

LCD MODULE SPECIFICATION

Model : BI121XAT

This module uses ROHS material

For Customer's Acceptance:

Customer	
Approved	
Comment	

REVISION RECORD

[illegible]

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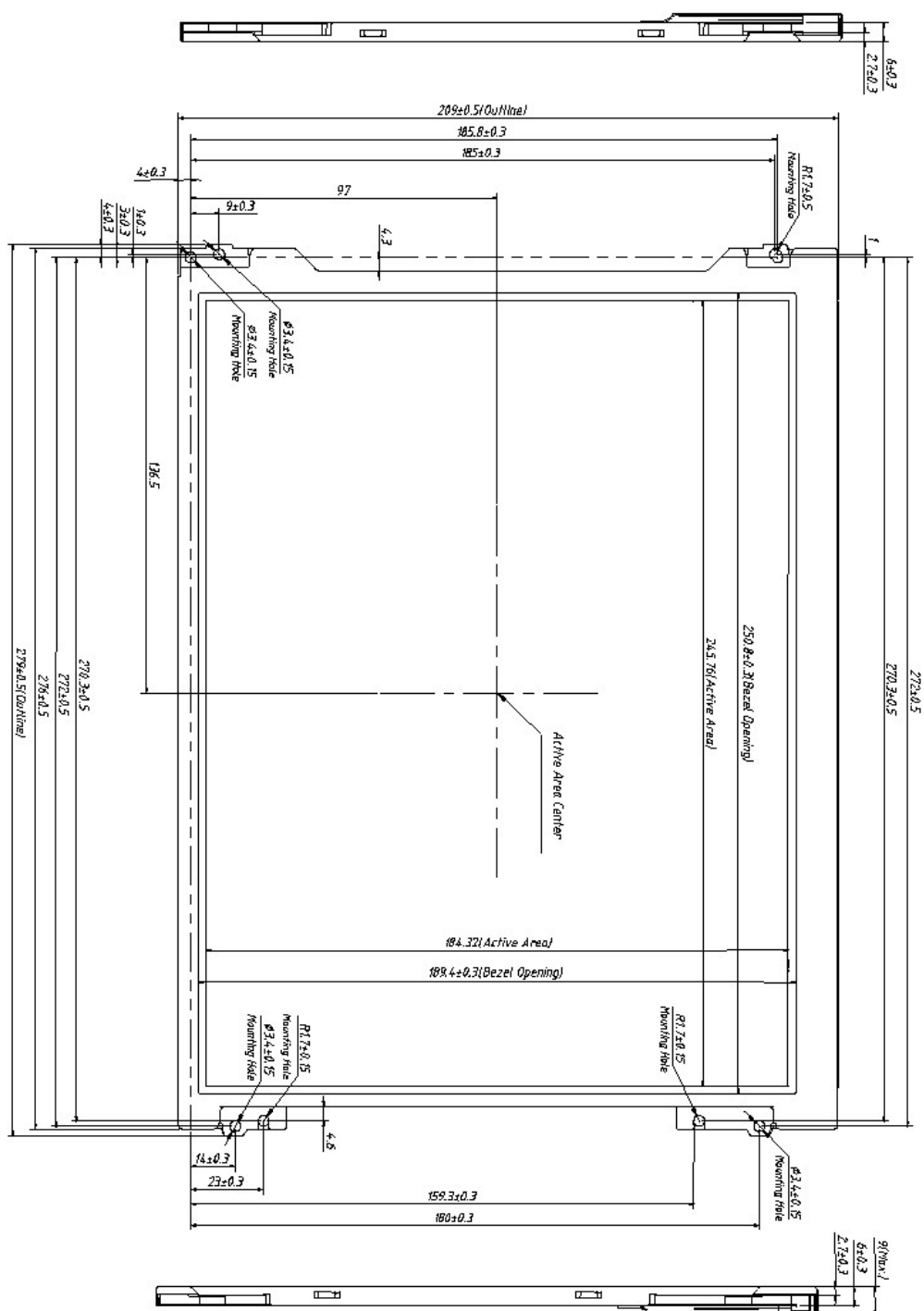
■ GENERAL INFORMATION

Item	Contents	Unit
LCD type	TFT/Normally white	/
Size	12.1	Inch
Viewing direction	Full viewing angle	O' Clock
LCM (W × H × D)	279.0×209.0×9.0	mm ³
Active area (W×H)	246.76×184.32	mm ²
Pixel pitch (W×H)	0.24×0.24	mm ²
Number of dots	1024(RGB) × 768	/
Backlight type	LED	/
Interface type	LVDS	/
Color depth	16.7M	/
Pixel configuration	R.G.B vertical stripe	/
Surface treatment	Anti-glare & hardness 3H	/
Power consumption	6.925	W
Input voltage	3.3	V
With/Without TSP	Without TSP	/
Weight	545	g



Note 1: RoHS compliant

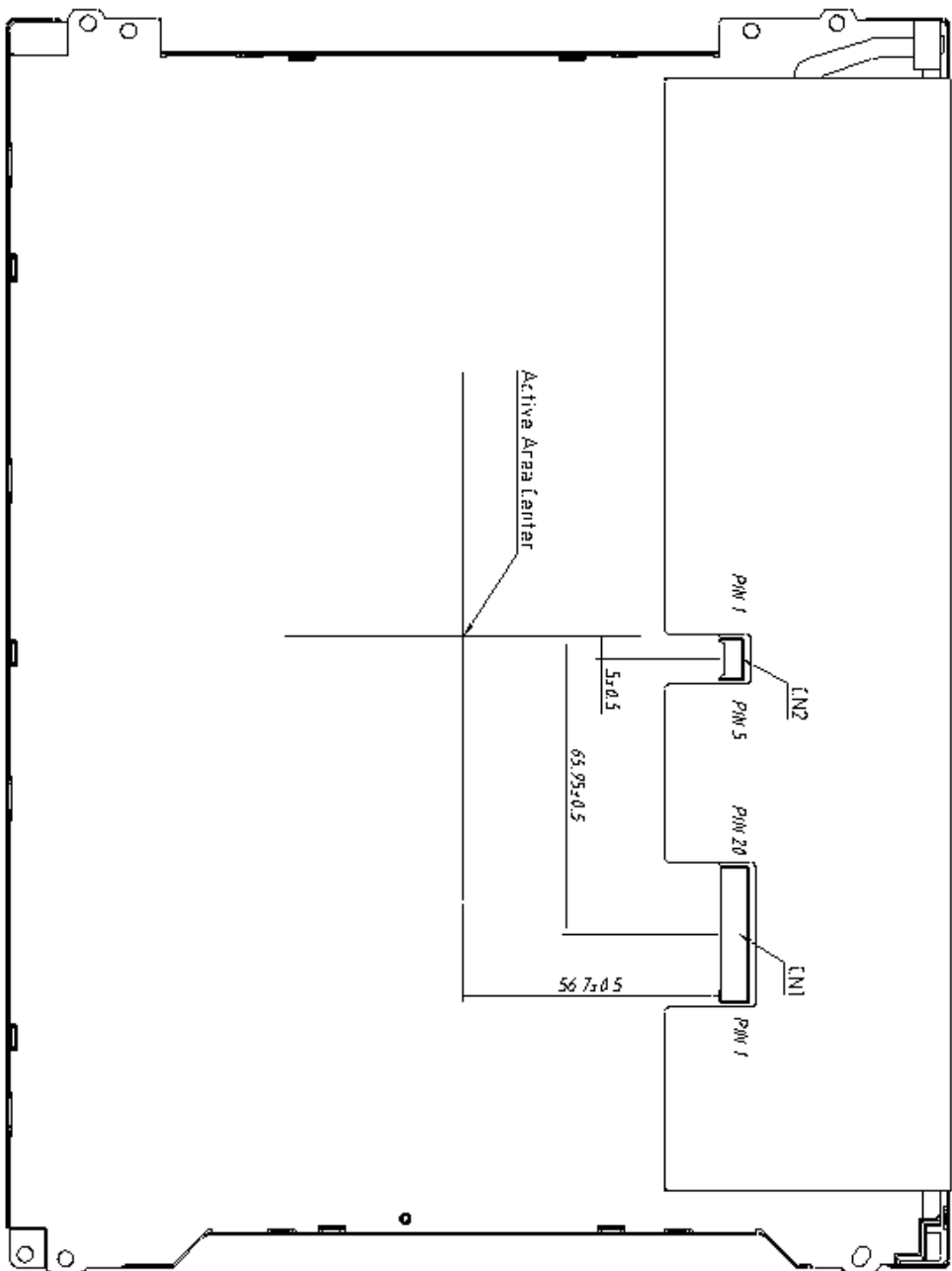
Note 2: LCM weight tolerance: 5% .

■ EXTERNAL DIMENSIONS



01	FIRST ISSUE	2014.09.11
VER.	REVISED DESCRIPTION	DATE

DRAWN BY:		MODULE P./N:	
CHECKED BY:		SCALE : 1/1	
APPROVED BY:		UNIT: mm	
VERSION NO:		DESCRIPTION:	
			



01	FIRST ISSUE
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DRAWN BY:	SCALE : 1/1	MODULE P/N:
CHECKED BY:	UNIT: mm	DESCRIPTION:
APPROVED BY:		
VERSION NO:		

■ABSOLUTE MAXIMUM RATINGS

Parameter	Symbol	Min	Max	Unit	Remark
Supply voltage	VDD	-0.5	5.0	V	(1)
Operating temperature	T _{OP}	-20	70	°C	(1)(2)(3)(4)
Operating humidity	H _{OP}	10	85	%RH	
Storage temperature	T _{ST}	-30	80	°C	
Storage Humidity	H _{ST}	10	95	%RH	

Note (1): Humidity: 85%RH Max. (T≤40°C) Note static electricity.

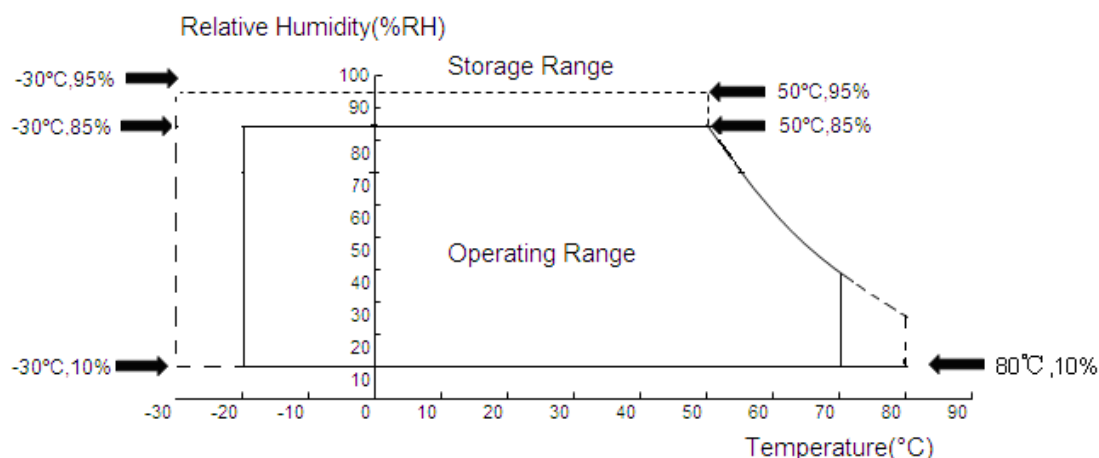
Maximum wet bulb temperature at 39°C or less. (T>40°C) No condensation.

Note (2): There is a possibility of causing deterioration in the irregularity and others of the screen and the display fineness though the liquid crystal module doesn't arrive at destruction when using it at 80~85°C or -20°C.

Note (3): There is a possibility of causing the fineness deterioration by the prolonged use in the (high temperature) humidity environment (60% or more).

Note (4): In the operating temperature item, the low temperature side is the ambient temperature regulations. The high temperature side is the panel surface temperature regulations.

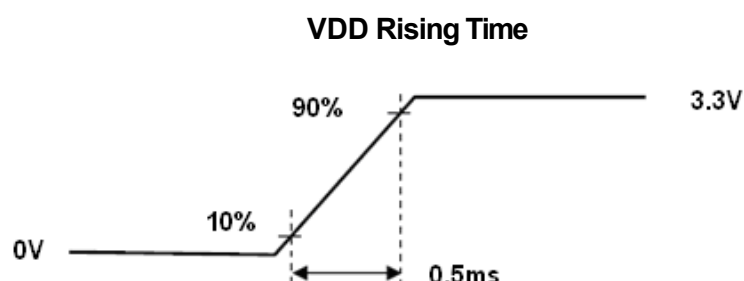
Note (5): Storage Range&Operating Range Picture:



■ELECTRICAL CHARACTERISTICS

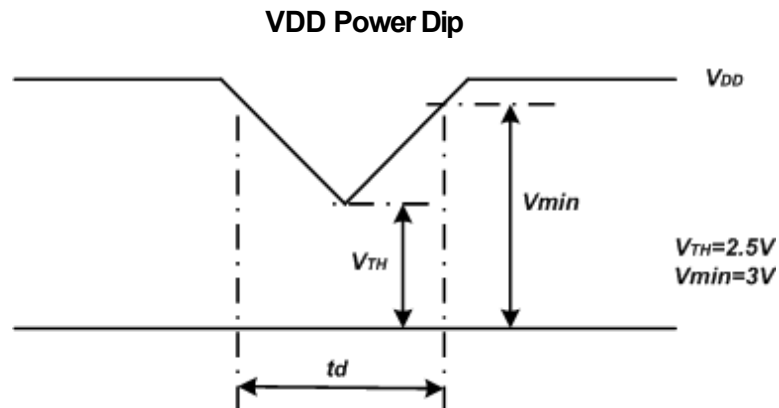
Parameter	Symbol	Min	Typ	Max	Unit	Note
LCD drive voltage(logic)	VDD	3.0	3.3	3.6	V	(2)(4)
VDD current(Black pattern)	IDD	-	-	250	mA	(3)(4)(6)
VDD power consumption (black pattern)	PDD	-	-	0.825	W	
Rush current	I _{rush}	-	-	3	A	(1)(4)(5)
Allowable logic/LCD drive ripple voltage	VDD _{rp}	-	-	200	mV	(4)

Note (1) Measure Condition



Note (2) VDD Power Dip Condition

If $V_{TH} < V_{DD} \leq V_{min}$, then $t_d \leq 10ms$ When the voltage returns to normal our panel must revive automatically.



Note (3) Frame Rate=60Hz, VDD=3.3V, DC Current.

Note (4) Operating temperature 25°C, humidity 55%RH.

■ BACKLIGHT CHARACTERISTICS

Item	Symbol	Min.	Typ.	Max.	Unit	Condition
LED voltage	VL	10.8	12.0	12.6	V	Ta=25°C
LED current	IL	-	240	-	mA	
LED forward voltage	VF	2.8	3.3	3.6	V	
LED forward current	IF	-	60	-	mA	
Power consumption	PL	-	-	6.1	mW	
LED life time	-	30000	50000	-	Hrs	Note (1)

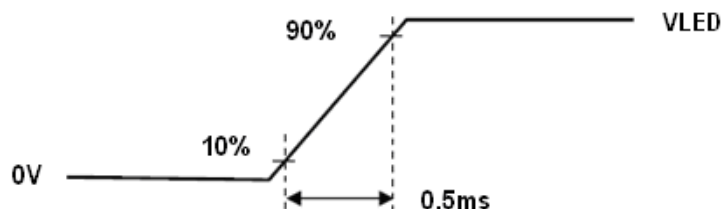
Note (1) The LED life time define as the estimated time to 50% degradation of initial luminous.

Note (1) The LED life time define as the estimated time to 50% degradation of initial luminous.

Note (2) Operating temperature 25°C, humidity 55%RH.

Note (3) A higher LED power supply voltage will result in better power efficiency. Keep the V_{LED} between 12V and 12.6V is strongly recommended.

LED Rush Current Measure Condition



■ELECTRO-OPTICAL CHARACTERISTICS

Item		Symbol	Condition	Min	Typ	Max	Unit	Remark	Note
Response time		Tr+Tf	$\theta=0^{\circ}$ $\varnothing=0^{\circ}$ Ta=25°C	-	16	-	ms	FIG 1.	4
Contrast ratio		Cr		720	800	-	---	FIG 2.	1
Luminance uniformity		δ WHITE		75	80	-	%	FIG 2.	3
Surface Luminance		Lv		315	350	-	cd/m ²	FIG 2.	2
Viewing angle range		θ	$\varnothing = 90^{\circ}$	70	80	-	deg	FIG 3.	6
			$\varnothing = 270^{\circ}$	70	80	-	deg	FIG 3.	
			$\varnothing = 0^{\circ}$	70	80	-	deg	FIG 3.	
			$\varnothing = 180^{\circ}$	70	80	-	deg	FIG 3.	
CIE (x, y) chromaticity	Red	x	$\theta=0^{\circ}$ $\varnothing=0^{\circ}$ Ta=25°C	-	-	-		FIG 2.	5
		y		-	-	-			
	Green	x		-	-	-			
		y		-	-	-			
	Blue	x		-	-	-			
		y		-	-	-			
	White	x		0.255	0.305	0.355			
		y		0.275	0.325	0.375			

Note 1. Contrast Ratio(CR) is defined mathematically as For more information see FIG 2.

$$\text{Contrast Ratio} = \frac{\text{Average Surface Luminance with all white pixels (P1, P2, P3, P4, P5)}}{\text{Average Surface Luminance with all black pixels (P1, P2, P3, P4, P5)}}$$

Note 2. Surface luminance is the LCD surface from the surface with all pixels displaying white. For more information see FIG 2.

$$L_v = \text{Average Surface Luminance with all white pixels (P1, P2, P3, P4, P5)}$$

Note 3. The uniformity in surface luminance , δ WHITE is determined by measuring luminance at each test position 1 through 5, and then dividing the maximum luminance of 5 points luminance by minimum luminance of 5 points luminance. For more information see FIG 2.

$$\delta \text{ WHITE} = \frac{\text{Minimum Surface Luminance with all white pixels (P1, P2, P3, P4, P5)}}{\text{Maximum Surface Luminance with all white pixels (P1, P2, P3, P4, P5)}}$$

Note 4. Response time is the time required for the display to transition from White to black(Rise Time, Tr) and from black to white(Decay Time, Tf). For additional information see FIG 1. The test equipment is Autronic-Melchers's ConoScope. Series.

Note 5. CIE (x, y) chromaticity, The x, y value is determined by measuring luminance at each test position 1 through 5, and then make average value.

Note 6. Viewing angle is the angle at which the contrast ratio is greater than 2. For TFT module the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG 3.

Note 7. For viewing angle and response time testing, the testing data is base on Autronic-Melchers's ConoScope. Series Instruments For contrast ratio, Surface Luminance, Luminance uniformity, CIE The test data is base on TOPCON's BM-5 photo detector.

FIG. 1 The definition of Response Time

The response time is defined as the following figure and shall be measured by switching the input signal for “black” and “white”.

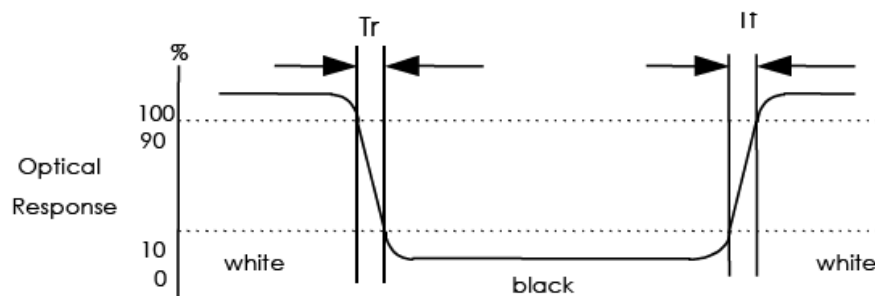


FIG. 2 Measuring method for Contrast ratio, surface luminance, Luminance uniformity , CIE (x, y) chromaticity

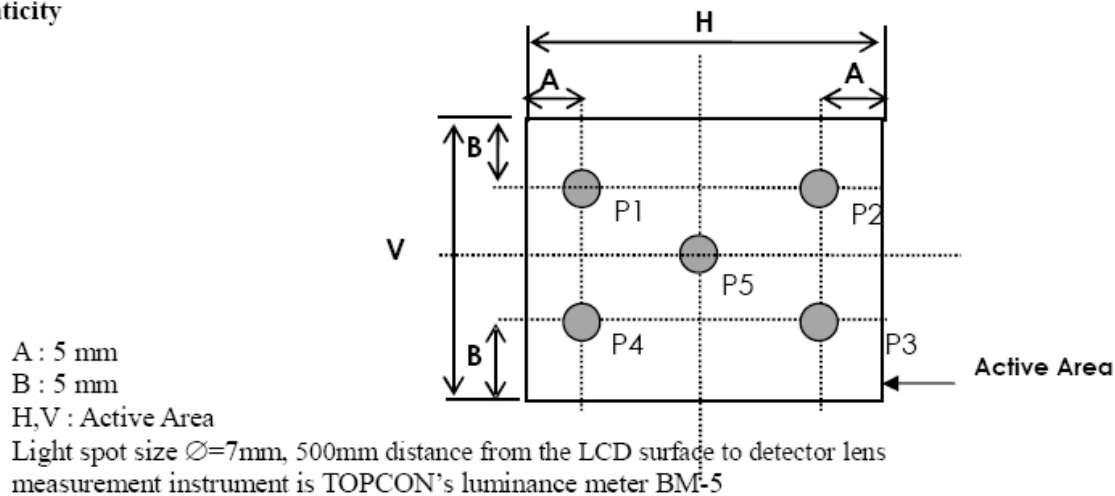
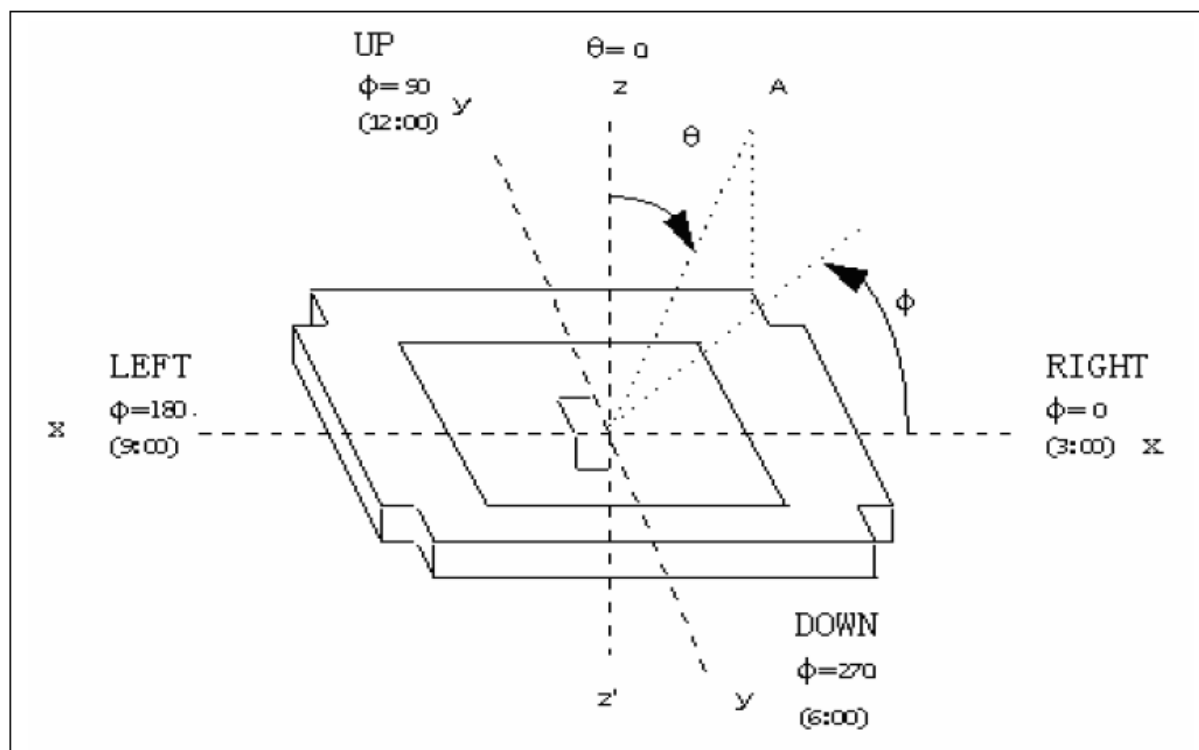


FIG. 3 The definition of viewing angle



■ INTERFACE DESCRIPTION

1.Interface connector

Connector Name/Designation

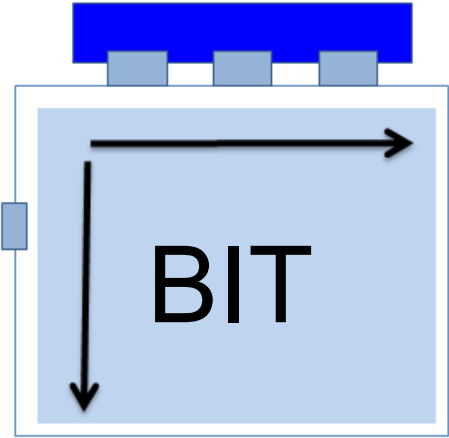
Item	Description
FPC Down Connector (20pin pitch=1.25mm)	Connector recommended model: MSB240420HE Manufactured by STM

Signal Pin Assignment

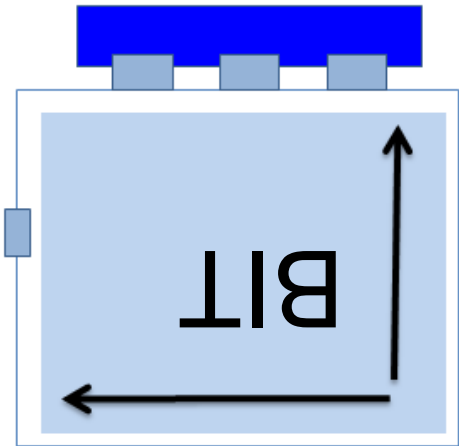
Pin #	Symbol	Description
1	VDD	Power Supply, 3.3V (typical)
2	VDD	Power Supply, 3.3V (typical)
3	VSS	Ground
4	REV	Reverse Scan selection {High:2.5(min), 3.3(typ),3.6(max); Low: 0.5(max)}
5	Rin1-	-LVDS differential data input (R0-R5,G0)
6	Rin1+	+LVDS differential data input (R0-R5,G0)
7	VSS	Ground
8	Rin2-	-LVDS differential data input (G1-G5,B0-B1)
9	Rin2+	+LVDS differential data input (G1-G5,B0-B1)
10	VSS	Ground
11	Rin3-	-LVDS differential data input (B2-B5,HS,VS,DE)
12	Rin3+	+LVDS differential data input (B2-B5,HS,VS,DE)
13	VSS	Ground
14	ClkIN-	-LVDS differential clock input
15	ClkIN+	+LVDS differential clock input
16	GND	Ground
17	Rin4-	-LVDS differential data input (R6-R7,G6-G7,B6-B7)
18	Rin4+	+LVDS differential data input (R6-R7,G6-G7,B6-B7)
19	SEL68	6/8 bits LVDS data input selection(H:8bit L/NC:6bit)
20	Bist	Internal use

Note(1) : All input signals shall be low or Hi-resistance state when VDD is off.

Note (2) REV = LOW/NC



Note (3) REV = High



2. LED Interface Connector

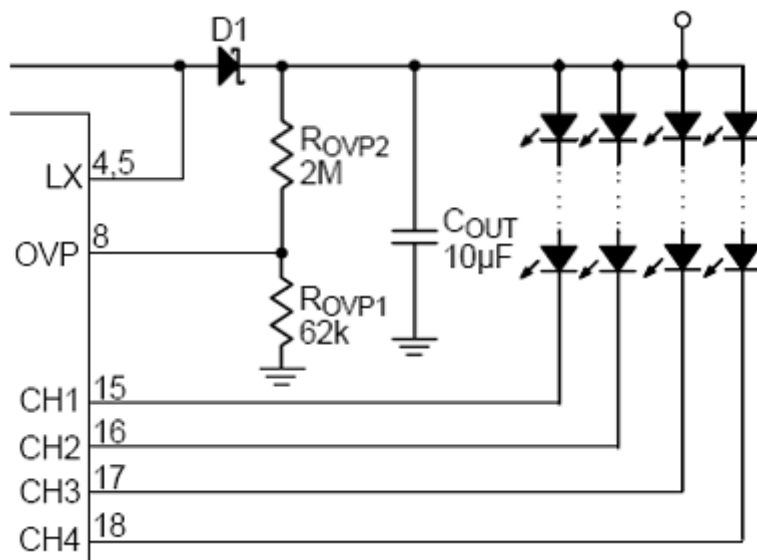
Connector Name/Designation

Item	Description
Input LED	Connector model: MSB24038P5A Manufactured by STM

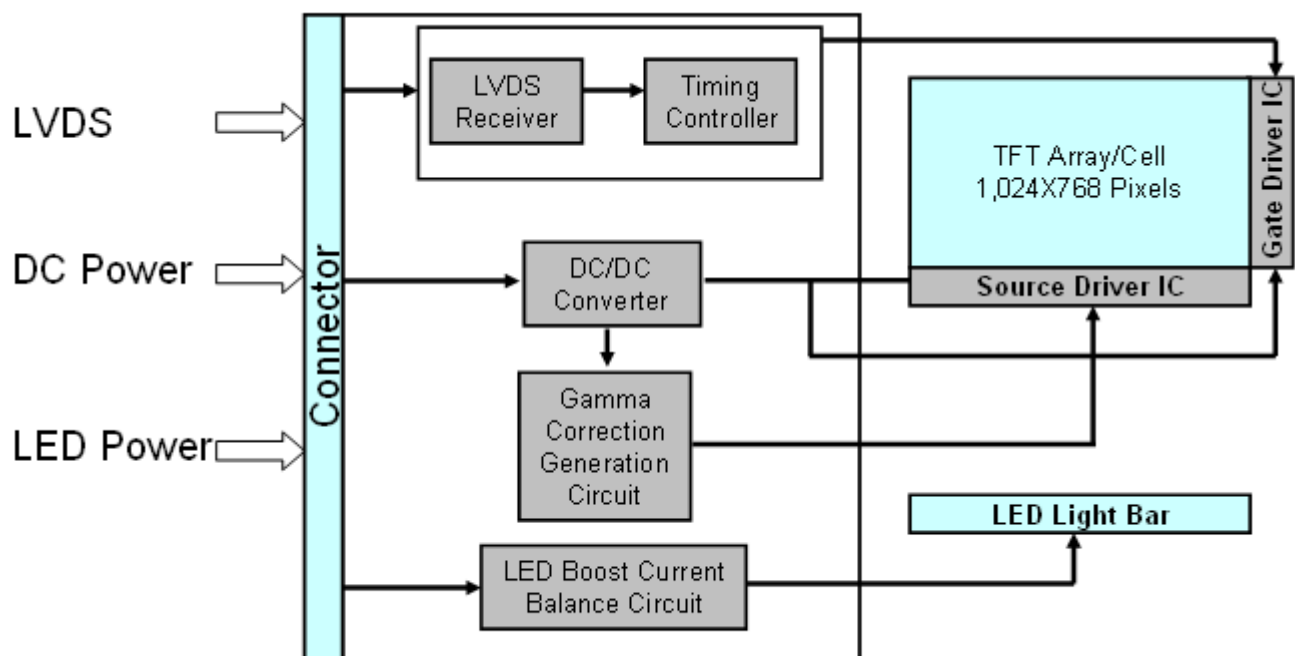
Input LED Signal Pin Assignment

Pin #	Function
1	VCC(12V input)
2	GND
3	On/Off(5V-ON,0V-OFF)
4	Dimming(PWM)
5	NC

LED Circuit Diagram



■ BLOCK DIAGRAM



■ APPLICATION NOTES

1. LVDS Receiver

1.1 Signal Electrical Characteristics For LVDS Receiver

The built-in LVDS receiver is compatible with (ANSI/TIA/TIA-644) standard.

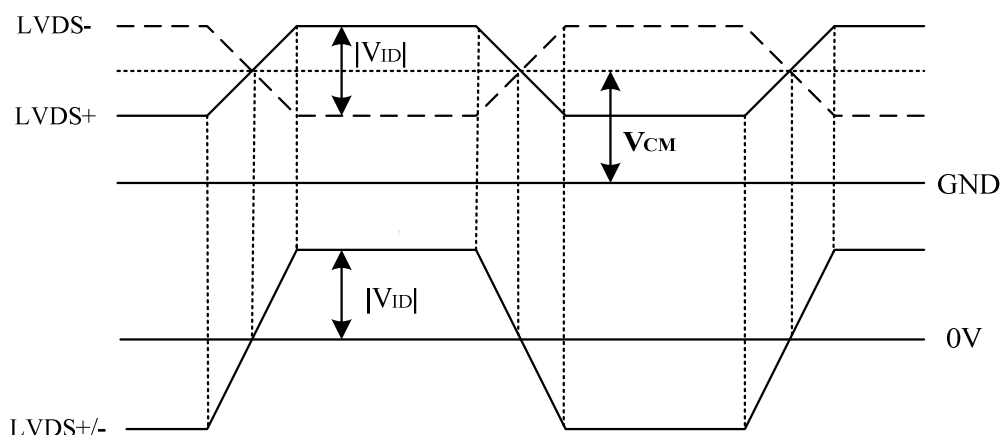
LVDS Receiver Eletrical Characteristics

Parameter	Symbol	Min.	Typ.	Max.	Unit	Conditions
Differential Input High Threshold	V_{th}	-	-	+100	mV	$V_{CM}=+1.2V$
Differential Input Low Threshold	V_{tl}	-100	-	-	mV	$V_{CM}=+1.2V$
Magnitude Differential Input Voltage	$ V_{ID} $	100	-	600	mV	-
Common Mode Voltage	V_{CM}	$ V_{ID} /2+0.6$	1.2	$1.8- V_{ID} /2$	V	-
Common Mode Voltage Offset	ΔV_{CM}	-	-	50	mV	$V_{CM}=+1.2V$

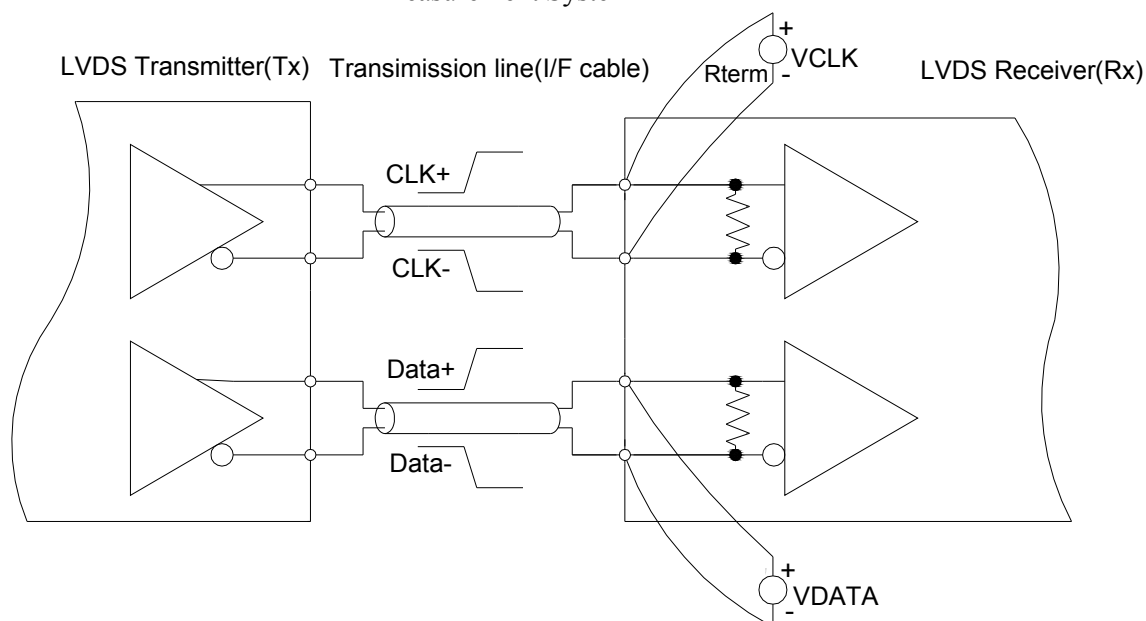
Note: (1) Input signals shall be low or Hi- resistance state when VDD is off.

(2) All electrical characteristics for LVDS signal are defined and shall be measured at the interface connector of LCD.

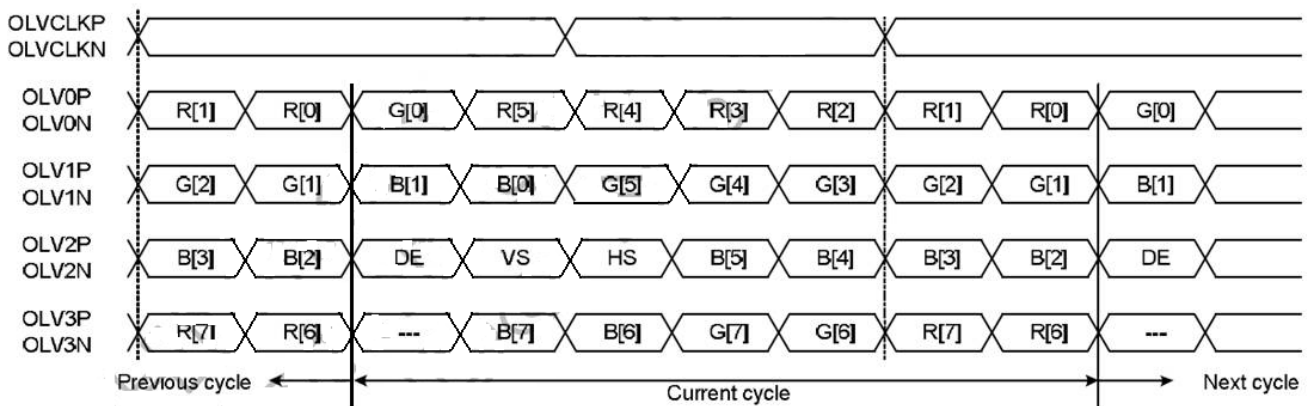
Voltage Definitions



Measurement System



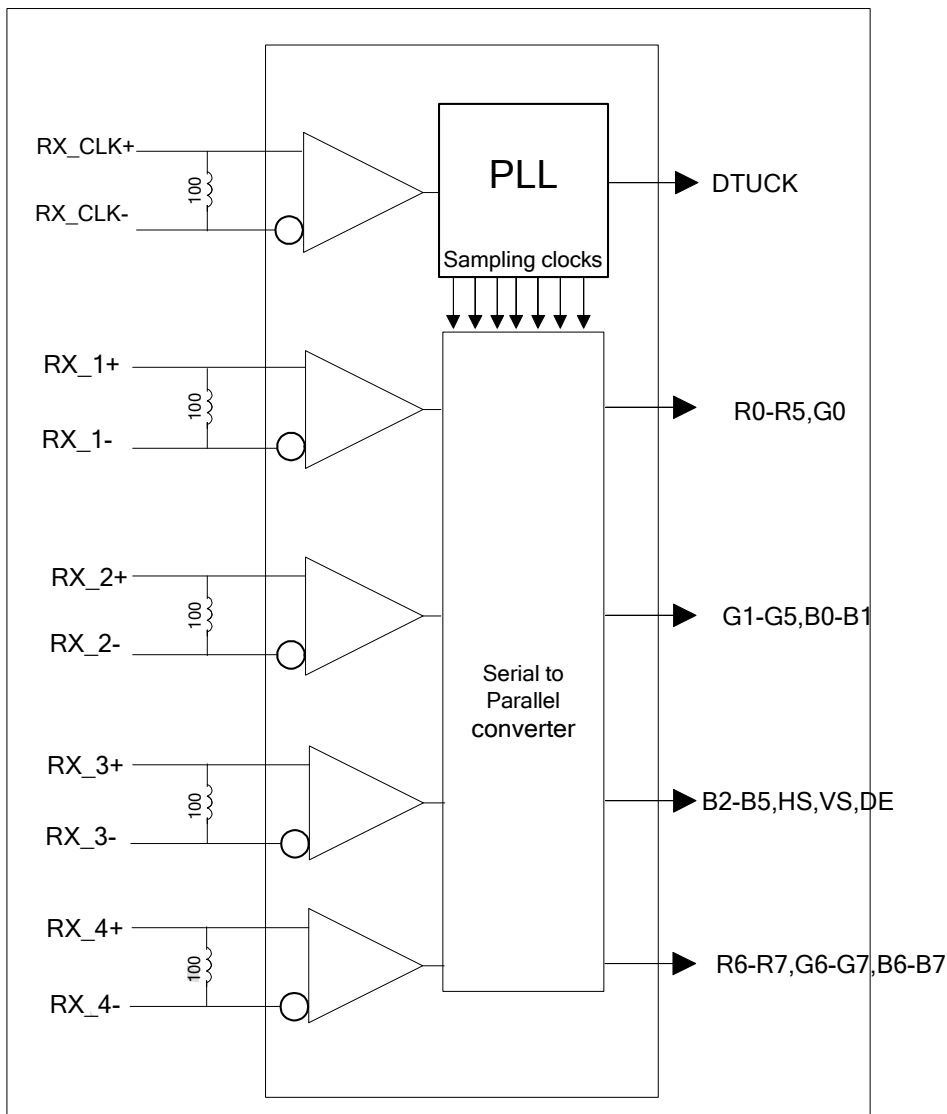
Data Mapping



1.2 LVDS Receiver Internal Circuit

LVDS Receiver Internal Circuit shows the internal block diagram of the LVDS receiver. This LCD module equips termination resistors for LVDS link.

LVDS Receiver Internal Circuit

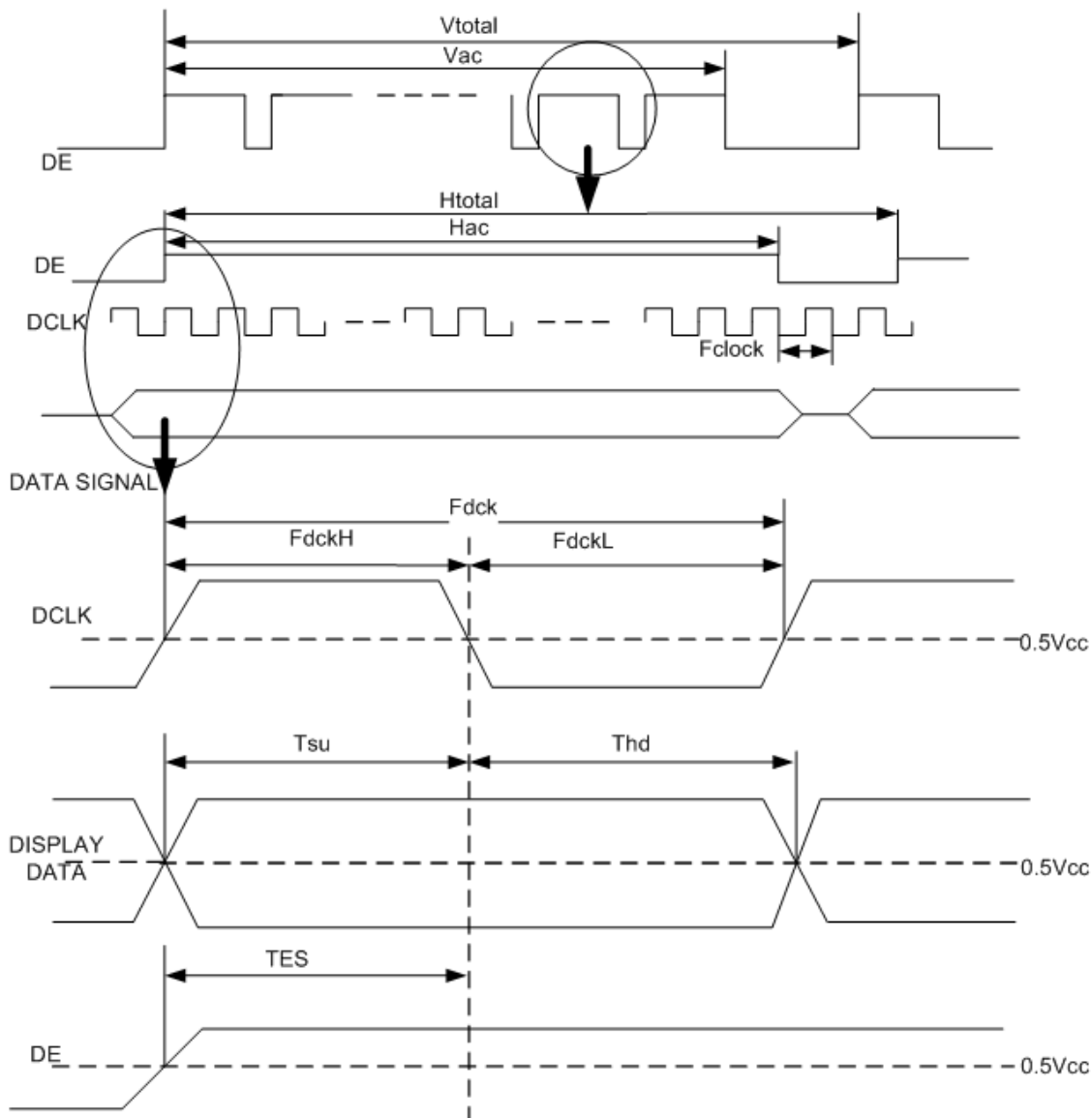


2. Interface Timings

Parameter	Symbol	Unit	Min.	Typ.	Max.
LVDS Clock Frequency	Fclk	MHz	50	65	80
H Total Time	HT	Clocks	1054	1344	2047
H Active Time	HA	Clocks	1024	1024	1024
H Blanking Time	HBL	Clocks	40	320	1023
V Total Time	VT	Lines	776	806	1023
V Active Time	VA	Lines	768	768	768
V Blanking Time	VBL	Lines	8	38	255
Frame Rate	Vsync	Hz	55	60	65

Note: H Blanking Time and V Blanking Time can not be changed at every frame.

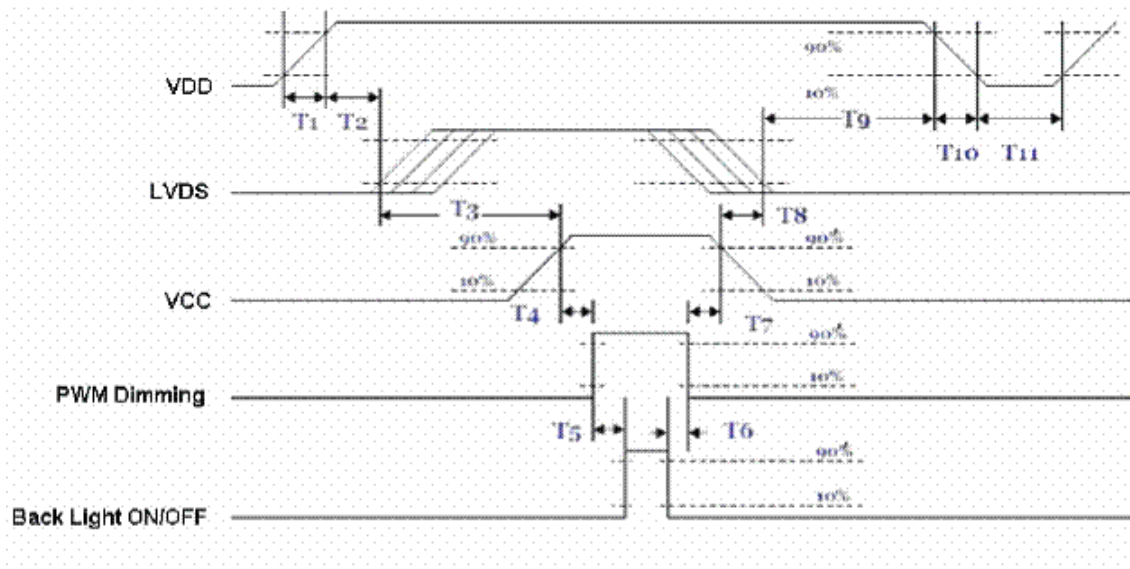
Timing Characteristics



3. Power ON/OFF Sequence

Power on/off sequence is as follows. Interface signals are also shown in the chart. Signals from any system shall be Hi-resistance state or low level when VDD is off.

Power Sequence



Power ON/OFF sequence timing

Parameter	Value			Units
	Min.	Typ.	Max.	
T1	0.5	-	10	[ms]
T2	30	40	50	[ms]
T3	200	-	-	[ms]
T4	10	-	-	[ms]
T5	10	-	-	[ms]
T6	0	-	-	[ms]
T7	10	-	-	[ms]
T8	100	-	-	[ms]
T9	0	16	50	[ms]
T10	-	-	10	[ms]
T11	1000	-	-	[ms]

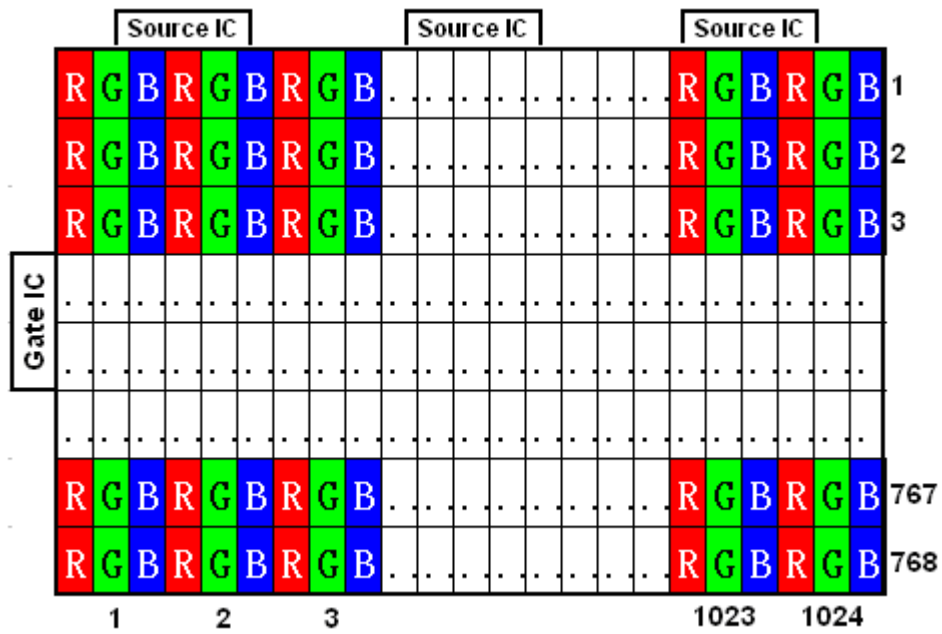
Note (1) Power On Sequence: VCC-> AVDD -> VGL -> VGH -> Data -> B/L

(2) Power Off Sequence: B/L-> Data -> VGH -> VGL -> AVDD -> VCC

4. Pixel Format Image

Shows the relationship of the input signals and LCD pixel format image.

Pixel Format



■ RELIABILITY TEST

Item		Package	Test Conditions		Note
High Temperature Operation Test		Module	70℃ , 500hrs		1,4,5,6,7,8
Low Temperature Operating Test		Module	-20℃ , 500hrs		1,4,5,6,7,8
High Temp./High Humidity Operating Test		Module	50℃ , 85%, 500hrs		1,4,5,6,7,8
High Temp./High Humidity Storage Test		Module	50℃ , 90%, 500hrs		1,5,6,7,8
Thermal Shock Non-operation Test		Module	-30℃~80℃, 1hr/each cycle,100cycles (200cycles for reference)		1,5,6,7,8
Shock(single chip)		Module	3 shock in each direction Peak acceleration:981m/s2 Half Sine Wave; 6ms		1,7,8
Vibration (single chip)		Module	1.5G , 10~500 Hz , x、 y、 z each axis/1h		1,7,8
Drop Test		With package	65cm, 1corner,3 arris,6 side		1,8
Vibration Test		With package	1.5G , 10~500 Hz , x、 y、 z each axis/1h		1,8
ESD Test	operating	Module	contact	± 8 KV	2,4,5,7,8
			air	± 15 KV	
	non-operating		contact	± 10 KV	
			air	± 20 KV	
Image Sticking test		Module	5*7 Chess pattern; 1、 Normal temperature: 50% Grayscale, 2h 10s/4h 10s/8h 2min/24h 5min ND 8%OK 2、 high temperature 70℃: 50% Grayscale, 2h 10s/4h 10s/8h 2min/24h 10min ND 8% OK		3,4,6,7,8

Note:

1. There is no function defect and occurrence of any new defective shall not be allowed.
2. In case of malfunction defect caused by ESD damage. If it would be recovered to normal state after resetting, it would be judge as pass.
3. 25℃: Image Sticking is not visible through 8% ND filter after 5 min with pattern L127.
70℃: Image Sticking is not visible through 8% ND filter after 10 min with pattern L127.
4. In Operating test, the B/L voltage and current must be in spec.

-
5. All the judgments are under normal temperature and the sample need to be static more than 2 hours in the normal temperature before judge.
 6. During measurement, the condensation water or remains shall not be allowed.
 7. The minimum sample quantity of test is 3pcs.
 8. There is no display function fail issue occurred, all the cosmetic specification is judged before the reliability stress.

■ INSPECTION CRITERION

OUTGOING QUALITY STANDARD	PAGE 1 OF 6																								
TITLE:FUNCTIONAL TEST & INSPECTION CRITERIA																									
<div>1. Scope</div> <div>The incoming inspection standards shall be applied to TFT-LCD module (hereinafter called "module") that is supplied by Factory.</div> <div>2. Incoming Inspection Right</div> <div>The customer shall inspect the modules within twenty working days since the delivery date. The results of the inspection (acceptance or rejection) shall be recorded in writing,and a copy of this writing will be promptly sent to the MIT.</div> <div>If the samples of module within a lot show a number of unacceptable defects in accordance with this incoming inspection standards,the customer must promptly notify MIT in writing within three business days at the end of the inspection period. If does not notify MIT within the inspection period,the modules shall be deemed to have been accepted by customer.</div> <div>MIT is only responsible for the defects which were found in IQC.</div> <div>3. Inspction Instruments</div> <div>3-1 Pattern generator: model CM50PE-II or equivalent.</div> <div>3-2 Video board: MIT uses CM50PE-II which integrates video board for outputting standard LVDS signal. If using other video board,the output of the signal should comply with the specifications provided by MIT.</div> <div>4. Inspction Conditions</div> <table><tr><td></td><td>Display inspection</td><td>Appearance inspection</td><td>Note</td></tr><tr><td>Temperature</td><td>25±5℃</td><td>25±5℃</td><td></td></tr><tr><td>Humidity</td><td>60±5% RH</td><td>60±5% RH</td><td></td></tr><tr><td>View distance</td><td>30±10cm</td><td>30±10cm</td><td>Note1</td></tr><tr><td>Luminance</td><td>150±50 lux</td><td>500±100 lux</td><td>Note2</td></tr><tr><td>Inspection direction</td><td>0≤θL≤ 30° 0≤θR≤ 30° 0≤θU≤ 30° 0≤θD≤ 30°</td><td>0≤θL≤45° 0≤θR≤45° 0≤θU≤45° 0≤θD≤45°</td><td>Note3</td></tr></table> <div>Note1. Viewing distance: The distance between the inspector’s eyes and screen</div> <div>Note2. Inspection Luminance: The luminance at an inspection desk surface</div> <div>Note3. Inspection direction: Viewing line should be perpendicular to the surface of the module.</div> <div>Refer to the figure 1 as following:</div> <div>Note4. ND filter use: put the ND filter between the inspector’s eyes and screen , the viewing distance is 2 cm from the screen, inspection time is 3sec.</div> <div>Note5.To normal view modules, θL / θR /θU / θD = 0°</div>			Display inspection	Appearance inspection	Note	Temperature	25±5℃	25±5℃		Humidity	60±5% RH	60±5% RH		View distance	30±10cm	30±10cm	Note1	Luminance	150±50 lux	500±100 lux	Note2	Inspection direction	0≤θL≤ 30° 0≤θR≤ 30° 0≤θU≤ 30° 0≤θD≤ 30°	0≤θL≤45° 0≤θR≤45° 0≤θU≤45° 0≤θD≤45°	Note3
	Display inspection	Appearance inspection	Note																						
Temperature	25±5℃	25±5℃																							
Humidity	60±5% RH	60±5% RH																							
View distance	30±10cm	30±10cm	Note1																						
Luminance	150±50 lux	500±100 lux	Note2																						
Inspection direction	0≤θL≤ 30° 0≤θR≤ 30° 0≤θU≤ 30° 0≤θD≤ 30°	0≤θL≤45° 0≤θR≤45° 0≤θU≤45° 0≤θD≤45°	Note3																						

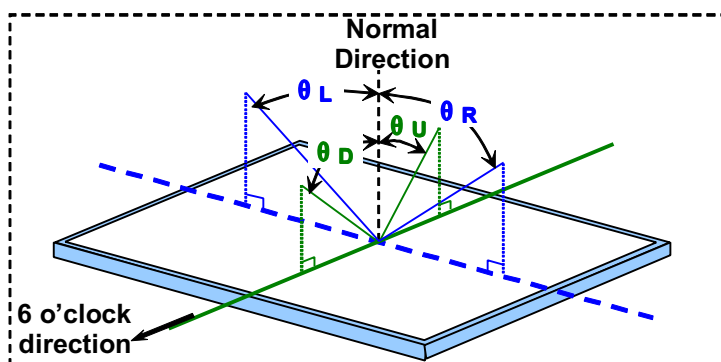


Figure 1: Inspection direction

5. Classification of Defects:

Defects are classified as major defects and minor defects according to the defect classification defined herein.

5-1. Major defects:

A major defect is a defect that is likely to result in failure, or to reduce the usability of the product for its intended purpose evidently.

5-2. Minor defects:

A minor defect is either a defect that is not likely to reduce the usability of the product for its intended purpose evidently, or a stray from an intended purpose with little bearing on the effective usage.

Specific criteria of judgment on major and minor defects shall be in accordance with “the Classification of Defect” table below.

Defect items	Criterion for defects	Severity
Line Defect	Not allowed any vertical, horizontal and cross line	Major
Display abnormal	Not allowed any display abnormal at any pattern	Major
Foreign Material	shall be in accordance with the item 6.3"Foreign Material "in this standard	Minor
Polarizer Defect	Shall be in accordance with the item 6.4"Polarizer Defect "in this standard	Minor
Dot Defect	Shall be in accordance with the item 6.1"Dot defect" in this standard	Minor
Mura	Shall be in accordance with the item 6.5"Mura defect" in this standard	Minor

6. Inspection Criteria

6-1. Display inspection

6-1-1. Dot Defect

A. Every dot is a Sub-Pixel (each Red, Green or Blue color).

B. Dot defect is defined as that the defective area of the dot is larger than 50% of the dot area.

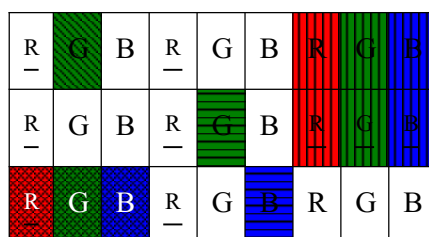
TITLE:FUNCTIONAL TEST & INSPECTION CRITERIA

C. Dot defect isn't defined as that the defective area of the single dot defect less than 50% of the dot area

D. The luminance of the dots should be judged by ND 5%.

Defect items	Max. Number of Defect	Min. Distance between defects	Test condition
1) Bright Points (R, G, or B)	$N \leq 3$	$\geq 15\text{mm}$	Black
2) Bright Point Pairs (2 bright sub-pixels in 2 adjacent pixels or single pixel)	$N \leq 1$	--	Black
3) 3 or More Bright Sub-Pixels in 2 Adjacent Pixels	$N = 0$	--	Black
4) Dark Points (R,G, or B)	$N \leq 3$	$\geq 15\text{ mm}$	White& R/G/B Pattern
5) Dark Point Pairs (2 dark sub-pixels in 2 adjacent pixels or single pixel)	$N \leq 1$	--	White& R/G/B Pattern
6) 3 or More Dark Sub-Pixels in 2 Adjacent Pixels	$N = 0$	--	White& R/G/B Pattern
7) Total Defective Sub-Pixels (bright and/or dark points)	$N \leq 5$	--	Black/White /R/G/B

6-1-2. Pixel Definition



Defective Sub-Pixel

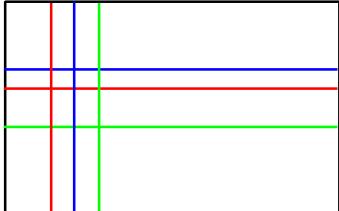
Defective Pixel

Defective Adjacent Sub-Pixels


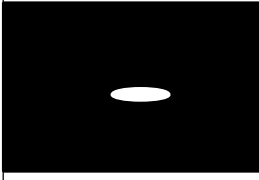
Defective Adjacent Pixels

6-2. Line Defects

Line defect : Not allowed any vertical, horizontal and cross line at any Pattern

Defect item	Visual Description	Specifications	Test Condition
Line defect		Not allowed	Any video pattern

6-3. Foreign Material

Defect item	Visual Description	Line width(mm)	Line length(mm)	Judgement
Line shape		$W \leq 0.05$	—	Allowed
		$0.05 < W \leq 0.1$	$L \leq 0.7$	
			$0.7 < L \leq 1.0$	$N \leq 4$
		$0.1 < W$	$1.0 < L$	$N \leq 0$
Dot shape		Diameter(mm)		Judgement
		$D \leq 0.20$		Allowed
		$0.20 < D \leq 0.50$		$N \leq 3$
		$D > 0.50$		$N = 0$

Note1. D : diameter, W : width, L : length, N : count

Note2. Translucent edge is ignored in measuring the diameter of spot.

Note3. Line shape & Dot shape figure are as follows:

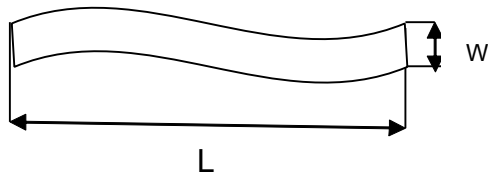
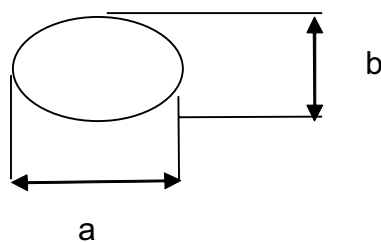


Figure 1



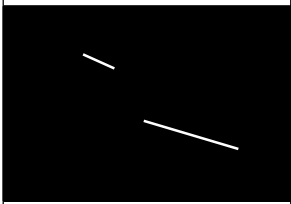
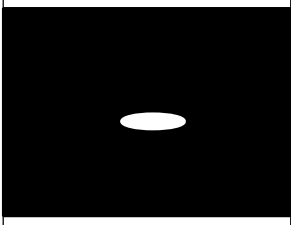
$$D = (a+b)/2$$

Figure 2

6-4. Polarizer Defects

A. Extraneous substances that can be wiped off such as Finger Prints , particles are not considered as defects.

B. Defects on the Black Matrix (outside the Active Area)are not considered defects.

Defect item	Visual Description	Line width(mm)	Line length(mm)	Judgement
Polarizer scratch		$W \leq 0.05$	---	Allowed
		$0.05 < W \leq 0.1$	$L \leq 0.7$	$N \leq 4$
			$0.7 < L \leq 5.0$	
		$0.1 < W$	$5.0 < L$	$N \leq 0$
Bubbles, Wrinkles, Dent		Diameter(mm)		Judgment
		$D \leq 0.20$		Allowed
		$0.20 < D \leq 0.50$		$N \leq 3$
		$D > 0.50$		Note3

Note1. D : diameter, W : width, L : length, N : count

Note2. Translucent edge is ignored in measuring the diameter of spot.

Note3. $D > 0.50$, judge by limit sample or equal to mura standard.

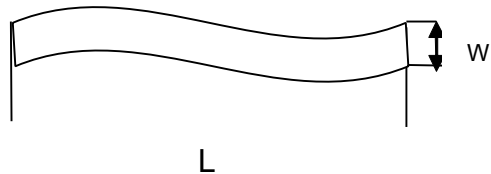
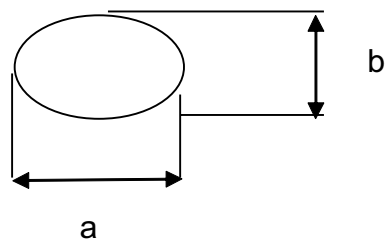


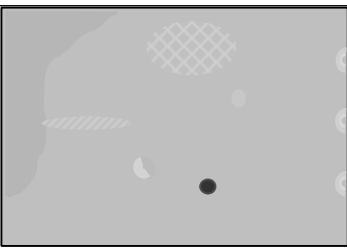
Figure 1



$$D = (a+b)/2$$


Figure 2

6-5. Mura

Defect item	Visual Description	Specifications	Test Condition
Mura		By Limit sample (equal to ND 8%)	128 Grayscale

TITLE:FUNCTIONAL TEST & INSPECTION CRITERIA

6-6. Leak Light

Defect item	Visual Description	Specifications	Test Condition
Leak light		By Limit sample	Black

7. Inspection Judgment:

7-1. If the number of defects is more than the applicable acceptance level, the lot shall be rejected and the buyer should inform the seller of the result of incoming inspection in writing.

7-2. Issue which is not defined in this criteria shall be discussed by both parties, Customer and Supplier, for better solutions.

■ PRECAUTIONS FOR USING LCD MODULES

Handling Precautions

(1) The display panel is made of glass and polarizer. As glass is fragile. It tends to become or chipped during handling especially on the edges. Please avoid dropping or jarring. Do not subject it to a mechanical shock by dropping it or impact.

(2) If the display panel is damaged and the liquid crystal substance leaks out, be sure not to get any in your mouth. If the substance contacts your skin or clothes, wash it off using soap and water.

(3) Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary. Do not touch the display with bare hands. This will stain the display area and degraded insulation between terminals (some cosmetics are determined to the polarizer).

(4) The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully. Do not touch, push or rub the exposed polarizers with anything harder than an HB pencil lead (glass, tweezers, etc.). Do not put or attach anything on the display area to avoid leaving marks on. Condensation on the surface and contact with terminals due to cold will damage, stain or dirty the polarizer. After products are tested at low temperature they must be warmed up in a container before coming is contacting with room temperature air.

(5) If the display surface becomes contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If it is heavily contaminated, moisten cloth with one of the following solvents

- Isopropyl alcohol
- Ethyl alcohol

Do not scrub hard to avoid damaging the display surface.

(6) Solvents other than those above-mentioned may damage the polarizer. Especially, do not use the following.

- Water
- Ketone
- Aromatic solvents

Wipe off saliva or water drops immediately, contact with water over a long period of time may cause deformation or color fading. Avoid contacting oil and fats.

(7) Exercise care to minimize corrosion of the electrode. Corrosion of the electrodes is accelerated by water droplets, moisture condensation or a current flow in a high-humidity environment.

(8) Install the LCD Module by using the mounting holes. When mounting the LCD module make sure it is free of twisting, warping and distortion. In particular, do not forcibly pull or bend the I/O cable or the backlight cable.

(9) Do not attempt to disassemble or process the LCD module.

(10) NC terminal should be open. Do not connect anything.

(11) If the logic circuit power is off, do not apply the input signals.

(12) Electro-Static Discharge Control, Since this module uses a CMOS LSI, the same careful attention should be paid to electrostatic discharge as for an ordinary CMOS IC. To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.

- Before remove LCM from its packing case or incorporating it into a set, be sure the module and your body have the same electric potential. Be sure to ground the body when handling the LCD modules.

- Tools required for assembling, such as soldering irons, must be properly grounded. make certain the AC power source for the soldering iron does not leak. When using an electric screwdriver to attach LCM, the screwdriver should be of ground potentiality to minimize as much as possible any transmission of electromagnetic waves produced sparks coming from the commutator of the motor.

- To reduce the amount of static electricity generated, do not conduct assembling and other work under dry conditions. To reduce the generation of static electricity be careful that the air in the work is not too dried. A relative humidity of 50%-60% is recommended. As far as possible make the electric potential of your work clothes and that of the work bench the ground potential

- The LCD module is coated with a film to protect the display surface. Exercise care when peeling off this protective film since static electricity may be generated

(13) Since LCM has been assembled and adjusted with a high degree of precision, avoid applying excessive shocks to the module or making any alterations or modifications to it.

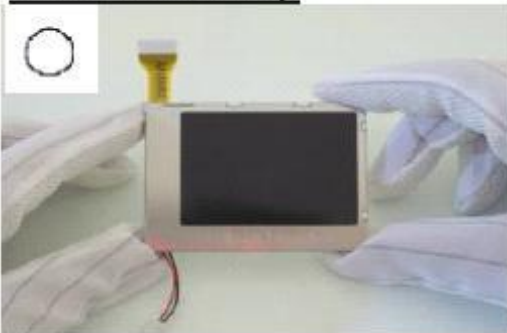
- Do not alter, modify or change the shape of the tab on the metal frame.
- Do not make extra holes on the printed circuit board, modify its shape or change the positions of components to be attached.
- Do not damage or modify the pattern writing on the printed circuit board.
- Absolutely do not modify the zebra rubber strip (conductive rubber) or heat seal connector.
- Except for soldering the interface, do not make any alterations or modifications with a soldering iron.
- Do not drop, bend or twist LCM.

Handling precaution for LCM

LCM is easy to be damaged.

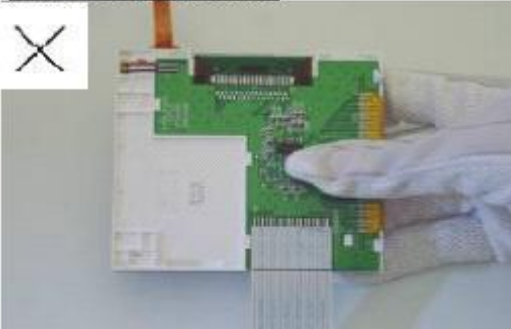
Please note below and be careful for handling!

Correct handling:

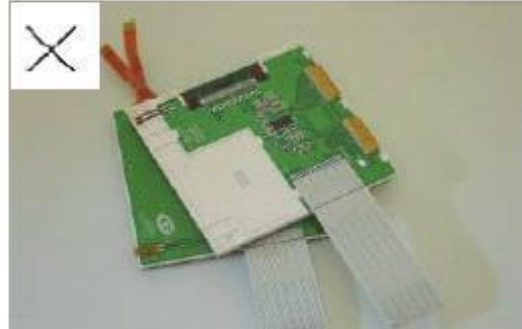


As above picture, please handle with anti-static gloves around LCM edges.

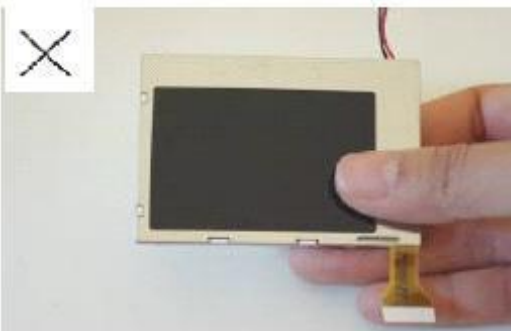
Incorrect handling:



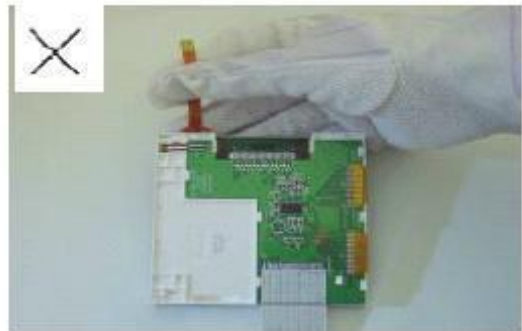
Please don't touch IC directly.



Please don't stack LCM.



Please don't hold the surface of panel.

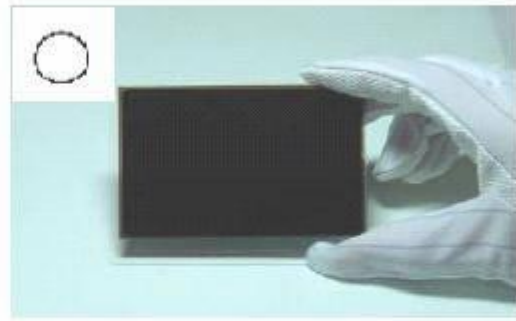


Please don't stretch interface of output, such as FPC cable.

Handling precaution for LCD

LCD is easy to be damaged.
Please note below and be careful for handling!

Correct handling:



As above photo, please handle with anti-static gloves around LCD edges.

Incorrect handling:



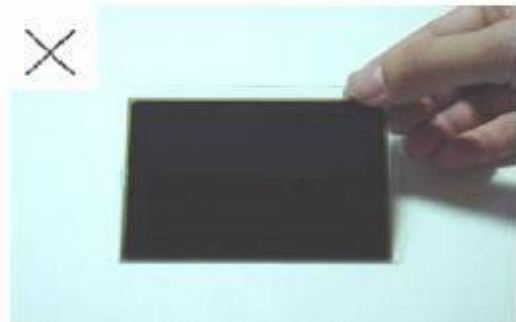
Please don't stack the LCDs.



Please don't hold the surface of LCD.



Please don't operate with sharp stick such as pens.



Please don't touch ITO glass without anti-static gloves.

Storage Precautions

When storing the LCD modules, the following precaution is necessary.

- (1) Store them in a sealed polyethylene bag. If properly sealed, there is no need for the dessicant.
- (2) Store them in a dark place. Do not expose to sunlight or fluorescent light, keep the temperature between 0°C and 35°C, and keep the relative humidity between 40%RH and 60%RH.
- (3) The polarizer surface should not come in contact with any other objects. (We advise you to store them in the anti-static electricity container in which they were shipped.

Others

Liquid crystals solidify under low temperature (below the storage temperature range) leading to defective orientation or the generation of air bubbles (black or white). Air bubbles may also be generated if the module is subject to a low temperature.

If the LCD modules have been operating for a long time showing the same display patterns, the display patterns may remain on the screen as ghost images and a slight contrast irregularity may also appear. A normal operating status can be regained by suspending use for some time. It should be noted that this phenomenon does not adversely affect performance reliability.

To minimize the performance degradation of the LCD modules resulting from destruction caused by static electricity etc., exercise care to avoid holding the following sections when handling the modules.

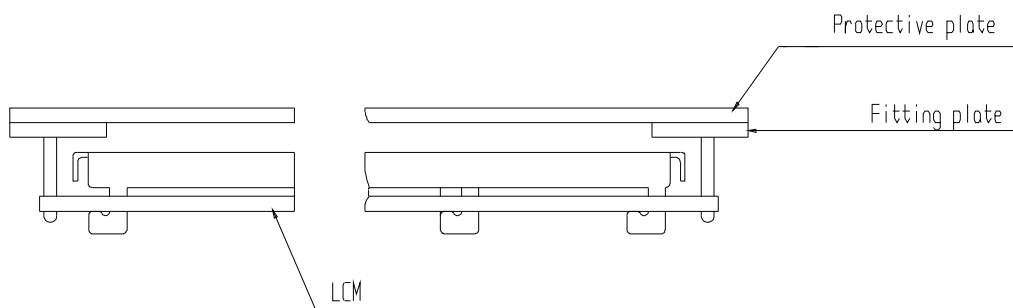
- Exposed area of the printed circuit board.
- Terminal electrode sections.

USING LCD MODULES

Installing LCD Modules

The hole in the printed circuit board is used to fix LCM as shown in the picture below. Attend to the following items when installing the LCM.

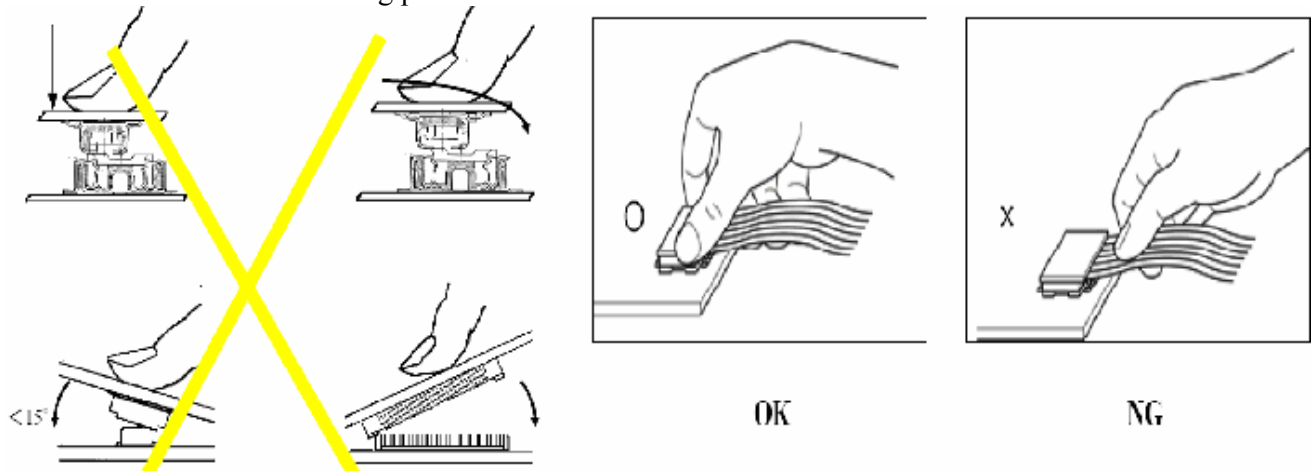
- (1) Cover the surface with a transparent protective plate to protect the polarizer and LC cell.



- (2) When assembling the LCM into other equipment, the spacer to the bit between the LCM and the fitting plate should have enough height to avoid causing stress to the module surface, refer to the individual specifications for measurements. The measurement tolerance should be $\pm 0.1\text{mm}$.

Precaution for assemble the module with BTB connector:

Please note the position of the male and female connector position, don't assemble or assemble like the method which the following picture shows



Precaution for soldering to the LCM

	Hand soldering	Machine drag soldering	Machine press soldering
No ROHS product	290°C ~350°C. Time : 3-5S.	330°C ~350°C. Speed : 4-8 mm/s.	300°C ~330°C. Time : 3-6S. Press: 0.8~1.2Mpa
ROHS product	340°C ~370°C. Time : 3-5S.	350°C ~370°C. Time : 4-8 mm/s.	330°C ~360°C. Time : 3-6S. Press: 0.8~1.2Mpa

(1) If soldering flux is used, be sure to remove any remaining flux after finishing to soldering operation. (This does not apply in the case of a non-halogen type of flux.) It is recommended that you protect the LCD surface with a cover during soldering to prevent any damage due to flux spatters.

(2) When soldering the electroluminescent panel and PC board, the panel and board should not be detached more than three times. This maximum number is determined by the temperature and time conditions mentioned above, though there may be some variance depending on the temperature of the soldering iron.

(3) When remove the electroluminescent panel from the PC board, be sure the solder has completely melted, the soldered pad on the PC board could be damaged.

Precautions for Operation

(1) Viewing angle varies with the change of liquid crystal driving voltage (VLCD). Adjust VLCD to show the best contrast.

(2) It is an indispensable condition to drive LCD's within the specified voltage limit since the higher voltage then the limit cause the shorter LCD life. An electrochemical reaction due to direct current causes LCD's undesirable deterioration, so that the use of direct current drive should be avoided.

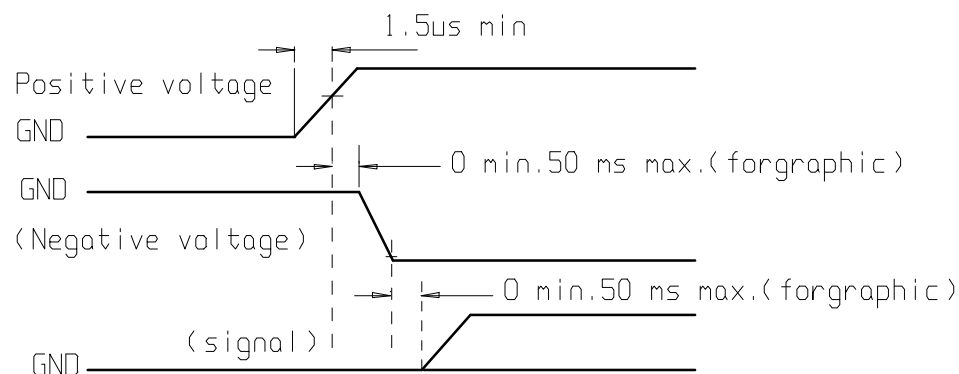
(3) Response time will be extremely delayed at lower temperature than the operating temperature range and on the other hand at higher temperature LCD's show dark color in them. However those phenomena do not mean malfunction or out of order with LCD's, Which will come back in the specified operating temperature.

(4) If the display area is pushed hard during operation, the display will become abnormal. However, it will return to normal if it is turned off and then back on.

(5) A slight dew depositing on terminals is a cause for electro-chemical reaction resulting in terminal open circuit. Usage under the maximum operating temperature, 50%RH or less is required.

(6) Input each signal after the positive/negative voltage becomes stable.

(7) Please keep the temperature within specified range for use and storage. Polarization degradation, bubble generation or polarizer peel-off may occur with high temperature and high humidity.



Safety

(1) It is recommended to crush damaged or unnecessary LCDs into pieces and wash them off with solvents such as acetone and ethanol, which should later be burned.

(2) If any liquid leaks out of a damaged glass cell and comes in contact with the hands, wash off thoroughly with soap and water.

Limited Warranty

Unless agreed between Factory and customer, Factory will replace or repair any of its LCD modules which are found to be functionally defective when inspected in accordance with Factory LCD acceptance standards (copies available upon request) for a period of one year from date of production. Cosmetic/visual defects must be returned to Factory within 90 days of shipment. Confirmation of such date shall be based on data code on product. The warranty liability of Factory to repair and/or replacement on the terms set forth above. Factory will not be responsible for any subsequent or consequential events.

Return LCM under warranty

No warranty can be granted if the precautions stated above have been disregarded. The typical examples of violations are :

- Broken LCD glass.
- PCB eyelet is damaged or modified.
- PCB conductors damaged.
- Circuit modified in any way, including addition of components.
- PCB tampered with by grinding, engraving or painting varnish.
- Soldering to or modifying the bezel in any manner.

Module repairs will be invoiced to the customer upon mutual agreement. Modules must be returned with sufficient description of the failures or defects. Any connectors or cable installed by the customer must be removed completely without damaging the PCB eyelet, conductors and terminals.

■ PRIOR CONSULT MATTER

- 1.①For Factory standard products, we keep the right to change material, process ... for improving the product property without notice on our customer.
②For OEM products, if any change needed which may affect the product property, we will consult with our customer in advance.
2. If you have special requirement about reliability condition, please let us know before you start the test on our samples.