



SAMSUNG DISPLAY



Product Specification

- () Preliminary Specification
() Approval Specification

The information described in this SPEC is preliminary and can be changed without prior notice.

| | | | |
|---------------|------------|----------------|------------|
| DATE OF ISSUE | 2014.08.05 | MODEL NO. | LSL122DL01 |
| | | EXTENSION CODE | -0 |

| Customer Approval & Feedback | |
|------------------------------|--|
| | |

| | |
|--|-------------------------------|
| Approved by | |
| Prepared by | <i>Clare Jang</i> 14/08/05 |
| Customer Support Engineering Group Samsung Display Co., Ltd | |

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REVISION HISTORY

| Date. | Rev.No. | Page | Revision Description |
|----------|---------|------|--|
| 14-08-05 | P00 | All | Initial Release (Ref. TPD02016-002 SDC Spec) |
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1. GENERAL DESCRIPTION

DESCRIPTION

The panel is a color active matrix TFT (Thin Film Transistor) liquid crystal display (LCD) that uses amorphous silicon TFT as switching devices. This model is composed of a TFT LCD panel, a driver circuit, and a back light unit. The resolution of a 12.2" contains 2560X1600 and can display up to 16,194,277 colors.

FEATURES

WQXGA 2560X1600 pixels resolution
DE (Data enable) only mode
3.3V Operating Voltage
RoHS Compliance
eDP(V1.3) Input interface

APPLICATIONS

Tablet PC

If the intent to use this product is for other purpose, please contact Samsung Display.

GENERAL INFORMATION

| Item | Specification | Unit | Note |
|-------------------|-------------------------------------|--------|-----------|
| Display area | 262.7(H) X 164.2(V) (12.2"diagonal) | mm | |
| Driver element | a-Si TFT active matrix | - | |
| Display colors | 16.2M | colors | 6Bit+ FRC |
| Number of pixel | 2560 * 1600 | pixel | |
| Pixel arrangement | RGBW | | |
| Pixel pitch | 0.05135(H) x 0.1026 (V) (TYP.) | mm | |
| Display Mode | Normally Black | | |
| Surface treatment | Glare | | |

MECHANICAL INFORMATION

| Item | Min. | Typ. | Max. | Unit | Note |
|-------------|----------------|-------|------|------|------|
| Module Size | Horizontal (H) | 270.5 | | mm | |
| | Vertical (V) | 172.9 | | mm | |
| | Depth (D) | - | 0.76 | mm | (1) |
| Weight | - | - | 77 | g | |

NOTE (1) Thickness Measuring Method

Equipment : height gauge (With 150gf)
vernier calipers (with 300gf)

General Only

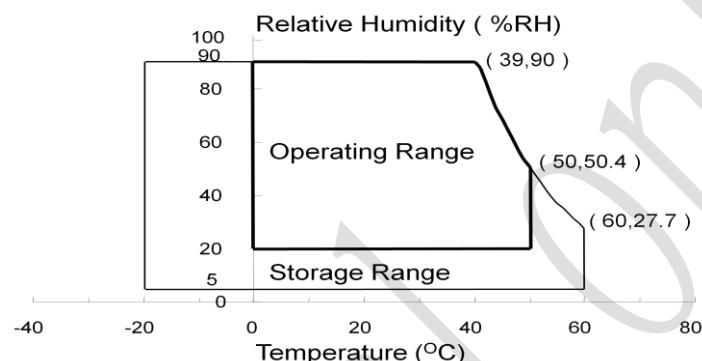
2. ABSOLUTE MAXIMUM RATINGS

2.1 ENVIRONMENTAL ABSOLTE RATINGS

| Item | Symbol | Min. | Max. | Unit | Note |
|---|--------|------|------|------|------|
| Storage temperate | TSTG | -20 | 60 | °C | (1) |
| Operating temperature (Temperature of glass surface) | TOPR | -20 | 50 | °C | (1) |

Note (1) The range of temperature and relative humidity is shown in the graph below 90% RH Max. .

(39°C ≥ Ta) If the temperature is higher than 40 °C, the maximum temperature of wet-bulb shall be less than 39°C. No condensation



2.2 ELECTRICAL ABSOLUTE RATINGS

(1) TFT LCD MODULE

| Item | Symbol | Min. | Max. | Unit | Note |
|----------------------|--------|------|------|------|------|
| Power Supply Voltage | Vcc | -0.3 | +0.3 | V | (1) |

Note (1) Within Operating Temperature

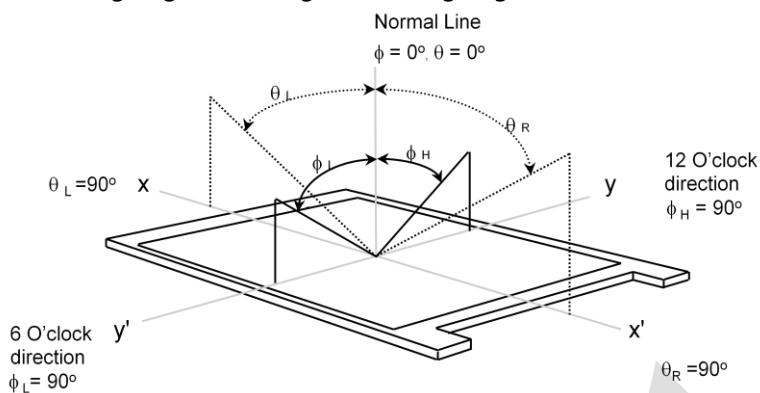
3. OPTICAL CHARACTERISTICS

The following items are measured under the stable conditions.* The optical characteristics should be measured in the dark room or the equivalent state

* $T_a = 25 \pm 2 ^\circ C$, $V_{DD}=3.3V$, $f_v= 60Hz$, $fDCLK = 268.5MHz$, $IF=100\% \text{ duty}@12.5mA$

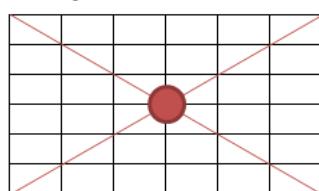
| Item | Symbol | Condition | Min. | Typ. | Max | Unit | Note |
|--|--------|--|--------------|------|-----|------|-----------------------------|
| Contrast Ratio (Center) | CR | Normal Viewing Angle $\phi = 0$ $\theta = 0$ | 600 | 900 | - | - | Note (2) |
| Response Time at T_a (Rising + Falling) | TRT | | - | 16 | 30 | msec | Note (3) |
| Transmittance | Tr | | | 7.0 | | % | |
| Gamma | | | - | 2.4 | - | | |
| Viewing Angle | Hor. | θL | CR ≥ 10 | - | 89 | - | Degrees Note (1) SR-3 |
| | | θR | | - | 89 | - | |
| | Ver. | ϕH | | - | 89 | - | |
| | | ϕL | | - | 89 | - | |
| Color Gamut | | | 65 | 70 | | % | NTSC |

Note (1) The definition of viewing angle: The range of viewing angle ($10 \leq C/R$)



Note (2) Measurement point : Panel center 1 point (CA-310)

BLU for measurement : Center Rank BLU



① C/R : Contrast ratio

$$CR = \frac{\text{Full White Luminance of Panel center}}{\text{Full Black Luminance of Panel center}}$$

② The definition of average luminance of white (YL,AVG) :

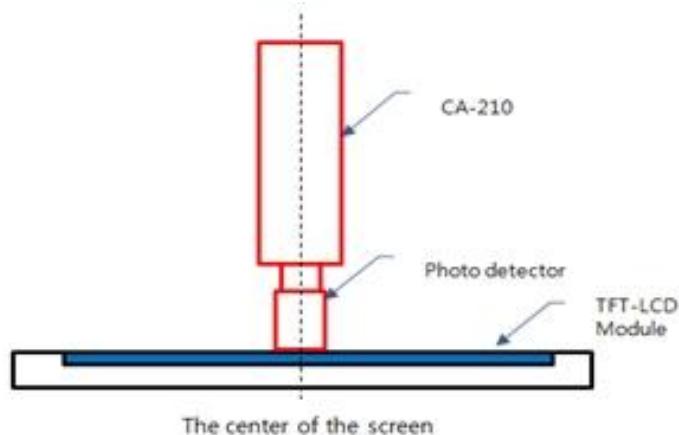
Measure the luminance of white at center.

③ Gamma Measurement

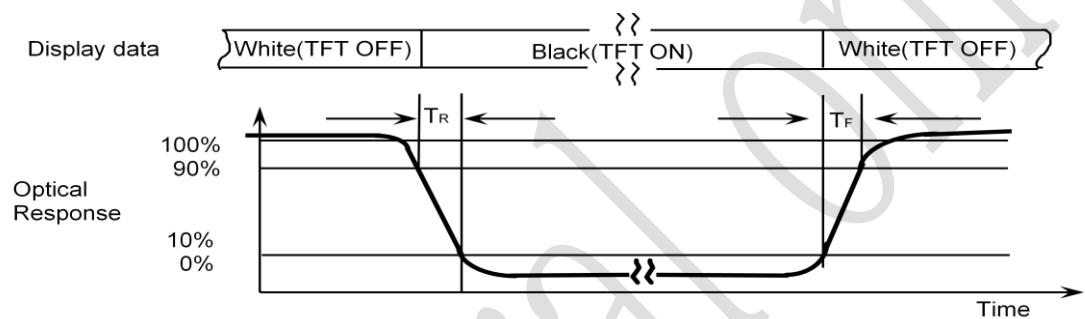
Equipment : CA-210, Condition : NOTE(2)-⑤

Condition : ambient temp., $25^{\circ}\text{C} \pm 2^{\circ}\text{C}$,

the dark room, windless (removed the direct wind), and no vibration

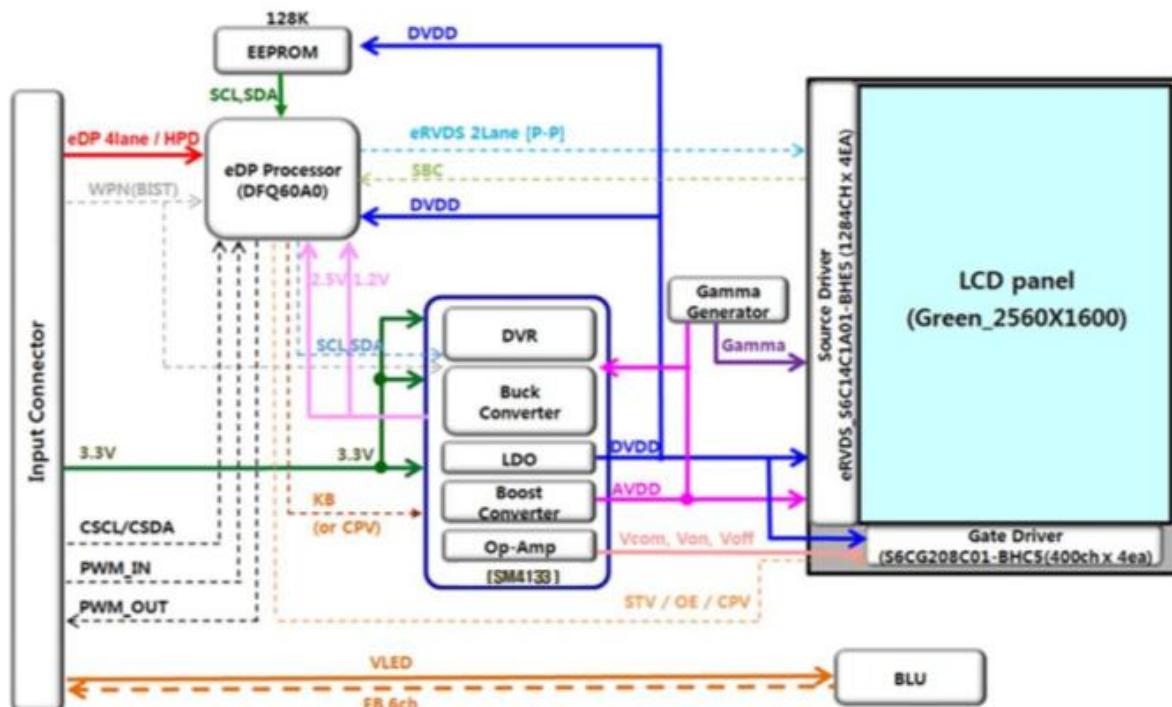


Note (3) The definition of Response time: Subtotal of the time, during which the transmission changes from 10% to 90% when the TFT turns on and off.



4. BLOCK DIAGRAM

4.1 TFT LCD MODULE



5. ELECTRICAL CHARACTERISTICS

5.1 TFT LCD MODULE

* Ta = 25 ± 2 °C

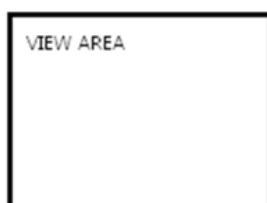
| Item | Symbol | Min. | Typ. | Max. | Unit | Note |
|---|-------------------|------|-------|------|------|----------|
| Power Supply Voltage | V _{DD} | 3.0 | 3.3 | 3.6 | V | |
| Differential input high threshold voltage | V _{IH} | - | - | 60 | mV | |
| Differential input low threshold voltage | V _{IL} | -60 | - | - | mV | |
| Vsync Frequency | f _V | - | 60 | - | Hz | |
| Main Frequency | f _{DCLK} | - | 268.5 | | MHz | - |
| Rush Current | I _{rush} | - | - | 1.5 | A | Note (4) |
| Current of Power Supply (White) | I _{dd} | - | 235 | 297 | mA | Note (3) |

Note (1) Display data pins and timing signal pins should be connected.(GND = 0V)

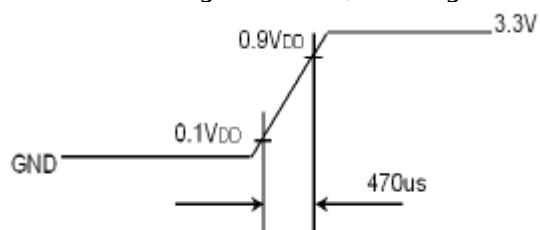
(2) f_V = 60Hz, f_{DCLK} = 268.5 MHZ, V_{CC} = 3.3V , DC Current.

(3) Power dissipation pattern (Full white)

*a) White Pattern



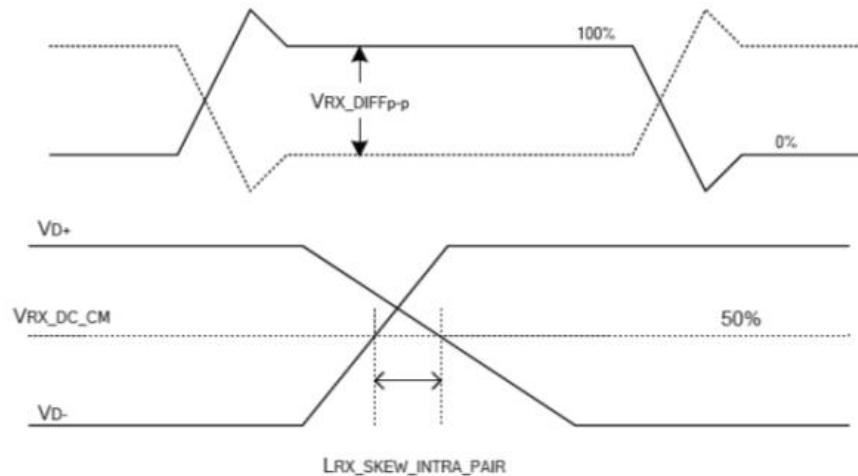
(4) Rush Current measuring condition (Vcc rising time = 470us)



5.2 eDP Interface

5.2.1.eDP Receiver Main Link Characteristics (DP Ver1.3)

| Parameter | Symbol | MIN. | TYP. | MAX | UNIT |
|---|---|------|------|------|------|
| Differential peak-to-peak input voltage | $V_{RX\text{-}DIFFp\text{-}p}$ | 100 | | 1320 | mV |
| RX. Input DC common mode voltage | $VRX\text{-}DC\text{-}CM$ | - | 0.85 | - | V |
| Single-ended termination resistance | $RRX\text{ }SE$ | 40 | 50 | 60 | ohm |
| Differential termination resistance | $RRX\text{ }DIFF$ | 80 | 100 | 120 | ohm |
| Rx intra-pair skew tolerance at HBR | $LRX\text{ }SKEW\text{ }INTARA\text{ }PAIR$ | | | 150 | ps |
| Rx intra-pair skew tolerance at RBR | $LRX\text{ }SKEW\text{ }INTARA\text{ }PAIR$ | | | 300 | ps |

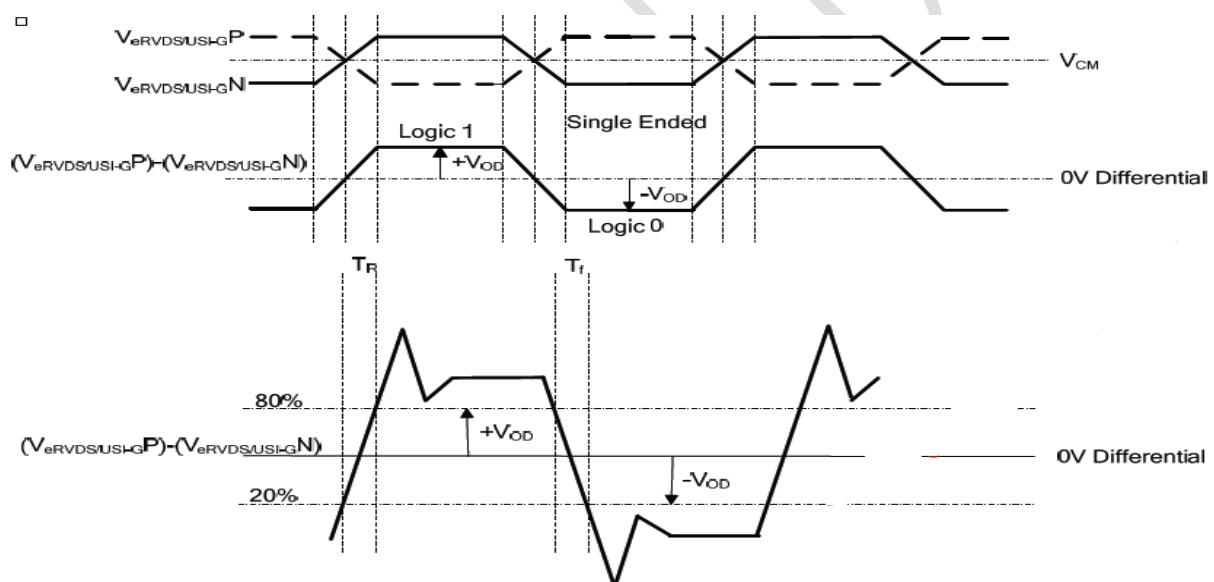


5.2.2 eDP Receiver AUX Characteristic

| Parameter | Symbol | MIN. | TYP. | MAX. | UNIT | NOTE |
|---|--------------------------------------|------|------|------|------|------|
| Unit Interval for AUX channel | UI | 0.4 | 0.5 | 0.6 | us | |
| AUX differential peak-to-peak Voltage swing at receiving device | $VAUX\text{-}DIFF\text{-}PP$ | 500 | - | 1000 | mV | |
| AUX DC common mode voltage when receiving | $VAUX\text{-}DC\text{-}CM\text{-}RX$ | | 0.85 | | V | |
| AUX DC common mode voltage when transmitting | $VAUX\text{-}DC\text{-}CM\text{-}TX$ | | 0.15 | | V | |
| AUX short circuit current limit | $IAUX\text{-}SHORT$ | - | - | 20 | mA | |
| AUX AC coupling capacitor | $CAUX$ | 75 | - | 200 | nF | |

5.2.3 eRVDS Transmitter Characteristic

| Parameter | Symbol | Min. | Typ. | Max. | Unit | Note |
|--|--------|------|------|------|------|----------------------------|
| Differential output voltage at default setting | VOD | 320 | 400 | 480 | mV | Rterm=100ohm |
| Output common mode voltage | Vcm | 500 | 600 | 700 | mV | Rterm=100ohm |
| Variation in between VOD 0 and 1 | △VOD | - | - | 30 | mV | Rterm=100ohm |
| Variation in between Vcm 0 and 1 | △Vcm | - | - | 30 | mV | Rterm=100ohm |
| Rise and Fall Transition Time (20%~80%) | TR/TF | - | 430 | - | ps | Vcm = 600mV VOD = 400mV |
| Transmitter Differential Output Impedance | RTX | - | - | 100 | ohm | |

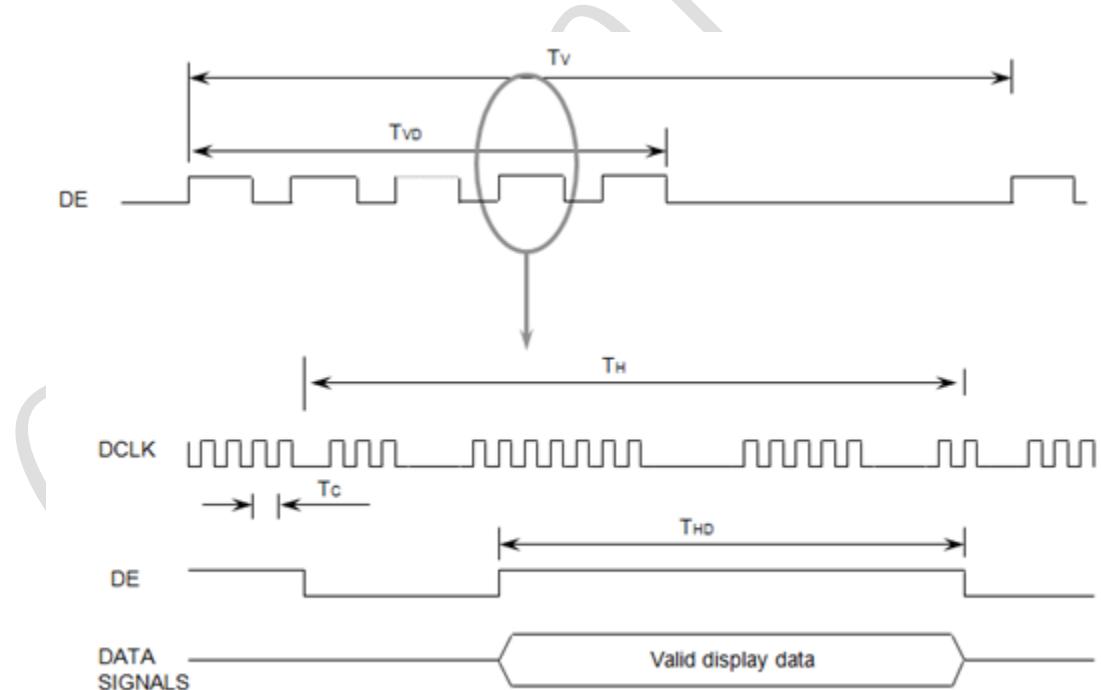


5.3 INTERFACE TIMING

5.3.1 TIMING PARAMETERS

| Signal | Item | Symbol | Min. | Typ. | Max. | Unit | Note |
|--------------------------------|----------------|-----------------|------|------|------|--------|------|
| Frame Frequency | Cycle | f _v | | 60 | | Hz | |
| | | T _V | 1629 | 1646 | | Lines | |
| Vertical Active Display Term | Display Period | T _{VD} | - | 1600 | - | Lines | |
| One Line Scanning Time | Cycle | T _H | 2645 | 2720 | | Clocks | |
| Horizontal Active Display Term | Display Period | T _{HD} | - | 2560 | - | Clocks | |

5.4.2 TIMING DIAGRAMS OF INTERFACE SIGNAL



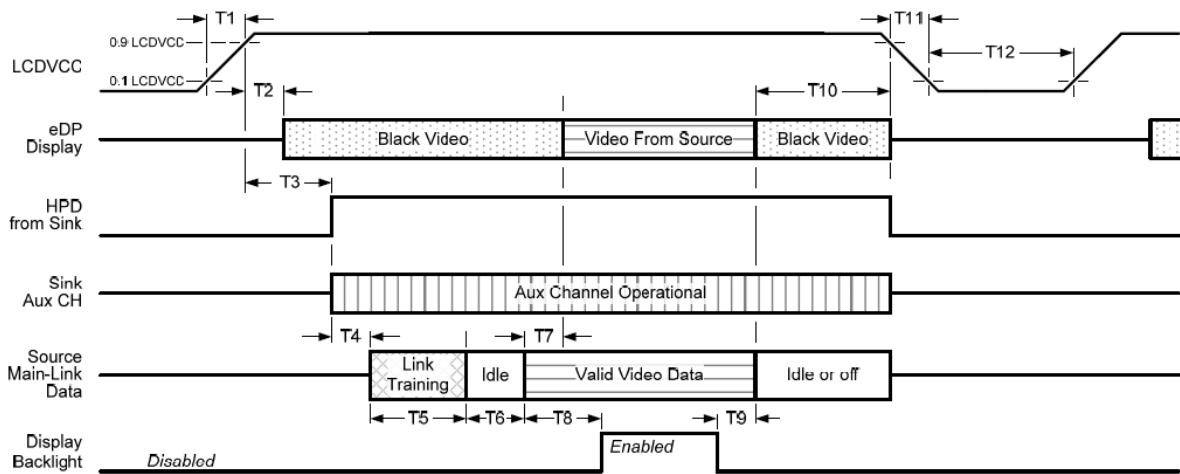
5.4 INPUT COLOR DATA MAPPING

| Color | Display | Data Signal | | | | | | | | | | | | | | | | | | | | | | Gray Scale Level | |
|---------------------|---------|-------------|----|----|----|----|----|----|-------|----|----|----|----|----|----|------|----|----|----|----|----|----|----|------------------|------|
| | | Red | | | | | | | Green | | | | | | | Blue | | | | | | | | | |
| | | R0 | R1 | R2 | R3 | R4 | R5 | R6 | R7 | G0 | G1 | G2 | G3 | G4 | G5 | G6 | G7 | B0 | B1 | B2 | B3 | B4 | B5 | B6 | B7 |
| Basic Colors | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | - |
| | Blue | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - |
| | Green | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | - |
| | Cyan | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - |
| | Red | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | - |
| | Magenta | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - |
| | Yellow | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | - |
| | White | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - |
| Gray Scale Of Red | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | R0 |
| | Dark | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | R1 |
| | ↑ | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | R2 |
| | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | R3~R252 | |
| | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | | |
| | ↓ | 1 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | R253 | |
| | Light | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | R254 | |
| | Red | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | R255 |
| Gray Scale Of Green | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | G0 |
| | Dark | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | G1 |
| | ↑ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | G2 |
| | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | G3~G252 | |
| | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | | |
| | ↓ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | G253 |
| | Light | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | G254 |
| | Green | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | G255 |
| Gray Scale Of Blue | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | B0 |
| | Dark | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | B1 |
| | ↑ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | B2 |
| | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | B3~B252 | |
| | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | | |
| | ↓ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 1 | 1 | 1 | 1 | 1 | B253 |
| | Light | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | B254 |
| | Blue | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | B255 |

Note (1) Definition of gray : Rn: Red gray, Gn: Green gray, Bn: Blue gray (n=gray level)

Note (2) Input signal: 0 =Low level voltage, 1=High level voltage

5.5 POWER ON/OFF SEQUENCE



| Timing Parameter | Specification | Notes |
|------------------|---|--|
| T1 | $0.5\text{ms} \leq T1 \leq 10\text{ms}$ | |
| T2 | $0\text{ms} \leq T2 \leq 350\text{ms}$ | Prevent display noise until valid video data is received from the Source(See note 1 below) |
| T3 | $T3 \leq 350\text{ms}$ | Sink AUX Channel must be optional upon HPD high |
| T4 | - | Allow for Source to read Link capability and initialize |
| T5 | - | Dependant on Source link training protocol |
| T6 | - | Min accounts for required BS-Idle pattern. Max allows for Source frame synchronization |
| T7 | $0\text{ms} \leq T7 \leq 50\text{ms}$ | Max allows Sink validate video data and timing |
| T8 | - | Source must assure display video is stable |
| T9 | - | Source must assure backlight is no longer illuminated(See note 1 below) |
| T10 | $0\text{ms} \leq T10 \leq 500\text{ms}$ | |
| T11 | $T11 \leq 20\text{ms}$ | |
| T12 | $T12 \geq 500\text{ms}$ | |

NOTE(1) The Sink must include the ability to generate black video autonomously. The Sink must automatically Enable black video under the following condition.

- Upon LCDVCC power-on(within T2 max)
- When the "NO VideoStream_Flag"(VB-ID Bit 3) is received from the Source(at the end of T9)
- When no Main Link data, or invalid video data, is received from the Source. Black video must be Displayed within 50ms(max) from the start of either condition. Video data can be deemed invalid Based on MSA and timing information, for example.

NOTE(2) The Sink may implement the ability to disable the black video function, as described in Notes 1, above, for system development and debugging purposes.

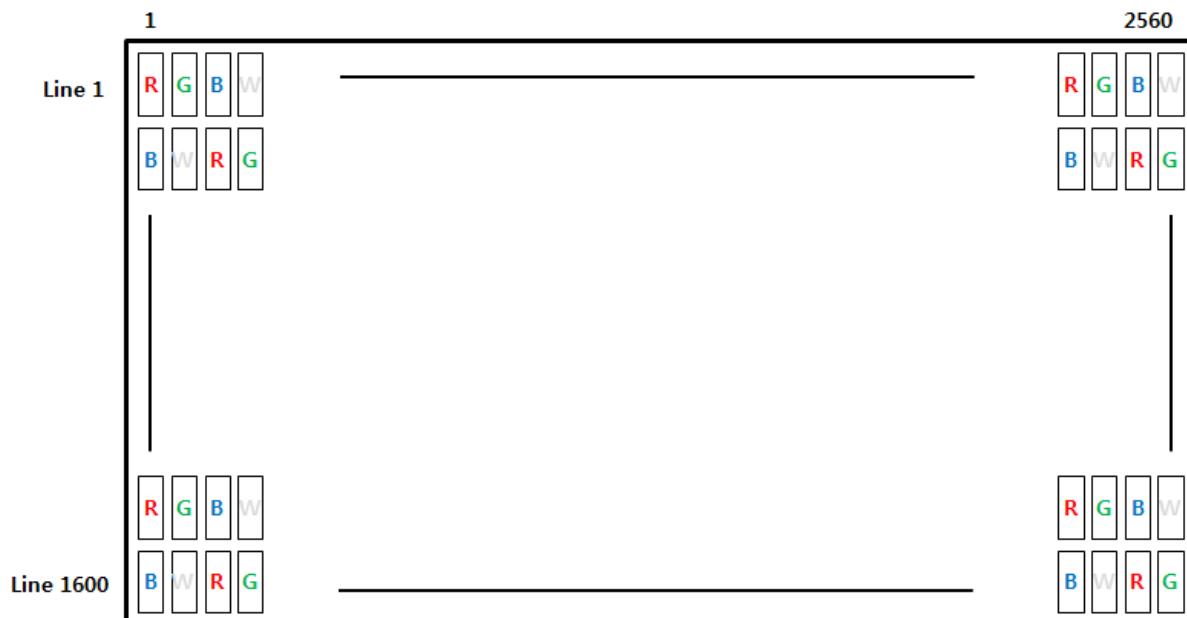
NOTE(3) The Sink must support AUX Channel polling by the Source immediately following LCDVCC power-on Without causing damage to the Sink device (the Source can re-try if the Sink is not ready). The Sink must Be able to respond to an AUX Channel transaction with the time specified within T3 max.

5.6 INPUT TERMINAL PIN ASSIGNMENT

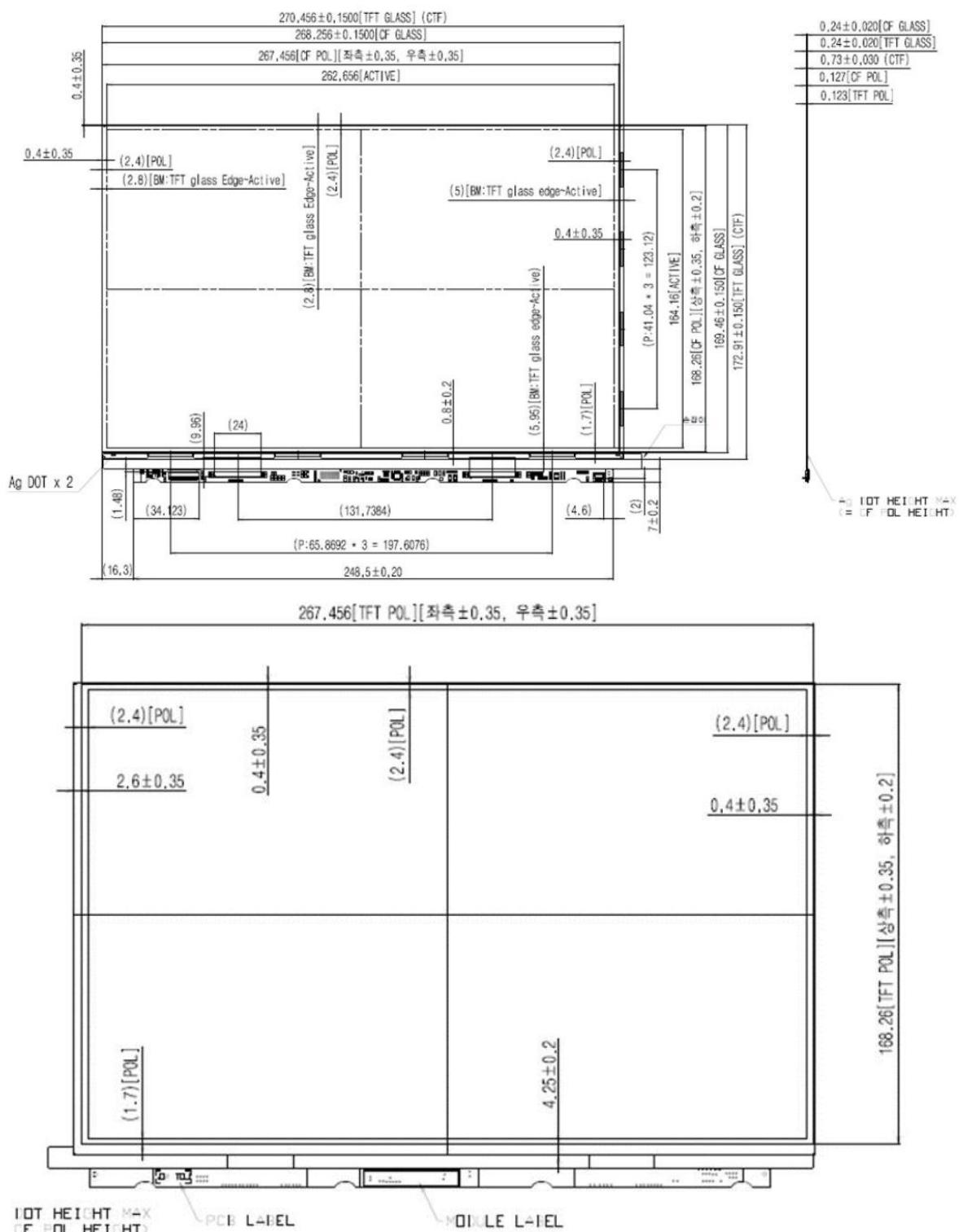
5.6.1 INPUT SIGNAL & POWER

| Pin | Symbol | Functions | Pin | Symbol | Functions |
|-----|----------|--|-----|---------|--|
| 1 | GND | Analog ground | 24 | GND | Signal Ground |
| 2 | GND | Analog ground | 25 | DRX3N | Negative eDP Differential Data Input – 4th Channel |
| 3 | ID_CHECK | Customer Option(Vendor Code Detect) - 0V | 26 | DRX3P | Positive eDP Differential Data Input – 4th Channel |
| 4 | HPD | Hot Plug Detection | 27 | GND | Signal Ground |
| 5 | VCC | Module Input Voltage | 28 | FB1 | VLED Current Feedback #1 |
| 6 | VCC | Module Input Voltage | 29 | FB2 | VLED Current Feedback #2 |
| 7 | VCC | Module Input Voltage | 30 | FB3 | VLED Current Feedback #3 |
| 8 | VCC | Module Input Voltage | 31 | FB4 | VLED Current Feedback #4 |
| 9 | VCC | Module Input Voltage | 32 | FB5 | VLED Current Feedback #5 |
| 10 | NC | No connection | 33 | FB6 | VLED Current Feedback #6 |
| 11 | DE | DE Signal Detection | 34 | GND | Analog ground |
| 12 | GND | Signal Ground | 35 | NC | No connection |
| 13 | DAUXP | DP Aux channel [Positive] | 36 | VLED | LED Input Voltage |
| 14 | DAUXN | DP Aux channel [Negative] | 37 | VLED | LED Input Voltage |
| 15 | GND | Signal Ground | 38 | VLED | LED Input Voltage |
| 16 | DRX0N | Negative eDP Differential Data Input – 1st Channel | 39 | VLED | LED Input Voltage |
| 17 | DRX0P | Positive eDP Differential Data Input – 1st Channel | 40 | NC | No connection |
| 18 | GND | Signal Ground | 41 | PWM_IN | PWM_IN |
| 19 | DRX1N | Negative eDP Differential Data Input – 2nd Channel | 42 | PWM_OUT | PWM_OUT |
| 20 | DRX1P | Positive eDP Differential Data Input – 2nd Channel | 43 | SCL_P | EEPROM SCL Signal |
| 21 | GND | Signal Ground | 44 | SDA_P | EEPROM SDA Signal |
| 22 | DRX2N | Negative eDP Differential Data Input – 3rd Channel | 45 | GND | Analog ground |
| 23 | DRX2P | Positive eDP Differential Data Input – 3rd Channel | | | |

6. PIXEL FORMAT



7. OUTLINE DIMENSION



8. MARKING

-A nameplate bearing followed by is affixed to a shipped product at the specified location on each product.

- (1) Parts number LSL122DL01
- (2) Cell ID

| | | | | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 1 | 2 | 3 | 4 | | 5 | | 6 | | 7 | | 8 | | |
| 5 | D | D | B | 0 | 3 | 5 | 1 | 2 | B | 1 | 3 | 2 | 0 |

Type designation

No 1. Product line (5: 5Line, 6: 6Line)

No 2. Device Code

No 3. Year(A : 2010, B : 2011, C:2012.....)

No 4. Month (A -1M, B - 2M,C - 3M.....)

9. GENERAL PRECAUTIONS

9.1 HANDLING

- (a) When the module is assembled, It should be attached to the system firmly using every mounting holes. Be careful not to twist and bend the modules.
- (b) Refrain from strong mechanical shock and / or any force to the module. In addition to damage, this may cause improper operation or damage to the module and CCFT back-light.
- (c) Note that polarizers are very fragile and could be easily damaged. Do not press or scratch the surface harder than a HB pencil lead.
- (d) Wipe off water droplets or oil immediately. If you leave the droplets for a long time, Staining and discoloration may occur.
- (e) If the surface of the polarizer is dirty, clean it using some absorbent cotton or soft cloth.
- (f) The desirable cleaners are water, IPA (Isopropyl Alcohol) or Hexane. Do not use Ketone type materials(ex. Acetone), Ethyl alcohol, Toluene, Ethyl acid or Methyl chloride. It might permanent damage to the polarizer due to chemical reaction.
- (g) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth .In case of contact with hands, legs or clothes, it must be washed away thoroughly with soap.
- (h) Protect the module from static, it may cause damage to the C-MOS Gate Array IC.
- (i) Use fingerstalls with soft gloves in order to keep display clean during the incoming inspection and assembly process.
- (j) Do not disassemble the module.
- (k) Do not pull or fold the LED FPC.
- (l) Do not touch any component which is located on the back side (consult the figure on page 39).
- (m) Protection film for polarizer on the module shall be slowly peeled off just before use so that the electrostatic charge can be minimized.
- (n) Pins of I/F connector shall not be touched directly with bare hands.

9.2 STORAGE

We highly recommend to comply with the criteria in the table below.

| ITEM | Unit | Min. | Max. |
|---------------------|---|------|------|
| Storage Temperature | (°C) | 5 | 40 |
| Storage Humidity | (%rH) | 35 | 75 |
| Storage Life | 12 months | | |
| Storage Condition | <ul style="list-style-type: none">- The storage room should be equipped with a good ventilation facility, which has a temperature controlling system.- Products should be placed on the pallet, which is away from the wall not on the floor.- Prevent products from being exposed to the direct sunlight, moisture, and water.; Be cautious not to pile the products up.- Avoid storing products in the environment, which other hazardous material is placed.- If products are delivered or kept in the storage facility more than 3 months,we recommend you to leave products under the condition including a 20°C temperature and a humidity of 50% for 24 hours.- If you store semi-manufactured products for more than 3 months, bake the products under the condition including the 50°C temp. and the 10% humidity for 24hrs after being used. | | |

9.3 OPERATION

- (a) Do not connect, disconnect the module in the " Power On" condition.
- (b) Power supply should always be turned on/off by following item 6.3 " Power on/off sequence".
- (c) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimize the interference.
- (d) The FPC cable between the LED chips and its converter power supply shall be a minimized length and be connected directly .The longer cable between the back-light and the converter may cause lower luminance of light source (LED).
- (e) The standard limited warranty is only applicable when the module is used for general notebook applications. If used for purposes other than as specified, SEC is not to be held reliable for the defective operations. It is strongly recommended to contact SEC to find out fitness for a particular purpose.

9.4 OTHERS

- (a) Ultra-violet ray filter is necessary for outdoor operation.
- (b) Avoid condensation of water. It may result in improper operation or disconnection of electrode.
- (c) Do not exceed the absolute maximum rating value. (the supply voltage variation, input voltage variation, Variation in part contents and environmental temperature, so on) Otherwise the module may be damaged.
- (d) If the module displays the same pattern continuously for a long period of time, it can be the situation whenThe image "sticks" to the screen.
- (e) This module has its circuitry PCB's on the rear side and should be handled carefully in order not to be stressed.

General Only