Version :1.0

TECHNICAL SPECIFICATION

MODEL NO. : PM062HT1

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Revision History

Rev.	Issued Date	Revised Contents	Remark
0.1	Apr. 17 , 2009	New	
0.2	May.21 , 2009	ModifyPage 43.Mechanical SpecificationsGray scale inversion direction12 o'clock \rightarrow 6 o'clockPage 54. Mechanical Drawing of TFT-LCD modulePage 86.Touch Panel Characteristics6.1) Pin Assignment6.2) Electrical PerformancePage 96.4) Integration Design Guide	
0.3	June.17 , 2009	Modify Page 22 16. Reliability Test Vibration test From Frequency : 10 ~ 55 Hz, Amplitude : 1 mm Sweep time: 11 min To Frequency : 5Hz~100Hz Gravity: 19.6 m/s ² (2G)	
0.4	Nov.06 , 2009	Modify Page 22 16. Reliability Test Vibration test From Frequency : 5Hz~100Hz Gravity: 19.6 m/s² (2G) Test Period: 6 Cycles for each direction of X, Y, Z To Frequency : 10 ~ 55 Hz, Amplitude : 1 mm Sweep time: 11 min Test Period: 6 Cycles for each direction of X, Y, Z	
1.0	Feb. 22 , 2010	Modify Page 5 3.Mechanical Specifications Weight 148±10 Page 6 Mechanical Drawing of TFT-LCD module Outline Drawing Page 9 Page 9 6.Touch Panel Characteristics 6.3) Durability Performance from 1. Hitting Durability: At least 35,000,000 times with R8.0mm silicon rubber, 250g, 3 times/sec 2. Sliding Durability: At least 1,000,000 times with R0.8mm polyacetal stylus, 250g, 35mm/sec 1. Hitting Durability: At least 10,000,000 times with R8.0mm silicon rubber, 150g, 3 times/sec 2. Sliding Durability: At least 10,000,000 times with R8.0mm silicon rubber, 150g, 3 times/sec 2. Sliding Durability: At least 10,000,000 times with R8.0mm silicon rubber, 150g, 3 times/sec 3. Sliding Durability: At least 10,000,000 times with R8.0mm silicon rubber, 150g, 3 times/sec	

		Modify								
		Page 9 6.Touch Panel Characteristics								
		Operation Force TBD \rightarrow 80g								
		Linearity(X direction)	Linearity(X direction) Max $3\% \rightarrow 1.5\%$							
			Max $6\% \rightarrow 1.5\%$							
	Page 11 8-2) Recommended Driving Condition for Back Light									
		Page 12 0-2) Recommende	ing & Dower Consumption	L						
		Page 12 8-3) Backlight driv	ang & Power Consumption							
	Page 17 13. Power On Sequence									
VCC→VDD										
Page 17 Optical Characteristics										
14-1) Specification										
	t									
		1De Hitting Durability Test-	35,000,000 times, with R 3.0 mm silicon rubber,+'							
1 0	Eab 22 2010	Sliding Durability Test-	1,000,000 times, with R 0.8 mm polyacetal stylus, +							
1.0	1 60. 22 , 2010	(Touch panel)	25Dg, 35mm/sec+							
		to		_						
		10+ Hitting Durability Test+ (Truch namefi+	10,000,000 times, with R S.9 mm silicon rubber, 4 150g, 3times/sec4							
		11.0 Sliding Durability Test-	100,000 times, with R 0.5 mm polyacetal stylus, or							
		(Touch panel)e	150g, 50mm/sec+							
		Page 11 7. Absolute Maxim	um Ratings:							
		Backlight Driving Free	quency							
		Page 11 8-1) Recommende	ed Operating Conditions							
		Vcom Voltage								
		Add								
		Page 9 5.Input Terminals								
		5-2) Backlight driving								
		Page 9 6. Touch Panel Cha	racteristics							
		Add Note 6-1								
		Page 24 17. Packing Diagra	m							

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TECHNICAL SPECIFICATION

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1.Application

This data sheet applies to a color TFT LCD panel, PM062HT1.

PM062HT1 panel applies to OA product, computer peripheral, industrial meter, image communication and multi-media. If you must apply in severe reliability environment, please don't extend over PVI's reliability test conditions.

2. Features

- . HVGA (640*240 pixels) resolution
- . Amorphous silicon TFT LCD panel with back-light unit
- . Pixel in stripe configuration
- . Display Colors : 262,144 colors
- . +3.3V DC supply voltage for TFT LCD panel driving
- . Wide viewing angle
- . TTL interface
- . Module with resistive type touch panel .
- . Backlight driving DC/AC inverter not included in this module

3.Mechanical Specifications

Parameter	Specifications	Unit
Screen Size	6.2 (diagonal)	inch
Display Format	640×(R, G, B)×240	dot
Display Colors	262,144	
Active Area	148.78(H)×53.74(V)	mm
Pixel Pitch	0.2325(H)×0.224(V)	mm
Pixel Configuration	Stripe	
Outline Dimension	173(W)×70 (H)×8.3 (typ.) (D)	mm
Weight	148±10	g
Back-light	CCFL, 1 tube	
Surface treatment	Anti-glare and Wide View Film	
Display mode	Normally white	
Surface treatment of Touch Panel	3H	
Grav scale inversion direction	6 o'clock	
	[ref to Note 14-1]	

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5.Input Terminals

5-1) TFT-LCD Panel Driving

Connector type: FA5B040HP1(JAE)

Pin No	Symbol	Function	Remark
1		Power Supply for Logic	Kemark
2		Power Supply for Logic	
3		Power Supply for Logic	
4		Power Supply for Logic	
5	NC	No Connection	
6	DTMG	Timing Signal for Data	
7	VSS	GND	
8	DCLK	Dot Clock	
9	VSS	GND	
10	NC	No Connection	
11	VSS	GND	
12	B5		
13	B4	Blue Data	
14	B3		
15	VSS	GND	
16	B2		
17	B1	Blue Data	
18	B0		
19	VSS	GND	
20	G5		
21	G4	Green Data	
22	G3		
23	VSS	GND	
24	G2		
25	G1	Green Data	
26	G0		
27	VSS	GND	
28	R5		
29	R4	Red Data	
30	R3		
31	VSS	GND	
32	R2		
33	R1	Red Data	
34	R0		
35	Vcom	Common Voltage (Generated by LCM)	
36	VSS	GND	
37	NC	No Connection	
38	NC	No Connection	
39	NC	No Connection	
40	NC	No Connection	

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5-2) Backlight driving

Connector type: JST BHSR-02VS-1, PIN No 2 pin

Pin No	Pin No Symbol Description				
1	VL1	Input terminal (Hi voltage side)			
2	VL2	Input terminal (Low voltage side)	Note 5-1		

Note 5-1: Low voltage side of backlight inverter connects with ground of inverter circuits.

6.Touch Panel Characteristics

6.1) Pin assignment:

Pin	Symbol	Function	Remark
1	RT	Analog Signal Touch Panel	
2	LT	Analog Signal Touch Panel	
3	LL	LL Analog Signal Touch Panel	
4	RL	Analog Signal Touch Panel	
5	SG	GND	

Note 6-1 :

Loop Resistance X = short RT and RL , short LT and LL , measure the resistance between RT and LT Loop Resistance Y = short RT and LT , short RL and LL ,measure the resistance between RT and RL

6.2) Electrical Performance:

Parameters	Symbol	MIN.	Тур.	MAX.	Unit	Remark
Loon Pesistance	Х	20	-	500	Ω	
	Y	20	-	500	Ω	
Input Voltage	VT	-	5.0	-	V	
Linearity(X direction)		-	-	1.5	%	
Linearity(Y direction)		-	-	1.5	%	
Insulation Impedance		20	-	-	MΩ	DC 25V
Response Time		-	-	15	ms	
Operation Force		-	-	80	g	Note 6-2

Note 6-2 Input through 0.8R stylus or R8.0mm finger.

6.3) Durability Performance

1. Hitting Durability:

At least 10,000,000 times with R8.0mm silicon rubber, 150g, 3times/sec.

2. Sliding Durability:

At least 100,000 times with R0.8mm polyacetal stylus, 150g, 50mm/sec.

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6.4) Integration Design Guide

Avoid the design that Front-case overlap and press on the active area of the touch-panel. Give enough gap (over 0.5mm at compressed) between the front case and touch-panel to protect wrong operating.



Use a buffer material (Gasket) between the touch-panel and front-case to protect damage and wrong operating.

Avoid the design that buffer material overlap and press on the inside of touch-panel viewing area.



Note : We strongly suggest to follow above design guide to avoid the linear defect happened on the touch panel.

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7.Absolute Maximum Ratings:

				GND=0V, Ta=25℃			
Parameters	Symbol	MIN.	MAX.	Unit	Remark		
Supply Voltage	V_{DD}	-0.3	+4.0	V			
Input Signals Voltage	V _{IN}	-0.3	V _{DD} +0.3	V			
Storage Temperature	Tst	-30	+80	°C			
Operation Temperature	Тор	-20	+70	°C			

8.Electrical Characteristics

8-1) Recommended Operating Conditions:

GND = 0V, $Ta = 25^{\circ}C$

Item	Symbol	Min.	Typ.	Max.	Unit	Remark	
Supply Voltage		V _{DD}	3.0	3.3	3.6	V	
Current Dissipation		I _{DD}	-	92	138	mA	Note8-1 V _{DD} =3.3V
Digital input voltage	High Level	Vin	2	-	V _{DD}	mV	
	Low Level	VIL	Vss	-	0.8		

Note 8-1 : Test Pattern for dissipative current.



8-2) Recommended Driving Condition for Back Light

						Ta=25℃
Parameter	Symbol	Min.	Тур.	Max.	Unit	Remark
Lamp Voltage	VL	342	380	418	V	I∟=5mA
Lamp Current	ΙL	3	5	7	mA	Note 8-2
Lamp Frequency	PL	35	55	80	KHz	Note 8-3
Starting Voltage (25℃) (Reference Value)	Vs	-	-	589	Vrms	Note 8-4
Starting Voltage (0°∁) (Reference Value)	Vs	-	-	820	Vrms	Note 8-4
Starting Voltage (-20℃) (Reference Value)	Vs	-	-	1139	Vrms	Note 8-4

Note 8-2 In order to satisfy the quality of B/L, no matter use what kind of inverter, the output lamp current must between Min. and Max. to avoid the abnormal display image caused by B/L.

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- Note 8-3: The waveform of lamp driving voltage should be as closed to a perfect sine wave as possible.
- Note 8-4 The" Max of starting voltage " means the minimum voltage of inverter to turn on the CCFL. and it should be applied to the lamp for more than 1 second to start up. Otherwise the lamp may not be turned on.
- 8-3) Backlight driving & Power Consumption

Parameter	Symbol	Тур.	Max.	Unit	Remark
LCD Power consumption (W/O BL)	-	0.3	0.46	W	V _{DD} =3.3V
Backlight Lamp Power Consumption	-	1.9	2.09	W	I _L =5mA Note 8-5
Total Power Consumption	-	2.2	2.55	W	

Note 8-5: Backlight lamp power consumption is calculated by $I_{\rm L}\,x\,V_{\rm L}$

9. Pixel Arrangement

The LCD module pixel arrangement is the stripe.

R G B R G B 1 st Line R G B R G B 2 nd Line R G B 3 rd Line 1 st Pixel	R G B R G B R G B 640 th Pixel
$1 \text{ Pixel} = \mathbf{R} \mathbf{G} \mathbf{B}$	
RGB 238 th LineRGBRGBRGBRGBRGBRGB 240 th Line	R G B R G B R G B

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10. Display Color and Gray Scale Reference

		Input Color Data																	
C	olor			R	ed					Gre	een					Bl	ue		
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B 3	B2	B1	B0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Basic	Blue (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
Colors	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Red (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (01)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red (02)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Darker																		
Red	\downarrow	\downarrow	\downarrow	\rightarrow	\rightarrow	\rightarrow	\rightarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	↓	\downarrow	\downarrow	¥	\downarrow	\downarrow	\downarrow
	Brighter																		
	Red (61)	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red (62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green (01)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	Green (02)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	Darker																		
Green	\downarrow	↓	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	↓	\downarrow	↓	\downarrow	↓	\downarrow						
	Brighter																		
	Green (61)	0	0	0	0	0	0	1	1	1	1	0	1	0	0	0	0	0	0
	Green (62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	Green (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Blue (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Blue	Blue (01)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue (02)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	Darker																		
	\downarrow	↓	\downarrow	\downarrow	¥	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	↓	\downarrow	↓	¥	\downarrow	\downarrow	\downarrow
	Brighter																		
	Blue (61)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	1
	Blue (62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	Blue (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1



11. Block Diagram

11-1) TFT-module Block Diagram



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12. Interface Timing

12.1) Timing Parameters

(HVGA 1	mode)	Symbol	Min.	Тур.	Max.	Unit	Remark
Power su	pply	VDD	3.0	3.3	3.6	V	
DCLK	Frequency	1/tc	26.6	10.7	8.7	MHz	HVGA
		tc	37.5	94	114.9	ns	mode
DENB	Horizontal scanning period	T1	679	709	739	tc	
	Horizontal display period	T2		640		tc	
	Vertical display period	Т3		240		T1	
	Frame cycling period	T4	245	251	533	T1	

(VGA m	ode)	Symbol	Min.	Тур.	Max.	Unit	Remark
Power su	ıpply	VDD	3.0	3.3	3.6	V	
DCLK	Frequency						
		1/tc	26.7	20.9	17.2	MHz	VGA
		tc	37.4	47.8	58.1	ns	mode
DENB	Horizontal	T1	679	709	739	tc	
	scanning period						
	Horizontal	T2		640		tc	
	display period						
	Vertical display	Т3		480		T1	
	period						
	Frame cycling	T4	485	491	533	T1	
	period						

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12.2) The Timing Diagram

A. The timing chart for DENB mode a-1 CLK data ,relationship



a-2 DENB Timing



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13. Power On Sequence



- $0 < t1 \leq 20ms$
- 1. 0<t2≦50ms
- 2. $0 < t3 \le 1s$

14. Optical Characteristics

14-1) Specification:

_							Ta=	25 °C
Parameter		Symbol	Condition	MIN.	TYP.	MAX.	Unit	Remarks
	Horizontal	<i>θ</i> 21.22	CR <u>></u> 10	70	75	-	deg	
Viewing	Vertical	heta 12 (to 12 'clock)		45	50	-	deg	Note 14-1
, «igio		heta 11 (to 6 o'clock)		55	60	-	deg	
Brightness		L	<i>θ</i> =0°	200	280	-	cd/ m ^²	
Contrast Ratio		CR	At optimized Viewing angle	400	600	-	-	Note 14-2
Response time	Rise	Tr	0 -0 °	-	15	30	ms	Note 1/1 3
	Fall	Tf	0-0	-	25	50	ms	Note 14-5
Luminance U	niformity	U	-	70	75	-	%	Note 14-4
White Chromaticity		x	<i>A</i> =0°	0.27	0.30	0.33	-	
		У	0-0	0.31	0.34	0.37	-	
Cross Talk		-	<i>θ</i> =0°	-	-	3.5	%	Note 14-5
Lamp Life	Time	-	-	50000	-	-	hr	At 5 mA



All the optical measurement shall be executed 30 minutes after backlight being turn-on. The optical characteristics shall be measured in dark room (ambient illumination on panel surface less than 1 Lux). The measuring configuration shows as following figure.



Optical characteristics measuring configuration

Topcon BM-5A or BM-7 fast luminance meter 1° field of view is used in the testing (after 30 minutes' operation). The typical luminance value is measured at lamp current 5 mA.

Note 14-1: The definitions of viewing angles are as follow.



OPRIME VIEW

PM062HT1

Note 14-2: The definition of contrast ratio $CR = \frac{Luminance when Testing point is White}{Luminance when Testing point is Black}$



Note 14-3: Definition of Response Time Tr and Tr:

Note 14-4: The uniformity of LCD is defined as

U = The Minimum Brightness of the 9 testing Points The Maximum Brightness of the 9 testing Points Luminance meter : BM-5A or BM-7 fast(TOPCON) Measurement distance : 500 mm +/- 50 mm Ambient illumination : < 1 Lux Measuring direction : Perpendicular to the surface of module The test pattern is white

The test pattern is white.



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OPRIME VIEW



Note 14-5: Cross Talk (CTK) = $\frac{|YA-YB|}{YA} \times 100\%$

YA: Brightness of Pattern A YB: Brightness of Pattern B Luminance meter : BM 5A or BM-7 fast (TOPCON) Measurement distance : 500 mm +/- 50 mm Ambient illumination : < 1 Lux Measuring direction : Perpendicular to the surface of module



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15. Handling Cautions

- 15-1) Mounting of module
 - a) Please power off the module when you connect the input/output connector.
 - b) Please connect the ground pattern of the inverter circuit surely. If the connection is not perfect, some following problems may happen possibly.
 - 1. The noise from the backlight unit will increase.
 - 2. The output from inverter circuit will be unstable.
 - 3.In some cases a part of module will heat.
 - c) Polarizer which is made of soft material and susceptible to flaw must be handled carefully.
 - d) Protective film (Laminator) is applied on surface to protect it against scratches and dirts.
 - e) Please following the tear off direction as figure15-1 to remove the protective film as slowly as possible, so that electrostatic charge can be minimized.
- 15-2) Precautions in mounting
 - a) When metal part of the TFT-LCD module (shielding lid and rear case) is soiled, wipe it with soft dry cloth.
 - b) Wipe off water drops or finger grease immediately. Long contact with water may cause discoloration or spots.
 - c) TFT-LCD module uses glass which breaks or cracks easily if dropped or bumped on hard surface. Please handle with care.
 - d) Since CMOS LSI is used in the module. So take care of static electricity and earth yourself when handling.
- 15-3) Adjusting module
 - a) Adjusting volumes on the rear face of the module have been set optimally before shipment.
 - b) Therefore, do not change any adjusted values. If adjusted values are changed, the specifications described may not be satisfied.
- 15-4) Polarizer mark
 - The polarizer mark is to describe the direction of wide view angle film how to mach up with the rubbing direction.
- 15-5) Others
 - a) Do not expose the module to direct sunlight or intensive ultraviolet rays for many hours.
 - b) Store the module at a room temperature place.
 - c) The voltage of beginning electric discharge may over the normal voltage because of leakage current from approach conductor by to draw lump read lead line around.
 - d) If LCD panel breaks, it is possibly that the liquid crystal escapes from the panel. Avoid putting it into eyes or mouth. When liquid crystal sticks on hands, clothes or feet. Wash it out immediately with soap.
 - e) Observe all other precautionary requirements in handling general electronic components.
 - f) Please adjust the voltage of common electrode as material of attachment by 1 module.





Figure 15-1 the way to peel off protective film

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16. Reliability Test

No	Test Item	Test Condition	Remark
1	High Temperature Storage Test	Ta = +80 $^{\circ}$ C , 240 hrs	
2	Low Temperature Storage Test	Ta = -30℃, 240 hrs	
3	High Temperature Operation Test	Ta = +70℃, 240 hrs	
4	Low Temperature Operation Test	Ta = -20℃, 240 hrs	
5	High Temperature & High Humidity	Ta = +60℃, 90%RH, 240 hrs	
5	Operation Test	(No Condensation)	
6	Thermal Cycling Test	-30°C →+80°C , 100 Cycles	
0	(non-operating)	30min 30min	
		Frequency : 10 ~ 55 H _Z	
7	Vibration Test	Amplitude : 1 mm	
· '	(non-operating)	Sweep time: 11 min	
		Test Period: 6 Cycles for each direction of X, Y, Z	
0	Shock Test	100G, 6ms	
0	(non-operating)	Direction: $\pm X$, $\pm Y$, $\pm Z$ Cycle: 3 times	
		C=150pF,R=330Ω	
9	Electrostatic Discharge Test	Contact=±8KV,Air=±15KV	
		10times/point, 9 points/panel face	
10	Hitting Durability Test	10,000,000 times, with R 8.0 mm silicon rubber,	
10	(Touch panel)	150g, 3times/sec	
11	Sliding Durability Test	100,000 times, with R 0.8 mm polyacetal stylus,	
11	(Touch panel)	150g, 50mm/sec	

Ta: ambient temperature

Note: The protective film must be removed before temperature test.

[Criteria]

In the standard conditions, there is not display function NG issue occurred. (including : line defect ,no image), All the cosmetic specification is judged before the reliability stress.

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16. Packing Diagram



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