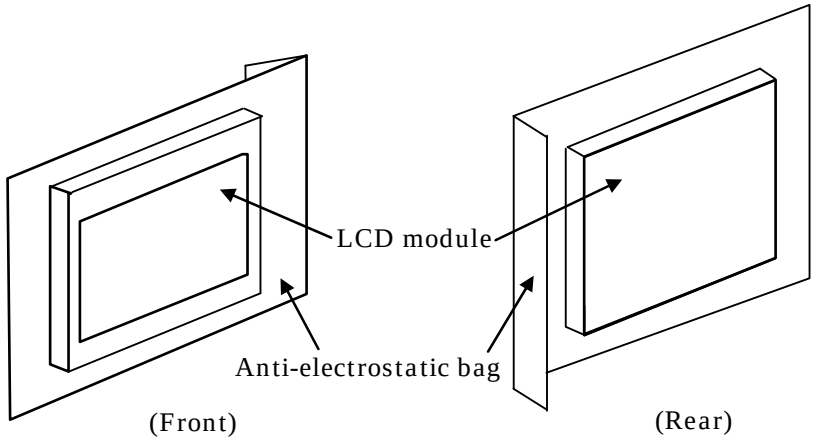


Fig 6

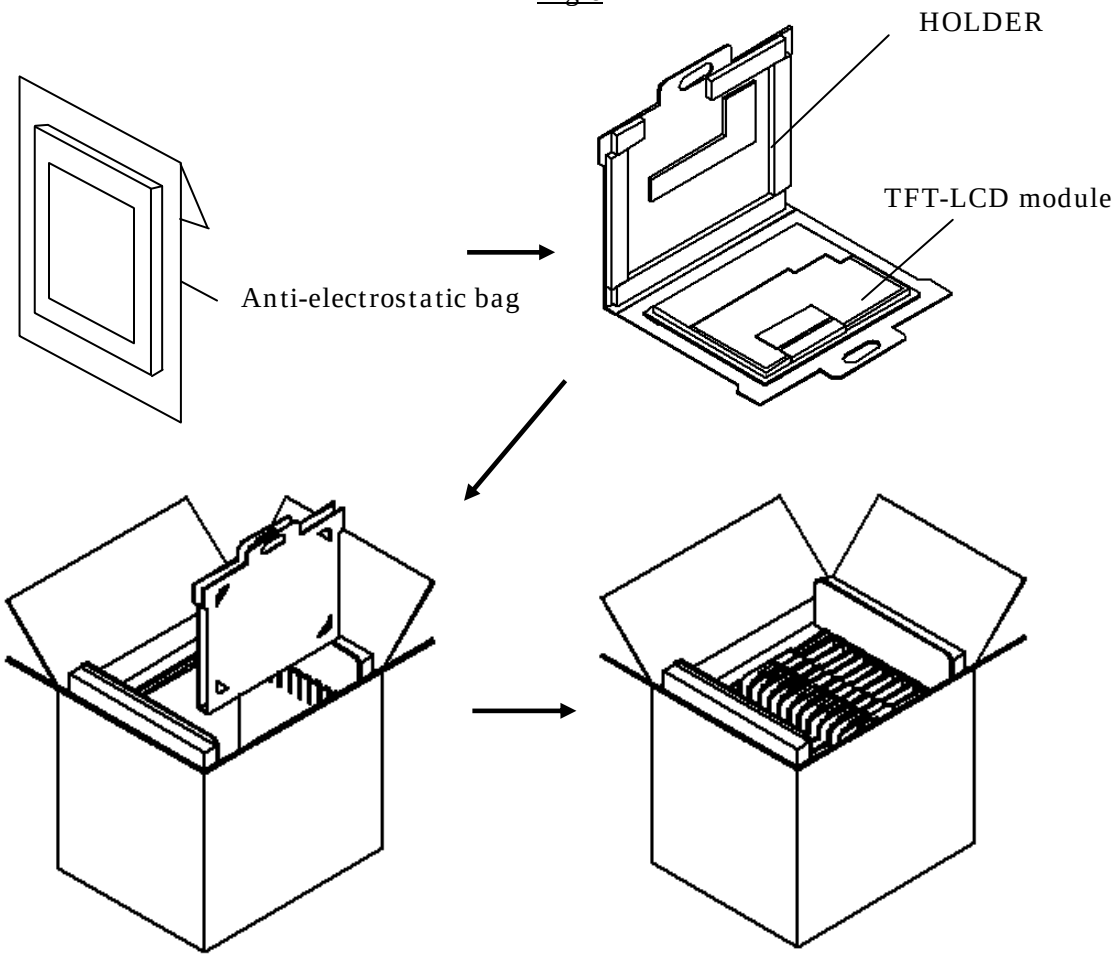


Fig 7

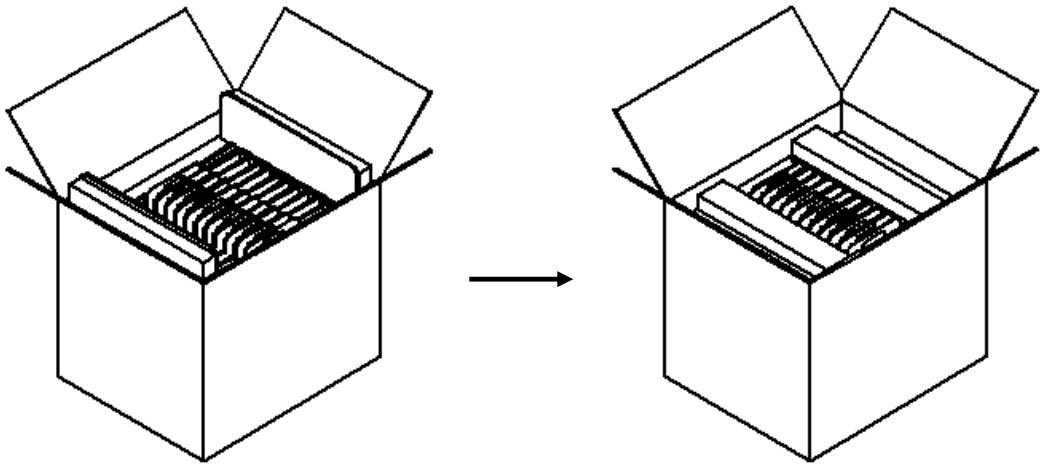


Fig 8

4. CAUTIONS OF SHIPPING & STORAGE

(1) Do not turn the packaging upside down while storage and transportation. The boxes should not be piled up more than 6.

(2) Packaging box and inner case for LCDs are made of cardboard. So please pay attention not to get them wet. (Such like keeping them in high humidity or wet place can occur getting them wet.)

(3) Keep off from direct sunlight exposure. Please store under room temperature & low humidity in original packaging condition when they were shipped.

(4) Packaging box and inner case for LCD are designed to protect the LCDs from the damage or scratching during transportation. Please do not open except picking LCDs up from the box.

(5) Please handle packaging box with care not to give them sudden shock and vibrations. And also please do not throw them up.

(6) Keep other cautions described in handling manual.

5. REVISION STATUS

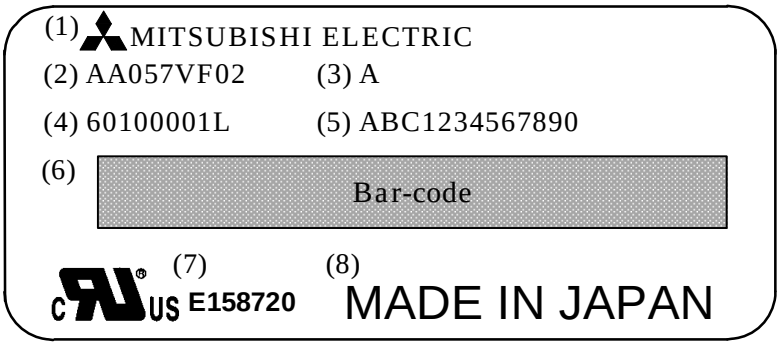
Rev.	Description	Date	Prepared	Checked
				Approved
First	First Revision	Dec.18,'13	Y.Tsuda	K.Ichikawa
				H.Koyama

Products Number Labeling Forms

MITSUBISHI ELECTRIC Corp.

Date: May.19,'08

Products number label is constructed as below;



Example of Products Number Label

(1) Brand Name, Symbol

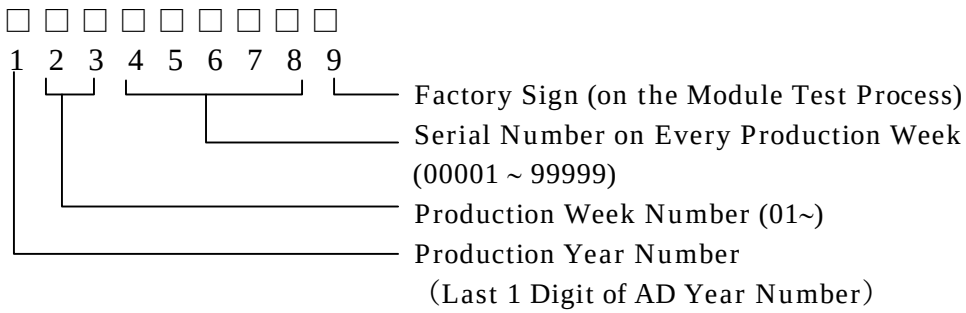
(2) Products Name

(3) Classification for Internal Use

Blank or Alphabet or Number or Symbol etc.

ex.1: A ex.2: ＊

(4) Date Code（Serial Number, Factory Sign）



(5) Production Key Number (13 Digits)

(ID Number for Production Control)

(6) Bar-code (Date Code)

Bar-code Line for computer reading Date Code mentioned as above.

(7) UL File No.

(8) Production Country