LIQUID CRYSTAL DISPLAY MODULE
MODEL:MTG-S32240NMNHSCW-74
Customer's No.:

Acceptance

Approved and Checked by

Revise Records

Rev.	Date	Contents	Written	Approved
A	03/20/2003	Initial Release	Joy Shen	Garry Chen

Special notes

Note1.	With DC-DC
Note2.	
Note3.	
Note4.	
Note5.	

CONTENTS

1. General Specifications

Operating Temperature	:	Min. -20°C Max. 70°C
Storage Temperature	:	Min. -30°C Max. 80°C
Dot Pixels	:	320 (W) x 240 (H) dots
Dot Size	:	0.34 (W) x 0.34 (H) mm
Dot Pitch	:	0.36 (W) x 0.36 (H) mm
Viewing Area	:	122.0 (W) x 92.0 (H) mm
Outline Dimensions	:	152.0* (W) x 109.0 (H) x 11.0** max. (D) mm
		* Without Connector Cable
		** Without CCFL Cable
Weight	:	N/A
LCD Type	:	STN/ Negative-mode / Transmissive
Viewing Angle	:	6:00
Data Transfer	:	8-bit parallel data transfer
Backlight	:	With CCFL
Drawings	:	As attached drawings

2. Electrical Specifications

2.1 Absolute Maximum Ratings

V_{SS} = 0V

Parameter	Symbol	Conditions	Min.	Max.	Units
Supply Voltage (Logic)	V_{DD} - V_{SS}	--	- 0.3	7.0	V
Supply Voltage (LCD Drive)	V_{LCD} - V_{SS}	--	0	35.0	V
Input Voltage	V_I	--	- 0.3	V_{DD} + 0.3	V

2.2 DC Characteristics

Ta = 25°C, V_{SS} = 0V

Parameter	Symbol	Conditions	Min.	Typ.	Max.	Units
Supply Voltage (Logic)	V_{DD} - V_{SS}	--	4.5	5.0	5.5	V
Supply Voltage (LCD Drive)	V_{DD} - V_{EE}	--	6.0	--	28.0	V
	V_{DD} - V_{ADJ}	Shown in 3.1				V
High Level Input Voltage	V_{IH}	--	0.8 x V_{DD}	--	V_{DD}	V
Low Level Input Voltage	V_{IL}	--	V_{SS}	--	0.2 x V_{DD}	V
High Level Output Voltage	V_{OH}	I_{OH} = -0.5mA	2.4	--	--	V
Supply Current	I_{DD}	V_{DD} = 5.0V	--	30	50	mA
	I_{EE}	V_{DD} =5.0V	–	3.0	5.0	mA
Frame	f_F	Duty = 50%	65	70	85	Hz

2.3 AC Characteristics

2.3.1 8080 family interface timing

Ta=-20 to 75°C

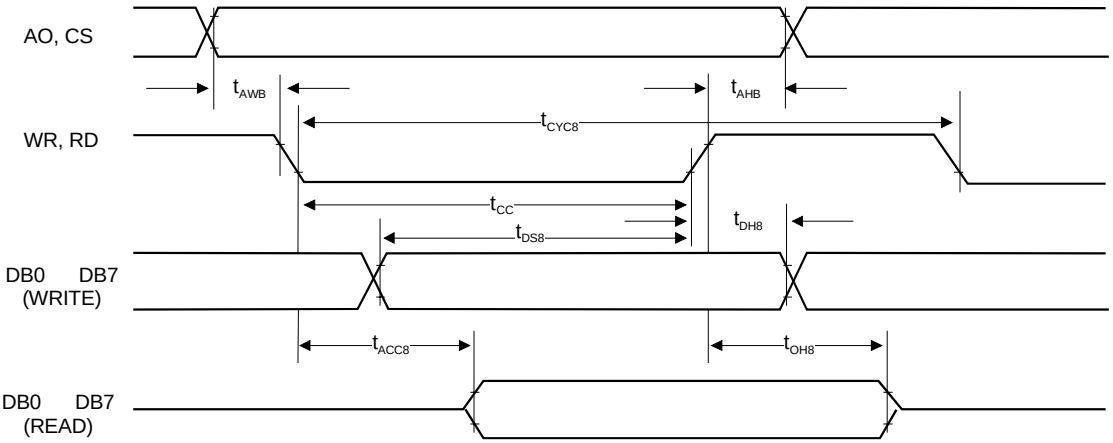
Signal	Symbol	Parameter	V_{DD} = 4.5 to 5.5		V_{DD} = 2.7 to 4.5		Units	Condition
			Min.	Max.	Min.	Max.		
A0, CS	t_{AH8}	Address hold time	10	--	10	--	ns	CL=100pF
	t_{AW8}	Address setup time	0	--	0	--	ns	
WR, RD	t_{CYC8}	System cycle time	See note	--	See note	--	ns	
	t_{CC}	Strobe pulse width	120	--	150	--	ns	
D0 to D7	t_{DS8}	Data setup time	120	--	120	--	ns	
	t_{DH8}	Data hold time	5	--	5	--	ns	
	t_{ACC8}	RD access time	--	50	--	80	ns	
	t_{OH8}	Output disable time	10	50	10	55	ns	

Note: For memory control and system control commands:

$t_{CYC8} = 2t_C + t_{CC} + t_{CEA} + 75 > t_{ACV} + 245$

For all other commands:

$t_{CYC8} = 2t_C + t_{CC} + 30$



2.3.2 6800 family interface timing

Ta=-20 to 75°C

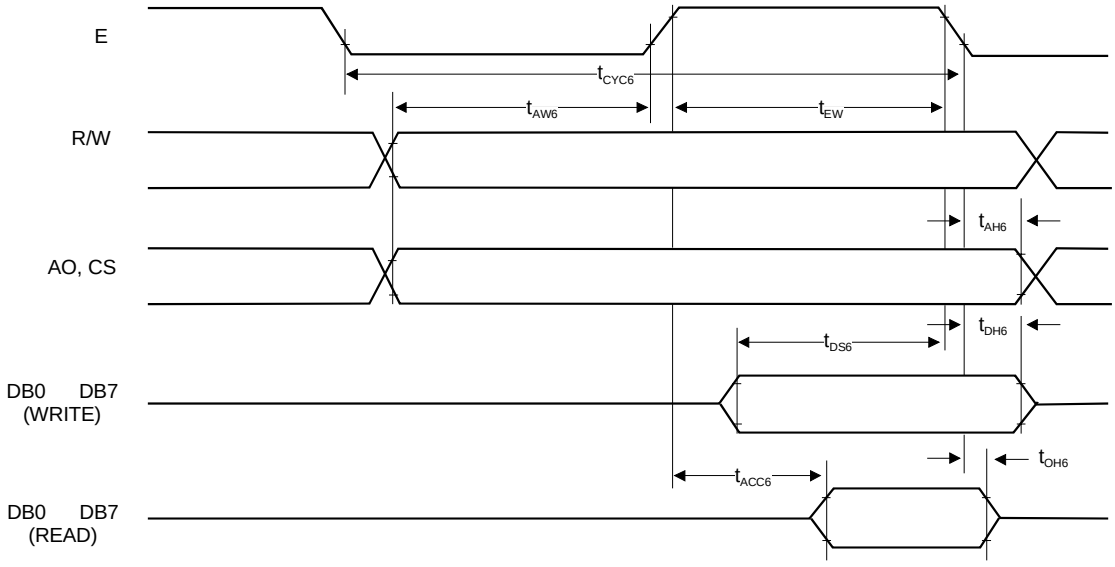
Signal	Symbol	Parameter	V_{DD} = 4.5 to 5.5		V_{DD} = 2.7 to 4.5		Units	Condition
			Min.	Max.	Min.	Max.		
A0, CS, R/W	t_{CYC6}	System cycle time	See note	--	See note	--	ns	CL=100pF
	t_{AW6}	Address setup time	0	--	10	--	ns	
	t_{AH6}	Address hold time	0	--	0	--	ns	
D0 to D7	t_{DS6}	Data setup time	100	--	120	--	ns	
	t_{DH6}	Data hold time	0	--	0	--	ns	
	t_{OH6}	Output disable time	10	50	10	75	ns	
	t_{ACC6}	Access time	--	85	--	130	ns	
WR, RD	t_{EW}	Enable pulse width	120	--	150	--	ns	

Note: For memory control and system control commands:

$t_{CYC6} = 2t_C + t_{EW} + t_{CEA} + 75 > t_{ACV} + 245$

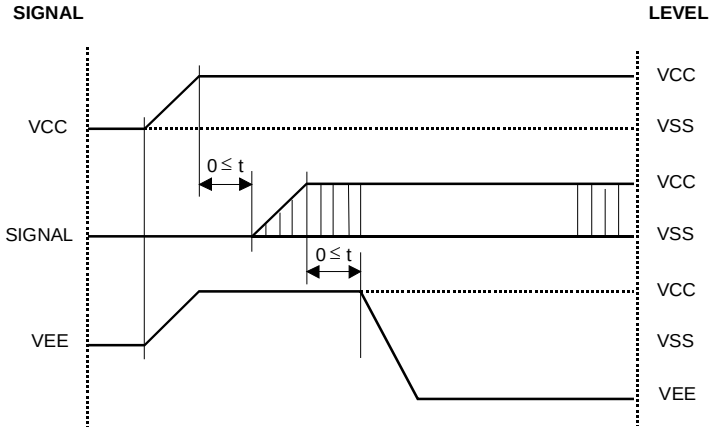
For all other commands:

$t_{CYC6} = 4t_C + t_{EW} + 30$

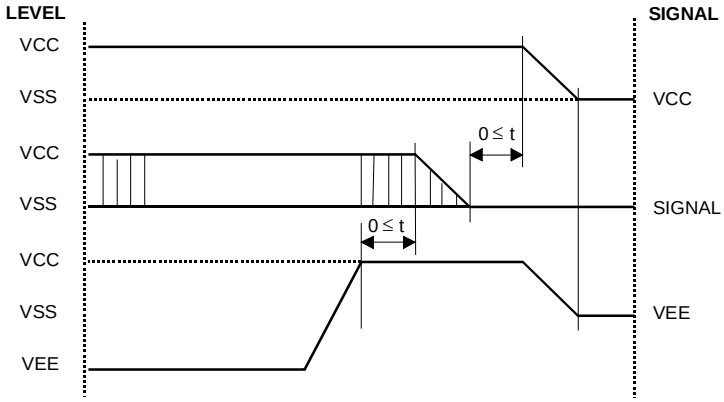


2.4 Power Supply ON/OFF Sequence

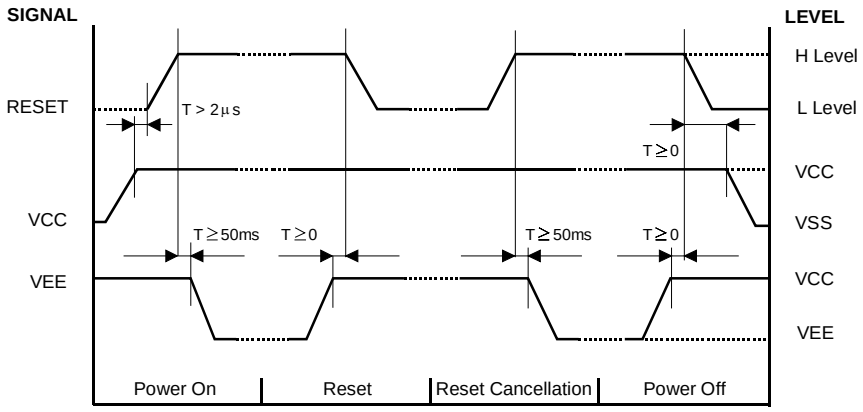
2.4.1 ON Sequence



2.4.2 OFF Sequence



2.4.3 OFF Sequence



Please maintain the above sequence when turning on and off the power supply of the module. If VEE is supplied to the module while internal alternate signal for LCD driving (M) is unstable or RESET is active, DC component will be supplied to the LCD panel. This may cause damage to the LCD module.

2.5 Spec. for CCFL back-light

Ta = 25 °C

Parameter	Symbol	Conditions	Min.	Typ.	Max.	Units	Notes
Lamp Voltage	V_L	IL=5mA	245	270	295	Vrms	1)
Lamp Current	I_L	—	4.5	5.0	5.5	mA	2)
Starting Voltage	V_S	Ta=25°C	--	--	455	Vrms	3)
		Ta = 0°C	--	--	680	Vrms	3)
Operation Frequency	--	IL=5mA	30	--	100	kHz	3)
Surface Luminance	L	IL=5mA	820	840	855	cd/m^2	4)
Average Life	T_{AL}	IL=5mA	--	17000	--	hrs	5)

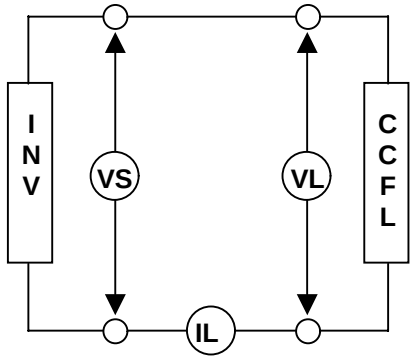
Note 1). The voltage (r.m.s.) to maintain the electric discharge of the lamp. It is measured after lighting for 3 minutes .

Note 2). The current (r.m.s.) to flow through the lamp with the electric discharge. It is measured after lighting for 3 minutes.

Note 3). The voltage at starting the electric discharge when the voltage is increased gradually from 0V.

Note 4). Surface Luminance is specified by the initial data of luminance measured the 9 points of backlight module surface after 20 minutes power on.

Note 5). CFL life is defined as the time for which the initial luminance is attenuated by 50% of the luminance value. Average Life represents the time elapsed at the point of time when the residual ratio becomes below 50% when plural lamps are lighted in comparison with the definition of life mentioned above.



CCFL Testing Circuit

3. Optical Specifications

3.1 LCD Driving Voltage

Parameter	Symbol	Conditions	Min.	Typ.	Max.	Units
Recommended LCD Driving Voltage Note 1	V_{DD}-V_{EE}	Ta = -20 °C	25.7	26.5	27.3	V
		Ta = 25 °C	22.8	23.5	24.2	V
		Ta = 70 °C	21.4	22.0	22.7	V

Note 1 : Voltage (Applied actual waveform to LCD Module) for the best contrast. The range of minimum and maximum shows tolerance of the operating voltage. The specified contrast ratio and response time are not guaranteed over the entire range.

3.2 Optical Characteristics

Ta=25 °C, 1/240 Duty, 1/17 Bias, V_{DD} = V (Note 4), θ = 0°, ϕ = 270°

Parameter		Symbol	Conditions	Min.	Typ.	Max.	Units
Contrast Ratio Note 1		CR	θ = 0°, ϕ = 270°	10.4	13.0	—	
Viewing Angle			Shown in 3.3				
Response Time	Rise Note 2	T_{ON}	—	—	166	--	ms
	Decay Note 3	T_{OFF}	—	—	332	--	ms

Note 1 : Contrast ratio is defined as follows.
CR = L_{OFF} / L_{ON}
L_{ON} : Luminance of the ON segments, L_{OFF} : Luminance of the OFF segments

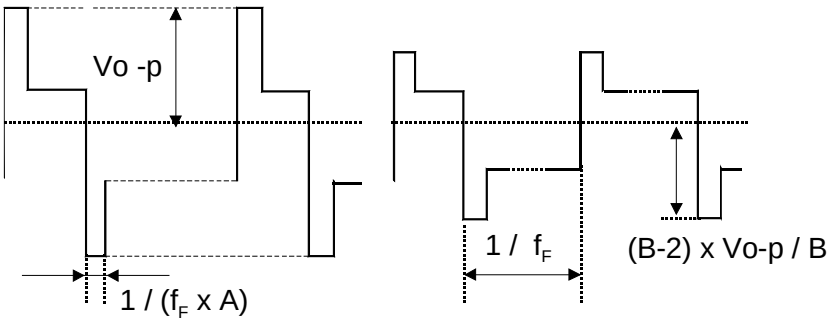
Note 2 : The time that the luminance level reaches 90% of the saturation level from 0% when ON signal is applied.

Note 3 : The time that the luminance level reaches 10% of the saturation level from 100% when OFF signal is applied.

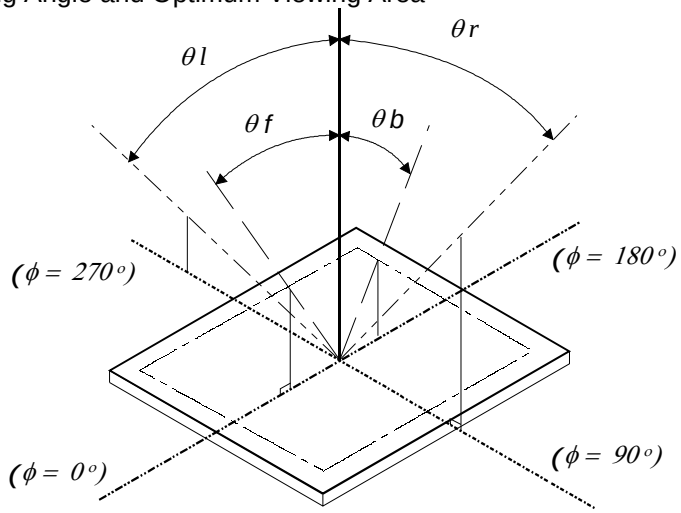
Note 4 : Definition of Driving Voltage V_D. Assuming that the typical driving waveforms shown below are applied to the LCD Panel at /A Duty - 1/B Bias (A : Duty Number, B : Bias Number). Driving voltage V_D is defined s follows: V_D = (Vth1+Vth2) / 2

Vth1 : The voltage VO-P that should provide 50% of the saturation level in the luminance at the segment which the ON signal is applied to.

Vth2 : The voltage VO-P that should provide 50% of the saturation level in the luminance at the segment which the OFF signal is applied to.

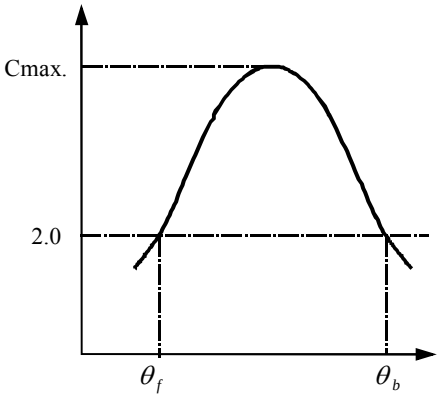


3.3 Definition of Viewing Angle and Optimum Viewing Area



LCD panel

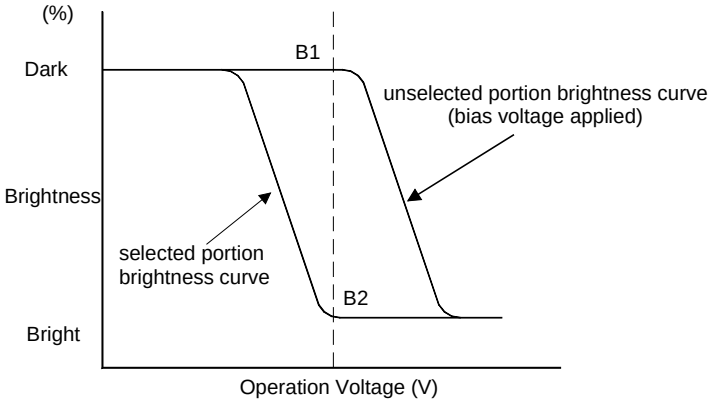
3.4 Definition of Viewing Angle θ_f and θ_b



Viewing angles θ (ϕ fixed)

Optimum viewing angle with the naked eye and viewing angle θ at Cmax. Above are not always the same.

3.5 Definition of Contrast C, *C= Brightness of selected dot (B1)/ Brightness of unselected dot (B2)*



4. I/O Terminal

4.1 Pin Assignment

LCD (CN1)

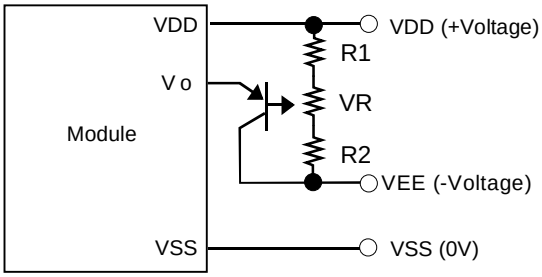
Pin No.	Symbol	Level	Function
1	V_{SS}	--	Power supply (0V, GND)
2	V_{DD}	--	Power supply for logic
3	V_0	--	Voltage level for LCD contrast adjustment
4	A0	H/L	VRAM address bus
5	/WR	H/L	VRAM write signal
6	/RD	H/L	VRAM read signal
7	D0	H/L	Display data
8	D1		
9	D2		
10	D3		
11	D4		
12	D5		
13	D6		
14	D7		
15	/CS	H/L	Chip Select
16	/RST (/RES)	H/L	Reset
17	V_{EE}	--	Power Supply for LCD Drive
18	SEL1	Input	8080 or 6800 Family Interface Select
19	N/C (DCLK)	--	For Touch Screen Driver if available
20	N/C (CS-T)	--	For Touch Screen Driver if available
21	N/C (DIN)	--	For Touch Screen Driver if available
22	N/C (DOUT)	--	For Touch Screen Driver if available

CCFL B/L (CN2)

Pin No.	Symbol	Level	Function
1.	HOT	--	Power supply for CCFL Backlight (HOT)
2.	NC	--	No-connection
3.	NC	--	No-connection
4.	GND	--	Power supply for CCFL Backlight (GND)

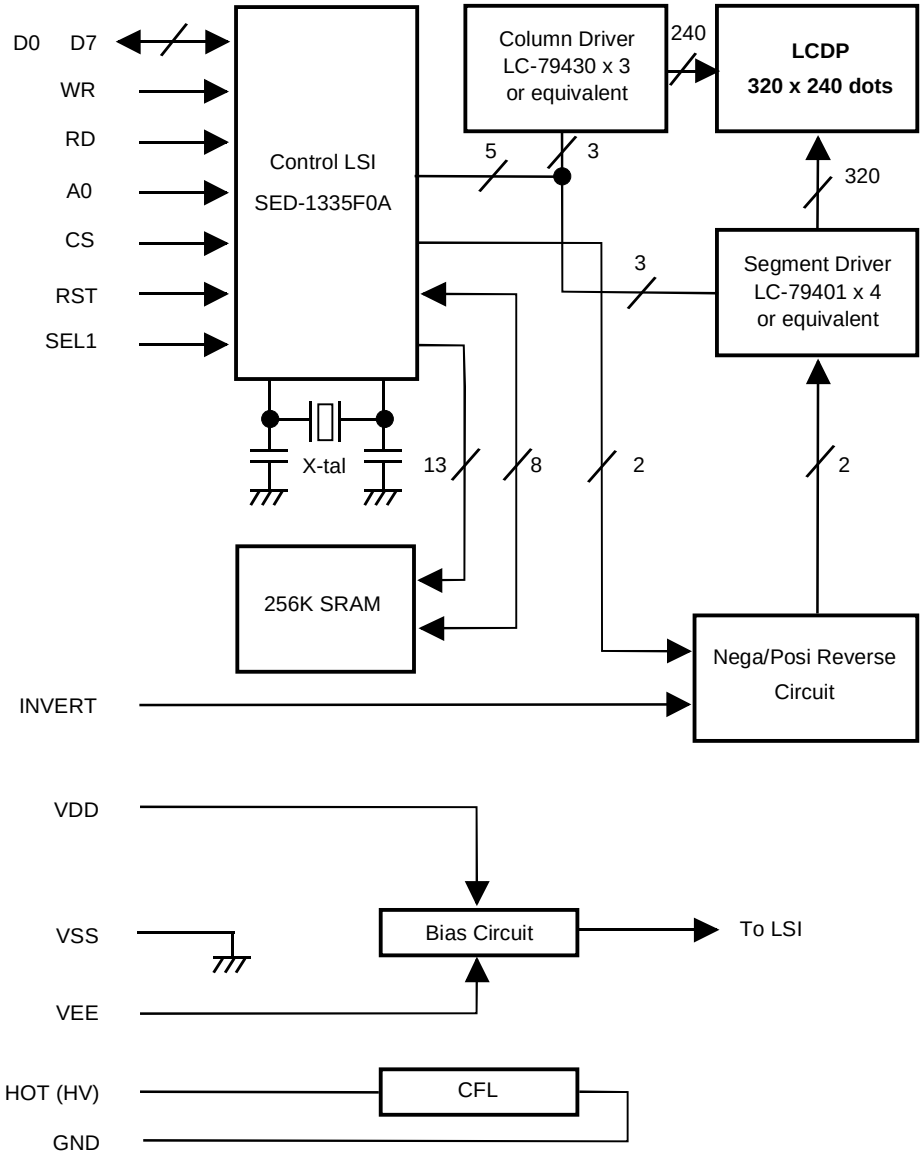
4.2 Example of Power Supply

It is recommended to apply a potentiometer for the contrast adjust due to the tolerance of the driving voltage and its temperature dependence.



R1+R2+VR=10 20KΩ
Tr=2SA1202 or equivalent

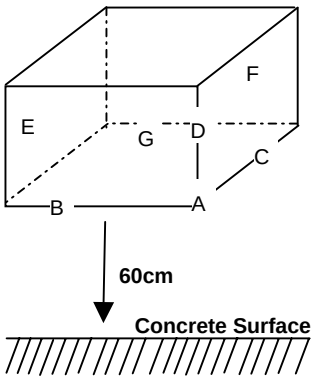
4.3 Block Diagram



Reliability Test

4.4 Test Item

No change on display and in operation under the following test condition.

No.	Test Item	Description	Condition	Note
1.	High Temperature (Operation)	Durability test under long time high temperature with electrical stress (voltage, current)	50°C ± 2°C 96hrs	
2.	High Temperature (Storage)	Durability test under long time high temperature storage	60°C ± 2°C 96hrs	4
3	Low Temperature (Operation)	Durability test under long time low temperature with electrical stress (voltage, current)	0°C ± 2°C, 96hrs	3
4	Low Temperature (Storage)	Durability test under long time low temperature storage	-20°C ± 2°C, 96hrs	3, 4
5	Damp Proof Test	Durability test under long time high temperature and high humidity	40°C± 2°C, 90 95% RH 96hrs	3 , 4
6.	Vibration Test	Total fixed amplitude: 1.5mm Vibration frequency: 10 55Hz One cycle 60 seconds to 3 directions of X, Y, Z for each 15 minutes	- -	5
7.	Shock Test	To be measured after dropping from 60cm high on the concrete surface in packing state.  **Dropping method corner dropping** **A corner: once** **Edge dropping** **B, C, D edge: once** **Face dropping** **E, F, G face: once**		

Note 1: Unless otherwise specified, tests will be conducted under the following condition,
Temperature : 25°C ± 2°C
Humidity : 65% ± 5%
Note 2: Unless otherwise specified, tests will be not conducted under functioning state.
Note 3: No dew condensation to be observed.
Note 4: The function test shall be conducted after 4 hours storage at the normal temperature and humidity after removed from the test chamber.
Note 5: Vibration test will be conducted to the product itself without putting it in a container.

4.5 Judgment Standard

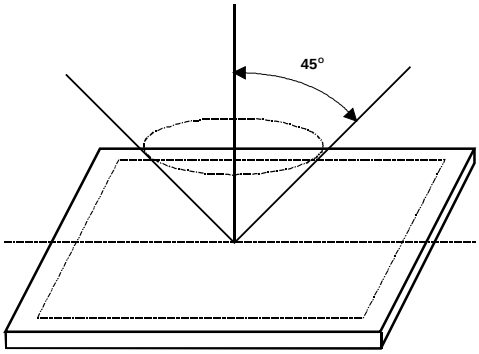
Failure Mode	Test Item							Judgment Standard
	1	2	3	4	5	6	7	
Orientation	*	*	*	*	*			No remarkable degradation of appearance under bias/ non-bias condition
Current Value (IAC)	*	*	*	*	*			No remarkable increase
Contrast	*		*	*	*			No remarkable poor contrast
Domain	*	*	*	*	*			Less than 20% of all dots have reverse tilt of more than on third of one dot area.
Bubble (Inside Cell)	*	*	*	*	*	*		As per "Appearance Standard" (Note. including one which disappear after 25°C 2H)
Polarizer	*				*	*		As per "Appearance Standard" no remarkable appearance change
Glass Damage							*	As per "Appearance Standard"

Note. 1. * is strong linkage between Failure Mode and Test Item.
2. Number of Test Item should be referred to former page.
3. Judgment and Standard value should be fixed by other inspection standard and criteria samples.

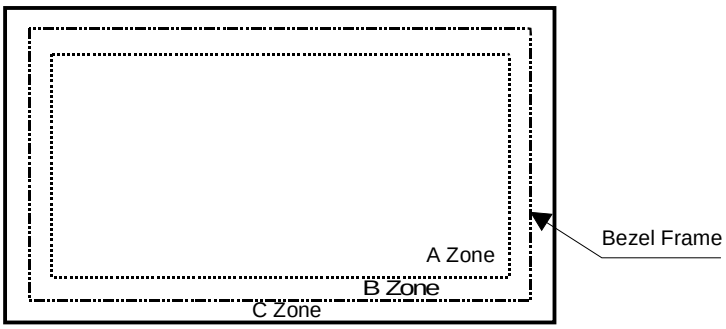
5. Appearance Standards

5.1 Inspection Conditions

The LCD shall be inspected under 40W white fluorescent light.
The distance between the eyes and the sample shall be more than 30cm.
All directions for inspecting the sample should be within 45° against perpendicular line.



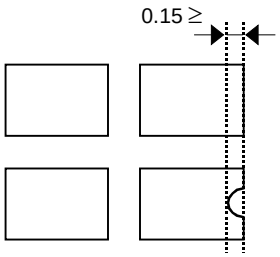
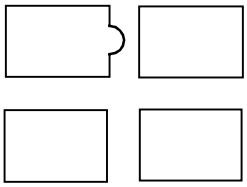
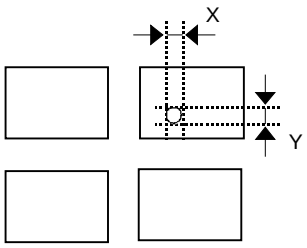
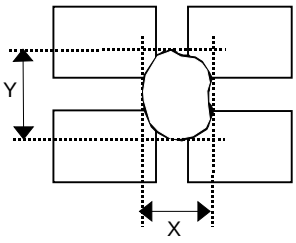
5.2 Definition of Applicable Zones



A Zone : Active display area
B Zone : Area from outside of "A Zone" to validity viewing area
C Zone : Rest parts
A Zone + B Zone = Validity viewing area

5.3 Standards

<table>
<tr><th>No.</th><th>Parameter</th><th>Criteria</th></tr>
<tr><td>1.</td><td>Black and White Spots, Foreign Substances</td><td>
(1) Round Shape
<table>
<tr><th rowspan="2">Dimension (mm) \ Zone</th><th colspan="3">Acceptable Number</th></tr>
<tr><th>A</th><th>B</th><th>C</th></tr>
<tr><td>D ≤ 0.1</td><td>*</td><td>*</td><td>*</td></tr>
<tr><td>0.1 < D ≤ 0.2</td><td>3</td><td>5</td><td>*</td></tr>
<tr><td>0.2 < D ≤ 0.25</td><td>2</td><td>3</td><td>*</td></tr>
<tr><td>0.25 < D ≤ 0.3</td><td>0</td><td>1</td><td>*</td></tr>
<tr><td>0.3 < D</td><td>0</td><td>0</td><td>*</td></tr>
</table>
D = (Long + Short)/2 *: Disregard
(2) Line Shape
<table>
<tr><th rowspan="2">X (mm) \ Y (mm) \ Zone</th><th colspan="3">Acceptable Number</th></tr>
<tr><th>A</th><th>B</th><th>C</th></tr>
<tr><td>- -</td><td>0.03 ≥ W</td><td>*</td><td>*</td><td>*</td></tr>
<tr><td>2.0 ≥ L</td><td>0.05 ≥ W</td><td>4</td><td>4</td><td>*</td></tr>
<tr><td>1.0 ≥ L</td><td>0.1 ≥ W</td><td>4</td><td>4</td><td>*</td></tr>
<tr><td>- -</td><td>0.1 < W</td><td colspan="3">In the same way (1)</td></tr>
<tr><td colspan="5">X : Length Y: Width *: Disregard
Total defects shall not exceed 7.</td></tr>
</table>
</td></tr>
<tr><td>2.</td><td>Air Bubbles (between glass & polarizer)</td><td>
<table>
<tr><th rowspan="2">Dimension (mm) \ Zone</th><th colspan="3">Acceptable Number</th></tr>
<tr><th>A</th><th>B</th><th>C</th></tr>
<tr><td>D ≤ 0.3</td><td>*</td><td>*</td><td>*</td></tr>
<tr><td>0.3 < D ≤ 0.4</td><td>3</td><td>*</td><td>*</td></tr>
<tr><td>0.4 < D ≤ 0.6</td><td>2</td><td>3</td><td>*</td></tr>
<tr><td>0.6 < D</td><td>0</td><td>0</td><td>*</td></tr>
</table>
*: Disregard
Total defects shall not exceed 3.
</td></tr>
</table>

No.	Parameter	Criteria
3.	The Shape of Dot	(1) Dot Shape (with Dent) As per the sketch of left hand.  (2) Dot Shape (with Projection) Should not be connected to next dot.  (3) Pin Hole (X+Y)/2≤0.2mm (Less than 0.1mm is no counted.)  (4) Deformation (X+Y)/2≤0.2mm  Total acceptable number: 1/dot, 5/cell (Defect number of (4): 1pc.)
4.	Polarizer Scratches	Not to be conspicuous defects.
5.	Polarizer Dirts	If the stains are removed easily from LCDP surface, the module is not defective.
6.	Complex Foreign Substance Defects	Black spots, line shaped foreign substance or air bubbles between glass & polarizer should be 5pcs maximum in total.
7.	Distance between different Foreign Substance defects	D ≤ 0.2 : 20mm or more 0.2 < D : 40mm or more

6. Handling and Precautions

The Following precautions will guide you in handling our product correctly.

1 Liquid crystal display devices

1.1 The liquid crystal display device panel used in the liquid crystal display module is made of plate glass. Avoid any strong mechanical shock. Should the glass break handle it with care.
1.2 The polarizer adhering to the surface of the LCD is made of a soft material. Guard against scratching it.

2 Care of the liquid crystal display module against static electricity discharge.

2.1 When working with the module, be sure to ground your body and any electrical equipment you may be using. We strongly recommend the use of anti static mats (made of rubber), to protect work tables against the hazards of electrical shock.
2.2 Avoid the use of work clothing made of synthetic fibers. We recommend cotton clothing or other conductivity-treated fibers.
2.3 Slowly and carefully remove the protective film from the LCD module, since this operation can generate static electricity.

3 When the LCD module alone must be stored for long periods of time:

3.1 Protect the modules from high temperature and humidity.
3.2 Keep the modules out of direct sunlight or direct exposure to ultra-violet rays.
3.3 Protect the modules from excessive external forces.

4 Use the module with a power supply that is equipped with an over current protector circuit, since the module is not provided with this protective feature.

5 Do not ingest the LCD fluid itself should it leak out of a damaged LCD module. Should hands or clothing come in contact with LCD fluid, wash immediately with soap.

6 Conductivity is not guaranteed for models that use metal holders where solder connections between the metal holder and the PCB are not used. Please contact us to discuss appropriate ways to assure conductivity.

7 For models which use CCFL:

7.1 High voltage of 1000V or greater is applied to the CCFL cable connector area. Care should be taken not to touch connection areas to avoid burns.
7.2 Protect CCFL cables from rubbing against the unit and thus causing the wire jacket to become worn.
7.3 The use of CCFLs for extended periods of time at low temperatures will significantly shorten their service life.

8 For models which use touch panels:
8.1 Do not stack up modules since they can be damaged by components on neighboring modules.
8.2 Do not place heavy objects on top of the product. This could cause glass breakage.

9 For models which use COG, TAB or COF:

9.1 The mechanical strength of the product is low since the IC chip faces out unprotected from the rear. Be sure to protect the rear of the IC chip from external forces.
9.2 Given the fact that the rear of the IC chip is left exposed, in order to protect the unit from electrical damage, avoid installation configurations in which the rear of the IC chip runs the risk of making any electrical contact.

10 Models which use flexible cable, heat seal, or TAB:

10.1 In order to maintain reliability, do not touch or hold by the connector area.
10.2 Avoid any bending, pulling, or other excessive force, which can result in broken connections.

7. Warranty

This product has been manufactured to your company's specifications as a part for use in your company's general electronic products. It is guaranteed to perform according to delivery specifications. For any other use apart from general electronic equipment, we cannot take responsibility if the product is used in medical devices, nuclear power control equipment, aerospace equipment, fire and security systems, or any other applications in which there is a direct risk to human life and where extremely high levels of reliability are required. If the product is to be used in any of the above applications, we will need to enter into a separate product liability agreement.

1 We cannot accept responsibility for any defect, which may arise from additional manufacturing of the product (including disassembly and reassembly), after product delivery.

2 We cannot accept responsibility for any defect, which may arise after the application of strong external force to the product.

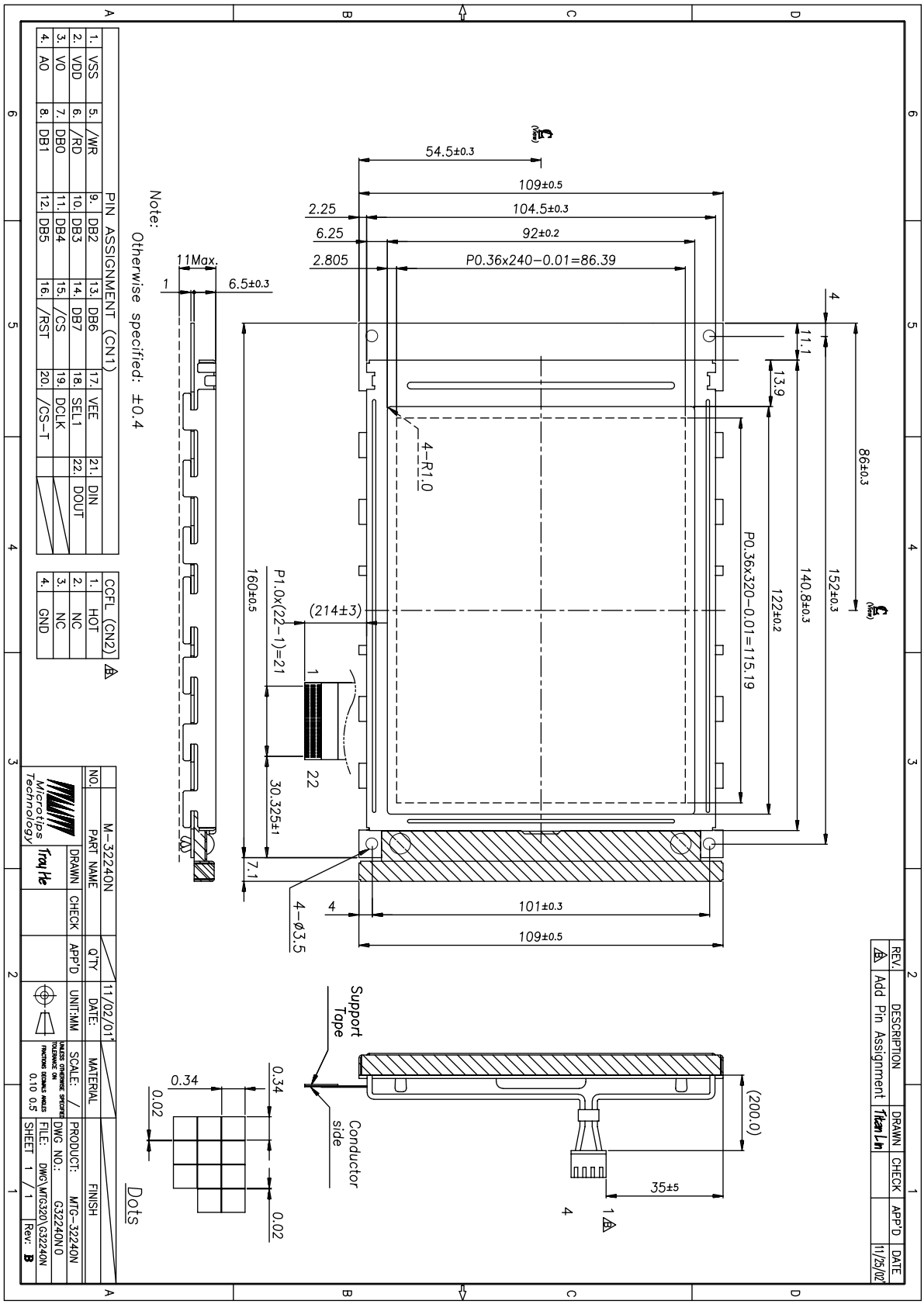
3 We cannot accept responsibility for any defect, which may arise due to the application of static electricity after the product has passed your company's acceptance inspection procedures.

4 When the product is in CCFL models, CCFL service life and brightness will vary according to the performance of the inverter used, leaks, etc. We cannot accept responsibility for product performance, reliability, or defect, which may arise.

5 We cannot accept responsibility for industrial property, which may arise through the use of your product, with exception to those issues relating directly to the structure or method of manufacturing of our product. Microtips-origin longer than 2 (two) years from Microtips production or 1(one) year from Microtips overseas agent or distributor delivery which ever comes later.

8. Dimensional Outlines

◆ See the next page……..


PIN ASSIGNMENT (CN1)
1. VSS 5. /WR 9. DB2 13. DB6 17. VEE 21. DIN
2. VDD 6. /RD 10. DB3 14. DB7 18. SEL1 22. DOUT
3. V0 7. DB0 11. DB4 15. /CS 19. DCLK
4. A0 8. DB1 12. DB5 16. /RST 20. /CS-T
CCFL (CN2)
1. HOT
2. NC
3. NC
4. GND
Note:
Otherwise specified: ±0.4
54.5±0.3
109±0.5
104.5±0.3
92±0.2
P0.36x240-0.01=86.39
2.25
6.25
2.805
11Max.
6.5±0.3
4-R1.0
86±0.3
152±0.3
140.8±0.3
122±0.2
P0.36x320-0.01=115.19
11.1
13.9
160±0.5
P1.0x(22-1)=21
(214±3)
30.325±1
7.1
4-ø3.5
101±0.3
109±0.5
Support Tape
Conductor side
(200.0)
35±5
0.34
0.02
Dots
REV.
DESCRIPTION
DRAWN
CHECK
APP'D
DATE
A
Add Pin Assignment
11/25/02
M-32240N
PART NAME
DRAWN
CHECK
APP'D
UNIT:MM
SCALE:
MATERIAL
Q'TY
DATE:
11/02/01
FINISH
PRODUCT:
MTG-32240N
DWG NO.:
G32240N0
FILE:
DWG\MTG320\G32240N
SHEET 1 / 1
Rev: B