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CUSTOMER'S ACCEPTANCE SPECIFICATIONS

(Backlight Inverters for cold cathode fluorescent lamp)

TYPE:INVC784 (TENTATIVE)

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Accepted by	Proposed by
	T. Okada

RECORD OF REVISION

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DATE	PAGE	SUMMARY	Date Code & Rev.
21.SEP.2006		NEW	

1. Scope

- 1.1 This specification shall apply to inverter INVC784 to operate a cold cathode fluorescent lamp in the liquid-crystal module(LCM).
- 1.2 This inverter INVC784 is designed and adjusted for TX38D**VM,TX39D**VM LCD-module. (Hitachi's type name)

2. General Specifications

General specifications and condition for use are shown below.

Item	Specification	
Cooling condition	Free air flow	
Weight	49g typ	
Ambient temperature	Operating -20~70deg	
(direct ambient air of Inverter board)	Stock -20~85deg	
Humidity	85 % RH.max.	
Corrosive gasses	Not acceptable	

3. Electrical Characteristics

3.1.Maximum ratings

Items	Min.	Тур.	Max.	unit	Remarks
Input voltage			14.0	V	

3.2. Operationg Characteristics

TX38D**VM LCD module

AT=25deg

Item	Min	Тур	Max	Unit	Remarks
Input voltage	10.8	12.0	13.2	٧	
Input current	1160	1300	1440	mA	at 12.0V
					MAX(Dim=3.3V)
	250	310	370	mA	at 12.0V
					MIN(Dim=0V)
Output current	5.4	6.0	6.6	mA	at 12.0V
					MAX(dim=3.3V)
Main frequency	41	51	61	kHz	at 12.0V
					MAX(Dim=3.3V)

- (1) All characteristics are measured by our certain test equipment. The measurement of condition should be stable lighting (more than 30 minutes after startup :at 25+/-1deg and no breath of wind) (The measurement of input rush current is exception.)
- (2) The electrical characteristics are measured as we show on measurement diagram fig.1. Vin=12V.
- (3) As we show on measurement diagram fig.1, the test equipment shall be V1:DC Volt meter (Class0.5) A1:DC Current meter(Class0.5) A2:AC Current meter type2016(Y.E.W) or FLUKE45(FLUKE) Vcc:DMS35-2.3(Metronix).
- (4) The line length of between the lamp and 2pin of CN2(high voltage side)is less than 150mm. The line length of between the lamp and 1pin of CN2(low voltage side)is less than 400mm.

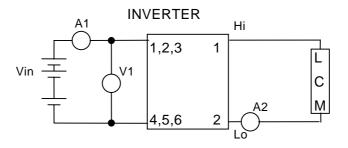


Fig.1 Wiring

3.4. Wiring Diagram

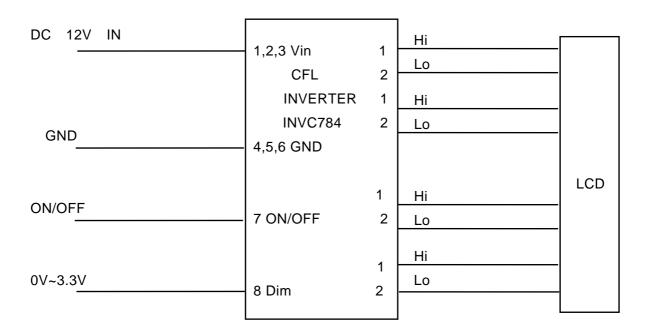


Fig.2 Wiring Diagram

4.Reliability

<u> </u>	
Item	Test condition
Low temp.oper.	0deg, 12.0V, 100%output, 500Hrs
High temp.oper.	70deg, 12.0V, 100%output, 500Hrs
Low temp.stock.	-20deg, 500Hrs
High temp.stock.	85deg, 500Hrs
High temp. and high humidity	50deg, 95% 12.0V, 100%output, 500Hrs
Cyclic temp.oper.	0deg – 25deg –50deg 1Hrs each
	12.0V, 100%output, 50cycles
Thermal shock	-20deg - 70deg, 0.5Hrs each 100cycles
Vibration	3G, 30~200Hz, 0.5Hrs,xyz-axis
Impact test	50G,xyz-axis

5.Structure

5.1 Dimensions

Reference to drawing P.7

5.2 Interface specification

Input connector CN1:53261-0871(MOLEX)

Pin No.	Symbol	Comment
1,2,3	Vin	Vin 12.0Vtyp
4,5,6	GND	GND
7	ON/OFF	OFF at 0V
		ON at 3.3-6.0V
8	Dim	3.3V:MAX, 0V:MIN

Output connector CN2,CN3,CN4,CN5:SM02B-BHSS-1(JST)

Pin No.	Symbol
1	CFL Hi
2	CFL Lo

6.Structure and Dimensions

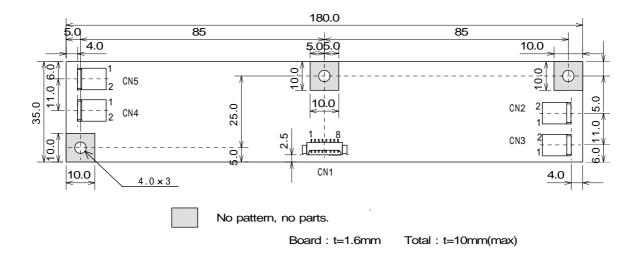


Fig.3 Dimensional Outline

1.Manufacture'No : "784"

2.Date code : ex "23G6"

7.Precautions in Design

- 7.1 Please turn off the power supply of the inverter before the out put connector (CN2,CN3,CN4,CN5) be put in or put off. Because voltage of the output connector is very high.
- 7.2 The high-voltage wiring of lamps may affect the characteristics of this product even in the presence of a slight stray capacity of 1 to few pF. So, please check whatever the below points have fully considered.
 - (1) Please use UL1330 equivalents as inverter output leads and keep length within 150mm
 - (2) Please keep the length of wiring as short as possible and at the same time avoid binding high-voltage and low-voltage leads together and fitting high-voltage leads near the shield.
 - (3) Consider the electric potential of the parts adjacent to a wire because it greatly affects the electric characteristics and startup characteristics.
- 7.3 In the case of put in and put off the connector(CN1), please switch off power supply of the inverter. If power supply is operating it will possible that the inverter break down.
- 7.4 Please pay attention in using the inverter. Because the transformer in the inverter is weak to impact.
- 7.5 If it was exposed to thermal shock(out of order), come to have a crack itself.
- 7.6 Please do not give it any changes, such as reworking it, applying and hardening with adhesives, molding with resin, fixing with tape.
- 7.7 Please make a tight connection output and input connector.(If inverter's connecter contact was imperfection, the components of inverter have high temperature and break down.)

7.8 Pay attention as printed circuit board is bent, and not adding excessive pressure when printed circuit board is built in. (Deterioration and the damage of component are caused, and movements of inverter are out of order.)