

Version : 3.0

<p>TECHNICAL SPECIFICATION</p> <p>MODEL NO. : PA050XSH</p>
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Please contact PVI or its agent for further information

Customer's Confirmation

Customer _____

Date _____

By _____

PVI's Confirmation

Confirmed By Jimmy Chang

Prepared By 李穎銘

Revision History

Rev.	Issued Date	Revised Contents
1.0	Jan.7.2008	New
2.0	March.24.2008	Add Page 23 11.Handling Cautions 11-1 item d)
3.0	Oct.31.2008	Page 5 4. Mechanical Drawing of TFT-LCD Module Add UL Label on outline drawing

TECHNICAL SPECIFICATION

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1. Application

This technical specification applies to 5” color TFT-LCD module , PA050XSH. The applications of the panel are portable DVD, GPS, multimedia applications and others AV system..

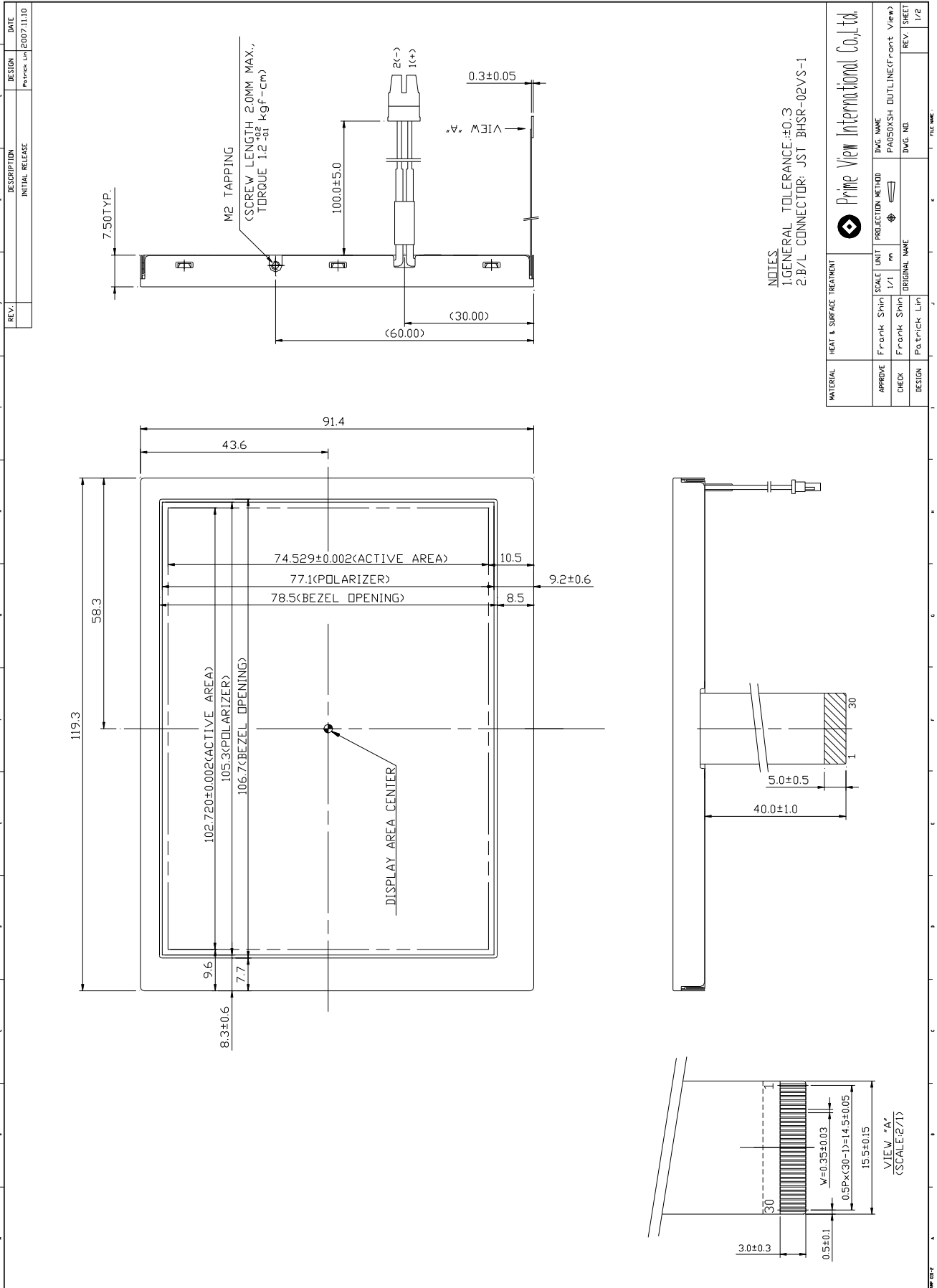
2. Features

- . Compatible with NTSC & PAL system
- . Amorphous silicon TFT LCD panel with LED back-light unit
- . Pixel in stripe configuration
- . Slim and compact
- . Image Reversal : Up/Down and Left/Right

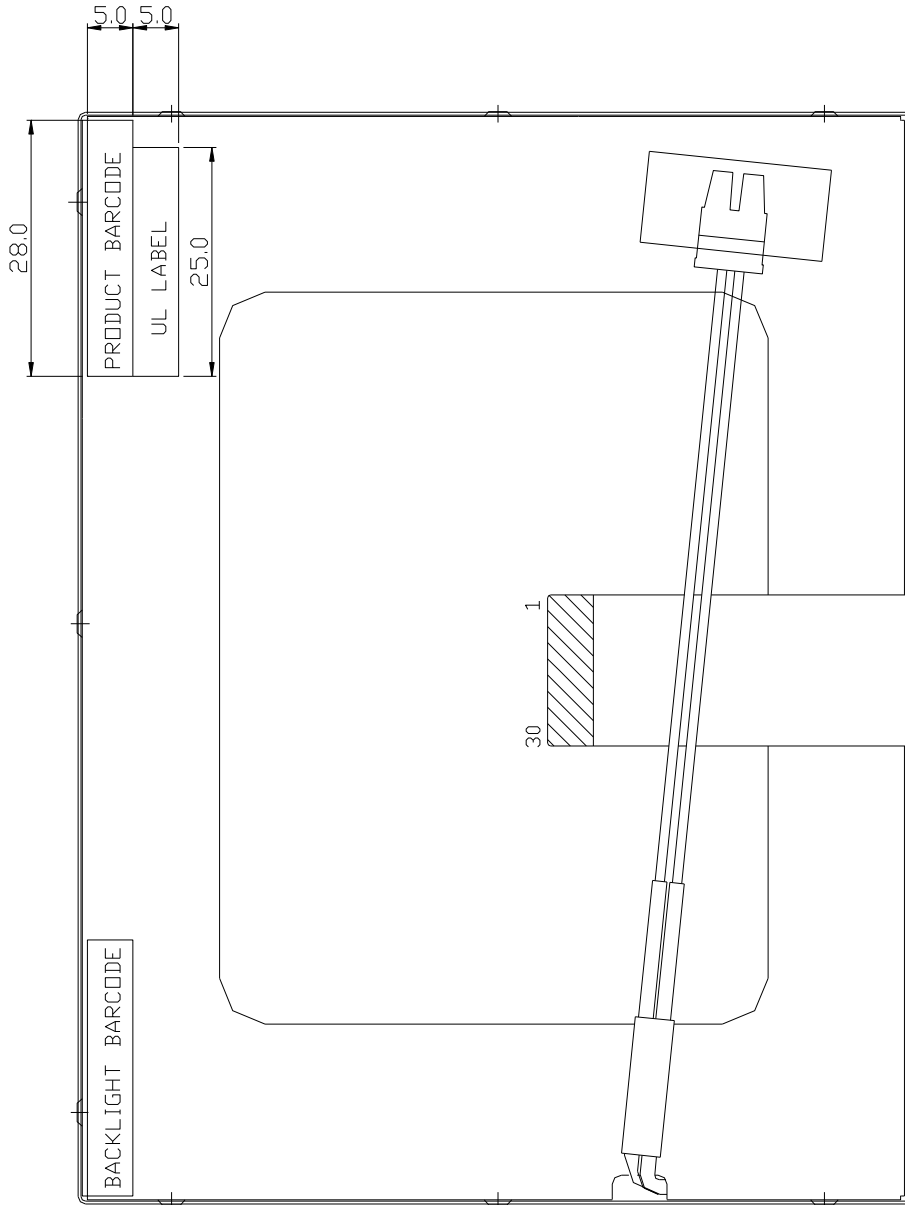
3. Mechanical Specifications

Parameter	Specifications	Unit
Screen Size	5 (diagonal)	inch
Display Format	320x(RGB)x234	dot
Active Area	102.72(H) × 74.529(V)	mm
Pixel Pitch	0.321 (H) × 0.3185 (V)	mm
Pixel Configuration	Stripe	
Back-light	15-LED	
Outline Dimension	119.30(W)× 91.40(H)× 7.50(D)(typ.)	mm
Surface Treatment	Anti – Glare+EWV	
Weight	116±5	g
Display mode	Normally white	
Gray scale inversion direction	6 o'clock [ref to Note 10-1]	

4. Mechanical Drawing of TFT-LCD Module



REV.	DESCRIPTION	DESIGN	DATE
	INITIAL RELEASE	Patrick Lin	2008/09/24



NOTES
 1. GENERAL TOLERANCE: ±0.3
 2. B/L CONNECTOR: JST BHSR-02VS-1

MATERIAL	HEAT & SURFACE TREATMENT	Prime View International Co., Ltd.	
APPROVE	FRANK SHIN	SCALE	UNIT
CHECK	FRANK SHIN	1/1	m
DESIGN	Patrick Lin	PROJECTION METHOD	PROJECTION METHOD
		First Angle	First Angle
		DWG. NAME	PA050XSH - OUTLINE(Back View)
		DWG. NO.	
		REV.	SHEET
			2/2

5. Input / Output Terminals

TFT-LCD Module Connector

FPC Down Connect , 30Pins , Pitch : 0.5 mm

Pin No	Symbol	I/O	Description	Remark
1	DIO1	I/O	Vertical start pulse	Note 5 – 4
2	CPV	I	Shift clock for gate driver	
3	VGL	I	Power for gate driver (AC voltage)	
4	NC	-	No connection	
5	NC	-	No connection	
6	NC	-	No connection	
7	XOE	I	Output enable for gate driver	
8	VSS	-	Ground for digital circuit	
9	VCC	I	Supply voltage for logic control circuit for gate driver	Note 5 – 2
10	NC	-	No connection	
11	VGH	I	Positive power for gate driver	Note 5 – 3
12	NC	-	No connection	
13	U/D	I	Up/Down control for gate driver	Note 5 – 4
14	DIO2	I/O	Vertical start pulse	Note 5 – 4
15	VCOM	I	Common electrode voltage	Note 5 – 1
16	STH1	I/O	Start pulse for source driver	Note 5 – 4
17	VDD1	I	Supply power for digital circuit	Note 5 – 2
18	VSS1	-	Ground for digital circuit	
19	VDD2	I	Supply power for analog circuit	Note 5 – 2
20	VSS2	-	Ground for analog circuit	
21	R/L	I	Left/Right control for source driver	Note 5 – 4
22	VR	I	Video input R	Note 5 – 1
23	VG	I	Video input G	
24	VB	I	Video input B	
25	CPH1	I	Sampling and shift clock for source driver	Note 5 – 5
26	CPH2	I	Sampling and shift clock for source driver	
27	CPH3	I	Sampling and shift clock for source driver	
28	STH2	I/O	Start pulse for source driver	Note 5 – 4
29	OEH	I	Output enable for source driver	
30	NC	-	No connection	

Note 5 – 1 : $V_{COM} = 6V_{PP}$.

Phase of the video signal input and V_{COM}

The relation between these values could refer to 8-1 Operating condition.

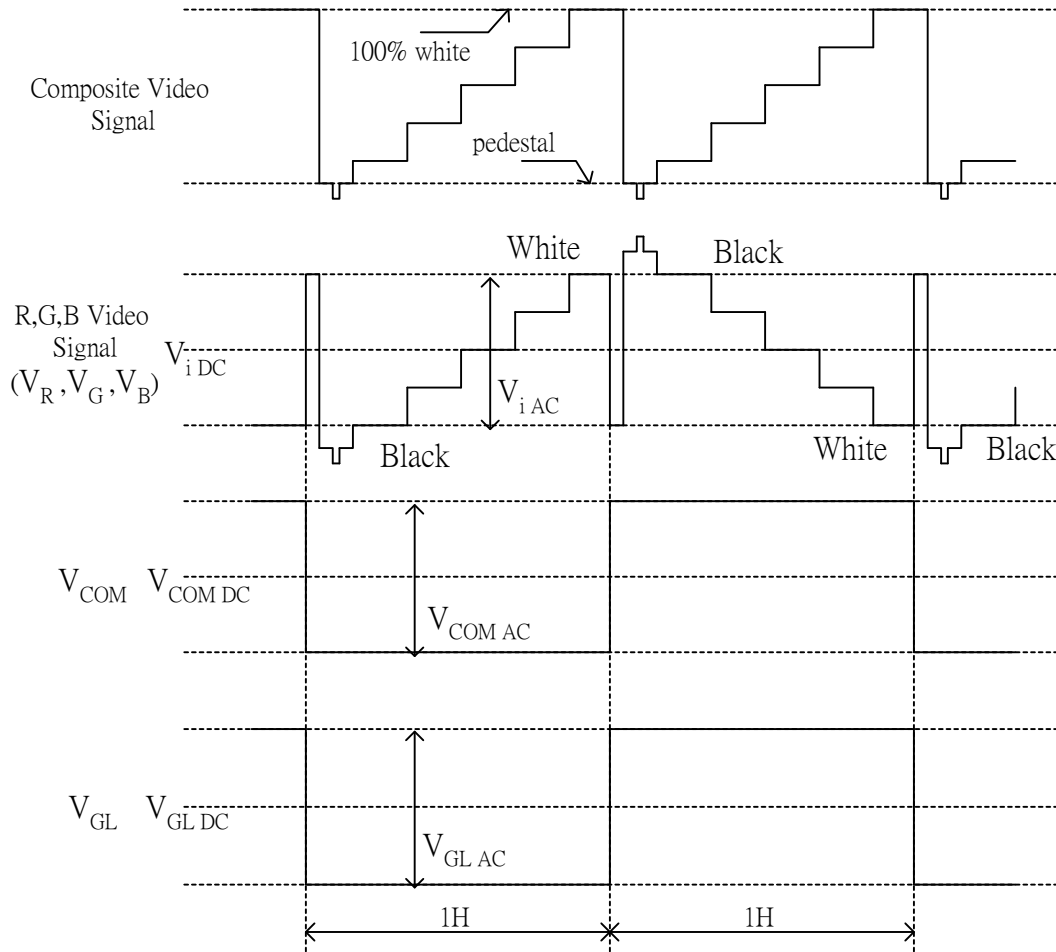


Fig.1

Liquid crystal transmission of the video signal input, V_{COM} and timing

	V_{COM}	
	H Level	L Level
Video Signal Input Maximum	Black	White
Video Signal Input Minimum	White	Black

White : maximum transmission / Black : minimum transmission

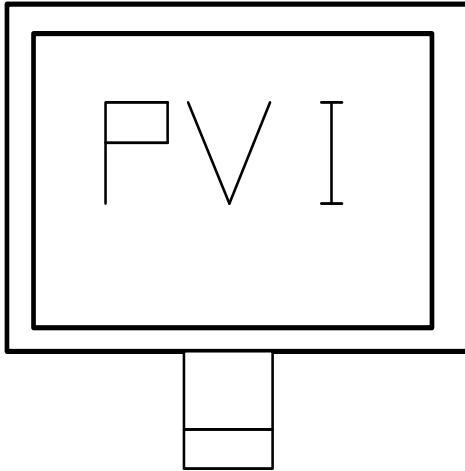
Note 5 – 2 : $V_{DD1}, V_{CC} = +3.3V, V_{DD2} = +5V$ (Typ.)

Note 5 – 3 : $V_{GH} = +17V$ (Typ.).

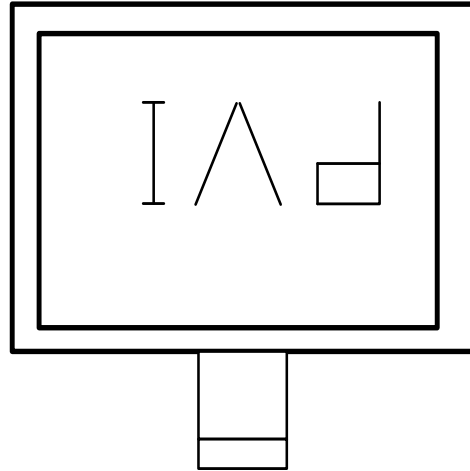
Note 5 – 4 : STH1, STH2 and R/L mode

R/L	STH1	STH2	Remark
High(VDD)	Input	Output	Left to Right
Low(0 Volt.)	Output	Input	Right to Left

U/D (PIN 13) =High R/L (PIN 21) = High



U/D (PIN 13) =Low R/L (PIN 21) =Low

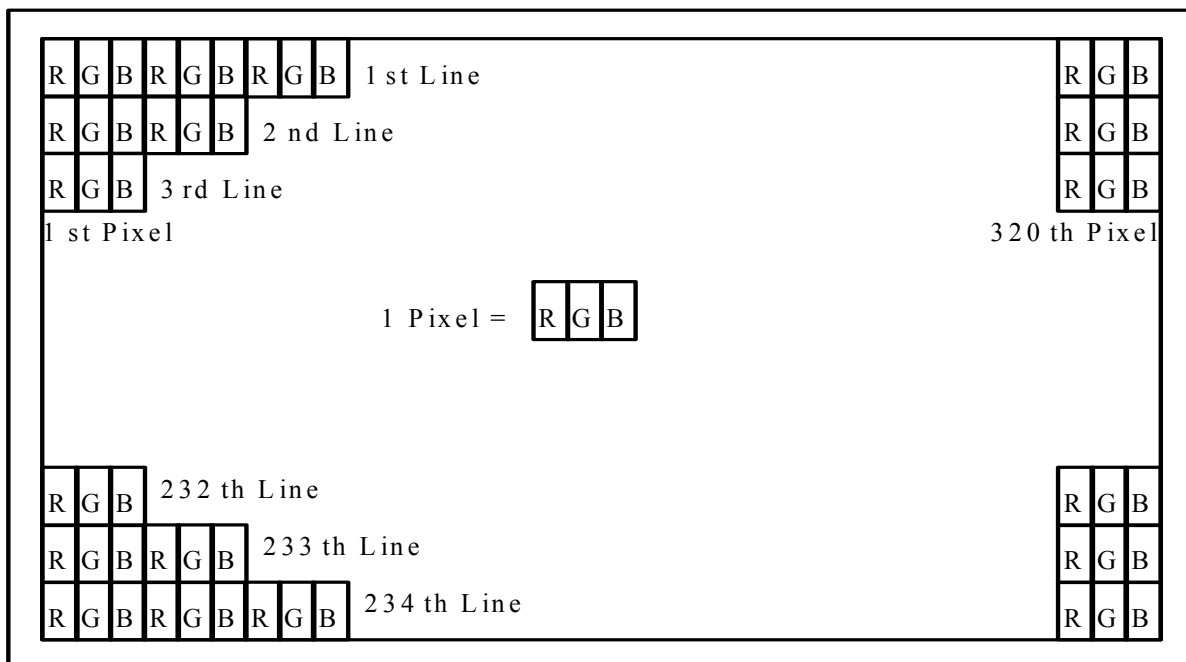


DIO1, DIO2, and U/D mode

U/D	DIO1	DIO2	Remark
High(VDD)	Input	Output	Up to Down
Low(0 Volt.)	Output	Input	Down to Up

Note 5 – 5 : The CPH1 reference Fig.8-1 Sampling clock timing
CPH2 and CPH3 connect GND.

6. Pixel Arrangement and input connector pin NO.



7. Absolute Maximum Ratings :

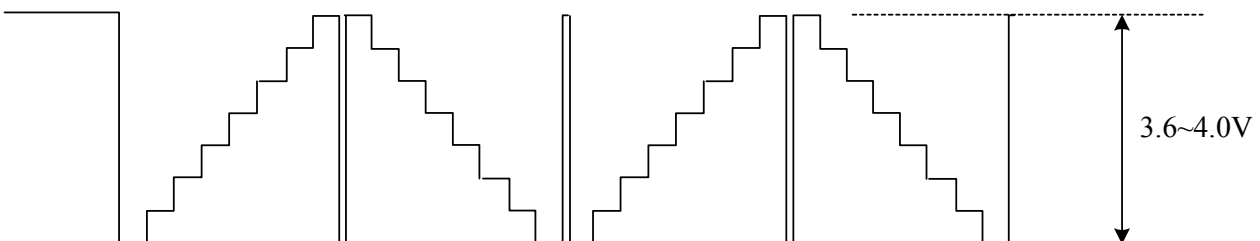
 7-1) The followings are maximum values , which if exceeded, may cause faulty operation or damage to the unit. GND = 0 V , Ta = 25 °C

Parameter	Symbol	MIN.	MAX.	Unit	Remark
Supply Voltage For Source Driver	V _{DD2}	-0.3	+5.8	V	
	V _{DD1}	-0.3	+7.0	V	
Supply Voltage For Gate Driver	V _{CC}	-0.3	+6.0	V	
	V _{GH} -V _{EE}	-0.3	+40.0	V	
	H Level V _{GH}	-0.3	+25.0	V	
	L Level V _{EE}	-16	+0.3	V	
LED Forward Current	I _f	-	25	mA	Each LED At 25°C

8. Electrical Characteristics
8-1) Operating Condition

Parameter		Symbol	MIN.	Typ.	MAX.	Unit	Remark
Supply Voltage For Source Driver	Analog	V _{DD2}	+4.5	+5.0	+5.5	V	
	Logic	V _{DD1}	+3.0	+3.3	+3.6	V	Depend on T/C signal voltage
+4.5			+5.0	+5.5	V		
Supply Voltage For Gate Driver	V _{GH}		+15	+17	+19	V	
	V _{GL DC}		-13	-12	-11	V	DC Component of V _{GL}
	V _{GL AC}		-	+6.0	-	V _{P-P}	AC Component of V _{GL}
	Logic	V _{CC}	+3.0	+3.3	+3.6	V	Depend on T/C signal voltage
+4.5			+5.0	+5.5	V		
Analog Signal input Level (V _R , V _G , V _B)	V _{IAC}		-	+3.6	+4.0	V	Note 8-1
	V _{IDC}		-	+2.5	-	V	
Digital input voltage	H level	V _{IH}	0.7 V _{DD1}	-	V _{DD1}	V	
	L level	V _{IL}	-0.3	-	0.3 V _{DD1}	V	
Digital output voltage	H level	V _{OH}	0.7 V _{DD1}	-	V _{DD1}	V	
	L level	V _{OL}	-0.3	-	0.3 V _{DD1}	V	
V _{COM}	V _{COM AC}		-	+6.0	-	V _{P-P}	AC Component of V _{COM}
	V _{COM DC}		-	2.1	-	V	DC Component of V _{COM} Note 8-2

Note 8-1: Both NTSC and PAL system Video Signal input waveform is based on 8 steps gray scale.



PA050XSH

Note 8-2 : PVI strongly suggests that the V_{COMDC} level shall be adjustable , and the adjustable level range is $2.1V \pm 1V$, every module's V_{COMDC} level shall be carefully adjusted to show a best image performance.

8-2) Current Consumption (GND=0V)

$T_a = 25^\circ C$

Parameter	Symbol	Condition	Min.	Typ.	Max.	Unit	Remark
Current for Driver	I_{GH}	$V_{GH} = +17V$	-	0.1	0.3	mA	
	I_{GL}	$V_{GL} = -12V$	-	0.1	0.3	mA	V_{GL} center voltage
	I_{CC}	$V_{CC} = +3.3V$	-	0.1	0.3	mA	
	I_{DD1}	$V_{DD1} = +3.3V$	-	0.6	1.2	mA	
	I_{DD2}	$V_{DD2} = 5V$	-	3.7	7.4	mA	

8-3) Backlight driving & Power Consumption

Pin No	Symbol	Description	Remark
1	+	Input terminal (Anode)	Red
2	-	Input terminal (Cathode)	Black

$T_a = 25^\circ C$

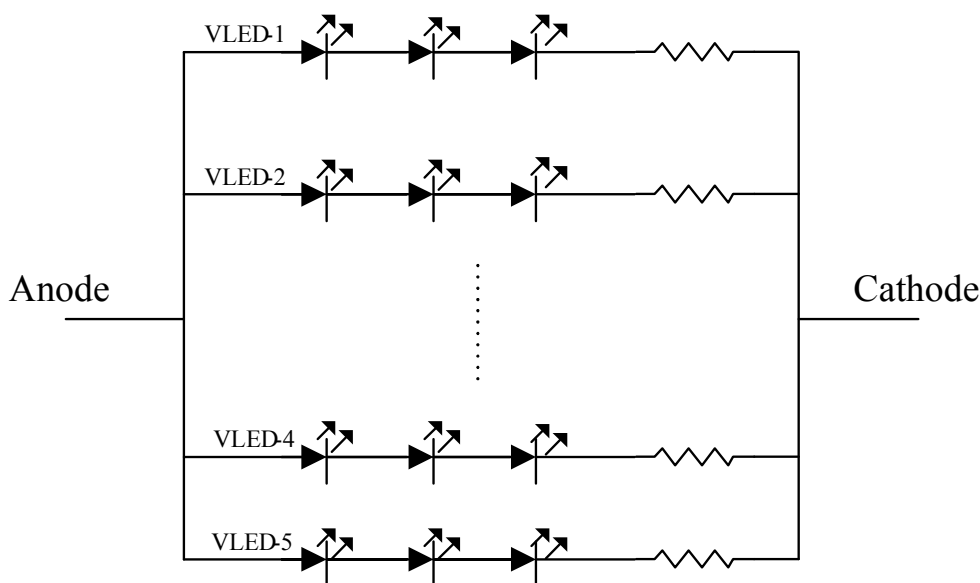
Parameter	Symbol	Min	TYP	MAX	Unit	Remark
Supply voltage of LED backlight	V_{LED}	-	-	11	V	Note 8-3
Supply current of LED backlight	I_{LED}	18	20	22	mA	Note 8-4
Backlight Power Consumption	P_{LED}	-	-	1.1	W	Note 8-3, Note 8-5

Note 8-3 : $I_{LED} = 20mA$, constant current

Note 8-4 : The LED driving condition is defined for each LED module. (3 LED Serial)

Input current = $20mA * 5 = 100mA$

Note 8-5 : $P_{LED} = V_{LED-1} * I_{LED-1} + V_{LED-2} * I_{LED-2} + \dots + V_{LED-4} * I_{LED-4} + V_{LED-5} * I_{LED-5}$



Power Consumption

 $T_a = 25\text{ }^{\circ}\text{C}$

Parameter	Symbol	Conditions	TYP.	Unit	Remark
LCD Panel Power Consumption	-	-	23.71	mW	Note 8-5
LED B/L Power Consumption	-	-	1.1	W	Note 8-6
Total Power Consumption	-	-	1.12	W	

Note 8-5 : The power consumption for backlight is not included.

Note 8-6 : LED backlight power consumption is calculated by $I_L \times V_L$.

8-4) Input / Output Connector

- Backlight Connector
JST BHSR-02VS-1,
Pin No. : 2
Pitch : 3.5 mm

8-5) Timing Characteristics of Input Signals

Characteristics	Symbol	Min.	Typ.	Max.	Unit	Remark
Rising time	t_r	-	-	10	ns	
Falling time	t_f	-	-	10	ns	
High and low level pulse width	t_{CPH}	147	156	166	ns	CPH1
CPH pulse duty	t_{CWH}	30	50	70	%	CPH1
STH setup time	t_{SUH}	20	-	-	ns	STH1,STH2
STH hold time	t_{HDH}	20	-	-	ns	STH1,STH2
STH pulse width	t_{STH}	-	1	-	t_{CPH}	STH1,STH2
STH period	t_H	61.5	63.5	65.5	$\mu\text{ s}$	STH1,STH2
OEH pulse width	t_{OEH}	-	1.6	-	$\mu\text{ s}$	OEH
Sample and hold disable time	t_{DIS1}	-	4.4	-	$\mu\text{ s}$	
OEV pulse width	t_{OEV}	-	12	-	$\mu\text{ s}$	XOE
CKV pulse width	t_{CKV}	-	32	-	$\mu\text{ s}$	CPV
Clean enable time	t_{DIS2}	-	6	-	$\mu\text{ s}$	
Horizontal display timing range	t_{DH}	-	960	-	$t_{CPH}/3$	
STV setup time	t_{SUV}	400	-	-	ns	DIO1,DIO2
STV hold time	t_{HDV}	400	-	-	ns	DIO1,DIO2
STV pulse width	t_{STV}	-	-	1	t_H	DIO1,DIO2
Horizontal lines per field	t_v	256	262	268	t_H	
Vertical display start	t_{SV}		3	-	t_H	
Vertical display timing range	t_{DV}		234	-	t_H	
VCOM rising time	t_{rCOM}		-	5	$\mu\text{ s}$	
VCOM falling time	t_{fCOM}		-	5	$\mu\text{ s}$	
VCOM delay time	t_{DCOM}		-	3	$\mu\text{ s}$	
RGB delay time	t_{DRGB}		-	1	$\mu\text{ s}$	

8 -6) Signal Timing Waveforms

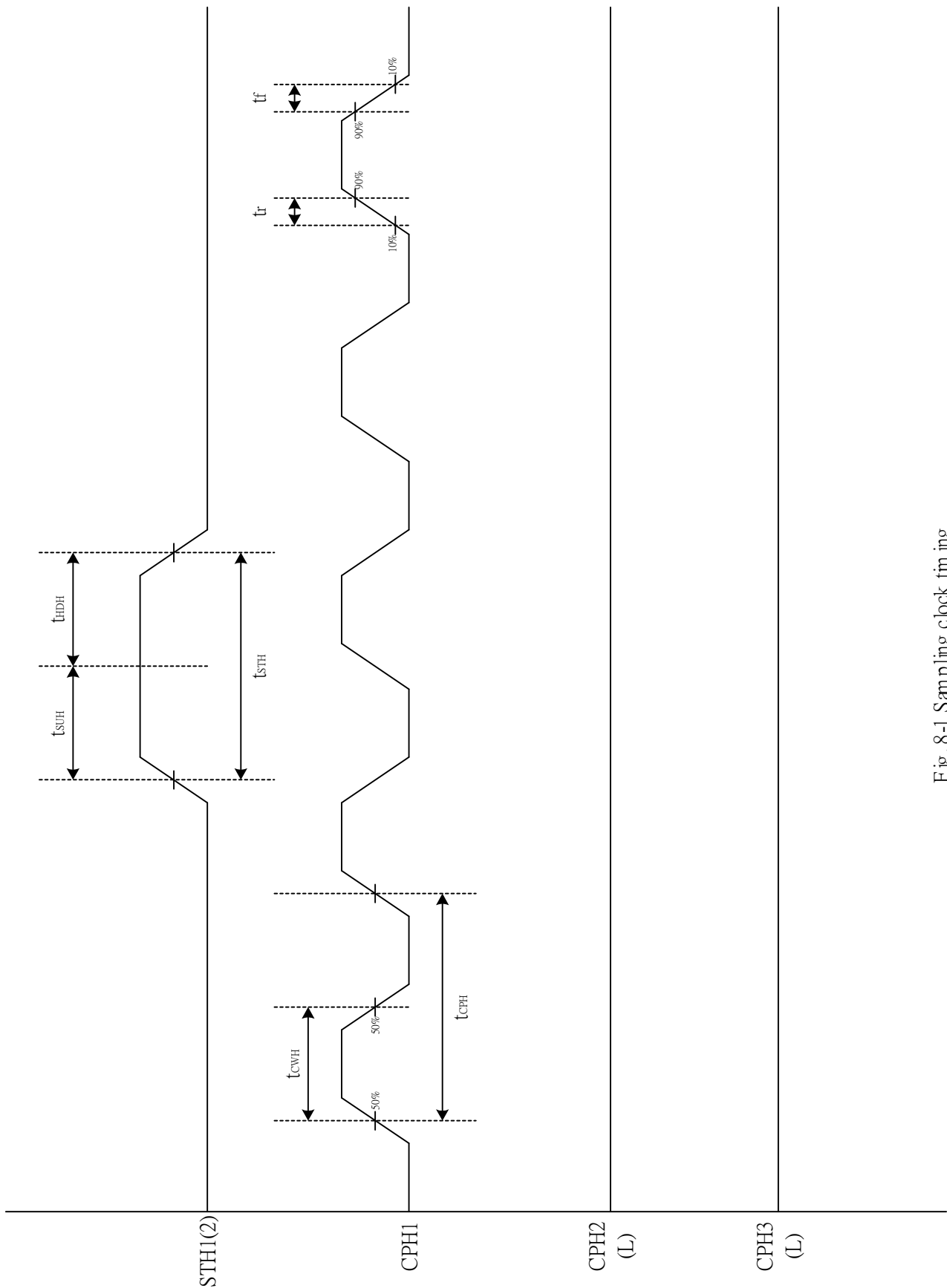


Fig. 8-1 Sampling clock timing

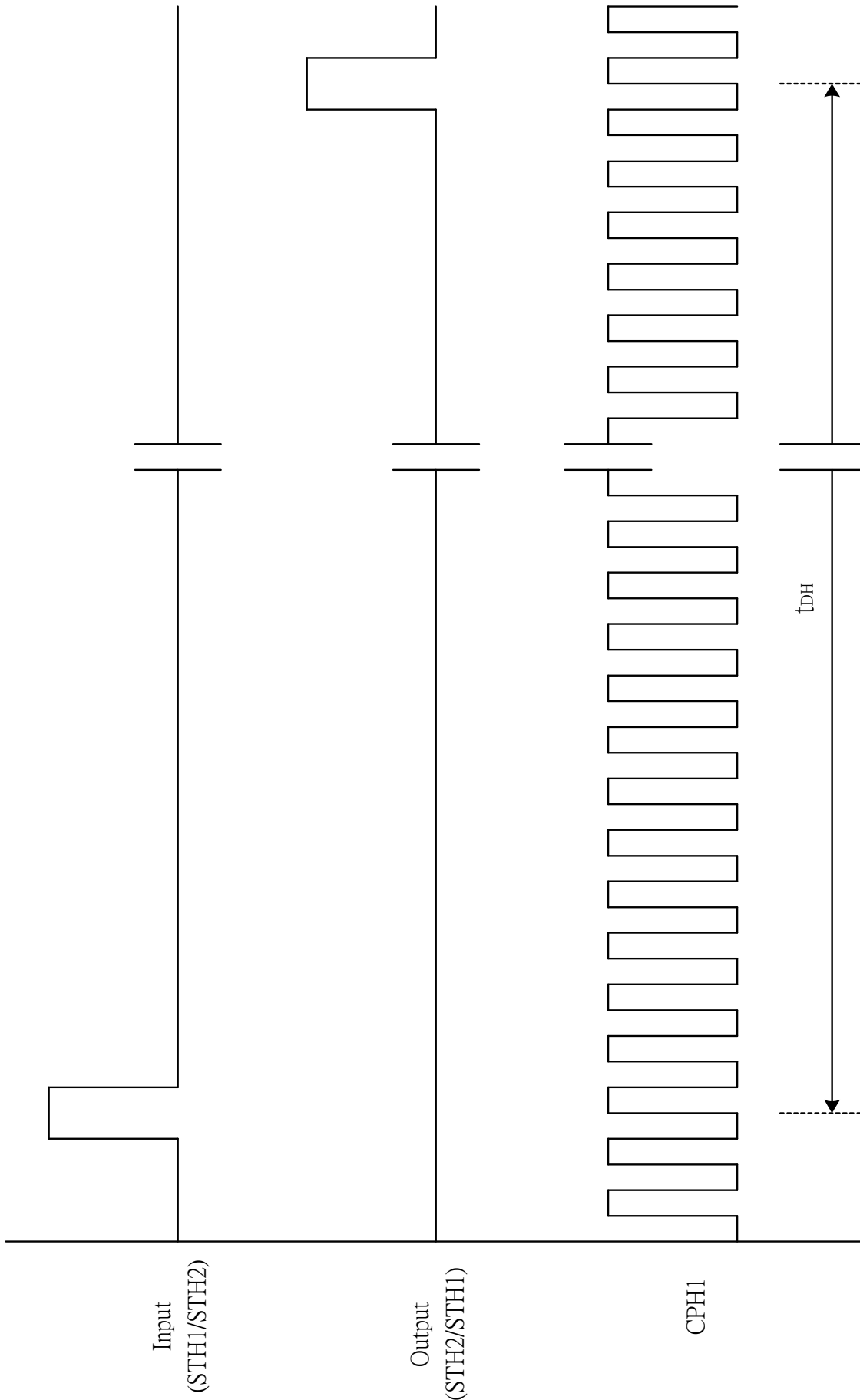


Fig. 8-2 Horizontal display timing range

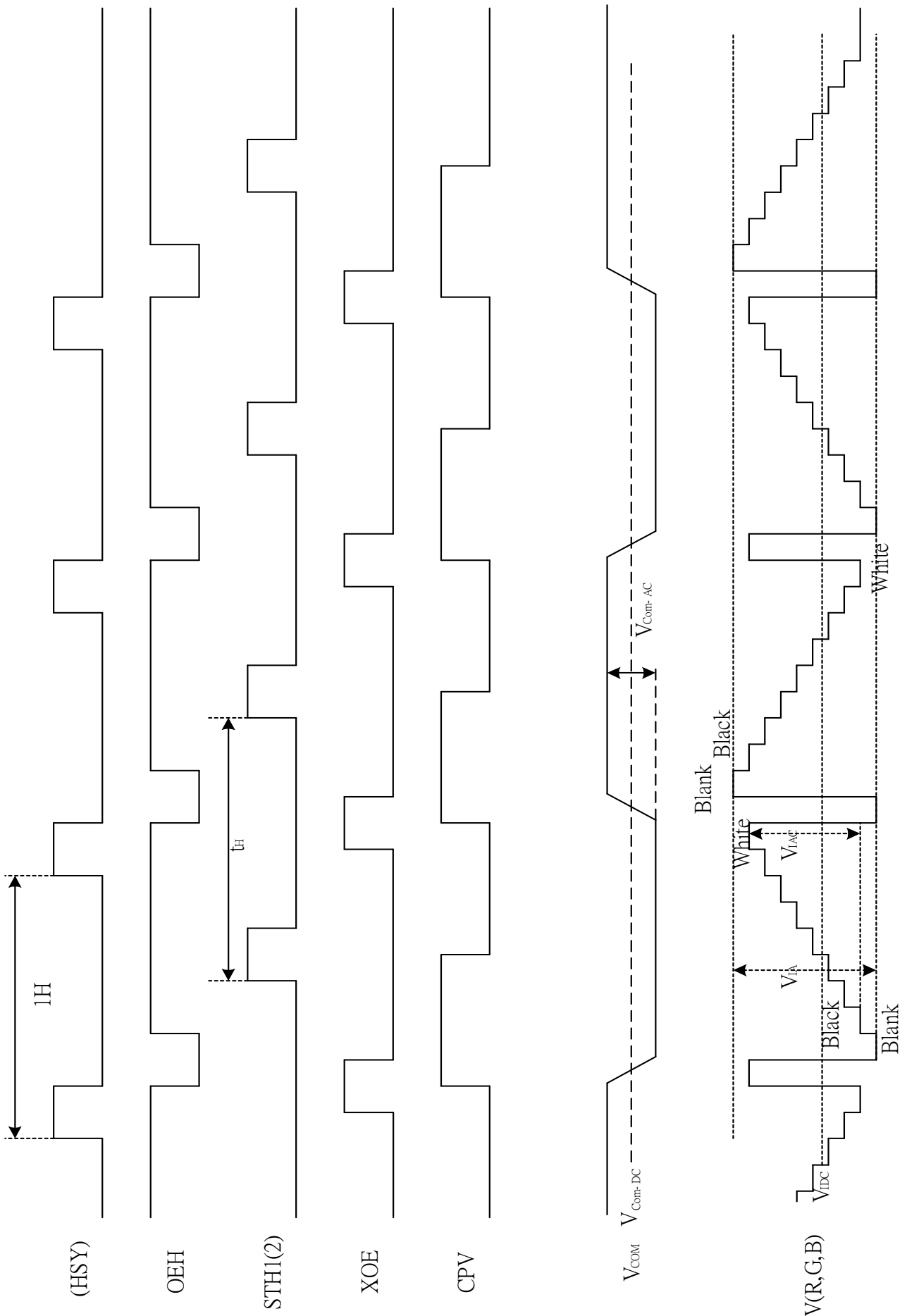
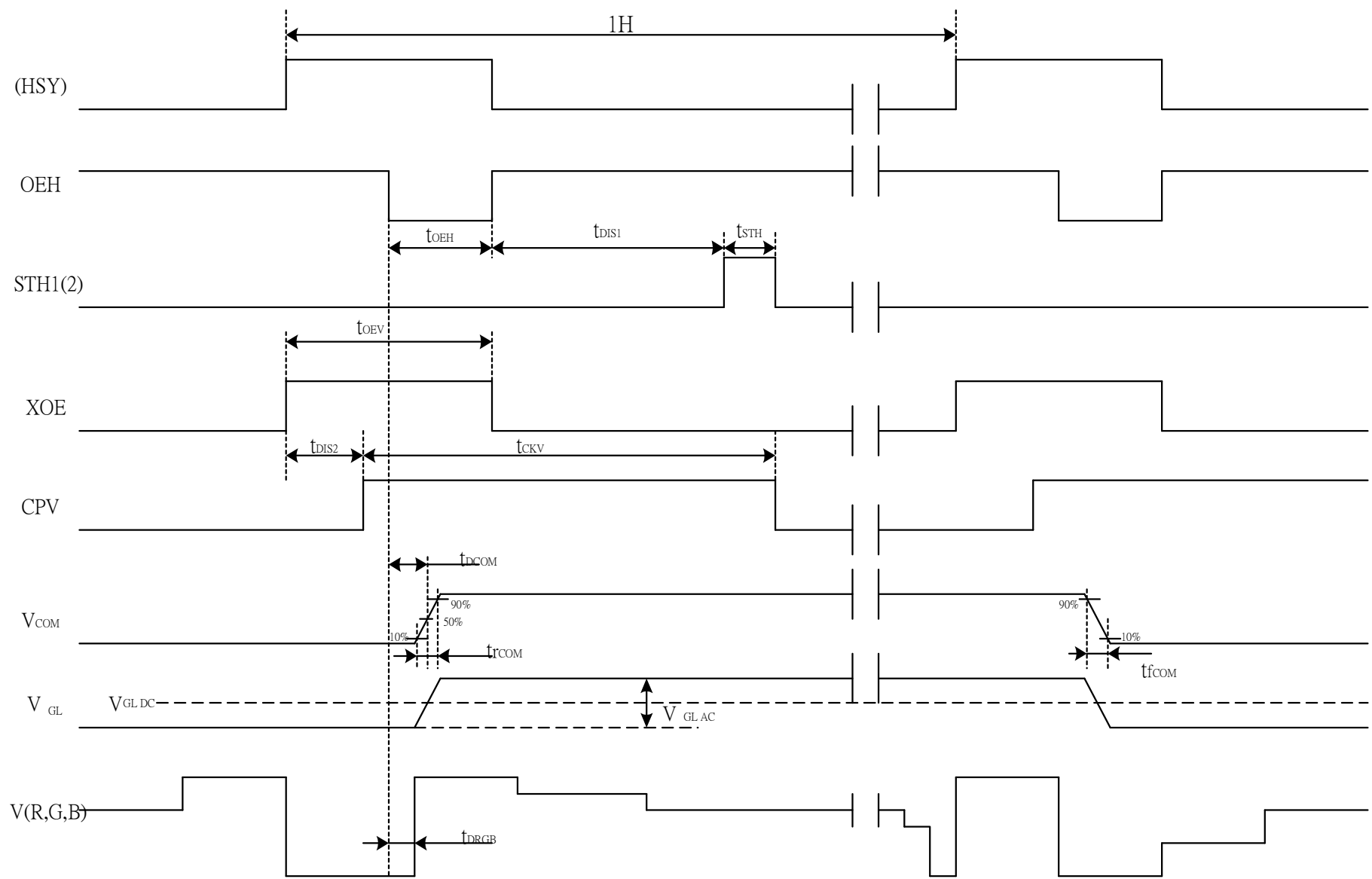


Fig. 8-3 (a) Horizontal timing



Note : The falling edge of OEV should be synchronized with the falling edge of OEH

Fig. 8-3 (b) Detail horizontal timing

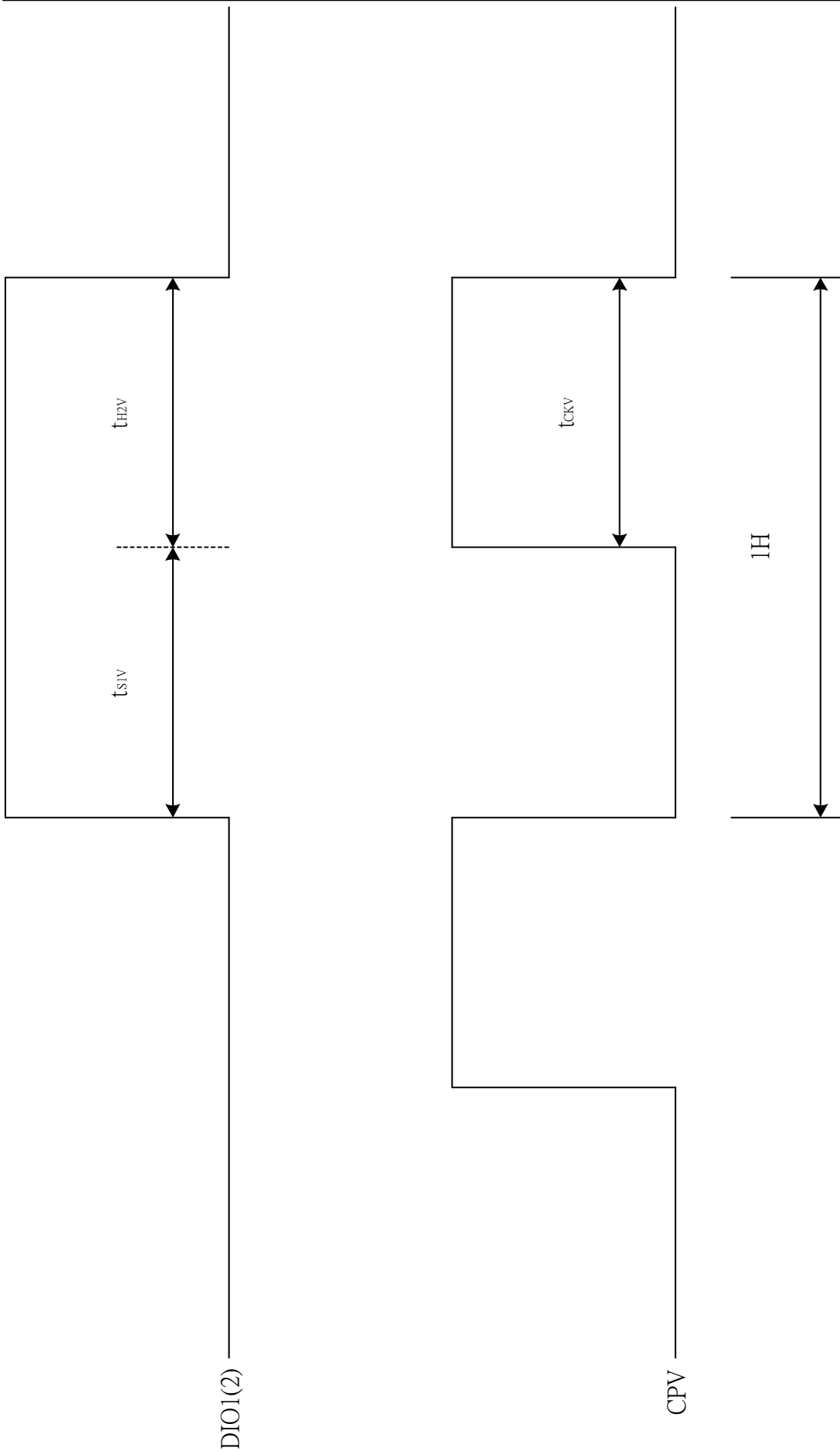


Fig. 8-4 Vertical shift clock timing

Vertical timing (From up to down)

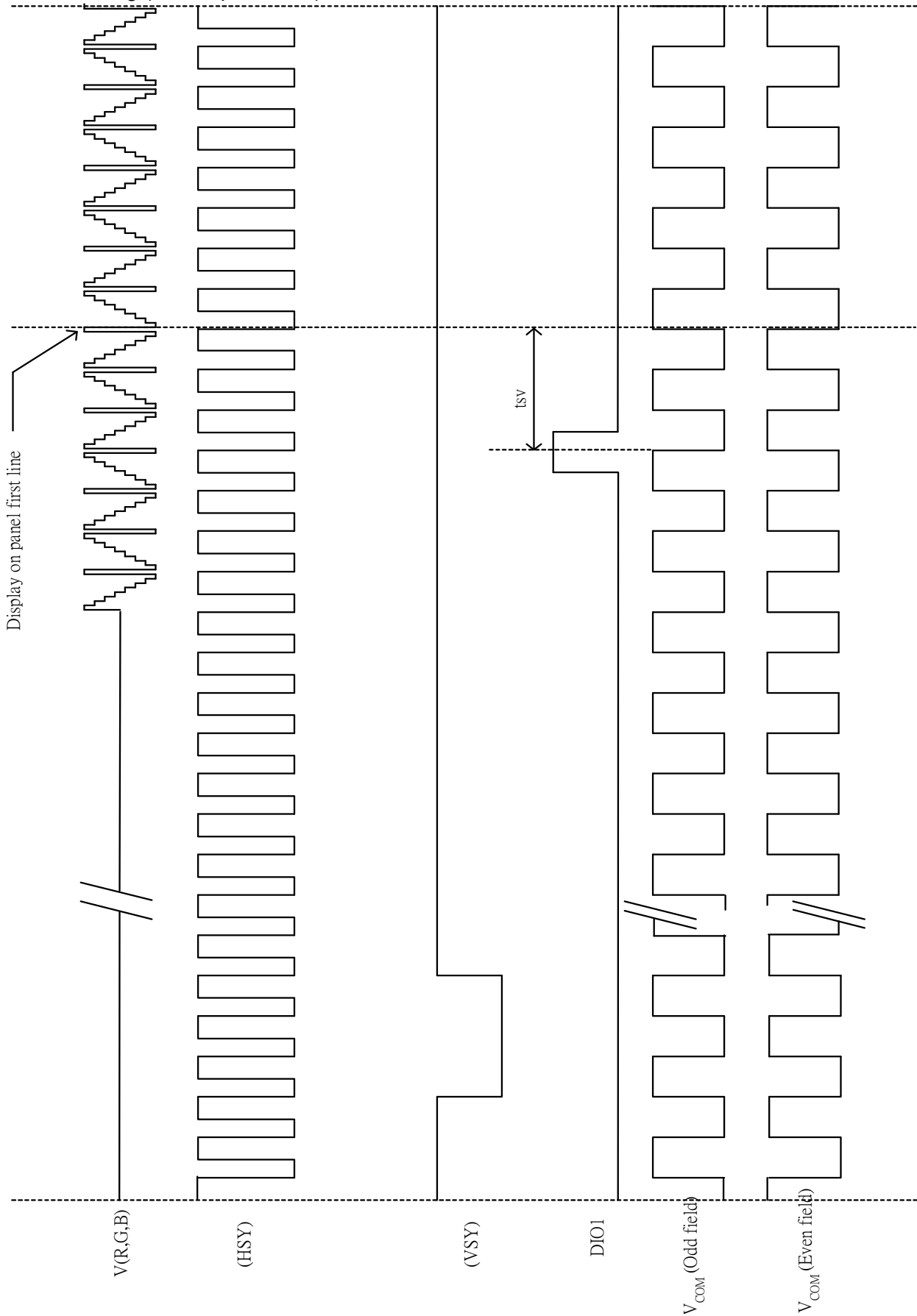


Fig. 8-5 (a) Vertical timing (From Up to Down)

Vertical timing (From down to up)

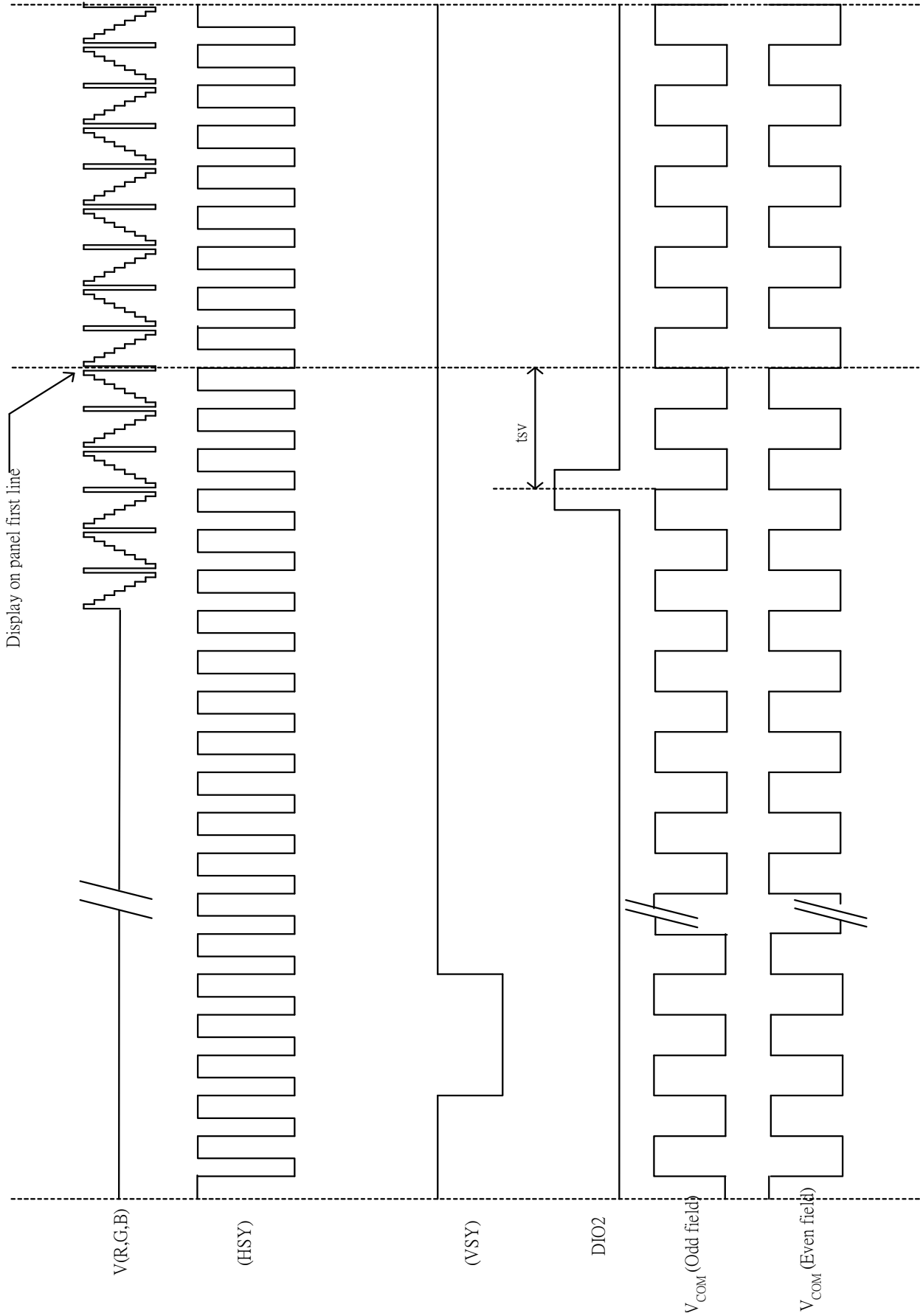
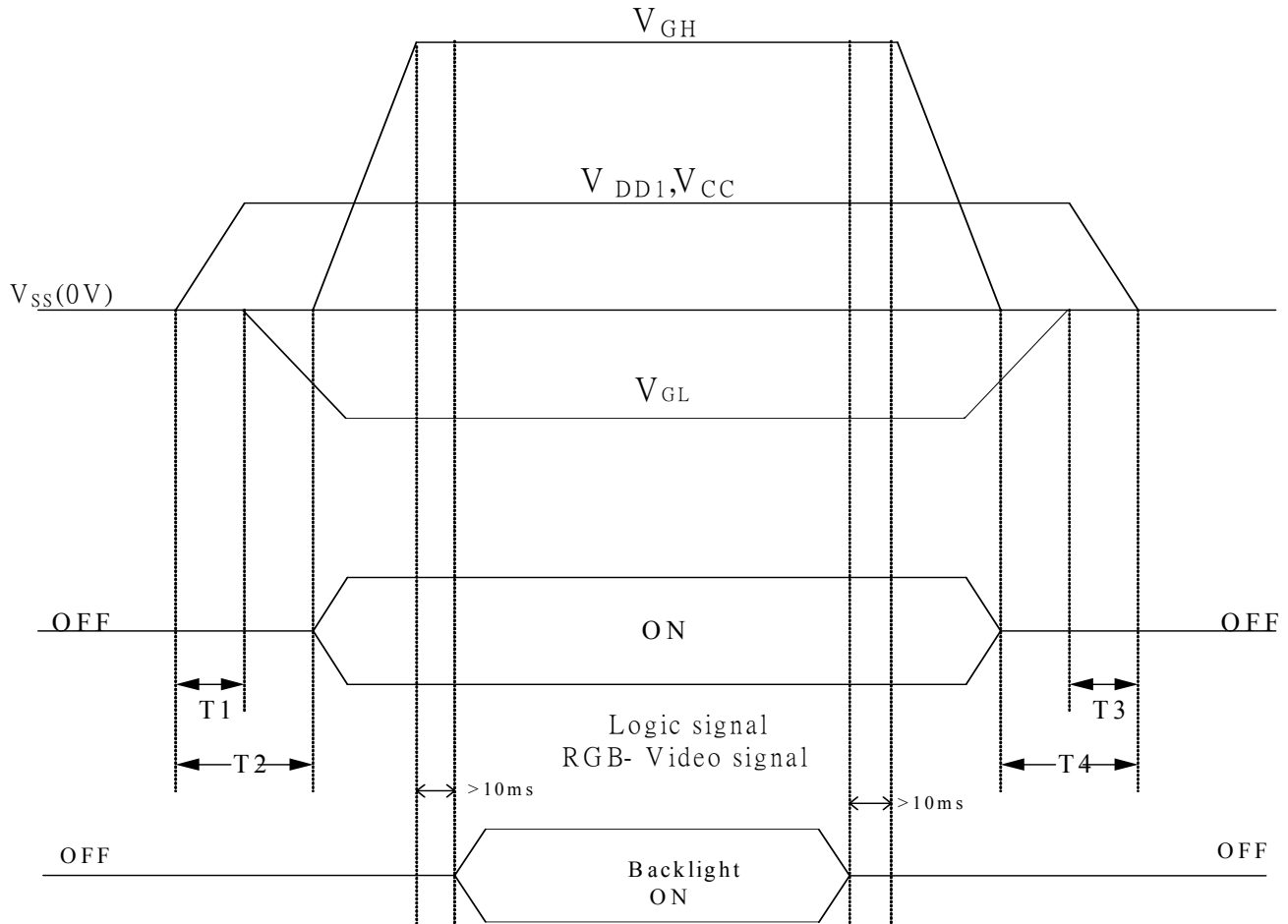


Fig. 8-5 (b) Vertical timing (From Down to Up)

9. Power On Sequence



- 1) $10\text{ms} \leq T1 < T2$
- 2) $0\text{ms} < T3 \leq T4 \leq 10\text{ms}$

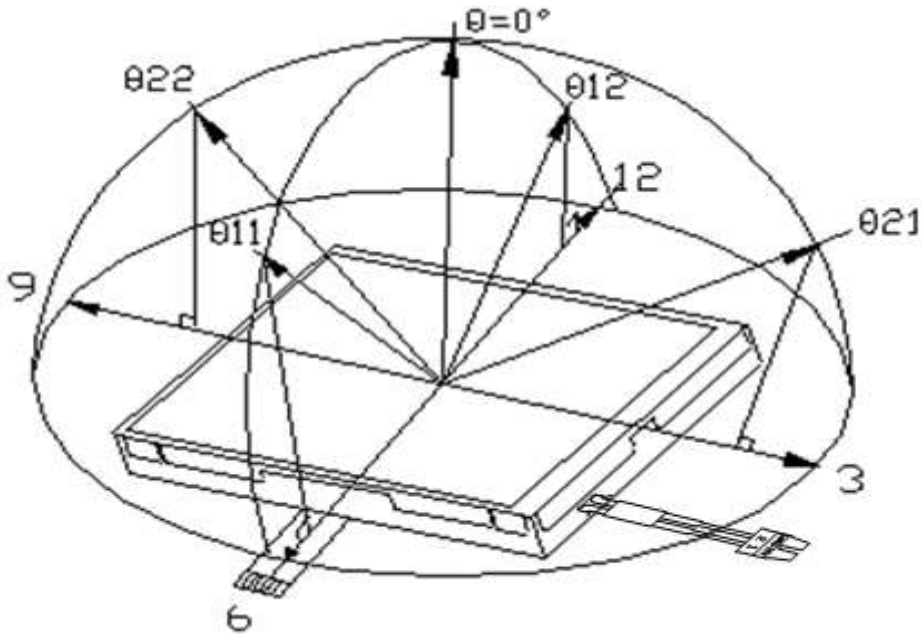
10. Optical Characteristics

10-1) Specification:

T_a = 25°C

Parameter	Symbol	Condition	MIN.	TYP.	MAX.	Unit	Remarks	
Viewing Angle	Horizontal	$\theta 21, \theta 22$	CR ≥ 10	65	70	---	deg	Note 10-1
	Vertical	$\theta 11$		55	60	---	deg	Note 10-1
		$\theta 12$		35	40	---	deg	Note 10-1
Contrast Ratio	CR	At optimized Viewing angle	200	400	---		Note 10-2	
Response time	Rise	Tr	$\theta = 0^\circ$	---	15	30	ms	Note 10-4
	Fall	Tf		---	30	50	ms	
Uniformity	U	-	75	80	---	%	Note 10-5	
Brightness	L	-	200	250	---	cd/m ²	Note 10-3	
White	x	$\theta = 0^\circ$	0.27	0.31	0.35		Note 10-3	
Chromaticity	y	$\theta = 0^\circ$	0.30	0.34	0.38			
LED Life Time	-	+25°C	20000	30000	-	Hr	Note 10-6	

Note 10-1 : The definitions of viewing angles



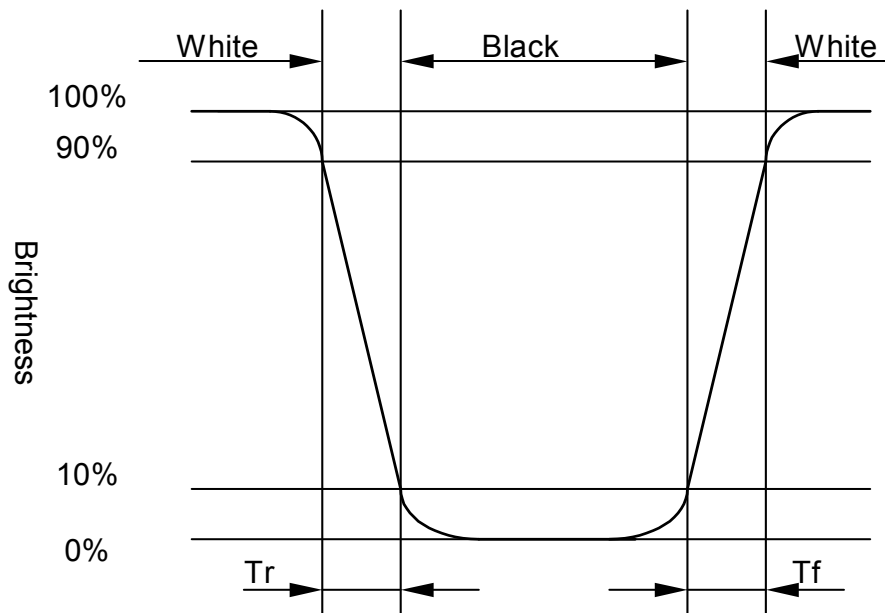
Note 10-2 : $CR = \frac{\text{Luminance when Testing point is White}}{\text{Luminance when Testing point is Black}}$

(Testing configuration see 10-2)

Contrast Ratio is measured in optimum common electrode voltage.

Note 10-3 : Topcon BM-7(fast) luminance meter 1° field of view is used in the testing (after 20~30 minutes operation). LED Current 100mA

Note 10-4 : The definition of response time :



Note 10-5: The uniformity of LCD is defined as

$$U = \frac{\text{The Minimum Brightness of the 9 testing Points}}{\text{The Maximum Brightness of the 9 testing Points}}$$

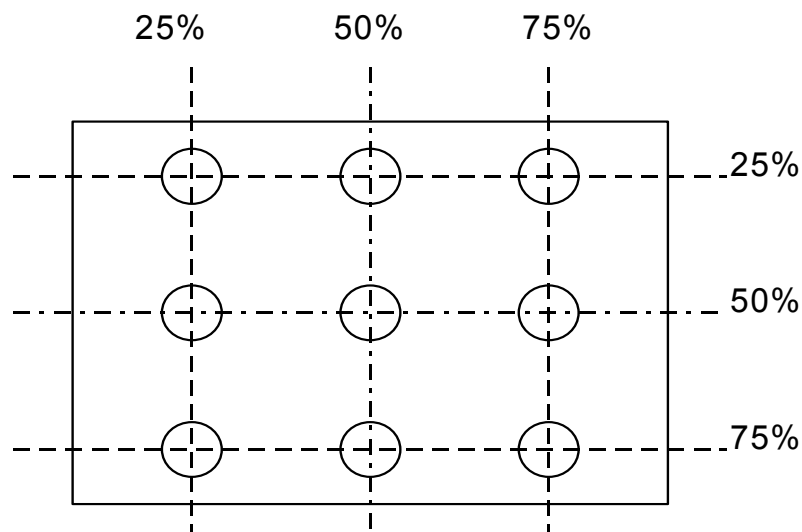
Luminance meter : BM-5A or BM-7 fast(TOPCON)

Measurement distance : 500 mm +/- 50 mm

Ambient illumination : < 1 Lux

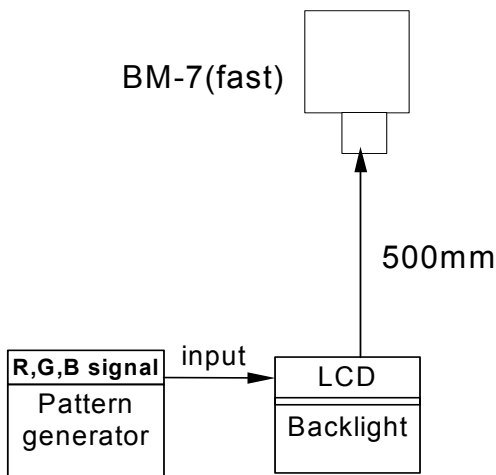
Measuring direction : Perpendicular to the surface of module

The test pattern is white (Gray Level 63).



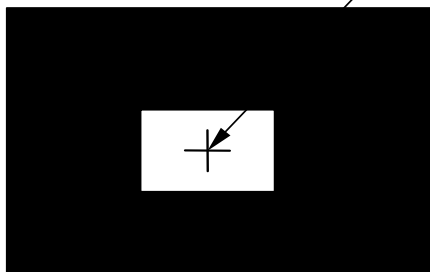
Note 10-6: The “LED Life time “ is defined as the module brightness decrease to 50% original Brightness that the ambient temperature is 25°C and $I_{LED} = 100mA(20mA \times 5)$.

10-2) Testing configuration

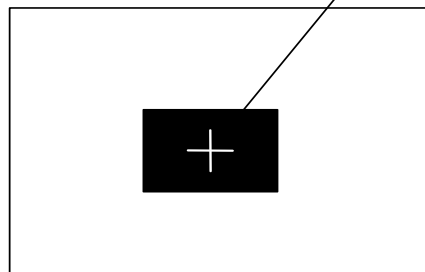


Caution: 1. Environmental illumination ≤ 1 lux
 2. Before test CR, Vcom voltage must be adjusted carefully to get the best CR.

- LCD Display Testing Point
- Testing Point

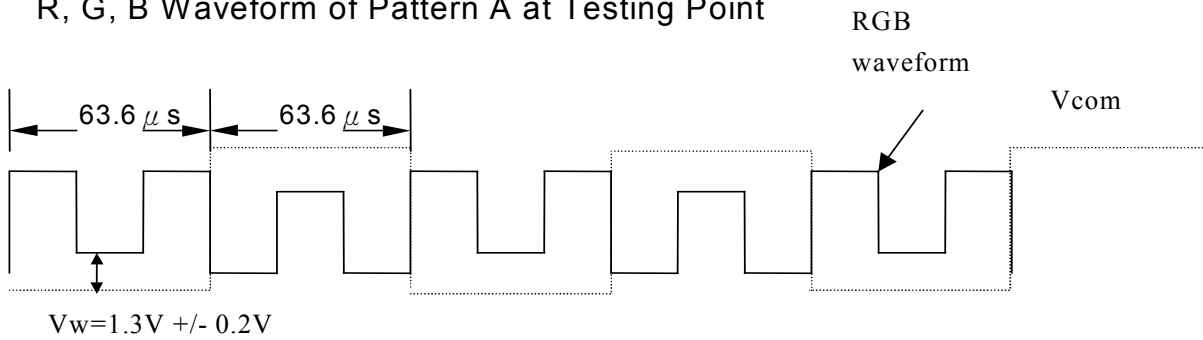


Pattern A

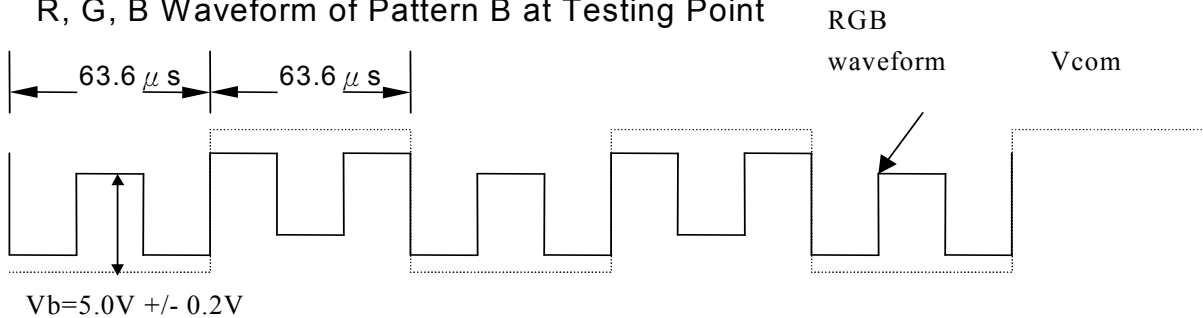


Pattern B

- R, G, B Waveform of Pattern A at Testing Point



- R, G, B Waveform of Pattern B at Testing Point



11. Handling Cautions

11-1) Mounting of module

- a) Please power off the module when you connect the input/output connector.
- b) Polarizer which is made of soft material and susceptible to flaw must be handled carefully.
- c) Protective film (Laminator) is applied on surface to protect it against scratches and dirt.
- d) Please following the tear off direction as figure 11-1 to remove the protective film as slowly as possible, so that electrostatic charge can be minimized.

11-2) Precautions in mounting

- a) When metal part of the TFT-LCD module (shielding lid and rear case) is soiled, wipe it with soft dry cloth.
- b) Wipe off water drops or finger grease immediately. Long contact with water may cause discoloration or spots.
- c) TFT-LCD module uses glass which breaks or cracks easily if dropped or bumped on hard surface. Please handle with care.
- d) Since CMOS LSI is used in the module. So take care of static electricity and earth yourself when handling.

11-3) Adjusting module

- a) Adjusting volumes on the rear face of the module have been set optimally before shipment.
- b) Therefore, do not change any adjusted values. If adjusted values are changed, the specifications described may not be satisfied.

11-4) Others

- a) Do not expose the module to direct sunlight or intensive ultraviolet rays for many hours.
- b) Store the module at a room temperature place.
- c) The voltage of beginning electric discharge may over the normal voltage because of leakage current from approach conductor by to draw lump read lead line around.
- d) If LCD panel breaks, it is possibly that the liquid crystal escapes from the panel. Avoid putting it into eyes or mouth. When liquid crystal sticks on hands, clothes or feet. Wash it out immediately with soap.
- e) Observe all other precautionary requirements in handling general electronic components.
- f) Please adjust the voltage of common electrode as material of attachment by 1 module.

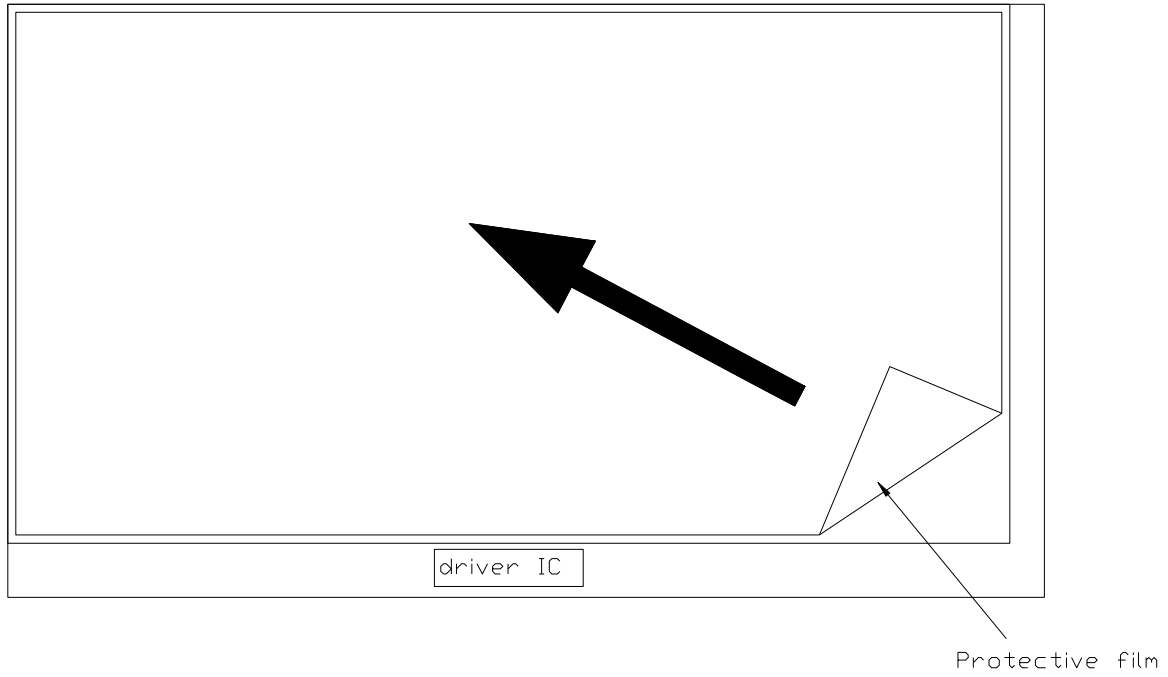


Figure 11-1 the way to peel off protective film

12. Reliability Test

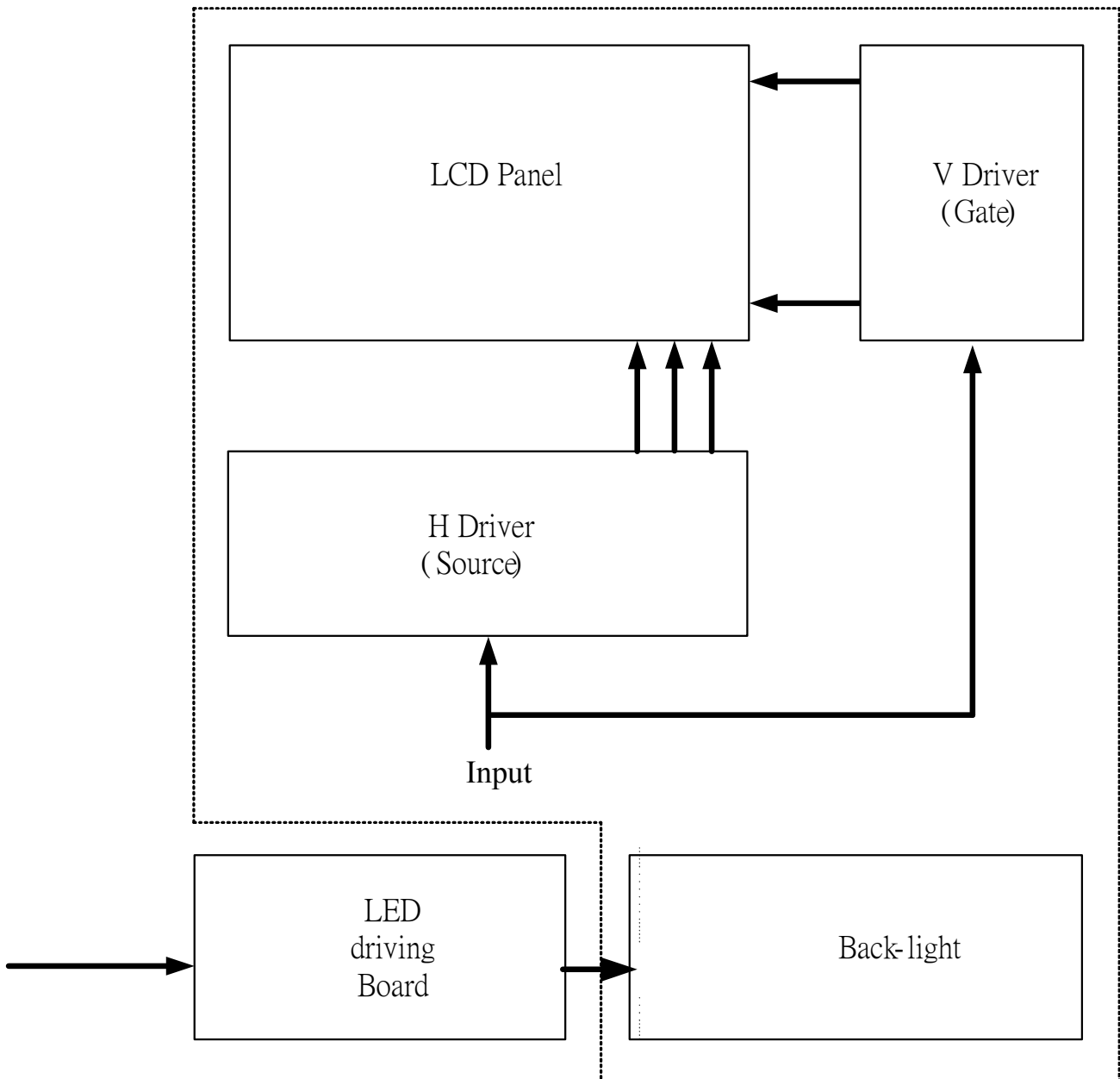
No	Test Item	Test Condition
1	High Temperature Storage Test	Ta = +80°C, 240 hrs
2	Low Temperature Storage Test	Ta = -30°C, 240 hrs
3	High Temperature Operation Test	Ta = +70°C, 240 hrs
4	Low Temperature Operation Test	Ta = -20°C, 240 hrs
5	High Temperature & High Humidity Operation Test	Ta = +60°C, 90%RH, 240 hrs
6	Thermal Cycling Test (non-operating)	-25°C → +70°C, 200 Cycles 30 min 30 min
7	Vibration Test (non-operating)	Frequency : 10 ~ 55 Hz Amplitude : 1.5 mm Sweep time: 11 mins Test Period : 6 Cycles for each direction of X, Y, Z
8	Shock Test (non-operating)	100G, 6ms Direction : ±X, ±Y, ±Z Cycle : 3 times
9	Electrostatic Discharge Test (non-operating)	200pF, 0Ω ±200V 1 time / each terminal

Ta: ambient temperature

[Criteria]

In the standard conditions, there is not display function NG issue occurred. (including :line defect ,no image) All the cosmetic specification is judged before the reliability stress

13. Block Diagram



14. Packing

ZONE	REV.	DOCUMENT NO.	DESCRIPTION	DATE	REV.BY																									
<p>NOTE:</p> <p>1.Q'TY: 40 pcs panel/carton. 2.Dimension: 530*295*230mm 3.Weight: 8 Kg</p>																														
<table border="1" style="width:100%; border-collapse: collapse;"> <thead> <tr> <th>ITEM</th> <th>PART NO.</th> <th>DESCRIPTION</th> <th>QTY</th> <th>REMARK</th> </tr> </thead> <tbody> <tr> <td>4</td> <td>50-0100111</td> <td>CARTON</td> <td>1</td> <td></td> </tr> <tr> <td>3</td> <td>50-0500091</td> <td>PINK Bag 195*105mm</td> <td>40</td> <td>抗靜電</td> </tr> <tr> <td>2</td> <td></td> <td>5" Module</td> <td>40</td> <td></td> </tr> <tr> <td>1</td> <td>50-0300381</td> <td>瓦楞隔板緩衝材</td> <td>1</td> <td>上蓋+底座</td> </tr> </tbody> </table>						ITEM	PART NO.	DESCRIPTION	QTY	REMARK	4	50-0100111	CARTON	1		3	50-0500091	PINK Bag 195*105mm	40	抗靜電	2		5" Module	40		1	50-0300381	瓦楞隔板緩衝材	1	上蓋+底座
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MTL.SPEC.		UNSPECIFIED TOL'S		REMARK																										
		ANGLE																												
		ROUGHNESS																												
APPROVE	Franks	'06.09.12	SCALE	UNIT	SHEET																									
CHECK	Franks	'06.09.12			1 OF 1																									
DRAWN	Patrickl	'07.11.10	MTL.NO.		DWG.TITLE																									
					PA050XSH Packing Draw																									
				DWG FILE:	REV. 01																									
					A ₄ SIZE																									