# PRELIMINARY

# NLT Technologies, Ltd.

## TFT COLOR LCD MODULE

NL128102AC29-17

48cm (19.0 Type) SXGA LVDS interface (2port)

# PRELIMINARY DATA SHEET

DOD-PP-1517 (2nd edition)

This PRELIMINARY DATA SHEET is updated document from DOD-PP-1453(1)

All information is subject to change without notice. Please confirm the sales representative before starting to design your system.

#### INTRODUCTION

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Examples: Aerospace system (except seat entertainment monitor), nuclear control system, life support system, etc.

The quality grade of this product is the "Standard" unless otherwise specified in this document.

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# PRELIMINARY

## NLT Technologies, Ltd.

NL128102AC29-17

#### 1. OUTLINE

#### 1.1 STRUCTURE AND PRINCIPLE

Color LCD module NL128102AC29-17 is composed of the amorphous silicon thin film transistor liquid crystal display (a-Si TFT LCD) panel structure with driver LSIs for driving the TFT (Thin Film Transistor) array and a backlight.

The a-Si TFT LCD panel structure is injected liquid crystal material into a narrow gap between the TFT array glass substrate and a color-filter glass substrate.

Color (Red, Green, Blue) data signals from a host system (e.g. signal generator, etc.) are modulated into best form for active matrix system by a signal processing board, and sent to the driver LSIs which drive the individual TFT arrays.

The TFT array as an electro-optical switch regulates the amount of transmitted light from the backlight assembly, when it is controlled by data signals. Color images are created by regulating the amount of transmitted light through the TFT array of red, green and blue dots.

## 1.2 APPLICATION

• Color monitor system

#### 1.3 FEATURES

- Ultra-wide viewing angle (Super Fine TFT (SFT))
- Wide color gamut
- High luminance
- High contrast
- LVDS interface
- Selectable LVDS data input map
- LED backlight type
- LED driver Built-in

# PRELIMINARY

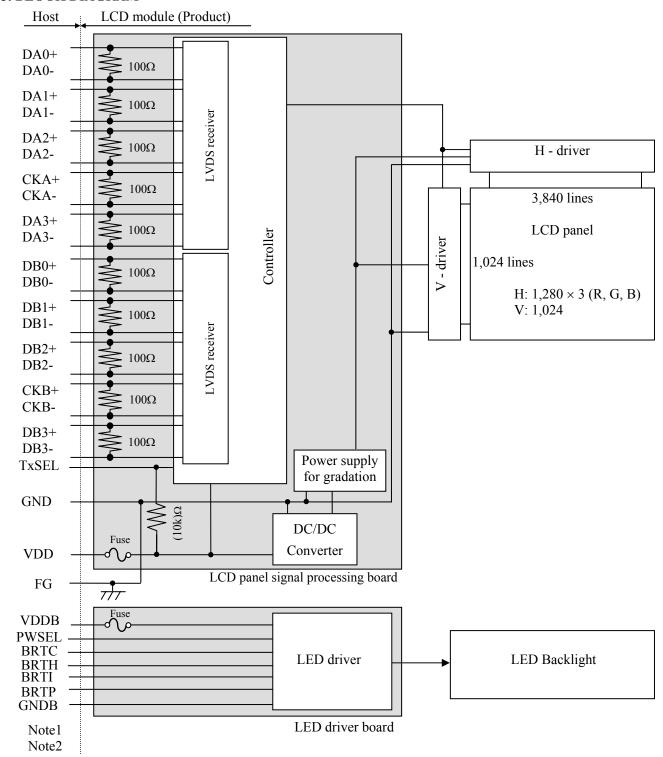
## NLT Technologies, Ltd.

NL128102AC29-17

## 2. GENERAL SPECIFICATIONS

Display area	376.32 (H) × 301.056 (V) mm							
Diagonal size of display	48cm (19.0 inches)							
Drive system	4-Si TFT active matrix							
Display color	16,777,216 colors 1,280 (H) × 1,024 (V) pixels							
Pixel	1,280 (H) × 1,024 (V) pixels RGB (Red dot, Green dot, Blue dot) vertical stripe							
Pixel arrangement								
Dot pitch	0.098 (H) × 0.294 (V) mm							
Pixel pitch	0.294 (H) × 0.294 (V) mm							
Module size	396.0 (W) (typ.) × 324.0 (H) (typ.) × 22.0 (D) (max.) mm							
Weight	TBD g (typ.)							
Contrast ratio	(1000):1 (typ.)							
Viewing angle	At the contrast ratio ≥10:1  • Horizontal: Right side 88° (typ.), Left side 88° (typ.)  • Vertical: Up side 88° (typ.), Down side 88° (typ.)							
Designed viewing direction	• Viewing angle with optimum grayscale (γ≒ 2.2): Normal axis (perpendicular)							
Polarizer surface	Antiglare							
Polarizer pencil-hardness	2H (min.) [by JIS K5600]	2						
Color gamut	At LCD panel center 72% (typ.) [against NTSC color space]							
Response time	$Ton + Toff (10\% \longleftrightarrow 90\%)$ 25ms (typ.)							
Luminance	At the maximum luminance control (800) cd/m <sup>2</sup> (typ.)	2						
Signal system	LVDS 2port (Receiver: THC63LVDF84B, THine Electronics Inc. or equivalent) [8bit digital signals for data of RGB colors, Dot clock (CLK), Data enable (DE)]							
Power supply voltage	LCD panel signal processing board: 5.0V LED Driver board: 12.0V							
Backlight	LED backlight type (with LED driver Board)							
Power consumption	At BL Duty Ratio=100%, Checkered flag pattern (45.0)W (typ.) include LED driver board	2						

#### 3. BLOCK DIAGRAM



Note1: Relations between GND (Signal ground), GNDB (LED driver ground) and FG (Frame ground) in the LCD module are as follow.

GND - FG	Connected
GND - GNDB	NOT connected
FG - GNDB	NOT connected

Note2: GND, GNDB and FG must be connected to customer equipment's ground, and it is recommended that these grounds be connected together in customer equipment.

#### 4. DETAILED SPECIFICATIONS

#### 4.1 MECHANICAL SPECIFICATIONS

Parameter	Specification		Unit
Module size	$396.0 \pm 0.5$ (W) × $324.0 \pm 0.5$ (H) × TBD (D) (typ.)	Note1 Note2	mm
Display area	376.32 (H) × 301.056 (V)	Note1	mm
Weight	TBD (typ.)		g

Note1: Excluding a bulge of the cover for the signal processing board and the LED driver board.

Note2: See "9. OUTLINE DRAWINGS".

#### 4.2 ABSOLUTE MAXIMUM RATINGS

	Parameter		Symbol	Rating	Unit	Remarks			
Power supply LCD panel signal processing boar		processing board	VDD	-0.3 to +6.5	V		2		
voltage	* * *			-0.3 to +25.0	'		2		
	Display No		VD	-0.3 to +2.4					
Input voltage for	Function No		VF	-0.3 to +3.3		Ta = 25°C	2		
signals			BRTC	-0.3 to +6.3	V		2		
	Function signal	for LED driver	BRTI	-0.3 to +6.0					
	T univion orginal	TOT EED GITTOT	BRTP	-0.3 to +5.5					
			PWSEL	-0.3 to +6.5					
;	Storage temperature		Tst	-30 to +80	°C	-			
Operating	temperature	Front surface	TopF	-20 to +70	°C	Note3			
Operating	temperature	Rear surface	TopR	-20 to +70	°C	Note4			
				≤ 95	%	Ta ≤ 40°C			
	Relative humidity Note5				RH	≤ 85	%	$40^{\circ}\text{C} < \text{Ta} \le 50^{\circ}\text{C}$	
					КП	≤ 55	%	50°C < Ta ≤ 60°C	
			≤ 36	%	$60^{\circ}\text{C} < \text{Ta} \le 70^{\circ}\text{C}$				
	Absolute humidity Note5	АН	≤ 70 Note6	g/m <sup>3</sup>	Ta > 70°C				
	Operating altitude		-	≤ 5,100	m	-20°C≤ Ta ≤ 70°C			
	Storage altitude		-	≤ 13,600	m	-30°C≤ Ta ≤ 80°C			

Note1: Display signals are DA0+/-, DA1+/-, DA2+/-, DA3+/-, CKA+/-, DB0+/-, DB1+/-, DB2+/-,

DB3+/-, CKB+/-

Note2: Function signal is TxSEL.

Note3: Measured at LCD panel surface (including self-heat)

Note4: Measured at LCD module's rear shield surface (including self-heat)

Note5: No condensation

Note6: Water amount at Ta= 70°C and RH= 36%



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NL128102AC29-17

## 4.3 ELECTRICAL CHARACTERISTICS

## 4.3.1 LCD panel signal processing board

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Parameter		Symbol	min.	typ.	max.	Unit	Remarks	
Power supply voltage		VDD	4.5	5.0	5.5	V	-	2
Power supply current		IDD	-	(700) Note1	(900) Note2	mA	at $VDD = 5.0V$	2
Permissible ripple voltage		VRP	-	-	100	mVp-p	for VDD	
Differential input threshold	High	VTH	-	-	+100	mV	at VCM = 1.2V	
voltage	Low	VTL	-100	-	-	mV	Note3	
Terminating resistance		RT	-	100	-	Ω	-	
Input voltage for TxSEL	High	VFH	Ke	ep this pin op	oen.	-		
signal	Low	VFL	-	-	(0.3)	V	TxSEL Note4	2
Input current for TxSEL si	gnal	IFL	TBD	-	TBD	μΑ		

Note1: Checkered flag pattern [by EIAJ ED-2522]

Note2: Pattern for maximum current

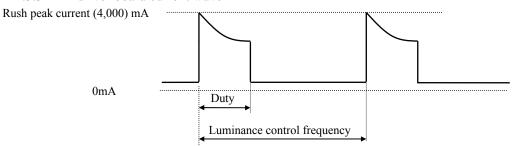
Note3: Common mode voltage for LVDS receiver

Note4: TxSEL is pulled-up in the product. (Pull-up resistance:  $(10k)\Omega$ )

#### 4.3.2 LED driver board

								$(Ta=25^{\circ}C)$
	Parameter	Symbol	min.	typ.	max.	Unit	Remarks	
Powe	r supply voltage		VDDB	10.8	12.0	13.2	V	-
Power supply current			IDDB	-	(3,300)	(3,700)	mA	VDDB= 12.0V, At the maximum luminance control
BRTI signal			VBI	0	-	1.0	V	
	DDTD at an al	High	VBPH	(2.0)	-	(5.0)	V	
	BRTP signal	Low	VBPL	0	-	(0.8)	V	
Input voltage for signals	BRTC signal	High	VBCH	(1.8)	-	(5.0)	V	
		Low	VBCL	0	-	(0.6)	V	
	DWCEL signal	High	VBSH	(2.1)	-	(3.3)	V	
	PWSEL signal	Low	VBSL	0	-	(0.9)	V	
	BRTI signal		IBI	TBD	-	TBD	μΑ	-
	DDTD at an al	High	IBPH	-	-	TBD	μΑ	
	BRTP signal	Low	IBPL	TBD	-	-	μΑ	
Input current for signals	DDTC signal	High	IBCH	-	-	TBD	μΑ	
	BRTC signal	Low	IBCL	TBD	-	-	μΑ	
	DW/CEL 1	High	IPSH	-	-	TBD	μΑ	
	PWSEL signal	Low	IPSL	TBD	-	-	μΑ	

#### 4.3.3 LED driver board current wave



Duty: At the maximum luminance control 100% to at the minimum luminance control 1%. Luminance control frequency: 255 Hz (typ.)

Note1: Luminance control frequency indicate the input pulse frequency, when select the external pulse control. See "4.6.2 Detail of BRTP timing".

Note2: The power supply lines (VDDB and GNDB) have large ripple voltage during luminance control. There is the possibility that the ripple voltage produces acoustic noise and signal wave noise in audio circuit and so on. Put a capacitor (5,000 to 6,000µF) between the power supply lines (VDDB and GNDB) to reduce the noise, if the noise occurred in the circuit.

## 4.3.4 Power supply voltage ripple

This product works, even if the ripple voltage levels are beyond the permissible values as following the table, but there might be noise on the display image.

Power supply	voltage	Ripple voltage Note1 (Measure at input terminal of power supply)	Unit
VDD	5.0V	≤ 100	mVp-p
VDDB	12.0V	≤ 200	mVp-p

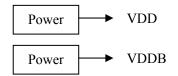
Note1: The permissible ripple voltage includes spike noise.

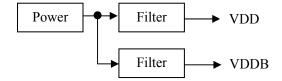
Note2: The load variation influence does not include.

Example of the power supply connection

a) Separate the power supply

b) Put in the filter





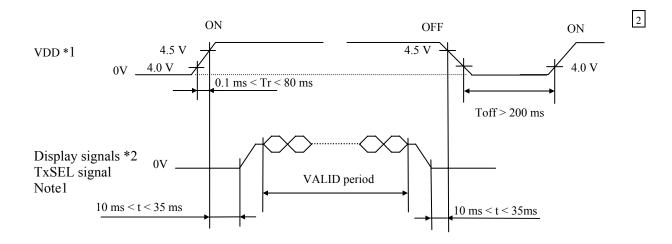
### 4.3.5 Fuse

Parameter	Fuse		Rating	Fusing	Remarks	
Parameter Type S		Supplier	Rating	current	Kemarks	
VDD	VDD FCC32252AD _		2.5A	6.25A, 5 seconds		
VDD	T CC32232AD	ELECTRIC Co.,Ltd.	32V	maximum	- Note1	
CRUC	CRUCQ12LHK6A125V		6.0A	18.0A, 3 seconds		
	CROCQ12L1IR0A123V	CONQUER ELECTRONICS	63V	maximum		
VDDB	CRUCO12LVK4.0A125V		4.0A	10.0A, 5 seconds		
<b>У</b> БББ	CRUCQ12LVK4.0A123V	Co.,Ltd.	63V	maximum		
	CRUCQ12LVK2.5A125V		2.5A	6.25A,		
	CRUCQ12LVK2.5A125V		63V	5 seconds maximum		

Note1: The power supply capacity should be more than the fusing current. If it is less than the fusing current, the fuse may not blow in a short time, and then nasty smell, smoke and so on may occur.

#### 4.4 POWER SUPPLY VOLTAGE SEQUENCE

#### 4.4.1 LCD panel signal processing board



- \*1 In terms of voltage variation (voltage drop) while VDD rising edge is below 4.5 V, a protection circuit may work, and then this product may not work.
- \*2 These signals should be measured at the terminal of 100  $\Omega$  resistances.

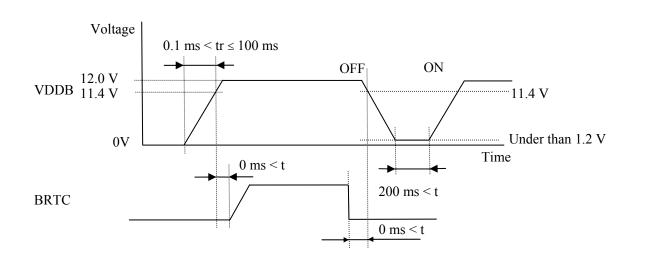
Note1: Display signals (DA0+/-, DA1+/-, DA2+/-, DA3+/-, CKA+/-, DB0+/-, DB1+/-, DB2+/-, DB3+/-, CKB+/-) and TxSEL signal must be "0" voltage, exclude the VALID period (See above sequence diagram). If these signals are higher than 0.3V, the internal circuit is damaged.

If some of display and function signals of this product are cut while this product is working, even if the signal input to it once again, it might not work normally. VDD should be cut when the display and function signals are stopped.

Note2: VDD should be 4.5 V or more while VDD ON period.

Note3: The backlight should be turned on within the valid period of display and function signals, in order to avoid unstable data display.

#### 4.4.2 LED driver board



Note1: The backlight should be turned on within the valid period of LVDS signals, in order to avoid unstable data display.

Note2: If tr is more than 100 ms, the backlight will be turned off by a protection circuit for LED driver board.

Note3: When VDDB is 0V or BRTC is Low, PWSEL must be set to Low or Open

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#### 4.5 CONNECTIONS AND FUNCTIONS FOR INTERFACE PINS

## 4.5.1 LCD panel signal processing board

CN1 socket (LCD module side): FI-X30SSL-HF (Japan Aviation Electronics Industry Limited (JAE))

Adaptable plug: FI-X30C series/ FI-X30H series/ FI-X30M series (Japan Aviation Electronics Industry Limited (JAE))

Pin No.	Symbol	Signal	Remarks			
1	DA0-		Note 1			
2	DA0+	Odd pixel data 0	Note1			
3	DA1-	011-1-11-4-1	N			
4	DA1+	Odd pixel data 1	Note1			
5	DA2-		Note 1			
6	DA2+	Odd pixel data 2	Note1			
7	GND	Ground	Note2			
8	CKA-	Odd wivel alcele	Note1			
9	CKA+	Odd pixel clock	Note1			
10	DA3-		Note 1			
11	DA3+	Odd pixel data 3	Note1			
12	DB0-	Even nivel data 0	Note1			
13	DB0+	Even pixel data 0				
14	GND	Ground	Note2			
15	DB1-	Even pixel data 1	Note1			
16	DB1+	Even pixel data 1				
17	GND	Ground	Note2			
18	DB2-	Even pixel data 2	Note1			
19	DB2+	Even pixel data 2				
20	CKB-	Even pixel clock	Note1			
21	CKB+	Even pixel clock				
22	DB3-	Even pixel data 3	Note1			
23	DB3+	Even pixel data 3	Note1			
24	GND	Ground	Note2			
25	TxSEL	Selection of LVDS data input map	Open: Mode A Low: Mode B Note3, Note4			
26	RSVD	-	Keep this pin Open.			
27	N.C.	-	Keep this pin Open.			
28						
29	VDD	Power supply	Note2			
30						

Note1: Twist pair wires with  $100\Omega$  (Characteristic impedance) should be used between LCD panel signal processing board and LVDS transmitter.

Note2: All GND and VDD terminals should be used without any non-connected lines.

Note3: TxSEL is pulled-up in the product. (Pull-up resistance:  $(10k)\Omega$ )

Note4: See "4.7 SELECTION OF LVDS DATA INPUT MAP".

#### 4.5.2 LED driver board

CN201 socket (LCD module side): DF3Z-10P-2H (2\*) (HIROSE ELECTRIC Co,.Ltd.) Adaptable plug: DF3-10S-2C (HIROSE ELECTRIC Co,.Ltd.)

	1 0		
Pin No.	Symbol	Function	Description
1	GNDB		
2	GNDB		
3	GNDB	LED driver board ground	Note1
4	GNDB		
5	GNDB		
6	VDDB		
7	VDDB		
8	VDDB	Power supply	Note1
9	VDDB		
10	VDDB		

Note1: All VDDB and GNDB terminals should be used without any non-connected lines.

CN202 socket (LCD module side): IL-Z-9PL-SMTYE (Japan Aviation Electronics Industry Limited (JAE))
Adaptable plug: IL-Z-9S-S125C3 (Japan Aviation Electronics Industry Limited (JAE))

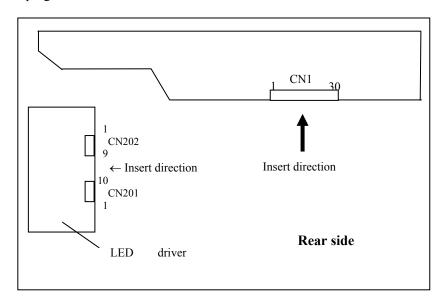
			3 ( ))
Pin No.	Symbol	Function	Description
1	GNDB	LED driver board ground	Note1
2	GNDB	LED driver board ground	Note1
3	N.C.	-	Keep this pin Open.
4	BRTC	Backlight ON/OFF control signal	High or Open: Backlight ON Low Backlight OFF
5	BRTH	Luminance control terminal	
6	BRTI	Lummance control terminal	Note2
7	BRTP	BRTP signal	
8	GNDB	LED driver board ground	Note1
9	PWSEL	Selection of luminance control signal method	Note2, Note3

Note1: All GNDB terminals should be used without any non-connected lines.

Note2: See "4.6 LUMINANCE CONTROL ".

Note3: When VDDB is 0V or BRTC is Low, PWSEL must be set to Low or Open.

## 4.5.3 Positions of plug and socket



#### 4.6 LUMINANCE CONTROL

## 4.6.1 Luminance control methods

Method	Adjustment and luminance ratio	PWSEL terminal	BRTP terminal	
Variable resistor control Note1	• Adjustment  The variable resistor ( $\mathbf{R}$ ) for luminance control should be $10k\Omega \pm 5\%$ , $1/10W$ . Minimum point of the resistance is the minimum luminance and maximum point of the resistance is the maximum luminance.  The resistor ( $\mathbf{R}$ ) must be connected between BRTH-BRTI terminals.  • Luminance ratio Note3  Resistance Luminance ratio $0 \ k\Omega$ 0% (Min. Luminance) $10 \ k\Omega$ 100% (Max. Luminance)	High or Open	Open	2
Voltage control Note1	Adjustment  Voltage control method works, when BRTH terminal is 0V and VBI voltage is input between BRTI-BRTH terminals. This control method can carry out continuation adjustment of luminance.  Luminance is the maximum when BRTI terminal is Open  Luminance ratio Note3  BRTI Voltage (VBI) Luminance ratio 0 V 0% (Min. Luminance) 1.0 V 100% (Max. Luminance)			2
Pulse width modulation Note1 Note2 Note4	Pulse width modulation (PWM) method works, when PWSEL terminal is Low and PWM signal (BRTP signal) is input into BRTP terminal. The luminance is controlled by duty ratio of BRTP signal.      Uuminance ratio Note3    Duty ratio	Low	BRTP signal	2

Note1: In case of the variable resistor control method and the voltage control method, noises may appear on the display image depending on the input signals timing for LCD panel signal processing board.

#### Use PWM method, if interference noises appear on the display image!

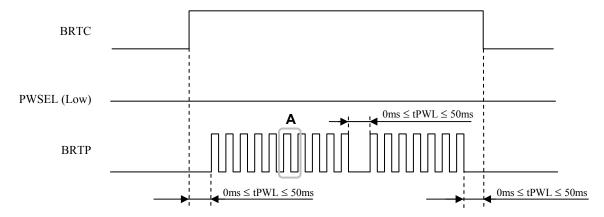
Note2: The LED driver board will stop working, if the Low period of BRTP signal is more than 50ms while BRTC signal is High or Open. Then the backlight will not turn on anymore, even if BRTP signal is input again. This is not out of order. The LED driver board will start to work when power is supplied again.

Note3: These data are the target values.

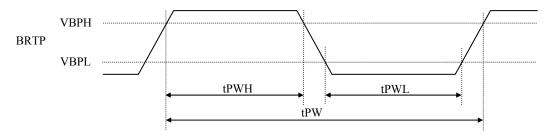
Note4: See "4.6.2 Detail of BRTP timing".

### 4.6.2 Detail of BRTP timing

- (1) Timing diagrams
  - Outline chart



• Outline chart



### (2) Each parameter

Parameter	Symbol	min.	typ.	max.	Unit	Remarks
PWM frequency	$f_{PWM}$	(185)	-	(1,000)	Hz	Note1,2,3
PWM duty ratio	$\mathrm{DR}_{\mathrm{PWM}}$	1	-	100	%	Note4,5
PWM pulse width	tPWH	(30)	-	-	μs	Note1,4,5

Note1: Definition of parameters is as follows.

$$f_{PWM} = \frac{1}{tPW}$$
,  $DL = \frac{tPWH}{tPW}$ 

Note2: A recommended  $f_{PWM}$  value is as follows.

$$f_{PWM} = \frac{2n-1}{4} \times fv$$

(n= integer, fv= frame frequency of LCD module)

Note3: Depending on the frequency used, so noise may appear on the screen, please conduct a thorough evaluation.

Note4: While the BRTC signal is high, do not set the tPWH (PWM pulse width) is less than (30)µs. It may cause abnormal working of the backlight. In this case, turn the backlight off and then on again by BRTC signal.

Note5: Regardless of the PWM frequency, both PWM duty ratio and PWM pulse width must be always more than the minimum values.

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## 4.7 SELECTION OF LVDS DATA INPUT MAP

## 4.7.1 Mode A

		_		Trans					
Input data	Note1		Pin	THC63LVDM83D or equivalent	Pin	THC63LVD823 or equivalent			CN1
	RA0	$\rightarrow$	51	TA0	53	R12	Note2	Pin	Symbol
	RA1	$\rightarrow$	52	TA1	54	R13 TA1-	$\rightarrow$	1	DA0-
	RA2	$\rightarrow$	54	TA2		R14 TA1+	$\rightarrow$	2	DA0+
	RA3	$\rightarrow$	55	TA3	58	R15			
	RA4	$\rightarrow$	56	TA4		R16 TB1-	$\rightarrow$	3	DA1-
ıal	RA5	$\rightarrow$	3	TA5	60	R17 TB1+	$\rightarrow$	4	DA1+
Odd pixel data and control signal	GA0	$\rightarrow$		TA6		G12			
1 s	GA1	$\rightarrow$		TB0		G13 TC1-	$\rightarrow$		DA2-
tro	GA2	$\rightarrow$	7	TB1		G14 TC1+	$\rightarrow$		DA2+
uc	GA3	$\rightarrow$		TB2		G15			GND
3	GA4	$\rightarrow$		TB3		G16 TCLK1-	$\rightarrow$		CKA-
no	GA5	$\rightarrow$		TB4		G17 TCLK1+	$\rightarrow$	9	CKA+
2 2	BA0	$\rightarrow$		TB5		B12			
lat	BA1	$\rightarrow$		TB6		B13 TD1-	$\rightarrow$		DA3-
1 5	BA2	$\rightarrow$	20	TC0 1st		B14 TD1+	$\rightarrow$	11	DA3+
. <b>X</b> I	BA3	$\rightarrow$		TC1		B15			
d b	BA4	$\rightarrow$		TC2		B16			
<b>Т</b> БС	BA5	$\rightarrow$		TC3		B17			
	RSVD	$\rightarrow$ $\rightarrow$		TC4		RSVD RSVD			
Notes	RSVD			TC5 TC6		DE			
	DE RA6	$\rightarrow$		TD0		R10			
	RA7	$\rightarrow$ $\rightarrow$		TD1		R11			
	GA6	$\rightarrow$		TD2		G10			
	GA7	$\stackrel{'}{\rightarrow}$		TD3		G10 G11			
	BA6	$\stackrel{'}{\rightarrow}$		TD4		B10			
	BA7	$\stackrel{'}{\rightarrow}$		TD5		B11			
Note3	RSVD	$\overset{'}{ ightarrow}$		TD6	-				
110103	CLK	$\rightarrow$		CLKIN	10	CLK			
	RB0	$\rightarrow$		TA0		R22			
	RB1	$\rightarrow$		TA1		R23 TA2-	$\rightarrow$	12	DB0-
	RB2	$\rightarrow$		TA2		R24 TA2+	$\rightarrow$		DB0+
	RB3	$\rightarrow$		TA3		R25			GND
	RB4	$\stackrel{'}{ ightarrow}$		TA4		R26 TB2-	$\rightarrow$	15	DB1-
	RB5	$\stackrel{'}{ ightarrow}$		TA5		R27 TB2+	$\rightarrow$		DB1+
	GB0	$\rightarrow$		TA6		G22	ŕ		GND
	GB1	$\rightarrow$		ТВ0	92		$\rightarrow$		DB2-
	GB2	$\rightarrow$		TB1	93	G24 TC2+	$\rightarrow$		DB2+
	GB3	$\rightarrow$		TB2		G25			
g	GB4	$\rightarrow$		TB3		G26 TCLK2-	$\rightarrow$	20	CKB-
daı	GB5	$\rightarrow$	14	TB4	96	G27 TCLK2+	$\rightarrow$	21	
el data	BB0	$\rightarrow$	15	TB5		B22			
Ĭ. Į	BB1	$\rightarrow$		TB6		B23 TD2-	$\rightarrow$		DB3-
Even pix	BB2	$\rightarrow$		TC0 2nd		B24 TD2+	$\rightarrow$		DB3+
vel	BB3	$\rightarrow$		TC1		B25			GND
迫	BB4	$\rightarrow$		TC2		B26			TxSEL
	BB5	$\rightarrow$		TC3	6	B27			RSVD
	RSVD	$\rightarrow$		TC4	_				N.C.
Note3	RSVD	$\rightarrow$		TC5	-				VDD
Note3	RSVD	$\rightarrow$		TC6	-	200			VDD
	RB6	$\rightarrow$		TD0		R20		30	VDD
	RB7	$\rightarrow$		TD1		R21			
	GB6	$\rightarrow$		TD2		G20			
	GB7	$\rightarrow$		TD3		G21			
	BB6	$\rightarrow$		TD4		B20			
	BB7	$\rightarrow$		TD5		B21			
Note3	RSVD	$\rightarrow$		TD6					
	CLK	$\rightarrow$	31	CLKIN	-		Ī		

## 4.7.2 Mode B

		_		Trans	mitter				
Input data	Note1		Pin	THC63LVDM83D or equivalent	Pin	THC63LVD823 or equivalent			CN1
	RA2	$\rightarrow$	51	TA0		R12	Note2	Pin	Symbol
	RA3	$\rightarrow$		TA1		R13 TA1-	$\rightarrow$		DA0-
	RA4	$\rightarrow$		TA2		R14 TA1+	$\rightarrow$	2	DA0+
	RA5	$\rightarrow$		TA3		R15		1	D.1.1
=	RA6 RA7	$\rightarrow$		TA4 TA5		R16 TB1- R17 TB1+	$\rightarrow$ $\rightarrow$		DA1- DA1+
Sug	GA2	$\rightarrow$ $\rightarrow$				G12	$\rightarrow$	4	DAIT
SIS	GA3	$\stackrel{'}{ ightarrow}$		TB0		G13 TC1-	$\rightarrow$	5	DA2-
rol	GA4	$\rightarrow$		TB1		G14 TC1+	$\rightarrow$		DA2+
nt	GA5	$\rightarrow$		TB2		G15			GND
3	GA6	$\rightarrow$	12	TB3		G16 TCLK1-	$\rightarrow$		CKA-
pu	GA7	$\rightarrow$		TB4		G17 TCLK1+	$\rightarrow$	9	CKA+
23	BA2	$\rightarrow$		TB5		B12			
lat	BA3	$\rightarrow$		=		B13 TD1-	$\rightarrow$		DA3-
<del>-</del>	BA4	$\rightarrow$		TC0 1st		B14 TD1+	$\rightarrow$	11	DA3+
.XI	BA5	$\rightarrow$				B15			
d þ	BA6 BA7	$\rightarrow$ $\rightarrow$		TC2 TC3		B16 B17			
Odd pixel data and control signal	RSVD	$\rightarrow$				RSVD		<b>-</b>	<del>                                     </del>
	RSVD	$\overset{'}{ ightarrow}$				RSVD			
110103	DE	$\rightarrow$		TC6		DE			
	RA0	$\rightarrow$		TD0		R10			
	RA1	$\rightarrow$	2	TD1		R11			
	GA0	$\rightarrow$				G10			
	GA1	$\rightarrow$		TD3		G11			
	BA0	$\rightarrow$		TD4		B10			
	BA1	$\rightarrow$		TD5	70	B11			
Note	RSVD	$\rightarrow$			- 10	CLV			
	CLK	$\rightarrow$	31	CLKIN		CLK			
	RB2	$\rightarrow$				R22		10	DD0
	RB3 RB4	$\rightarrow$ $\rightarrow$		TA1 TA2		R23 TA2- R24 TA2+	$\rightarrow$ $\rightarrow$		DB0- DB0+
	RB5	$\rightarrow$		TA3		R25			GND
	RB6	$\stackrel{'}{ ightarrow}$		TA4		R26 TB2-	$\rightarrow$		DB1-
	RB7	$\rightarrow$				R27 TB2+	$\rightarrow$		DB1+
	GB2	$\rightarrow$				G22			GND
	GB3	$\rightarrow$				G23 TC2-	$\rightarrow$		DB2-
	GB4	$\rightarrow$		TB1		G24 TC2+	$\rightarrow$	19	DB2+
	GB5	$\rightarrow$		TB2		G25			
data	GB6	$\rightarrow$		TB3		G26 TCLK2-	$\rightarrow$		CKB-
l d	GB7 BB2	$\rightarrow$ $\rightarrow$		TB4 TB5		G27 TCLK2+ B22	$\rightarrow$	21	CKB+
Even pixel	BB3	$\rightarrow$		TB6		B23 TD2-	$\rightarrow$	22	DB3-
pi	BB4	$\rightarrow$		TC0 2nd		B24 TD2+	$\rightarrow$		DB3+
en	BB5	$\stackrel{'}{ ightarrow}$		TC1		B25	ĺ		GND
Ev	BB6	$\rightarrow$		TC2		B26			TxSEL
	BB7	$\rightarrow$		TC3		B27			RSVD
	RSVD	$\rightarrow$	27	TC4	-			27	N.C.
	RSVD	$\rightarrow$			-				VDD
Note:	RSVD	$\rightarrow$		TC6	-				VDD
	RB0	$\rightarrow$		TD0		R20		30	VDD
	RB1	$\rightarrow$		TD1		R21			
	GB0	$\rightarrow$		TD2		G20			
	GB1 BB0	$\rightarrow$ $\rightarrow$		TD3 TD4		G21 B20			
	BB1	$\rightarrow$		TD5		B21			
Note:	RSVD	$\rightarrow$		TD6	-	D21			
11010.	CLK	$\stackrel{'}{ ightarrow}$		CLKIN	-				
	<u> </u>								

Note1: LSB (Least Significant Bit) – RA0, GA0, BA0, RB0, GB0, BB0 MSB (Most Significant Bit) – RA7, GA7, BA7, RB7, GB7, BB7

Note2: Twist pair wires with  $100\Omega$  (Characteristic impedance) should be used between LCD panel signal processing board and LVDS transmitter.

Note3: Input signal RSVD is not used inside the product, but do not keep pin open to avoid noise problem.

#### 4.8 DISPLAY COLORS AND INPUT DATA SIGNALS

This product can display in equivalent to 16,777,216 colors in 256 gray scales. Also the relation between display colors and input data signals is as the following table.

										Data	signa	l (0: I	Low l	evel,	1: Hi	gh le	vel)	-							
Displ	ay colors	RA7	RA6	RA5	RA4	RA3	RA2	RA1	RA0	GA7	GA6	GA5	GA4	GA3	GA2	GA1	I GA0	BA7	BA6	BA5	BA4	BA3	BA2	BA1	BA0
		RB7	RB6	RB5	RB4	RB3	RB2	RB1	RB0	GB7	GB6	GB5	GB4	GB3	GB2	GB1	GB0	BB7	BB6	BB5	BB4	BB3	BB2	BB1	BB0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
ors	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Basic Colors	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
asic	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
B	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	<u>l</u>	1	1	1	1	1	1	1	<u>l</u>	1	1	1	1	1	1	1	1	1	1	1	1
	Black	0	0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
e		0	0		0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
scal	dark •	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Red gray scale	$\uparrow$																					:			
ed g	•	1	1	1	1	. 1	1	Λ	1	0	Λ	Λ	Δ.	_	Λ	Λ	0	_	Λ	Λ	Λ		Λ	Λ	Λ
R	bright	1	1	1	1 1	1	1	0	1	$\begin{bmatrix} 0 \\ 0 \end{bmatrix}$	$0 \\ 0$	$0 \\ 0$	0	0	$0 \\ 0$	0	0	$\begin{bmatrix} 0 \\ 0 \end{bmatrix}$	$0 \\ 0$	0	$0 \\ 0$	$0 \\ 0$	0	0	$\begin{array}{c} 0 \\ 0 \end{array}$
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Diack	0	0		0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
sale	dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
ty SC	† ↑		Ü	O			U	Ü	Ü		U	U			U	1	U		U	U	U		U	U	U
Green gray scale	<u> </u>					· :																•			
reer	bright	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0
g	. 8	0	0		0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
cale	dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
Blue gray scale	$\uparrow$					:							;									:			
e gra	$\downarrow$					:							:									:			
Blu	bright	0	0		0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1
		0	0		0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1

## 4.9 DISPLAY POSITION

D (	(1, 1)		D	(2, 1)		_	
RA	GA	BA	RB	GB	BB		
		1	ı			-	
	D(1, 1	1)	D(2	(2, 1)	>	•••	D(1280, 1)
	D(1, 2)	2)	D(2	2, 2)		•••	D(1280, 2)
	•			•		•	•
	•			•		•	•
	•			•		•	•
	•			•		•	•
	•			•		•	•
	•			•		•	•
-	2/1.10	- 1		1001			D (1000 100 1)
	D(1,10)	24)	D(2,	1024)		•••	D(1280, 1024)

## 4.10 INPUT SIGNAL TIMINGS

## 4.10.1 Timing characteristics

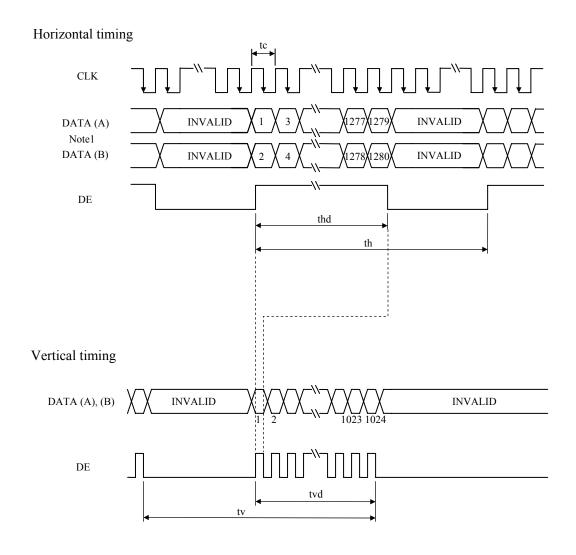
	Parameter	•	Symbol	min.	typ.	max.	Unit	Remarks	
	Frequency		1/tc	49	54	59	MHz	18.52 ns (typ.)	
CLK	D	uty	ıty -				-	Note2	
	Rise time	e, Fall time	-		-		ns	Note2	
	CLK-DATA	Setup time	-				ns		
DATA	CLK-DATA	Hold time	-		-		ns	Note2	
	Rise time	e, Fall time	-				ns		
		Cycl	th	12.3	15.63	20.59	μs	64 0 1 Hz (tup)	
	Horizontal	Сусі	tii	660	844	1,024	CLK	64.0 kHz (typ.) Note1, Note2	
		Display period	thd	640		640		110001, 110002	
	Vertical	Cycle	tv	13.1	16.6	17.5	ms	60 0 Hz (trm)	
DE	(One frame)	Сусіє	ιν	1,030	1,066	1,422	Н	60.0 Hz (typ.) Note1	
	(One frame)	Display period	tvd		1,024		Н	140101	
	CLK-DE	Setup time	-		•	·	ns		
	CLK-DE	Hold time	-		-			Note2	
	Rise time	e, Fall time	-				ns		

Note1: Definition of parameters is as follows.

tc = 1CLK, th = 1H

Note2: See the data sheet of LVDS transmitter.

## 4.10.2 Input signal timing chart



Note1: DATA (A) = RA0-RA7, GA0-GA7, BA0-BA7 DATA (B) = RB0-RB7, GB0-GB7, BB0-BB7

#### 4.11 OPTICS

## 4.11.1 Optical characteristics

(Note1, Note2)

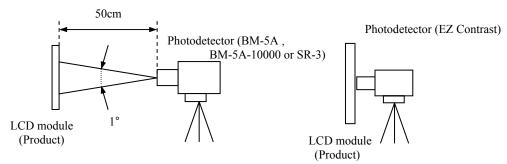
							(110101, 11		
er	Condition	Symbol	min.	typ.	max.	Unit	Measuring instrument	Remarks	
ce	White at center $\theta R = 0^{\circ}$ , $\theta L = 0^{\circ}$ , $\theta U = 0^{\circ}$ , $\theta D = 0^{\circ}$	L	600	(800)	-	cd/m <sup>2</sup>	BM5A or SR-3	-	2
ıtio	White/Black at center $\theta R = 0^{\circ}$ , $\theta L = 0^{\circ}$ , $\theta U = 0^{\circ}$ , $\theta D = 0^{\circ}$	CR	TBD	(1000)	-	-	BM5A or SR-3	Note3	
ce ty	White $\theta R = 0^{\circ}$ , $\theta L = 0^{\circ}$ , $\theta U = 0^{\circ}$ , $\theta D = 0^{\circ}$	LU	ı	1.1	1.25	-	BM-5A	Note4	
White	x coordinate	Wx	0.250	0.300	0.350	-			
wnite	y coordinate	Wy	0.265	0.315	0.365	-			
D 1	x coordinate	Rx	TBD	(0.640)	TBD	-			
Kea	y coordinate	Ry	TBD	(0.330)	TBD	-			
	x coordinate	Gx	TBD	(0.300)	TBD	-	SR-3	Note5	2
Green	y coordinate	Gy	TBD	(0.620)	TBD	-	510 5	1,000	
Dlas	x coordinate	Bx	TBD	(0.150)	TBD	-			
Blue	y coordinate	Ву	TBD	(0.060)	TBD	-			
nut	$\theta R = 0^{\circ},  \theta L = 0^{\circ},  \theta U = 0^{\circ},  \theta D = 0^{\circ}$ at center, against NTSC color space	С	65	72	-	%			
	Black to white	Ton	1	(14)	TBD	ms	D1 5 5 1		
ime	White to black	Toff	-	(11)	TBD	ms			2
	Ton + Toff	-	-	25	40	ms	10000	110107	
Right	$\theta$ U = 0°, $\theta$ D = 0°, $CR \ge 10$	θR	70	88	-	0			
Left	$\theta$ U = 0°, $\theta$ D = 0°, $CR \ge 10$	θL	70	88	-	0	BM-5A,	Note?	
Up	$\theta R = 0^{\circ}, \ \theta L = 0^{\circ}, \ CR \ge 10$	θU	70	88	-	0	Contrast	Note8	
Down	$\theta R = 0^{\circ}, \ \theta L = 0^{\circ}, \ CR \ge 10$	θD	70	88	-	0			
	ce titio ce yy White Red Green Blue nut Right Left Up	White at center $\theta R = 0^{\circ}, \theta L = 0^{\circ}, \theta U = 0^{\circ}, \theta D = 0^{\circ}$ white/Black at center $\theta R = 0^{\circ}, \theta L = 0^{\circ}, \theta U = 0^{\circ}, \theta D = 0^{\circ}$ White $\theta R = 0^{\circ}, \theta L = 0^{\circ}, \theta U = 0^{\circ}, \theta D = 0^{\circ}$ White $\theta R = 0^{\circ}, \theta L = 0^{\circ}, \theta U = 0^{\circ}, \theta D = 0^{\circ}$ White $\phi R = 0^{\circ}, \theta L = 0^{\circ}, \theta U = 0^{\circ}, \theta D = 0^{\circ}$ $\phi R = 0^{\circ}, \theta L = 0^{\circ}, \theta L = 0^{\circ}, \theta L = 0^{\circ}$ $\phi R = 0^{\circ}, \theta L = 0^$	White at center $\theta R = 0^{\circ}, \theta L = 0^{\circ}, \theta U = 0^{\circ}, \theta D = 0^{\circ}$ tio $\theta R = 0^{\circ}, \theta L = 0^{\circ}, \theta U = 0^{\circ}, \theta D = 0^{\circ}$ White/Black at center $\theta R = 0^{\circ}, \theta L = 0^{\circ}, \theta U = 0^{\circ}, \theta D = 0^{\circ}$ White $\theta R = 0^{\circ}, \theta L = 0^{\circ}, \theta U = 0^{\circ}, \theta D = 0^{\circ}$ White $\theta R = 0^{\circ}, \theta L = 0^{\circ}, \theta U = 0^{\circ}, \theta D = 0^{\circ}$ White $\theta R = 0^{\circ}, \theta L = 0^{\circ}, \theta U = 0^{\circ}, \theta D = 0^{\circ}$ $\theta R = 0^{\circ}, \theta L = 0^{$	White at center $\theta R = 0^{\circ}, \theta L = 0^{\circ}, \theta U = 0^{\circ}, \theta D = 0^{\circ}$ L 600 white/Black at center $\theta R = 0^{\circ}, \theta L = 0^{\circ}, \theta U = 0^{\circ}, \theta D = 0^{\circ}$ CR TBD by $\theta R = 0^{\circ}, \theta L = 0^{\circ}, \theta U = 0^{\circ}, \theta D = 0^{\circ}$ LU - White $\theta R = 0^{\circ}, \theta L = 0^{\circ}, \theta U = 0^{\circ}, \theta D = 0^{\circ}$ Wy 0.265 $\theta R = 0^{\circ}, \theta L = 0^{\circ}, \theta U = 0^{\circ}, \theta D = 0^{\circ}$ Red $\theta R = 0^{\circ}, \theta L = 0^{\circ}$	ce         White at center $\theta R = 0^{\circ}$ , $\theta L = 0^{\circ}$ , $\theta U = 0^{\circ}$ , $\theta D = 0^{\circ}$ L         600         (800)           titio         White/Black at center $\theta R = 0^{\circ}$ , $\theta L = 0^{\circ}$ , $\theta U = 0^{\circ}$ , $\theta D = 0^{\circ}$ CR         TBD         (1000)           titio         White $\theta R = 0^{\circ}$ , $\theta L = 0^{\circ}$ , $\theta U = 0^{\circ}$ , $\theta D = 0^{\circ}$ LU         -         1.1           White         x coordinate         Wx         0.250         0.300           White         y coordinate         Rx         TBD         (0.640)           Red         x coordinate         Ry         TBD         (0.330)           Green         x coordinate         Gx         TBD         (0.300)           Blue         x coordinate         Bx         TBD         (0.620)           Blue         x coordinate         Bx         TBD         (0.150)           at         y coordinate         By         TBD         (0.060)           att         θR = 0°, θL = 0°, θU = 0°, θD = 0°         C         65         72           at         Black to white         Ton         -         (14)           time         White to black         Toff         -         (11)           Ton + Toff         -         -	white at center $\theta R = 0^{\circ}$ , $\theta L = 0^{\circ}$ , $\theta U = 0^{\circ}$ , $\theta D = 0^{\circ}$ L $600$ (800) - titio $\theta R = 0^{\circ}$ , $\theta L = 0^{\circ}$ , $\theta U = 0^{\circ}$ , $\theta D = 0^{\circ}$ CR TBD (1000) - white $\theta R = 0^{\circ}$ , $\theta L = 0^{\circ}$ , $\theta U = 0^{\circ}$ , $\theta D = 0^{\circ}$ LU - 1.1 1.25 white $\theta R = 0^{\circ}$ , $\theta L = 0^{\circ}$ , $\theta U = 0^{\circ}$ , $\theta D = 0^{\circ}$ LU - 1.1 1.25 white $\theta R = 0^{\circ}$ , $\theta L = 0^{\circ}$ , $\theta U = 0^{\circ}$ , $\theta D = 0^{\circ}$ White $\theta R = 0^{\circ}$ , $\theta L = 0^{\circ}$ , $\theta U = 0^{\circ}$ , $\theta D = 0^{\circ}$ LU - 1.1 1.25 0.365 0.315 0.365 white $\theta R = 0^{\circ}$ at coordinate $\theta R = 0^{\circ}$ , $\theta L = 0$	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	$ \begin{array}{cccccccccccccccccccccccccccccccccccc$

Note1: These are initial characteristics.

Note2: Measurement conditions are as follows.

Ta = 25°C, VDD = 5.0V, VDDB = 12.0V, At the maximum luminance control, Display mode: SXGA, Horizontal cycle = 1/64.0kHz, Vertical cycle = 1/60.0Hz

Optical characteristics are measured after 20minutes from working the product, in the dark room. Also measurement methods are as follows.



Note3: See "4.11.2 Definition of contrast ratio".

Note4: See "4.11.3 Definition of luminance uniformity".

Note5: These coordinates are found on CIE 1931 chromaticity diagram.

Note6: Product surface temperature:  $TopF = (35)^{\circ}C$ 

Note7: See "4.11.4 Definition of response times".

Note8: See "4.11.5 Definition of viewing angles".

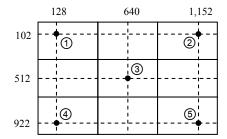
#### 4.11.2 Definition of contrast ratio

The contrast ratio is calculated by using the following formula.

## 4.11.3 Definition of luminance uniformity

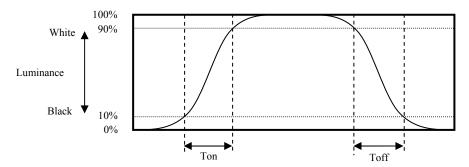
The luminance uniformity is calculated by using following formula.

The luminance is measured at near the 5 points shown below.

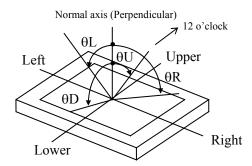


## 4.11.4 Definition of response times

Response time is measured, the luminance changes from "black" to "white", or "white" to "black" on the same screen point, by photo-detector. Ton is the time it takes the luminance change from 10% up to 90%. Also Toff is the time it takes the luminance change from 90% down to 10% (See the following diagram.).



## 4.11.5 Definition of viewing angles



## 5. ESTIMATED LUMINANCE LIFETIME

The luminance lifetime is the time from initial luminance to half-luminance.

This lifetime is the estimated value, and is not guarantee value.

	Condition	Estimated luminance lifetime (Life time expectancy) Note1, Note2, Note3	Unit
LED elementary substance	25°C (Ambient temperature of the product) Continuous operation, PWM: Duty 100%	70,000	h

Note1: Life time expectancy is mean time to half-luminance.

Note2: Estimated luminance lifetime is not the value for an LCD module but the value for LED elementary substance.

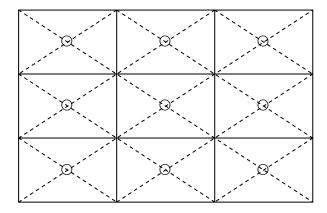
Note3: By ambient temperature, the lifetime changes particularly. Especially, in case the product works under high temperature environment, the lifetime becomes short.

#### 6. RELIABILITY TESTS

Test it	tem	Condition	Judgment Note1		
High temperature (Opera		<ul> <li>60 ± 2°C, RH = 90%, 240hours</li> <li>Display data is white.</li> </ul>			
Heat c (Opera		<ul> <li>① -20 ± 3°C1hour</li> <li>70 ± 3°C1hour</li> <li>② 50cycles, 4hours/cycle</li> <li>③ Display data is white.</li> </ul>	No display malfunctions		
Thermal (Non ope		<ul> <li>① -30 ± 3°C30minutes         80 ± 3°C30minutes</li> <li>② 100cycles, 1hour/cycle</li> <li>③ Temperature transition time is within 5 minutes.</li> </ul>			
Vibrai (Non ope		<ul> <li>① 5 to 100Hz, 11.76m/s²</li> <li>② 1 minute/cycle</li> <li>③ X, Y, Z directions</li> <li>④ 10 times each directions</li> </ul>	No display malfunctions No physical damages		
Mechanica (Non ope		<ul> <li>① 294m/ s², 11ms</li> <li>② X, Y, Z directions</li> <li>③ 3 times each directions</li> </ul>	- No physical damages		
ESI (Opera		<ul> <li>① 150pF, 150Ω, ±15kV</li> <li>② 9 places on a panel surface Note2</li> <li>③ 10 times each places at 1 sec interval</li> </ul>			
Dus (Opera		<ul> <li>① Sample dust: No.15 (by JIS-Z8901)</li> <li>② 15 seconds stir</li> <li>③ 8 times repeat at 1 hour interval</li> </ul>	No display malfunctions		
Low procesure	Non-operation	① 15 kPa ② -30°C±3°C24 hours ③ 80°C±3°C24 hours	140 dispiay manunchons		
Low pressure	Operation	① 53.3 kPa ② -20°C±3°C24 hours ③ 70°C±3°C24 hours			

Note1: Display functions are checked under the same conditions as product inspection.

Note2: See the following figure for discharge points



#### 7. PRECAUTIONS

#### 7.1 MEANING OF CAUTION SIGNS

The following caution signs have very important meaning. Be sure to read "7.2 CAUTIONS" and "7.3 ATTENTIONS"!



This sign has the meaning that a customer will be injured or the product will sustain damage if the customer practices wrong operations.



This sign has the meaning that a customer will be injured if the customer practices wrong operations.

#### 7.2 CAUTIONS



- \* Do not touch the working backlight. There is a danger of burn injury.
- \* Do not shock and press the LCD panel and the backlight! There is a danger of breaking, because they are made of glass. (Shock: Equal to or no greater than 294m/s<sup>2</sup> and equal to or no greater than 11ms, Pressure: Equal to or no greater than 19.6 N (\$\phi\$16mm jig))

# 7.3 ATTENTIONS

## 7.3.1 Handling of the product

- ① Take hold of both ends without touching the circuit board when the product (LCD module) is picked up from inner packing box to avoid broken down or misadjustment, because of stress to mounting parts on the circuit board.
- ② When the product is put on the table temporarily, display surface must be placed downward.
- 3 When handling the product, take the measures of electrostatic discharge with such as earth band, ionic shower and so on, because the product may be damaged by electrostatic.
- The torque for product mounting screws must never exceed 0.67N⋅m. Higher torque might result

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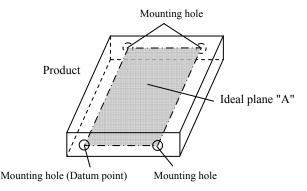
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  The torque for product mounting screws must never exceed in distortion of the bezel. And the length of product mounting screws from surface of plate (product side) must be  $\leq$  TBD mm
- ⑤ The product must be installed using mounting holes without undue stress such as bends or twist (See outline drawings). And do not add undue stress to any portion (such as bezel flat area). Bends or twist described above and undue stress to any portion may cause display mura. Recommended installing method: Ideal plane "A" is defined by one mounting hole (datum point) and other mounting holes. The ideal plane "A" should be the same plane within  $\pm 0.3$  mm.



# PRELIMINARY

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- **(6)** Do not press or rub on the sensitive product surface. When cleaning the product surface, wipe it with a soft dry cloth.
- ② Do not push or pull the interface connectors while the product is working.
- When handling the product, use of an original protection sheet on the product surface (polarizer) is recommended for protection of product surface. Adhesive type protection sheet may change color or characteristics of the polarizer.
  - Usually liquid crystals don't leak through the breakage of glasses because of the surface tension of thin layer and the construction of LCD panel. But, if you contact with liquid crystal by any chance, please wash it away with soap and water.

#### 7.3.2 Environment

- ① Do not operate or store in high temperature, high humidity, dewdrop atmosphere or corrosive gases. Keep the product in packing box with antistatic pouch in room temperature to avoid dusts and sunlight, when storing the product.
- ② In order to prevent dew condensation occurred by temperature difference, the product packing box must be opened after enough time being left under the environment of an unpacking room. Evaluate the storage time sufficiently because dew condensation is affected by the environmental temperature and humidity. (Recommended leaving time: 6 hours or more with the original packing state after a customer receives the package)
- 3 Do not operate in high magnetic field. If not, circuit boards may be broken.
- 4 This product is not designed as radiation hardened.

#### 7.3.3 Characteristics

#### The following items are neither defects nor failures.

- ① Response time, luminance and color may be changed by ambient temperature.
- ② Display mura, flickering, vertical streams or tiny spots may be observed depending on display patterns.
- ③ Optical characteristics (e.g. luminance, display uniformity, etc.) gradually is going to change depending on operating time, and especially low temperature, because the LCD has cold cathode fluorescent lamps.
- ④ Do not display the fixed pattern for a long time because it may cause image sticking. Use a screen saver, if the fixed pattern is displayed on the screen.
- ⑤ The display color may be changed depending on viewing angle because of the use of condenser sheet in the backlight.
- 6 Optical characteristics may be changed depending on input signal timings.
- The interference noise between input signal frequency for this product's signal processing board and luminance control frequency of the LED driver board may appear on a display. Set up luminance control frequency of the LED driver board so that the interference noise does not appear.

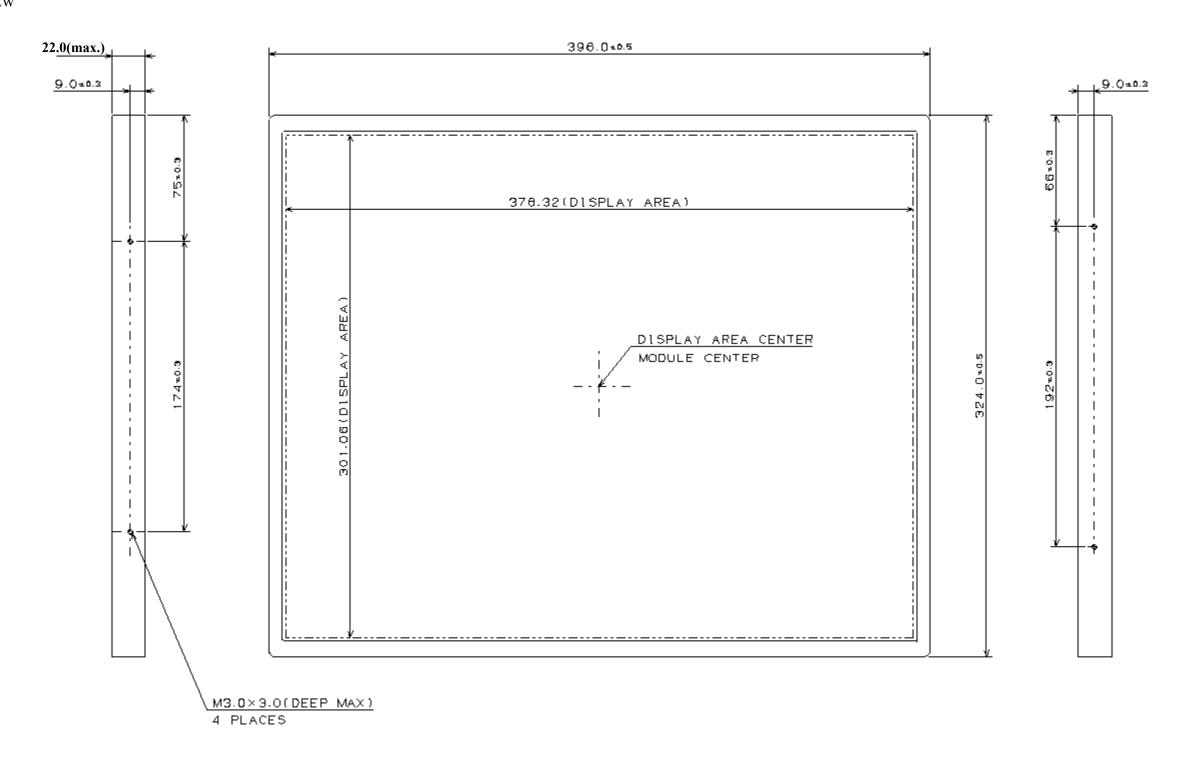
### 7.3.4 Others

- ① All GND, VDD, GNDB and VDDB terminals should be used without any non-connected lines.
- ② Do not disassemble a product or adjust variable resistors.
- ③ The LCD module by itself or integrated into end product should be packed and transported with display in the vertical position. Otherwise the display characteristics may be degraded.
- 4 Pack the product with the original shipping package, in order to avoid any damages during transportation, when returning the product to NLT for repairing and so on.

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## 8. OUTLINE DRAWINGS

## 8.1 FRONT VIEW

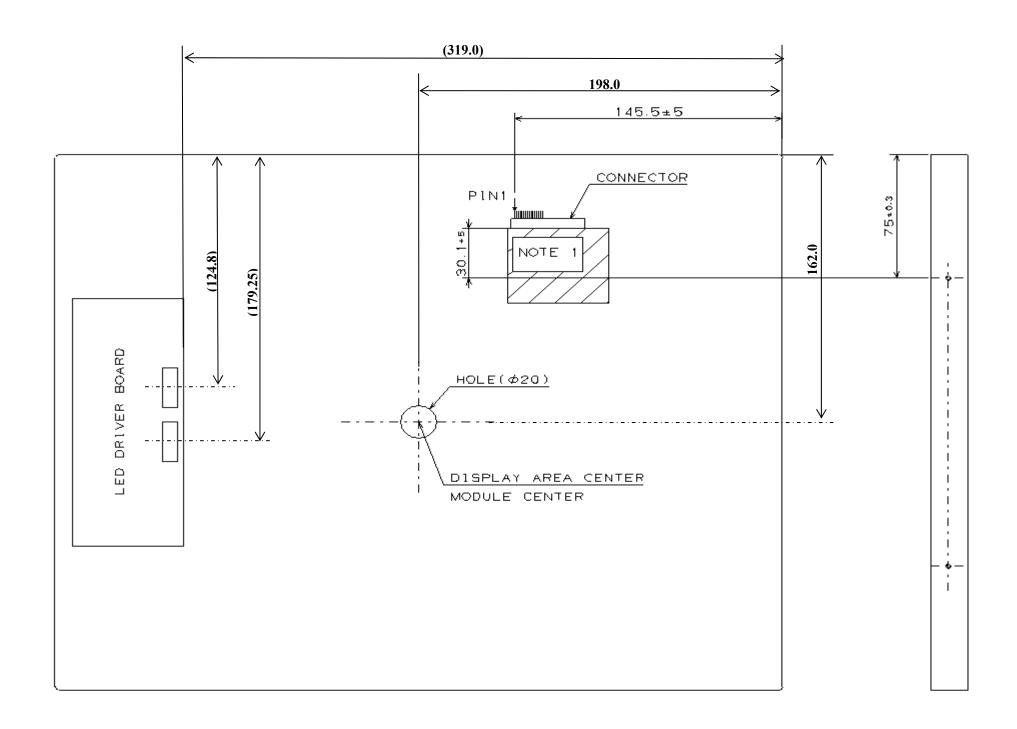


Note1: The values in parentheses are for reference.

Note2: The torque for product mounting screws must never exceed 0.67N·m.

Unit: mm

8.2 REAR VIEW



Unit: mm

NOTE: 1:CONNECTOR KEEP-OUT AREA 55×45MM.EDGE 1S LOCATED 4MM FROM Pln 1. KEEP OUT AREA 1S SHOWN 1N CROSS-HATCH. 2:THE TORQUE FOR PRODUCT MOUNTING SCREWS MUST NEVER EXCEED 0.67N·m.

## **REVISION HISTORY**

The inside of latest specifications is revised to the clerical error and the major improvement of previous edition. Only a changed part such as functions, characteristic value and so on that may affect a design of customers, are described especially below.

Edition	Document number	Prepared date	Revision contents and signature
1st edition	DOD-PP- 1453	July 9, 2012	Revision contents
			New issue
			Writer
			Approved by Checked by Prepared by T. OGAWA E. YOSHIMURA
2nd edition	DOD-PP- 1517	Nov. 16, 2012	Revision contents
			P5 GENERAL SPECIFICATIONS
			<ul> <li>Module size: TBD (D) (typ.) mm → 22.0 (D) (max.) mm</li> <li>Polarizer pencil-hardness: (2H) (min.) → 2H (min.)</li> </ul>
			• Luminance: $600 \text{ cd/m}^2 \text{ (min.)} \rightarrow 211 \text{ (min.)}$
			• $<$ (30.0) W (typ.) $\rightarrow$ (45.0) W (typ.)
			P6 BLOCK DIAGRAM • TxSEL - VDD: TBD $\Omega \to \text{TxSEL}$ - VDD: (10k)Ω
			P7 ABSOLUTE MAXIMUM RATINGS
			• Power supply voltage - LCD panel signal processing board: TBD V $\rightarrow$ -0.3 to +6.5 V
			- LED driver: TBD V → -0.3 to +25.0 V  • Input voltage for signals - Display signals: TBD V → -0.3 to +2.4 V
			- Function signals: TBD V $\rightarrow$ -0.3 to +3.3 V
			- Function signal for LED driver - BRTC: TBD V $ ightarrow$ -0.3 to +6.3 V
			- BRTI: TBD V $\rightarrow$ -0.3 to +6.0 V
			- BRTP: TBD V $\rightarrow$ -0.3 to +5.5 V - PWSEL: TBD V $\rightarrow$ -0.3 to +6.5 V
			• Note3,4: center of (elimination)
			P8 LCD panel signal processing board
			<ul> <li>Power supply voltage: TBD (min., max.) V → 4.5 (min.), 5.5 (max.) V</li> <li>Power supply current: TBD (typ., max.) mA → (700) (typ.), (900) (max.) mA</li> </ul>
			• Input voltage for TxSEL signal - Low: TBD (max.) $V \rightarrow (0.3)$ (max.) $V \rightarrow (0.3)$
			• Note4:: TBD $\Omega \rightarrow (10k)\Omega$
			P9 LED driver board
			<ul> <li>Power supply voltage: TBD (min., max.) V → 10.8 (min.), 13.2 (min.) V</li> <li>Power supply current: TBD (typ., max.) mA → (3,300) (typ.), (3,700) (max.) mA</li> </ul>
			• Input voltage for signals
			- BRTI signal: TBD (min., max.) V→ 0 (min.), 1.0 (max.) V
			- BRTP signal - High: TBD (min., max.) $V \rightarrow (2.0)$ (min.), (5.0) (max.) $V$
			- Low: TBD (min., max.) $V \to 0$ (min.), (0.8) (max.) $V$ - BRTC signal - High: TBD (min., max.) $V \to (1.8)$ (min.), (5.0) (max.) $V$
			- Low: TBD (min., max.) V $\rightarrow$ 0 (min.), (0.6) (max.) V
			- PWSEL signal - High: TBD (min., max.) $V \rightarrow (2.1)$ (min.), (3.3) (max.) $V \rightarrow (2.1)$
			- Low: TBD (min., max.) $V \rightarrow 0$ (min.), (0.9) (max.) $V \rightarrow 0$ P9 LED driver board current wave
			• Push peak current: TBD mA $\rightarrow$ (4,000) mA
			P10 Fuse
			• VDD, VDDB: TBD → specified
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## **REVISION HISTORY**

Edition	Document number	Prepared date	Revision contents and signature	
2nd	DOD-PP-	Nov. 16,	Revision contents	
	number	date	Revision contents  P11 LCD panel signal processing board (Revised)  • TBD V → 4.0 V (2points)  • TBD W → 4.5 V (2points)  • TBD ms < Tr < TBD ms → 0.1 ms < Tr < 80 ms  • Toff> TBD ms → Toff> 200 ms  • TBD ms < t < TBD ms → 10 ms < t < 35 ms (2points)  • *ITBD ms < t < TBD ms → 10 ms < t < 35 ms (2points)  • *ITBD W → 4.5V  • Note2: TBD V → 4.5V  P12 LED driver board (Revised)  • TBD W > 12.0 V  • TBD V → 12.0 V  • TBD V → 11.4 V (2points)  • TBD W > 11.4 V (2points)  • TBD ms < 1 → 0 ms < 1 (2points)  • TBD ms < 1 → 200 ms < 1  • Note2: TBD ms → 100 ms  P13 LCD panel signal processing board  • Note3: TBDΩ → (10k)Ω  P15 Luminance control methods  • Variable resistor control (addition)  • Voltage control (addition)  • Pulse width modulation: Luminance ratio - TBD Head of the process of the	ints)  Iz $\rightarrow$ 325 Hz  ency (f <sub>PWM</sub> ) (change of expression)  (change of expression) min.), (1000) (max.) Hz  Is  If $\frac{1}{2}$ (0.330)) (typ.) (0.620)) (typ.) (0.620)) (typ.) (0.060)) (typ.) In ms If $\frac{1}{2}$ (by $\frac{1}{2}$ (change of expression) If $\frac{1}{2}$ (change of expression)
			Approved by Checked by  K. Fujimoto ———	Prepared by E. Yoshimuna