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			Revision History
REV.	Date	ECN NO.	Change Content
0	12/11/2001	N/A	Preliminary specification Initiate
1	12/14/2001	N/A	Weight 460g; Luminance 160 nits center
2	1/23/2002	N/A	Luminance 120 nits min; Chromaticity x=0.315+/-0.03 y=0.330+/-0.03; Outline drawing update
3	3/12/2002	N/A	Change lamp wire length to 85 +/- 5mm
	l .		1



#### 1. Application

This specification applies to a color TFT-LCD module, QD141X1LH12.

#### 2. Overview

This module is a color active matrix LCD module incorporating amorphous silicon TFT (Thin Film Transistor). It is composed of a color TFT-LCD panel, driver ICs, control circuit and power supply circuit and a backlight unit. Graphics and texts can be displayed on a  $1024 \times 3 \times 768$  dots panel with 262,144 colors by using LVDS (Low Voltage Differential Signaling) to interface and supplying +3.3V DC supply voltage for TFT-LCD panel driving and supply voltage for backlight.

The TFT-LCD panel used for this module has very high aperture ratio. A low-reflection and higher-color-saturation type color filter is also used for this panel. Therefore, high-brightness and high-contrast image, which is suitable for the multimedia use, can be obtained by using this module.

Optimum viewing direction is 6 o'clock.

#### [Features]

- 1) High aperture panel; high-brightness or low power consumption.
- 2) Brilliant and high contrast image.
- 3) Small footprint and thin shape.
- 4) Light weight.
- 5) 100% SPWG, style B

#### 3. Mechanical Specifications

Parameter	Specifications	Unit
Display size	36 (14.1") Diagonal	cm
Active area	285.7 (H)×214.3 (V)	mm
Pixel format	1024 (H)×768 (V)	Pixel
	(1 pixel = R+G+B dots)	
Pixel pitch	0.279 (H) × 0.279 (V)	mm
Pixel configuration	R,G,B vertical stripe	
Display mode	Normally white	
Unit outline dimensions (typ.)*1	299(W)×228 (H)×5.2(D)	mm
	5.5 Max	
Mass	Max.: 460	g
Surface treatment	Anti-glare and hard-coating 3H	
	Low reflection (~5%)	

<sup>\*1.</sup> Note: excluding backlight cables. Outline dimensions is shown in this specification



## 4. Input Terminals

## 4-1. TFT-LCD panel driving

CN1 (1 channel, LVDS signals – NSC/Ti standard and +3.3V DC power supply)
Using connector: FI-XB30Sx-HFxx/FI-X30Sx-HFxx/equivalent (JAE)

Corresponding connector: tbd

Interface Cable Pin Assignments

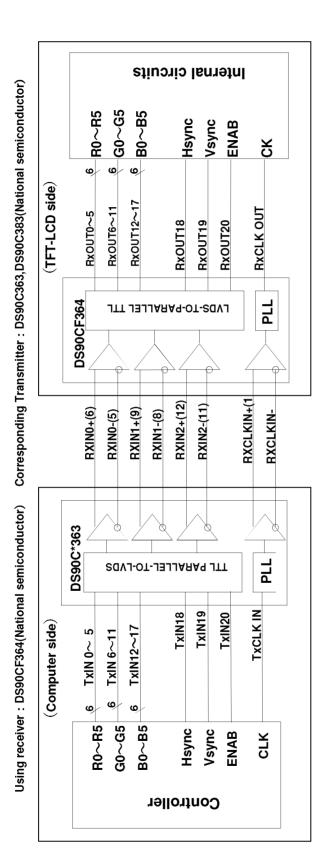
PIN NO	. SYMBOL	FUNCTION
1	VSS	Ground
2	VDD	Power Supply, 3.3 V (typical)
3	VDD	Power Supply, 3.3 V (typical)
4	V EEDID	DDC 3.3V power
5	NC	Reserved for supplier test point
6	CIk EEDID	DDC Clock
7	DATA EEDID	DDC Data
8	Rin0-	- LVDS differential data input (R0-R5, G0) (odd pixels)
9	Rin0+	+ LVDS differential data input (R0-R5, G0) (odd pixels)
10	VSS	Ground
11	Odd_Rin1-	- LVDS differential data input (G1-G5, B0-B1) (odd pixels)
12	Rin1+	+ LVDS differential data input (G1-G5, B0-B1) (odd pixels)
13	VSS	Ground
14	Rin2-	- LVDS differential data input (B2-B5, HS, VS, DE) (odd pixels)
15	Rin2+	+ LVDS differential data input (B2-B5, HS, VS, DE) (odd pixels)
16	VSS	Ground
17	CIKIN-	- LVDS differential clock input (odd pixels)
18	CIkIN+	+ LVDS differential clock input (odd pixels)
19	VSS	Ground
20	NC	No connect
21	NC	No connect
22	NC	No connect
23	NC	No connect
24	NC	No connect
25	NC	No connect
26	NC	No connect
27	NC	No connect
28	NC	No connect
29	NC	No connect
30	NC	No connect

[Note 1] Relation between LVDS signals and actual data shows below section (4-2).

[Note 2] The shielding case is connected with signal GND.

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4-2 Interface block diagram





# 4-3. Backlight driving

CN2: BHSR-02VS-1(JST)

Mating connector: SM02B-BHSS-1-TB (JST) or 87210-0200

Pin No.	Symbol	Function
1	V <sub>HIGH</sub>	Power supply for lamp
		(High voltage side)
2	$V_{LOW}$	Power supply for lamp
		(Low voltage side)

# 5. Absolute Maximum Ratings

## 5-1 LCD module

Parameter	Symbol	Condition	Ratings	Unit	Remark
Input voltage	٧	Ta=25℃	$-0.3 \sim \text{Vcc+}0.3$	v	(Note1)
+3.3V supply voltage	Vcc	Ta=25℃	0 ~ + 4	v	
Storage temperature	Tstg	_	<b>−25</b> ∼ +60	${\mathfrak C}$	[Note2]
Operating temperature (Ambient)	Тора	_	0 ~ +50	ဗ	

[Note1] LVDS signals

[Note2] Humidity: 95%RH Max. at Ta≤40°C.

Maximum wet-bulb temperature at 39°C or less at Ta>40°C.

No condensation.



## 6. Electrical Characteristics

## 6-1.TFT-LCD panel driving

Ta=25℃

	Parameter	-	Symbol	Min.	Тур.	Max.	Unit	Remark	
Vcc	Supply voltag	е	Vcc	+3.0	+3.3	+3.6	V	[Note2]	
	Current dissipation			-	420	TBD	m A	[Note3]	
Per	Permissive input ripple			_	_	100	mV p-p	Vcc=+3.3V	
volta	voltage								
Differ	rential input	High	V <sub>TH</sub>	1	_	+100	mV	V <sub>CM</sub> =+1.2V	
Thr	Threshold voltage Low		V <sub>TL</sub>	-100	_	_	mV	[Note1]	
Inp	Input current (High)		Іон	_	_	±10	μΑ	V <sub>I</sub> =2.4V	
								Vcc=3.6V	
Inp	ut current (Low)	)	l <sub>OL</sub>	_	_	±10	μ Α	V <sub>I</sub> =0V	
Ī -	· ·							Vcc=3.6V	
Ter	Terminal resistor		R <sub>T</sub>	_	100	_	Ω	Differential	
							input		
Ru	Rush current		I <sub>RUSH</sub>			1.5	Α	Rise time	
								470uS	

[Note1]  $V_{CM}$ : Common mode voltage

of LVDS driver.

# [Note2]

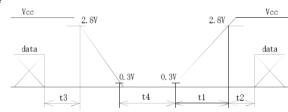
On-off conditions for supply voltage

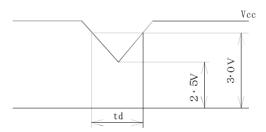
0<t1≦10 ms

0<t2≦50 ms

0<t3≦50 ms

400ms≦t4





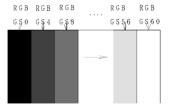
# **Vcc-dip conditions**

- 1) 2.5 V≦Vcc<3.0 V td≦10 ms
- 2) Vcc<2.5 V

Vcc-dip conditions should also follow the On-off conditions for supply voltage

[ Note3 ] Typical current situation : 16-gray-bar pattern.

Vcc=+3.3V



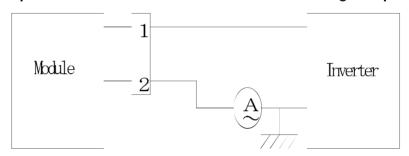


## 6-2. Backlight driving

The backlight system is an edge-lighting type with single CCFT (Cold Cathode Fluorescent Tube).

Parameter	Symbol	Min.	Тур.	Max.	Unit	Remark
Lamp current range	I∟	2.0	4.0	6.0	mArms	[Note1]
Lamp voltage	VL		660		Vrms	
Lamp power	PL	1	2.7	_	W	[Note2]
consumption						
Lamp frequency	F∟	30	60	70	kHz	[Note3]
Kick-off voltage	Vs	1	_	1500	Vrms	Ta=25℃
		_	_	1500	Vrms	Ta=0°C [Note4]
Lamp life time	Lı	10000	_	_	hour	[Note5]

[Note1] Lamp current is measured with current meter for high frequency as shown



\* 2pin is VLOW

below.

[Note2] Calculated Value for reference ( $I_L \times V_L$ )

[ Note3 ] Lamp frequency may produce interference with horizontal synchronous frequency, and this may cause beat on the display. Therefore lamp frequency shall be detached as much as possible from the horizontal synchronous frequency and from the harmonics of horizontal synchronous to avoid interference.

[Note4] It is defined at 22pF for the ballast capacitor of a DC/AC inverter.

The voltage above this value should be applied to the lamp for more than 1 second to start-up. Otherwise the lamp may not be turned on.

[Note5] Lamp life time is defined as the time when either ① or ② occurs in the continuous operation under the condition of  $Ta = 25^{\circ}$  and L = 6.0 mArms.

- ① Brightness becomes 50 % of the original value under standard condition.
- ② Kick-off voltage at Ta =  $0^{\circ}$ C exceeds maximum value, 1500V rms.

Note) The performance of the backlight, for example life time or brightness, is much influenced by the characteristics of the DC-AC inverter for the lamp. When you design or order the inverter, please make sure that a poor lighting caused by the mismatch of the

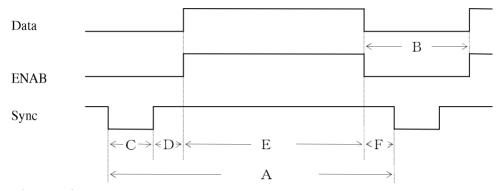


backlight and the inverter (miss-lighting, flicker, etc.) never occur. When you confirm it, the module should be operated in the same condition as it is installed in your instrument.

## 7. Timing characteristics of LCD module input signals

## 7-1. Timing characteristics

(This is specified at digital outputs of LVDS driver.)



#### (Vertical)

Item (symbol)	Min.	Тур.	Max.	Unit	Remark
Vsync cycle (T <sub>VA</sub> )	_	16.667	_	ms	Negative
	803	806		line	
Blanking period(T <sub>VB</sub> )	35	38	_	line	
Sync pulse width (T <sub>VC</sub> )	4	6	_	line	
Back porch (T <sub>VD</sub> )	0	29		line	
Sync pulse width + Back	35	35	35	line	
porch					
(T <sub>VC</sub> +T <sub>VD</sub> )					
Active display area (T <sub>VE</sub> )	768	768	768	line	
Front porch (T <sub>VF</sub> )	0	3	_	line	

## (Horizontal)

<u>Orizorital)</u>					
Item (symbol)	Min.	Тур.	Max.	Unit	Remark
Hsync cycle (T <sub>HA</sub> )	19.2	20.677	_	μS	Negative
	1260	1344	1408	clock	
Blanking period (T <sub>HB</sub> )	236	320	_	clock	
Sync pulse width (T <sub>HC</sub> )	8	136	_	clock	
Back porch (T <sub>HD</sub> )	0	160	312	clock	
Sync pulse width + Back	1500 - T <sub>HA</sub>	296	T <sub>HA</sub> -	clock	
porch (T <sub>HC</sub> +T <sub>HD</sub> )			1024		
Active display area (T <sub>HE</sub> )	1024	1024	1024	clock	
Front porch (T <sub>HF</sub> )	8	24	_	clock	

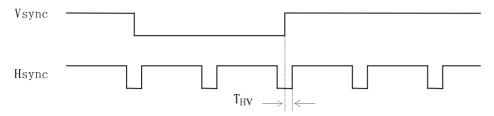
## (Clock)

Item	Min.	Тур.	Max.	Unit	Remark
Frequency	_	65.0	65.0	MHz	[Note1]

Note) In case of lower frequency, the deterioration of display quality, flicker etc., may be occurred.

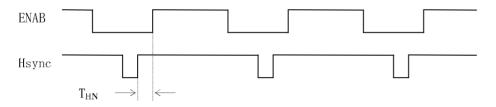


## (Hsync-Vsync Phase difference)



Item(symbol)	Min.	Тур.	Max.	Unit	Remark
Hsync-Vsync Phase difference	1	_	T <sub>HA</sub> -T <sub>HC</sub>	clock	
(T <sub>HV</sub> )					

## (Hsync-ENAB Phase difference)



Item	Min.	Тур.	Max.	Unit	Remark
(T <sub>HN</sub> )	0	_	312	clock	

## 7-2 Display position

Item	Standards	Beginning	Ending	Unit	Remark
Horizontal	rising edge of ENAB	0	1024	clock	
	rising edge of Hsync	296	1320	clock	[Note1]
Vertical	rising edge of Vsync	35	803	clock	

# [Note1] ENAB signal must be fixed to low.

## [Note]

(Horizontal display direction)

When ENAB is fixed low, 296 clock are counted from Hsync negative edge and data from after are available . If you need other timing, please use ENAB signal.

(Vertical display direction)

35 lines are counted from Vsync negative edge and data from next line are available. (Note of ENAB signal)

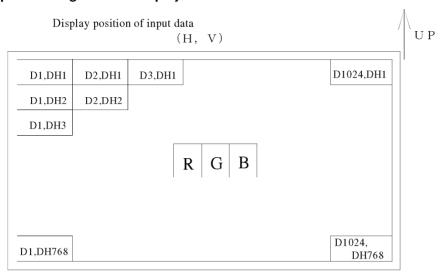
ENAB could not be used for the purpose of the vertical display start timing.

#### Caution

Image will not be displayed on the right position otherwise.



# 7-3. Input Data Signals and Display Position on the screen





8. Input Signals, Basic Display Colors and Gray Scale of Each Color

	i	Data signal																		
	Colors &																			
	Gray scale	Gray	R0	R1	R2	R3	R4	R5	G0	G1	G2	G3	G4	G5	B0	B1	B2	B3	В4	B5
		Scale																		
	Black		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue		0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
Ва	Green	_	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Basic Color	Cyan	_	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
) 	Red	-	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
~	Magenta	_	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	_	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
ဂ	Û	GS1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale of Red	Darker	GS2	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Sca	仓	<b>4</b>			1	<b>/</b>					,	V					•	L		
le o	Û	<b>+</b>	<b>V</b>						<b>V</b>						<b>↓</b>					
f Re	Brighter	GS61	1	0	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
ğ	Û	GS62	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red	GS63	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gr	Û	GS1	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
Gray Scale of Green	Darker	GS2	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
cal	Û	+			1	<u> </u>					\	l					,	ν		
e of	Û	<b>+</b>			1	<b>,</b>					,	V					,	V		
Gre	Brighter	GS61	0	0	0	0	0	0	1	0	1	1	1	1	0	0	0	0	0	0
en	Û	GS62	0	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0
	Green	GS63	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
ြ	Û	GS1	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
iray	- Darker	GS2	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
Sca	<b>û</b>	<b>V</b>										<u> </u>						レ		
Gray Scale of Blue	Û	<b>→</b>	<b>V</b>					<b>V</b>						<b>V</b>						
f BI	Brighter	GS61	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1
ue	Û	GS62	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1
	Blue		0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Blue	GS63	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

0 : Low level voltage, 1 : High level voltage

Each basic color can be displayed in 64 gray scales from 6 bit data signals. According to the



combination of total 18 bit data signals, the 262,144-color display can be achieved on the screen.

# 9. Optical Characteristics

Ta=25℃. Vcc=+3.3V

					_		1a=23	ر, ۷CC=+3.3۷
Parameter		Symbol	Condition	Min.	Тур.	Max.	Unit	Remark
Viewing	ng Horizontal $\theta$ 21, $\theta$ 22 CR>10		CR>10	40	_	_	Deg.	[Note1,4]
Angle	Vertical	<i>θ</i> 11		10	_	1	Deg.	
Range		<i>θ</i> 12		30	_	_	Deg.	
Contrast ratio		CRn	θ <b>=0</b> °	300	_	_		[Note2,4]
		CRo	Optimum	300	_	_		
			viewing					
			angle					
Respons	e Rise	τr	θ <b>=0</b> °		12.5	_	ms	[Note3,4]
Time	Decay	au d		1	22.5	_	ms	
Chromat	icity of	x		0.285	0.315	0.345		[Note4]
White		у		0.300	0.330	0.360		
Luminan	Luminance of white				120	_	Cd/m <sup>2</sup>	L = 4.0mArms
								F <sub>L</sub> =60kHz
[Note4]		Y L 2	Center	120	160	_	Cd/m <sup>2</sup>	L = 6.0mArms
								F <sub>L</sub> =60kHz
White U	<b>Jniformity</b>	δw	13 Points	1	_	1.53		[Note5]
White U	<b>Jniformity</b>	δw	5 Points	_	_	1.25		[Note5]

 $<sup>\</sup>ensuremath{\mathrm{\#}}$  The measurement shall be executed 30 minutes after lighting at rating. (typical condition : IL = 4.0 mArms)

The optical characteristics shall be measured in a dark room or equivalent state with the method shown in Fig.3.

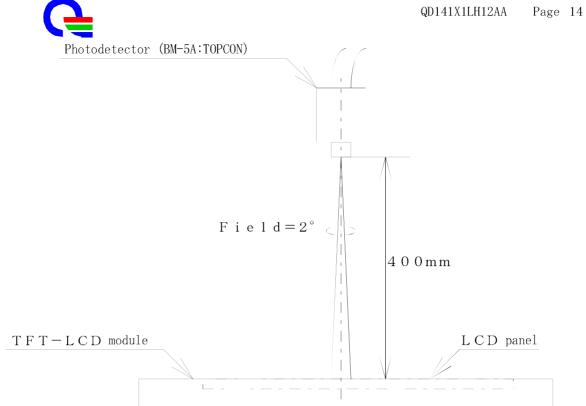
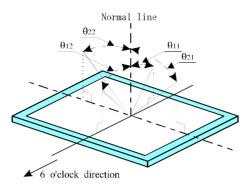


Fig. 3 Optical characteristics measurement method

Center of the screen



## [Note1] Definitions of viewing angle range:

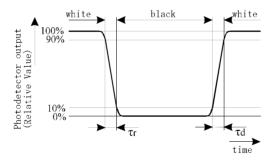


## [Note2] Definition of contrast ratio:

The contrast ratio is defined as the following.

## [Note3] Definition of response time:

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".



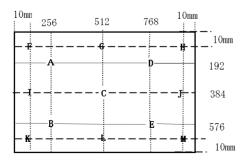
[Note4] This shall be measured at center of the screen.

[Note5] Definition of white uniformity:

Maximun Luminance of 5/13 points

δw = Minimum Luminance of 5/13 points

(5 Points A,B,C,D,E 13 Points A,B,C,D,E,F,G,H,I,J,K,L,M)





#### 10. Display Quality

The display quality of the color TFT-LCD module shall be in compliance with the Incoming Inspection Standard.

#### 11. Handling Precautions

- a) Be sure to turn off the power supply when inserting or disconnecting the cable.
- b) Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.
- c) Since the front polarizer is easily damaged, pay attention not to scratch it.
- d) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- e) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- f) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface. Handle with care.
- g) Since CMOS LSI is used in this module, take care of static electricity and injure the human earth when handling.
- h) Observe all other precautionary requirements in handling components.
- i) This module has its circuitry PCBs on the rear side and should be handled carefully in order not to be stressed.
- j) Laminated film is attached to the module surface to prevent it from being scratched. Peel the film off slowly just before the use with strict attention to electrostatic charges. Ionized air shall be blown over during the action. Blow off the 'dust' on the polarizer by using an ionized nitrogen gun, etc..
- K) Black PET sheet covers some electric components and handle with special care to avoid mechanical stress and shock on this PET surface.
- L) Mounting screw hole can stand torque 1.3~1.5 Kgf-cm.

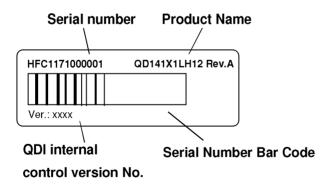


#### 12. Reliability test items

	Trondbinty toot itomo	
	Test item	Conditions
No.		
1	High temperature storage test	Ta = 60°C 240h
2	Low temperature storage test	Ta = -25℃ 240h
3	High temperature	Ta = 40℃ ; 95 %RH 240h
	& high humidity operation test	(No condensation)
4	High temperature operation test	Ta = 50℃ 240h
		(The panel temp. must be less than 60℃)
5	Low temperature operation test	Ta = 0℃ 240h
6	Vibration test	Frequency: 10 $\sim$ 57Hz/Vibration width (one
	(non- operating)	side):0.075mm
		: 58~500Hz/Gravity:9.8m/s <sup>2</sup>
		Sweep time : 11 minutes
		Test period : 3 hours
		(1 hour for each direction of X,Y,Z)
7	Shock test	Max. gravity : 490 m/s <sup>2</sup>
	(non- operating)	Pulse width : 11 ms, sine wave
		Direction: ±X,±Y,±Z
		once for each direction.

## 13. Others

## 1) Lot No. Label:



- 2) Adjusting volume has been set optimally before shipment, so do not change any adjusted value. If adjusted value is changed, the specification may not be satisfied.
- 3) Disassembling the module can cause permanent damage and should be strictly avoided.
- 4) Please be careful since image retention may occur when a fixed pattern is displayed for a long time.
- 5) If any problem occurs in relation to the description of this specification, it shall be resolved through discussion with spirit of cooperation.