First Edition Jul 29, 2005

LCD Module Technical Specification Final Revision

Type No.

DMC16105NY-LY-ANN

hikayama 4

Approved by (Quality Assurance Division)

2 Αμμισ

Checked by (ACI Engineering Division)

Th. Wada

Prepared by (ACI Engineering Division)

Table of Contents

1.	General Specifications	2
2.	Electrical Specifications	3
3.	Optical Specifications	6
4.	I/O Terminal	8
5.	Test	10
6.	Appearance Standards	11
7.	Code System of Production Lot	14
8.	Type Number	14
9.	Applying Precautions	14
10.	Precautions Relating Product Handling	15
11.	Warranty	16

Revision History

Rev.	Date	Page	Comr	nent	
DMC1	6105NY-LY-ANN (AN)	No.2005-004	42	OPTREX CORPORATION	Page 1/16

1.General Specifications

Operating Temp.	: min. 0 ~ max. 50
Storage Temp.	: min20 ~ max. 70
Display Format	: 16 characters × 1 line
Display Fonts	: 5 × 8 dots (1 character)
Viewing Area	: 64.5 (W) × 13.0 (H) mm
Outline Dimensions	: 80.0 (W) × 36.0 (H) × 15.0 max. (D) mm
Weight	: 45g max.
LCD Type	: NTD-7305 (STN / Yellow-mode / Transmissive)
Viewing Angle	: 6:00
Backlight	: LED Backlight / Yellow-green
Drawings	: Dimensional Outline UE-32055D
RoHS regulation	 To our best knowledge, this product satisfies material requirement of RoHS regulation. Our company is doing the best efforts to obtain the equivalent certificate from our suppliers.

2.Electrical Specifications

2.1. Absolute Maximum Ratings

					Vss=0V
Parameter	Symbol	Conditions	Min.	Max.	Units
Supply Voltage	Vcc-Vss	-	-0.3	7.0	V
(Logic)					
Supply Voltage	Vcc-Vee	-	0	13.0	V
(LCD Drive)					
Input Voltage	Vı	-	-0.3	Vcc+0.3	V

2.2. DC Characteristics

					Ta=25 ,	Vss=0V
Parameter	Symbol	Conditions	Min.	Тур.	Max.	Units
Supply Voltage	Vcc-Vss	-	4.5	-	5.5	V
(Logic)						
Supply Voltage	Vcc-Vee		Shown in 3	.1		V
(LCD Drive)						
High Level	Vін	Vcc=5.0V ± 10%	2.2	-	Vcc	V
Input Voltage						
Low Level	Vil	Vcc=5.0V ± 10%	0	-	0.8	V
Input Voltage						
High Level	Vон	Іон=-0.205mA	2.4	-	Vcc	V
Output Voltage						
Low Level	Vol	loL=1.2mA	0	-	0.4	V
Output Voltage						
Supply Current	lcc	Vcc-Vss=5.0V	-	1.8	2.5	mA

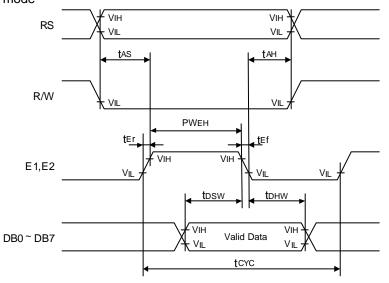
2.3. AC Characteristics

Vcc=5.0V ± 10%

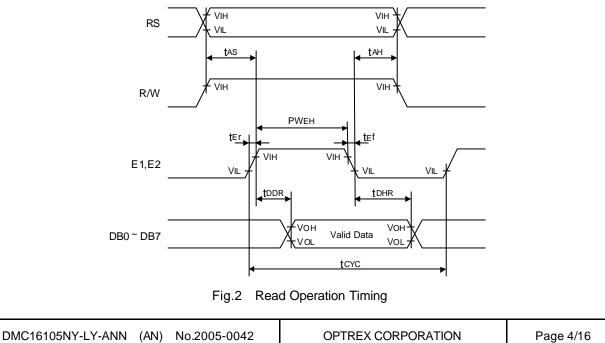
Parameter	Symbol	Conditions	Min.	Max.	Units
Enable Cycle Time	t _{cyc}	Fig.1, 2	500	-	ns
Enable Pulse Width	PWEH	Fig.1, 2	300	-	ns
Enable Rise/Fall Time	t _{er,} t _{ef}	Fig.1, 2	-	25	ns
Address Octors Times	t _{AS}		60 *1	-	ns
Address Setup Time	LAS	Fig.1, 2	100 *2	-	ns
Address Hold Time	t AH	Fig.1, 2	10	-	ns
Write Data Setup Time	t _{DSW}	Fig.1	100	-	ns
Write Data Hold Time	t _{DHW}	Fig.1	10	-	ns
Read Data Delay Time	t _{DDR}	Fig.2	-	190	ns
Read Data Hold Time	t _{DHR}	Fig.2	20	-	ns

*1 : 8bit operation mode

*2:4 bit operation mode





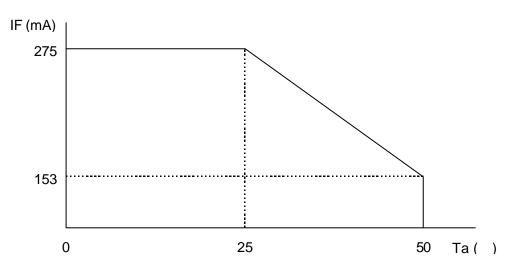


2.4. Lighting Specifications

2.4.1. Absolute Maximum Ratings

	-					Ta=25
Parameter	Symbol	Conditions	Min.	Тур.	Max.	Units
Foward Current	lF	Note 1	-	-	275	mA
Reverse Voltage	Vr	-	-	-	8	V
LED Power Dissipation	PD	-	-	-	1.2	W

Note 1 : Refer to the foward current derating curve.



2.4.2. Operating Characteristics

						Ta=25
Parameter	Symbol	Conditions	Min.	Тур.	Max.	Units
Foward Voltage	Vf	l⊧ = 110mA	3.8	4.0	4.2	V
Luminance of	L	l⊧ = 110mA	80	-	-	cd/m ²
Backlight Surface						

3.Optical Specifications

3.1.LCD Driving Voltage

Parameter	Symbol	Conditions	Min.	Тур.	Max.	Units
Recommended		Ta= 0	-	-	5.3	V
LCD Driving Voltage	Vcc-Vee	Ta=25	4.4	4.7	5.0	V
Note 1		Ta=50	4.1	-	-	V

Note 1 : Voltage (Applied actual waveform to LCD Module) for the best contrast. The range of minimum and maximum shows tolerance of the operating voltage. The specified contrast ratio and response time are not guaranteed over the entire range.

3.2. Optical Characteristics

		Ta=25	, 1/16 Duty, 1/5 Bias	s, V D =4.7∖	/ (Note 4)	, = 0°,	= - °
Pa	rameter	Symbol	Conditions	Min.	Тур.	Max.	Units
Contrast Ra	atio Note 1	CR	= 0°, = -°	-	8	-	
Viewing Ang	Viewing Angle		Shown in 3.3				
Response	Rise Note 2	Ton	-	-	120	200	ms
Time	Decay Note 3	Toff	-	-	200	300	ms

Note 1 :Contrast ratio is definded as follows.

CR = LOFF / LON

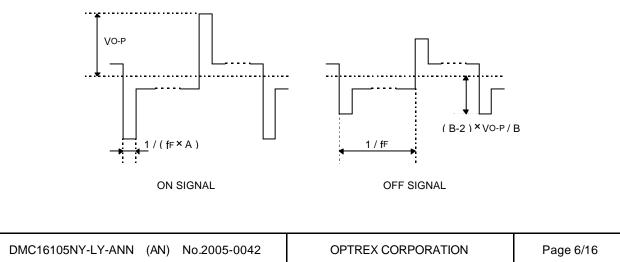
LON : Luminance of the ON segments

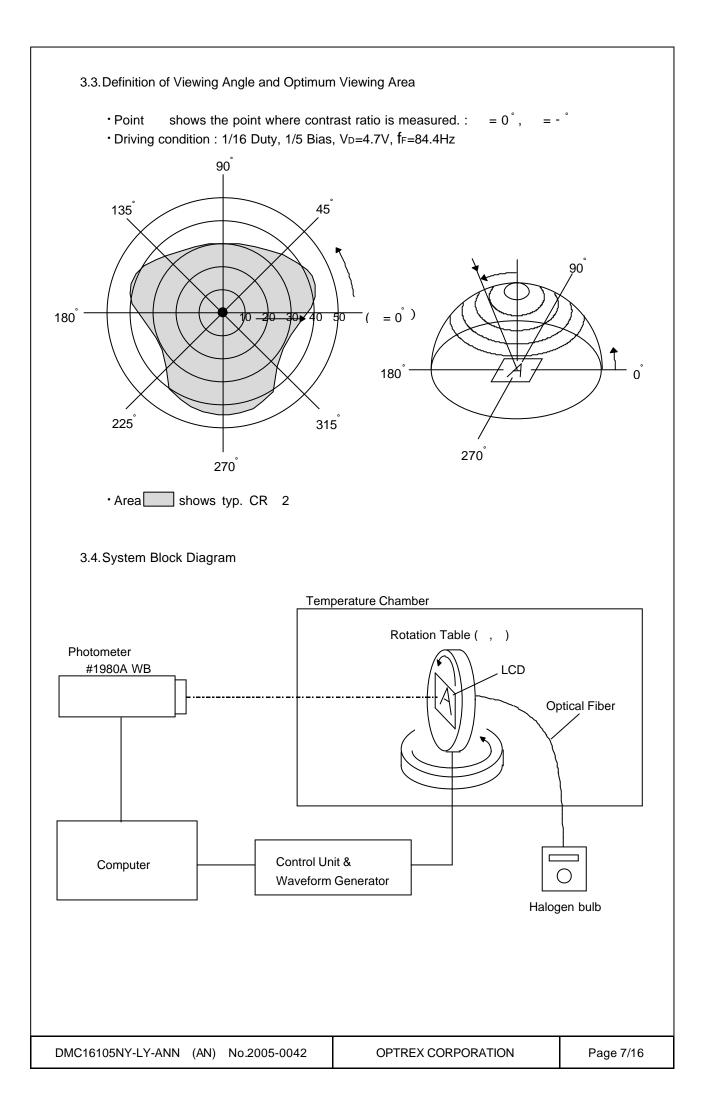
- LOFF: Luminance of the OFF segments
- Note 2 :The time that the luminance level reaches 90% of the saturation level from 0% when ON signal is applied.
- Note 3 :The time that the luminance level reaches 10% of the saturation level from 100% when OFF signal is applied.
- Note 4 :Definition of Driving Voltage VD

Assuming that the typical driving waveforms shown below are applied to the LCD Panel at 1/A Duty - 1/B Bias (A : Duty Number, B : Bias Number). Driving voltage V_b is definded as follows.

 $V_D = (Vth1+Vth2) / 2$

- Vth1 : The voltage Vo-P that should provide 50% of the saturation level in the luminance at the segment which the ON signal is applied to.
- $\label{eq:Vth2} Vth2: The voltage V_{O-P} \mbox{ that should provide 50\% of the saturation level in the luminance} at the segment which the OFF signal is applied to.$





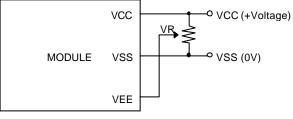
4.I/O Terminal

4.1.Pin Assignment

No.	Symbol	Level	Function
1	Vss	-	Power Supply (0V, GND) & LED Cathode Terminal
2	Vcc	-	Power Supply for Logic
3	Vee	-	Power Supply for LCD Drive
4	RS	H/L	Register Select Signal
5	R/W	H/L	H : Read L : Write
6	E	H, H L	Enable Signal (No pull-up Resister)
7	DB0	H/L	Data Bus Line / Non-connection at 4-bit operation
8	DB1	H/L	Data Bus Line / Non-connection at 4-bit operation
9	DB2	H/L	Data Bus Line / Non-connection at 4-bit operation
10	DB3	H/L	Data Bus Line / Non-connection at 4-bit operation
11	DB4	H/L	Data Bus Line
12	DB5	H/L	Data Bus Line
13	DB6	H/L	Data Bus Line
14	DB7	H/L	Data Bus Line
15	LED : Anode	-	LED Anode Terminal

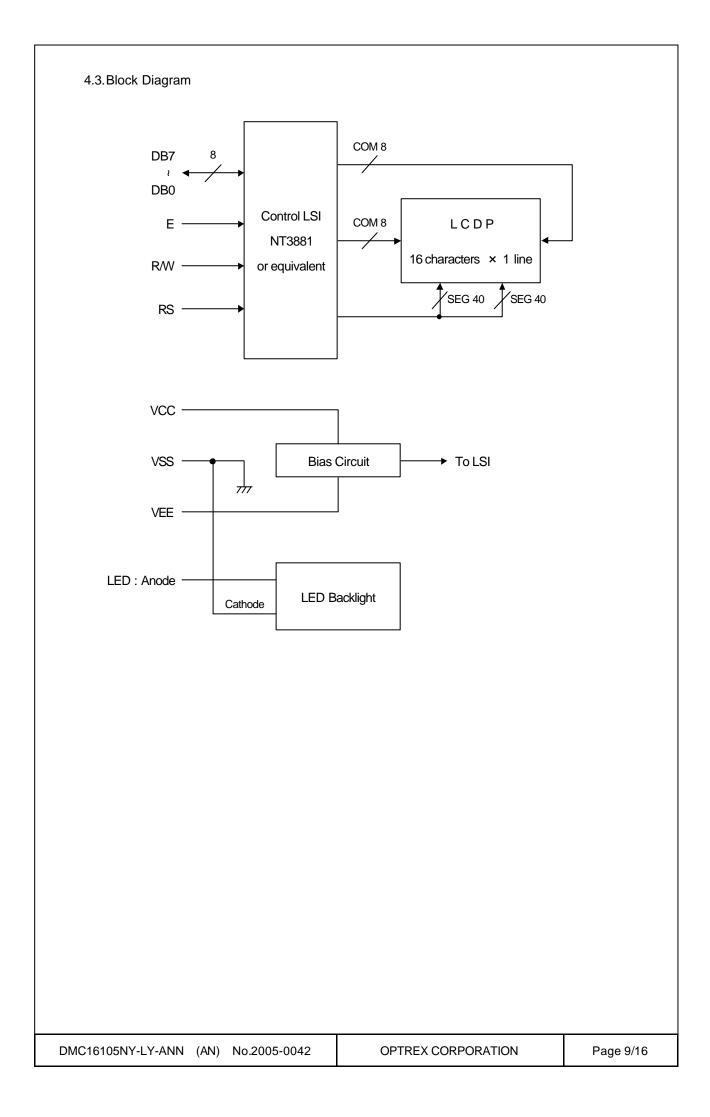
4.2. Example of Power Supply

It is recommended to apply a potentiometer for the contrast adjust due to the tolerance of the driving voltage and its temperature dependence.



VR=10~20K

DMC16105NY-LY-ANN (AN) No.2005-0042	OPTREX CORPORATION	Page 8/16
-------------------------------------	--------------------	-----------



<u>5.Test</u>

No change on display and in operation under the following test condition.

No.	Parameter	Conditions	
1	High Temperature Operating	50 ± 2 , 96hrs (operation state)	
2	Low Temperature Operating	0 ± 2 , 96hrs (operation state)	
3	High Temperature Storage	70 ± 2 , 96hrs	
4	Low Temperature Storage	-20 ± 2 , 96hrs	
5	Damp Proof Test	40 ± 2 , 90 ~ 95%RH, 96hrs	3, 4
6	Vibration Test	Total fixed amplitude : 1.5mm Vibration Frequency : 10 ~ 55Hz One cycle 60 seconds to 3 directions of X, Y, Z for each 15 minutes	
7	Shock Test	To be measured after dropping from 60cm high on the concrete surface in packing state. F E G G G G G G G G	

Note 1 :Unless otherwise specified, tests will be conducted under the following condition. Temperature : 20 ± 5

Humidity : $65 \pm 5\%$

Note 2 : Unless otherwise specified, tests will be not conducted under functioning state.

Note 3 :No dew condensation to be observed.

Note 4 :The function test shall be conducted after 4 hours storage at the normal temperature and humidity after removed from the test chamber.

Note 5 :Vibration test will be conducted to the product itself without putting it in a container.

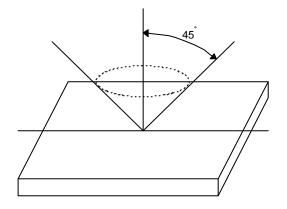
6.Appearance Standards

6.1. Inspection conditions

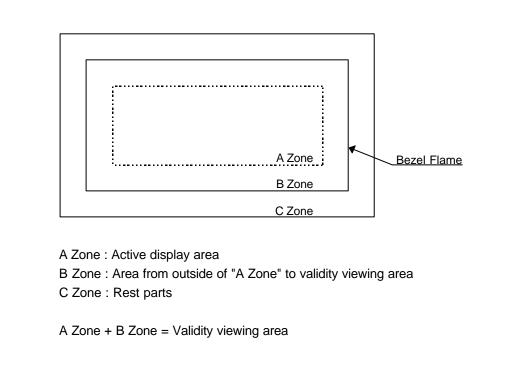
The LCD shall be inspected under 40W white fluorescent light.

The distance between the eyes and the sample shall be more than 30cm.

All directions for inspecting the sample should be within 45 $^{\circ}$ against perpendicular line.



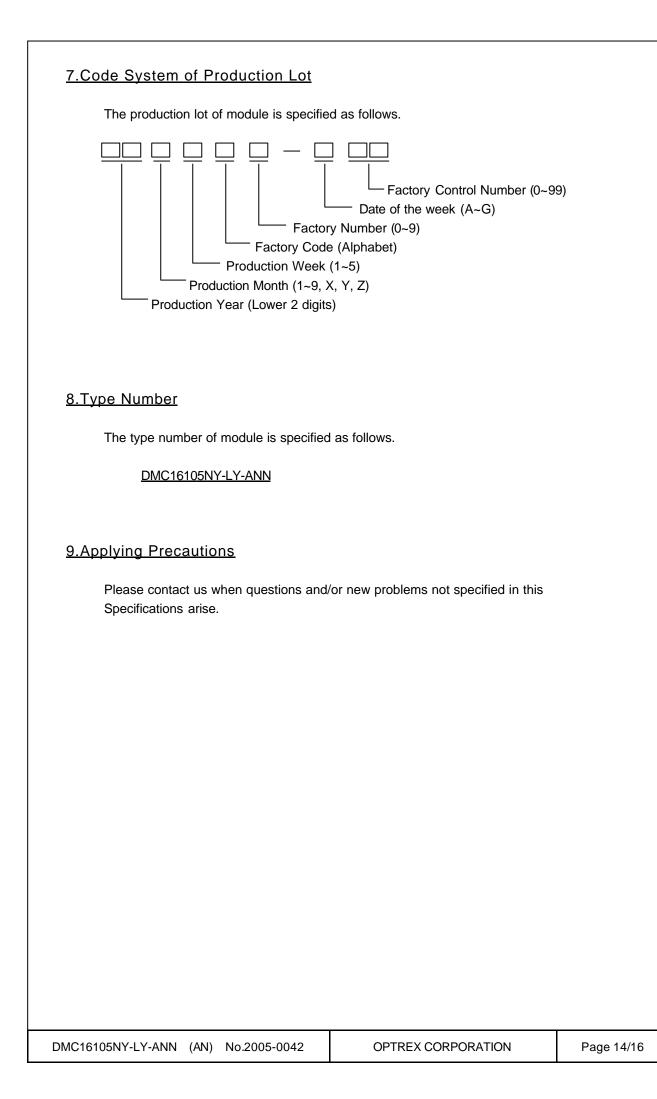
6.2. Definition of applicable Zones



6.3. Standards

No.	Parameter		Criteria			
1	Black and	(1) Round Shape				
	White Spots,	Zone	Acceptable Number			
	Foreign Substances	Dimension (mm)	А	В	С	
		D 0.1	*	*	*	
		0.1 < D 0.2	5	5	*	
		0.2 < D 0.3	0	1	*	
		0.3 < D	0	0	*	
		D = (Long + Short) / 2	* : Disregar	ď		
		(2) Line Shape				
		Zone	Acc	eptable Num	ber	
		X(mm) Y(mm)	А	В	С	
		- 0.02 W	*	*	*	
		2.0 L 0.03 W	3	3	*	
			1	2	*	
		1.0 L 0.04 W	I			
		1.0 L 0.04 W 1.0 L 0.05 W	0	2	*	
		1.0 L 0.05 W - 0.05 < W	0	2 he same way		
2	Air Bubbles (between glass	1.0 L 0.05 W - 0.05 < W	0 In ti * : Disregard d 5.	2 he same way	(1)	
2	(between glass	1.0 L 0.05 W - 0.05 < W	0 In t : Disregard d 5. Acc	2 he same way ceptable Num	(1) ber	
2		1.0 L 0.05 W - 0.05 < W	0 In ti * : Disregard d 5.	2 he same way	(1)	
2	(between glass	1.0 L 0.05 W - 0.05 < W	0 In t : Disregard d 5. Acc A	2 he same way ceptable Num B	(1) ber C	
2	(between glass	1.0 L 0.05 W - 0.05 < W	0 In t : Disregard d 5. Acc A	2 he same way septable Num B	(1) ber C *	
2	(between glass	1.0 L 0.05 W - 0.05 < W	0 In t : Disregard d 5. Acc A * 2	2 he same way ceptable Num B * 3	(1) ber C *	
2	(between glass	1.0 L 0.05 W - 0.05 < W	0 In t : Disregard d 5. Acc A * 2 1	2 he same way ceptable Num B * 3 2	(1) ber C * *	

No.	Parameter	Criteria				
3	The Shape of Dot	(1) Dot Shape (with Dent) 0.15 As per the sketch of left hand.				
		(2) Dot Shape (with Projection)				
		Should not be connected to next dot.				
		(3) Pin Hole				
		Total defects shall not exceed 5.				
4	Polarizer Scratches	Not to be conspicuous defects.				
5	Polarizer Dirts	If the stains are removed easily from LCDP surface, the module is not defective.				
6	Color Variation					
DMC1610	95NY-LY-ANN (AN) N	0.2005-0042 OPTREX CORPORATION Page 13/16				



10.Precautions Relating Product Handling

The Following precautions will guide you in handling our product correctly.

- 1) Liquid crystal display devices
- 1. The liquid crystal display device panel used in the liquid crystal display module is made of plate glass. Avoid any strong mechanical shock. Should the glass break handle it with care.
- 2. The polarizer adhering to the surface of the LCD is made of a soft material. Guard against scratching it.
- 2) Care of the liquid crystal display module against static electricity discharge.
- 1. When working with the module, be sure to ground your body and any electrical equipment you may be using. We strongly recommend the use of anti static mats (made of rubber), to protect work tables against the hazards of electrical shock.
- 2. Avoid the use of work clothing made of synthetic fibers. We recommend cotton clothing or other conductivity-treated fibers.
- 3. Slowly and carefully remove the protective film from the LCD module, since this operation can generate static electricity.
- 3) When the LCD module alone must be stored for long periods of time:
- 1. Protect the modules from high temperature and humidity.
- 2. Keep the modules out of direct sunlight or direct exposure to ultraviolet rays.
- 3. Protect the modules from excessive external forces.
- 4) Use the module with a power supply that is equipped with an overcurrent protector circuit, since the module is not provided with this protective feature.
- 5) Do not ingest the LCD fluid itself should it leak out of a damaged LCD module. Should hands or clothing come in contact with LCD fluid, wash immediately with soap.
- 6) Conductivity is not guaranteed for models that use metal holders where solder connections between the metal holder and the PCB are not used. Please contact us to discuss appropriate ways to assure conductivity.
- 7) For models which use CFL:
- 1. High voltage of 1000V or greater is applied to the CFL cable connector area. Care should be taken not to touch connection areas to avoid burns.
- 2. Protect CFL cables from rubbing against the unit and thus causing the wire jacket to become worn.
- 3. The use of CFLs for extended periods of time at low temperatures will significantly shorten their service life.
- 8) For models which use touch panels:
- 1. Do not stack up modules since they can be damaged by components on neighboring modules.
- 2. Do not place heavy objects on top of the product. This could cause glass breakage.
- 9) For models which use COG,TAB,or COF:
- 1. The mechanical strength of the product is low since the IC chip faces out unprotected from the rear. Be sure to protect the rear of the IC chip from external forces.
- 2. Given the fact that the rear of the IC chip is left exposed, in order to protect the unit from electrical damage, avoid installation configurations in which the rear of the IC chip runs the risk of making any electrical contact.

- 10)Models which use flexible cable, heat seal, or TAB:
 - 1. In order to maintain reliability, do not touch or hold by the connector area.
- 2. Avoid any bending, pulling, or other excessive force, which can result in broken connections.
- 11)In case of buffer material such as cushion / gasket is assembled into LCD module, it may have an adverse effect on connecting parts (LCD panel-TCP / HEAT SEAL / FPC / etc., PCB-TCP / HEAT SEAL / FPC etc., TCP-HEAT SEAL, TCP-FPC, HEAT SEAL-FPC, etc.,) depending on its materials.

Please check and evaluate these materials carefully before use.

12) In case of acrylic plate is attached to front side of LCD panel, cloudiness (very small cracks) can occur on acrylic plate, being influenced by some components generated from polarizer film..

Please check and evaluate those acrylic materials carefully before use.

11.Warranty

This product has been manufactured to your company's specifications as a part for use in your company's general electronic products. It is guaranteed to perform according to delivery specifications. For any other use apart from general electronic equipment, we cannot take responsibility if the product is used in medical devices, nuclear power control equipment, aerospace equipment, fire and security systems, or any other applications in which there is a direct risk to human life and where extremely high levels of reliability are required. If the product is to be used in any of the above applications, we will need to enter into a separate product liability agreement.

- 1. We cannot accept responsibility for any defect, which may arise from additional manufacturing of the product (including disassembly and reassembly), after product delivery.
- 2. We cannot accept responsibility for any defect, which may arise after the application of strong external force to the product.
- 3. We cannot accept responsibility for any defect, which may arise due to the application of static electricity after the product has passed your company's acceptance inspection procedures.
- 4. When the product is in CFL models, CFL service life and brightness will vary According to the performance of the inverter used, leaks, etc. We cannot accept responsibility for product performance, reliability, or defect, which may arise.
- 5. We cannot accept responsibility for intellectual property of a third party, which may arise through the application of our product to your assembly with exception to those issues relating directly to the structure or method of manufacturing of our product.
- 6. Optrex will not be held responsible for any quality guarantee issue for defect products judged as Optrex-origin longer than 2 (two) years from Optrex production or 1(one) year from Optrex, Optrex America, Optrex Europe delivery which ever comes later.