

EL240.128.45 ICEBrite™ EL Small Graphics Display

**USER'S MANUAL** 

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## **EL240.128.45 Display**

The EL240.128.45 thin film electroluminescent (EL) small graphics display utilizes Planar's proprietary Integral Contrast Enhancement (ICE™) technology to achieve unparalleled image quality without the use of expensive filters. This small graphics display excels in a wide range of ambient lighting environments while effectively eliminating the blooming common to other highbright displays.

The display consists of an EL glass panel and control electronics connected using elastomeric interconnects into a space-saving, rugged package for easy mounting and includes a DC/DC converter. The EL240.128.45 is easily interfaced using a built-in RAiO RA8835A standard LCD controller. Each of the pixels has an aspect ratio of 1:1 (V:H) and is individually addressable to clearly display high information content graphics and text.

#### **Features and Benefits**

- Excellent visual performance:
  - High brightness and contrast Wide viewing angle > 160° No compensation needed
- Rapid display response < 1 ms</li>
- Space efficient mechanical package
- Low EMI emissions
- Extremely rugged and durable
- Low power (3 W)
- Reliable, long operating life with >100,000 MTBF
- Built-in RAiO RA8835A standard LCD controller

## Installation and Handling

Do not drop, bend, or flex the display. Do not allow objects to strike the surface of the display.

**CAUTION:** The display uses CMOS and power MOS-FET devices. These components are electrostatic sensitive. Unpack, assemble, and examine this assembly in a static-controlled area only. When shipping, use packing materials designed for protection of electrostatic-sensitive components.

**CAUTION:** To prevent injury in the event of glass breakage, the use of an impact resistant shield or a protective overlay should be used on the viewer side of the display.

### **Mounting EL Displays**

Properly mounted, EL displays can withstand high shock loads as well as severe vibration found in demanding applications. However the glass panel used in an EL display will break if subjected to bending stresses, high impact, or excessive loads.

Stresses are often introduced when a display is mounted into a product. Ideally, the mounting tabs of the display should be the only point of contact with the system. Use a spacer or boss for support; failure to do so will bend the display and cause the glass to break. The instrument enclosure or frame should not flex or distort in such a way that during use the bending loads might be transferred to the display. Mounting surfaces should be flat to within ±0.6 mm (±.025"). Use all the mounting holes provided. Failure to do so will impair the shock and vibration resistance of the final installation.

The EL240.128.45 is a tab mounted display. Use appropriate length standoffs to assure that screws through the mounting tabs do not introduce bending stresses into the display. Do not deflect the ECB out of its normal plane. The EL240.128.45 mounting tabs were designed for a 3 mm screw.

WARNING: These products generate voltages capable of causing personal injury (high voltage up to 230 V<sub>ac</sub> ). Do not touch the display electronics during operation.

## Cable Length

A maximum cable length of 600 mm (24 in.) is recommended. Longer cables may cause data transfer problems between the data transmitted and the display input connector. Excessive cable lengths can pick up unwanted EMI.

## Cleaning

As with any glass or coated surface, care should be taken to minimize scratching. Clean the display glass with mild, water-based detergents only. Apply the cleaner sparingly to a soft cloth, then wipe the display. Disposable cleaning cloths are recommended to minimize the risk of inadvertently scratching the display with particles embedded in a re-used cloth. Particular care should be taken when cleaning displays with antiglare and anti-reflective films.

## Avoiding Burn-In

As with other light emitting displays, displaying fixed patterns on the screen can cause burn-in, where luminance variations can be noticed. Use a screen saver or image inversion to avoid causing burn-in on the display.

# **Specifications**

The EL panel is a matrix structure with column and row electrodes arranged in an X-Y formation. Light is emitted when an AC voltage of sufficient amplitude is applied at a row-column intersection. The display operation is based on the symmetric, line-at-a-time data addressing scheme.

#### **Power**

The supply voltages are shown in Table 1. All internal high voltages are generated from the display supply voltage ( $V_H$ ). The logic supply voltage ( $V_L$ ) should be present whenever video input signals are applied. The minimum and maximum specifications in this manual should be met, without exception, to ensure the long-term reliability of the display. Performance characteristics are guaranteed when measured at 25  $^{\circ}C$  with rated input voltage unless otherwise specified. Planar does not recommend operation of the display outside these specifications.

Table 1. DC Input Voltage Requirements.

Description	Na me	Min	Typ* (W)	Max	Absolut e Max	Units
Input voltage (nom=12.0 V)	Vн	8		18.0		Vdc
Input voltage absolute max.	۷н				19.0	Vdc
	max					
Input current (V <sub>H</sub> =12.0 V)	lн			0.95		Adc
Logic voltage (nom=5.0 V)	٧L	4.75		5.25		Vdc
Logic voltage absolute max.	VL	-0.5			6.0	Vdc
	max					
Logic current	ΙL			90		mAdc
Power consumption @ 120 Hz			3.1	5.5		W
Power consumption @ 240 Hz			5.8	10.9		W

<sup>\*15 %</sup> of pixels on per row

**CAUTION:** Absolute maximum ratings are those values beyond which damage to the device may occur.

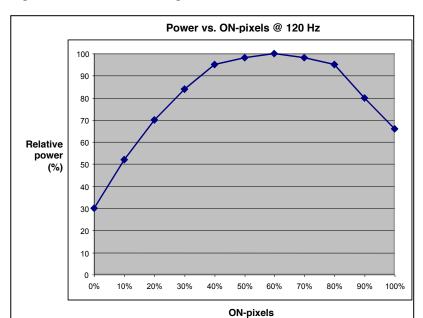


Figure 1. Power Curve Diagram

**Table 2. Video Input Requirements.** 

Description	Symbo	Min	Max	Units
Absolute Input Voltage Range	VI max	-0.3	V <sub>L</sub> + 0.3	V
Low-level input voltage	VIL	0	0.2 x VL	V
High-level input voltage (except SEL1)	VIH	0.5 x VL	٧L	V
HIgh-level input voltage SEL1		0.8 x V <sub>L</sub>	VL	
Logic input current*	ΙL	_	±10 (-2000)	μA

<sup>\*</sup> Signals /WR, /CS, SEL1, /RD, SELFTEST, /RES have pullup resistors (4.7  $k\Omega$ )

### Connector

Video signals and DC power are supplied to the display through a single 24-pin, dual-row, 2 mm pitch square pin, right-angle, locking connector: Samtec part number EHT-112-01-S-D-RA, or an equivalent connector matching the pinouts in Table 3. The mating connector is the Samtec TCSD family of cable strips. Consult your Samtec representative (1-800-SAMTEC9) for cable and connector options.

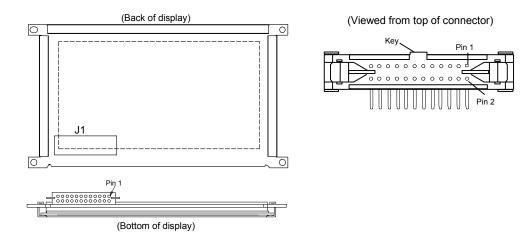


Figure 2. Data/Power Connector – J1.

Table 3. Connector Pinouts J1.

Pin	Signal	Description	Pin	Signal	Description
1	V <sub>H</sub>	Display voltage	2	V <sub>H</sub> (+12 V)	
3	GND	Ground	4	GND	Ground
5	V <sub>L</sub> (+5 V)	Logic voltage	6	RES	Reset
7	WR	Write	8	/RD	Read
9	/CS	Chip Select	10	A0	Address
11	SELFTES		12	GND	Ground
13	D0	input/output	14	D1	input/output
15	D2	input/output	16	D3	input/output
17	D4	input/output	18	D5	input/output
19	D6	input/output	20	D7	input/output
21	SEL1	Select	22	READY	Display ready
23	GND	Ground	24	LUMA	Luminance control

### **Interface Information**

This Small Graphics Display (SGD) incorporates an interface that is compatible with the 8-bit microprocessor interfaces found in comparable LCD displays with built-in controllers. The display incorporates a built-in RAiO RA8835A standard LCD controller.

Table 4. Pin Settings.

Signal	Functional Description						
D0 to D7	Pins 13-20:	Tristate in	put/outp	ut pins.	Connect	to an 8- or 16-bit µP-bus.	
SEL1	Pin 21: μP-interface select. Both 8080-family and 6800-family processors are						
					_	GND to prevent noise.	
		rface	A0	/RD	/WR	<u>/CS</u>	
		o family	Α0	/RD	/WR	/CS	
		o family	A0	E	R//W	/CS	
/RD or E				•		as the active-LOW read strobe.	
						active-HIGH enable clock. Data	
/WR or						clock goes HIGH. as the active-LOW write strobe.	
R//W				_		is signal. With the 6800	
1 (7)						rol signal. Data is read from the	
						display if it is LOW.	
/RES	Pin 6: Wher	low reset	ts RA883	SA, mus	st be higi	n or unconnected in normal	
	operation						
READY						itten to display drivers this	
						ossible to write data to	
						turbances to display data. This ading of Row 1 data begins.	
	Signal REAL						
/CS	<u> </u>	•				les the RA8835A. It is usually	
	connected to	the outpo	ut of an a	address	decoder	device that maps the RA8835A	
	into the men	-					
A0						R or R//W and E signals, control	
	the type of a		•	ıy, as sn	own bei	DW.	
	8080 Family			_			
	A0 /RD	<u>/WR</u>	Funct				
	0 0 1	1		flag rea		addraga vaad	
	0 1	1 0	•	y data a y data a		cursor address read parameter write	
	1 1	0	•	y data a nand wri		parameter write	
	6800 Family	-		idila Wii	.0		
	A0 /RD	/WR	Funct	ion			
	0 1	1		flag rea	d		
	1 1	1	Displa	y data a	nd	cursor address read	
	0 0	0	•	y data a		parameter write	
	1 0	1		and wri			
SELF-						or normal display operation.	
TEST	When high, display operates in SELFTEST mode						
VL (+5V) VH(+12V)		Pin 5: +5 V logic supply voltage					
LUMA		Pins 1 and 2: +12 V supply for DC-DC converter and display analog circuits  Pin 24: Luminance control input					
	ł				logic an	d power supplies	
GND							

### Video Input Signals

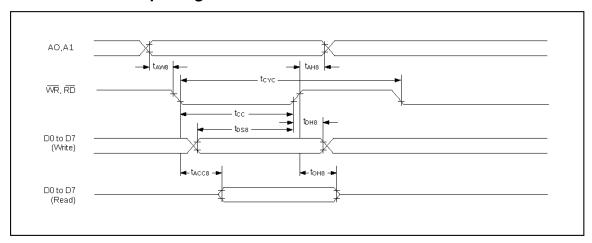


Figure 3. 8080 Video Input Timing Diagram.

Table 5. 8080 Video Input Timing Description.

Signal	Symbol	Parameter				Condition
			min	max	unit	
A0, CS	t <sub>AH8</sub>	Address hold time	10	-	ns	
	t <sub>AW8</sub>	Address setup time	0	-	ns	
WR, RD	t <sub>CYC</sub>	System cycle time	550	-	ns	
	t <sub>CC</sub>	Strobe pulsewidth	120	-	ns	CL=100 pF
	t <sub>DS8</sub>	Data setup time	120	-	ns	
D0 to D7	t <sub>DH8</sub>	Data hold time	5	-	ns	
	t <sub>ACC8</sub>	RD access time	-	50	ns	
	t <sub>OH8</sub>	Output disable time	10	50	ns	
All signals	Tr, Tf	Input rise and fall times		30	ns	

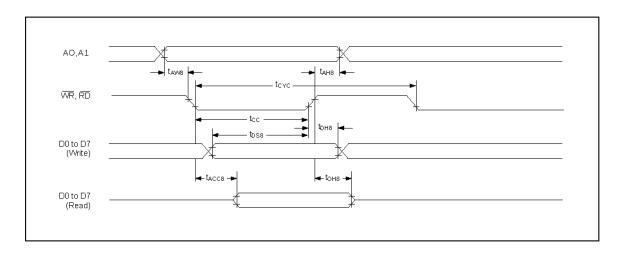


Figure 4. 6800 Video Input Timing Diagram.

Table 6. 6800 Video Input Timing Description.

Signal	Symbol	Parameter				Condition
			min	max	Unit	
A0, /CS,	t <sub>CYC6</sub>	System cycle time	550	-	ns	
R//W	t <sub>AW6</sub>	Address setup time	0			
	t <sub>AH6</sub>	Address hold time	0	-	ns	
	t <sub>DS6</sub>	Data setup time	100	-	ns	CL=100 pF
D0 to D7	t <sub>DH6</sub>	Data hold time	0	-	ns	
	t <sub>OH6</sub>	Output disable time	10	50	ns	
	t <sub>ACC6</sub>	Access time	-	85	ns	
Е	t <sub>EW</sub>	Enable pulsewidth	120			
All signals	Tr, Tf	Input rise and fall times		30	ns	

### **Dimming**

The dimming control circuitry on the display allows the user to adjust the luminance from 5 % to 95 % of the maximum brightness.

To control the display luminance, connect a 50 k $\Omega$  variable resistor between ground and the dimming pin (LUMA). The full resistance of 50 k $\Omega$  will result in 95 % of the maximum luminance. Reducing the resistance will reduce the luminance, with resistance of 0  $\Omega$  yielding roughly 5 % of the maximum luminance.

Alternatively an external voltage or current-mode D/A converter may be used to dim the display by sinking a maximum of 250  $\mu$ A for maximum dimming from LUMA to ground. When left open, the luminance will remain at the maximum level.

#### **Table 7. Luminance Control.**

Maximum (No resistor connected): 100 % (Default)				
Maximum (50 k Ω resistor connected): 95 %				
Minimum (0 Ω resistor connected): 5 % maximum				
Open Circuit voltage 4 V nominal				
Sink Current 250 μA max, Vin = 0 V				
Luminance values are measured as a percentage of full On Luminance (with the external resistor disconnected.)				

### **Self-Test Mode**

The display incorporates a self-test mode composed of a 1 x 1 checkerboard and full-on pattern displayed at 240 Hz. Upon power up, the 1 x 1 pattern is displayed for several seconds, then the full-on pattern is displayed continuously. The self-test mode is entered by leaving the SELFTEST pin pulled high. For normal operation the SELFTEST pin must be pulled to a logic low. If the SELFTEST pin is pulled high during normal operation, the display will enter the self-test mode with the all-pixels-on pattern.

## **Power-up Sequence**

No special power-up or video sequencing is required.

### **Optical**

**Table 8. Optical Characteristics.** 

Luminance		
Lon (areal), typ	65 cd/m <sup>2</sup>	@ 120 Hz
	130 cd/m <sup>2</sup>	@ 240 Hz
Lon (areal), min	45 cd/m <sup>2</sup>	@ 120 Hz
l off (one ol) man.	90 cd/m <sup>2</sup>	@ 240 Hz
Loff (areal), max	0.30 cd/m <sup>2</sup>	@ 240 Hz
Non-uniformity		
All pixels fully lit	25 %	Maximum difference between any
		2 of 5 points, using the formula:
		LNU %=[1- (min_lum/max_lum)] x 100 %
Luminance Varia	ation (Temper	rature)
Maximum	±20 %	From 25 °C to operating temp. extremes; all pixels on.
Luminance Varia	ation (Time)	
Maximum	<20 %	10,000 hours at 25 °C ambient; all pixels
		on.
Viewing Angle		
Minimum	>160°	
- IVIII III III III	/10U°	
<b>Contrast Ratio</b>		
500 lux	55:1 @ 120	Hz frame rate; 97:1 @ 240 Hz frame rate
5000 lux	7.1:1 @ 120	Hz frame rate; 13:1 @ 240 Hz frame rate
		<del>-</del>

## **Command Description**

The EL240.128.45 display is driven by the RAiO RA8835A controller. For details on using this controller, refer to the Command Description section of the RA8835 manual titled RA8835 Dot Matrix LCD Controller Specification. This document is on the RAiO website at http://www.raio.com.tw/

#### Required register settings and configuration items

- The module uses one 32kx8 SRAM for all CG and display memory.
- W/S, bit 3 of the P1 byte of the SYSTEM SET instruction, is set to 0 for a single drive panel.
- DR, bit 7 of the P1 byte of the SYSTEM SET instruction, is set to 0 to turn off the additional output cycle of the shift clock
- The recommended SYSTEM.SET parameter values are (P1 through P8) in hex, for a frame rate of 240 Hz: 32, 07, 07, 1D, 23, 7F, 1E, 00.
- P5 must not be less than 23 to guarantee that minimum line period requirement of the display is achieved (32.5 μs)
- The READY flag is high during extra line times, so P6 should be over 7F if the READY flag is used. After the falling edge of the READY flag there is min. 3.5 μs time to end the display memory write cycle.
- Oscillator frequency to RAiO RA8835A is 10 MHz

### **Environmental**

**Table 9. Environmental Characteristics.** 

Temperature				
Operating	-40 °C to +70 °C			
Operating survival	-40 °C to +85 °C			
Non-operating	-50 °C to +105 °C	After 12 hours at -50 °C, display must be at -40 °C for 1 hour prior to power on.		
Humidity				
Operating	to 93 % RH max @ (Non-condensing)	40 °C, per IEC 68-2-3		
Non-operating	to 95 % RH max @	25-55 °C, per IEC 68-2-30 (Condensing)		
Altitude				
Operating/non-operating	0 to 18,000 m per IE	EC 68-2-13		
Vibration				
Operating/non- operating	0.02 g <sup>2</sup> /Hz, 5-500 H each axis, per IEC 6			
Mechanical Shock				
Operating/non- operating	100 g, 6 ms duration (half sine wave), three shocks per surface (6), tested per IEC 68-2-27, Test Ea			
Thermal Shock				
		oom temperature for ~3 min., then related five times.		
Displays are non-op	erating during the tes	ts performed per IEC 68-2-14. Test Na.		

## Reliability

The display MTBF is demonstrated to be greater than 100,000 hours at maximum frame rate with a 90 % confidence level at 25 °C.

## **Safety and EMI Performance**

The display will not inhibit the end product from complying with FCC Part 15 Subpart J, Class B and EN55022 Class B when housed in a suitable enclosure.

The display will be a recognized component under UL1950 by Underwriters Laboratories. The display will not inhibit the end product from complying with CSA C22.2 No. 950 and EN60950.

### **Mechanical Characteristics**

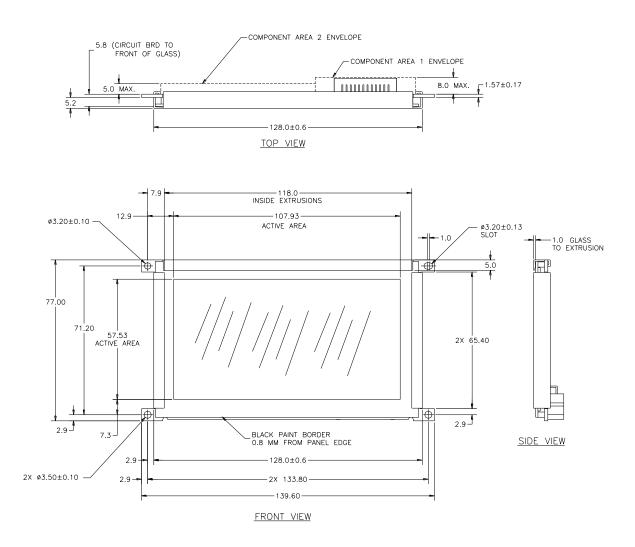
Table 10. Environmental Characteristics.

Display External Dimensions millimeters (inches) without locking connector	width height depth	128.0 (5.04) nominal ~140.0 mm w/ mounting ears 77.0 (3.03) nominal 14.8 (0.59) nominal
with locking connector		
Weight	115 g	(4.1 oz) nominal
Fill Factor	71.3 %	
Display Active Area		
millimeters (inches)	width height diagonal	107.9 (4.25) nominal 57.5 (2.26) nominal 122.3 (4.8) nominal
Pixel Size millimeters (inches)	width height	0.26 (0.01) 0.26 (0.01)
Pixel Pitch millimeters (inches)	horizontal vertical	0.45 (0.018) nominal 0.45 (0.018) nominal

## **Component Envelope**

The component envelope shown in Figure 4 illustrates the distance components extend behind the display. Tall components do not necessarily fill this area. Planar reserves the right to relocate components within the constraints of the component envelope without prior customer notification. For this reason, Planar advises users to design enclosure components to be outside the component envelope.

An air gap of at least 5 mm is recommended to dissipate heat from display components. Device designers will need to consider their specific system requirements to determine the necessary spacing.



Dimensions in are millimeters.

Tolerances unless specified:

.x  $\pm 0.50$  .xx  $\pm 0.25$ 

Figure 5. Display Dimensions.

**Note:** This is not a controlled version of the mechanical drawing. Prior to beginning your design, please contact Planar Applications Engineering for the current detailed drawing.

## **Description of Warranty**

Seller warrants that the Goods will conform to published specifications and be free from defects in material for 12 months from delivery. To the extent that Goods incorporate third-party-owned software, Seller shall pass on Seller's licensor's warranty to Buyer subject to the terms and conditions of Seller's license.

Warranty repairs shall be warranted for the remainder of the original warranty period. Buyer shall report defect claims in writing to Seller immediately upon discovery, and in any event, within the warranty period. Buyer must return Goods to Seller within 30 days of Seller's receipt of a warranty claim notice and only after receiving Seller's Return Goods Authorization. Seller shall, at its sole option, repair or replace the Goods.

If Goods were repaired, altered or modified by persons other than Seller, this warranty is void. Conditions resulting from normal wear and tear and Buyer's failure to properly store, install, operate, handle or maintain the Goods are not within this warranty. Repair or replacement of Goods is Seller's sole obligation and Buyer's exclusive remedy for all claims of defects. If that remedy is adjudicated insufficient, Seller shall refund Buyer's paid price for the Goods and have no other liability to Buyer.

All warranty repairs must be performed at Seller's authorized service center using parts approved by Seller. Buyer shall pay costs of sending Goods to Seller on a warranty claim and Seller shall pay costs of returning Goods to Buyer. The turnaround time on repairs will usually be 30 working days or less. Seller accepts no added liability for additional days for repair or replacement.

If Seller offers technical support relating to the Goods, such support shall neither modify the warranty nor create an obligation of Seller. Buyer is not relying on Seller's skill or judgment to select Goods for Buyer's purposes. Seller's software, if included with Goods, is sold as is, and this warranty is inapplicable to such software.

SELLER DISCLAIMS ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO, IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

## **Ordering Information**

Product	Part Number	Features
EL240.128.45	996-0301-01LF	Standard version
EL240.128.45 CC	996-0301-03LF	Conformal coating

Design and specifications are subject to change without notice.

Planar Systems continues to provide optional, and in many cases custom, features to address the specific customer requirements. Consult Planar Sales for pricing, lead time and minimum quantity requirements.

# **Support and Service**

Planar is a U.S. company based in Beaverton, Oregon and Espoo, Finland, with a world-wide sales distribution network. Full application engineering support and service are available to make the integration of Planar displays as simple and quick as possible for our customers.

**RMA Procedure**: For a *Returned Material Authorization* number, please contact Planar Systems, Inc. with the model number(s) and serial number(s). When returning goods for repair, please include a brief description of the problem, and mark the outside of the shipping container with the RMA number.

#### Planar Systems, Inc.

**Customer Service** 

24x7 Online Technical Support: http://www.planar.com/support

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