

# SPECIFICATIONS FOR LCD MODULE

<b>CUSTOMER</b>	
<b>CUSTOMER PART NO.</b>	
<b>AMPIRE PART NO.</b>	<b>AG-320240A</b>
<b>APPROVED BY</b>	
<b>DATE</b>	

APPROVED BY	CHECKED BY	ORGANIZED BY

## RECORD OF REVISION

<b>Revision Date</b>	<b>Page</b>	<b>Contents</b>
1999/9/10	-	New Release

## 1 FEATURES

- (1) Display format : 320 × 240 dot-matrix, 1/240 duty.
- (2) Construction : STN/FSTN LCD, Bezel, Heat Seal, Zebra and PCB.
- (3) Option : CCFL back-light , Touch Panel.
- (4) Common and Segment Driver : KS0086.
- (5) Besides +5V for logic circuit, -20V is needed for LCD driving.
- (6) Normal /Extended temperature type.

## 2 NUMBERING SYSTEM

**AG-320240A** \_ \_ \_ \_ - \_  
                   **1 2 3 4 5**

No	Code Value	Description	Remark
1	G	STN gray type LCD	LCD Type
	Y	STN yellow green type LCD	
	S	STN negative type LCD	
	F	FSTN type LCD	
2	A	Reflective type / 6:00 view	Polarizer / Viewing Angel
	B	Reflective type / 12:00 view	
	I	Transflective type / 6:00 view	
	J	Transflective type / 12:00 view	
	T	Negative type / 6:00 view	
	U	Negative type / 12:00 view	
3	None	Without backlight	Backlight type
	C	CCFL	
4	None	Without backlight	Backlight color
	W	White	
5	None	Normal temperature type	LCM temperature type
	H	Extended temperature type	

### 3 MECHANICAL DATA

Parameter	Stand Value	Unit
Dot size	0.33(W) × 0.33(H)	mm
Dot pitch	0.36(W) × 0.36(H)	mm
Viewing area	122.0(W) × 92.0(H)	mm
Module size	167.1(W) × 109.0(H) × 11.0 max (T)	mm
Module size (with Touch Panel)	167.1(W) × 109.0(H) × 12.5 max (T)	mm

### 4 ABSOLUTE MAXIMUM RATINGS

Parameter		Symbol	Min	Max	Unit
Logic Circuit Supply Voltage		VDD-VSS	-0.3	7.0	V
LCD Driving Voltage		VDD-VO	-0.3	26.0	V
Input Voltage		VI	-0.3	VDD+0.3	V
Normal temp. type	Operating Temp.	TOP	0	50	°C
	Storage Temp.	TSTG	-20	70	°C
Extended temp. type	Operating Temp.	TOP	-20	70	°C
	Storage Temp.	TSTG	-30	80	°C

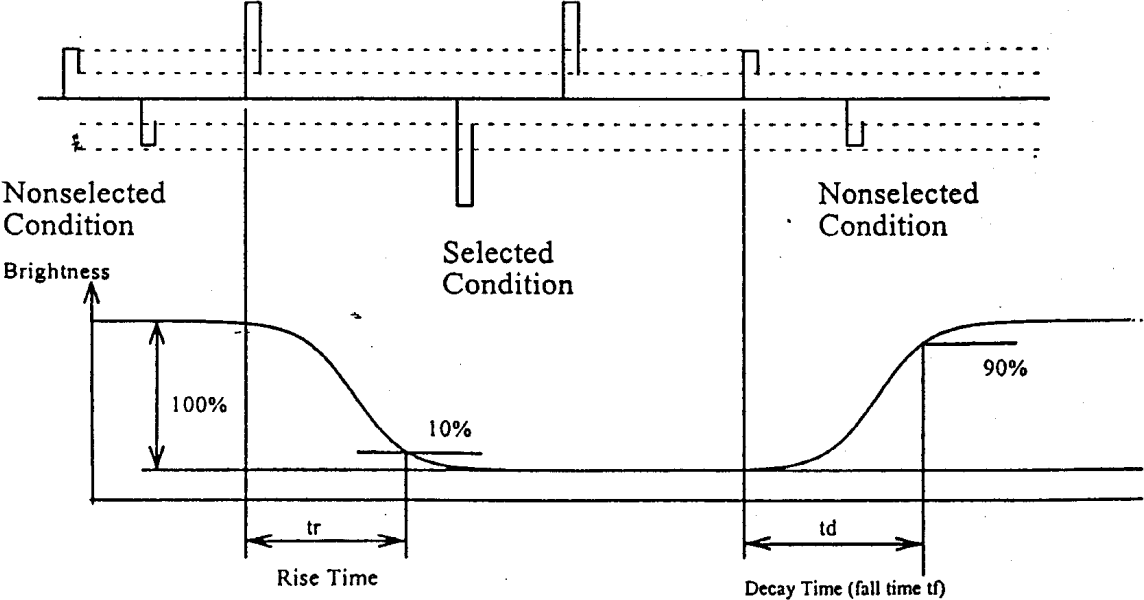
## 5 ELECTRO-OPTICAL CHARACTERISTICS

Parameter	Symbol	Condition	Min	Typ	Max	Unit	Note
<b>----- Electronic Characteristics -----</b>							
Logic Circuit Supply Voltage	VDD-VSS	--	4.5	5.0	5.5	V	
LCD Driving Voltage	VDD-VO	-20 °C	-	22.6	-	V	0 ~ 50 °C for Normal Temp. type  -20 ~ 70 °C for Extended Temp. type
		0 °C	-	21.8	-		
		25 °C	-	21.2	-		
		50 °C	-	20.0	-		
		70 °C	-	19.5	-		
Input Voltage	VIH	--	0.7 VDD	--	VDD	V	
	VIL	--	VSS	--	0.3 VDD	V	
Logic Supply Current	IDD	VDD = 5V	--	5	--	mA	
<b>----- Optical Characteristics -----</b>							
Contrast	CR	STN type	--	5	--		Note 1
		FSTN type		8			
Rise Time	tr	25°C	--	110	170	ms	Note 2
Fall Time	tf	25°C	--	110	170	ms	
Viewing Angle Range	$\theta f$	25°C &  CR $\geq$ 2	--	40	--	Deg.	Note 3
	$\theta b$		--	35	--		
	$\theta l$		--	35	--		
	$\theta r$		--	35	--		
Frame Frequency	fF	25°C	--	64	--	Hz	

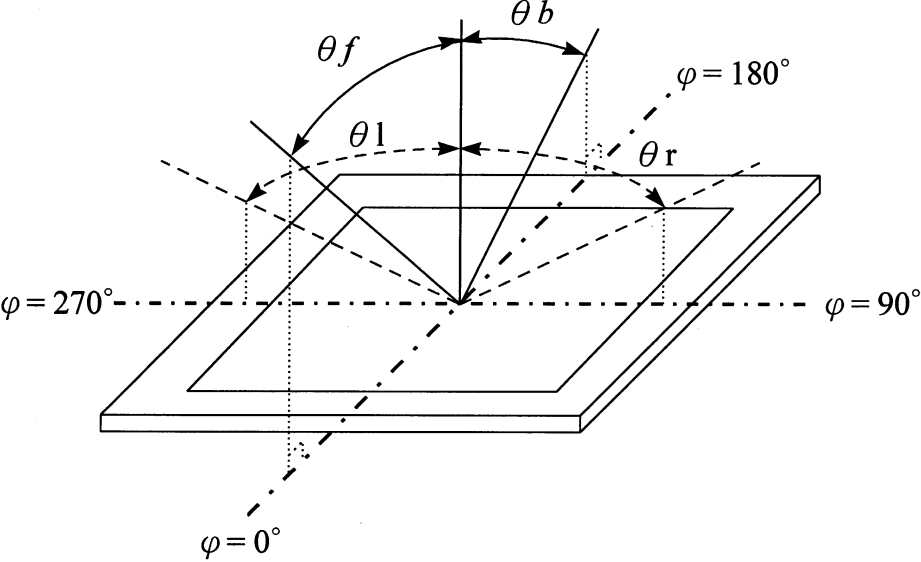
(NOTE 1) Contrast ratio :

$$CR = (\text{Brightness in OFF state}) / (\text{Brightness in ON state})$$

(NOTE 2) Response time :



(NOTE 3) Viewing angle



## 5.1 CCFL Back-light Electrical Specification

Parameter	Condition	Standard Value	Unit
Tube Voltage	Ta=25 °C	270	Vrms
Tube Current	Ta=25 °C	5	mArms
Bare CCFL brightness	--	500	Cd / m <sup>2</sup>
LCM brightness	--	150	Cd / m <sup>2</sup>
Half-Brightness Life*	--	10,000	hour

\*The life-time of the average brightness reach to 50% of initial brightness .

## 5.2 Touch Panel Electrical Specification

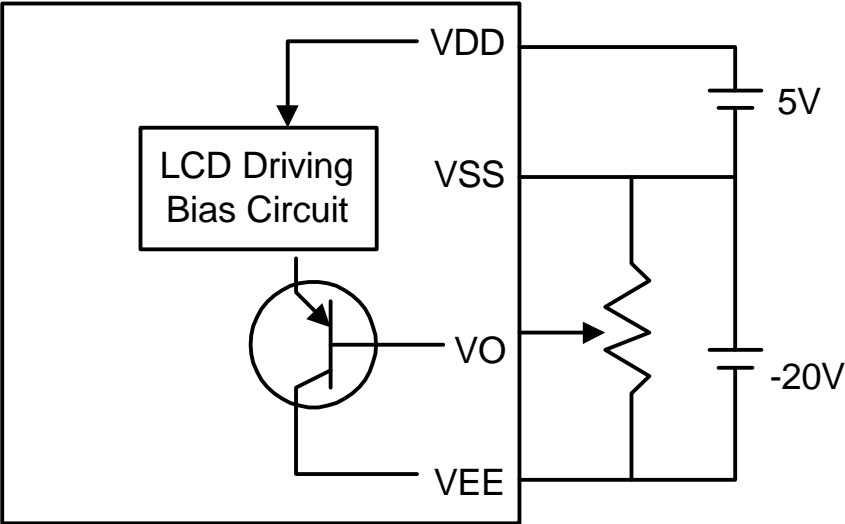
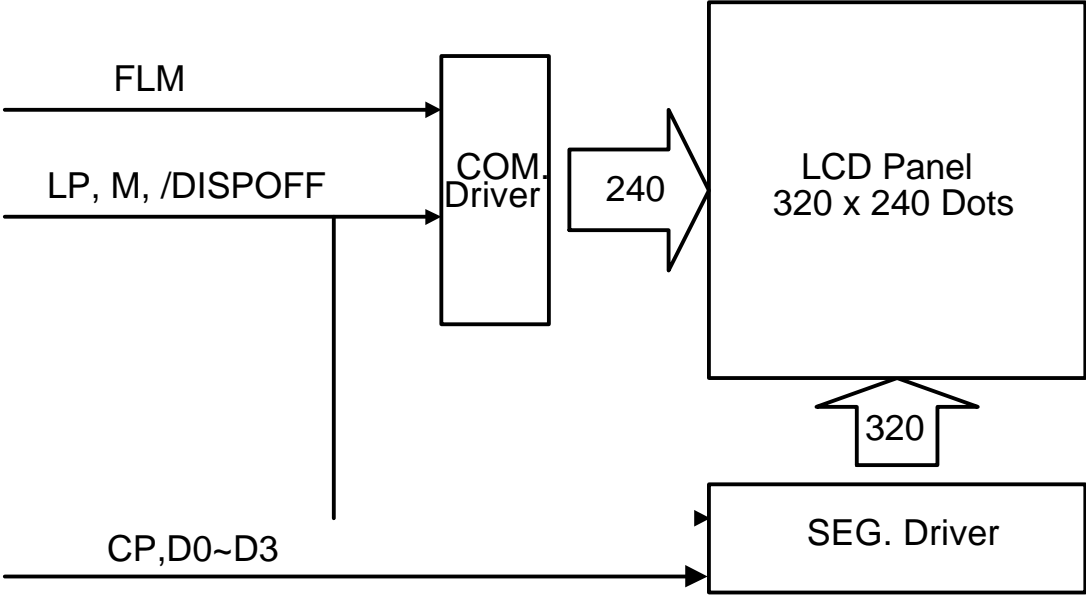
Parameter	Condition	Standard Value
Terminal Resistance	X Axis	250 ~ 700 Ω
	Y Axis	250 ~ 850 Ω
Insulating Resistance	DC 25 V	More than 10MΩ
Linearity	--	±1.0 %

### Interface

No.	Symbol	Function
1	XR-ref *	X-Right reference data
2	XL-ref *	X-Left reference data
3	XL	Touch Panel Left Signal in X Axis
4	XR	Touch Panel Right Signal in X Axis
5	YU	Touch Panel Upper Signal in Y Axis
6	YU-ref *	Y-Upper reference data
7	YL-ref *	Y-Low reference data
8	YL	Touch Panel Low Signal in Y Axis

\* This four pins XR-ref, XL-ref, YU-ref, and YL-ref could be ignored.

**6 BLOCK DIAGRAM & POWER SUPPLY**

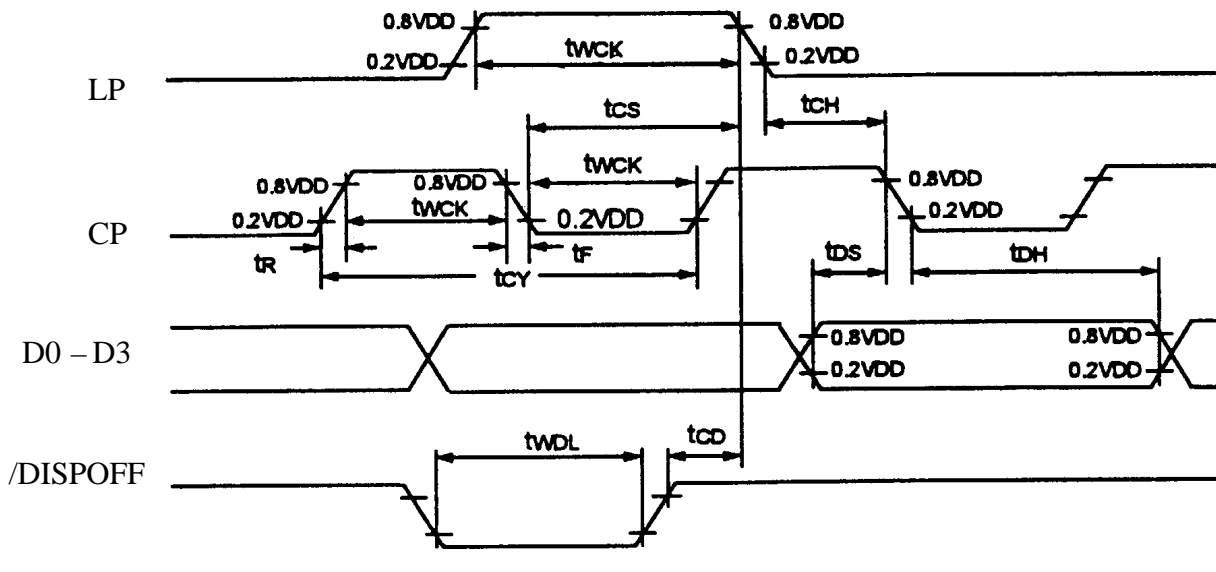




## 7 PIN CONNECTIONS

No.	Symbol	Function
1	D0	Data Bus Line
2	D1	Data Bus Line
3	D2	Data Bus Line
4	D3	Data Bus Line
5	/DISPOFF	Display Off Control
6	FLM	First Line Marker
7	M	AC signal for LCD driver output
8	LP	Data Latch Clock
9	CP	Data Shift Clock
10	VDD	Supply Voltage for Logic (+5V)
11	VSS	Ground (0V)
12	VEE	Supply Voltage for LCD
13	VO	Contrast Adjustment
14	FGND	Frame Ground

## 8 TIMING CHARACTERISTICS



Characteristic	Symbol	Min.	Max.	Unit
Clock cycle time	$t_{CY}$	125	--	ns
Clock pulse width	$t_{WCK}$	45	--	
Data set up time	$t_{DS}$	30	--	
Data hold time	$t_{DH}$	30	--	
Clock set-up time	$t_{CS}$	80	--	
Clock hold time	$t_{CH}$	80	--	
DISPOFF low pulse width	$t_{WDL}$	1200	--	
DISPOFF clear time	$t_{CD}$	100	--	

## **9 QUALITY AND RELIABILITY**

### **9.1 TEST CONDITIONS**

Tests should be conducted under the following conditions :

Ambient temperature :  $25 \pm 5^{\circ}\text{C}$

Humidity :  $60 \pm 25\% \text{ RH}$ .

### **9.2 SAMPLING PLAN**

Sampling method shall be in accordance with MIL-STD-105E, inspection level II, normal inspection, and single sampling plan tables for normal, tightened, and reduced inspection.

### **9.3 ACCEPTABLE QUALITY LEVEL**

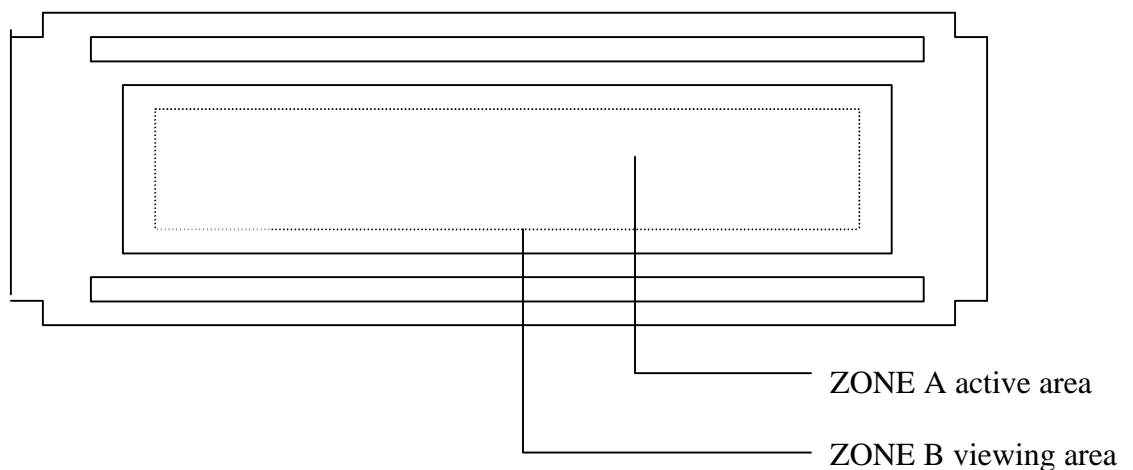
A major defect is defined as one that could cause failure to or materially reduce the usability of the unit for its intended purpose. A minor defect is one that does not materially reduce the usability of the unit for its intended purpose or is an infringement from established standards and has no significant bearing on its effective use or operation.

### **9.4 APPEARANCE**

An appearance test should be conducted by human sight at approximately 30 cm distance from the LCD module under fluorescent light. The inspection area of LCD panel shall be within the range of following limits.

## 9.5 INSPECTION QUALITY CRITERIA

Item	Description of defects			Class of Defects	Acceptable level (%)
Function	Short circuit or Pattern cut			Major	0.65
Dimension	Deviation from drawings			Major	1.5
Black spots	Ave . dia . D	area A	area B	Minor	2.5
	$D \leq 0.2$	Disregard			
	$0.2 < D \leq 0.3$	3	4		
	$0.3 < D \leq 0.4$	2	3		
	$0.4 < D$	0	1		
Black lines	Width W, Length L	A	B	Minor	2.5
	$W \leq 0.03$	disregard			
	$0.03 < W \leq 0.05$	3	4		
	$0.05 < W \leq 0.07, L \leq 3.0$	1	1		
	See line criteria				
Bubbles in polarizer	Average diameter D $0.2 < D < 0.5$ mm for N = 4 , D > 0.5 for N = 1			Minor	2.5
Color uniformity	Rainbow color or newton ring.			Minor	2.5
Glass Scratches	Obvious visible damage.			Minor	2.5
Contrast ratio	See note 1			Minor	2.5
Response time	See note 2			Minor	2.5
Viewing angle	See note 3			Minor	2.5



## 9.6 RELIABILITY

Test Item	Test Conditions		Note
	Normal Temp. type	Extended Temp. type	
High Temperature Operation	50±3°C , t=96 hrs	70±3°C , t=96 hrs	
Low Temperature Operation	0±3°C , t=96 hrs	-20±3°C , t=96 hrs	
High Temperature Storage	70±3°C , t=96 hrs	80±3°C , t=96 hrs	1,2
Low Temperature Storage	-20±3°C , t=96 hrs	-30±3°C , t=96 hrs	1,2
Thermal Shock Test	-20°C ~ 25°C ~ 70°C 30 m in. 5 min. 30 min. ( 1 cycle ) Total 5 cycle	-30°C ~ 25°C ~ 80°C 30 min. 5 min. 30 min. ( 1 cycle ) Total 5 cycle	1,2
Humidity Test	40 °C, Humidity 90%, 96 hrs		1,2
Vibration Test (Packing)	Sweep frequency : 10 ~ 55 ~ 10 Hz/1min Amplitude : 0.75mm Test direction : X.Y.Z/3 axis Duration : 30min/each axis		2

Note 1 : Condensation of water is not permitted on the module.

Note 2 : The module should be inspected after 1 hour storage in normal conditions  
(15-35°C , 45-65%RH).

Definitions of life end point :

- Current drain should be smaller than the specific value.
- Function of the module should be maintained.
- Appearance and display quality should not have degraded noticeably.
- Contrast ratio should be greater than 50% of the initial value.

## **10 HANDLING PRECAUTIONS**

- (1) An LCD module is a fragile item and should not be subjected to strong mechanical shocks.
- (2) Avoid applying pressure to the module surface. This will distort the glass and cause a change in colour.
- (3) Under no circumstances should the position of the bezel tabs or their shape be modified.
- (4) Do not modify the display PCB in either shape or positioning of components.
- (5) Do not modify or move location of the zebra or heat seal connectors.
- (6) The device should only be soldered to during interfacing. Modification to other areas of the board should not be carried out.
- (7) In the event of LCD breakage and resultant leakage of fluid do not inhale, ingest or make contact with the skin. If contact is made rinse immediately.
- (8) When cleaning the module use a soft damp cloth with a mild solvent, such as Isopropyl or Ethyl alcohol. The use of water, ketone or aromatic is not permitted.
- (9) Prior to initial power up input signals should not be applied.
- (10) Protect the module against static electricity and observe appropriate anti-static precautions.

# 11 OUTLINE DIMENSION

