

改訂記録表

機種名：LQ024B7UD01

シャープ株式会社	仕様書番号	LCP-06024B																																																		
情報通信事業本部	品名	2006年12月20日																																																		
通信融合端末事業部 第2技術部 御中	品名(部品番号)	A1LQ024B7UD01																																																		
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(1) Application

This literature applies to LQ024B7UD01.

(2) Overview

This module is a color reflective and active matrix LCD module incorporating amorphous silicon TFT (Thin Film Transistor), named AD-TFT(Advanced TFT). It is composed of a color TFT-LCD panel, driver ICs, an FPC, a back light and a back sealed casing.

Graphics and texts can be displayed on a 160×3×240 dots panel with 65,536 colors by supplying Optimum view angle is (6 o'clock). An inverted display mode is selective in the vertical or the horizontal direction.

(3) Mechanical specifications

Table 1

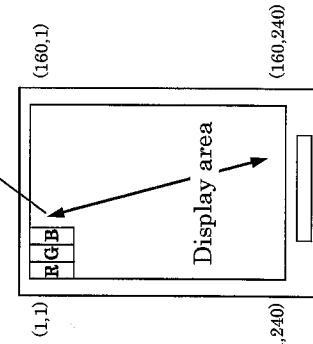
Parameter	Specifications	Units	Remarks
Screen size(Diagonal)	6.00 [2.38"] Diagonal	cm	
Display active area	33.6 (H) × 50.4 (V)	mm	
Pixel format	160(H)×240(V) (1 pixel = R+G+B dots)	pixels	
Pixel pitch	0.210 (H) × 0.210 (V)	mm	
Pixel configuration	R, G, B vertical stripe	—	
Unit outline dimension	41.8(W)×66.6(H)×3.45 (D)	mm	[Note 3-1]
Mass	18	g	
Surface hardness	3H	—	

[Note 3-1]

Excluding protrusion. For detailed measurements and tolerances, please refer to Fig. 1.

(4) Pixel and polarization axis configuration

The absorption axis of a polarizing filter (Typ. 105°)



(5) Input/Output terminal
5.1 TFT-LCD panel and Backlight driving section

Table2

Pin No.	Symbol	I/O	Description	Remarks
1	V _{L2}	—	Power supply for LED (Cathode)	
2	V _{L1}	—	Power supply for LED (Anode)	
3	GND	—	GND	
4	GND	—	GND	
5	FRM	O	Frame head pulse signal	[Note5-1]
6	D7	I/O	data signal	
7	GND	—	GND	
8	D6	I/O	data signal	
9	D5	I/O	data signal	
10	GND	—	GND	
11	D4	I/O	data signal	
12	VDD	—	Power supply	[Note5-2]
13	D3	I/O	data signal	
14	GND	—	GND	
15	D2	I/O	data signal	
16	D1	I/O	data signal	
17	GND	—	GND	
18	D0	I/O	data signal	
19	/RD	I	Read strobe signal	[Note5-3]
20	/WR	I	Write strobe signal	[Note5-4]
21	GND	—	GND	
22	/CS	I	Chip select signal	[Note5-5]
23	RS	I	Register select signal	[Note5-6]
24	/RESET	I	Reset signal	[Note5-7]

[Note5-1] The FRM signal is used when synchronizing RAM data write operation with the start of a frame.
Amplitude: VDD-GND.

[Note5-2] See section(7)-(7-1)-(A)
※Caution, when you turn on or off the power supply.

[Note5-3] Read strobe signal

Pin	When Pin state=low	When Pin state=high
/RD	enable =read operation	disable

[Note5-4] Write strobe signal

Pin	When Pin state=low	When Pin state=high
/WR	enable =write operation	disable

[Note5-5] Chip select signal

Pin	When Pin state=low	When Pin state=high
/CS	selected and accessible	not selected and not accessible

[Note5-6] Register select signal

Pin	When Pin state=low	When Pin state=high
RS	index or status	control register

[Note5-7] Reset signal

Pin	When Pin state=low	When Pin state=high
/Reset	initialize	deinitialize

Be sure to execute a power on reset when turning on power supply.

(6) Absolute Maximum Ratings

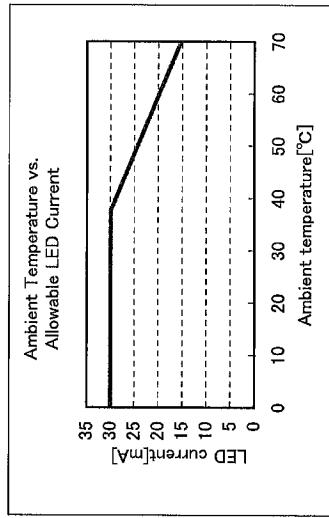
Table 3

Parameter	Symbol	Condition	Ratings	Unit	Remark
Power supply	VDD	T _A =25°C	-0.3~+4.6	V	[Note6-1]
Input voltage (Digital)	V _{ID}	T _A =25°C	-0.3~VDD+0.3	V	[Note6-1, 2]
LED Power dissipation	P _{LED}	T _A =25°C	70	mW	[Note6-1, 4]
LED current	I _F	T _A =25°C	20	mA	
Operating temperature (panel surface)	T _{opp}	—	-10~60	°C	
Storage temperature	T _{Stg}	—	-20~70	°C	

[Note6-1] If used beyond the absolute maximum ratings, the Module may permanently be damaged. It is strongly recommended to use the Module under the condition within the electrical characteristics in normal operation.

[Note6-2] Input mode of D0~D7 pins, /RESET, RS, CS, WR, /RD
Maximum wet-bulb temperature is less than 39°C (at T_a > 40°C). Condensation of dew must be avoided.

[Note6-3] Humidity: 95%RH Max. (at T_a ≤ 40°C).
[Note6-4] (Provisional plan) LED current should be as per below figure.



(7) Electrical characteristics

7-1) Recommended operating conditions

Table 4 A) TFT-LCD panel driving section

Parameter	Symbol	Conditions	Min	Typ	Max	Unit	Remark
Supply voltage	VDD-GND	—	2.9	3.0	3.1	V	VDD
I/O leakage current	I _{II}	V _{IN} =0~VDD	-1	—	1	mA	[Note 7-1]
Output "H" level voltage	V _{OH}	I _{OH} =0.1 mA	0.8VDD	—	—	V	
Output "L" level voltage	V _{OL}	I _{OL} =0.1 mA	—	—	0.2VDD	V	[Note 7-2]
Input "H" level voltage	V _{IH}	—	0.8VDD	VDD	—	V	
Input "L" level voltage	V _{IL}	—	-0.3	—	0.2VDD	V	[Note 7-3]

[Note 7-1] D7~D0, /RESET, RS, /RD, /WR, /CS, /RAM

[Note 7-2] D7~D0, /RAM

[Note 7-3] D7~D0, /RESET, RS, /RD, /WR, /CS

B) Back light driving section

Table 5 T_A=25 °C

Parameter	Symbol	MIN	Typ	MAX	Units	Remarks terminal
LED voltage	V _{L1} :V _{L2}	—	6.2	6.7	V	I _F =15mA
LED current	I _F	—	15	18	mA	
Power consumption	W _T	—	93	121	mW	[Note 7-5]

[Note 7-5] Calculated reference value($I_F \times (V_{L1} - V_{L2})$)

7-2) Power consumption

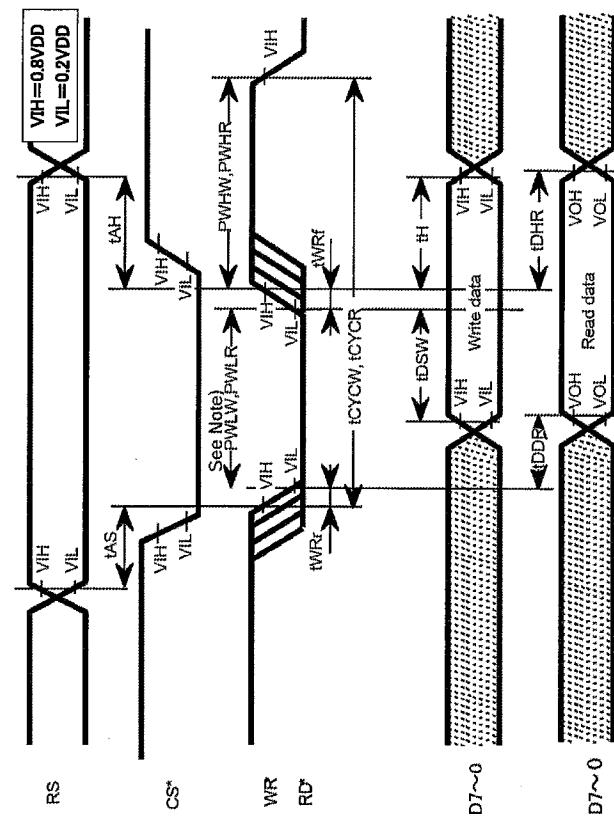
Table 6 T_A=25 °C

Parameter	Symbol	Conditions	MIN	Typ	MAX	Unit	Remarks
Current consumption	IDD1	VDD=3.0V	—	4.9	—	mA	[Note 7-7]
	IDD2	[Note 7-6]	—	3.5	—	mA	[Note 7-8]

[Note 7-6] Measurement Conditions
frame frequency= 60 Hz
No Host CPU access.
Normal scan mode, 65k color mode

[Note 7-7] All black pattern

[Note 7-8] RGB checker pattern



[Note 7-9] PWLW and PWLR are defined by the overlap period when CS is "Low" and WR or RD is "Low"

Fig 7-1 Interface timing chart

Table 7 Interface Timing Characteristics

Parameter	Symbol	Unit	MIN	Typ	MAX	Remark
Bus cycle time [Write]	t _{CYCW}	ns	70	—	—	
Bus cycle time [Read]	t _{CYCR}	ns	400	—	—	
Write Low level pulse width [Write]	PW _{LW}	ns	38.5	—	—	
Write Low level pulse width [Read]	PW _{LR}	ns	200	—	—	
Write High level pulse width [Write]	PW _{HW}	ns	30	—	—	
Write High level pulse width [Read]	PW _{HR}	ns	200	—	—	
Write/Read rise/fall time	t _{WR} , t _{RF}	ns	—	—	25	
Setup time [Write] (RS~CS, WR)	t _{AS}	ns	0	—	—	
Setup time [Read] (RS~CS, RD)	t _{DR}	ns	10	—	—	
Address hold time	t _{AH}	ns	2	—	—	
Write data setup time	t _{SSW}	ns	25	—	—	
Write data hold time	t _{XR}	ns	5	—	—	
Read data delay time	t _{DDR}	ns	—	—	150	
Read data hold time	t _{DRR}	ns	5	—	—	

VDD=2.0V±0.1V, TA=25°C

7-4) Reset operation

(8) Power sequence
8.1) Power On sequence

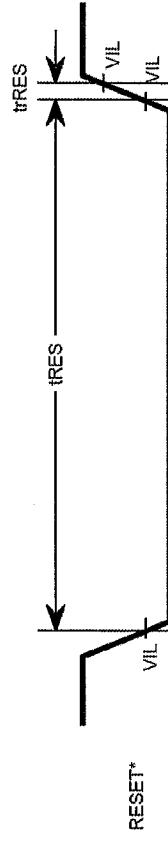
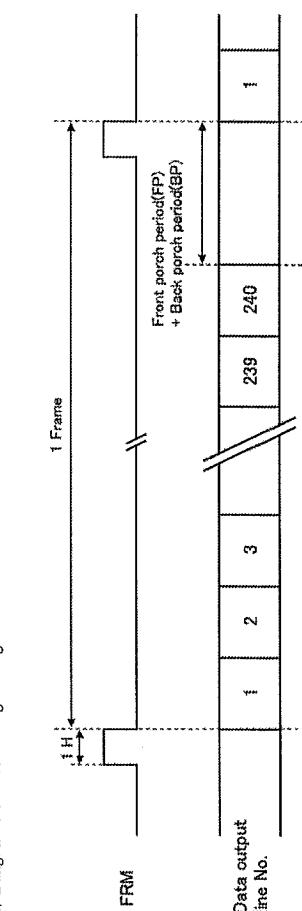


Table 8

Parameter	Symbol	Unit	MIN.	TYP.	MAX.	Remark
Reset Low level width		ms	1	—	—	
Reset rise time	trRES	us	—	—	10	

7-5) Diagrams of interfacing timing



Data output line No.	1	2	3	239	240	1

	Power On ↓ Hard reset ↓ Hard reset release ↓ Oscillation start ↓ Wait=10(ms) or more ↓ Initial setting 1 ↓ Initial setting 2 ↓ Initial setting 3 ↓ Initial setting 4 ↓ Initial setting 5 ↓ Initial setting 6 ↓ Initial setting 7 ↓ Wait=40(ms) or more ↓ Initial setting 8 ↓ Initial setting 9 ↓ Initial setting 10 ↓ Initial setting 11 ↓ Initial setting 12 ↓ Initial setting 13 ↓ Initial setting 14 ↓ Initial setting 15 ↓ Initial setting 16 ↓ Initial setting 17 ↓ Initial setting 18 ↓ Initial setting 19 ↓ Initial setting 20 ↓ Initial setting 21 ↓ Initial setting 22 ↓ Initial setting 23 ↓ Initial setting 24 ↓ Initial setting 25 ↓ Initial setting 26 ↓ Initial setting 27 ↓ Initial setting 28 ↓ Initial setting 29 ↓ Initial setting 30 ↓ Initial setting 31 ↓ Window address setting ↓ Initial setting 32 ↓ Initial setting 33 ↓ RAM access ↓ Initial setting 34 ↓ Initial setting 35 ↓ Wait=60(ms) or more ↓ Initial setting 36 ↓ Initial setting 37 ↓ Wait=40(ms) or more ↓ Initial setting 38 ↓ Initial setting 39 ↓ Wait=150(ms) or more ↓ Initial setting 40 ↓ Graphic On					
	Vcc1(Vcc, Vdd=ON)		Register	Data(h)	Remark	note
				—	—	
	/RESET=L			—	—	
	Wait=1(ms) or more			—	—	
	/RESET=H			—	—	
			R00h	0001h		
			R10h	0004h		
			R11h	0004h	LCD module specific setting	
			R13h	011h	LCD module specific setting	
			R10h	0044h	LCD module specific setting	
			R11h	0110h	LCD module specific setting	
			R12h	0014h	LCD module specific setting	
			R13h	2B1Fh	LCD module specific setting	
			R10h	0140h	LCD module specific setting	
			R01h	051Dh	LCD module specific setting	
			R02h	0700h	LCD module specific setting	
			R03h	***	see GRAM write sequence	
			R05h	0503h	LCD module specific setting	
			R07h	0000h	LCD module specific setting	
			R08h	060A0h	LCD module specific setting	
			R09h	050A0h	LCD module specific setting	
			R0Fh	0010h	LCD module specific setting	
			R20h	0600h	LCD module specific setting	
			R31h	0207h	LCD module specific setting	
			R32h	0101h	LCD module specific setting	
			R33h	0003h	LCD module specific setting	
			R34h	0707h	LCD module specific setting	
			R35h	0005h	LCD module specific setting	
			R36h	0707h	LCD module specific setting	
			R37h	0300h	LCD module specific setting	
			R38h	1F0Fh	LCD module specific setting	
			R39h	100FH	LCD module specific setting	
			R40h	0000h	LCD module specific setting	
			R42h	EFO0h	LCD module specific setting	
			R43h	F0F0h	LCD module specific setting	
			R21h	****	display data (8bit × 2 times)	
			R22h	****	see GRAM write sequence	
			R10h	4140h	LCD module specific setting	
			R07h	0005h		
			R07h	0025h		
			R07h	00A7h		
			R07h	00B7h		
			—	—		

8-2) Power OFF sequence

	Register	Data(0)	Remark
Display off setting	R0Bh	0006h	Power off setting
Setting 1	R07h	0036h	Power off setting
Display off setting 1 ↓ Wait=40ms or more	R07h	0026h	Power off setting
Display off setting 2 ↓ Wait=40ms or more	R07h	0004h	Power off setting
Display off setting 3 ↓ Power off setting 1	R10h	0004h	Power off setting
Power off setting 1	R10h	0000h	Power off setting
Power off setting 2	R12h	0004h	Power off setting
Power off setting 3	R13h	111Fh	Power off setting
Standby setting	R10h	0001h	Power off setting
Standby setting	Vci(OVce,Vce=Off)		
Power Off			

[Note 8-6] Stand by mode to Power On (Power supply is not shut off)

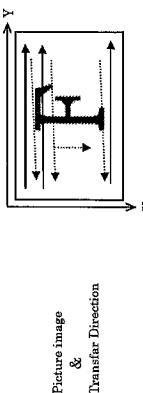
Carry out the release sequence for standby mode before Power On sequence.

8-3) GRAM write sequence

	Register	Data(0)	Remark
Setting 1	R44h	A708h	X and Y start address set
Setting 2	R50h	0FA0h	Y end/start address set
Setting 3	R21h	00A7h / EF08h	Display image rotation setting see GRAM write image
Setting 4	R03h	1024h / 1014h	Display image rotation setting see GRAM write image

8-4) Setting for Rotation

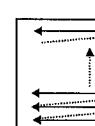
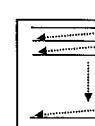
GRAM write image



Setting A	Register	Data(0)	Setting B	Register	Data(0)	Setting C	Register	Data(0)
Setting1 : R21h	R21h	00A7h	Setting4 : R21h	R03h	0E08h	Setting5 : R03h	R03h	1014h
Setting5 : R03h	R03h	1024h						

GRAM WRITE

Direction



Note : n=lower eight bits of address (0 to 159)

B0 = OR of R15:11 bits

R0 = OR of R15:11 bits

D7~0

(10) Optical characteristics
10-1) Not driving the Back light condition

Table 10

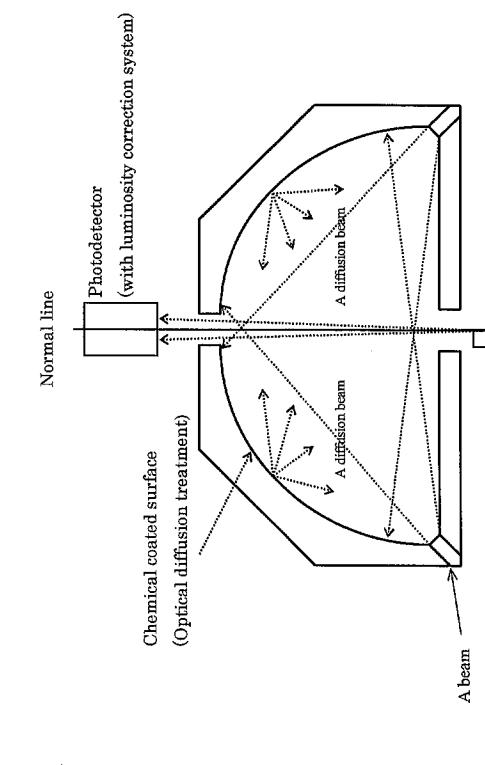
Parameter	Symbol	Condition	Min	Typ	Max	Unit	Remarks
Viewing angle range	θ21,22	CR≥2	30	40	—	degree	[Note 10-1,2]
Contrast ratio	CRmax	θ=0°	30	40	—	degree	[Note 10-2,4]
Response time	Rise	τ _r	4	12	—	—	[Note 10-3]
	Fall	τ _d	—	30	60	ms	[Note 10-4]
White chromaticity	x	—	0.26	0.31	0.36	—	
	y	—	0.29	0.34	0.39	—	
Reflection ratio	R	θ=0°	8	12	—	%	[Note 10-5]

* The measuring method of the optical characteristics is shown by the following figure.

* A measurement device is Otsuka luminance meter LCD5200.(With the diffusion reflection unit.)

* The measuring method of the optical characteristics is shown by the following figure.

* A measurement device is TOPCON luminance meter SR-3 (Viewing cone 1).

Measuring method (a) for optical characteristics
Center of display

10-2) Driving the Back light condition

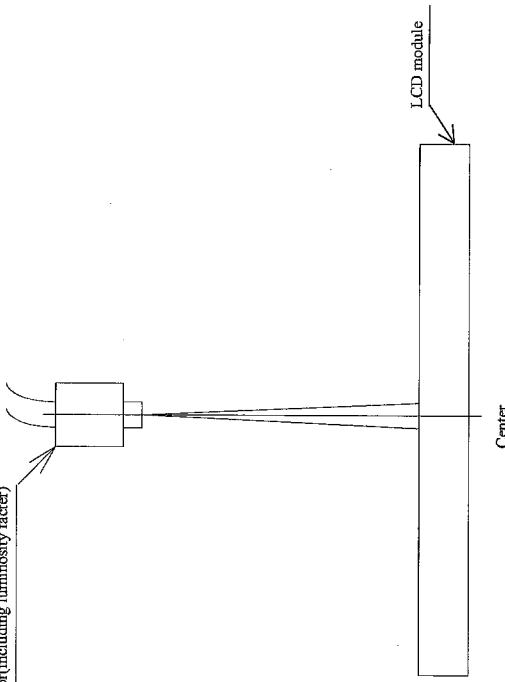
Table 11

Parameter	Symbol	Condition	Min	Typ	Max	Unit	Remarks
Viewing angle range	θ21,22	CR≥2	40	50	—	degree	[Note 10-1,2]
Contrast ratio	CRmax	θ=0°	40	50	—	degree	[Note 10-2]
Response time	Rise	τ _r	70	110	—	ms	[Note 10-3]
	Fall	τ _d	—	30	60	ms	[Note 10-4]
Brightness	x	θ=0°	—	50	100	ms	
	y	θ=0°	0.27	0.32	0.37	—	
		θ=0°	0.29	0.34	0.39	—	

* The measuring method of the optical characteristics is shown by the following figure.

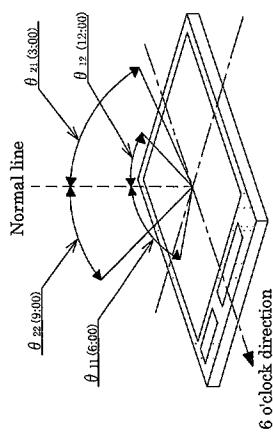
* A measurement device is TOPCON luminance meter SR-3 (Viewing cone 1).

Photodetector(including luminosity factor)



Measuring method (c) for optical characteristics

[Note 10-1] Viewing angle range is defined as follows.



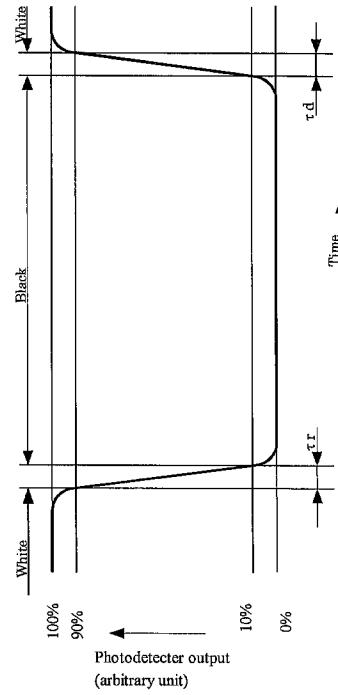
Definition for viewing angle

[Note 10-2] Definition of contrast ratio:
The contrast ratio is defined as follows:

$$\text{Contrast ratio(CR)} = \frac{\text{Photodetector output with all pixels white(GS31)}}{\text{Photodetector output with all pixels black(GS0)}}$$

[Note 10-3] Definition of response time:

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".



[Note 10-4] A measurement device is Minolta CM-2002.

[Note 10-5] Definition of reflection ratio
Reflection ratio = $\frac{\text{Light detected level of the reflection by the LCD module}}{\text{Light detected level of the reflection by the standard white board}}$

(11) Display quality

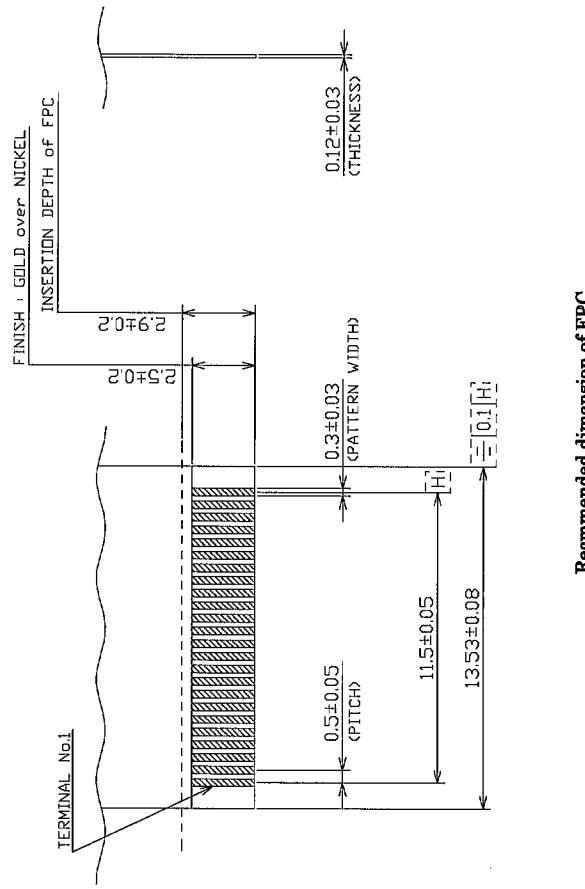
The display quality of the color TFT-LCD module shall be in compliance with the Incoming Inspection Standards for TFT-LCD.

(12) Mechanical characteristics

12-1) External appearance
See Fig. 1

12-2) FPC (for LCD panel) characteristics

Specific connector
FF0124SA1E (JAE)



(13) Handling Precautions

13-1) Insertion and taking out of FPCs

Be sure insert and take out of the FPC into the connector of the set after turning off the power supply on the set side.

Insert the FPC along with the Base Insulator Guide Groove. If the FPC is not in the Groove, the FPC will not be inserted.

If there is more than 0.49[N] force required in the FPC insertion operation, the FPC is not inserted properly, or the Actuator is not open completely. Please check these points and try to insert th FPC again.

Regarding the connector handling, follow JAE published document of "FF01 HANDLING MANUAL".

13-2) Installation of the module

On mounting the module, be sure to fix the module on the same plane. Taking care not to warp or twist the module.

13-3) Please fix your FPC on LCD's metal bezel by double sided tape, in order to avoid any stress at the joint between the FPC and connector.

13-4)Precaution when mounting

(1) If water droplets and oil attaches to it for a long time, discoloration and staining occurs. Wipe them off immediately.

(2) Glass is used for the TFT-LCD panel. If it is dropped or bumped against a hard object, it may be broken. Handle it with sufficient care.

(3) As the CMOS IC is used in this module, pay attention to static electricity when handling it. Take a measure for grounding on the human body.

(14)Reliability Test Conditions for TFT-LCD Module

Table 12

No.	Test items	Test conditions
1	High temperature storage test	T _a =+70°C 240h
2	Low temperature storage test	T _a =-20°C 240h
3	High temperature and humidity operating test	T _p =+40°C , 95%RH 240h (But no condensation of dew)
4	High temperature operating test	T _p =+60°C 240h
5	Low temperature operating test	T _p =-10°C 240h
6	Electrostatic discharge test	+200V · 200pF(0Ω) 1 time for each terminals
7	Shock test	980 m/s ² , 6 ms ±X,±Y,±Z 3 times for each direction (JIS C0041, A-7 Condition C)
8	Vibration test	Frequency range: 10Hz~55Hz Stroke: 1.5 mm Sweep: 10Hz~55Hz X,Y,Z 2 hours for each direction (total 6 hours) (JIS C0040, A-10 Condition A)
9	Heat shock test	T _a =-25°C~+70°C / 5 cycles (1h) (1h)

[Note] T_a = Ambient temperature, T_p = Panel temperature

13-5)Others

(1) The liquid crystal is deteriorated by ultraviolet rays. Do not leave it in direct sunlight and strong ultraviolet rays for many hours.

(2) If it is kept at a temperature below the rated storage temperature, it becomes coagulated and the panel may be broken. Also, if it is kept at a temperature above the rated storage temperature, it becomes isotropic liquid and does not return to its original state. Therefore, it is desirable to keep it at room temperature as much as possible.

(3) If the LCD breaks, don't put internal liquid crystal into the mouth. When the liquid crystal sticks to the hands, feet and clothes, wash it out immediately.

(4) Wipe off water drop or finger grease immediately. Long contact with water may cause discoloration or spots.

(5) Observe general precautions for all electronic components.

(6) Static image should not be displayed more than 5 minutes in order to prevent from occurrence of residual image.

(7) When a flicker can be seen, adjust the Vcom voltage by turning the trimmer potentiometer.

[Check items]

- Test No.1~9

In the standard condition, there shall be no practical problems that may affect the display function.

(15) Others

15.1) Indication of lot number

The lot number is shown on a label. Attached location is shown in Fig.1 (Outline Dimensions).
Indicated contents of the label

LQ024B7UD01	00000000
-------------	----------

model No.

15.2) Used Regulation of Chemical Substances Breaking Ozone Stratum

Substances with the object of regulating : CFCs, Carbon tetrachloride, Halon

1,1,1-Trichloro ethane (Methyl chloroform)

(a) This LCD module, Constructed part and Parts don't contain the above substances.

(b) This LCD module, Constructed part and Parts don't contain the above substances in processes of manufacture.

15.3) If some problems arise about mentioned items in this document and other items, the user of the TFT-LCD module and Sharp will cooperate and make efforts to solve the problems with mutual respect and good will.

16)Forwarding form (see Fig.2)

- Piling number of cartons : 8
- Package quantity in one cartons : 250 (pcs)
- Carton size : 360 × 525 × 225 (mm)
- Total mass of 1 carton filled with full modules : approximately 8000 (g)

Conditions for storage.

Environment

- Temperature : 0~40°C
- Humidity : 60%RH or less (at 40°C)

No dew condensation at low temperature and high humidity.

(3) Atmosphere

- : Harmful gas, such as acid or alkali which bites electronic components and/or wires, must not be detected.

(4) Period

- about 3 months
- (5)Opening of the package : In order to prevent the LCD module from breakdown by electrostatic charges, please control the room humidity over 50%RH and open the package taking sufficient countermeasures against electrostatic charges, such as earth, etc.

17) Module Failure Rate \triangle_1
20000 F i t / 50000 時間 (LED is Excluded)

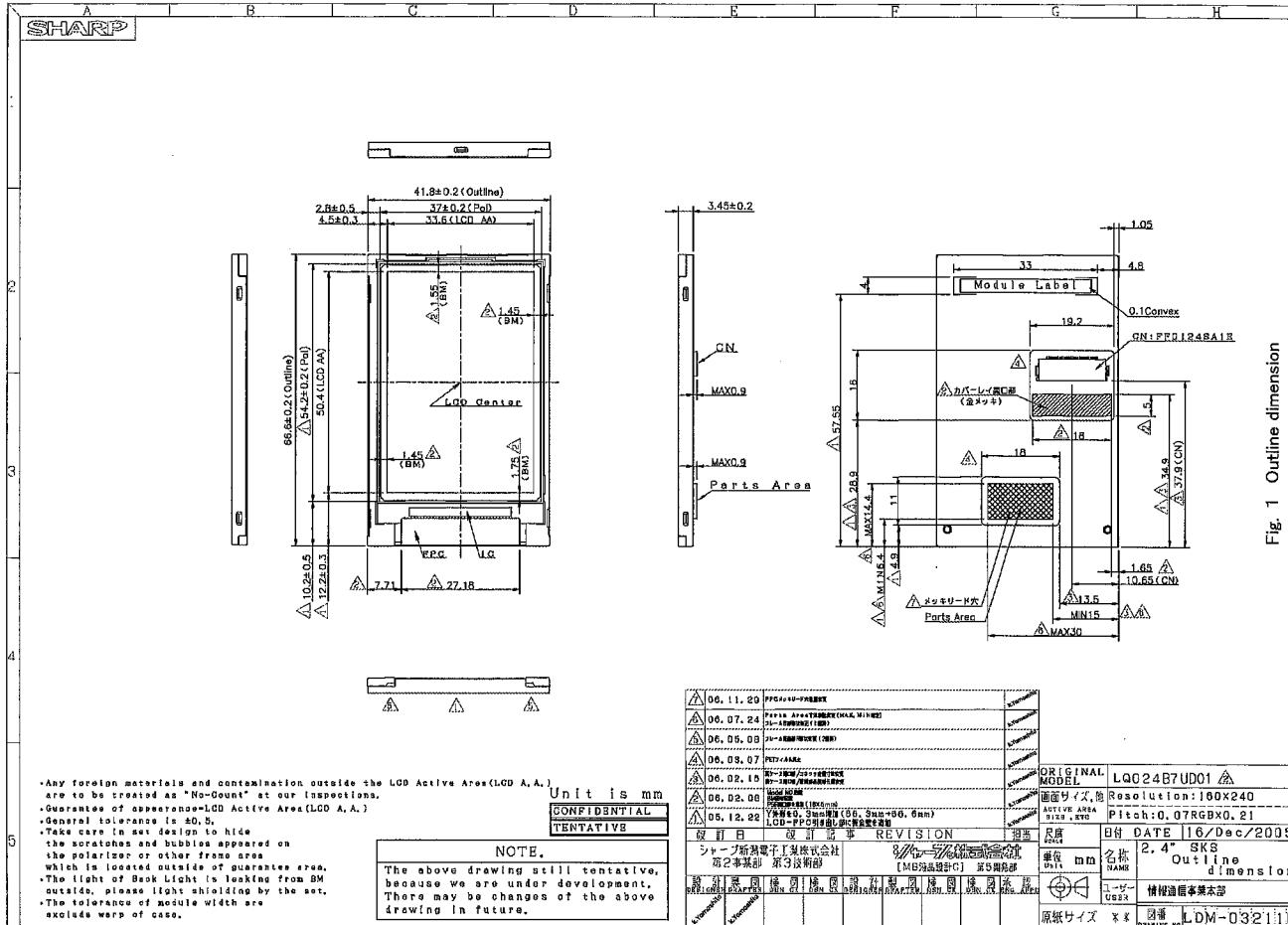


Fig. 1 Outline dimension

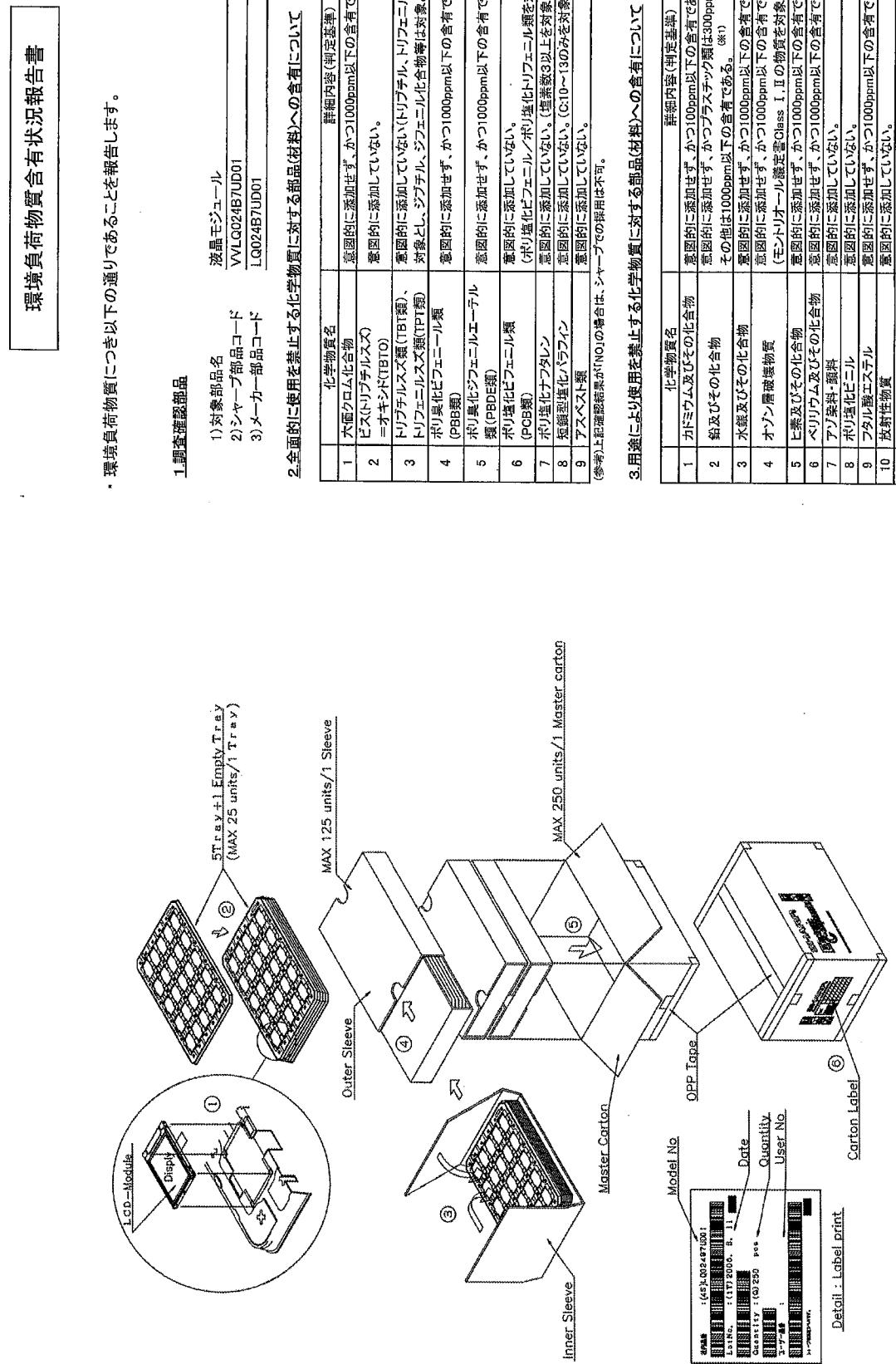


Fig. 2 Packing form

別紙(用金により)使用又は使用禁止になる部品
「環境基準物質含有量規制等告示」にて、用金により使用を禁止する化学物質の旨
への合意について~~別紙~~別紙(用金により)に記載して下さい。

・「環境負荷物質含有状況報告書」にて、用途により使用を禁止する化粧物質の製品(例)への含有について該当結果が「No」の場合のみ「別紙」に記載しています。

作成日：
会社名：
部署名：