SAMSUNG

SAMSUNG DISPLAY

RoHS COMPLIANT

Product Specification

( ) **Preliminary Specification**
(√) **Approval Specification**

Any modification of Spec is not allowed without SDC's permission.

CUSTOMER	G/A Customers
DATE OF ISSUE	2012/10/15

MODEL NO.	LTI400HA10
EXTENSION CODE	-N

Customer Approval & Feedback

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LCD Sales & Marketing Team Samsung Display Co., Ltd	

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REVISION HISTORY

Date.	Rev.No.	Page	Revision Description
2012/10/15	000	all	Fist issued

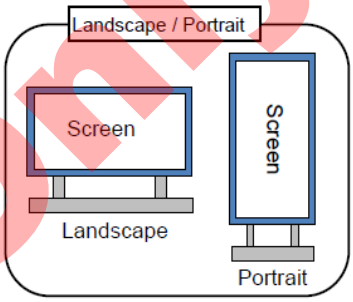
GENERAL DESCRIPTION

DESCRIPTION

LTI400HA10-N is a color active matrix liquid crystal display (LCD) that uses amorphous silicon TFT(Thin Film Transistor) as switching components. This model is composed of a TFT LCD panel, a driver circuit, and a back-light unit. This 40.0" model has a resolution of 1,920 x 1,080 pixels (16:9) can display up to 16.7 Million colors with the wide viewing angle of 89° or higher in all directions.

FEATURES

RoHS compliance (Pb-free)
FHD(1902X1080) resolution (16:9)
SPVA(Super Patterned Vertical Align) mode
High Tni(85℃) Liquid Crystal
High speed response
High contrast ratio, High aperture ratio with the wide color gamut
Wide viewing angle (±178°)
Landscape / Portrait type compatible
LVDS(Low Voltage Differential Signaling) Interface(2pixel/clock)
DE(Data Enable) mode
Bar Type Edge LED(Light Emitting Diode)
Low power consumption



APPLICATIONS

Digital Information Display (DID)
High Definition Public Monitor

GENERAL INFORMATION

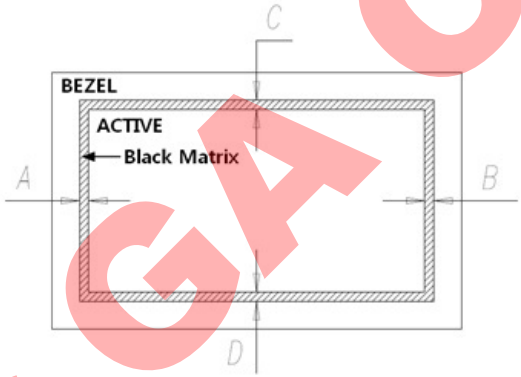
Item	Specification	Unit	Note
Display area	885.6 (H) x 498.15 (V)	mm	
Driver Element	a-Si TFT active matrix		
Display colors	16.7M (8bit)		
Number of pixel	1,920 x 1,080	Pixel	
Pixel Arrangement	RGB Vertical stripe		
Pixel pitch	0.46125 (H) x 0.46125 (V) (TYP.)		
Display Mode	Normally Black		
Surface treatment	Haze 44% / 3H		Anti-Glare
Luminance of White	700(Typ)	cd/m^2	

MECHANICAL INFORMATION

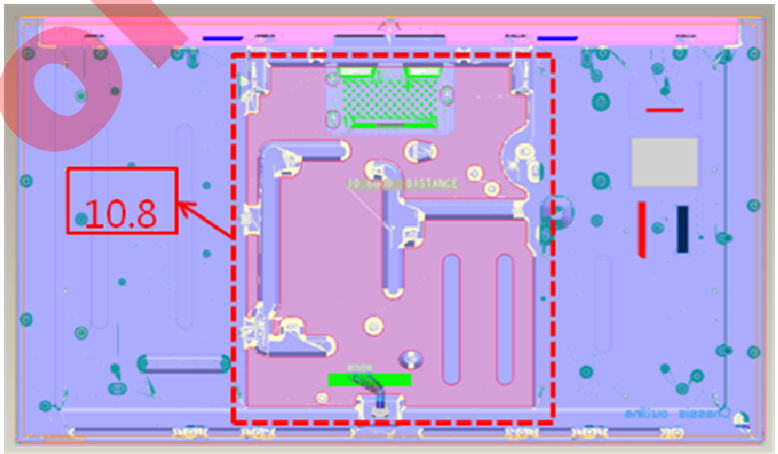
Item		Min.	Typ.	Max.	Unit	Note
Module Size	Horizontal (H)	911.6	912.6	913.6	mm	
	Vertical (V)	523.2	524.2	525.2	mm	
	Depth (D)	-	10.8	11.8	mm	(2)
Bezel Open	Horizontal (H)	-	892.6	-	mm	
	Vertical (V)	-	504.2	-	mm	
Black Matrix Shift	Horizontal (H)	-	-	2.0	mm	(1)
	Vertical (V)	-	-	2.0	mm	
Weight		-	9,300	10,300	g	

Note (1) Measure the figure for **Black Matrix shift** to be recorded on the spec. with referring to the drawings.

- | A - B | ≤ Horizontal Spec
- | C - D | ≤ Vertical Spec



Note (2) Measure point of Depth

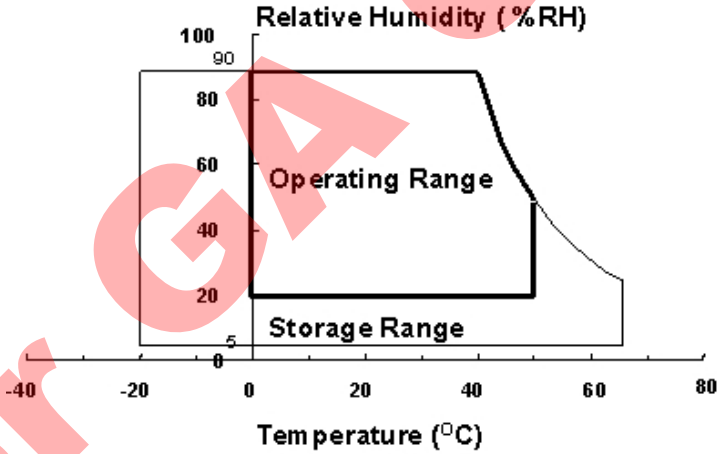


1. ABSOLUTE MAXIMUM RATINGS

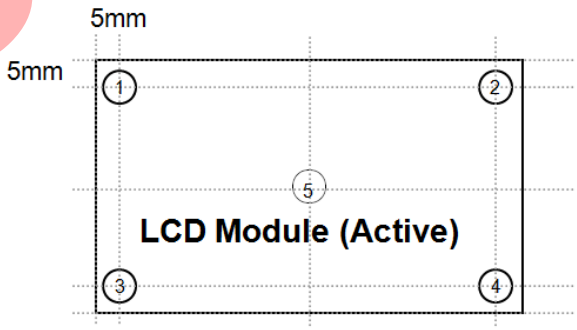
1.1 ENVIRONMENTAL ABSOLUTE RATINGS

Item		Symbol	Min.	Max.	Unit	Note
Storage temperature		T_{STG}	-20	65	°C	(1)
Operation Temperature		T_{OPR}	0	50	°C	(1)
Glass Surface temperature (Operation)	Center	T_{SUR}	0	50	°C	(1), (2)
	T.Uniformity	△T	-	10	°C	
Shock (non-operating)		Snop(X, Y, Z)	-	50	G	(3)
Vibration (non-operating)		V_{nop}	-	1.5	G	(4)

Note (1) Temperature and relative humidity range are shown in the figure below.
a. 90 % RH Max. (Ta ≤ 39 °C)
b. Relative Humidity is 90% or less. (Ta > 39 °C)
c. No condensation



Note (2) Definition of test point



△T should be less than 10 ℃ ($\Delta T = |T_{CENTER} - T_{CORNER}|$)
T_{CENTER} : Temperature of the center of the glass surface (Test point 5)
T_{CORNER} : Temperature of each edge of the glass surface (Test point 1~4)

Note (3) 11ms half sine wave, one time for ±X, ±Y, ±Z axis.
Note (4) 10-300 Hz, Sweep rate 10min, 30min for X,Y,Z axis.

1.2 ELECTRICAL ABSOLUTE RATINGS

(1) TFT LCD MODULE

Item	Symbol	Min.	Max.	Unit	Note
Power Supply Voltage	VDD	10.8	13.2	V	(1)

Note (1) Ta= 25 ± 2 °C
The permanent damage or defect to the device may occur if the panel is operated at the figure set, which exceeds a ceiling of maximum value stated in the former spec. The functional operation should be limited to the conditions described above under normal operating conditions.

(2) BACKLIGHT UNIT(LED Unit)

Item	Symbol	Max.	Unit.	Note
LED Input Current	I_F	260	mA	Per String
LED Input Voltage	V_F	105	V	Per String

2. APPLICATION INFORMATION FOR DID (Digital Information Display)

A DID's screen may display the sudden image such as an image retention.
To extend the lifetime and optimize a function of module, the below-mentioned operating conditions are required.

2.1 Normal operating condition

a. Temperature: 20 ±15℃
b. Humidity: 55 ±20 %
c. Display pattern: Moving image or image, which switches regularly.
Note) The sudden image on the screen can be displayed after the static image is shown in the long-term.

2.2 The operating conditions when the module is operated under the abnormal condition.

a. Ambient condition
-It is recommended to set the DID up in the well-ventilated place.
b. The function of power off and screen saver
-The function of periodical power-off or a screen saver is needed when the static image is displayed in the long-term.

2.3 Operating conditions to prevent the sudden display resulted from displaying the static image in the long-term.

a. The proper operating time: Under 20 hours a day.
b. The moving image shall be inserted between the static displays periodically.
-The refresh time for liquid crystal is needed.
c. The periodic changing of background color and character's color(image)
-Use the different color for background and character (image) respectively.
-Change colors periodically.
d. Avoid combining the color for background with the color for character, which has a largely different luminance.
Note (1) Abnormal condition means all operating condition except normal operating condition.
Note (2) The moving image or black pattern is strongly recommended as a screen saver.

2.4 Only the lifetime of DID stated in this spec is guaranteed if the DID is used under the proper operating conditions.

3. OPTICAL CHARACTERISTICS

The optical characteristics should be measured in a dark room or equivalent.
Measuring equipment : TOPCON RD-80S, SR-3, ELDIM EZ-Contrast

Ta = 25 ± 2 °C, V_{DD} =12V, fv= 60Hz, f_{DCLK} = 148.5MHz, I_F=100% duty

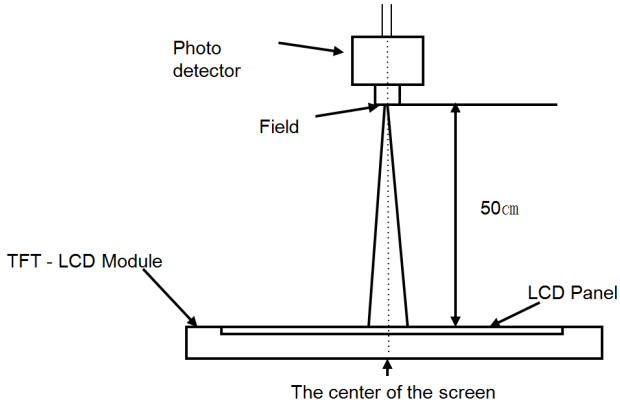
Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Note
Contrast Ratio		C/R	-	3000	4000	-	-	(3) SR-3
Response time	G-to-G (AVG)	T_g	-	-	8	16	msec	(5) RD-80S
Luminance of White (At the center of screen)		Y_L	-	550	700	-	cd/m^2	(6) SR-3
Color Chromaticity (CIE 1931)	Red	R_X	Normal ϕ = 0 θ = 0 Viewing Angle	TYP. -0.03	0.640	TYP +0.03	-	(7), (8) SR-3
		R_Y			0.333			
	Green	G_X			0.320			
		G_Y			0.605			
	Blue	B_X			0.150			
		B_Y			0.055			
	White	W_X			0.280			
		W_Y			0.290			
Color Gamut		-	-	67	70	-	%	(7) SR-3
Color temperature		-	-	-	10000	-	K	
Viewing Angle	Hor.	θ_L	CR ≥ 10	79	89	-	Degree	(8) EZ-Contrast
		θ_R		79	89	-		
	Ver.	θ_U		79	89	-		
		θ_D		79	89	-		
Brightness Uniformity (9 Point)		B_{uni}	-	-	-	25.0	%	(4) SR-3

Note (1) Test Equipment Setup

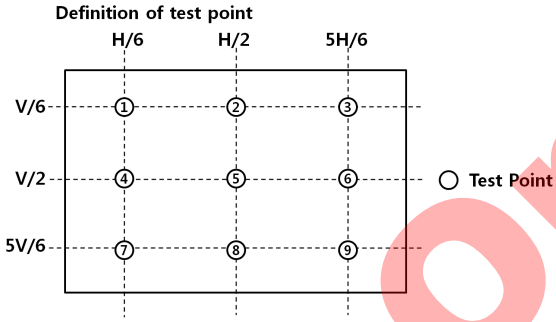
The measurement should be executed in a stable, windless and dark room between 40min and 60min after lighting the backlight at the given temperature for stabilization of the backlight. This should be measured in the center of screen.

LED : I_F=560mA (each String 140mA), V_F=88.2V (4 LED String)
Environment condition : Ta = 25 ± 2 °C

Photo detector	Field
SR-3	1°



Note (2) Definition of test point



Note (3) Definition of Viewing angle : The range of Viewing angle(10 ≤ C/R).

: Ratio of max. gray (Gmax) & min. gray (Gmin) at the center point ⑤ of the panel.

$$C/R = \frac{G\max}{G\min}$$

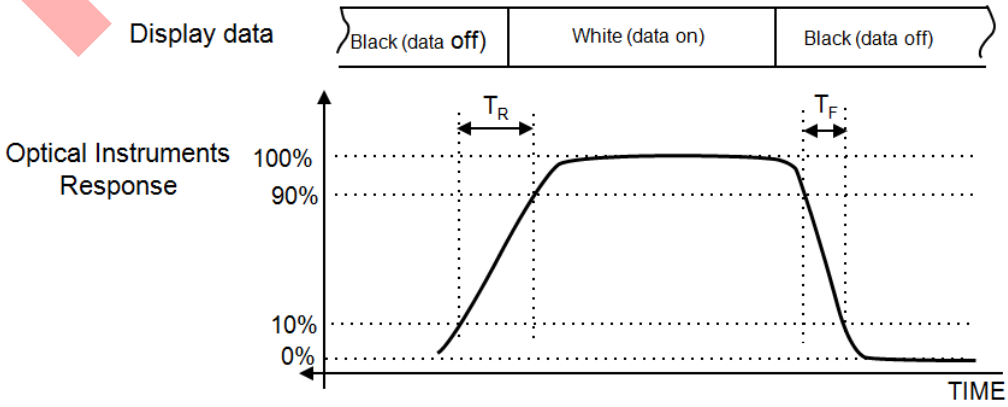
Gmax : Luminance in all white pixels Gmin : Luminance in all black pixels.

Note (4) Definition of brightness uniformity at 9 points (Test pattern : Full white)

$$Buni = 100 * \frac{(B\max - B\min)}{B\max}$$

Bmax : Maximum brightness Bmin : Minimum brightness

Note (5) Definition of Response time : Average response time of all Gray to Gray except Tr, Tf



※ G-to-G : Average response time between the whole gray scale to the whole gray scale.

Gray to Gray Response Time											
	Gray	End									
		0	31	63	95	127	159	191	223	255	
Start	0		Tr(0-31)	Tr(0-63)	Tr(0-95)	Tr(0-127)	Tr(0-159)	Tr(0-191)	Tr(0-223)	Tr(0-255)	Ton
	31	Tf(31-0)		Tr(31-63)	Tr(31-95)	Tr(31-127)	Tr(31-159)	Tr(31-191)	Tr(31-223)	Tr(31-255)	
	63	Tf(63-0)	Tf(63-31)		Tr(63-95)	Tr(63-127)	Tr(63-159)	Tr(63-191)	Tr(63-223)	Tr(63-255)	
	95	Tf(95-0)	Tf(95-31)	Tf(95-63)		Tr(95-127)	Tr(95-159)	Tr(95-191)	Tr(95-223)	Tr(95-255)	
	127	Tf(127-0)	Tf(127-31)	Tf(127-63)	Tf(127-95)		Tr(127-159)	Tr(127-191)	Tr(127-223)	Tr(127-255)	
	159	Tf(159-0)	Tf(159-31)	Tf(159-63)	Tf(159-95)	Tf(159-127)		Tr(159-191)	Tr(159-223)	Tr(159-255)	
	191	Tf(191-0)	Tf(191-31)	Tf(191-63)	Tf(191-95)	Tf(191-127)	Tf(191-159)		Tr(191-223)	Tr(191-255)	
	223	Tf(223-0)	Tf(223-31)	Tf(223-63)	Tf(223-95)	Tf(223-127)	Tf(223-159)	Tf(223-191)		Tr(223-255)	
	255	Tf(255-0)	Tf(255-31)	Tf(255-63)	Tf(255-95)	Tf(255-127)	Tf(255-159)	Tf(255-191)	Tf(255-223)		
		Toff									

T*(X-Y) : Response time from level of gray at X to level of gray at Y

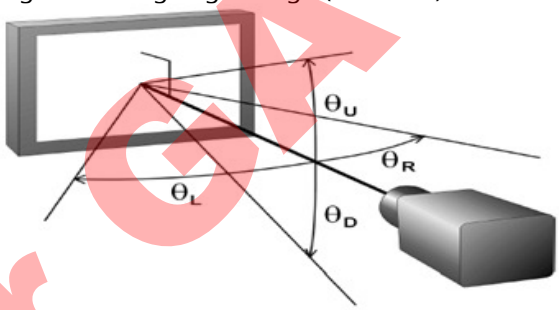
The definition of response time = Σ [T*(X-Y)] / 72

Note (6) Definition of Luminance of White : Luminance of white at center point ⑤

Note (7) Definition of Color Chromaticity (CIE 1931)

Color coordinate of Red, Green, Blue & White at center point ⑤

Note (8) Definition of Viewing Angle : Viewing angle range (C/R ≥ 10)



4. ELECTRICAL CHARACTERISTICS

4.1 TFT LCD MODULE

The connector to transmit a display data and a timing signal should be connected.

Ta = 25 ± 2 °C

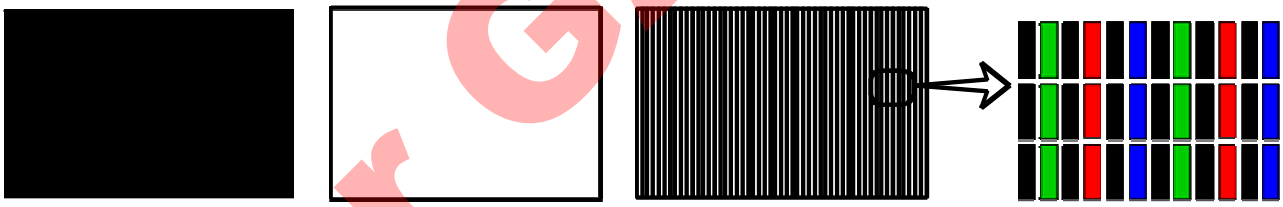
Item		Symbol	Min.	Typ.	Max.	Unit	Note
Voltage of Power Supply		V_{DD}	10.8	12.0	13.2	V	(1)
Current of Power Supply	(a) Black	I_{DD}	-	600	800	mA	(2), (3)
	(b) White		-	1300	1500		
	(C) N-Pattern		-	1200	1500		
Vsync Frequency		f_V	48	60	62	Hz	-
Hsync Frequency		f_H	54	67.5	69.75	kHz	-
Main Frequency		F_{dclk}	118.8	148.5	153.5	MHz	-
Rush Current		I_{RUSH}	-	-	5	A	(4)

Note (1) The ripple voltage should be controlled under 10% of V_{DD}.

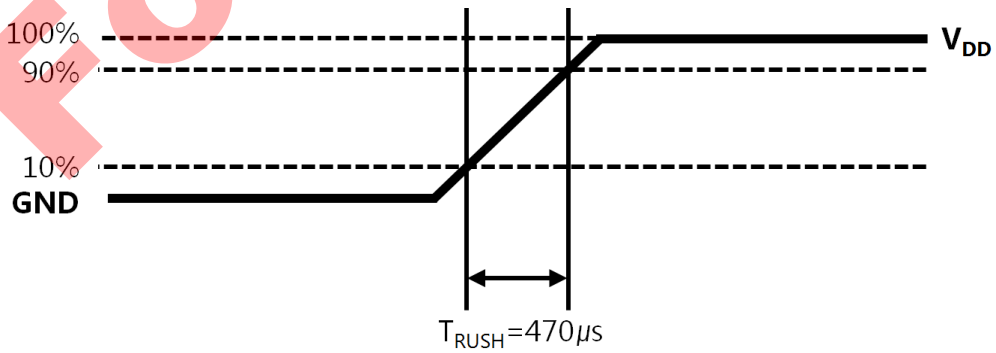
Note (2) f_V=60Hz, f_{DCLK}=148.5MHz, V_{DD}=12.0V, DC Current.

Note (3) The pattern for checking the power dissipation (LCD module only).

a) Black Pattern b) White Pattern c) N-Pattern



Note (4) Conditions for measurement



The rush current, I_{RUSH} can be measured when T_{RUSH} is 470μs.

4.2 BACK LIGHT UNIT

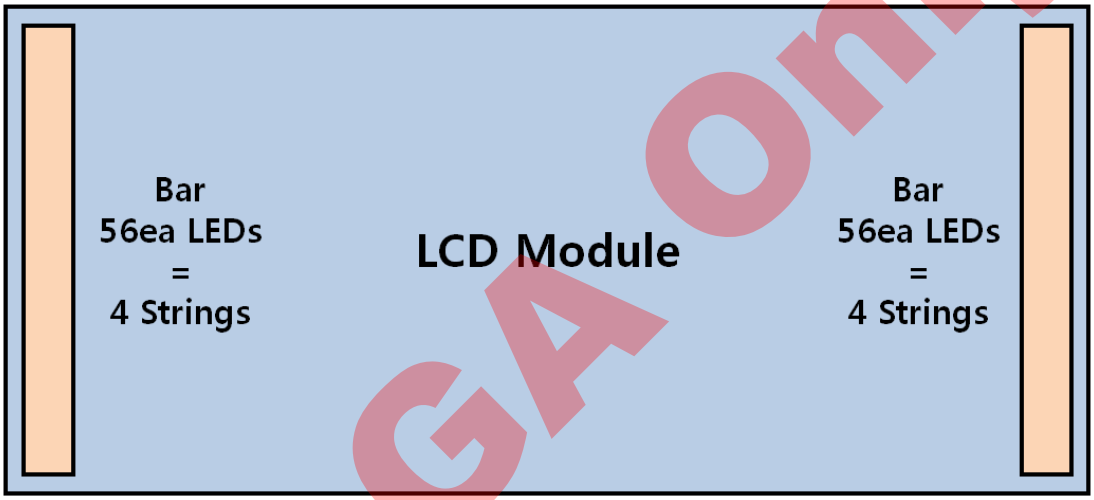
The back light unit contains 2 Bar type 112 LEDs (Light Emitting Diode).
The characteristics of BLU are shown in the following tables.

Ta = 25 ± 2 °C

Item	Symbol	Min.	Typ.	Max.	Unit	Note
LED Input Current	I_F	-	140	147	mA	(1) Per String
LED Input Voltage	V_F	83.6	88.2	92.8	V	
Operating Life Time	Hr	-	50,000	-	Hour	(2)

Note (1) The value of LED Input Current and Voltage is the Design guide for the converter.

Note (2) It is defined as the time to take until the brightness reduces to 50% of its original value.
[Operating condition : Ta = 25±2℃, I_F = 140mA, V_F = 88.2V, For single LED only]



5. INPUT TERMINAL PIN ASSIGNMENT

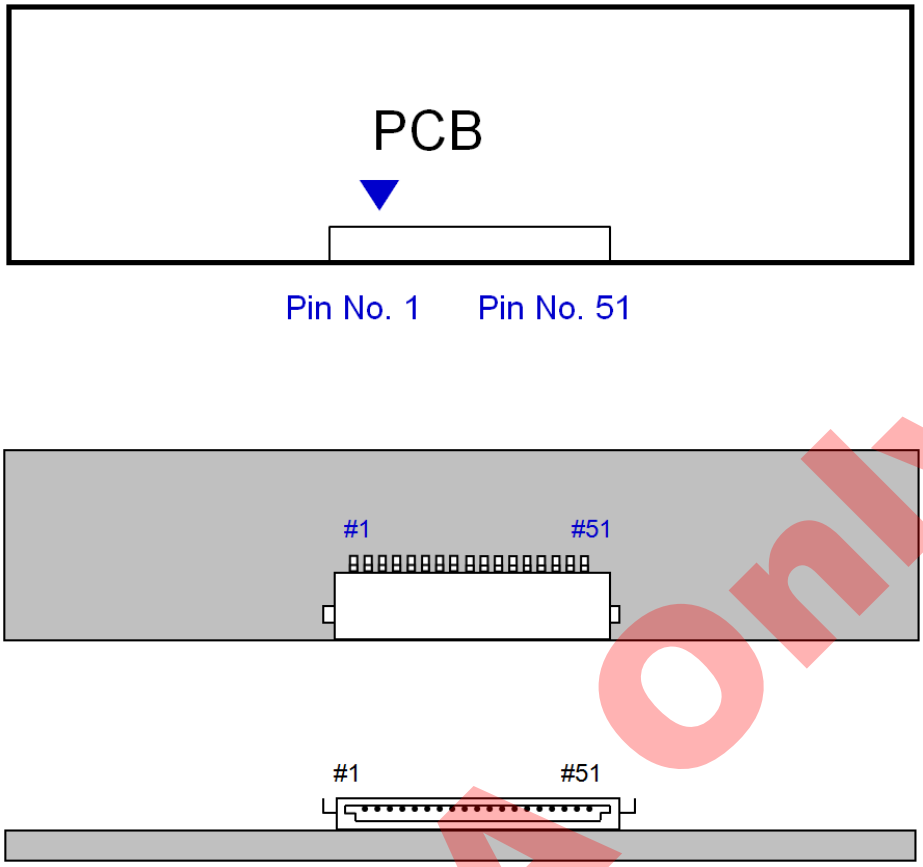
5.1 INPUT SIGNAL & POWER

Connector : FI-RE51S-HF-J (JAE)

PIN No.	Description		PIN No.	Description	
1	V_{DD} (12V)		26	Even LVDS Signal	Rx2[A]P
2	V_{DD} (12V)		27		Rx2[B]N
3	V_{DD} (12V)		28		Rx2[B]P
4	V_{DD} (12V)		29		Rx2[C]N
5	V_{DD} (12V)		30		Rx2[C]P
6	No Connection		31		GND
7	GND		32		Rx2CLK_N
8	GND		33		Rx2CLK_P
9	GND		34		GND
10	Odd LVDS Signal	Rx1[A]N	35		Rx2[D]N
11		Rx1[A]P	36		Rx2[D]P
12		Rx1[B]N	37		No Connection
13		Rx1[B]P	38		No Connection
14		Rx1[C]N	39	GND	
15		Rx1[C]P	40	No Connection	
16		GND	41	No Connection	
17		Rx1CLK_N	42	No Connection	
18		Rx1CLK_P	43	No Connection	
19		GND	44	No Connection	
20		Rx1[D]N	45	LVDS_SEL	
21		Rx1[D]P	46	No Connection	
22		No Connection	47	No Connection	
23		No Connection	48	No Connection	
24	GND		49	No Connection	
25	Even LVDS	Rx2[A]N	50	No Connection	
			51	No Connection	

Note (1) No Connection : These pins are only used for SAMSUNG internal purpose.
Note (2) LVDS Option : High(3.3V) → Normal NS LVDS format
Low(GND or N.C) → JEIDA LVDS format
Sequence : On = V_{DD}(T1) ≥ LVDS Option ≥ Interface Signal(T2)
Off = Interface Signal(T3) ≥ LVDS Option ≥ V_{DD}

Note (3) LVDS Connector



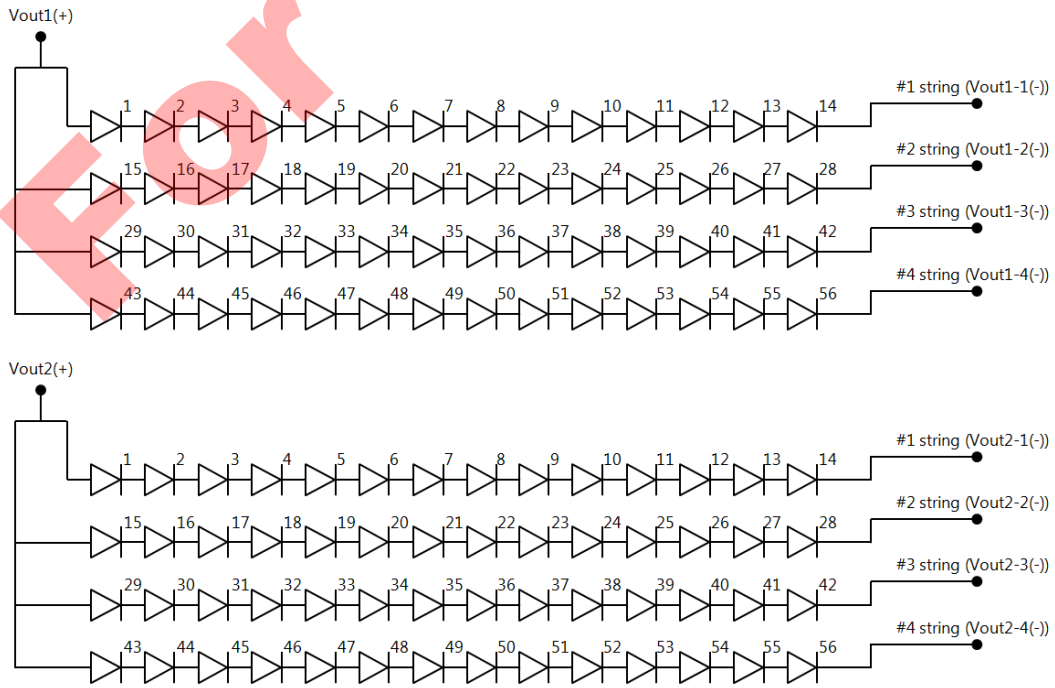
a. All GND pins should be connected together and also be connected to the LCD's metal chassis.
b. All power input pins should be connected together.
c. All N.C pins should be separated from other signal or power.

5.2 LED PIN CONFIGURATION

Connector : YEONHO, 20037WR-15 CN001

PIN NO	Pin Configuration(FUNCTION)
1	Vout1(+) [88.2V, 560mA ← Guide for Target Luminance of White]
2	N.C
3	N.C
4	Vout1-1(-)
5	Vout1-2(-)
6	Vout1-3(-)
7	Vout1-4(-)
8	N.C
9	Vout2(+) [88.2V, 560mA ← Guide for Target Luminance of White]
10	N.C
11	N.C
12	Vout2-1(-)
13	Vout2-2(-)
14	Vout2-3(-)
15	Vout2-4(-)

5.3 LED BAR STRUCTURE



5.4 LVDS INTERFACE

- LVDS Receiver : Tcon(Merged)
- Data Format (JEIDA & Normal)

Default LVDS Option : JEIDA

	LVDS pin	JEIDA -DATA	VESA -DATA
TxOUT/RxIN0	TxIN/RxOUT0	R2	R0
	TxIN/RxOUT1	R3	R1
	TxIN/RxOUT2	R4	R2
	TxIN/RxOUT3	R5	R3
	TxIN/RxOUT4	R6	R4
	TxIN/RxOUT6	R7	R5
	TxIN/RxOUT7	G2	G0
TxOUT/RxIN1	TxIN/RxOUT8	G3	G1
	TxIN/RxOUT9	G4	G2
	TxIN/RxOUT12	G5	G3
	TxIN/RxOUT13	G6	G4
	TxIN/RxOUT14	G7	G5
	TxIN/RxOUT15	B2	B0
	TxIN/RxOUT18	B3	B1
TxOUT/RxIN2	TxIN/RxOUT19	B4	B2
	TxIN/RxOUT20	B5	B3
	TxIN/RxOUT21	B6	B4
	TxIN/RxOUT22	B7	B5
	TxIN/RxOUT24	HSYNC	HSYNC
	TxIN/RxOUT25	VSYNC	VSYNC
	TxIN/RxOUT26	DEN	DEN
TxOUT/RxIN3	TxIN/RxOUT27	R0	R6
	TxIN/RxOUT5	R1	R7
	TxIN/RxOUT10	G0	G6
	TxIN/RxOUT11	G1	G7
	TxIN/RxOUT16	B0	B6
	TxIN/RxOUT17	B1	B7
	TxIN/RxOUT23	RESERVED	RESERVED

5.5 INPUT SIGNALS, BASIC DISPLAY COLORS AND GRAY SCALE

COLOR	DISPLAY (8bit)	DATA SIGNAL																								GRAY SCALE LEVEL
		RED								GREEN								BLUE								
		R0	R1	R2	R3	R4	R5	R6	R7	G0	G1	G2	G3	G4	G5	G6	G7	B0	B1	B2	B3	B4	B5	B6	B7	
BASIC COLOR	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	-
	BLUE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	-
	GREEN	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	-
	CYAN	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	-
	RED	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	-
	MAGENTA	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	-
	YELLOW	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	-
	WHITE	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	-
GRAY SCALE OF RED	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R0
	DARK ↑	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R1
		0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R2
		:	:	:	:	:	:			:	:	:	:	:	:			:	:	:	:	:	:			R3~ R252
	↓ LIGHT	1	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R253
		0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R254
	RED	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R255
GRAY SCALE OF GREEN	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G0
	DARK ↑	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G1
		0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G2
		:	:	:	:	:	:			:	:	:	:	:	:			:	:	:	:	:	:			G3~ G252
	↓ LIGHT	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0	G253
		0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	G254
	GREEN	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	G255
GRAY SCALE OF BLUE	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	B0
	DARK ↑	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	B1
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	B2
		:	:	:	:	:	:			:	:	:	:	:	:			:	:	:	:	:	:			B3~ B252
	↓ LIGHT	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1	B253
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	B254
	BLUE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	B255

Note) Definition of Gray

Rn : Red Gray, Gn : Green Gray, Bn : Blue Gray(n = Gray Level)

Input Signal : 0 = Low Level Voltage, 1 = High Level Voltage

6. INTERFACE TIMING

6.1 TIMING PARAMETERS (DE ONLY MODE)

SIGNAL	ITEM	SYMBOL	MIN.	TYP.	MAX.	Unit	NOTE
Clock	Frequency	$1/T_C$	118.8	148.5	153.5	MHz	-
Hsync		F_H	54	67.5	69.75	KHz	-
Vsync		F_V	48	60	62	Hz	-
Term for the vertical display	Active display period	T_{VD}	-	1080	-	Lines	-
	Total vertical	T_V	1100	1125	1158	Lines	-
Term for the horizontal display	Active display period	T_{HD}	-	1920	-	Clocks	-
	Total Horizontal	T_H	2090	2200	2350	clocks	-

Note) The signals of Hsync and Vsync must be inputted even though this T-con is operated at DE mode.

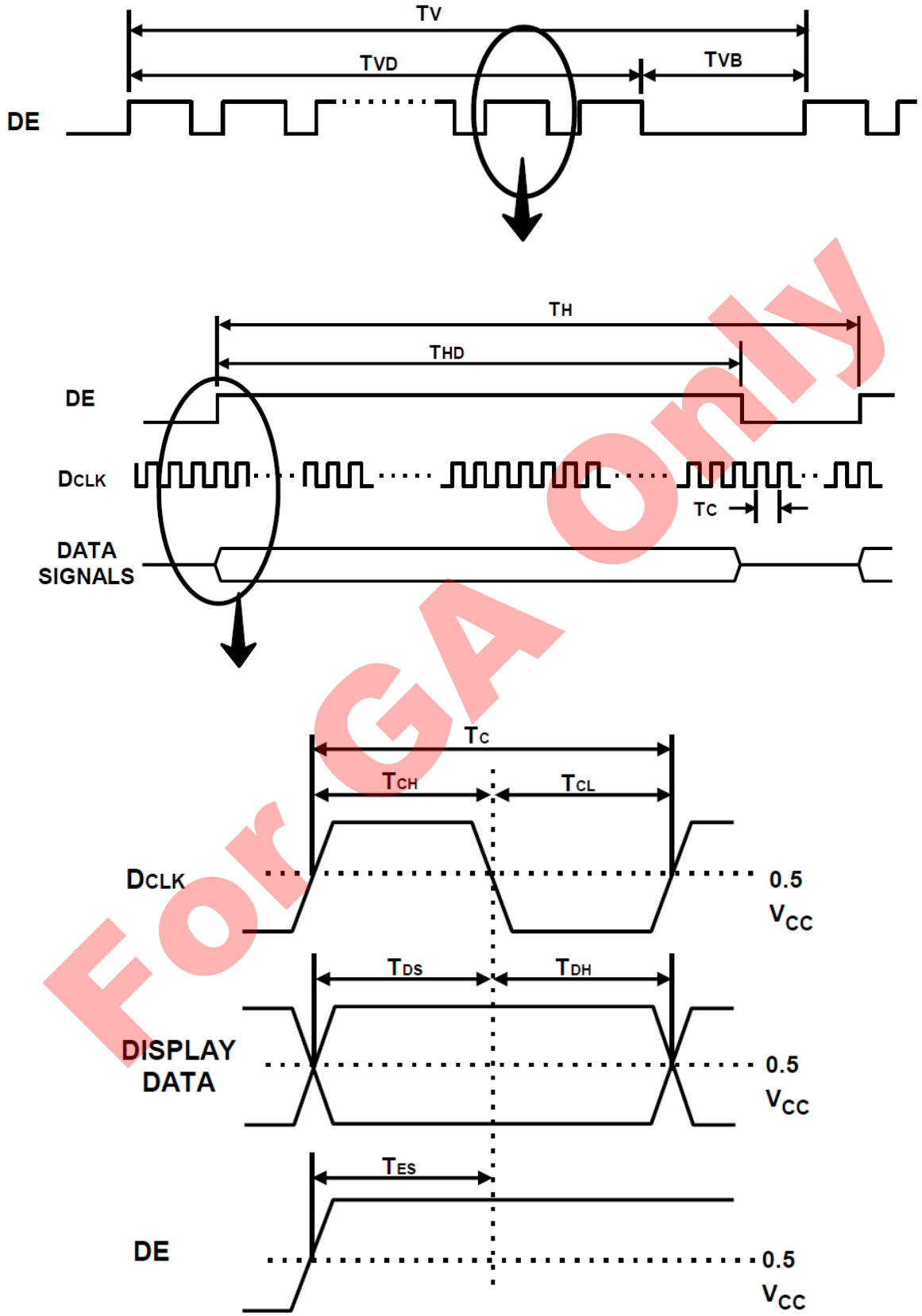
(1) Test Point: TTL controls signal and CLK at LVDS Tx at the input terminal of system.

(2) Internal VDD = 3.3V

(3) The spread spectrum

- The limit of spread spectrum's range of SET in which the LCD module is assembled should be within ± 3 %
- Frequency for modulation : Min 30KHz ~ Max 300KHz

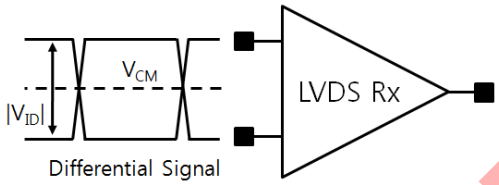
6.2 TIMING DIAGRAMS OF INTERFACE SIGNAL (DE ONLY MODE)



6.3 CHARACTERISTICS OF INPUT DATA OF LVDS

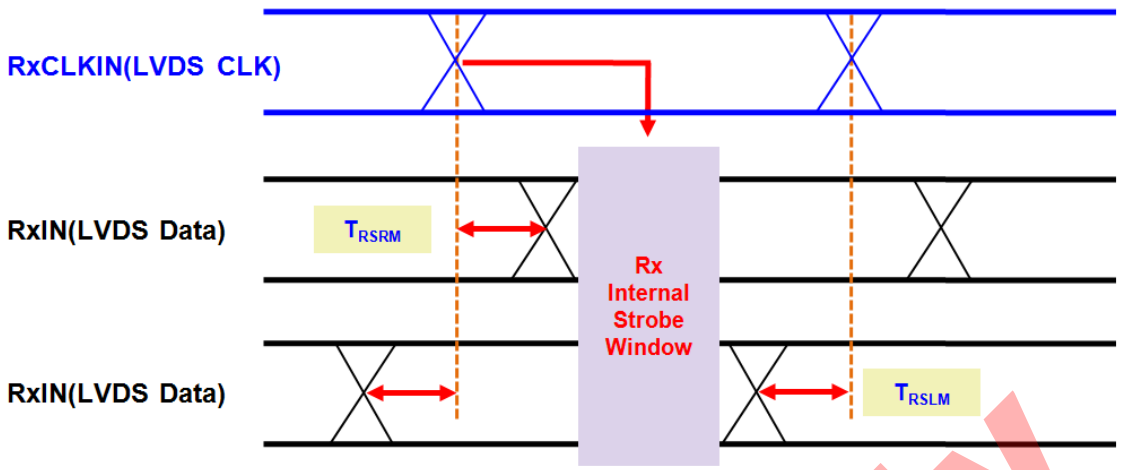
(1) Specification for DC

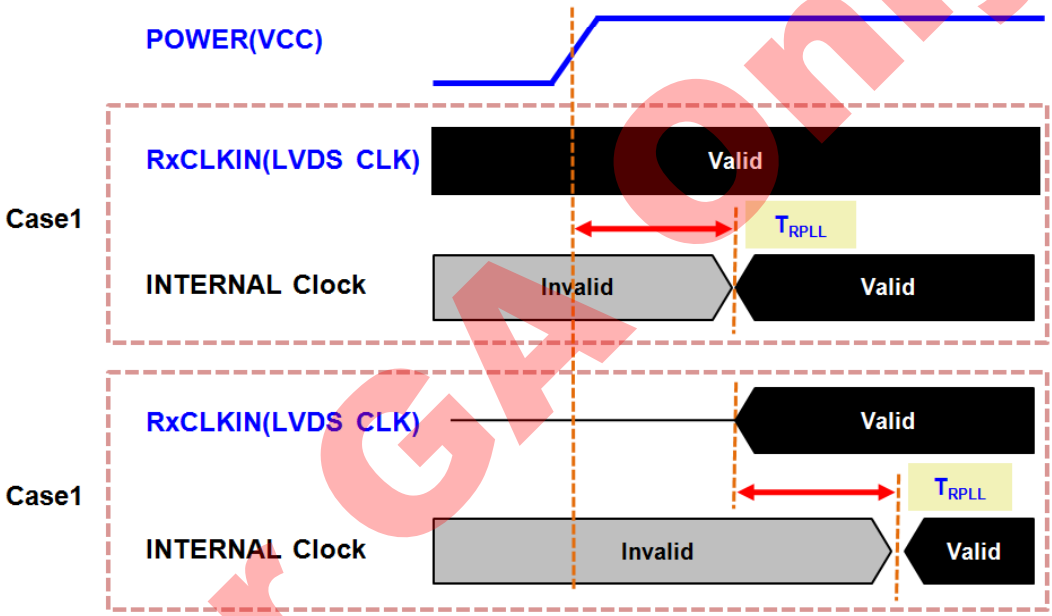
ITEM	SYMBOL	Min.	Typ.	Max.	UNIT
Supply voltage for IO	VDD33_LVDS	3.0	3.3	3.6	V
Supply voltage in the core	VDD12_LVDS	1.1	1.2	1.3	V
Color depth			8/10		Bit
Input voltage at the common mode	V_{CM}	0.3		1.8	V
Input voltage for differential	$\|V_{ID}\|$	200	350	600	mV



(2) Specification for AC

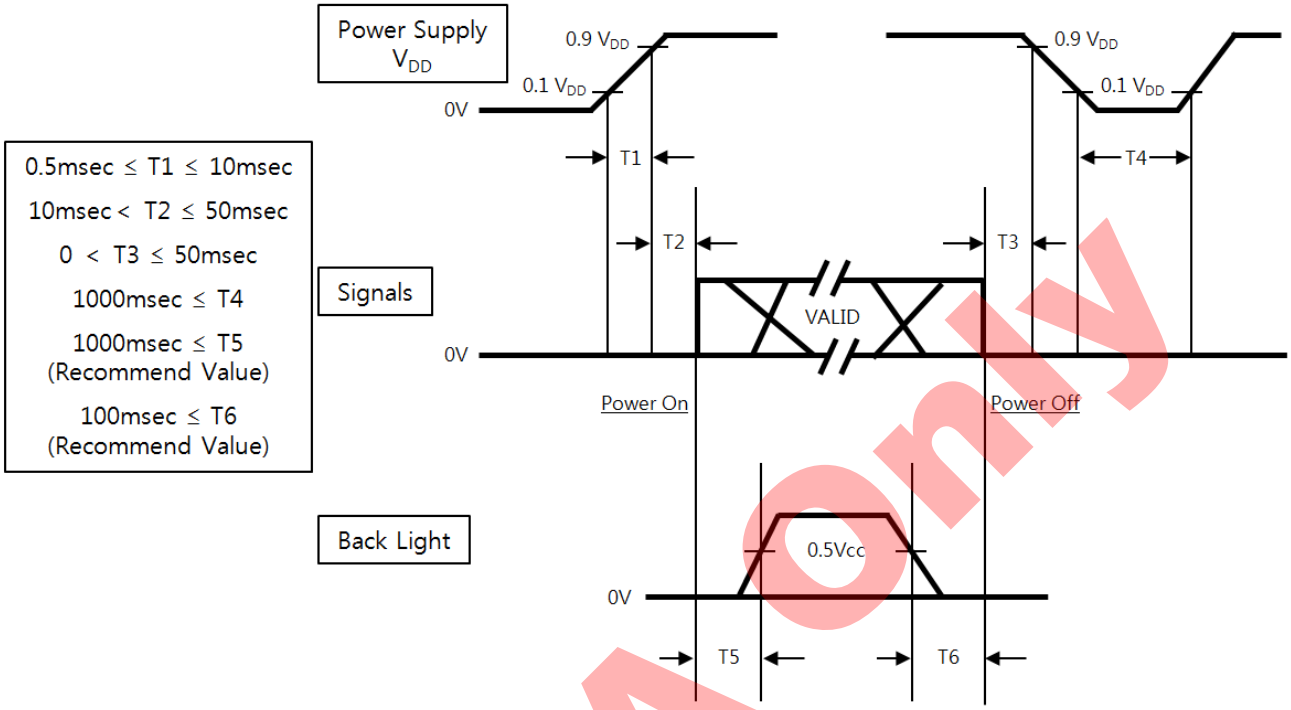
ITEM		SYMBOL	Min.	Typ.	Max.	UNIT
Frequency for input clock (=1/T)		FIN	25	-	100	MHz
Period of output clock		t_{RCP}	11.11	-	40	ns
Position of input data	FIN=85MHZ	t_{RSRM}	-	-	+400	ps
	FIN=78MHZ		-	-	+450	
	FIN=75MHZ		-	-	+500	
Position of input data	FIN=85MHZ	t_{RSLM}	-400	-	-	ps
	FIN=78MHZ		-450	-	-	
	FIN=75MHZ		-500	-	-	
Lock time		t_{RPLL}	-	-	100	usec
Duty ratio of Rx's clock for output		T_{duty}	45	50	55	%


RxCLKIN(LVDS CLK)
RxIN(LVDS Data)
RxIN(LVDS Data)
TRSRM
Rx
Internal
Strobe
Window
TRSLM


POWER(VCC)
Case1
RxCLKIN(LVDS CLK)
Valid
TRPLL
INTERNAL Clock
Invalid
Valid
Case1
RxCLKIN(LVDS CLK)
Valid
TRPLL
INTERNAL Clock
Invalid
Valid

6.4 THE SEQUENCE OF POWER ON AND OFF

To prevent the product from being latched up or the DC in the LCD module from starting an operation, the order to turn the power on and off should be changed to the order as shown in the diagram below.

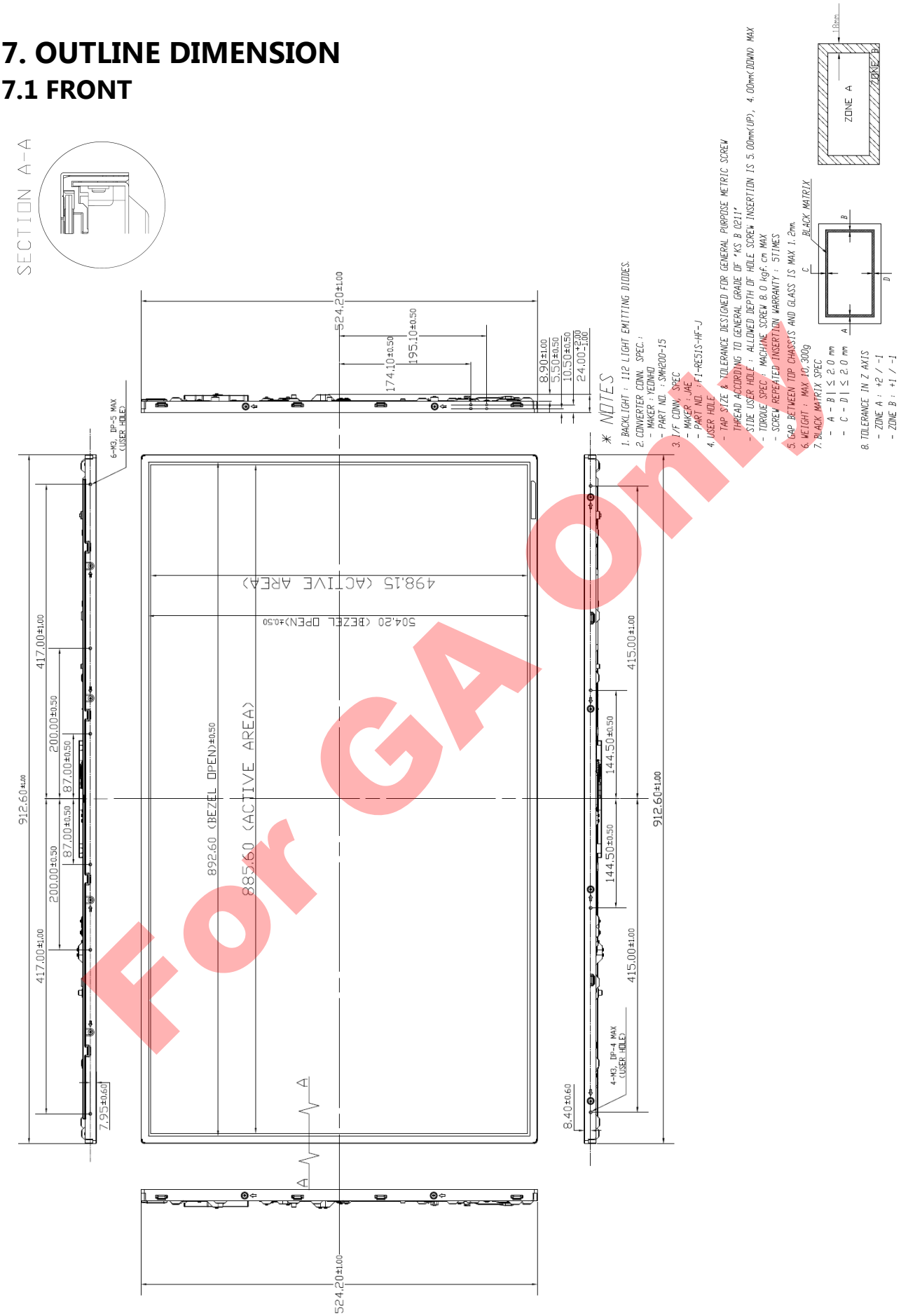


Timing	Remarks
T_1	The time, during which the level of V_{DD} is rising from 10% to 90%.
T_2	The changing time, during which the V_{DD} starts rising beyond 90% until the valid data of signal started coming in.
T_3	The changing time, during which the valid data of signal starts leaving out until the V_{DD} starts falling below 90%.
T_4	The changing time, during which the V_{DD} starts falling below 10% to restart the Windows.
T_5	The changing time, during which the signal of BLU starts rising beyond 50%.
T_6	The changing time, during which the signal of BLU starts falling below 50%.

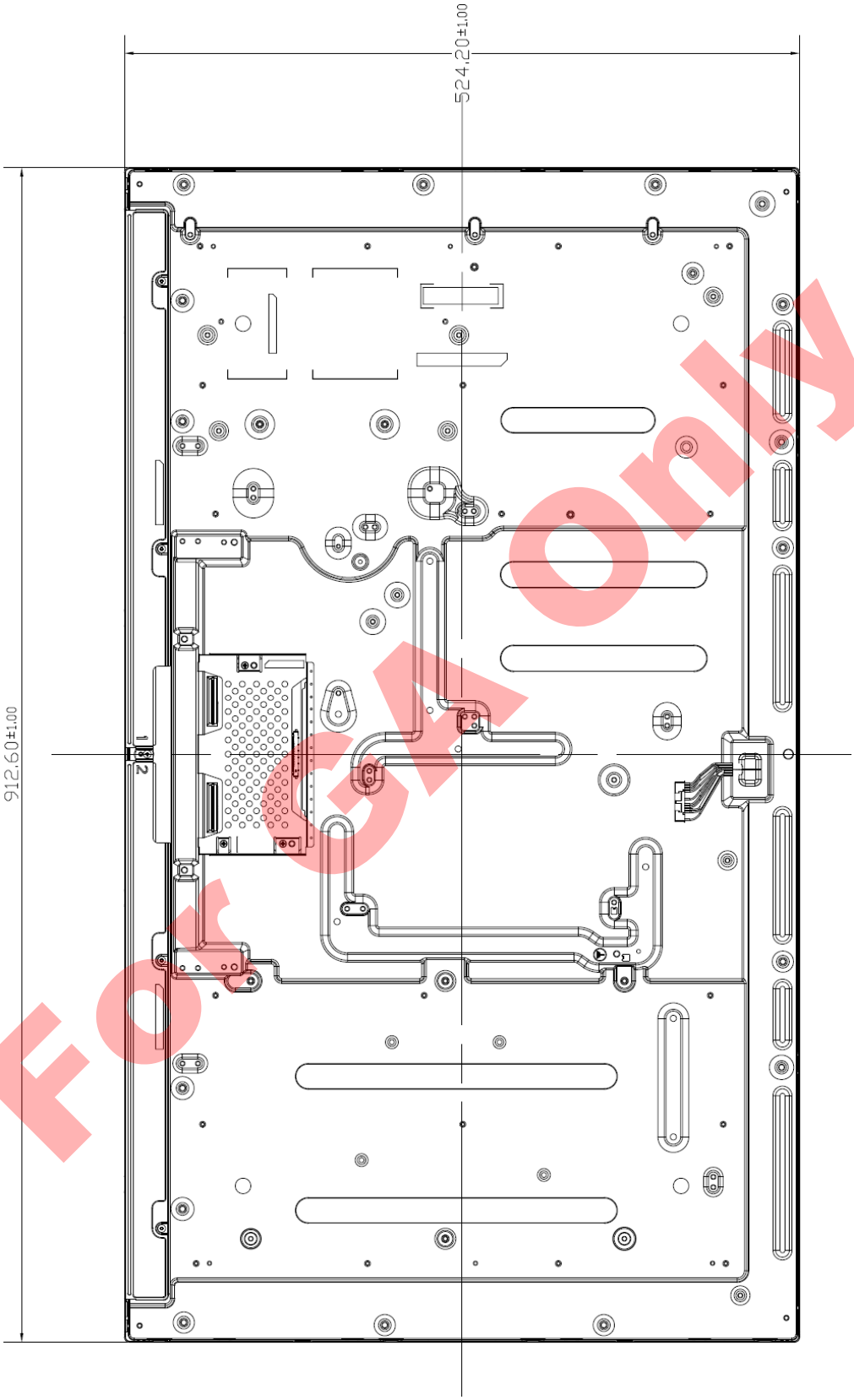
- The inputted V_{DD}'s value for supply voltage, BLU, and signal to the external system of the module shall be computed with referring to the former mentioned value.
- The method to apply the voltage to the lamp within the range, which the LCD operates. When the back-light is turned on before the LCD is operated or the power of LCD is turned off before the back-light is turned off, the abnormal display on the screen may be shown momentarily.
- Please keep the level of input signal low or keep the level of impedance high when the value of V_{DD} is below 10%.
- The value shall be measured after the module has been fully discharged between the period, which the power is turned on and the period, which the power is turned off like the T4 timing. The backlight may be flashed if the interface signal remains floated when the above-mentioned signal becomes invalid.

7. OUTLINE DIMENSION

7.1 FRONT



7.2 BACK



8. RELIABILITY TEST

Item	Test condition	Quantity
HTOL	50℃, 500hr determination	8EA
LTOL	0℃, 500hr determination	4EA
HTS	70℃, 500hr determination	4EA
LTS	-25℃, 500hr determination	4EA
THB	50℃ / 90%RH, 500hr determination	10EA
WHTS	60℃ / 75%RH, 500hr determination	4EA
T/S	-20 ~ 60℃, Dwell time : 30Min, 200cycle	4EA
TSS	-20 ~ 65℃, 220cycle	4EA
Image sticking	50℃, Mosaic pattern (9X10), 12hrs	8EA
Contact ESD	±10 kV, 210Point, 1 time/Point	3EA
Air ESD	±20 kV, 210Point, 1 time/Point	3EA
Input Con. ESD	±15kV, Input Con. Pin, 3 times/Pin	3EA
Dust	5sec spray, 5min sedimentation / 5hr(Portrait 10hr), Power 10min on, 10min off	2EA
Pallet Vibration → Pallet Drop	Pallet vibration : 1.05Grms, 5 ~ 200Hz, 2hr/stack side Pallet Drop : 20cm, bottom side 2 angles, 1side(Bottom)	1Pallet
Altitude	-40~50℃, 0m(0ft) ~ 13,700m(45,000ft), 72.5Hr	4EA

[Criteria on evaluation]

The components of product, which may affect to the function of display shall not be changed when the display quality test is executed under the normal operating condition.

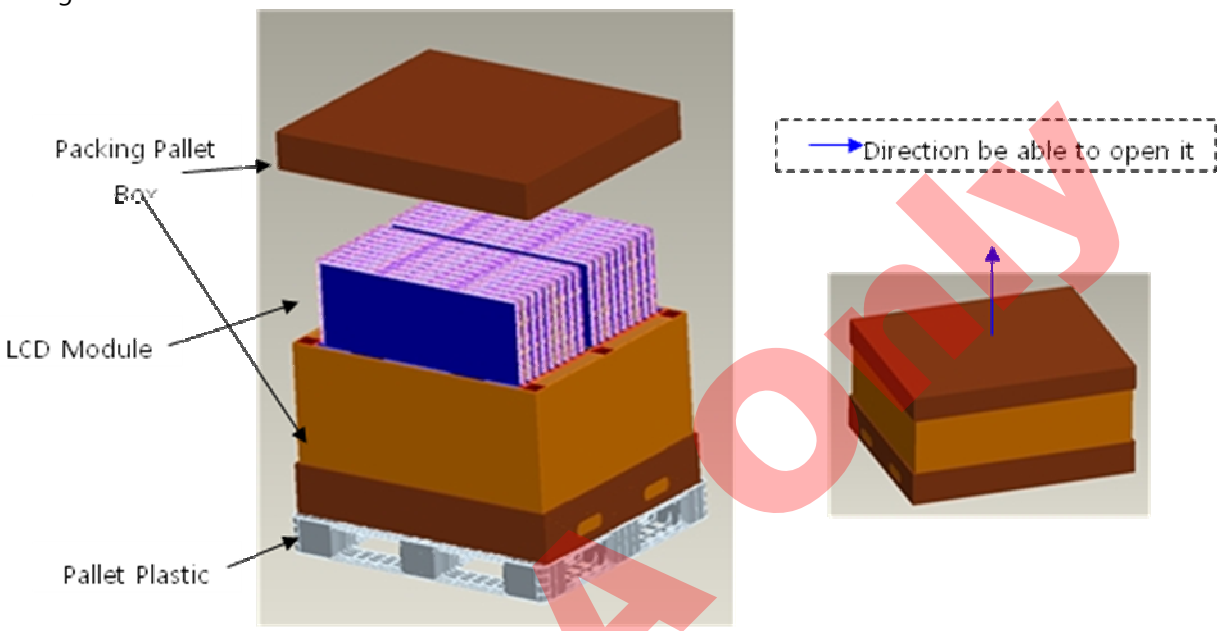
* HTOL / LTOL : The operating at the high and low temperature*
* THB : The slant of temperature and humidity
* HTS / LTS : The storage at the high and low temperature
* WHTS : The storage condition at the high temperature with the high humidity

9. PACKING

9.1 CARTON (INTERNAL PACKAGE)

(1) Packing Form : Paper Box

(2) Packing Method



Note(1) Total Weight : Approximately 192.62kg
Note(2) Acceptance number of piling : 4Pallets
Note(3) Carton size : 1150mm(H) x 985mm(V) x 700mm(Height)

(3) Packing Material

No	Part name	Quantity
1	Packing-Pallet BOX	1 EA
2	Bag-Shielding	18 EA
3	Protector-Panel	18 EA
4	Pallet-Plastic	1 EA

10. MARKINGS & OTHERS

A nameplate bearing followed by is affixed to a shipped product at the specified location on each product.

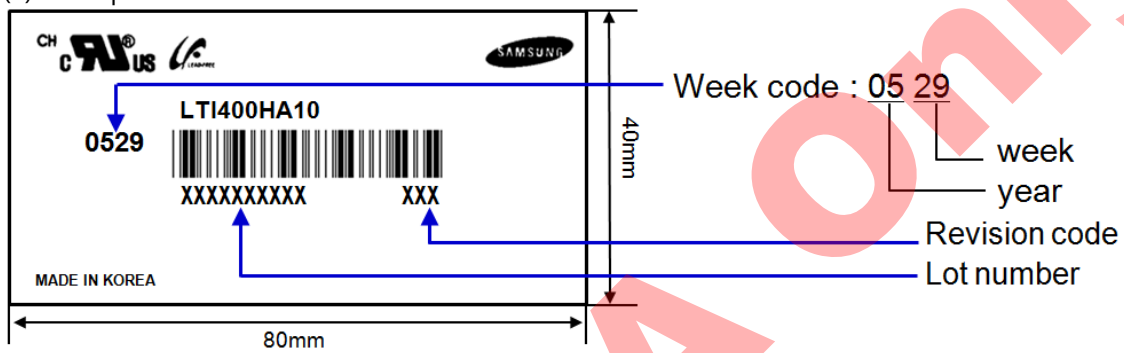
(1) Parts number : LTI400HA10

(2) Revision code : Three letters

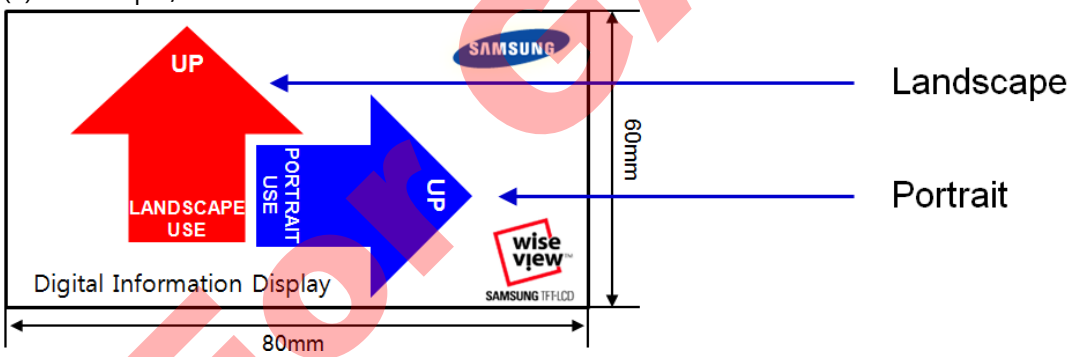
(3) Lot number : X X X X XXX XX X

- Cell Position No. (In the Glass)
- Glass No. (In the one Lot)
- Lot No. (Glass)
- Month
- Year (Note1)
- Product code
- Line

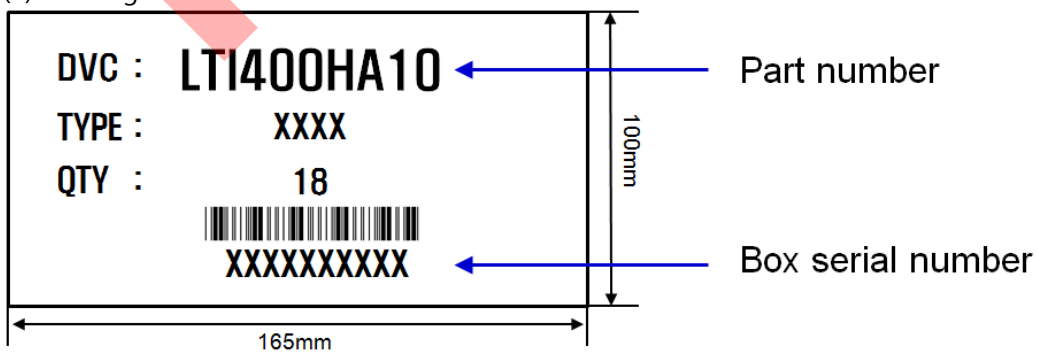
(4) Nameplate Indication



(5) Landscape / Portrait Direction Indication



(6) Packing small box attach



11. GENERAL PRECAUTIONS

11.1 HANDLING

(a) When the module is assembled, It should be attached to the system firmly using every mounting holes. Be careful not to twist and bend the modules.

(b) Refrain from strong mechanical shock and / or any force to the module. In addition to damage, this may cause improper operation or damage to the module and CCFT back-light.

(c) Note that polarizers are very fragile and could be easily damaged. Do not press or scratch the surface harder than a HB pencil lead.

(d) Wipe off water droplets or oil immediately. If you leave the droplets for a long time, Staining and discoloration may occur.

(e) If the surface of the polarizer is dirty, clean it using some absorbent cotton or soft cloth.

(f) The desirable cleaners are water, IPA (Isoprophyl Alcohol) or Hexane. Do not use Ketone type materials (ex. Acetone), Ethyl alcohol, Toluene, Ethyl acid or Methyl chloride. It might permanent damage to the polarizer due to chemical reaction.

(g) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, legs or clothes, it must be washed away thoroughly with soap.

(h) Protect the module from static. it may cause damage to the C-MOS Gate Array IC.

(i) Use fingerstalls with soft gloves in order to keep display clean during the incoming inspection and assembly process.

(j) Do not disassemble the module.

(k) Do not pull or fold the Lamp wire.

(l) Do not touch any component which is located on the back side.

(m) Protection film for polarizer on the module shall be slowly peeled off just before use so that the electrostatic charge can be minimized.

(n) Pins of I/F connector shall not be touched directly with bare hands.

11.2 STORAGE

We highly recommend to comply with the criteria in the table below.

ITEM	Unit	Min.	Max.
Storage Temperature	(℃)	5	40
Storage Humidity	(%rH)	35	75
Storage Life	12 months		
Storage Condition	- The storage room should be equipped with a good ventilation facility, which has a temperature controlling system. - Products should be placed on the pallet, which is away from the wall not on the floor. - Prevent products from being exposed to the direct sunlight, moisture, and water. Be cautious not to pile the products up. - Avoid storing products in the environment, which other hazardous material is placed. - If products are delivered or kept in the storage facility more than 3 months, we recommend you to leave products under the condition including a 20℃ temperature and a humidity of 50% for 24 hours. - If you store semi-manufactured products for more than 3 months, bake the products under the condition including the 50℃ temp. and the 10% humidity for 24hrs after being used.		

11.3 OPERATION

(a) Do not connect or disconnect the cable to/ from the module at the "Power On" condition.

(b) The power shall be always turned on/off by the item 6.5. "Power on/off sequence"

(c) The module has a circuit with a high frequency. The system manufacturers shall suppress the electromagnetic interference sufficiently. The methods to ground and shield are important to minimize the interference.

(d) Design the length of cable to connect between the connector for back-light and the inverter as short as possible and the shorter cable shall be connected directly.

The longer cable between that of back-light and that of inverter may cause the luminance of lamp(CCFL) to lower and need a higher startup voltage(Vs).

11.4 OPERATION CONDITION GUIDE

(a) The LCD product should be operated under normal conditions.

Normal condition is defined as below;

- Temperature : 20±15℃
- Humidity : 55±20%
- Display pattern : continually changing pattern (Not stationary)

(b) If the product will be used in extreme conditions such as high temperature, humidity, display patterns or operation time etc.., It is strongly recommended to contact SDC for Application engineering advice. Otherwise, its reliability and function may not be guaranteed. Extreme conditions are commonly found at Airports, Transit Stations, Banks, Stock market, and Controlling systems.

11.5 OTHERS

(a) Ultra-violet ray filter is necessary for outdoor operation.

(b) Module should be turned clockwise (regular front view perspective) when used in portrait mode.

(c) Avoid condensation of water. It may result in improper operation or disconnection of electrode.

(d) Do not exceed the absolute maximum rating value. (supply voltage variation, input voltage variation, variation in part contents and environmental temperature, and so on) Otherwise the Module may be damaged.

(e) If the Module keeps displaying the same pattern for a long period of time, the image may be "sticked" to the screen. To avoid image sticking, it is recommended to use a screen saver.

(f) This Module has its circuitry PCB's on the rear side and should be handled carefully in order not to be stressed.

(g) Please contact SDC in advance when you display the same pattern for a long time.