

PRODUCTION SPECIFICATION OF LCD MODULE MODULE NO.BL043WV1

Customer Name:			
Customer Part Number:			
Approved By:		Date:	

Prepared By	Checked By	Approved By

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Revision History

Rev	Issued Date	Description	Page	Editor
1.0	Oct. 10,2018	First release	All	

1 General Specifications

Feature		Specifications
Display Spec.	LCD type	4.3 inch
	Resolution (H*V)	480(RGB)×800
	Technology Type	a-Si TFT
	Pixel Configuration	R.G.B. Vertical Stripe
	Display Mode	Normally Black
	Viewing Direction	ALL o'clock
	Gray Scale Inversion Direction	ALL o'clock
Mechanical Characteristics	OutlineDimensions (W x H x T) (mm)	61.2*103*1.8
	Active Area(mm)	55.8*93
	With /Without Touch screen	Without TP
	Match Connector Type	FH26-25S
	Backlight Type	White LED
	Weight (g)	TBD
Electrical Characteristics	Interface	2 line MIPI
	Number of color	16M
	Driver IC	HX8363A

Note 1:

2 Pin Assignment

NO.	PIN NAME	Description
1	GND	Ground
2	LEDK	LED Cathode
3	LEDA	LED anode
4	VCI 2.8V	Power Supply 2.8V
5	VCI 2.8V	Power Supply 2.8V
6	GND	Ground
7	IOVDD 1.8V	Power Supply 1.8V-2.8V
8	TEST4/GND	NC
9	TEST3/GND	NC
10	LCD-ID1	GND
11	LCD-ID2	GND
12	TEST4/IOVCC	NC
13	TEST3/IOVCC	NC
14	GND	Ground
15	RESET	LCM reset signals
16	GND	Ground
17	DSI_D0P	DSI-D0+ data signals
18	DSI_D0N	DSI-D0- data signals
19	GND	Ground
20	DSI_CLKP	DSI-Clock+
21	DSI_CLKN	DSI-Clock-
22	GND	GROUND
23	DSI_D1P	DSI-D1+ data signals
24	DSI_D1N	DSI-D1- data signals
25	GND	GROUND

Note1: I/O definition: I----Input O---Output P----Power/Ground

3 Absolute Maximum Ratings

GND=0V, Ta= 25°C

Item	Symbol	Value	Unit
Power supply voltage for logic	V _{DD}	0.3~4.6	V
Input voltage	V _{in}	V _{DD} +0.3	V
Operating temperature	T _{opr}	-20 to 70	°C
Storage temperature	T _{stg}	-30 to 80	°C

4 Electrical Characteristics

4.1 Driving TFT LCD Panel

GND=0V, Ta=25°C

Item	Symbol	Min	Type	Max	Unit	Test condition
Operating voltage	V _{DD}	2.6	2.8	3.3	V	-
Supply current	I _{DD}	-	-	50	mA	V _{DD} =2.8V, Ta=25°C
Input voltage	V _{IH}	0.8VDD	-	VDD	V	-
	V _{IL}	0	-	0.2VDD	V	
Input leakage current	I _{IL}	-1.0	-	1.0	μA	V _{IN} =V _{DD} or V _{SS}

Note: Voltage greater than above may damage the module.

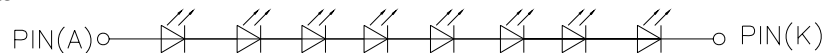
All voltages are specified relative to VSS=0V.

4.2 Driving Backlight

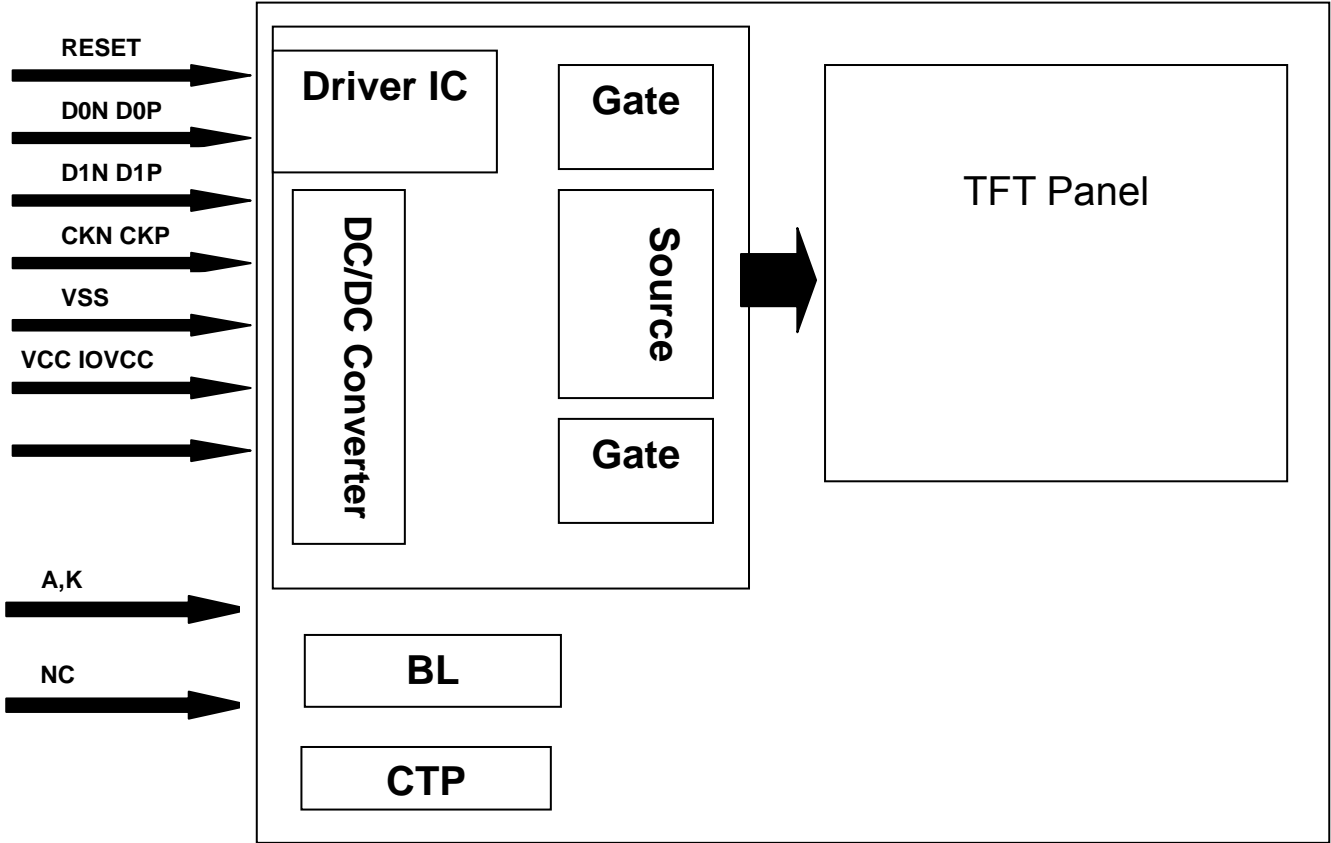
Ta=25°C

Item	Symbol	Min	Typ	Max	Unit	Remark
Forward Current	I _F	--	20	150	mA	
Forward Voltage	V _F	-	25.6	-	V	
Connection mode	P	--	8series	--		
LED number	/		8		pcs	

Note1: Optical performance should be evaluated at Ta=25°C only .If LED is driven by high current, high ambient temperature & humidity condition. The life time of LED will be reduced. Operating life means brightness goes down to 50% initial brightness. Typical operating life time is estimated data.



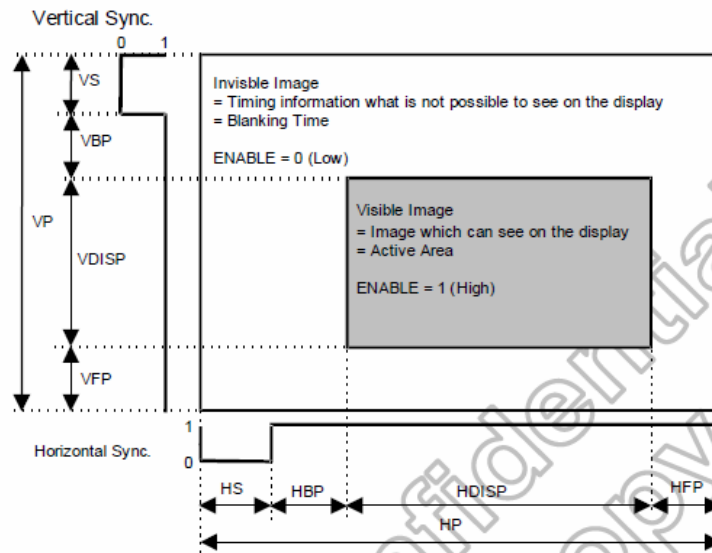
4.3 Block Diagram



5 INTERFACE TIMING

5.1 System Bus Read/Write Characteristics.

General Timing Diagram



(Resolution=480x800, VSSA=VSSD=0V, VDD1=1.65V to 3.3V,
VDD2=2.5 to 3.3V, VDD3=2.5 to 3.3V, T_A = -30 to 70°C)

Item	Symbol	Condition	Min.	Typ.	Max.	Unit
Vertical sync. Setup time	VSST	-	5	-	-	ns
Vertical sync. Hold time	VSHT	-	5	-	-	ns
Horizontal sync. Setup time	HSST	-	5	-	-	ns
Horizontal sync. Hold time	HSHT	-	5	-	-	ns
Pixel clock cycle When RGB I/F is running	DCKCYC	VRR = Min. 50 Hz Max. 70 Hz	31 ⁽³⁾	-	49.2 ⁽⁴⁾	ns
Pixel clock low time	DCKLT	-	5	-	-	ns
Pixel clock high time	DCKHT	-	5	-	-	ns
Data setup time DB[23:0]	DST	-	5	-	-	ns
Data Hold time DB[23:0]	DHT	-	5	-	-	ns

Note: (1) Signal rise and fall times are equal to or less than 20 ns.

(2) Input signals are measured by 0.30 x VDD1 for low state and 0.70 x VDD1 for high state.

(3) 32.2MHz

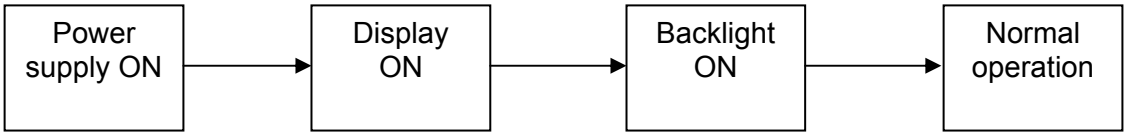
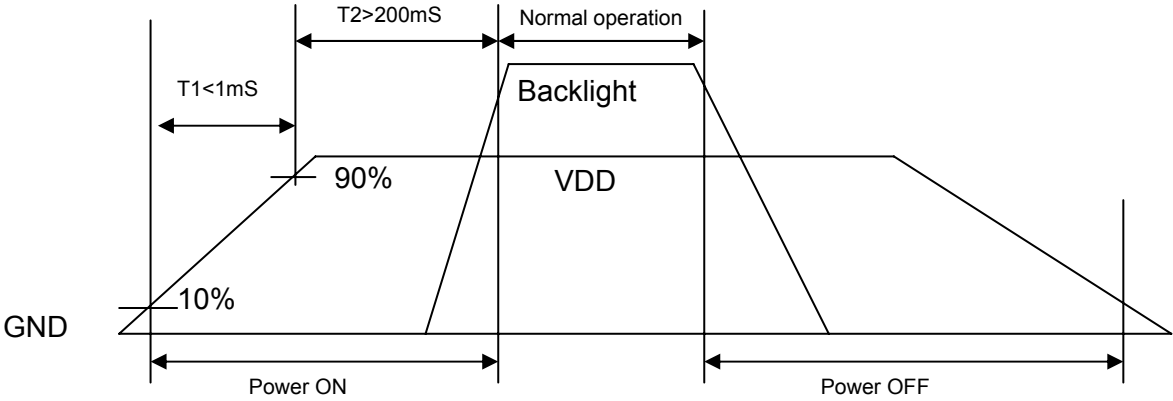
(4) 20.3MHz



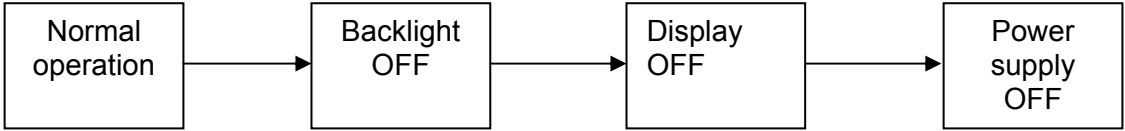
LPS: Low power state
SOT: Start of Transmission
SP : Short Packet
LP : Long Packet
EOT: End of Transmission

Figure 4.11: Multiple HS Transmission packets

5.2 Power ON/OFF Timing



Power ON sequence



Power OFF sequence

6 Optical Characteristics

Ta=25℃

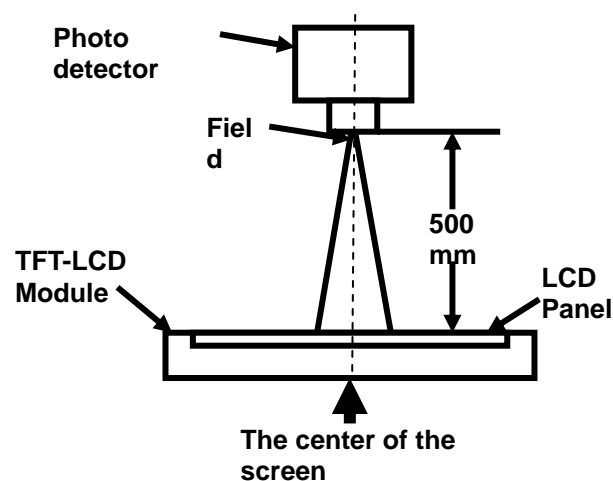
Item	Symbol	Condition	Min	Typ	Max	Unit	Remark
View Angles	θT	$CR \geq 10$	70	80	-	Degree	Note 2
	θB		70	80	-		
	θL		70	80	-		
	θR		70	80	-		
Contrast Ratio	CR	$\theta=0^\circ$	500	700	-	-	Note1 Note3
Response Time	T _{ON}	25℃	-	25	35	ms	Note1 Note4
	T _{OFF}						
Uniformity	U	-	70	80	-	%	Note1 Note6
NTSC	-	-	-	50	-	%	Note 5
Luminance	L		420	500	-	cd/m ²	Note1 Note7

Test Conditions:

1. $V_F=25.6$ V, $I_F=20$ mA, the ambient temperature is 25℃.
2. The test systems refer to Note 1 and Note 2.

Note 1: Definition of optical measurement system.

The optical characteristics should be measured in dark room. After 5 minutes operation, the optical properties are measured at the center point of the LCD screen. All input terminals LCD panel must be ground when measuring the center area of the panel.



Item	Photo detector	Field
Contrast Ratio	SR-3A	1°
Luminance		
Chromaticity		
Lum Uniformity		
Response Time	BM-7A	2°

Note 2: Definition of viewing angle range and measurement system.

viewing angle is measured at the center point of the LCD by CONOSCOPE(ergo-80)。

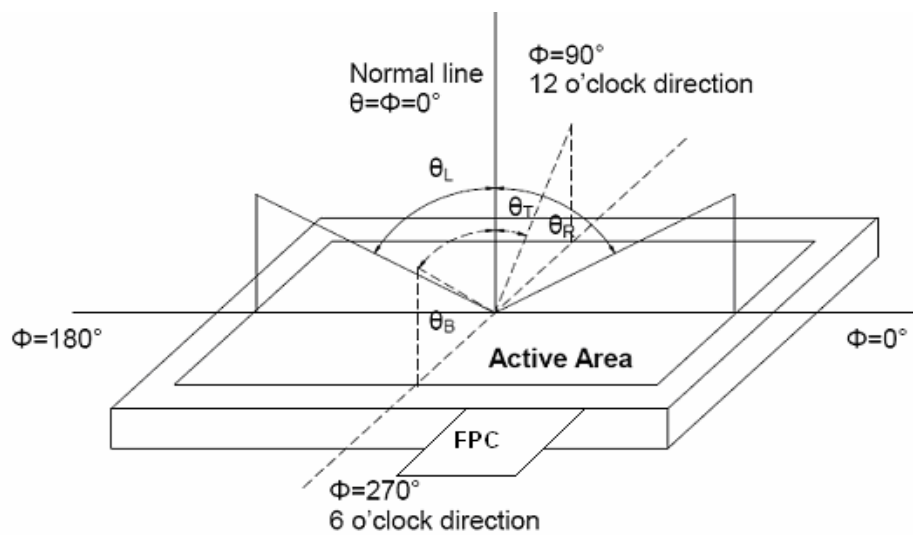


Fig. 1 Definition of viewing angle

Note 3: Definition of contrast ratio

$$\text{Contrast ratio (CR)} = \frac{\text{Luminance measured when LCD is on the "White" state}}{\text{Luminance measured when LCD is on the "Black" state}}$$

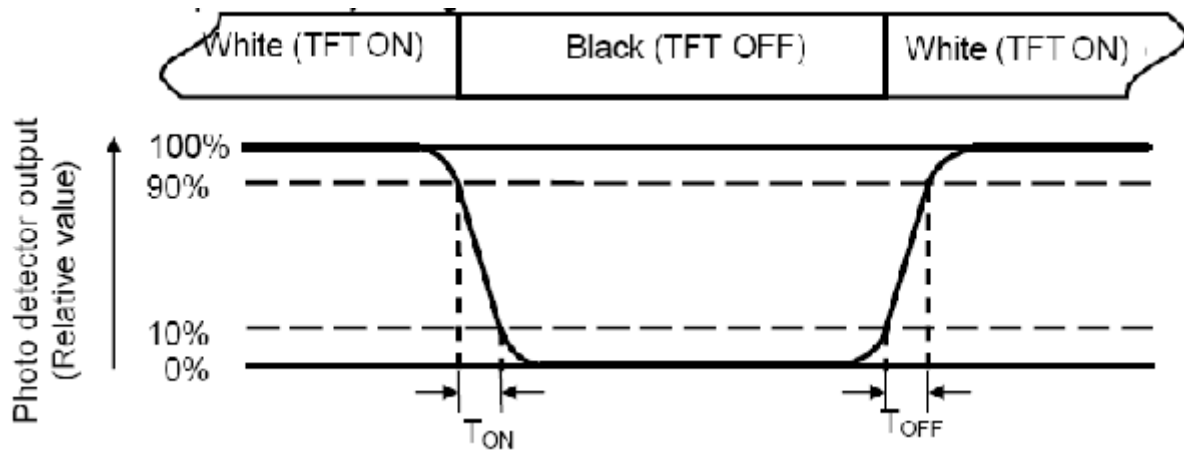
“White state “:The state is that the LCD should be driven by V_{white} .

“Black state”: The state is that the LCD should be driven by V_{black} .

V_{white} : To be determined V_{black} : To be determined.

Note 4: Definition of Response time

The response time is defined as the LCD optical switching time interval between “White” state and “Black” state. Rise time (T_{ON}) is the time between photo detector output intensity changed from 90% to 10%. And fall time (T_{OFF}) is the time between photo detector output intensity changed from 10% to 90%.



Note 5: Definition of color chromaticity (CIE1931)

Color coordinates measured at center point of LCD.

Note 6: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (Refer Fig. 2). Every measuring point is placed at the center of each measuring area.

Luminance Uniformity (U) = L_{\min} / L_{\max}

L -----Active area length W ----- Active area width

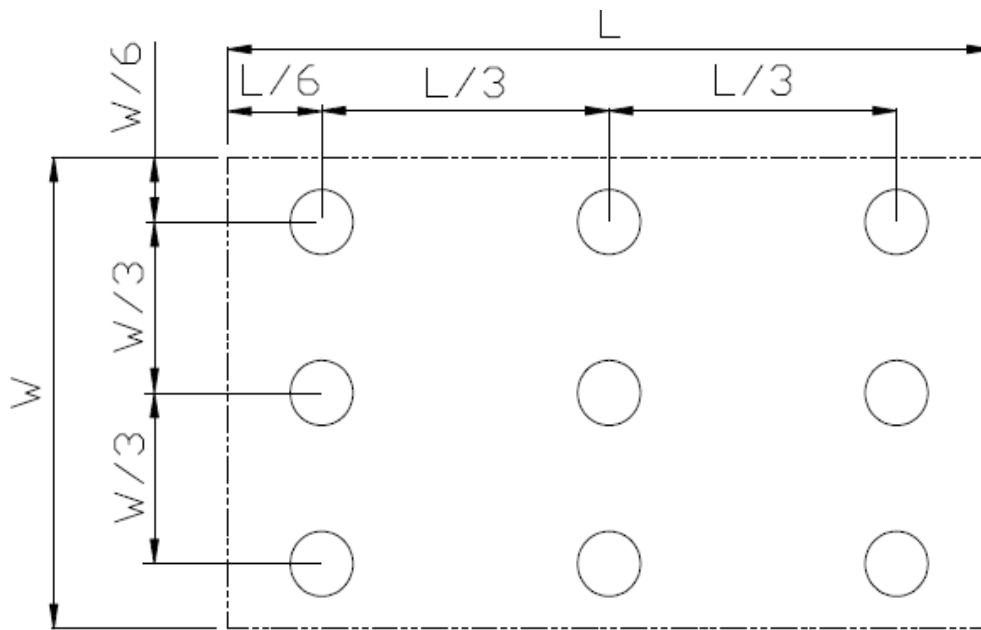


Fig. 2 Definition of uniformity

L_{\max} : The measured maximum luminance of all measurement position.

L_{\min} : The measured minimum luminance of all measurement position.


Note 7: Definition of Luminance:

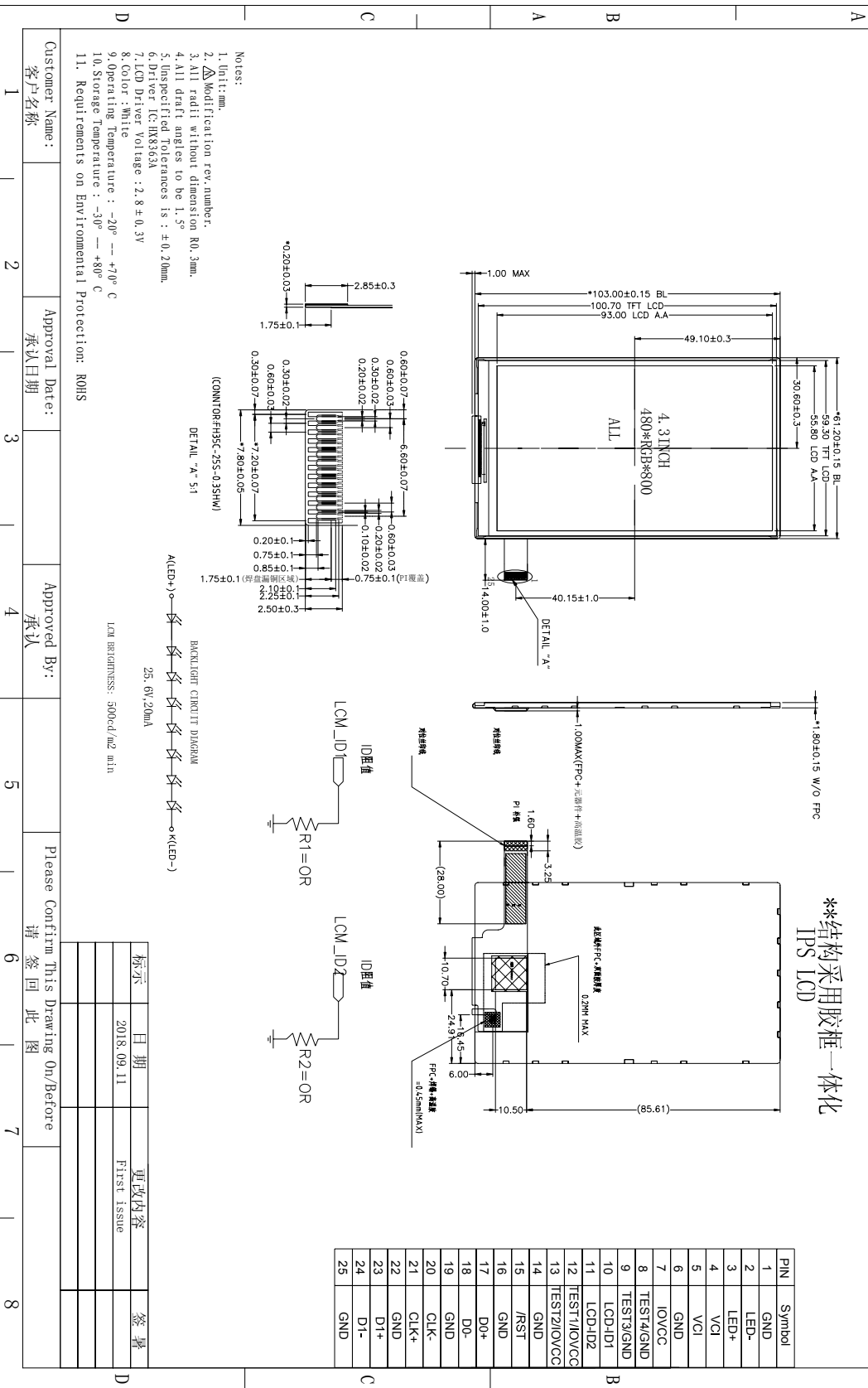
Measure the luminance of white state at center point.

7 Environmental / Reliability Test

Item	Condition	Time (hrs)	Assessment
High temp. Storage	80°C	120	No abnormalities in functions and appearance
High temp. Operating	70°C	120	
Low temp. Storage	-30°C	120	
Low temp. Operating	-20°C	120	
Humidity	40°C/ 90%RH	120	
Thermal Shock(Non-operation)	-20°C ← 25°C →70°C (0.5 hour ← 5 min → 0.5 hour)	10cycles	

[illegible]

1	2	3	4	5	6	7	8
DESIGN: (设计)		CHECKED: (检查)	APPROVED: (批准)	SPECIFICATION		规格	
Page: (页数)		1/1	图纸视角: 			EDITION: (版本号)	
Date: (日期)	2018.09.11					EDITION: (版本号)	01



9 Precautions For Use of LCD Modules

9.1 Handling Precautions

9.1.1.1 The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.

9.1.1.2 If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.

9.1.1.3 Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.

9.1.1.4 The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.

9.1.1.5 If the display surface is contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, moisten cloth with one of the following solvents:

- Isopropyl alcohol
- Ethyl alcohol

Solvents other than those mentioned above may damage the polarizer. Especially, do not use the following:

- Water
- Ketone
- Aromatic solvents

9.1.1.6 Do not attempt to disassemble the LCD Module.

9.1.1.7 If the logic circuit power is off, do not apply the input signals.

9.1.1.8 To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.

9.1.1.9 Be sure to ground the body when handling the LCD Modules.

9.1.1.10 Tools required for assembly, such as soldering irons, must be properly ground.

9.1.1.11 To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.

9.1.1.12 The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.

9.1.1.13 Storage precautions

9.1.1.14 When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.

9.1.1.15 The LCD modules should be stored under the storage temperature range. If the LCD modules will be stored for a long time, the recommend condition is:

9.1.1.16 Temperature : 0°C ~ 40°C Relatively humidity: ≤80%

9.1.1.17 The LCD modules should be stored in the room without acid, alkali and harmful gas.

9.2 Transportation Precautions

The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.
