

**Version : 0.1**

## TECHNICAL SPECIFICATION

**MODEL NO. : PW056XS2**
☐ Customer's Confirmation

Customer

Date

By

Dep	FAE	Panel Design	Electronic Design	Mechanical Design	Product Verification	Prepared by
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**Revision History**

Rev.	Issued Date	Eng.	Revised Contents
0.1	Sept. 26, 2007	鄒益智	Preliminary

# ***TECHNICAL SPECIFICATION***

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## 1. Application

This technical specification applies to 5.6" color TFT-LCD module, PW056XS2.

The applications of the panel are car TV, portable DVD, GPS, multimedia applications and others AV system.

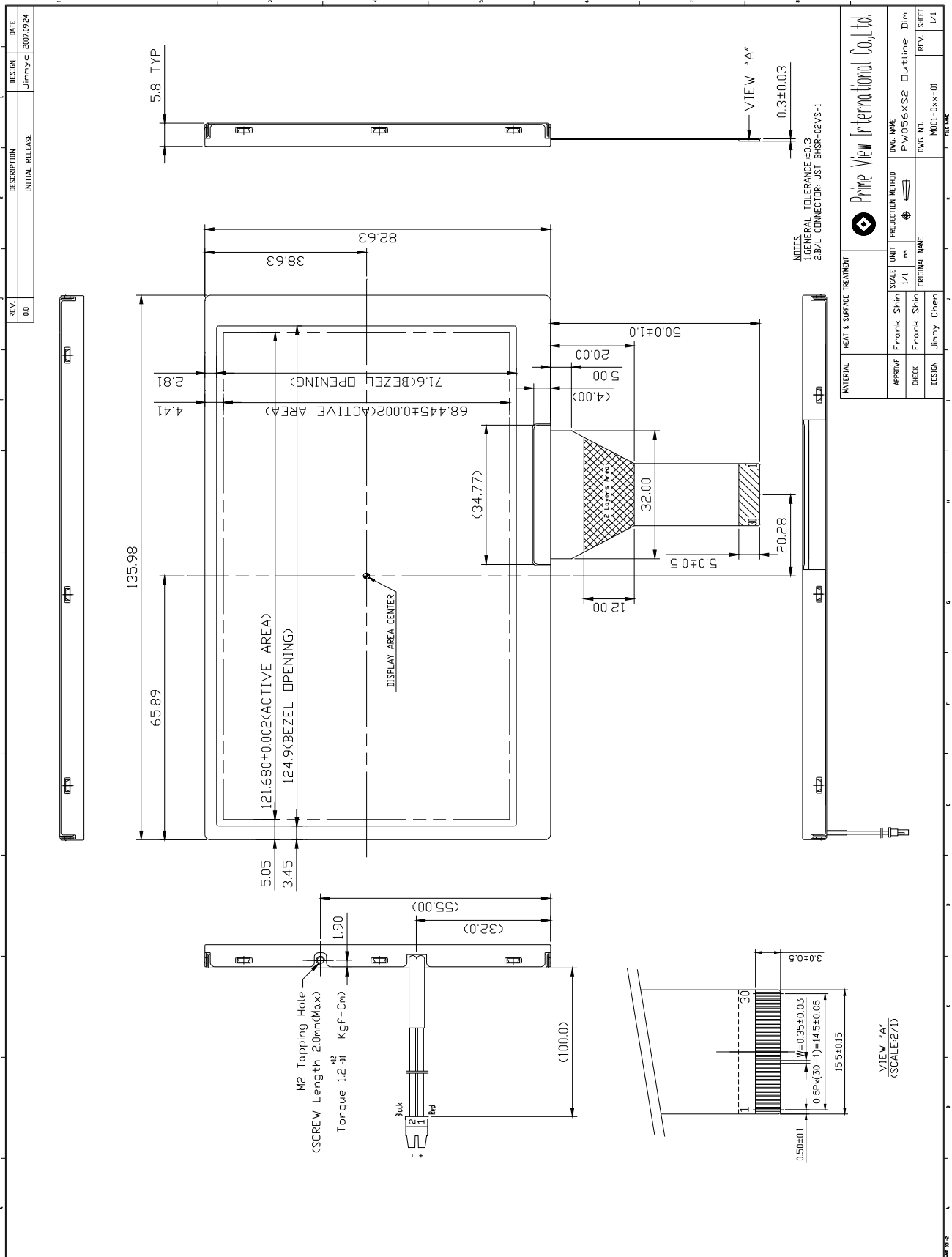
## 2. Features

- . Pixel in stripe configuration
- . Compatible with NTSC and PAL system
- . Slim and compact
- . High Brightness
- . Up / Down and Left / Right Image Reversion
- . Support full , center , wide mode with PVI-1004D  
(If customer use PVI-1004D , this panel doesn't support zoom mode)

## 3. Mechanical Specifications

Parameter	Specifications	Unit
Screen Size	5.6 (16 : 9 diagonal)	Inch
Display Format	480×(R,G,B)×234	Dot
Active Area	121.68 (H)×68.445 (V)	mm
Pixel Pitch	0.2535 (H)×0.2925 (V)	mm
Pixel Configuration	Stripe	
Outline Dimension	135.98 (W)×82.63(H)×5.8 (D) (typ.)	mm
Weight	<b>TBD</b>	g
Back-light	LED	
Surface Treatment	Anti-Glare	
Display mode	Normally white	
Gray scale inversion direction	6 o'clock [Reference to page. 20 ]	

#### 4. Mechanical Drawing of TFT-LCD Module :



## 5. Input / Output Terminals

LCD Module Connector

FPC Down Connect , 30 Pins , Pitch : 0.5 mm

Pin No	Symbol	I/O	Description	Remark
1	GND	-	Ground for logic circuit	
2	V <sub>CC</sub>	I	Supply voltage of logic control circuit for gate driver	Note 5-3
3	NC	-	No connection	
4	V <sub>EE</sub>	I	Negative power for gate driver	Note 5-4
5	NC	-	No connection	
6	V <sub>GH</sub>	I	Positive power for gate driver	Note 5-5
7	NC	-	No connection	
8	STVD	I/O	Vertical start pulse	Note 5-1
9	STVU	I/O	Vertical start pulse	
10	CKV	I	Shift clock for gate driver	
11	U/D	I	Up / Down Control for gate driver	Note 5-1
12	OE3	I	Output enable for gate driver	
13	OE2	I	Output enable for gate driver	
14	OE1	I	Output enable for gate driver	
15	V <sub>COM</sub>	I	Common electrode voltage	
16	STHL	I/O	Start pulse for source driver	Note 5-2
17	V <sub>SS2</sub>	-	Ground for analog circuit	
18	V <sub>R</sub>	I	Video Input R	
19	V <sub>G</sub>	I	Video Input G	
20	V <sub>B</sub>	I	Video Input B	
21	V <sub>SS1</sub>	-	Ground for digital circuit	
22	V <sub>DD2</sub>	I	Supply power for analog circuit	Note 5-6
23	CPH1	I	Sampling and shift clock for source driver	
24	CPH2	I	Sampling and shift clock for source driver	
25	CPH3	I	Sampling and shift clock for source driver	
26	V <sub>DD1</sub>	I	Supply power for digital circuit	Note 5-7
27	R/L	I	Left / Right Control for source driver	Note 5-2
28	NC	I	No Connection	
29	OEH	I	Output enable for source driver	
30	STHR	I/O	Start pulse for source driver	Note 5-2

Note 5-1

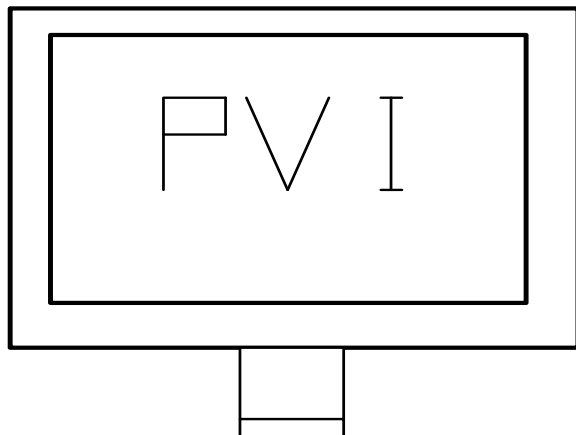
U/D	STVD	STVU	scanning direction
V <sub>CC</sub>	Input	output	down to up
GND	output	input	up to down

Note 5-2

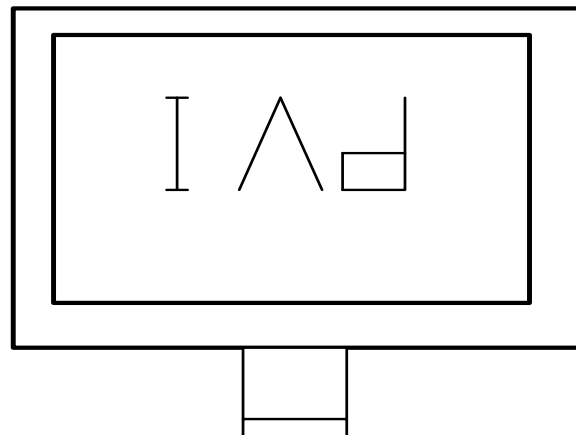
R/L	STHL	STHR	scanning direction
V <sub>DD1</sub>	output	input	left to right
GND	input	output	right to left

The definitions of Note 5-1,5-2

U/D(PIN 11)=Low R/L(PIN  
27)=High



U/D(PIN 11)=High R/L(PIN  
27)=Low



Note 5-3 :  $V_{CC}$  TYP.=+3.3V

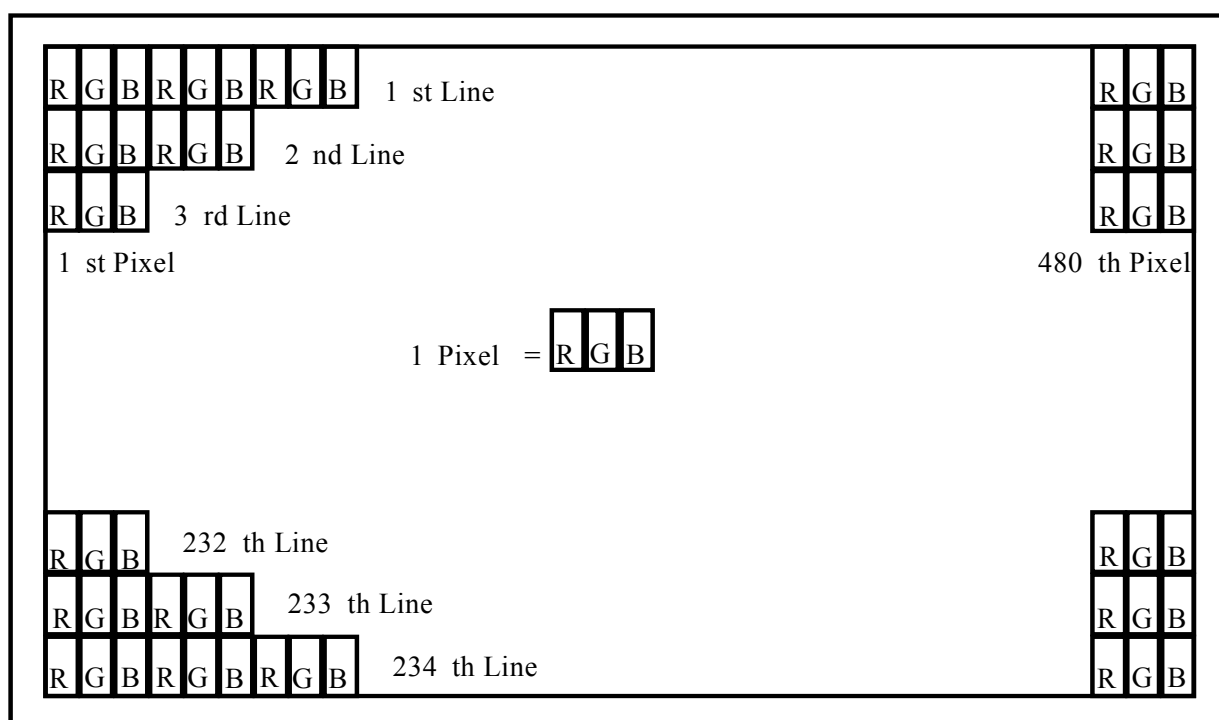
Note 5-4 :  $V_{EE}$  TYP.=-12V

Note 5-5 :  $V_{GH}$  TYP.=+17V

Note 5-6 :  $V_{DD2}$  TYP.=+5V

Note 5-7 :  $V_{DD1}$  TYP.=+3.3V

## 6. Pixel Arrangement



## 7. Absolute Maximum Ratings

The followings are maximum values, which if exceeded, may cause faulty operation or damage to the unit.

Parameter	Symbol	MIN.	MAX.	Unit	Remark
Supply Voltage for Source Driver	$V_{DD2}$	-0.3	+5.8	V	
	$V_{DD1}$	-0.3	+7.0	V	
Supply Voltage for Gate Driver	$V_{CC}$	-0.3	+7.0	V	
	$V_{GH}-V_{EE}$	-0.3	+45.0	V	
	H Level $V_{GH}$	-0.3	+30.0	V	
	L Level $V_{EE}$	-17	+0.3	V	

## 8. Electrical Characteristics

### 8-1) Recommended Driving condition for TFT-LCD panel

Parameter		Symbol	MIN.	Typ.	MAX.	Unit	Remark
Supply Voltage for Source Driver	Analog	$V_{DD2}$	+4.5	+5.0	+5.5	V	
	Logic	$V_{DD1}$	+3.0 +4.5	+3.3 +5.0	+3.6 +5.5	V V	Depend on T/C signal voltage
Supply Voltage for Gate Driver	$V_{GH}$		+15	+17	+19	V	
	$V_{EE\ DC}$		-13.0	-12	-10.5	V	DC Component of $V_{EE}$
	$V_{EE\ AC}$		-	+5.0	-	$V_{P-P}$	AC Component of $V_{EE}$
	Logic	$V_{CC}$	+3.0 +4.5	+3.3 +5.0	+3.6 +5.5	V V	Depend on T/C signal voltage
Analog Signal input Level ( $V_R, V_G, V_B$ )	$V_{iAC}$		-	+3.6	+4.0	V	
	$V_{iDC}$		-	2.5	-	V	
Digital input voltage	H level	$V_{IH}$	0.7 $V_{DD1}$	-	$V_{DD1}$	V	
	L level	$V_{IL}$	-0.3	-	0.3 $V_{DD1}$	V	
Digital output voltage	H level	$V_{OH}$	0.7 $V_{DD1}$	-	$V_{DD1}$	V	
	L level	$V_{OL}$	-0.3	-	0.3 $V_{DD1}$	V	
$V_{COM}$	$V_{COM\ AC}$		-	+5.0	-	$V_{P-P}$	AC Component of $V_{COM}$
	$V_{COM\ DC}$		-	+1.9	-	V	DC Component of $V_{COM}$ Note 8-1

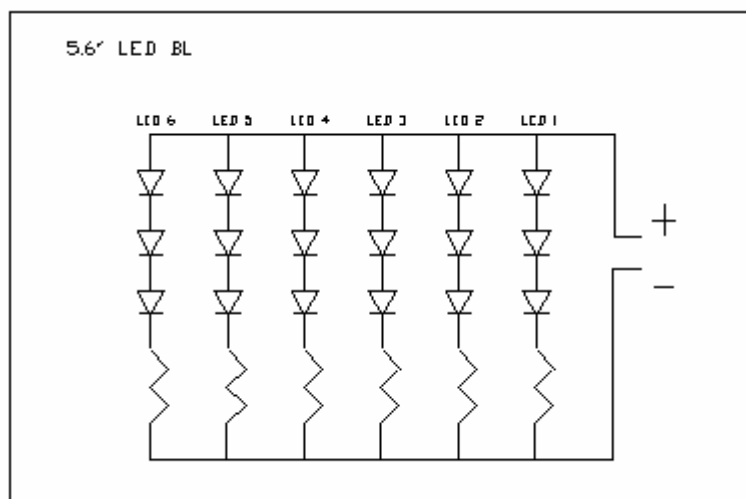
Note 8-1 : PVI strongly suggests that the  $V_{COM\ DC}$  level shall be adjustable , and the adjustable level range is  $1.9V \pm 1V$  , every module's  $V_{COM\ DC}$  level shall be carefully adjusted to show a best image performance.



## 8-2) Recommended driving condition for LED back light

Ta= 25 °C

Parameter	Symbol	Min.	Typ.	Max.	Unit	Remark
LED voltage	V <sub>LED</sub>	-	11.0	12.0	V <sub>rms</sub>	I <sub>L</sub> =20mA
LED current	I <sub>LED</sub>	-	20	-	mA	Note 8-2
Back Light Power Consumption	P <sub>LED</sub>	-	1320	1440	mW	Note 8-3



Note 8-2 : The LED driving condition is defined for each LED module. (3 LED Serial)

Note 8-3 :  $P_{LED} = V_{LED-1} * I_{LED-1} + V_{LED-2} * I_{LED-2} + \dots + V_{LED-6} * I_{LED-6}$

Back Light Connector : JST BHSR-02VS-1, Pin No. : 2 , Pitch : 3.5 mm

Pin No	Symbol	Description	Remark
1	VL1	Input terminal (Hi voltage side)	
2	VL2	Input terminal (Low voltage side)	

## 8-3) LCD Power Consumption :

Ta= 25 °C

Parameter	Symbol	Conditions	TYP.	MAX	Unit	Remark
Supply current for Gate Driver (Hi level)	I <sub>GH</sub>	V <sub>GH</sub> = +17V	0.226	0.678	mA	
Supply current for Gate Driver (Low level)	I <sub>EE</sub>	V <sub>EE</sub> = -12V	0.098	0.3	mA	V <sub>EE</sub> center voltage
Supply current for Source Driver(Digital)	I <sub>DD1</sub>	V <sub>DD1</sub> = +3.3V	0.84	1.68	mA	
Supply current for Source Driver(Analog)	I <sub>DD2</sub>	V <sub>DD2</sub> = +5V	5.594	11.19	mA	
Supply current for Gate Driver (Digital)	I <sub>CC</sub>	V <sub>CC</sub> = +3.3V	0.003	0.009	mA	
LCD Panel Power Consumption	-	-	35.77	76.57	mW	Note 8-5

Note 8-5 : The power consumption for back light is not included.

**8-4) Timing Characteristics Of Input Signals**

Characteristics	Symbol	Min.	Typ.	Max.	Unit	Remark
Rising time	$t_r$	-	-	10	ns	
Falling time	$t_f$	-	-	10	ns	
High and low level pulse width	$t_{CPH}$	9.2	9.6	10.0	MHz	CPH1~CPH3
CPH pulse duty	$t_{CWH}$	30	50	70	%	CPH1~CPH3
STH setup time	$t_{SUH}$	20	-	-	ns	STHR,STHL
STH hold time	$t_{HDH}$	20	-	-	ns	STHR,STHL
STH pulse width	$t_{STH}$	-	1	-	$t_{CPH}$	STHR,STHL
STH period	$t_H$	61.5	63.5	65.5	$\mu s$	STHR,STHL
OEH pulse width	$t_{OEH}$	-	1.40	-	$\mu s$	OEH
Sample and hold disable time	$t_{DIS1}$	-	7.43	-	$\mu s$	
OEV pulse width	$t_{OEV}$	-	18	-	$\mu s$	OE1,2,3
CKV pulse width	$t_{CKV}$	-	31.75	-	$\mu s$	CKV
Clean enable time	$t_{DIS2}$	-	9.0	-	$\mu s$	
Horizontal display timing range	$t_{DH}$	-	480	-	$t_{CPH}/3$	
STV setup time	$t_{SUV}$	400	-	-	ns	STVU,STVD
STV hold time	$t_{HDV}$	400	-	-	ns	STVU,STVD
STV pulse width	$t_{STV}$	-	-	1	$t_H$	STVU,STVD
Horizontal lines per field	$t_V$	256	262	268	$t_H$	
Vertical display start	$t_{SV}$	-	3	-	$t_H$	
Vertical display timing range	$t_{DV}$	-	234	-	$t_H$	
VCOM rising time	$t_{rCOM}$	-	-	5	$\mu s$	
VCOM falling time	$t_{fCOM}$	-	-	5	$\mu s$	
VCOM delay time	$t_{DCOM}$	-	-	3	$\mu s$	
RGB delay time	$t_{DRGB}$	-	-	1	$\mu s$	

## 8-5) Signal Timing Waveforms

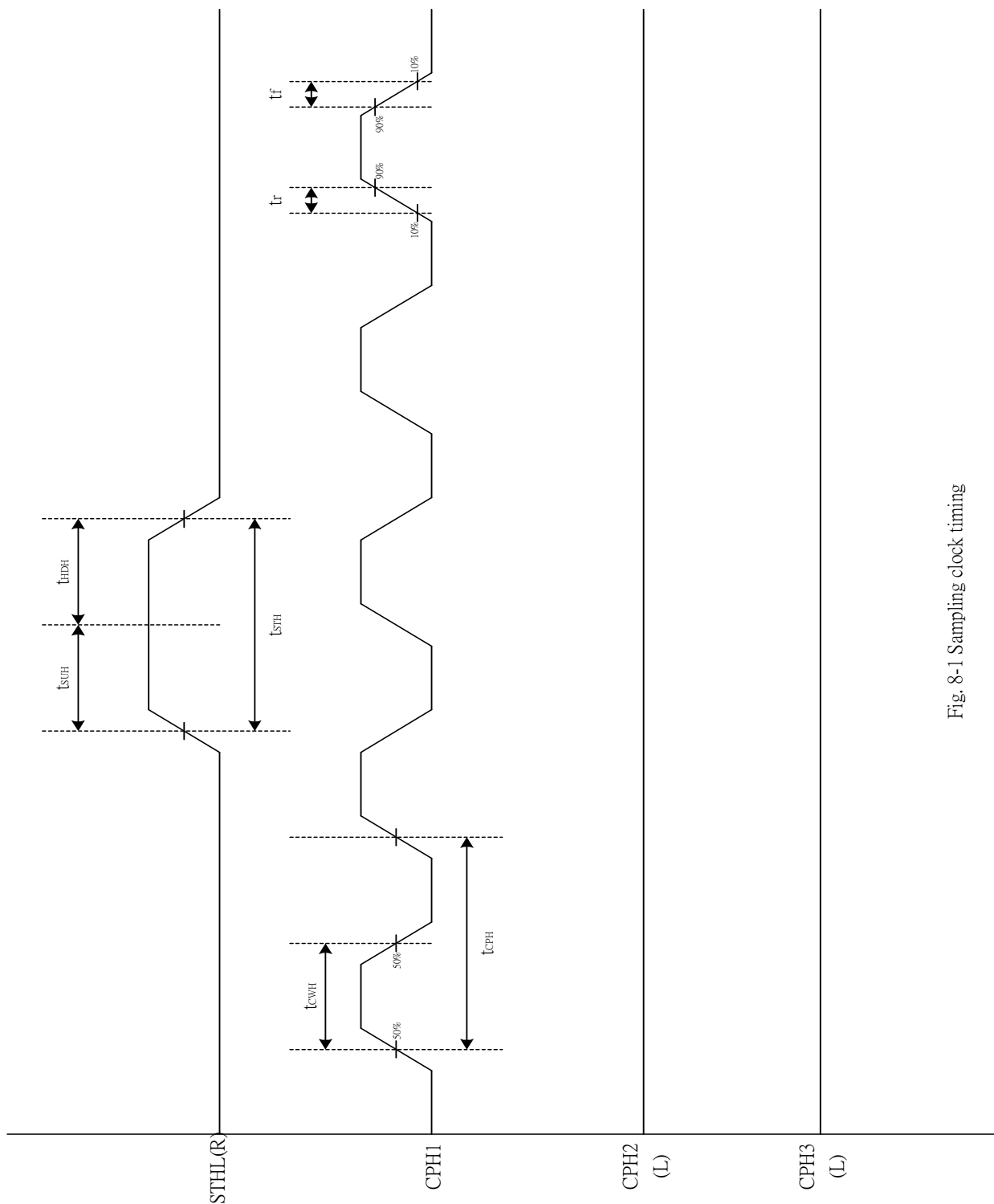


Fig. 8-1 Sampling clock timing

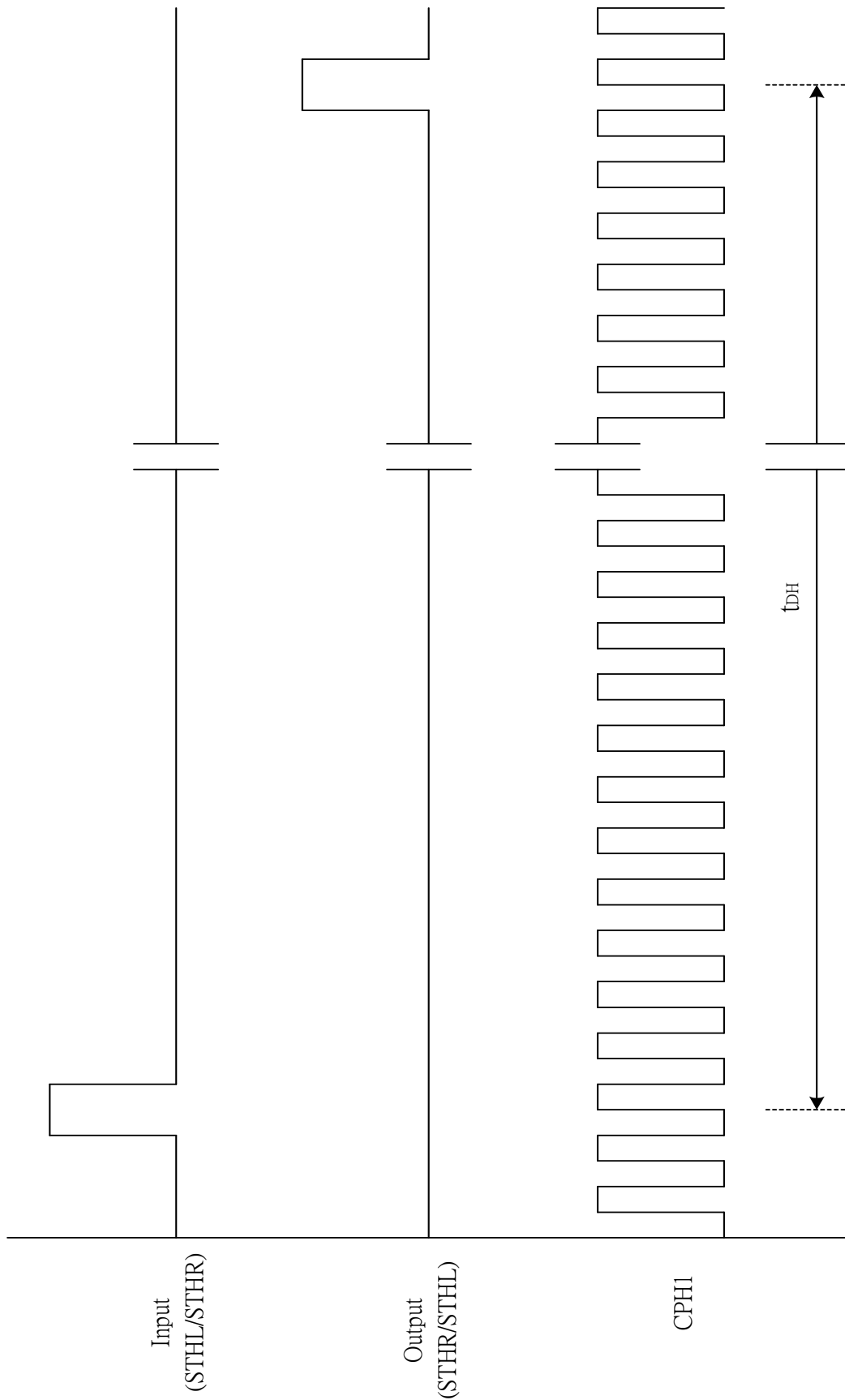


Fig. 8-2 Horizontal display timing range

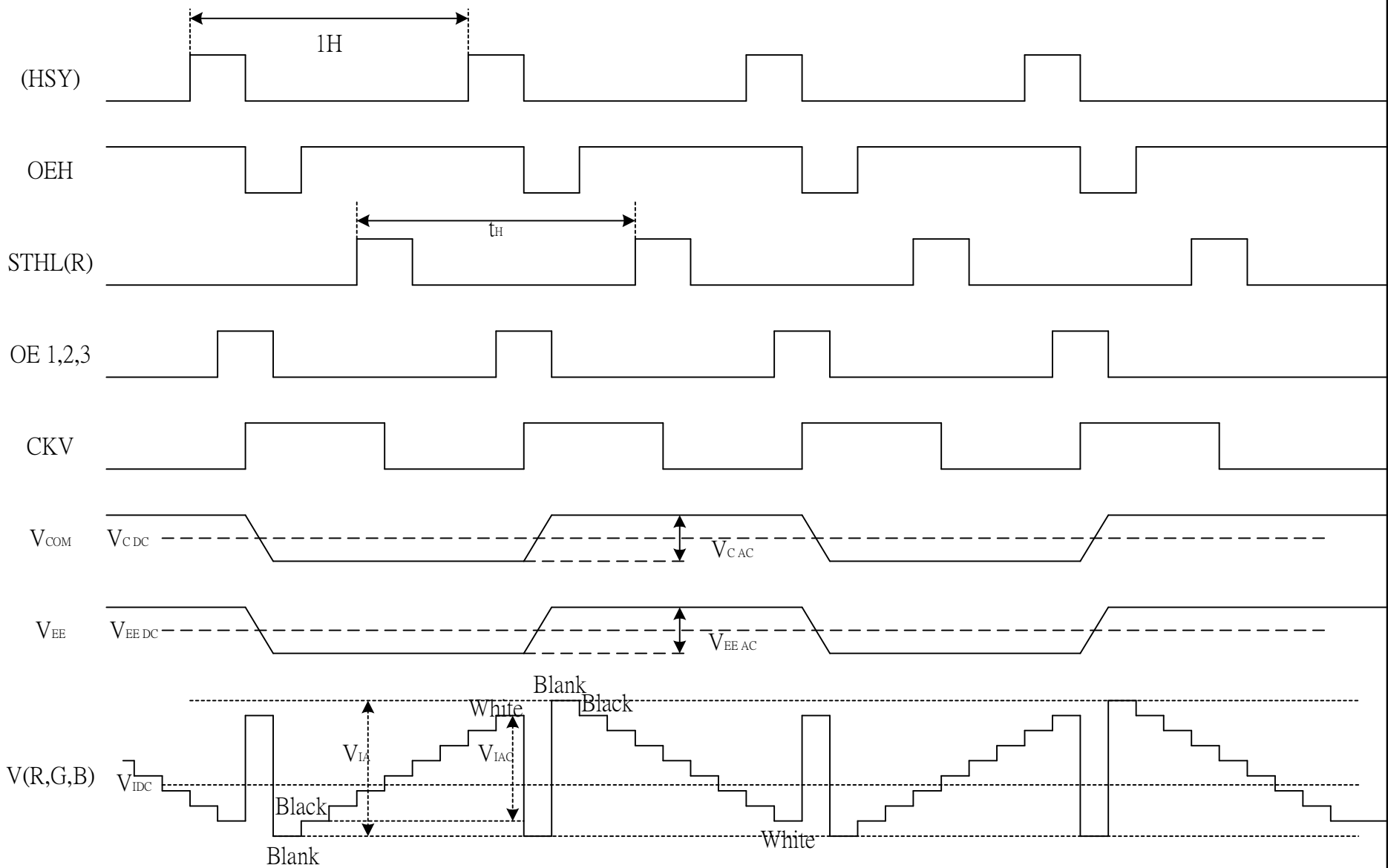
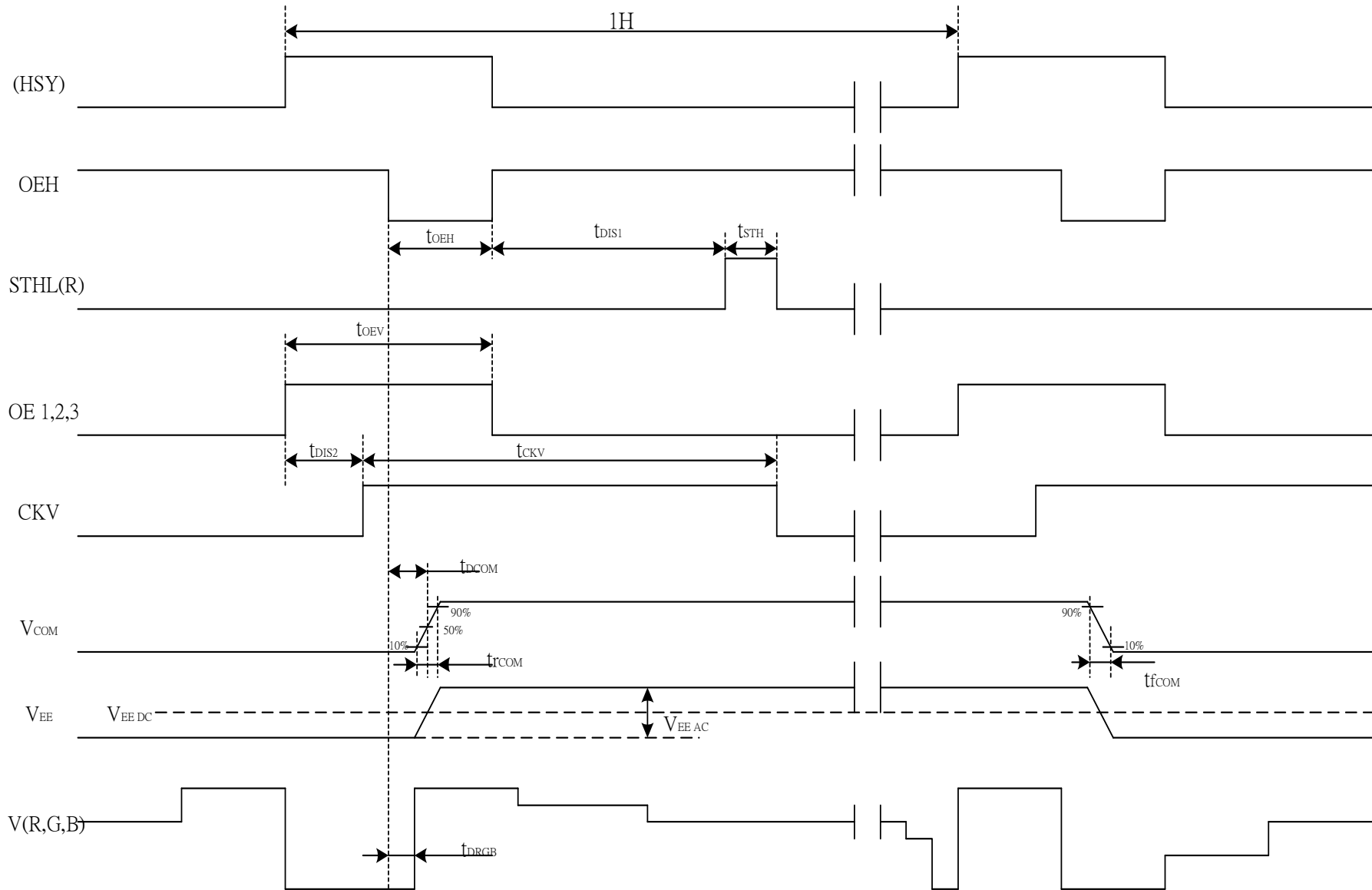


Fig. 8-3 (a) Horizontal timing



Note : The falling edge of OEV should be synchronized with the falling edge of OEH

Fig. 8-3 (b) Detail horizontal timing

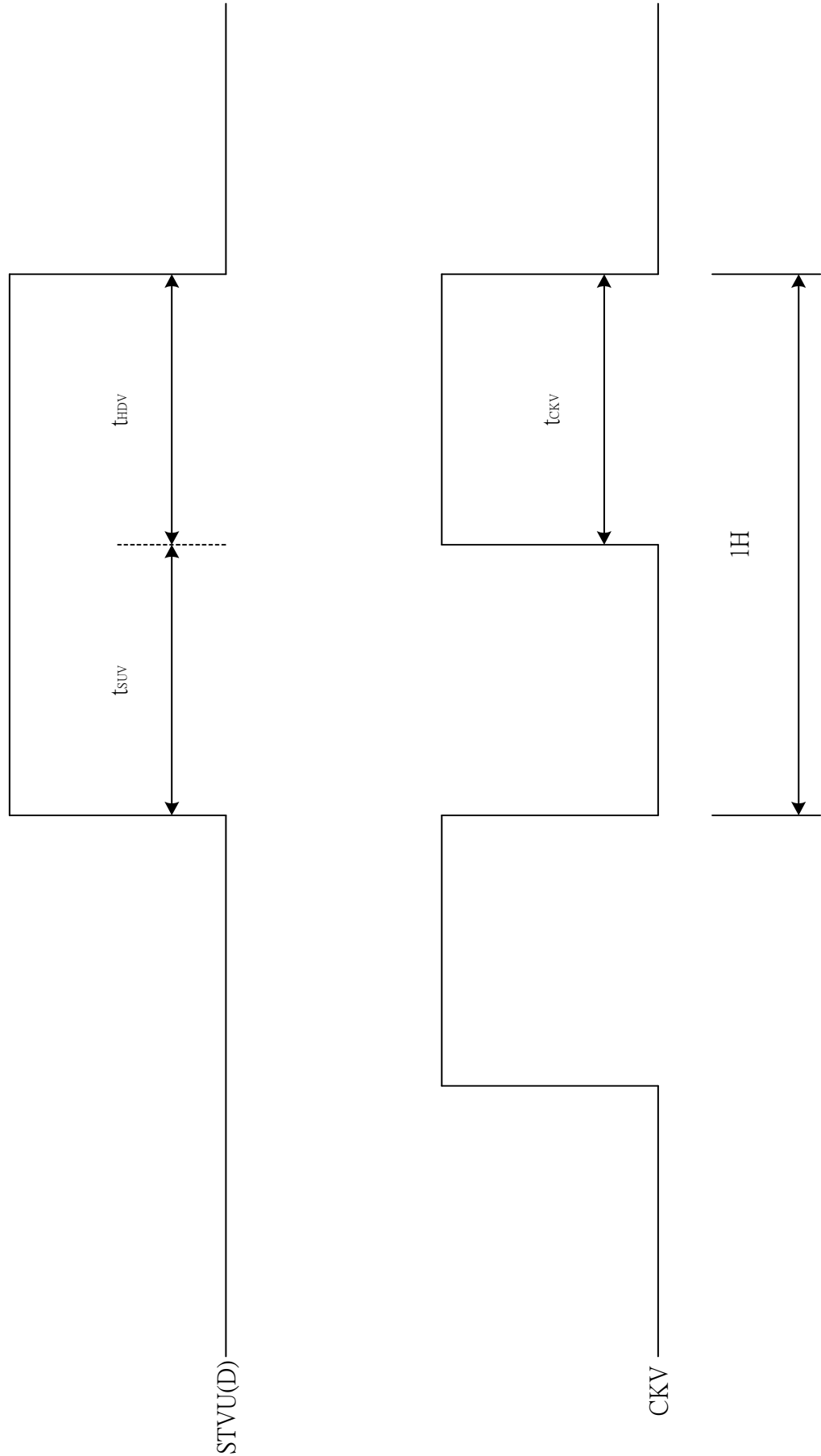


Fig. 8-4 Vertical shift clock timing

Vertical timing (From up to down)

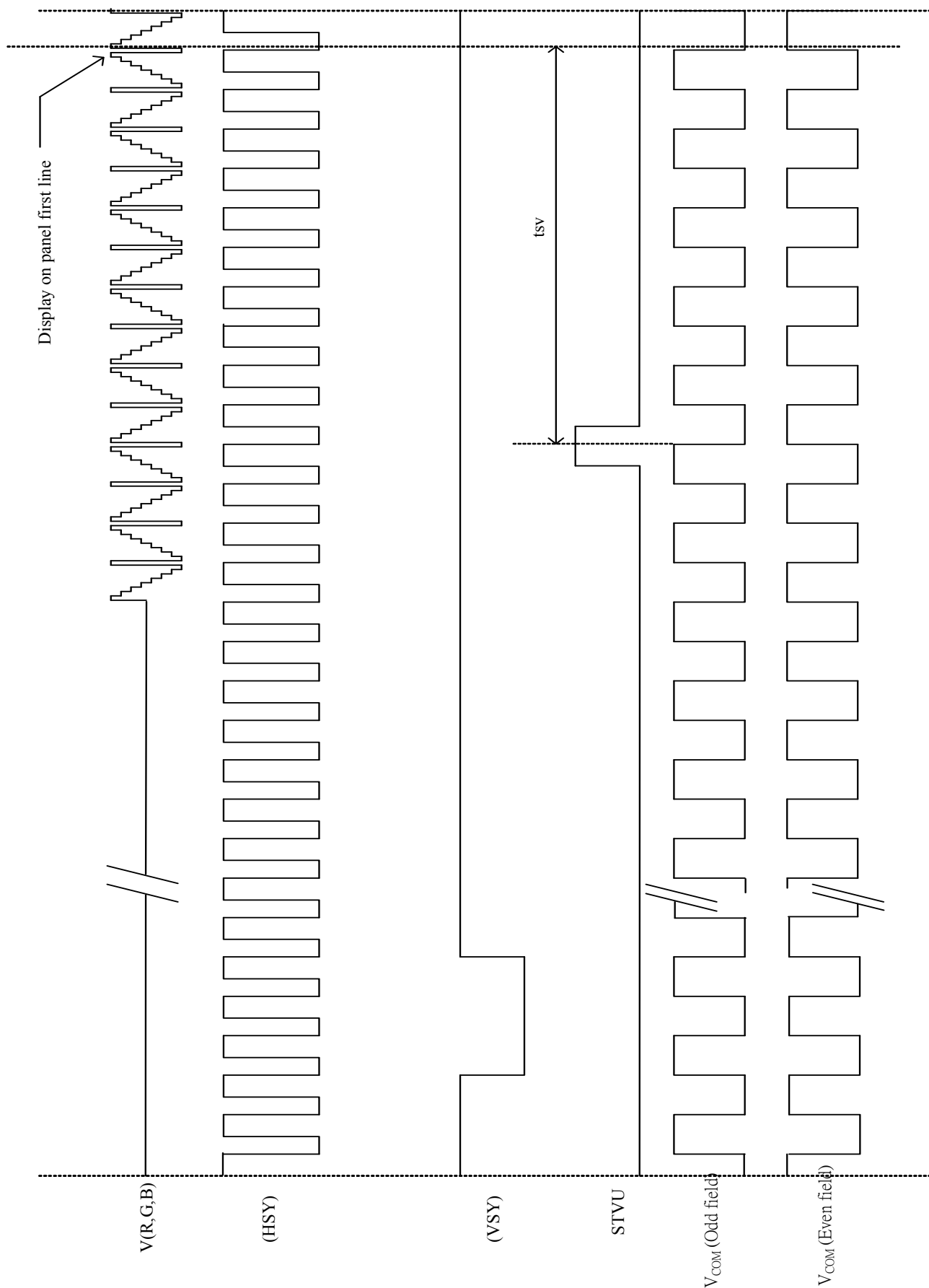


Fig. 8-5 (a) Vertical timing (From Up to Down)



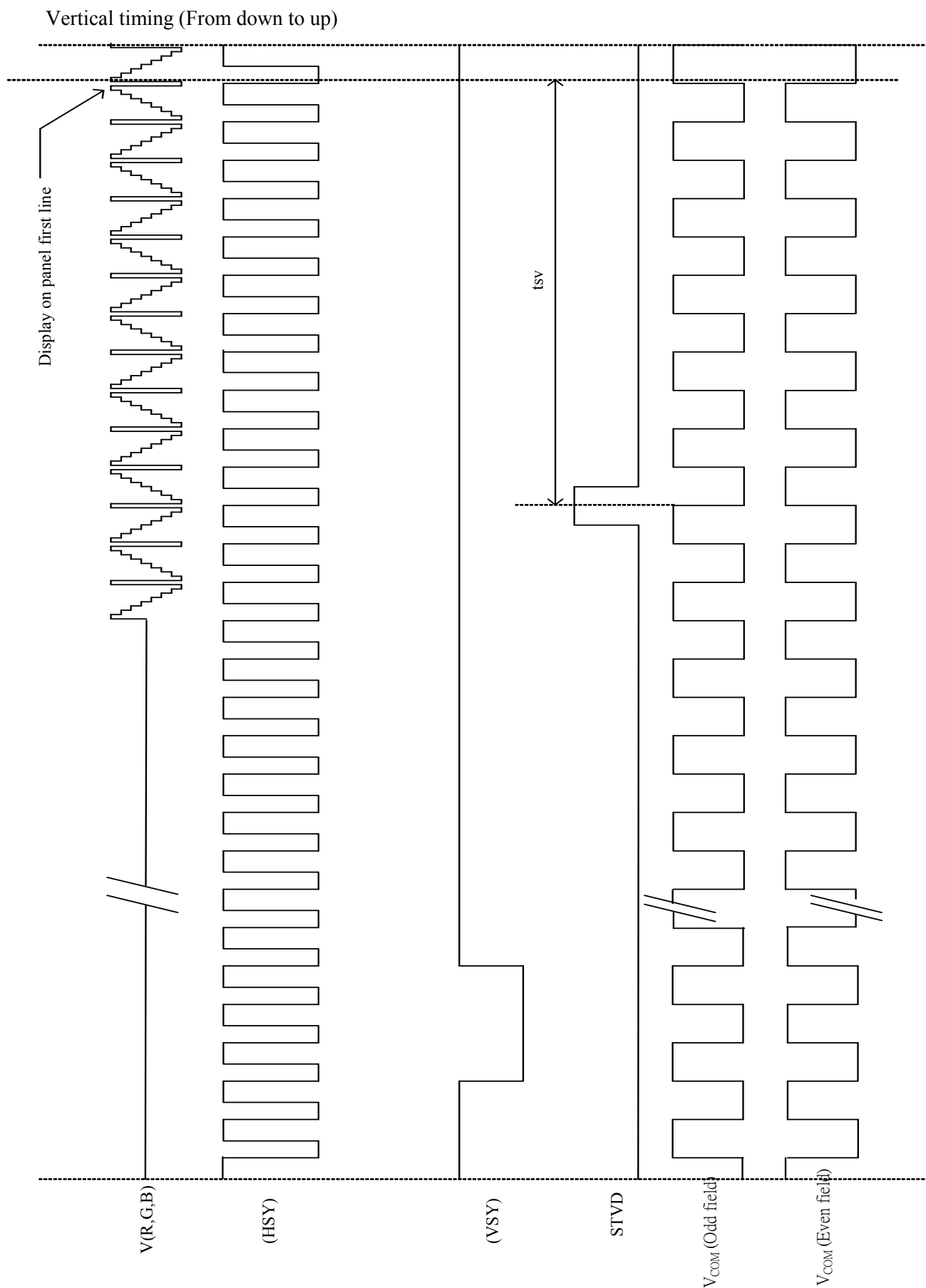
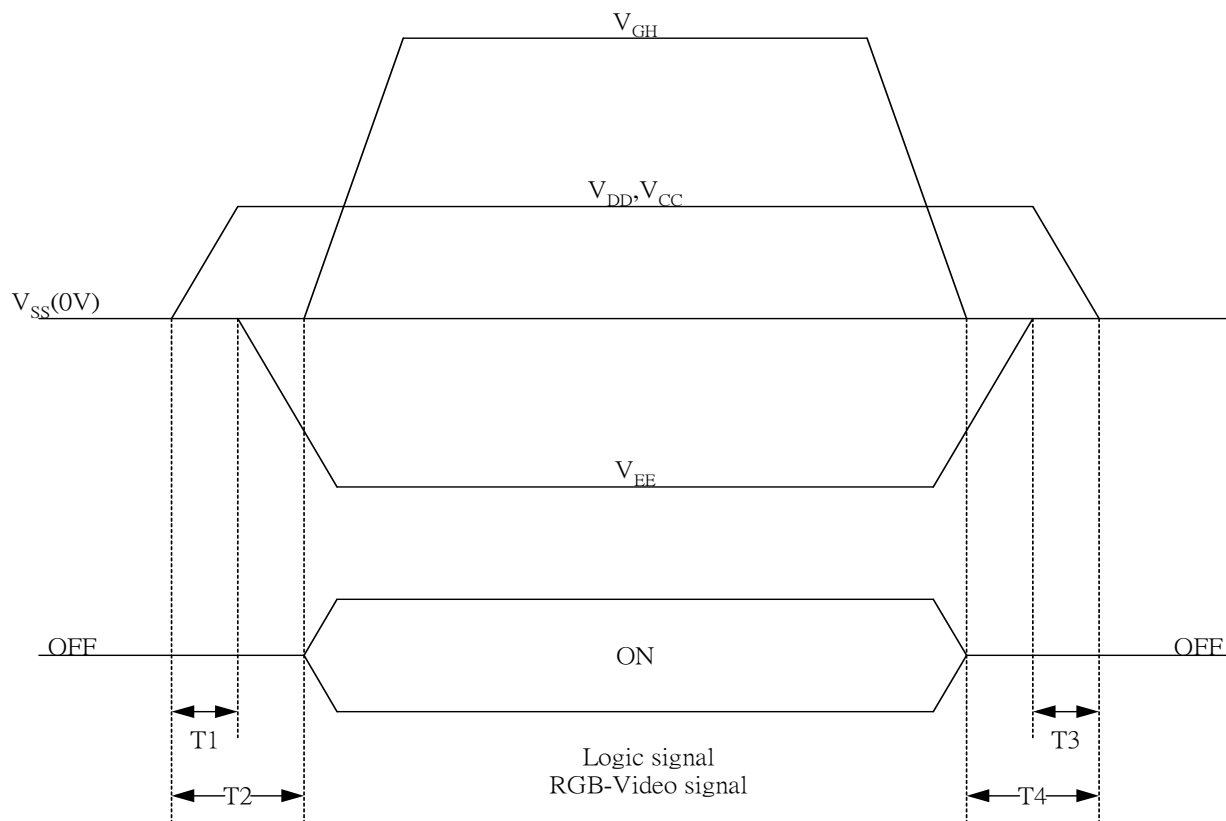


Fig. 8-5 (b) Vertical timing (From Down to Up)

## 9. Power on Sequence

The Power on Sequence only effect by  $V_{CC}$ ,  $V_{SS}$ ,  $V_{DD}$ ,  $V_{EE}$  and  $V_{GH}$ , the others do not care.



- 1)  $10\text{ms} \leq T1 < T2$
- 2)  $0\text{ms} < T3 \leq T4 \leq 10\text{ms}$

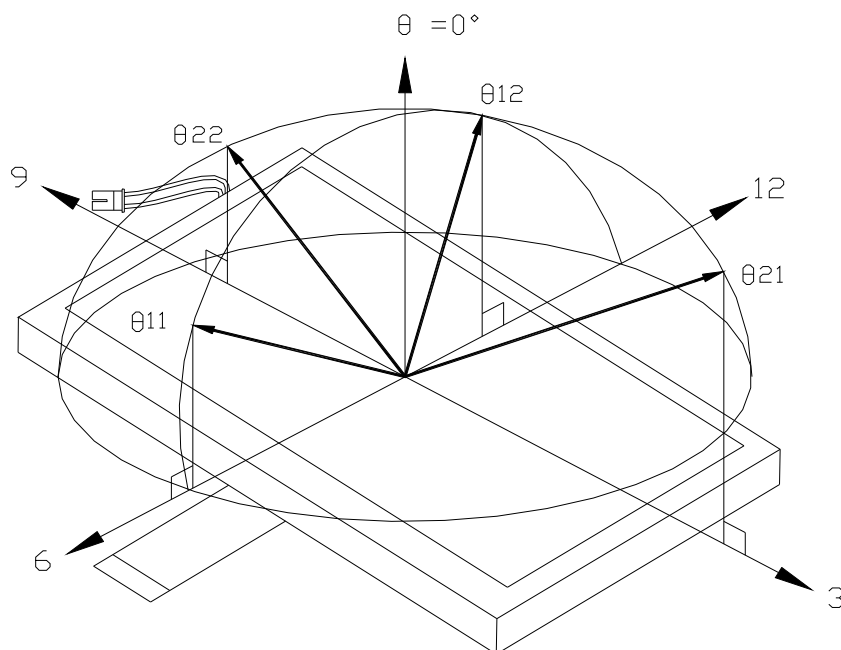
## 10. Optical Characteristics

### 10-1) Specification

$T_a = 25^\circ\text{C}$

Parameter		Symbol	Condition	MIN.	TYP.	MAX.	Unit	Remarks
Viewing Angle	Horizontal	$\theta_{21}, \theta_{22}$	$CR \geq 10$	45	50	-	deg	Note 10-1
	Vertical	$\theta_{12}$		10	15	-	deg	
		$\theta_{11}$		30	35	-	deg	
Contrast Ratio		CR	At optimized view angle	200	400	-	-	Note 10-2
Response time	Rise	Tr	$\theta = 0^\circ$	-	15	30	ms	Note 10-4
	Fall	Tf		-	25	50	ms	
Brightness		L	Center point	350	400	-	cd/m <sup>2</sup>	Note 10-3
Uniformity		U%		80	85	-	%	Note 10-5
White Chromaticity		x	$\theta = 0^\circ$	0.265	0.295	0.325	-	Note 10-3
		y		0.300	0.330	0.360	-	
LED Life Time			+25°C	20K	30K	-	hr	

Note 10-1 : The definitions of viewing angles



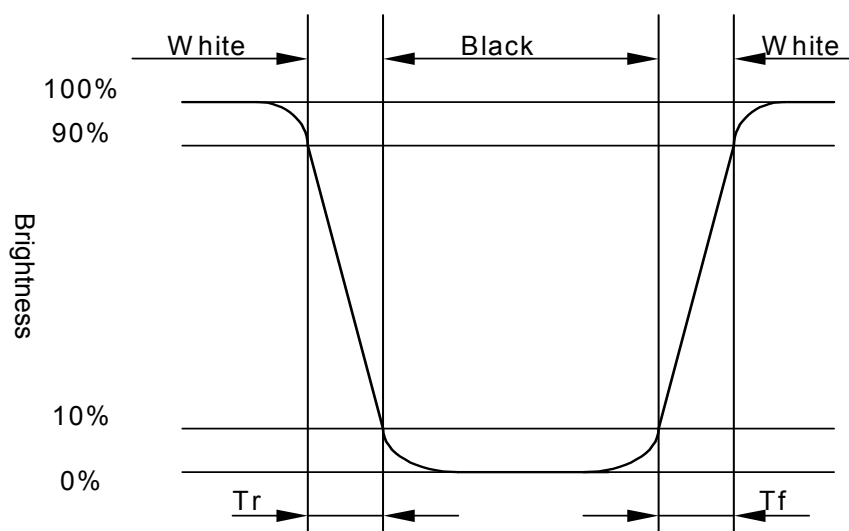
Note 10-2 :  $CR = \frac{\text{Luminance when Testing point is White}}{\text{Luminance when Testing point is Black}}$

(Testing configuration see 10-2 )

Contrast Ratio is measured in optimum common electrode voltage.

Note 10-3 : Topcon BM-7(fast) luminance meter 1° field of view is used in the testing (after 20~30 minutes operation).

Note 10-4 : The definition of response time:



Note 10-5 : The uniformity of LCD is defined as

$$U = \frac{\text{The Minimum Brightness of the 9 testing Points}}{\text{The Maximum Brightness of the 9 testing Points}}$$

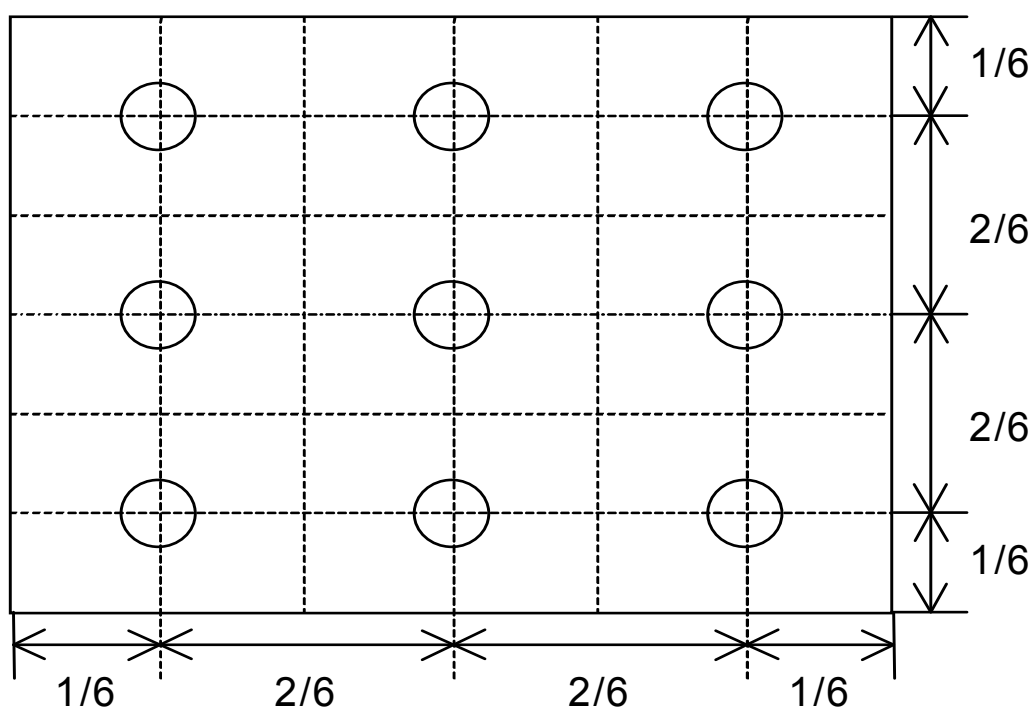
Luminance meter : BM-5A or BM-7 fast (TOPCON)

Measurement distance : 500 mm +/- 50 mm

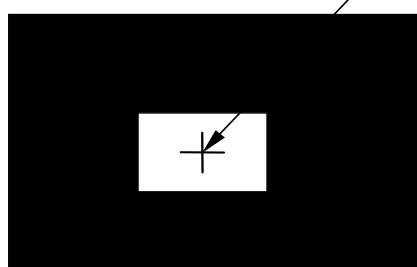
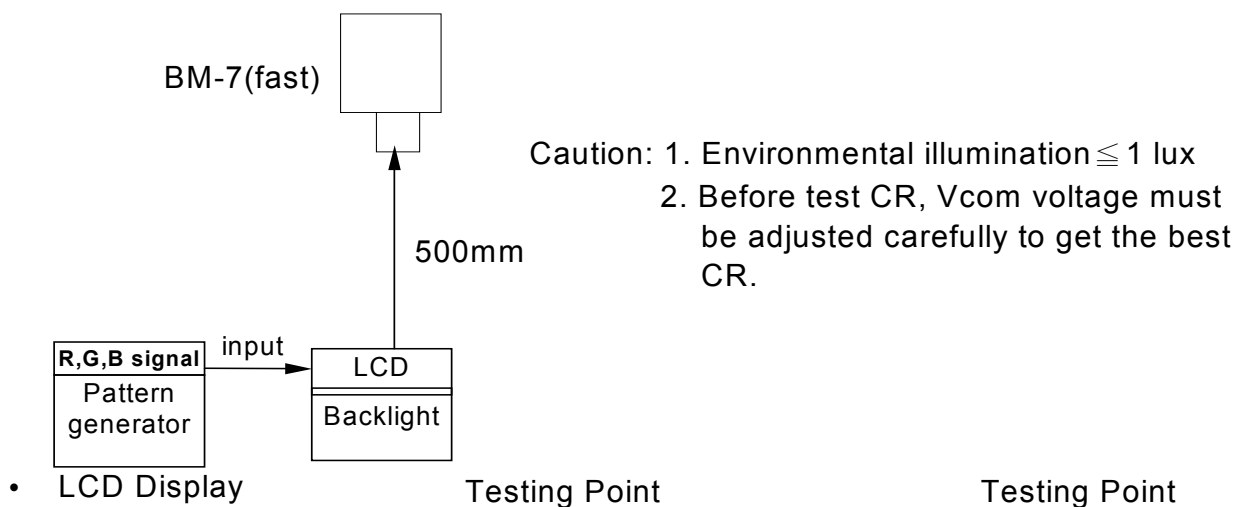
Ambient illumination : < 1 Lux

Measuring direction : Perpendicular to the surface of module

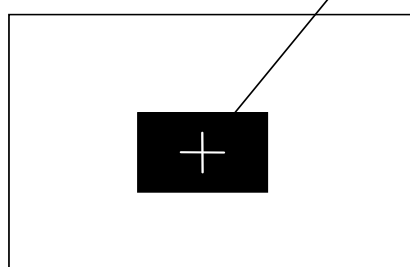
The test pattern is white (Gray Level 63).



## 10-2) Testing configuration

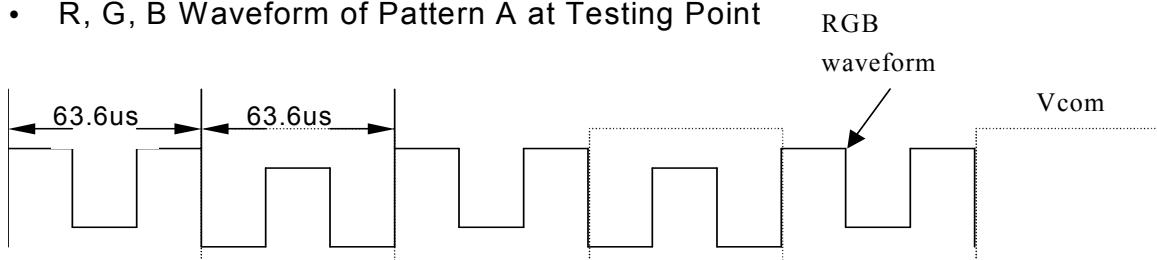


Pattern A

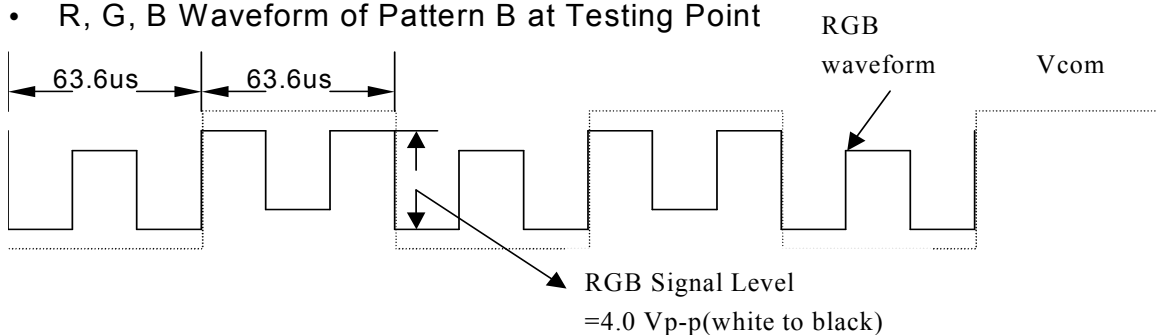


Pattern B

- R, G, B Waveform of Pattern A at Testing Point



- R, G, B Waveform of Pattern B at Testing Point



## 11. Handling Cautions

### 11-1) Mounting of module

- a) Please power off the module when you connect the input/output connector.
- b) Polarizer which is made of soft material and susceptible to flaw must be handled carefully.
- c) Protective film (Laminator) is applied on surface to protect it against scratches and dirt. It is recommended to peel off the laminator before use and taking care of static electricity.

### 11-2) Precautions in mounting

- a) When metal part of the TFT-LCD module (shielding lid and rear case) is soiled, wipe it with soft dry cloth.
- b) Wipe off water drops or finger grease immediately. Long contact with water may cause discoloration or spots.
- c) TFT-LCD module uses glass which breaks or cracks easily if dropped or bumped on hard surface. Please handle with care.
- d) Since CMOS LSI is used in the module. So take care of static electricity and earth yourself when handling.

### 11-3) Others

- a) Do not expose the module to direct sunlight or intensive ultraviolet rays for many hours.
- b) Store the module at a room temperature place.
- c) The voltage of beginning electric discharge may over the normal voltage because of leakage current from approach conductor by to draw lump read lead line around.
- d) If LCD panel breaks, it is possibly that the liquid crystal escapes from the panel. Avoid putting it into eyes or mouth. When liquid crystal sticks on hands, clothes or feet. Wash it out immediately with soap.
- e) Observe all other precautionary requirements in handling general electronic components.

### 11-4) Polarizer mark

The polarizer mark is to describe the direction of view angle film how to mach up with the rubbing direction.

**12. Reliability Test**

No.	Test Item	Test Condition
1	High Temperature Storage Test	Ta = +80°C , 240 hrs
2	Low Temperature Storage Test	Ta = -30°C , 240 hrs
3	High Temperature Operation Test	Ta = +70°C , 240 hrs
4	Low Temperature Operation Test	Ta = -20°C , 240 hrs
5	High Temperature & High Humidity Operation Test	Ta = +50°C , 80%RH , 240 hrs
6	Thermal Cycling Test (non-operating)	-20°C → +70°C , 200 Cycles 30 min 30 min
7	Vibration Test (non-operating)	Frequency : 10 ~ 55 Hz Amplitude : 1 mm Sweep time : 11 mins Test Period : 6 Cycles for each direction of X, Y, Z
8	Shock Test (non-operating)	100G , 6ms Direction : ±X , ±Y , ±Z Cycle : 3 times
9	Electrostatic Discharge Test (non-operating)	200pF , 0Ω ±200V 1 time / each terminal

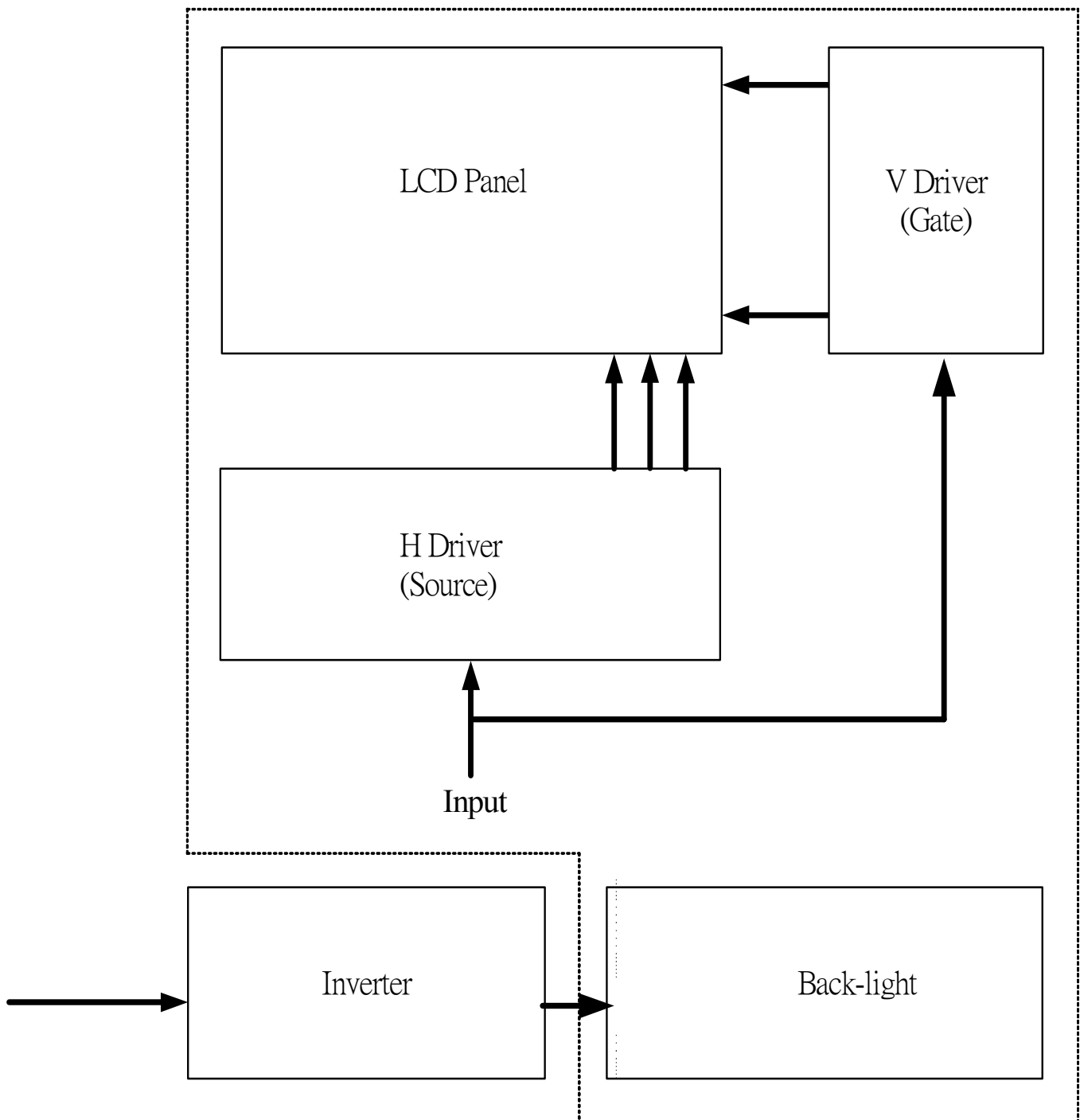
Ta : ambient temperature

Note : The protective film must be removed before temperature test.

[Criteria]

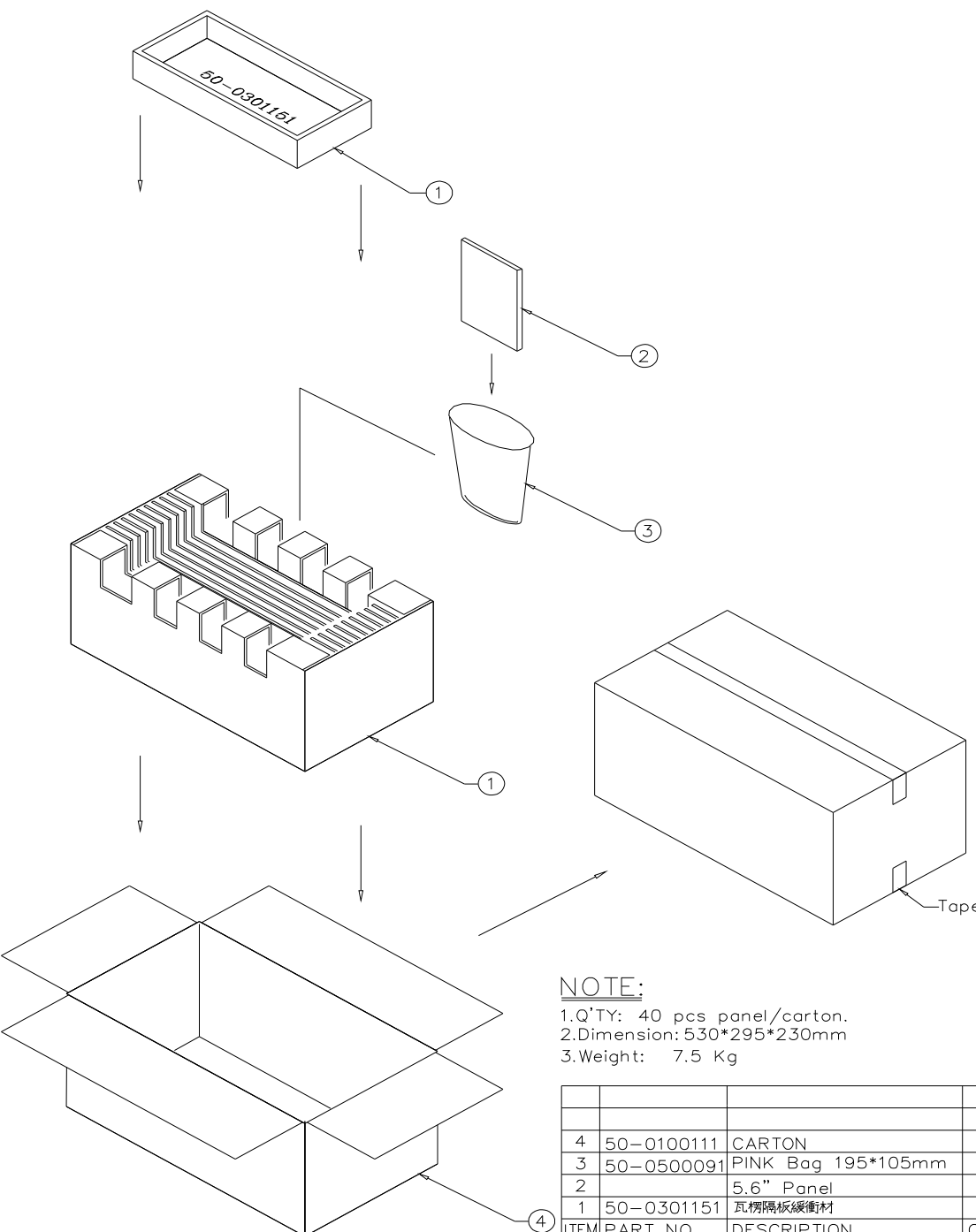

In the standard conditions, there is not display function NG issue occurred. (Including : line defect, no image) All the cosmetic specification is judged before the reliability stress.

### 13. Block Diagram





**14. Packing**

ZONE	REV.	DOCUMENT NO.	DESCRIPTION	DATE	REV. BY																									
																														
<p><b>NOTE:</b></p> <p>1.Q'TY: 40 pcs panel/carton.                  2.Dimension: 530*295*230mm                  3.Weight: 7.5 Kg</p>																														
<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>ITEM</th> <th>PART NO.</th> <th>DESCRIPTION</th> <th>QTY</th> <th>REMARK</th> </tr> </thead> <tbody> <tr> <td>4</td> <td>50-0100111</td> <td>CARTON</td> <td>1</td> <td></td> </tr> <tr> <td>3</td> <td>50-0500091</td> <td>PINK Bag 195*105mm</td> <td>40</td> <td>抗靜電</td> </tr> <tr> <td>2</td> <td></td> <td>5.6" Panel</td> <td>40</td> <td></td> </tr> <tr> <td>1</td> <td>50-0301151</td> <td>瓦楞隔板緩衝材</td> <td>1</td> <td>上蓋+底座</td> </tr> </tbody> </table>						ITEM	PART NO.	DESCRIPTION	QTY	REMARK	4	50-0100111	CARTON	1		3	50-0500091	PINK Bag 195*105mm	40	抗靜電	2		5.6" Panel	40		1	50-0301151	瓦楞隔板緩衝材	1	上蓋+底座
ITEM	PART NO.	DESCRIPTION	QTY	REMARK																										
4	50-0100111	CARTON	1																											
3	50-0500091	PINK Bag 195*105mm	40	抗靜電																										
2		5.6" Panel	40																											
1	50-0301151	瓦楞隔板緩衝材	1	上蓋+底座																										
MTL.SPEC.		UNSPECIFIED TOL'S		REMARK																										
		ANGLE																												
		ROUGHNESS																												
APPROVE	Franks	'07.09.27	SCALE	UNIT	SHEET																									
CHECK	Franks	'07.09.27			1 OF 1																									
DRAWN	Jimmyc	'07.09.27	MTL.NO.		DWG FILE:																									
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					REV. 01 A4 SIZE																									