

Version : <u>1.0</u>

TECHNICAL SPECIFICATION

MODEL NO : PD050QT1

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Customer's Confirmation

Customer

Date

By

PVI's Confirmation

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Prepared By

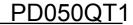


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Revision History

Rev.	Eng.	Issued Date	Revised	Contents
1.0	黃秀晶	May 10, 2007	New	





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1. Application

This data sheet applies to a color TFT LCD module, PD050QT1.This module applies to OA product, car TV (must use Analog to Digital driving board), which requires high quality flat panel display. If you must use in severe reliability environment, please don't extend over PVI's reliability test conditions.

2. Features

- . Amorphous silicon TFT LCD panel with back-light unit
- . Pixel in stripe configuration
- . Slim and compact, designed for O/A application
- . Backlight driving DC/AC inverter not included in this module
- . TTL transmission interface

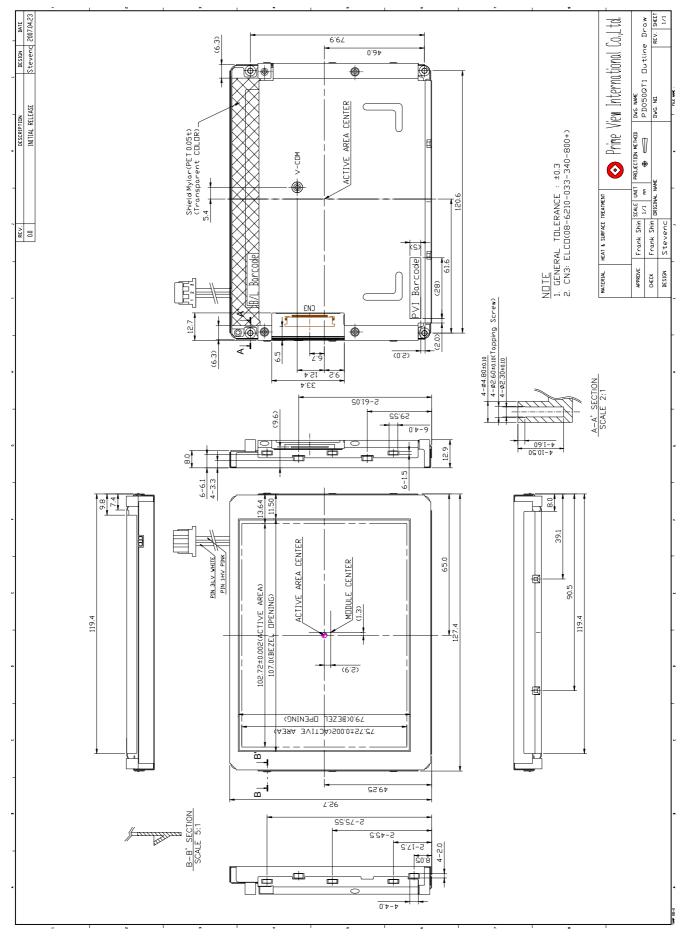
3. Mechanical Specifications

Parameter	Specifications	Unit
Screen Size	5 (diagonal)	inch
Display Format	320×(RGB)×240	dot
Active Area	102.72 (H)×75.72 (V)	mm
Pixel Pitch	0.3210(H)×0.3155 (V)	mm
Pixel Configuration	Stripe	
Display Colors	262K	
Surface Treatment	Anti-Glare +SWV	
Back-light	CCFL, 1 tubes	
Outline Dimension	127.4 (W)≫92.7 (H)⋊2.9 (D)(typ.)	mm
Weight	172±10	g
Display mode	Normally white	
Gray scale inversion direction	6 (ref to Page 13 viewing angle)	o'clock

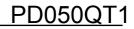
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4. Mechanical Drawing of TFT-LCD Module



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5. Input / Output Terminals

5-1) TFT-LCD Panel Driving

Connector type: ELCO 08-6210-033-340-800A+ , PIN No 33 pins, pitch=0.5mm

Pin No	Symbol	I/O	Description	Remark
1	GND	-	GND	
2	CK	I	Clock signal for sampling each data signal	
3	Hsync	I	Horizontal synchronous signal(negative)	
4	Vsync	I	Vertical synchronous signal(negative)	
5	GND	-	GND	
6	R0		RED data signal(LSB)	
7	R1		RED data signal	
8	R2	Ι	RED data signal	
9	R3		RED data signal	
10	R4	I	RED data signal	
11	R5	I	RED data signal(MSB)	
12	GND	-	GND	
13	G0	I	GREEN data signal(LSB)	
14	G1	I	GREEN data signal	
15	G2	I	GREEN data signal	
16	G3	I	GREEN data signal	
17	G4	I	GREEN data signal	
18	G5	I	GREEN data signal(MSB)	
19	GND	-	GND	
20	B0	I	Blue data signal(LSB)	
21	B1	I	Blue data signal	
22	B2	I	Blue data signal	
23	B3	I	Blue data signal	
24	B4		Blue data signal	
25	B5		Blue data signal(MSB)	
26	GND	-	GND	
27	ENAB		Signal to settle the horizontal display position(positive)	Note5-1
28	V _{CC}	-	+3.3V power supply	
29	V _{CC}	-	+3.3V power supply	
30		1	Horizontal display mode select signal	Noto5 2
30	R/L		L : Normal ,H : Left /Right reverse mode	Note5-2
31	U/D	I	Vertical display mode select signal	Note5-3
51	0/0		H : Normal ,L :Up/Down reverse mode	10160-0
32	V/Q		VGA / QVGA mode select signal	Note10-2
33	GND	-	GND	

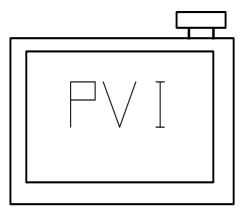
Note5-1 : The horizontal display start timing is settled in accordance with rising of ENAB signal. In case ENAB is fixed "Low", the horizontal start timing is determined as described in 10-2. Don't keep ENAB "High" during operation.

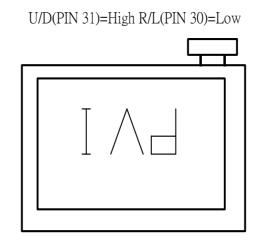
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Note 5-2 , 5-3 : The definitions of U/D & R/L

U/D(PIN 31)=Low R/L(PIN 30)=High





5-2) Backlight driving

Connector type: JST BHR-03VS-1, PIN No 3 pins, pitch=3.5mm

Pin No	Symbol	Description	Remark
1	V_{High}	Power supply for lamp (High voltage side)	Pink
2	NC	This is electrically opened	-
3	V _{Low}	Power supply for lamp (Low voltage side)	White, Note 5-4

Note 5-4: Low voltage side of backlight inverter connects with ground of inverter circuits.

6. Pixel Arrangement

R G B R G B 1 st Line R G B R G B 2 nd Line R G B 3 rd Line 1 st Pixel	R G B R G B R G B 320th pixel
$1 \text{ Pixel} = \mathbf{R} \mathbf{G} \mathbf{B}$	
R G B 238 th Line R G B R G B R G B 239 thLine	R G B R G B
R G B R G B R G B 240 th Line	R G B

7. Absolute Maximum Ratings:

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Parameters	Symbol	Condition	MAX.	Unit	Remark
Input Voltage	VI	Ta=25℃	-0.3~+4	V	Note7-1
+3.3V supply voltage	V _{cc}	Ta=25℃	0~+3.6	V	

Note 7-1:CK,R0~R5,G0~G5,B0~B5,Hsync,Vsync,ENAB,R/L,U/D,V/Q

8. Electrical Characteristics

8-1) Recommended Operating Conditions:

ltem	Symbol	Min.	Тур.	Max.	Unit	Remark
Supply Voltage	V _{CC}	+3.0	+3.3	+3.6	V	
Current Dissipation	I _{CC}	-	65.8	-	mA	Note 8-1
Total power consumption	Pcc	197.4	217.14	236.88	mW	
Permissive input ripple voltage	V _{RF}	-	-	100	mVp-p	V _{CC} =3.3V
Input voltage(Low)	V _{IL}	0	-	$0.3 V_{CC}$	V	
Input voltage(High)	V _{IH}	0.7 V _{CC}	-	V _{CC}	V	
V _{com} Voltage	V _{com}	-	3.68	-	V	

Note 8-1 : To test the current dissipation of V_{CC}, using the "color bars" testing pattern shown as below.

1

5.

6.

7. 8.

White 2. Yellow 3. Cyan 4. Green

> Magenta Red

Blue

Black

1 2 3 4 5 6 7	8
---------------	---

I_{DD} current dissipation testing pattern

8-2) Recommended Driving Condition for Back Light

Parameter	Symbol	Min.	Тур.	Max.	Unit	Remark
Lamp voltage	VL	423	448	494	Vrms	
Lamp current	ΙL	3.0	6.0	8.0	mA	Note 8-2
Lamp frequency	FL	40	55	80	KHz	Note 8-3
Starting Voltage (25℃) (Reference Value)	Vs	-	-	600	Vrms	Note 8-4
Starting Voltage (0℃) (Reference Value)	Vs	-	-	760	Vrms	Note 8-4

Note 8-2: In order to have proper operation of the B/L, no matter what kind of inverters, the output lamp current must be between Min. and Max. values to avoid the abnormal display image caused by B/L.

- Note 8-3 : The waveform of lamp driving voltage should be as closed to a perfect sine wave as possible.
- Note 8-4 : The "Starting Voltage" means the minimum voltage of inverter to turn on the lamp. And it should be applied to the lamp for more than 1 second to start up. Otherwise the lamp may not be turned on. PVI strongly recommend that the minimum voltage of inverter could be designed for 0°C condition.

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Ta=25℃

GND=0V, Ta=25℃

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GND=0V, Ta=25°C

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8-3) Power Consumption

Parameters	Symbol	Тур.	Max.	Unit	Remark
LCD Panel Power Consumption	-	0.22	0.24	W	Note 8-5
Backlight Power Consumption	-	2.7	3.95	W	Note 8-6
Total Power Consumption	-	2.92	4.16	W	

Note 8-5: The power consumption for back light is not included.

Note 8-6: Back light lamp power consumption is calculated by $I_L \times V_L$.

9. Display Color and Gray Scale Reference

												Inp	ut C	Colo	r Da	ata									
	Color				Re	ed							Gr	een							Bl	ue			
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B 3	B2	B1	B0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Basic	Green (255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Colors	Blue (255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Red (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (01)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (02)	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Red	Darker																								
	\downarrow																								
	Brighter																								
	Red (253)	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (254)	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green (01)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
	Green (02)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
Green	Darker																								
	\downarrow	↓	\downarrow	V	V	V	V	V	\downarrow	\downarrow															
	Brighter							-																	
	Green (253)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0
	Green (254)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
	Green (255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Blue (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue (01)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue (02)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
Blue	Darker																								
	↓	↓	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	↓	↓	↓	\downarrow	↓	↓	↓	↓	↓	↓	\downarrow						
	Brighter	L								_															
	Blue (253)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1
	Blue (254)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	Blue (255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1

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10. Interface Timing

10-1) Timing Parameters

AC Electrical Characteristics (V_{CC} =+3.3V,GND=0V,Ta=25 $^\circ\!C$)

Characteristics		Symbol	Min.	Тур.	Max.	Unit	Remark
	Frequency	1/Tc	-	25.18	28.33	MHz	V/Q=H
Clock			-	6.3	7.0	MHz	V/Q=L
	Duty ratio	Tch/Tc	40	50	60	%	V/Q=L
Dete	Set up time	Tds	5	-	-	20	
Data	Hold time	Tdh	10	-	-	ns	
	Cycle	ТН	30.0	31.8	-	us	V/Q=H
Horizontal avna			700	800	900	clock	V/Q-П
Horizontal sync. signal		TH	50.0	63.6	-	us	V/Q=L
			360	400	450	clock	
	Pulse width	ТНр	2	96	200	clock	
Vertical sync.	Cycle	TV	515	525	560	line	V/Q=H
signal		TV	251	262	280	IIIE	V/Q=L
	Pulse width	TVp	2	-	34	line	
Horizontal display period		THd	320			Clock	
HsyncClock phase difference		THc	10	-	Tc-10	ns	
HsyncVsync. phase difference		TVh	0	-	TH-THp	ns	
Vertical sync. signal start position		TVs	34			line	V/Q=H
				7			V/Q=L

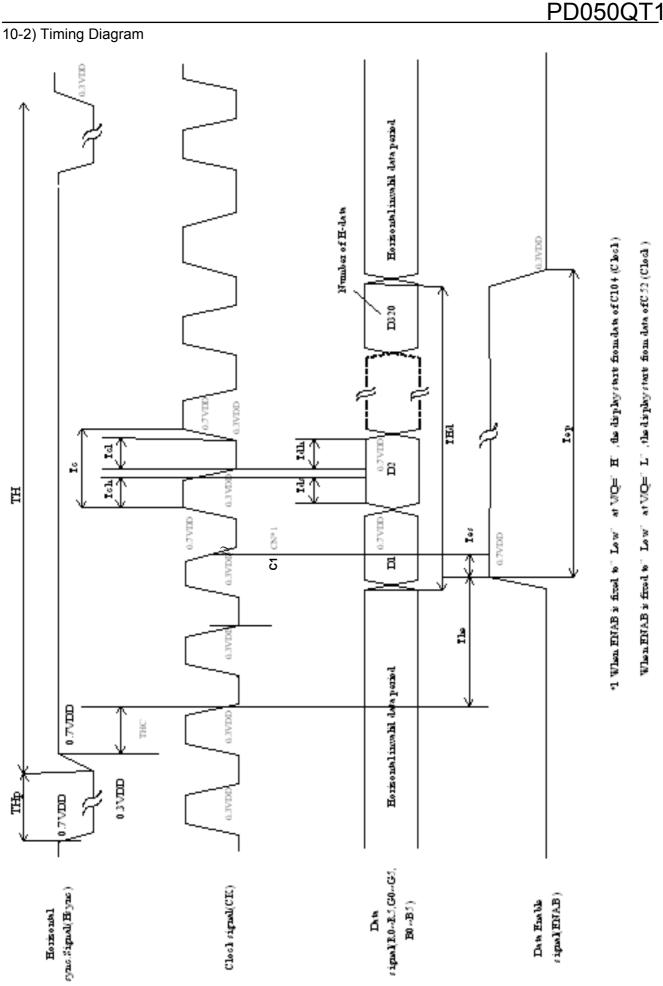
Note10-1 : In case of lower frequency, the deterioration of the display quality, flicker etc., may occur.

Parameter		symbol	Min.	Тур	Max	Unit	Remark
Enable	Set up time	Tes	5	-	Tc-10	ns	
signal	Pulse width	Тер	2	320	TH-10	clock	
Hsync-Enable signal phase difference		The	44	-	TH-664	clock	V/Q=H
		me	2	-	TH-340	CIUCK	V/Q=L

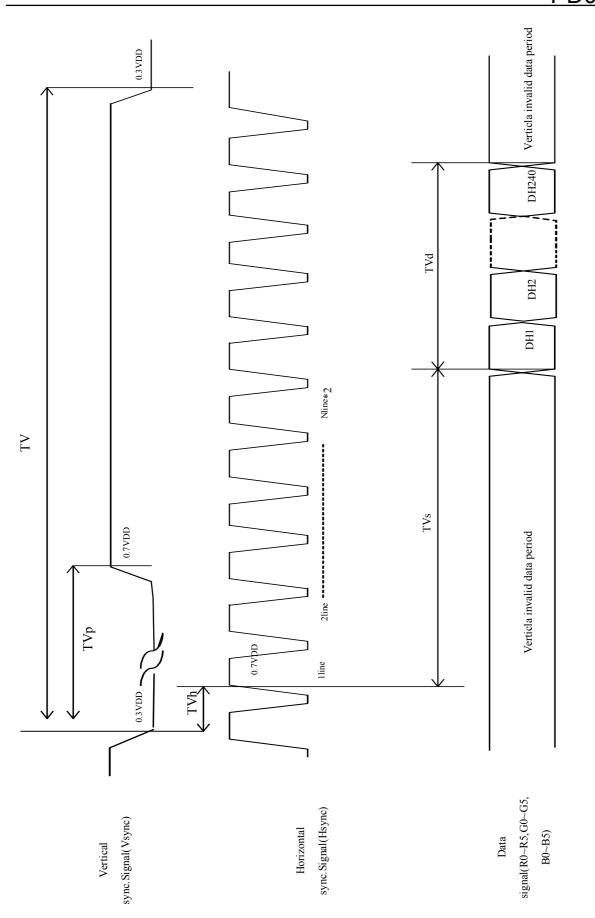
Note10-2:

When ENAB is fixed at "V/Q=Low", the display starts from the data of C52 (clock).

When ENAB is fixed at "V/Q=High", the display starts from the data of C104 (clock).



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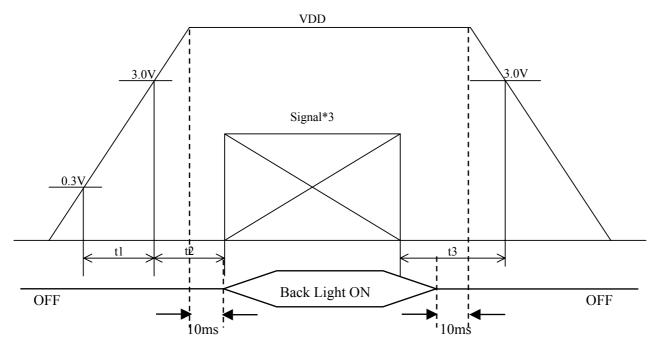
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11. Power On Sequence



- 1. $0 < t1 \le 20ms$
- 2. $0 < t2 \le 50 ms$
- 3. $0 < t3 \le 1s$

12. Optical Characteristics

12-1) Specification:

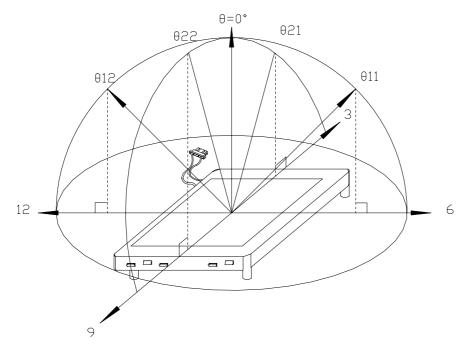
Ta = 25℃

Parameter		Symbol	Condition	MIN.	TYP.	MAX.	Unit	Remarks
Viewing Angle	Horizontal	θ 21, θ 22		55	60		deg	Note 12-1
	Vertical	<i>θ</i> 12	CR≧10	35	40		deg	
		<i>θ</i> 11		50	55		deg	
Contrast Ratio		CR	At optimized Viewing angle	200	350			Note 12-2
Luminance		L	<i>θ</i> =0°	350	400		cd/ m ^²	
White Chromaticity		х	<i>θ</i> =0°	0.270	0.300	0.330		Note 12-3
		У	<i>θ</i> =0°	0.310	0.340	0.370		
Response time	Rise	Tr	<i>θ</i> =0°		15	30	ms	Note 12-4
	Fall	Tf	0-0		25	50	ms	
Uniformity		U	-	70	80		%	Note 12-5
Cross Talk Ratio		СТК	-			3.5	%	Note 12-6
Lamp Life Time		+25 ℃	30,000			hrs		

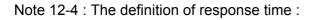
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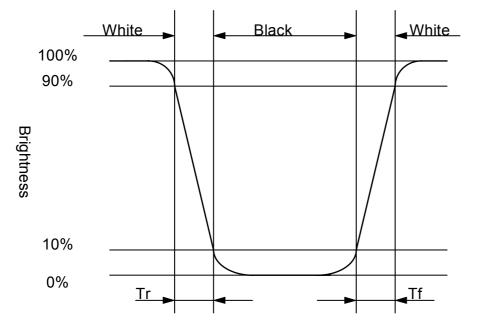
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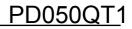
Note 12-1 : The definitions of viewing angles



- Note 12-2 : CR = <u>Luminance when Testing point is White</u> Luminance when Testing point is Black Contrast Ratio is measured in optimum common electrode voltage.
- Note 12-3 : 1.Topcon BM-7(fast) luminance meter 1° field of view is used in the testing (after 20~30 minutes operation).
 - 2.Lamp current : 6 mA
 - 3.Inverter model : TDK-347.



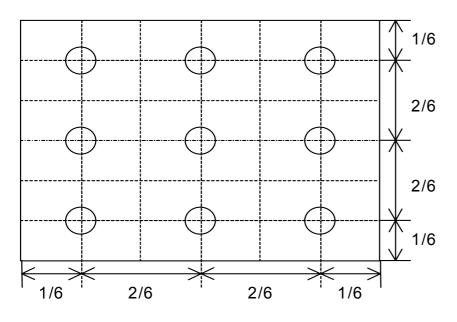




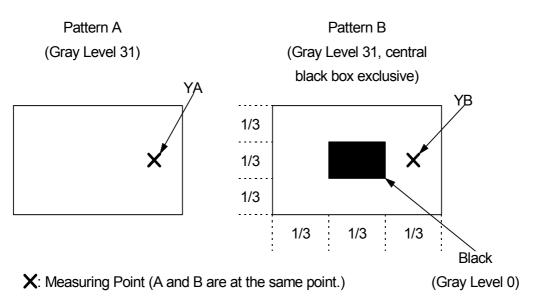
Note 12-5: The uniformity of LCD is defined as

U = The Minimum Brightness of the 9 testing Points The Maximum Brightness of the 9 testing Points

Luminance meter : BM-5A or BM-7 fast(TOPCON) Measurement distance : 500 mm +/- 50 mm Ambient illumination : < 1 Lux Measuring direction : Perpendicular to the surface of module The test pattern is white (Gray Level 63).



Note 12-6: Cross Talk (CTK) = $\frac{|YA-YB|}{YA} \times 100\%$ YA: Brightness of Pattern A YB: Brightness of Pattern B Luminance meter : BM 5A (TOPCON) Measurement distance : 500 mm +/- 50 mm Ambient illumination : < 1 Lux Measuring direction : Perpendicular to the surface of module



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13. Handling Cautions

- 13-1) Mounting of module
 - A)Please power off the module when you connect the input/output connector.
 - B)Please connect the ground pattern of the inverter circuit surely. If the connection is not perfect, some following problems may happen possibly.
 - 1. The noise from the backlight unit will increase.
 - 2. The output from inverter circuit will be unstable.
 - 3. In some cases a part of module will heat.
 - C)Polarizer which is made of soft material and susceptible to flaw must be handled carefully.
 - D)Protective film (Laminator) is applied on surface to protect it against scratches and dirts. It is recommended to peel off the laminator before use and taking care of static electricity.
- 13-2) Precautions in mounting
 - A) When metal part of the TFT-LCD module (shielding lid and rear case) is soiled, wipe it with soft dry cloth.
 - B) Wipe off water drops or finger grease immediately. Long contact with water may cause discoloration or spots.
 - C) TFT-LCD module uses glass which breaks or cracks easily if dropped or bumped on hard surface. Please handle with care.
 - D) Since CMOS LSI is used in the module. So take care of static electricity and earth yourself when handling.
- 13-3) Adjusting module
 - A) Adjusting volumes on the rear face of the module have been set optimally before shipment.
 - B) Therefore, do not change any adjusted values. If adjusted values are changed, the specifications described may not be satisfied.
- 13-4) Others
 - A) Do not expose the module to direct sunlight or intensive ultraviolet rays for many hours.
 - B) Store the module at a room temperature place.
 - C) The voltage of beginning electric discharge may over the normal voltage because of leakage current from approach conductor by to draw lump read lead line around.
 - D) If LCD panel breaks, it is possibly that the liquid crystal escapes from the panel. Avoid putting it into eyes or mouth. When liquid crystal sticks on hands, clothes or feet. Wash it out immediately with soap.
 - E) Observe all other precautionary requirements in handling general electronic components.
 - F) Please adjust the voltage of common electrode as material of attachment by 1 module.
- 13-5) Polarizer mark

The polarizer mark is to describe the direction of view angle film how to mach up with the rubbing direction.

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14. Reliability Test

No	Test Item	Test Condition				
1	High Temperature Storage Test	Ta = +80°C , 240 hrs				
2	Low Temperature Storage Test	Ta = -30 $^\circ$ C , 240 hrs				
3	High Temperature Operation Test	Ta = +70°C, 240 hrs				
4	Low Temperature Operation Test	Ta = -25℃, 240 hrs				
5	High Temperature & High Humidity Operation Test	Ta = +60℃, 90%RH, 240 hrs				
6	Thermal Cycling Test	-25°C→ +70°C, 200 Cycles				
0	(non-operating)	30 min 30 min				
		Frequency:10~55 H _Z				
7	Vibration Test	Amplitude : 1.5 mm				
'	(non-operating)	Sweep time: 11 mins				
		Test Period : 6 Cycles for each direction of X, Y, Z				
8	Shock Test	100G, 6ms				
	(non-operating)	Direction : $\pm X$, $\pm Y$, $\pm Z$				
	(non-operating)	Cycle : 3 times				
	Electrostatic Discharge Test	150pF, 330 Ω				
9	Electrostatic Discharge Test	Air : ±15KV ; Contact : ±8KV				
	(non-operating)	10 times/point, 5 points/panel face				

Ta: ambient temperature

Note : The protective film must be removed before temperature test.

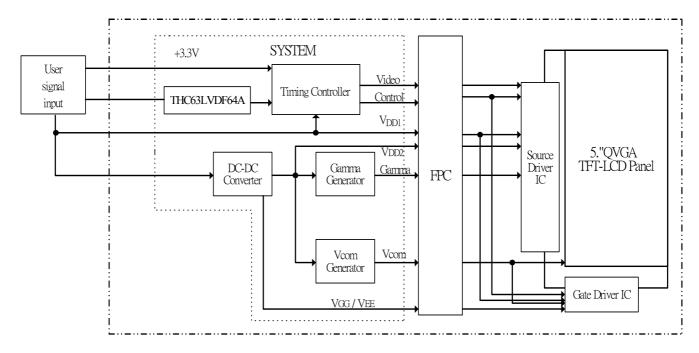
[Criteria]

In the standard conditions, there is not display function NG issue occurred. (including : line defect ,no image).All the cosmetic specification is judged before the reliability stress.

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15. Block Diagram





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16. Packing

