## DATA SHEET



# TFT COLOR LCD MODULE NL10276BC28-05D

# 36 cm (14.1 inches), $1024 \times 768$ pixels, 262,144 colors, LVDS Interface, High luminance

#### DESCRIPTION

NL10276BC28-05D is a TFT (thin film transistor) active matrix color liquid crystal display (LCD) comprising amorphous silicon TFT attached to each signal electrode, a driving circuit and a backlight. NL10276BC28-05D has a built-in backlight and no inverters.

The 36 cm (14.1 inches) diagonal display area contains 1024  $\times$  768 pixels and can display 262,144 colors simultaneously.

#### FEATURES

- High luminance
- Low reflection
- · LVDS interface (Equivalent to THC63LVDF64A of Thine Electronics, Inc.)
- 6-bit digital RGB signals
- · Incorporated edge type backlight (two lamps) and lamp holder replaceable

#### **APPLICATIONS**

PC monitors



The information in this document is subject to change without notice.

Please confirm with the delivery specification before starting to design the system.

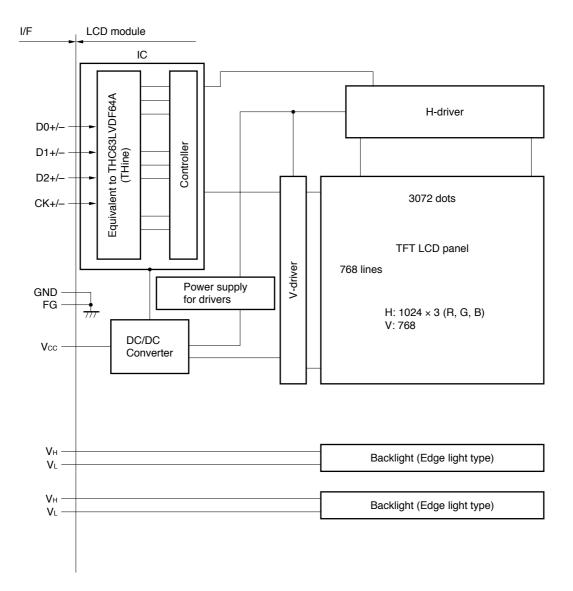
#### STRUCTURE AND FUNCTIONS

A color TFT (thin film transistor) LCD module is comprised of a TFT liquid crystal panel structure, LSIs for driving the TFT array, and a backlight assembly. The TFT panel structure is created by sandwiching liquid crystal material in the narrow gap between a TFT array glass substrate and a color filter glass substrate. After the driver LSIs are connected to the panel, the backlight assembly is attached to the backside of the panel.

RGB (red, green, blue) data signals from a source system is modulated into a form suitable for active matrix addressing by the onboard signal processor and sent to the driver LSIs which in turn addresses the individual TFT cells.

Acting as an electro-optical switch, each TFT cell regulates light transmission from the backlight assembly when activated by the data source. By regulating the amount of light passing through the array of red, green, and blue dots, color images are created with clarity.

#### **BLOCK DIAGRAM**



Note GND is connected to FG (Frame Ground) inside the LCD module.

#### OUTLINE OF CHARACTERISTICS (at room temperature)

| Items  | Description  |
|--|--|
| Display area   | 285.696 (H) × 214.272 (V) mm   |
| Drive system   | a-Si TFT active matrix   |
| Display colors   | 262,144 colors   |
| Number of pixels                                       | 1024 × 768 pixels  |
| Pixel arrangement                                      | RGB vertical stripe  |
| Pixel pitch  | 0.279 (H) × 0.279 (V) mm   |
| Module size  | 330.0 (H) × 255.0 (V) × 17.3 typ. (D) mm   |
| Weight   | 1150 g (typ.)  |
| Contrast ratio   | 150 : 1 (typ.)   |
| Viewing angle (more than the contrast ratio of 10 : 1) | <ul> <li>Horizontal: 50° (typ., left side, right side)</li> <li>Vertical : 20° (typ., up side). 35° (typ., down side)</li> </ul>   |
| Designed viewing direction                             | <ul> <li>Best contrast angle: down side 5°</li> <li>Wider viewing angle without image reversal : up side (12 o'clock)</li> <li>Optimum grayscale (r = 2.2): perpendicular</li> </ul> |
| Color gamut  | 40 % (typ., at center, to NTSC)  |
| Response time  | 11 ms (typ.), "white 100 %" to "Black 10%"   |
| Luminance  | 200 cd/m <sup>2</sup> (typ., at $IL = 6.1$ mArms/lamp)   |
| Signal system  | RGB 6-bit signals, Synchronous signals (Hsync, Vsync),<br>Dot clock (CLK)<br>LVDS interface (Equivalent to THC63LVDF64A, Thine Electronics, Inc.)                                    |
| Supply voltage   | 5 V (Logic, LCD driving)   |
| Backlight  | Edge light type: Two cold cathode fluorescent lamps in a holder<br>• Lamp holder: type No.141 LHS08  |
| Power consumption                                      | 9.5 W (typ., at I∟ = 6.1 mArms/lamp)   |

#### **GENERAL SPECIFICATIONS**

| Items             | Description   | Unit  |
|-------------------|---|-------|
| Module size       | 330 ± 0.5 (H) × 255.0 ± 0.5 (V) × 18.5 max. (D)                           | mm    |
| Display area      | 285.696 (H) × 214.272 (V)<br>[Diagonal display area: 36 cm (14.1 inches)] | mm    |
| Number of pixels  | 1024 × 3 (H) × 768 (V)  | pixel |
| Dot pitch         | 0.093 (H) × 0.279 (V)   | mm    |
| Pixel pitch       | 0.279 (H) × 0.279 (V)   | mm    |
| Pixel arrangement | RGB (Red, Green, Blue) vertical stripe                                    | -     |
| Display colors    | 262,144 (RGB, 6 bit)  | color |
| Weight            | 1150 (typ.), 1300 (max.)  | g     |

#### ABSOLUTE MAXIMUM RATINGS

| Parameters             | Symbol | Rating  | Unit | Remarks                    |
|------------------------|--------|---|------|----------------------------|
| Supply voltage         | Vcc    | -0.3 to +6.0  | V    | Ta = 25°C                  |
| Logic input voltage    | Vi     | –0.3 to Vcc + 0.3   | V    |                            |
| Lamp voltage           | VL     | 2000  | Vrms |                            |
| Storage temp.          | Тѕт    | -20 to +60  | °C   | -                          |
| Operating temp.        | Тор    | 0 to +50  | °C   | Module surface Note 1      |
| Relative Humidity (RH) | Note 2 | ≤ 95%   | %    | Ta ≤ 40°C                  |
|                        |        | ≤ 85%   | %    | 40 < T <sub>a</sub> ≤ 50°C |
| Absolute humidity      | Note 2 | Absolute humidity shall not exceed $T_a = 50^{\circ}$ C, 85% relative humidity level. | g/m³ | Ta > 50°C                  |

Notes 1. Measured at the panel surface (including selfheat)

2. No condensation

 $T = 25^{\circ}C$ 

#### **ELECTRICAL CHARACTERISTICS**

#### (1) Logic, LCD driving

|   |         |       |          |       |      | $I_a = 25^{\circ}C$                        |
|---|---------|-------|----------|-------|------|--|
| Parameters                                  | Symbols | Min.  | Тур.     | Max.  | Unit | Remarks                                    |
| Supply voltage                              | Vcc     | 4.75  | 5.0      | 5.25  | V    | -  |
| Ripple voltage                              | VRP     | -     | -        | 100   | mV   | for Vcc                                    |
| Differential input "L"<br>Threshold voltage | Vtl     | -100  | -        | -     | mV   | VCM = 1.2 V<br>VCM: Common mode voltage in |
| Differential input "H"<br>Threshold voltage | Vth     | _     | -        | +100  | mV   | LVDS driver                                |
| Differential input voltage                  | Vi      | 0     | _        | 2.4   | V    | Rτ = 100 Ω                                 |
| Common mode voltage                         | Vсм     | 1.125 | 1.25     | 1.375 | V    | Rτ = 100 Ω                                 |
| Terminating resistor                        | R⊤      | _     | 100      | _     | Ω    | -  |
| Supply current                              | lcc     | -     | 270 Note | 600   | mA   | Vcc = 5.0 V                                |

Notes 1. Checker flag pattern (in EIAJ ED-2522)

2. Theoretical maximum current pattern

#### (2) Backlight

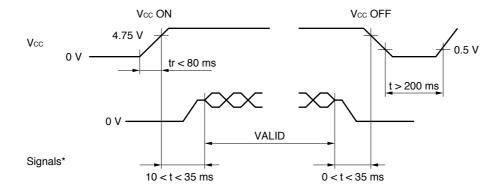
 $T_a = 25^{\circ}C$ Parameters Symbols Unit Min. Тур. Max. Remarks Lamp current ١L 3.0 6.1 6.5 mArms \_ Lamp voltage V∟ \_ 650 Vrms I∟ = 6.1 mArms \_ \_ Lamp turn on voltage Vs 1050 Vrms Ta = 25°C \_ Note 1 1550 Vrms  $T_a = 0^{\circ}C$ \_ \_ Note 2 Oscillator frequency Ft 53 67 KHz \_

Notes 1. When VS is less than Min. value. lamps might be not turned on.

- 2. Recommended value of "Ft".
  - Ft is within the specification.
  - $Ft = \frac{1}{4} th \times (2n-1)$  th : Hsync period
    - n : a natural number (1, 2, 3 ···)

If Ft is out of the recommended value, interference between Ft frequency and Hsync frequency may cause beat on the display.

#### SUPPLY VOLTAGE SEQUENCE



- $^{\ast}\,$  The termination of the signal line is connected to resistance 100  $\Omega.$
- Notes 1. Logic signals (synchronous signals and control signals) must be "0" voltage (V), when Vcc is not applied. If input voltage to signal lines is higher than 0.3 V, the internal circuit will be damaged.
  - 2. The supply voltage for input signals should be the same as  $V \mbox{cc.}$
  - **3.** Turn on the backlight within the LCD operation period. When the backlight turns on before LCD operation or the LCD operation turns off before the backlight turns off, the display may momentarily become white.
  - 4. When the power is off, keep whole signals low level or high impedance.

#### INTERFACE AND CONNECTOR PIN ASSIGNMENT

(1) Interface connector for signal and power

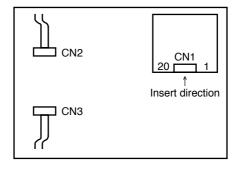
CN1 Part No. : FI-SE20P-HF Adaptable socket: FI-SE20M Supplier : Japan Aviation Electronics Industry Limited (JAE)

| Pin No. | Symbol | Signal type         | Function                             |
|---------|--------|---------------------|--------------------------------------|
| 1       | GND    | Ground              | Note 1                               |
| 2       | GND    |                     |                                      |
| 3       | NC     | Non-connection      | -                                    |
| 4       | NC     |                     |                                      |
| 5       | GND    | Ground              | Note                                 |
| 6       | CK+    | Pixel clock         | CLK for pixel data f = 65 MHz (typ.) |
| 7       | CK–    |                     | (LVDS level)                         |
| 8       | GND    | Ground              | Note                                 |
| 9       | D2+    | Pixel data          | LVDS differential data input         |
| 10      | D2-    |                     |                                      |
| 11      | GND    | Ground              | Note                                 |
| 12      | D1+    | Pixel data          | LVDS differential data input         |
| 13      | D1–    |                     |                                      |
| 14      | GND    | Ground              | Note                                 |
| 15      | D0+-   | Pixel data          | LVDS differential data input         |
| 16      | D0-    |                     |                                      |
| 17      | GND    | Ground              | Note                                 |
| 18      | GND    |                     |                                      |
| 19      | Vcc    | +5.0 V power supply | Supply +5.0 V ±5%                    |
| 20      | Vcc    |                     |                                      |

- **Note** GND is signal ground for logic and LCD driving. GND is connected to FG (frame ground) inside the module.

CN1: Figure from socket view







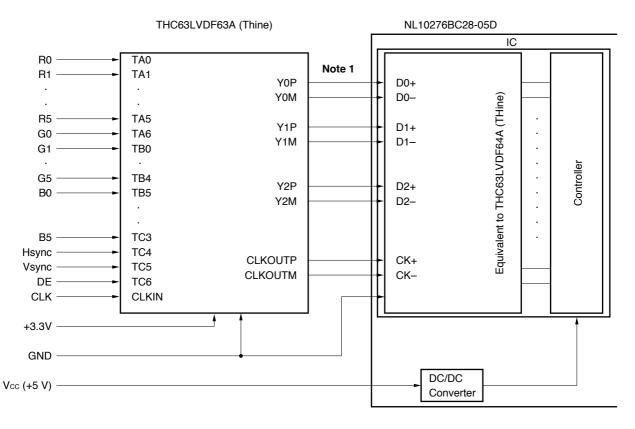
(2) Connector for backlight unit

| CN2, 3           |    |                              |
|------------------|----|------------------------------|
| Part No.         | :  | BHR-03VS-1                   |
| Adaptable socket | t: | SM02 (8.0)B-BHS-TB           |
| Supplier         | :  | J.S.T. TRADING COMPANY, LTD. |

| Pin No. | Symbol | Function  |
|---------|--------|---|
| 1       | VL     | Low voltage terminal (The cable color is gray.)   |
| 2       | NC     | Non-connection                                    |
| 3       | Vн     | High voltage terminal (The cable color is white.) |

Note V<sub>H</sub> and V<sub>L</sub> must be connected correctly. If you make a mistake to connect, you will get hurt and the module will break.

#### METHOD OF CONNECTIONS FOR THC63LVDF63A



Notes 1. 100  $\Omega$  twist pair.

- 2. These signals should be kept in the specified range of INPUT SIGNAL TIMINGS.
- 3. Vcci = 3.3 V (LCD internal voltage)

#### DISPLAY COLORS vs. INPUT DATA SIGNALS

|                 |         |    |    |    |    |    | Dat | a sigr | nal (0: | Low | level | , 1: H | ligh le | vel) |    |    |    |    |    |
|-----------------|---------|----|----|----|----|----|-----|--------|---------|-----|-------|--------|---------|------|----|----|----|----|----|
| Display col     | ors     | R5 | R4 | R3 | R2 | R1 | R0  | G5     | G4      | G3  | G2    | G1     | G0      | B5   | B4 | В3 | B2 | B1 | B0 |
| Basic colors    | Black   | 0  | 0  | 0  | 0  | 0  | 0   | 0      | 0       | 0   | 0     | 0      | 0       | 0    | 0  | 0  | 0  | 0  | 0  |
|                 | Blue    | 0  | 0  | 0  | 0  | 0  | 0   | 0      | 0       | 0   | 0     | 0      | 0       | 1    | 1  | 1  | 1  | 1  | 1  |
|                 | Red     | 1  | 1  | 1  | 1  | 1  | 1   | 0      | 0       | 0   | 0     | 0      | 0       | 0    | 0  | 0  | 0  | 0  | 0  |
|                 | Magenta | 1  | 1  | 1  | 1  | 1  | 1   | 0      | 0       | 0   | 0     | 0      | 0       | 1    | 1  | 1  | 1  | 1  | 1  |
|                 | Green   | 0  | 0  | 0  | 0  | 0  | 0   | 1      | 1       | 1   | 1     | 1      | 1       | 0    | 0  | 0  | 0  | 0  | 0  |
|                 | Cyan    | 0  | 0  | 0  | 0  | 0  | 0   | 1      | 1       | 1   | 1     | 1      | 1       | 1    | 1  | 1  | 1  | 1  | 1  |
|                 | Yellow  | 1  | 1  | 1  | 1  | 1  | 1   | 1      | 1       | 1   | 1     | 1      | 1       | 0    | 0  | 0  | 0  | 0  | 0  |
|                 | White   | 1  | 1  | 1  | 1  | 1  | 1   | 1      | 1       | 1   | 1     | 1      | 1       | 1    | 1  | 1  | 1  | 1  | 1  |
| Red grayscale   | Black   | 0  | 0  | 0  | 0  | 0  | 0   | 0      | 0       | 0   | 0     | 0      | 0       | 0    | 0  | 0  | 0  | 0  | 0  |
|                 |         | 0  | 0  | 0  | 0  | 0  | 1   | 0      | 0       | 0   | 0     | 0      | 0       | 0    | 0  | 0  | 0  | 0  | 0  |
|                 | dark    | 0  | 0  | 0  | 0  | 1  | 0   | 0      | 0       | 0   | 0     | 0      | 0       | 0    | 0  | 0  | 0  | 0  | 0  |
|                 | ſ       |    |    |    |    |    |     |        |         |     |       |        |         |      |    |    |    |    |    |
|                 | ↓       |    |    | İ  |    |    |     |        |         |     |       |        |         |      |    |    |    |    |    |
|                 | bright  | 1  | 1  | 1  | 1  | 0  | 1   | 0      | 0       | 0   | 0     | 0      | 0       | 0    | 0  | 0  | 0  | 0  | 0  |
|                 |         | 1  | 1  | 1  | 1  | 1  | 0   | 0      | 0       | 0   | 0     | 0      | 0       | 0    | 0  | 0  | 0  | 0  | 0  |
|                 | Red     | 1  | 1  | 1  | 1  | 1  | 1   | 0      | 0       | 0   | 0     | 0      | 0       | 0    | 0  | 0  | 0  | 0  | 0  |
| Green grayscale | Black   | 0  | 0  | 0  | 0  | 0  | 0   | 0      | 0       | 0   | 0     | 0      | 0       | 0    | 0  | 0  | 0  | 0  | 0  |
|                 |         | 0  | 0  | 0  | 0  | 0  | 0   | 0      | 0       | 0   | 0     | 0      | 1       | 0    | 0  | 0  | 0  | 0  | 0  |
|                 | dark    | 0  | 0  | 0  | 0  | 0  | 0   | 0      | 0       | 0   | 0     | 1      | 0       | 0    | 0  | 0  | 0  | 0  | 0  |
|                 | ſ       |    |    |    |    |    |     |        |         |     |       |        |         |      |    |    |    |    |    |
|                 | Ļ       |    |    | ĺ  |    |    |     |        |         |     |       |        |         |      |    |    | l  |    |    |
|                 | bright  | 0  | 0  | 0  | 0  | 0  | 0   | 1      | 1       | 1   | 1     | 0      | 1       | 0    | 0  | 0  | 0  | 0  | 0  |
|                 |         | 0  | 0  | 0  | 0  | 0  | 0   | 1      | 1       | 1   | 1     | 1      | 0       | 0    | 0  | 0  | 0  | 0  | 0  |
|                 | Green   | 0  | 0  | 0  | 0  | 0  | 0   | 1      | 1       | 1   | 1     | 1      | 1       | 0    | 0  | 0  | 0  | 0  | 0  |
| Blue grayscale  | Black   | 0  | 0  | 0  | 0  | 0  | 0   | 0      | 0       | 0   | 0     | 0      | 0       | 0    | 0  | 0  | 0  | 0  | 0  |
|                 |         | 0  | 0  | 0  | 0  | 0  | 0   | 0      | 0       | 0   | 0     | 0      | 0       | 0    | 0  | 0  | 0  | 0  | 1  |
|                 | dark    | 0  | 0  | 0  | 0  | 0  | 0   | 0      | 0       | 0   | 0     | 0      | 0       | 0    | 0  | 0  | 0  | 1  | 0  |
|                 | 1       |    |    |    |    |    |     |        |         |     |       |        |         |      |    |    |    |    |    |
|                 | ↓       |    |    |    |    |    |     |        |         |     |       |        |         |      |    |    |    |    |    |
|                 | bright  | 0  | 0  | 0  | 0  | 0  | 0   | 0      | 0       | 0   | 0     | 0      | 0       | 1    | 1  | 1  | 1  | 0  | 1  |
|                 |         | 0  | 0  | 0  | 0  | 0  | 0   | 0      | 0       | 0   | 0     | 0      | 0       | 1    | 1  | 1  | 1  | 1  | 0  |
|                 | Blue    | 0  | 0  | 0  | 0  | 0  | 0   | 0      | 0       | 0   | 0     | 0      | 0       | 1    | 1  | 1  | 1  | 1  | 1  |

**Note** Colors are developed in combination with 6-bit signals (64 steps in grayscale) of each primary red, green, and blue color.

This process can result in up to 262,144 ( $64 \times 64 \times 64$ ) colors.

#### **INPUT SIGNAL TIMINGS**

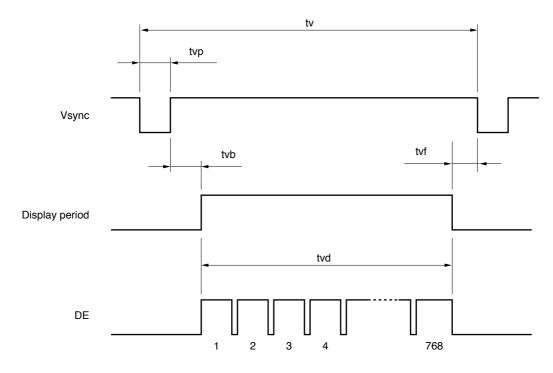
(1) Input signal specifications for LCD controller

|       | Parameter          | Symbol     | min. | typ.   | max. | Unit | Remarks           |
|-------|--------------------|------------|------|--------|------|------|-------------------|
| CLK   | Frequency          | 1/tc       | 60.0 | 65.0   | 68.0 | MHz  | -                 |
|       |                    |            | -    | 15.385 | -    | ns   |                   |
|       | Rise, fall         | tcrf       | Note |        |      | ns   | -                 |
|       | Duty               | tch/tc     |      |        |      | -    | -                 |
| Hsync | Period             | th         | 16.0 | 20.676 | _    | μs   | 48.363 kHz (typ.) |
|       |                    |            | 110  | 1344   | 1780 | CLK  |                   |
|       | Display period     | thd        | -    | 1024   | _    | CLK  | -                 |
|       | Front-porch        | thf        | 0    | -      | -    | CLK  | -                 |
|       | Pulse width        | thp*       | 12   | _      | -    | CLK  | -                 |
|       | Back-Porch         | thb        | 2    | _      | -    | CLK  | -                 |
|       |                    | *thp + thb | 86   | _      | -    | CLK  | -                 |
|       | Hsync-CLK timing   | ths        | Note |        |      | ns   | -                 |
|       | CLK-Hsync timing   | thh        |      |        |      | ns   | -                 |
|       | DE-CLK timing      | tcs        |      |        |      | ns   | -                 |
|       | CLK-DE timing      | tch        |      |        |      | ns   | -                 |
|       | Rise, fall         | thrf, terf |      |        |      | ns   | -                 |
| Vsync | Period             | tv         | _    | 16.666 | -    | ms   | 60.004 Hz (typ.)  |
|       |                    |            | -    | 806    | -    | н    |                   |
|       | Display period     | tvd        |      | 768    |      | Н    | -                 |
|       | Front-porch        | t∨f        | 1    | -      | -    | н    | -                 |
|       | Pulse width        | tvp*       | 1    | 3      | 36   | Н    | -                 |
|       | Back-porch         | tvb*       | 1    | -      | 36   | Н    | -                 |
|       |                    | *tvp + tvb | 3    | _      | 38   | н    | -                 |
|       | Vsync-Hsync timing | tvs        | 10   | -      | -    | ns   | Note              |
|       | Hsync-Vsync timing | tvh        | 1    | -      | _    | CLK  | Note              |
|       | Rise, fall         | tvrf       | -    | _      | 10   | ns   | Note              |
| DATA  | DATA-CLK (set up)  | tds        | 1    | _      | -    | ns   | Note              |
|       | CLK-DATA (Hold)    | tdh        | 2    | -      | -    | ns   | Note              |
| DE    | DE-CLK timing      | tes        | 1    | _      | -    | ns   | _                 |
|       | CLK-DE timing      | teh        | 2    | _      | -    | ns   |                   |
|       | Rise, fall         | terf       | _    | -      | 10   | ns   |                   |

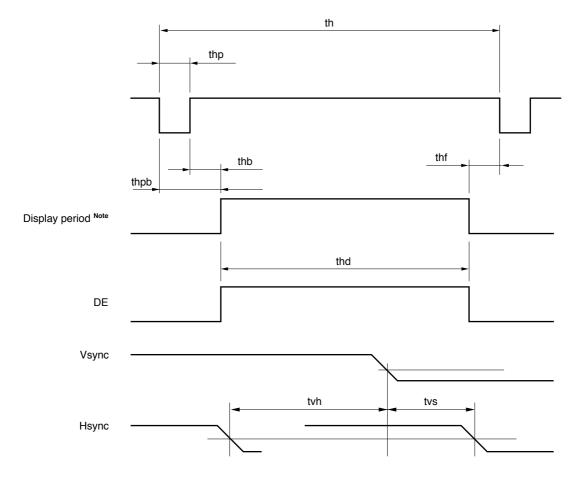
Note These values are in the timing regulation of THC63LVDF64A (THine).

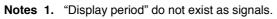
The product equivalent to THC63LVDF63A (THine) is recommended to the input of LVDS transmitter. The Timing regulation prescribes in the input of the LVDS transmitter. (2) Definition of input signal timing for LCD controller

<Vertical>



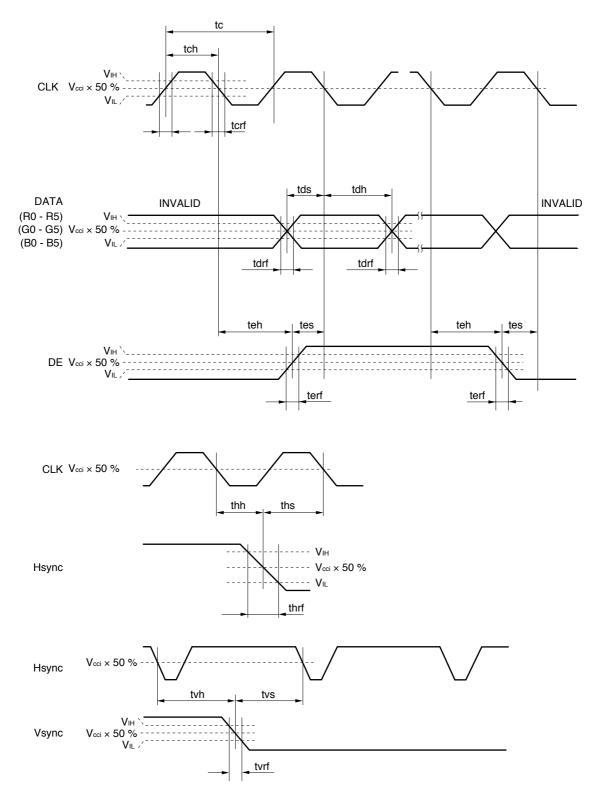
<Horizontal>





2. These values are in the output of THC63LVDF64A. (Refer to METHOD OF CONNECTION FOR THC63LVDF63A)

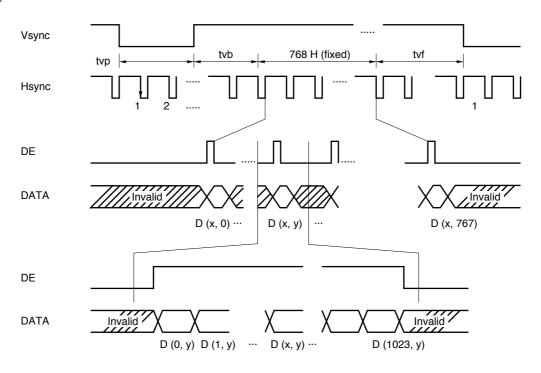
(3) Input signal timing chart

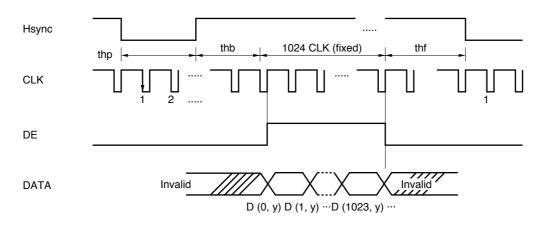


Note VIH, VIL: Refer to LVDS transmitter specifications.

# NEC

(4) DE





Note These values are in the output of THC63LVDF64A. (Refer to METHOD OF CONNECTION FOR THC63LVDF63A). (5) Display position of input data

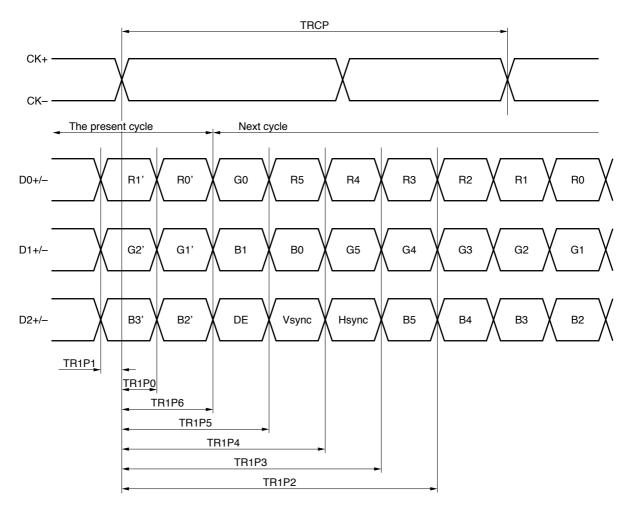
| D (0, 0)   | D (1, 0)   |     | D (X, 0)   |     | D (1022, 0)   | D (1023, 0)   |
|------------|------------|-----|------------|-----|---------------|---------------|
| D (0, 1)   | D (1, 1)   |     | D (X, 1)   |     | D (1022, 1)   | D (1023, 1)   |
|            |            | -+- |            | -+- |               |               |
| D (0, Y)   | D (1, Y)   |     | D (X, Y)   |     | D (1022, Y)   | D (1023, Y)   |
|            |            | -+- |            | -+- |               |               |
| D (0, 766) | D (1, 766) |     | D (X, 766) |     | D (1022, 766) | D (1023, 766) |
| D (0, 767) | D (1, 767) |     | D (X, 767) |     | D (1022, 767) | D (1023, 767) |

#### FOR LVDS RECEIVER

(1) Input signal specifications

| Parameter     | Symbol | Min      | Тур. | Max.     | Unit | Remarks      |
|---------------|--------|----------|------|----------|------|--------------|
| CLK Frequency | TRCP   | 14.71    | Т    | 16.66    | ns   | T = 15.38 ns |
| Bit0 position | TRIP1  | -0.5     | 0    | +0.5     | ns   |              |
| Bit1 position | TRIP0  | T/7-0.5  | T/7  | T/7+0.5  | ns   |              |
| Bit2 position | TRIP6  | 2T/7-0.5 | 2T/7 | 2T/7+0.5 | ns   |              |
| Bit3 position | TRIP5  | 3T/7-0.5 | 3T/7 | 3T/7+0.5 | ns   |              |
| Bit4 position | TRIP4  | 4T/7-0.5 | 4T/7 | 4T/7+0.5 | ns   |              |
| Bit5 position | TRIP3  | 5T/7-0.5 | 5T/7 | 5T/7+0.5 | ns   |              |
| Bit6 position | TRIP2  | 6T/7-0.5 | 6T/7 | 6T/7+0.5 | ns   |              |

(2) Input signal timing chart



#### **OPTICAL CHARACTERISTICS**

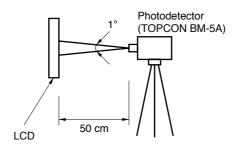
|                      |        |                    |      |      |      | (Ta = 25°0        | C, Note 1, 2) |
|----------------------|--------|--------------------|------|------|------|-------------------|---------------|
| Parameter            | Symbol | Condition          | MIN. | TYP. | MAX. | Unit              | Remark        |
| Contrast ratio       | CR     | at center          | 80   | 150  | -    | -                 | Note 3        |
| Luminance            | Lumax  | "White", at center | 150  | 200  | -    | cd/m <sup>2</sup> | -             |
| Luminance uniformity | -      | Maximum/Minimum    | -    | _    | 1.30 | -                 | Note 4        |

#### Reference data

 $(T_a = 25^{\circ}C, V_{CC} = 5 V, V_{DD}B = 12 V)$ 

| Parameter                 |            | Symbol      | Condition  | MIN. | TYP. | MAX. | Unit | Remark |
|---------------------------|------------|-------------|--|------|------|------|------|--------|
| Contrast ratio            |            | CR          | Best contrast angle,<br>$\theta X = \pm 0^\circ$ , $\theta Y = -5^\circ$ , at center | -    | 300  | -    | -    | Note 3 |
| Color gamut               |            | С           | To NTSC, at center   | 35   | 40   | -    | %    | Note 2 |
| Viewing<br>angle<br>range | Horizontal | <i>θ</i> X+ | $CR > 10, \ \theta Y = \pm 0^{\circ}$  | 40   | 50   | -    | deg. | Note 5 |
|                           |            | θХ–         | $CR > 10, \ \theta Y = \pm 0^{\circ}$  | 40   | 50   | _    | deg. |        |
|                           | Vertical   | <i>θ</i> Y+ | $CR > 10, \ \theta X = \pm 0^{\circ}$  | 15   | 20   | -    | deg. |        |
|                           |            | <i>θ</i> Υ– | $CR > 10, \ \theta X = \pm 0^{\circ}$  | 25   | 35   | -    | deg. |        |
| Response time             |            | ton         | White to black   | _    | 11   | 25   | ms   | Note 6 |
|                           |            | toff        | Black to white   | -    | 40   | 80   |      |        |

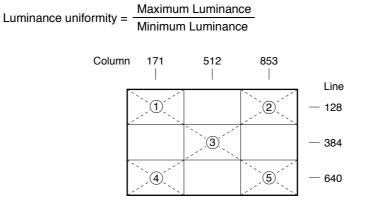
**Notes 1.** The luminance is measured after 20 minutes from the module works, with all pixels in white. Typical value is measured after luminance saturation.



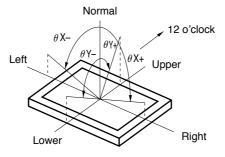
- **2.** Viewing angle is  $\theta x = \pm 0^{\circ}$ ,  $\theta y = \pm 0^{\circ}$
- 3. The contrast ratio is calculated by using the following formula.

Contrast ratio (CR) =  $\frac{\text{Luminance with all pixels in white}}{\text{Luminance with all pixels in black}}$ The Luminance is measured in darkroom. 4. Luminance uniformity is calculated using following formula.

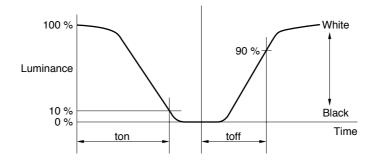
NEC



5. Definitions of viewing angle are as follows.



6. Definition of response time is as follows.

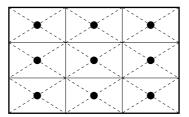


#### **RELIABILITY TEST**

| Test item   | Test condition  |  |  |
|---|---|--|--|
| High temperature/humidity operation <b>Note 1</b> | 50 ± 2°C, 85% relative humidity<br>240 hours<br>Display data is black.  |  |  |
| Heat cycle (operation) <b>Note 1</b>              | <1> 0°C ± 3°C ··· 1 hour<br>55°C ± 3°C ··· 1 hour<br><2> 50 cycles, 4 hours/cycle<br><3> Display data is black.                   |  |  |
| Thermal shock (non-operation) Note 1              | <1> -20°C ± 3°C ··· 30 minutes<br>60°C ± 3°C ··· 30 minutes<br><2> 100 cycles<br><3> Temperature transition time within 5 minutes |  |  |
| Vibration (non-operation) Notes 1, 2              | <1> 5 - 100 Hz, 19.6 m/s <sup>2</sup> (2G)<br>1 minute/cycle<br>X, Y, Z direction<br><2> 50 times each direction                  |  |  |
| Mechanical shock (non-operation) Notes 1, 2       | <1> 294 m/s² (30 G), 11 ms<br>X, Y, Z direction<br><2> 3 times each direction   |  |  |
| ESD (operation) Notes 1, 3                        | <ul> <li>150 pF, 150 Ω, ±10 kV</li> <li>9 places on a panel</li> <li>10 times each place at one-second intervals</li> </ul>       |  |  |
| Dust (operation) <b>Note 1</b>                    | 15 kinds of dust (JIS Z 8901)<br>Hourly 15 seconds stir, 8 times repeat   |  |  |

**Notes 1.** Display function is checked by the same condition as LCD module out-going inspection.

- 2. Physical damage.
- **3.** Discharge points "• " are shown in the figure.

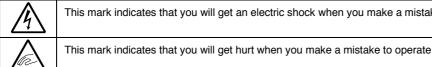


## NE

#### **GENERAL CAUTIONS**

Next figures and sentences are very important. Please understand these contents as follows.

|  | This mark indicates that you will get hurt and/or the module will have damages when you make a mistake to operate. |
|--|--|
|--|--|



This mark indicates that you will get an electric shock when you make a mistake to operate.

CAUTION



Do not touch an inverter, on which is stuck a caution label, while the LCD module is under the operation, because of dangerous high voltage.

#### (1) Caution when taking out the module

- a) Pick the pouch only, when taking out the module from a carrier box.
- (2) Cautions for handling the module
  - a) As the electrostatic discharges may break the LCD module, handle the LCD module with care against electrostatic discharges.
  - As the LCD panel and backlight element are made from fragile glass material, impulse and b) pressure to the LCD module should be avoided.
  - c) As the surface of polarizer is very soft and easily scratched, use a soft dry cloth without chemicals for cleaning.
  - d) Do not pull the interface connectors in or out while the LCD module is operating.
  - e) Put the module display side down on a flat horizontal plane.
  - Handle connectors and cables with care. f)
  - g) When the module is operating, do not lose CLK, Hsync or Vsync signal. If any one of these signals is lost, the LCD panel would be damaged.
  - h) The torque for mounting screw should never exceed 0.392 N·m (4 kgf·cm).
  - Don't push or rub the surface of LCD modules. i) If you do it, the scratches or the rubbing marks may be left on the surface of the modules.
- (3) Cautions for the atmosphere
  - a) Dew drop atmosphere should be avoided.
  - b) Do not store and/or operate the LCD module in a high temperature and/or high humidity atmosphere. Storage in an anti-static pouch and under the room temperature atmosphere is recommended.
  - c) This module uses cold cathod fluorescent lamp. Therefore, the life time of lamp becomes short if the module is operated under the low temperature environment.
  - d) Do not operate the LCD module in a high magnetic field.

- (4) Caution for the module characteristics
  - a) Do not apply fixed pattern data signal for a long time to the module. It may cause image sticking. Please use screen savers if the display pattern is fixed for a long time.
  - b) This module has the retardation film which may cause the variation of the color hue in the different viewing angles. The ununiformity may appear on the screen under the high temperature operation.
  - c) The light vertical stripe may be observed depending on the display pattern. This is neither defects nor malfunctions.
  - d) The noise from the inverter circuit may be observed in the luminance control mode. This is neither defects nor malfunctions.

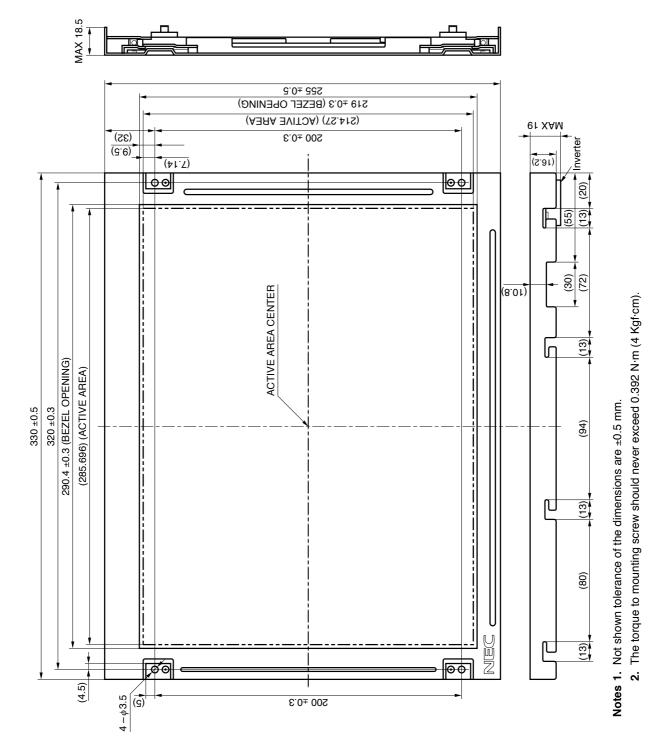
#### (5) Other cautions

- a) Do not disassemble and/or reassemble LCD module.
- b) Do not readjust variable resistors or switches in the module.
- c) When returning the module for repair etc., please pack the module properly to avoid any damages. We recommend using the original shipping packages.

Liquid Crystal Display has the following specific characteristics. There are neither defects nor malfunctions.

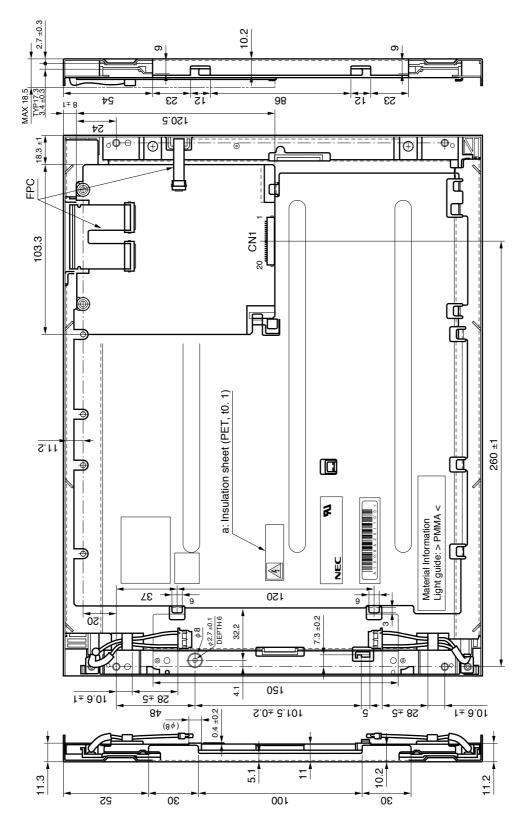
The optical characteristics of this module may be affected by the ambient temperature. This module has cold cathode tube for backlight. Optical characteristics, like luminance or uniformity, will be changed by the progress in time.

Uneven brightness and/or small spots may be observed depending on different display patterns.



OUTLINE DRAWING: Front View (Unit: mm)

OUTLINE DRAWING: Rear View (Unit: mm)



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NEC devices are classified into the following three quality grades:

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Standard: Computers, office equipment, communications equipment, test and measurement equipment, audio and visual equipment, home electronic appliances, machine tools, personal electronic equipment and industrial robots

Special: Transportation equipment (automobiles, trains, ships, etc.), traffic control systems, anti-disaster systems, anti-crime systems, safety equipment and medical equipment (not specifically designed for life support) Specific: Aircrafts, aerospace equipment, submersible repeaters, nuclear reactor control systems, life support systems or medical equipment for life support, etc.

The quality grade of NEC devices is "Standard" unless otherwise specified in NEC's Data Sheets or Data Books. If customers intend to use NEC devices for applications other than those specified for Standard quality grade, they should contact an NEC sales representative in advance.

Anti-radioactive design is not implemented in this product.