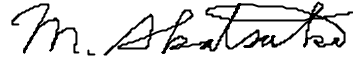



# LCD Module Technical Specification

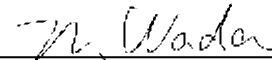
Type No. **DMC40457NY-LY-B-CKN**



Approved by (Quality Assurance Division)



Checked by (ACI Engineering Division)



Prepared by (ACI Engineering Division)

## Table of Contents

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## Revision History

Rev.	Date	Page	Comment

## 1.General Specifications

Operating Temp.	: min. 0°C ~ max. 50°C
Storage Temp.	: min. -20°C ~ max. 70°C
Display Format	: 40 characters × 4 lines
Display Fonts	: 5 × 8 dots ( 1 character )
Viewing Area	: 147.0 (W) × 29.5 (H) mm
Outline Dimensions	: 190.0 (W) × 54.0 (H) × 14.6 max. (D) mm
Weight	: 140g max.
LCD Type	: NTD-7705 ( STN / Yellow-mode / Transmissive )
Viewing Angle	: 6:00
Backlight	: LED Backlight / Yellow-green
Drawings	: Dimensional Outline UE-31695C
RoHS regulation	: To our best knowledge, this product satisfies material requirement of RoHS regulation. Our company is doing the best efforts to obtain the equivalent certificate from our suppliers.

## 2. Electrical Specifications

### 2.1. Absolute Maximum Ratings

V<sub>SS</sub>=0V

Parameter	Symbol	Conditions	Min.	Max.	Units
Supply Voltage (Logic)	V <sub>CC</sub> -V <sub>SS</sub>	—	-0.3	6.5	V
Supply Voltage (LCD Drive)	V <sub>CC</sub> -V <sub>EE</sub>	—	0	6.5	V
Input Voltage	V <sub>I</sub>	—	-0.3	V <sub>CC</sub> +0.3	V

### 2.2. DC Characteristics

T<sub>a</sub>=25°C, V<sub>SS</sub>=0V

Parameter	Symbol	Conditions	Min.	Typ.	Max.	Units
Supply Voltage (Logic)	V <sub>CC</sub> -V <sub>SS</sub>	—	4.5	—	5.5	V
Supply Voltage (LCD Drive)	V <sub>CC</sub> -V <sub>EE</sub>	Shown in 3.1				V
High Level Input Voltage	V <sub>IH</sub>	V <sub>CC</sub> =5.0V ± 10%	2.2	—	V <sub>CC</sub>	V
Low Level Input Voltage	V <sub>IL</sub>	V <sub>CC</sub> =5.0V ± 10%	0	—	0.8	V
High Level Output Voltage	V <sub>OH</sub>	I <sub>OH</sub> =-0.205mA	2.4	—	V <sub>CC</sub>	V
Low Level Output Voltage	V <sub>OL</sub>	I <sub>OL</sub> =1.2mA	0	—	0.4	V
Supply Current	I <sub>CC</sub>	V <sub>CC</sub> -V <sub>SS</sub> =5.0V	—	5.7	15.0	mA

### 2.3.AC Characteristics

V<sub>CC</sub>=5.0V ± 10%

Parameter	Symbol	Conditions	Min.	Max.	Units
Enable Cycle Time	t <sub>CYC</sub>	Fig.1, 2	500	—	ns
Enable Pulse Width	PW <sub>EH</sub>	Fig.1, 2	300	—	ns
Enable Rise/Fall Time	t <sub>Er</sub> , t <sub>Ef</sub>	Fig.1, 2	—	25	ns
Address Setup Time	t <sub>AS</sub>	Fig.1, 2	60 *1	25	ns
			100 *2	—	ns
Address Hold Time	t <sub>AH</sub>	Fig.1, 2	10	—	ns
Write Data Setup Time	t <sub>DSW</sub>	Fig.1	100	—	ns
Write Data Hold Time	t <sub>DHW</sub>	Fig.1	10	—	ns
Read Data Delay Time	t <sub>DDR</sub>	Fig.2	—	190	ns
Read Data Hold Time	t <sub>DHR</sub>	Fig.2	20	—	ns

\*1 : 8 bit operation mode

\*2 : 4 bit operation mode

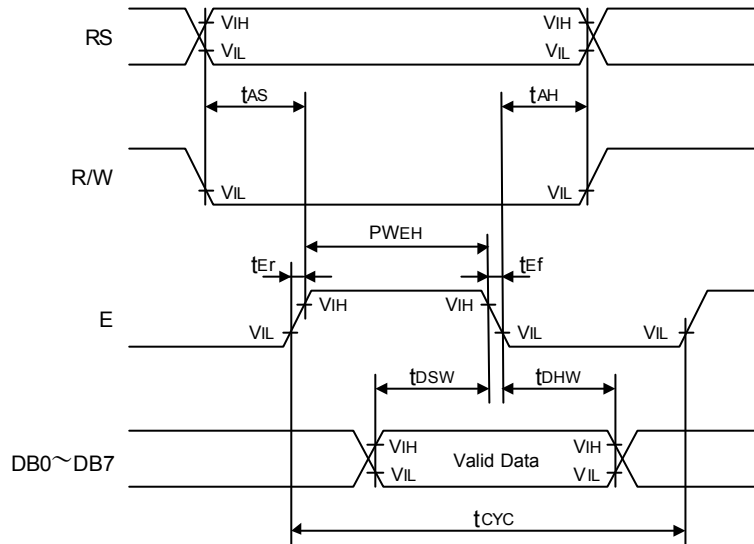


Fig.1 Write Operation Timing

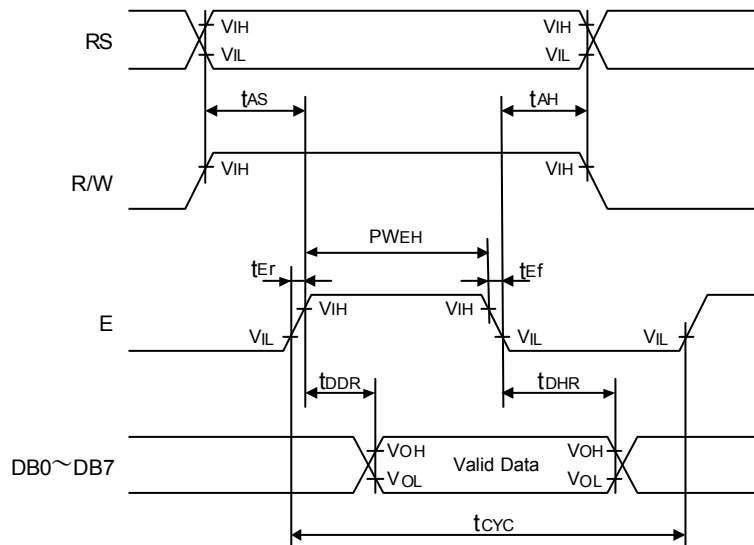


Fig.2 Read Operation Timing

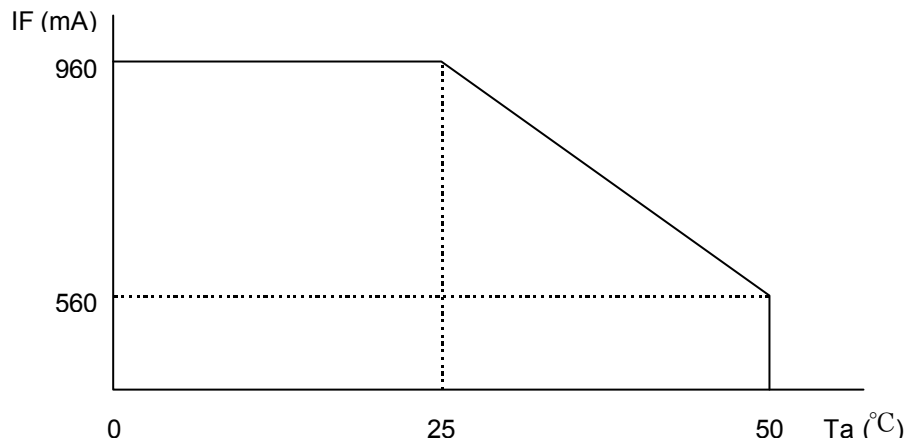
## 2.4. Lighting Specifications

### 2.4.1. Absolute Maximum Ratings

Ta=25°C

Parameter	Symbol	Conditions	Min.	Typ.	Max.	Units
Foward Current	I <sub>F</sub>	Note 1	—	—	960	mA
Reverse Voltage	V <sub>R</sub>	—	—	—	8	V
LED Power Dissipation	P <sub>D</sub>	—	—	—	4.1	mW

Note 1 : Refer to the foward current derating curve.



### 2.4.2. Operating Characteristics

Ta=25°C

Parameter	Symbol	Conditions	Min.	Typ.	Max.	Units
Foward Voltage	V <sub>F</sub>	I <sub>F</sub> = 480mA	3.8	4.0	4.2	V
Luminance of Backlight Surface	L	I <sub>F</sub> = 480mA	50	—	—	cd/m <sup>2</sup>

### 3. Optical Specifications

#### 3.1. LCD Driving Voltage

Parameter	Symbol	Conditions	Min.	Typ.	Max.	Units
Recommended LCD Driving Voltage Note 1	V <sub>CC</sub> -V <sub>EE</sub>	Ta= 0°C	—	—	5.0	V
		Ta=25°C	4.3	4.6	4.9	V
		Ta=50°C	4.0	—	—	V

Note 1 : Voltage (Applied actual waveform to LCD Module) for the best contrast. The range of minimum and maximum shows tolerance of the operating voltage. The specified contrast ratio and response time are not guaranteed over the entire range.

#### 3.2. Optical Characteristics

Ta=25°C, 1/16 Duty, 1/4.5 Bias, V<sub>D</sub>=4.6V (Note 4),  $\theta = 0^\circ$ ,  $\phi = -^\circ$

Parameter	Symbol	Conditions	Min.	Typ.	Max.	Units
Contrast Ratio Note 1	CR	$\theta = 0^\circ$ , $\phi = -^\circ$	—	5	—	
Viewing Angle		Shown in 3.3				
Response Time	Rise Note 2	$\tau_r$	—	130	200	ms
	Decay Note 3	$\tau_d$	—	180	280	ms

Note 1 : Contrast ratio is defined as follows.

$$CR = L_{OFF} / L_{ON}$$

L<sub>ON</sub> : Luminance of the ON segments

L<sub>OFF</sub> : Luminance of the OFF segments

Note 2 : The time that the luminance level reaches 90% of the saturation level from 0% when ON signal is applied.

Note 3 : The time that the luminance level reaches 10% of the saturation level from 100% when OFF signal is applied.

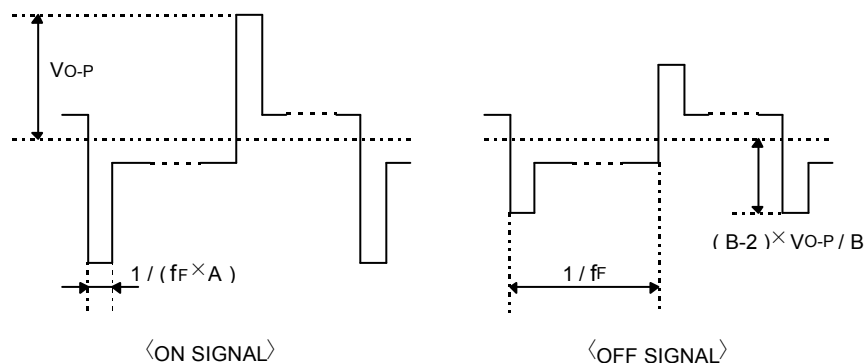
Note 4 : Definition of Driving Voltage V<sub>D</sub>

Assuming that the typical driving waveforms shown below are applied to the LCD Panel at 1/A Duty - 1/B Bias ( A : Duty Number, B : Bias Number ). Driving voltage V<sub>D</sub> is defined as follows.

$$V_D = (V_{th1} + V_{th2}) / 2$$

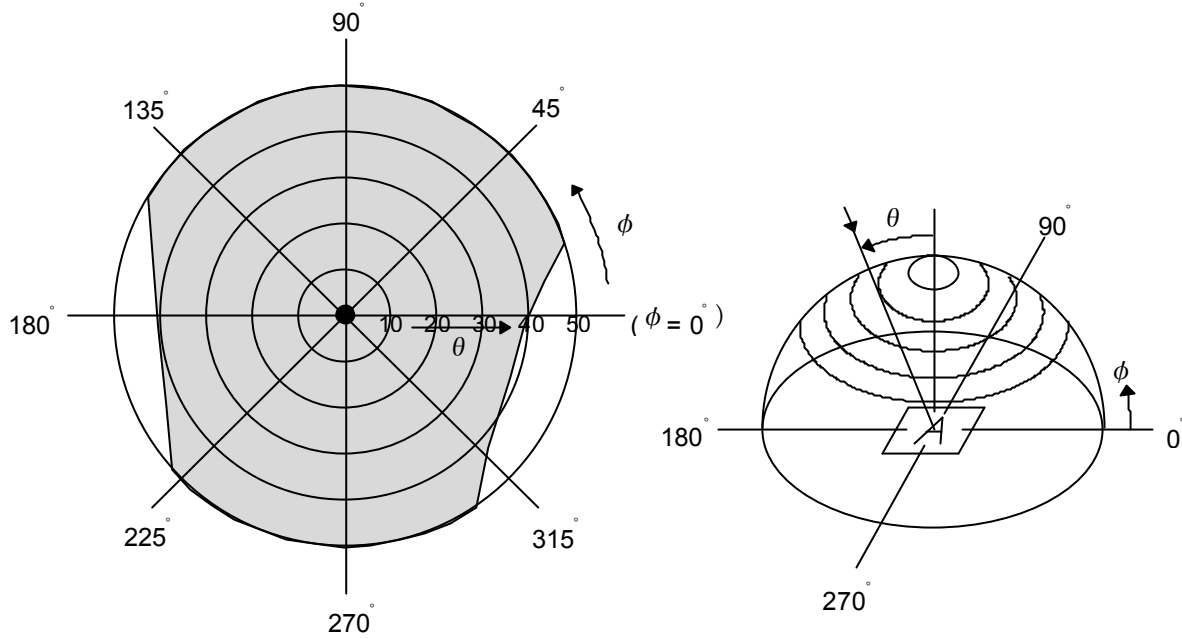
V<sub>th1</sub> : The voltage V<sub>O-P</sub> that should provide 50% of the saturation level in the luminance at the segment which the ON signal is applied to.


V<sub>th2</sub> : The voltage V<sub>O-P</sub> that should provide 50% of the saturation level in the luminance at the segment which the OFF signal is applied to.



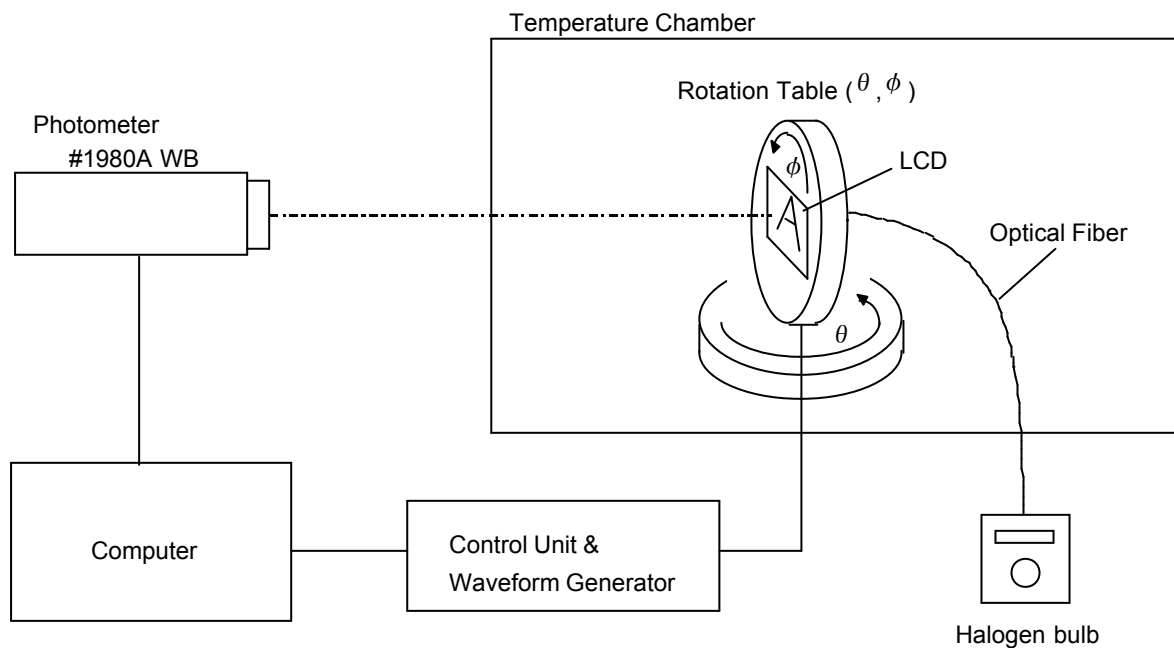
### 3.3. Definition of Viewing Angle and Optimum Viewing Area

- Point ● shows the point where contrast ratio is measured. :  $\theta = 0^\circ$ ,  $\phi = -^\circ$
- Driving condition : 1/16 Duty, 1/4.5 Bias,  $V_D=4.6V$ ,  $f_F=84.3Hz$



• Area  shows typ.  $CR \geq 2$

### 3.4. System Block Diagram



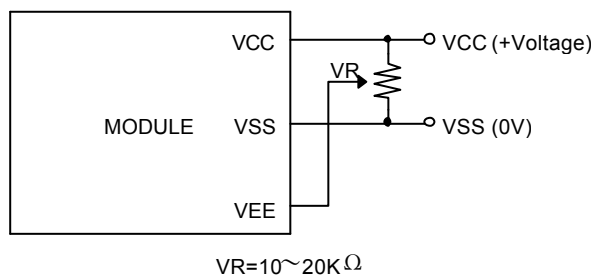
## 4.I/O Terminal

### 4.1.Pin Assignment

No.	Symbol	Level	Function
1	DB7	H / L	Data Bus Line
2	DB6	H / L	Data Bus Line
3	DB5	H / L	Data Bus Line
4	DB4	H / L	Data Bus Line
5	DB3	H / L	Data Bus Line / Non-connection at 4-bit operation
6	DB2	H / L	Data Bus Line / Non-connection at 4-bit operation
7	DB1	H / L	Data Bus Line / Non-connection at 4-bit operation
8	DB0	H / L	Data Bus Line / Non-connection at 4-bit operation
9	E1	H, H→L	Enable Signal (No pull-up Resister)
10	R/W	H / L	Read/Write Select Signal H : Read L : Write
11	RS	H / L	Register Select Signal
12	VEE	—	Power Supply for LCD Drive
13	VSS	—	Power Supply (0V, GND)
14	VCC	—	Power Supply for Logic
15	E2	H, H→L	Enable Signal (No pull-up Resister)
16	NC	—	Non-connection
17	LED K	—	LED Cathode Terminal
18	LED A	—	LED Anode Terminal

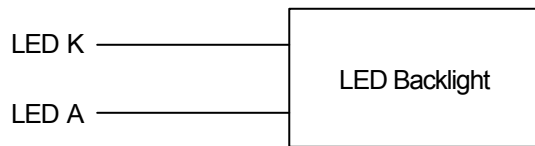
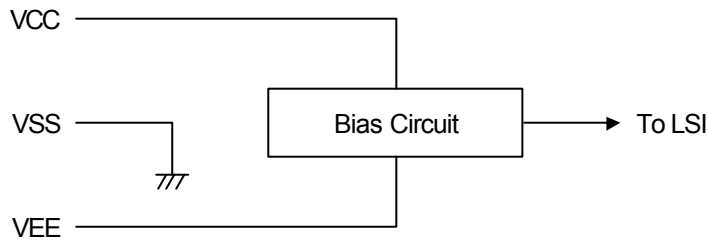
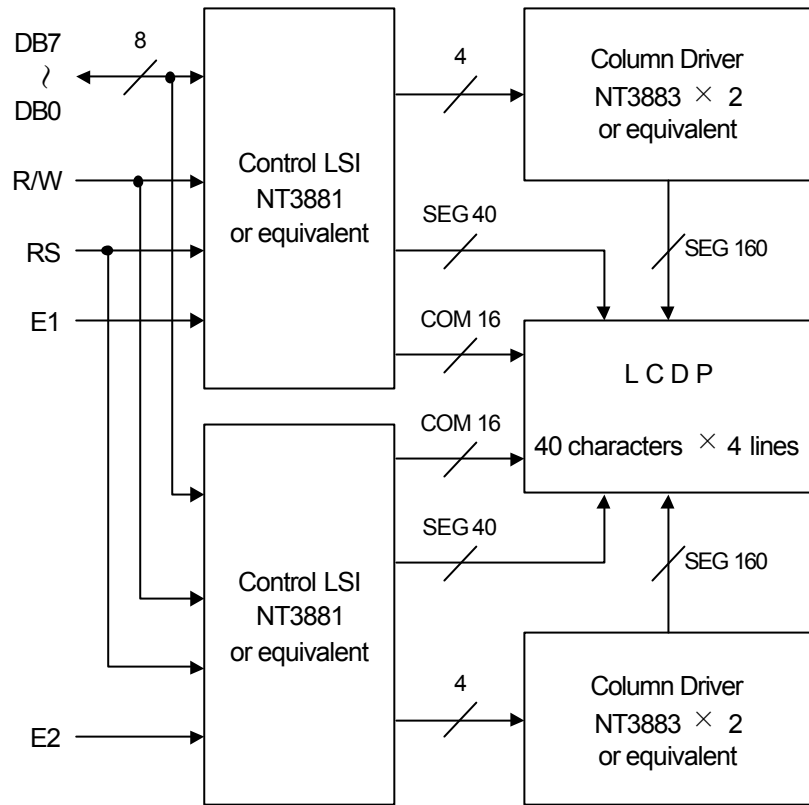
### 4.2.Example of Power Supply

It is recommended to apply a potentiometer for the contrast adjust due to the tolerance of the driving voltage and its temperature dependence.





### 4.3. Block Diagram



## 5. Test

No change on display and in operation under the following test condition.

No.	Parameter	Conditions	Notes
1	High Temperature Operating	50°C ± 2°C, 96hrs (operation state)	
2	Low Temperature Operating	0°C ± 2°C, 96hrs (operation state)	3
3	High Temperature Storage	70°C ± 2°C, 96hrs	4
4	Low Temperature Storage	-20°C ± 2°C, 96hrs	3, 4
5	Damp Proof Test	40°C ± 2°C, 90~95%RH, 96hrs	3, 4
6	Vibration Test	Total fixed amplitude : 1.5mm Vibration Frequency : 10~55Hz One cycle 60 seconds to 3 directions of X, Y, Z for each 15 minutes	5
7	Shock Test	To be measured after dropping from 60cm high on the concrete surface in packing state. <p>Dropping method corner dropping A corner : once Edge dropping B,C,D edge : once Face dropping E,F,G face : once</p>	

Note 1 : Unless otherwise specified, tests will be conducted under the following condition.

Temperature : 20 ± 5°C

Humidity : 65 ± 5%

Note 2 : Unless otherwise specified, tests will be not conducted under functioning state.

Note 3 : No dew condensation to be observed.

Note 4 : The function test shall be conducted after 4 hours storage at the normal temperature and humidity after removed from the test chamber.

Note 5 : Vibration test will be conducted to the product itself without putting it in a container.

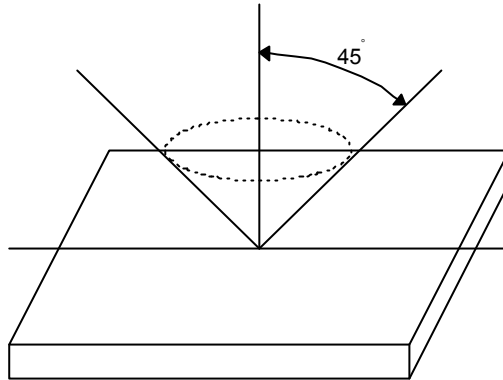
## 6.Appearance Standards

### 6.1.Inspection conditions

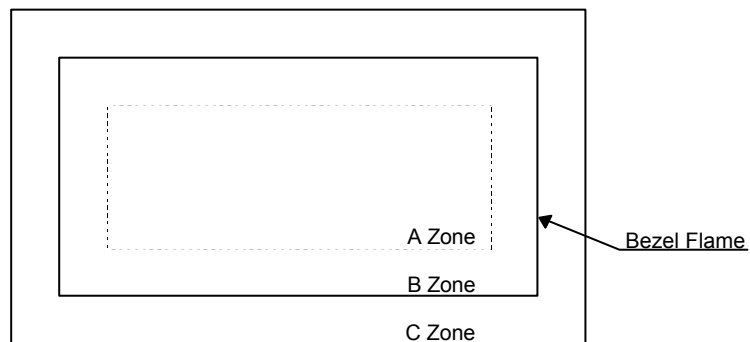
The LCD shall be inspected under 40W white fluorescent light.

The distance between the eyes and the sample shall be more than 30cm.

All directions for inspecting the sample should be within 45° against perpendicular line.



### 6.2.Definition of applicable Zones



A Zone : Active display area

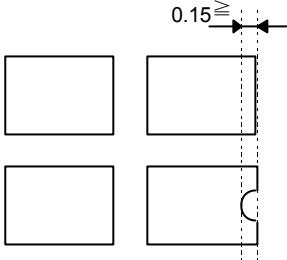
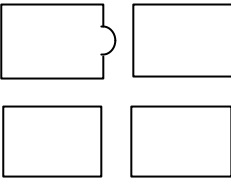
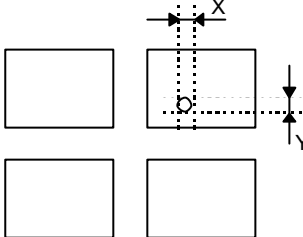
B Zone : Area from outside of "A Zone" to validity viewing area

C Zone : Rest parts

A Zone + B Zone = Validity viewing area

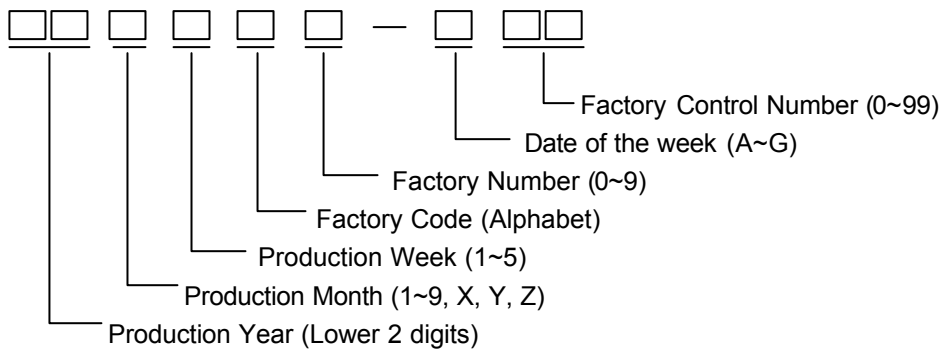
6.3. Standards

No.	Parameter	Criteria																																																											
1	Black and White Spots, Foreign Substances	<p>(1) Round Shape</p> <table border="1" data-bbox="603 320 1366 611"> <thead> <tr> <th data-bbox="603 320 906 365">Zone</th> <th colspan="3" data-bbox="906 320 1366 365">Acceptable Number</th> </tr> <tr> <th data-bbox="603 365 906 409">Dimension (mm)</th> <th data-bbox="906 365 1062 409">A</th> <th data-bbox="1062 365 1219 409">B</th> <th data-bbox="1219 365 1366 409">C</th> </tr> </thead> <tbody> <tr> <td data-bbox="603 409 906 454"><math>D \leq 0.1</math></td> <td data-bbox="906 409 1062 454">*</td> <td data-bbox="1062 409 1219 454">*</td> <td data-bbox="1219 409 1366 454">*</td> </tr> <tr> <td data-bbox="603 454 906 499"><math>0.1 &lt; D \leq 0.2</math></td> <td data-bbox="906 454 1062 499">5</td> <td data-bbox="1062 454 1219 499">5</td> <td data-bbox="1219 454 1366 499">*</td> </tr> <tr> <td data-bbox="603 499 906 544"><math>0.2 &lt; D \leq 0.3</math></td> <td data-bbox="906 499 1062 544">0</td> <td data-bbox="1062 499 1219 544">1</td> <td data-bbox="1219 499 1366 544">*</td> </tr> <tr> <td data-bbox="603 544 906 611"><math>0.3 &lt; D</math></td> <td data-bbox="906 544 1062 611">0</td> <td data-bbox="1062 544 1219 611">0</td> <td data-bbox="1219 544 1366 611">*</td> </tr> </tbody> </table> <p data-bbox="603 622 1082 656"><math>D = ( \text{Long} + \text{Short} ) / 2</math> * : Disregard</p> <p>(2) Line Shape</p> <table border="1" data-bbox="603 745 1366 1093"> <thead> <tr> <th colspan="2" data-bbox="603 745 906 790">Zone</th> <th colspan="3" data-bbox="906 745 1366 790">Acceptable Number</th> </tr> <tr> <th data-bbox="603 790 759 835">X(mm)</th> <th data-bbox="759 790 906 835">Y(mm)</th> <th data-bbox="906 790 1062 835">A</th> <th data-bbox="1062 790 1219 835">B</th> <th data-bbox="1219 790 1366 835">C</th> </tr> </thead> <tbody> <tr> <td data-bbox="603 835 759 880">—</td> <td data-bbox="759 835 906 880"><math>0.02 \geq W</math></td> <td data-bbox="906 835 1062 880">*</td> <td data-bbox="1062 835 1219 880">*</td> <td data-bbox="1219 835 1366 880">*</td> </tr> <tr> <td data-bbox="603 880 759 925"><math>2.0 \geq L</math></td> <td data-bbox="759 880 906 925"><math>0.03 \geq W</math></td> <td data-bbox="906 880 1062 925">3</td> <td data-bbox="1062 880 1219 925">3</td> <td data-bbox="1219 880 1366 925">*</td> </tr> <tr> <td data-bbox="603 925 759 969"><math>1.0 \geq L</math></td> <td data-bbox="759 925 906 969"><math>0.04 \geq W</math></td> <td data-bbox="906 925 1062 969">1</td> <td data-bbox="1062 925 1219 969">2</td> <td data-bbox="1219 925 1366 969">*</td> </tr> <tr> <td data-bbox="603 969 759 1014"><math>1.0 \geq L</math></td> <td data-bbox="759 969 906 1014"><math>0.05 \geq W</math></td> <td data-bbox="906 969 1062 1014">0</td> <td data-bbox="1062 969 1219 1014">2</td> <td data-bbox="1219 969 1366 1014">*</td> </tr> <tr> <td data-bbox="603 1014 759 1081">—</td> <td data-bbox="759 1014 906 1081"><math>0.05 &lt; W</math></td> <td colspan="3" data-bbox="906 1014 1366 1081">In the same way (1)</td> </tr> </tbody> </table> <p data-bbox="603 1104 1066 1137">X : Length Y : Width * : Disregard</p> <p data-bbox="587 1193 962 1227">Total defects shall not exceed 5.</p>	Zone	Acceptable Number			Dimension (mm)	A	B	C	$D \leq 0.1$	*	*	*	$0.1 < D \leq 0.2$	5	5	*	$0.2 < D \leq 0.3$	0	1	*	$0.3 < D$	0	0	*	Zone		Acceptable Number			X(mm)	Y(mm)	A	B	C	—	$0.02 \geq W$	*	*	*	$2.0 \geq L$	$0.03 \geq W$	3	3	*	$1.0 \geq L$	$0.04 \geq W$	1	2	*	$1.0 \geq L$	$0.05 \geq W$	0	2	*	—	$0.05 < W$	In the same way (1)		
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—	$0.05 < W$	In the same way (1)																																																											
2	Air Bubbles (between glass & polarizer)	<table border="1" data-bbox="603 1272 1366 1574"> <thead> <tr> <th data-bbox="603 1272 906 1317">Zone</th> <th colspan="3" data-bbox="906 1272 1366 1317">Acceptable Number</th> </tr> <tr> <th data-bbox="603 1317 906 1361">Dimension (mm)</th> <th data-bbox="906 1317 1062 1361">A</th> <th data-bbox="1062 1317 1219 1361">B</th> <th data-bbox="1219 1317 1366 1361">C</th> </tr> </thead> <tbody> <tr> <td data-bbox="603 1361 906 1406"><math>D \leq 0.15</math></td> <td data-bbox="906 1361 1062 1406">*</td> <td data-bbox="1062 1361 1219 1406">*</td> <td data-bbox="1219 1361 1366 1406">*</td> </tr> <tr> <td data-bbox="603 1406 906 1451"><math>0.15 &lt; D \leq 0.3</math></td> <td data-bbox="906 1406 1062 1451">2</td> <td data-bbox="1062 1406 1219 1451">3</td> <td data-bbox="1219 1406 1366 1451">*</td> </tr> <tr> <td data-bbox="603 1451 906 1496"><math>0.3 &lt; D \leq 0.5</math></td> <td data-bbox="906 1451 1062 1496">1</td> <td data-bbox="1062 1451 1219 1496">2</td> <td data-bbox="1219 1451 1366 1496">*</td> </tr> <tr> <td data-bbox="603 1496 906 1574"><math>0.5 &lt; D \leq 1.0</math></td> <td data-bbox="906 1496 1062 1574">0</td> <td data-bbox="1062 1496 1219 1574">1</td> <td data-bbox="1219 1496 1366 1574">*</td> </tr> </tbody> </table> <p data-bbox="603 1585 754 1619">* : Disregard</p> <p data-bbox="587 1619 962 1653">Total defects shall not exceed 3.</p>	Zone	Acceptable Number			Dimension (mm)	A	B	C	$D \leq 0.15$	*	*	*	$0.15 < D \leq 0.3$	2	3	*	$0.3 < D \leq 0.5$	1	2	*	$0.5 < D \leq 1.0$	0	1	*																																			
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$0.5 < D \leq 1.0$	0	1	*																																																										

No.	Parameter	Criteria
3	The Shape of Dot	<p>(1) Dot Shape (with Dent)</p>  <p>As per the sketch of left hand.</p> <p>(2) Dot Shape (with Projection)</p>  <p>Should not be connected to next dot.</p> <p>(3) Pin Hole</p>  <p><math>(X+Y) / 2 \leq 0.2\text{mm}</math> (Less than 0.1mm is no counted.)</p> <p>Total defects shall not exceed 5.</p>
4	Polarizer Scratches	Not to be conspicuous defects.
5	Polarizer Dirts	If the stains are removed easily from LCDP surface, the module is not defective.
6	Color Variation	Not to be conspicuous defects.

## 7.Code System of Production Lot

The production lot of module is specified as follows.



## 8.Type Number

The type number of module is specified as follows.

DMC40457NY-LY-B-CKN

## 9.Applying Precautions

Please contact us when questions and/or new problems not specified in this Specifications arise.

## 10.Precautions Relating Product Handling

The Following precautions will guide you in handling our product correctly.

- 1) Liquid crystal display devices
  1. The liquid crystal display device panel used in the liquid crystal display module is made of plate glass. Avoid any strong mechanical shock. Should the glass break handle it with care.
  2. The polarizer adhering to the surface of the LCD is made of a soft material. Guard against scratching it.
- 2) Care of the liquid crystal display module against static electricity discharge.
  1. When working with the module, be sure to ground your body and any electrical equipment you may be using. We strongly recommend the use of anti static mats ( made of rubber ), to protect work tables against the hazards of electrical shock.
  2. Avoid the use of work clothing made of synthetic fibers. We recommend cotton clothing or other conductivity-treated fibers.
  3. Slowly and carefully remove the protective film from the LCD module, since this operation can generate static electricity.
- 3) When the LCD module alone must be stored for long periods of time:
  1. Protect the modules from high temperature and humidity.
  2. Keep the modules out of direct sunlight or direct exposure to ultraviolet rays.
  3. Protect the modules from excessive external forces.
- 4) Use the module with a power supply that is equipped with an overcurrent protector circuit,since the module is not provided with this protective feature.
- 5) Do not ingest the LCD fluid itself should it leak out of a damaged LCD module. Should hands or clothing come in contact with LCD fluid, wash immediately with soap.
- 6) Conductivity is not guaranteed for models that use metal holders where solder connections between the metal holder and the PCB are not used. Please contact us to discuss appropriate ways to assure conductivity.
- 7) For models which use CFL:
  1. High voltage of 1000V or greater is applied to the CFL cable connector area. Care should be taken not to touch connection areas to avoid burns.
  2. Protect CFL cables from rubbing against the unit and thus causing the wire jacket to become worn.
  3. The use of CFLs for extended periods of time at low temperatures will significantly shorten their service life.
- 8) For models which use touch panels:
  1. Do not stack up modules since they can be damaged by components on neighboring modules.
  2. Do not place heavy objects on top of the product. This could cause glass breakage.
- 9) For models which use COG,TAB,or COF:
  1. The mechanical strength of the product is low since the IC chip faces out unprotected from the rear. Be sure to protect the rear of the IC chip from external forces.
  2. Given the fact that the rear of the IC chip is left exposed, in order to protect the unit from electrical damage, avoid installation configurations in which the rear of the IC chip runs the risk of making any electrical contact.

10) Models which use flexible cable, heat seal, or TAB:

1. In order to maintain reliability, do not touch or hold by the connector area.
2. Avoid any bending, pulling, or other excessive force, which can result in broken connections.

11) In case of buffer material such as cushion / gasket is assembled into LCD module, it may have an adverse effect on connecting parts ( LCD panel-TCP / HEAT SEAL / FPC / etc., PCB-TCP / HEAT SEAL / FPC etc., TCP-HEAT SEAL, TCP-FPC, HEAT SEAL-FPC, etc.) depending on its materials.

Please check and evaluate these materials carefully before use.

12) In case of acrylic plate is attached to front side of LCD panel, cloudiness ( very small cracks ) can occur on acrylic plate, being influenced by some components generated from polarizer film..

Please check and evaluate those acrylic materials carefully before use.

## 11. Warranty

This product has been manufactured to your company's specifications as a part for use in your company's general electronic products. It is guaranteed to perform according to delivery specifications. For any other use apart from general electronic equipment, we cannot take responsibility if the product is used in medical devices, nuclear power control equipment, aerospace equipment, fire and security systems, or any other applications in which there is a direct risk to human life and where extremely high levels of reliability are required. If the product is to be used in any of the above applications, we will need to enter into a separate product liability agreement.

1. We cannot accept responsibility for any defect, which may arise from additional manufacturing of the product (including disassembly and reassembly), after product delivery.
2. We cannot accept responsibility for any defect, which may arise after the application of strong external force to the product.
3. We cannot accept responsibility for any defect, which may arise due to the application of static electricity after the product has passed your company's acceptance inspection procedures.
4. When the product is in CFL models, CFL service life and brightness will vary According to the performance of the inverter used, leaks, etc. We cannot accept responsibility for product performance, reliability, or defect, which may arise.
5. We cannot accept responsibility for intellectual property of a third party, which may arise through the application of our product to your assembly with exception to those issues relating directly to the structure or method of manufacturing of our product.
6. Optrex will not be held responsible for any quality guarantee issue for defect products judged as Optrex-origin longer than 2 (two) years from Optrex production or 1(one) year from Optrex, Optrex America, Optrex Europe delivery which ever comes later.