SHARP

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TECHNICAL DOCUMENT

FOR

TFT LCD MODULE

MODEL No. LQ065T9DR53U

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ENGINEERING DEPARTMENT 2
DESIGHN CENTER 2
MOBILE LIQUID CRYSTAL DISPLAY GROUP
SHARP CORPORATION

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SPEC No.	Date	NO.	PAGE	SUMMARY	NOTE
LCY-04002	2004. 2.19	-	-	-	1st Issue

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(1) Application

This technical literature applies to color TFT-LCD module, LQ065T9DR53U.

(2) Summary and Features

This module is a color active matrix LCD module incorporating amorphous silicon TFT (Thin Film Transistor). It is practicable in both transmissive-type and reflection-type modes. It is composed of a color TFT-LCD panel, driver ICs, control/source-PWB, gate-PWB, frame, shielding front case, shielding back case and backlight unit with LCF. Graphics and texts can be displayed on a 400×3×240 dots panel with 262,144 colors by supplying 18 bit data signals(6 bit/color).

It isn't composed DC/AC inverter .

Utilizes a panel with a 16:9 aspect ratio, which makes the module suitable for use in wide-screen systems.

The 6.5 screen produces a high resolution image that is composed of 96,000 pixels elements in a stripe arrangement.

Wide viewing field angle technology is employed. (The most suitable viewing angle is in the 12 o'clock direction.)

By adopting an active matrix drive, a picture with high contrast is realized.

Reflection due to external light is minimized through the use of a low reflection, black matrix and an antiglare (AG) and antireflection(AR) plate.

AG and AR surface polarization plate is used.

An inverted video display in the vertical and horizontal directions is possible.

Having considered vehicle-based use, the module contains a self heating backlight system whose emission characteristics are improved in low temperature.

（3） Mechanical specifications

table 3-1

Parameter	Specifications	Units	Remarks
Display format	96,000	pixels	
	1,200(W)×240(H)	dots	
Active area	143.4（W）×79.326（H）	mm	
Screen size (Diagonal)	16.5[6.5 ″]	cm	
Dot pitch	0.1195（W）×0.3305（H）	mm	
Pixel configuration	R,G,B Stripe configuration		
Outline dimension	155（W）×89.2（H）×13.1（D）	mm	【Note3-1】
Mass	205 (MAX)	g	

【Note 3-1】

Typical values are given. For detailed measurements and tolerances, please refer to Fig. 1.

(4)Input terminal

4-1)TFT-LCD panel driving part

Used connector:DF9MA-31P-1V(Gilding type: Hirose Electric Co.,Ltd)

Fit connctor:DF9□-31S-1V(Gilding type: Hirose Electric Co.,Ltd)

(□:A,B or M type)

Table 4-1 CN1

Pin No.	Symbol	Description	Remarks
1	VGH	+10V power supply	
2	VSH	+5V power supply	
3	VSH	+5V power supply	
4	ENAB	Signal to settle the horizontal display position	【Note4-2】
5	HVR	Selection for horizontal and vertical scanning direction	【Note4-3】
6	B5	BLUE data signal(MSB)	
7	B4	BLUE data signal	
8	B3	BLUE data signal	
9	B2	BLUE data signal	
10	B1	BLUE data signal	
11	B0	BLUE data signal(LSB)	
12	GND	ground	
13	G5	GREEN data signal(MSB)	
14	G4	GREEN data signal	
15	G3	GREEN data signal	
16	G2	GREEN data signal	
17	G1	GREEN data signal	
18	G0	GREEN data signal(LSB)	
19	GND	ground	
20	R5	RED data signal(MSB)	
21	R4	RED data signal	
22	R3	RED data signal	
23	R2	RED data signal	
24	R1	RED data signal	
25	R0	RED data signal(LSB)	
26	VGL	－10V power supply	
27	Vsync	Vertical synchronous signal	【Note4-1】
28	Hsync	Horizontal synchronous signal	【Note4-1】
29	GND	ground	
30	CK	Clock signal for sampling each data signal	
31	GND	ground	

【Note 4-1】

Hsync	Positive
Vsync	Positive

【Note 4-2】

The horizontal display start timing is settled in accordance early for 4 pixels from a rising timing of ENAB signal. In case ENAB is fixed “Low”, the horizontal start timing is determined as described in Fig7-1.

(Don't keep ENAB “High” during operation.(7-2).)

【Note 4-3】

HVR = "High": Regular video

HVR = "Low" : Horizontally and Vertically inverted video

4-2) Backlight fluorescent tube driving part

Used connector:BHR-04VS-1(Gilding type: JST Co.,Ltd)

Fit connctor:SM02(8.0)B-BHS-1N(Gilding type: JST Co.,Ltd)

Table 4-2 terminal: CN2

No.	symbol	i /o	function	Color of FL cable
1	VL1	i	input terminal(Hi voltage side)	ORANGE
2	NC	－	non connection	
3	VL2	i	input terminal (Low voltage side)	BLACK

4-3)Backlight operating part

Table 4-3

terminal	No.	symbol	remarks
CN3	1	TH1	Thermistor
	2	TH2	Thermistor

【Note4-4】Use for the detection of the lamp temperature.

Kind of thermistor :203GT-1(Gilding type: Ishizuka Electric Co.,Ltd)

Zero load resistance value about 25℃:20kΩ±3%

(5)Absolute maximum ratings

Table 5-1 GND＝0V

Parameter	Symbol	MIN	MAX	Unit	Note
Input voltage	V_I	-0.3	+3.6	V	【Note 5-1,7】
+5V power supply	VSH	0	+6.0	V	【Note 5-7】
+10Vpower supply High	VGH	0	+12	V	【Note 5-7】
－10Vpower supply Low	VGL	0	－12	V	【Note 5-7】
Storage temperature	Tstg	-30	+85	℃	【Note 5-2,3,6】
Operating temperature （panel surface）	Topr1	-30	+85	℃	【Note 5-2,3,4,6】
Operating temperature （ Ambient temperature ）	Topr2	-30	+65	℃	【Note 5-5,6】

【Note 5-1】 CK,R0～R5,G0～G5,B0～B5,Hsync,Vsync,ENAB,HVR

【Note 5-2】 This rating applies to all parts of the module and should not be exceeded.

【Note 5-3】 Maximum wet-bulb temperature is less than 49℃. Condensation of dew must be avoided as electrical current leaks will occur, causing a degradation of performance specifications.

【Note 5-4】 The operating temperature only guarantees operation of the circuit. For contrast, speed response, and other factors related to display quality, determine operating temperature using the formula Ta=＋25℃

【Note 5-5】 Ambient temperature when the backlight is lit (reference value).

【Note 5-6】 Refer to Table 15-1

【Note 5-7】 Ta=-30～85℃

(6)Electrical characteristics

6-1)TFT-LCD panel driving section

Table 6-1　　GND＝0V, Tp=－30～85℃

Parameter		Symbol	MIN	TYP	MAX	Unit	Remarks
+5V	Supply voltage	VSH	+4.5	+5.0	+5.5	V	【Note 6-1】
	Current dissipation	ISH	—	28	50	mA	【Note 6-2】
+10V	Supply voltage	VGH	+9.5	+10.0	+10.5	V	
	Current dissipation	IGH	—	25	32	mA	【Note 6-2】
－10V	Supply voltage	VGL	-9.5	-10.0	-10.5	V	
	Current dissipation	IGL	—	-22	-30	mA	【Note 6-2】
Permissive input ripple		V_{RF}	—	—	100	mVpp	
Input Low voltage		V_{IL}	—	0	0.9	V	
Input High voltage		V_{IH}	2.3	3.3	—	V	【Note 6-3】
Input current (Low)		I_{IL}	—	—	1.0	μA	V_I=0V 【Note 6-3】
Input current (High)		I_{IH}	—	—	1.0	μA	V_I=3.3V 【Note 6-3】

◎Turn on :VGL→VSH→VGH or same time

◎Turn off :VGH→VSH→VGL or same time

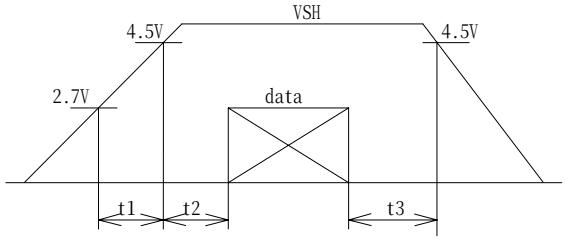
【Note 6-1】

VSH-turn-on conditions

t1≦10ms

0<t2≦10ms

0<t3≦1s



VSH-dip conditions

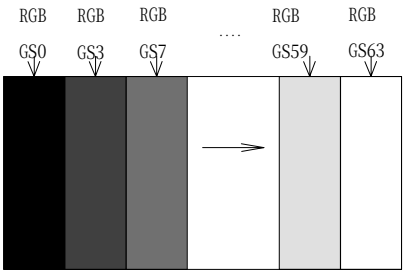
VSH-dip conditions should also follow the VSH-turn-on conditions.

【Note 6-2】

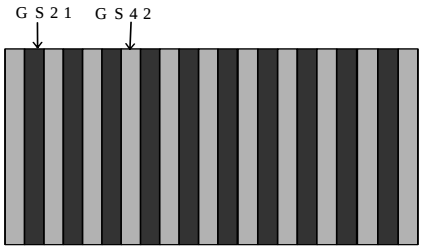
Typical current situation:64-gray-bar pattern　Timing; CK=25MHz

Max current situation: Vertical stripe pattern alternating 21 gray scale (GS21) with 42 gray scale (GS42) every 1 dot.　Timing; CK=25MHz

VSH=+5.0V　VGH=+10V　VGL=－10V　HVR="High"



Typical current situation



Max current situation

【Note 6-3】CK,R0～R5,G0～G5,B0～B5,Hsync,Vsync,ENAB,HVR

6-2)Backlight driving section

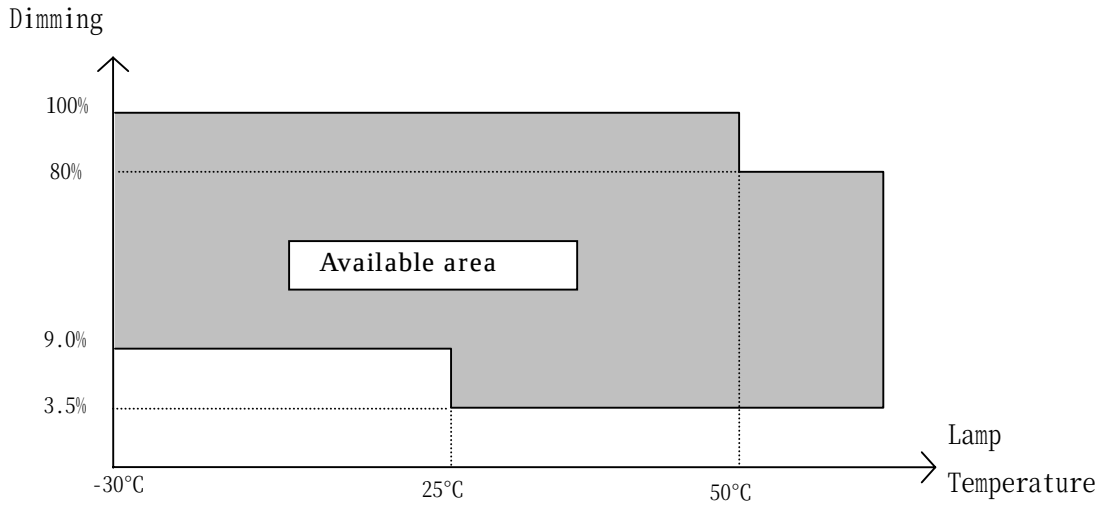
The backlight system is an edge-lighting type with single CCFT (Cold Cathode Fluorescent Tube). The characteristics of Lamp are shown in the following table.

Table 6-2

Parameter	Symbol	MIN	TYP	MAX	Unit	Remarks
lamp voltage	VL7	630	700	770	Vrms	IL=6.5mArms
lamp current	IL	6.0	6.5	7.0	mArms	Ordinary state
	ILB	-	-	9.0	mArms	PWM dimming state 【Note6-1】
lamp frequency	fL	35	—	100	kHz	
kick-off voltage	VS	-	-	3000	Vrms	Ta=+25℃【Note6-2】
		-	-	3000	Vrms	Ta=-30℃【Note6-2】

Inverter:HIU-288[Harison Toshiba Lighting Corp.] (Output capacitor :C=12pF,frequency:49kHz)

【Note6-1】



【Note6-2】The kick-off voltage is specified under the condition in just putting the backlight on the LCD module. (The backlight cable is not unbent.)
The kick-off voltage depends on way to lead the cable between inverter and backlight.

【caution】

Please use the inverter which has the one of the sine wave. With regards to the inverter, it should be negative/positive wave symmetry and the spike wave should not be occurred.

(7)Timing Characteristics of input signals

Timing diagrams of input signal are shown in Fig.7-1,2

7-1) Timing characteristics

Table 7-1 Tp=-30～85℃

Parameter		Symbol	MIN	TYP	MAX	Unit	Remarks
Clock	frequency	1/Tc	—	—	25	MHz	
	High time	Tch	18	—	—	ns	
	Low time	Tcl	18	—	—	ns	
Data	Setup time	Tds	5	—	—	ns	
	Hold time	Tdh	10	—	—	ns	
Horizontal sync. signal	Cycle	TH	59.1	—	76.92	μs	
			680	800	1675	clock	
	Pulse width	THp	4	48	96	clock	
Vertical sync. signal	Cycle	TV	14.7	16.67	22.65	ms	【Note 7-1】
			260	—	282	line	
	Pulse width	TVp	3	4	128	line	
Horizontal display period		THd	400	400	400	clock	
Vertical display period		TVd	240	240	240	line	
Hsync-Clock phase difference		THc	5	Tc/2	TH－5	ns	
Hsync-Vsync phase difference		TVh	－10	—	+10	clock	【Note 7-2】
Vertical display invalid line		TVe	18	18	18	line	

【Note 7-1】To be driven with more than 50Hz(TV<=20ms).
If less than 50Hz(TV>=20ms),the flicker might be occur gradually.

【Note 7-2】TH≧The+673clock

7-2) Horizontal display position

The horizontal display position is determined by ENAB signal.
The input data corresponding to the rising edge of ENAB signal is displayed at the left end of the Active area. (See Fig7-1)

Tp=-30～85℃

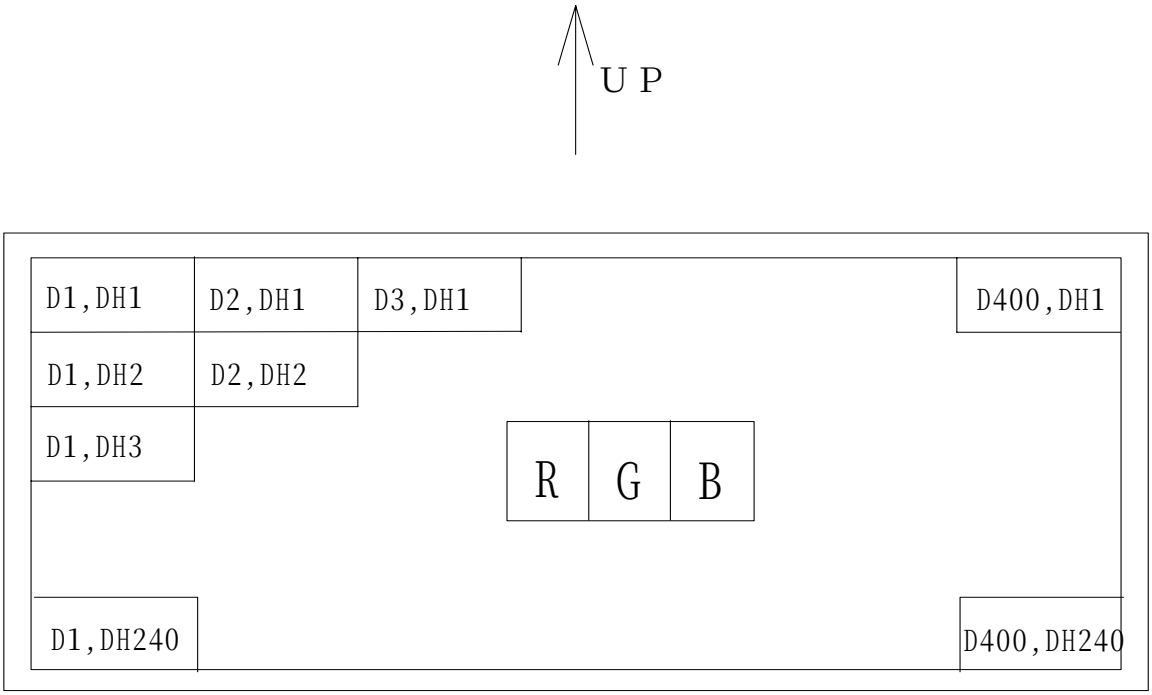
Parameter		Symbol	MIN.	TYP.	MAX.	Unit	Remark
Enable signal	Setup time	Tes	5	Tc/2	Tc－5	ns	
	Pulse width	Tep	10	—	TH－10	clock	
Hsync-Enable signal phase Difference		THe	5	16	256	clock	【Note 7-3】

Note) When ENAB is fixed “Low”, the display starts from the data of 16 clock (C16) as shown in Fig.7-2.

【Note 7-3】THe≦TH－673clock

【Note 7-4】Enable signal must be input into Vertical invalid data period as well as Vertical display period.

7-3) Input Data Signals and Display Position on the screen



Display position of input data (H,V)

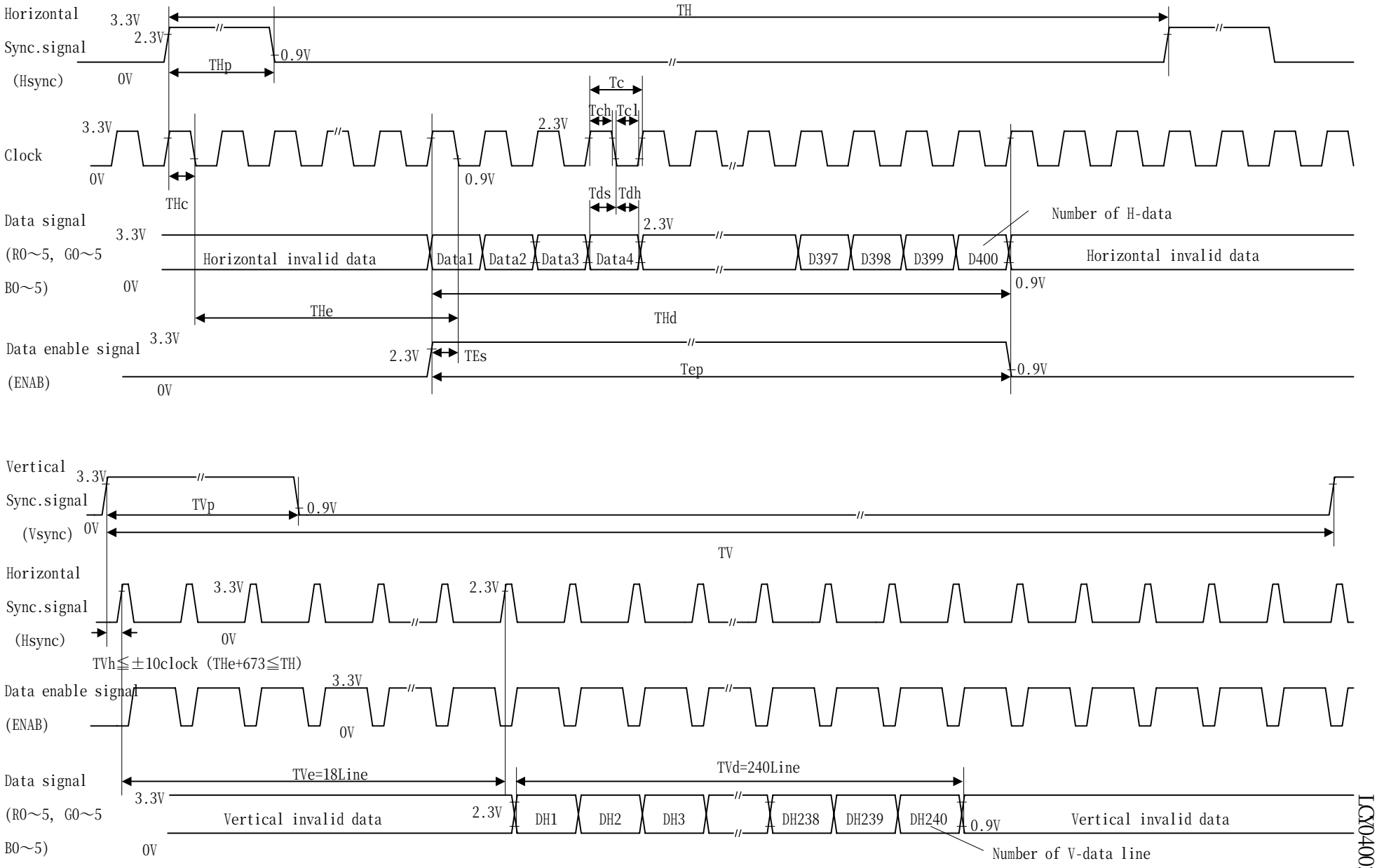


Fig.7-1 Input signal waveforms (ENAB:active)

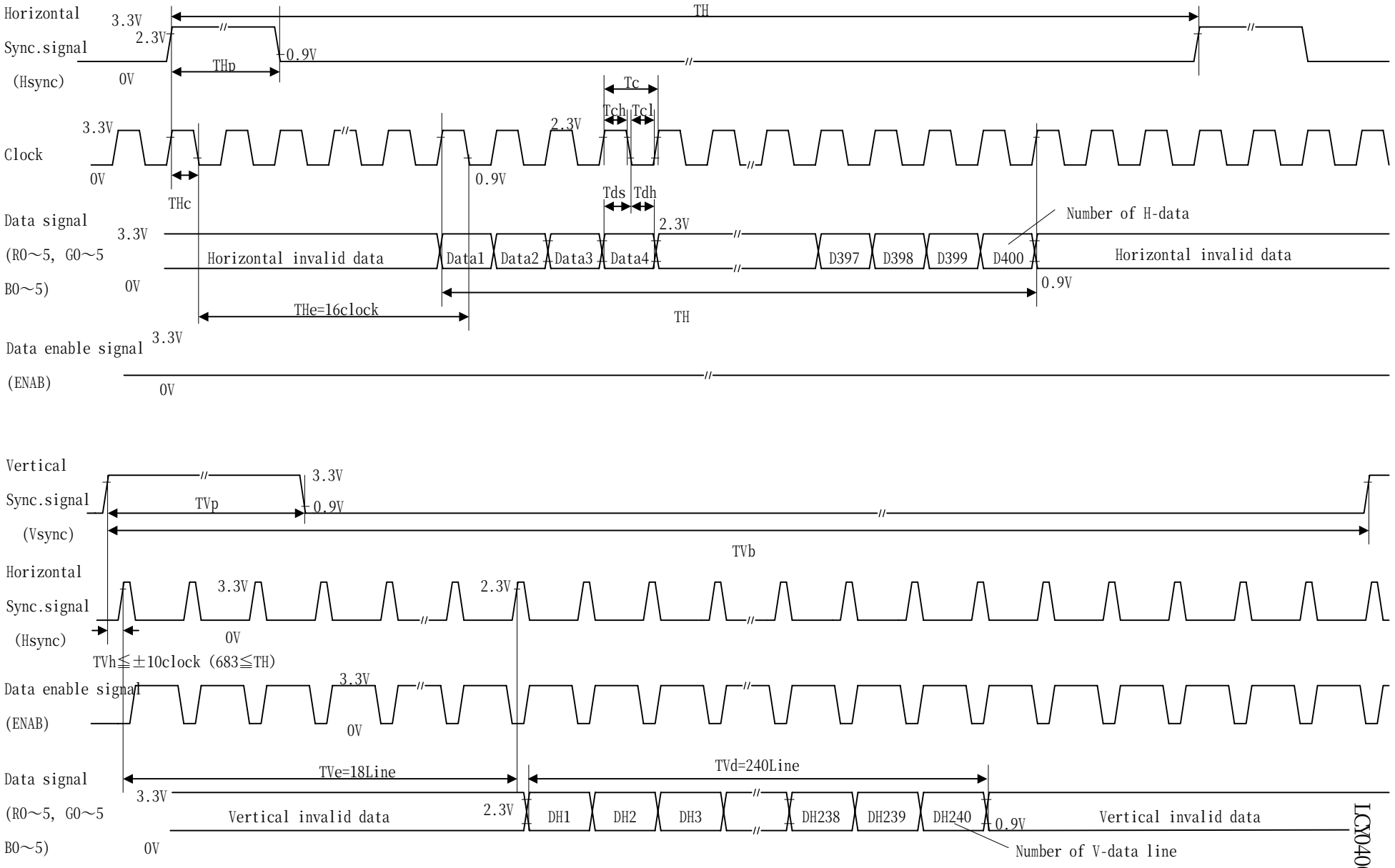


Fig.7-2 Input signal waveforms (ENAB:Low)

(8) Input Signals, Basic Display Color and Gray Scale of Each Color

	Colors &	Data signal												0 :Low level voltage					1 :High level voltage
	Gray scale	Gray Scale	R0	R1	R2	R3	R4	R5	G0	G1	G2	G3	G4	G5	B0	B1	B2	B3	B4	B5
Basic color	Black	—	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	—	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Green	—	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Cyan	—	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Red	—	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Magenta	—	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	—	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	—	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Gray Scale of red	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	⇧	GS1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Darker	GS2	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	⇧	↓				↓						↓						↓		
	⇩	↓				↓						↓						↓		
	Brighter	GS61	1	0	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	⇩	GS62	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red	GS63	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale of green	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	⇧	GS1	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
	Darker	GS2	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
	⇧	↓				↓						↓						↓		
	⇩	↓				↓						↓						↓		
	Brighter	GS61	0	0	0	0	0	0	1	0	1	1	1	1	0	0	0	0	0	0
	⇩	GS62	0	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0
	Green	GS63	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Gray Scale of bleu	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	⇧	GS1	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
	Darker	GS2	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
	⇧	↓				↓						↓						↓		
	⇩	↓				↓						↓						↓		
	Brighter	GS61	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1
	⇩	GS62	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1
	Bleu	GS63	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

Each basic color can be displayed in 64 gray scales from 6 bit data signals. According to the combination of total 18 bit data signals, the 262,144-color display can be achieved on the screen.

(9)Optical characteristics

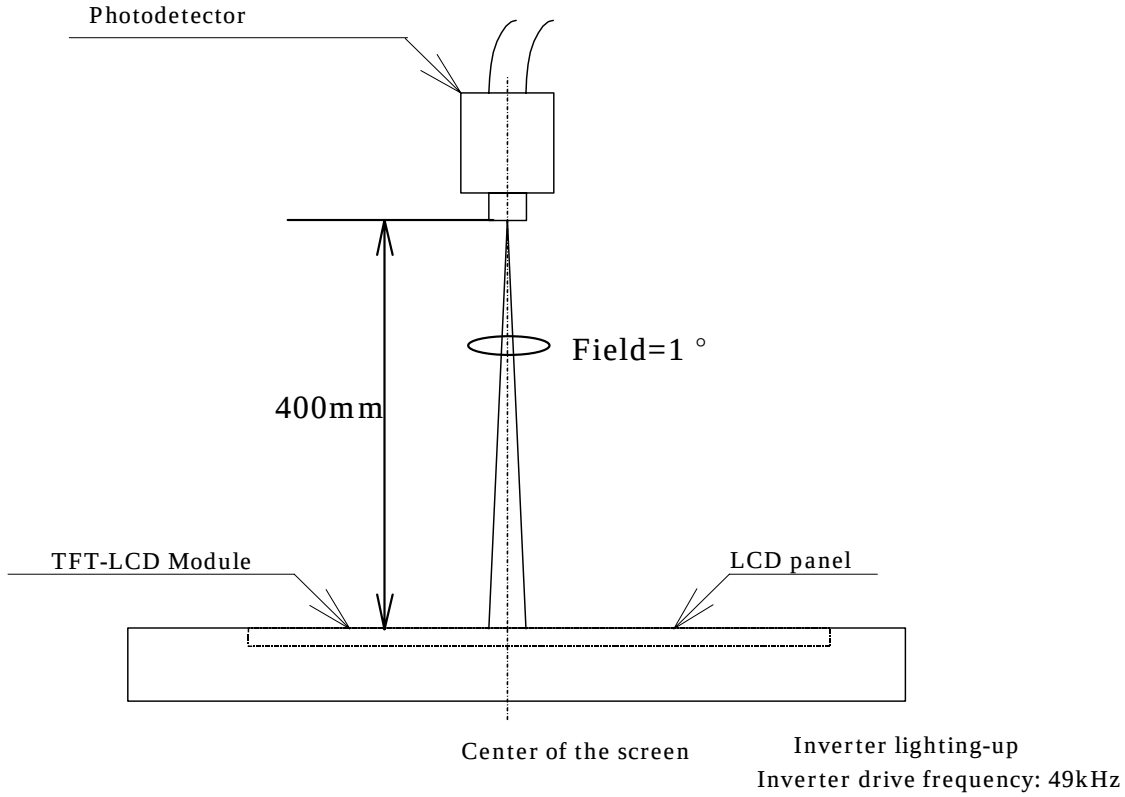
Table 9-1 Ta=25℃, VSH=+5V,VGH=+10V,VGL=－10V

Parameter			Symbol	Condition	Min	Typ	Max	Unit	Remarks
Transmissive mode	Viewing angle range		θ 11	CR≧5	50	60	—	° (degree)	【Note 9-1】
			θ 12		35	45	—	° (degree)	
			θ 21		50	60	—	° (degree)	
			θ 22		40	50	—	° (degree)	
	Contrast ratio		CRmax	Optimal Viewing angle	60		—		【Note 9-2】
	Response time	Rise	τ r	θ＝0 °	—	10	20	ms	【Note 9-3】
		Fall	τ d		—	25	45	ms	
	Luminance		Y	IL=6.5mArms	135	180	—	cd/m²	【Note 9-4】
	Cold brightness's standing-up[-20℃]		Y_{LOW}	IL=9.0mArms	—	60	—	cd/m²	【Note 9-5】
	Whit e chromaticity		x	IL=6.5mArms	0.263	0.313	0.363		【Note 9-4】
			y	IL=6.5mArms	0.279	0.329	0.379		
Reflective mode	Viewing angle Range		θ 11/12	CR≧2	40	50		° (degree)	【Note 9-1】
			θ 21		40	50		° (degree)	
			θ 22		40	50		° (degree)	
	Contrast ratio		CR	θ＝0 °	3	5	—		【Note 9-6】
	Response time	Rise	τ r		—	10	20	ms	【Note 9-3】
		Fall	τ d		—	25	45	ms	
	Reflection ratio		Rf		2.5	3.8	—	%	【Note 9-7】
	Whit e chromaticity		x		0.269	0.319	0.369		【Note 9-8】
			y		0.299	0.349	0.399		
Lamp Life time		+25℃	-	continuation	10000	—	—	hour	【Note 9-9】
		-30℃	-	intermission	2000	—	—	time	【Note 9-10】

For the lighting-up evaluation of this backlight unit, it uses an inverter. HIU-359A-W2[Harison Toshiba Lighting Corp.]

※measuring after 30minutes operation. It does the optical measurement of the characteristic in the condition which is equal to the darkroom or this using the way of measuring the following figure.

Fig.9-1 Optical characteristics measurement method



Optical characteristics measurement method （Reflection-type mode）

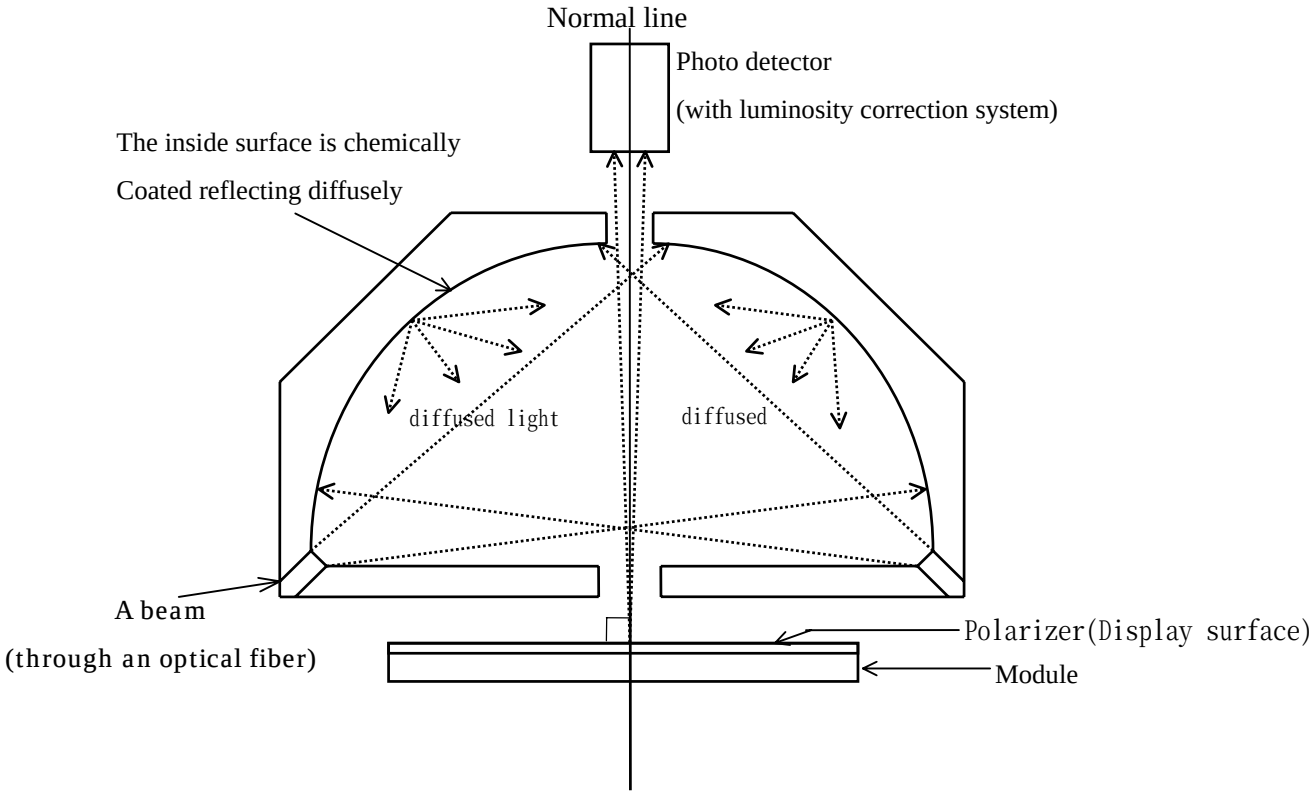
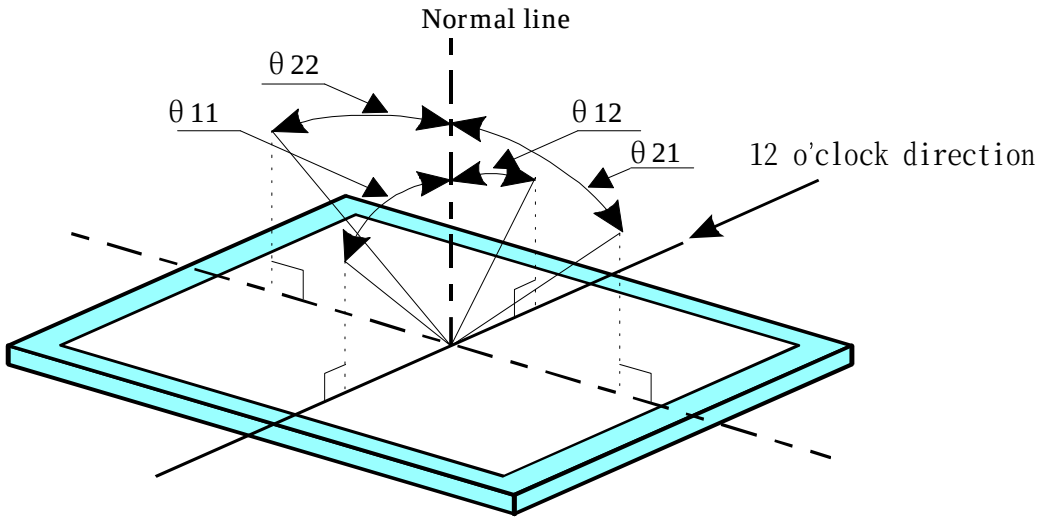


Fig.9-2 Optical characteristics measurement method

【Note 9-1】 Viewing angle range is defined as follows.

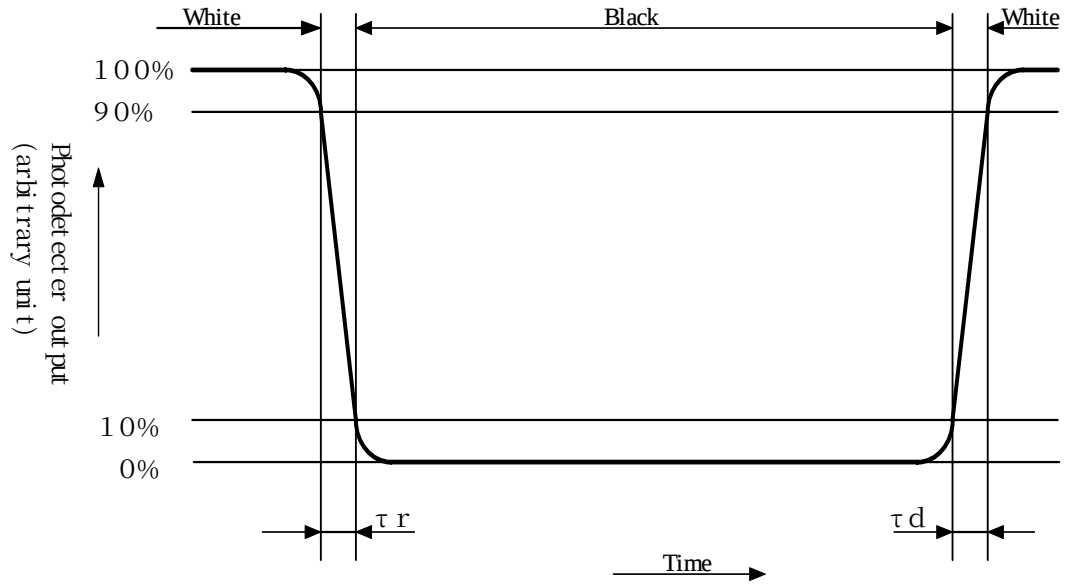


definition for viewing angle

【Note 9-2】 Contrast ratio is defined as follows:

$$\text{Contrast ratio(CR)} = \frac{\text{Photo detector output with LCD being "white"}}{\text{Photo detector output with LCD being "black"}}$$

【Note 9-3】 Response time is obtained by measuring the transition time of photo detector output, when input signals are applied so as to make the area "black" to and from "white".



【Note 9-4】 Measured on the center area of the panel at a viewing cone 1° by TOPCON luminance meter BM-7.(After 30 minutes operation)
DC/AC inverter driving frequency: 49kHz

【Note 9-5】 Relative luminance of lighting after 2 minute at Ta=25℃ stability of luminance with 100% in surrounding area temperature －20℃.

【Note 9-6】Contrast ratio of reflection is defined as follows :

$$\text{Contrast ratio (CR)} = \frac{\text{Photo detector output with all pixels white}}{\text{Photo detector output with all pixels black}}$$

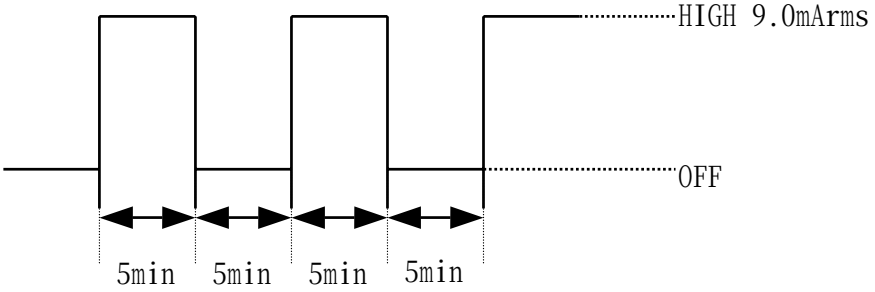
【Note 9-7】Reflectance is defined as follows:

$$\text{Reflection ratio} = \frac{\text{Light detected level of the reflection by the LCD}}{\text{Light detected level of the reflection by the standard}} \times 100$$

【Note 9-8】It is assumed that chromaticity of the light source is (x=0.313,y=0.329).
The measuring system is CM-2002 (with the unit reflecting diffusely) made by MINOLTA co.,ltd.

【Note 9-9】Lamp life time is defined as the time when either or occurs in the continuous operation under the condition of lamp current IL=6.0～7.0mArms and PWM dimming 100%～5%(Ta=25℃)
Brightness not to become under 50% of the original value.

【Note 9-10】 The ON-OFF number of times that the brightness value on the panel surface doesn't become equal to or less than 50% of the brightness value in the early stages in the following lighting-up condition.
(Lighting-up condition) Ambient temperature:-30℃



(10) Mechanical characteristics
10-1) External appearance
Do not exist extreme defects. (See Fig. 1)

10-2) Panel toughness
The panel shall not be broken ,when 19N is pressed on the center of the panel by a smooth sphere having 15 mm diameter.
Caution: In spite of very soft toughness, if, in the long-term, add pressure on the active area, it is possible to occur the functional damage.

(11) Display quality
The display quality of the color TFT-LCD module shall be in compliance with the Incoming Inspection Standards for TFT-LCD.

(12) Handling instructions

12-1) Mounting of module

The TFT-LCD module is designed to be mounted on equipment using the mounting tabs in the four corners of the module at the rear side.

On mounting the module, as the M2.6 tapping screw fastening torque is 0.3 through 0.5N･m is recommended, be sure to fix the module on the same plane, taking care not to wrap or twist the module.

Don't reach the pressure of touch-switches of the set side to a module directly, because images may be disturbed.

Please power off the module when you connect the input/output connector.

Please connect the metallic shielding cases of the module and the ground pattern of the inverter circuit surely. If that connection is not perfect, there may be a possibility that the following problems happen.

a). The noise from the backlight unit will increase.

b). The output from inverter circuit will be unstable. Then, there may be a possibility that some problems happen.

c). In some cases, a part of module will heat.

d). Don't pull a CCFT lead line with the power beyond 10.0N. It has the possibility of the breakage in the lamp, the connection part of the lead line, and so on.

e).Cold cathode fluorescent lamp in LCD panel contains a small amount of mercury. Please follow local ordinances or regulations for disposal.

12-2) Precautions in mounting

Polarizer which is made of soft material and susceptible to flaw must be handled carefully.

Protective film (Laminator) is applied on the surface to protect it against scratches and dirties. It is recommended to peel off the laminator immediately before the use, taking care of static electricity.

Precautions in peeling off the laminator

A) Working environment

When the laminator is peeled off, static electricity may cause dust to stick to the polarizer surface. To avoid this, the following working environment is desirable.

a) Floor: Conductive treatment of 1MΩ or more on the tile
(conductive mat or conductive paint on the tile)

b) Clean room free form dust and with an adhesive mat on the doorway

c) Advisable humidity:50%～70% Advisable temperature:15℃～27℃

d) Workers shall wear conductive shoes, conductive work clothes, conductive gloves and an earth band.

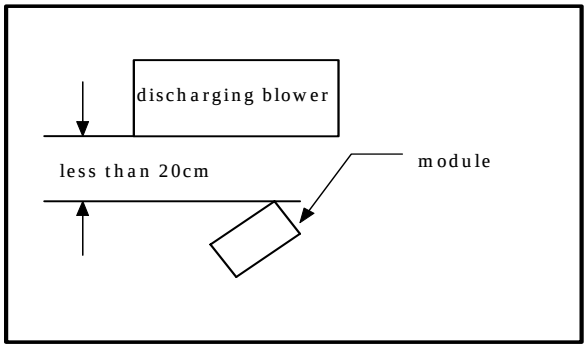
B) Working procedures

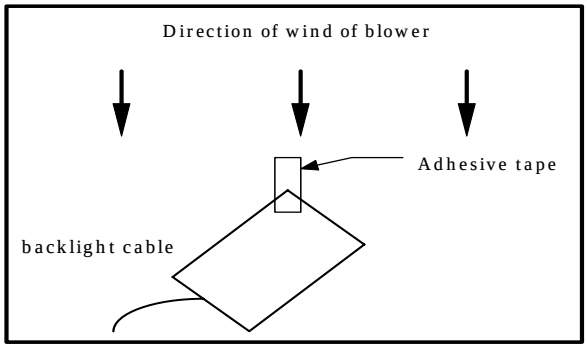
a) Direct the wind of discharging blower somewhat downward to ensure that module is blown sufficiently. Keep the distance between module and discharging blower within 20 cm.

b) Attach adhesive tape to the laminator part near discharging blower so as to protect polarizer against flaw.

c) Peel off laminator, pulling adhesive tape slowly to your side taking 5 or more second.

d) On peeling off the laminator, pass the module to the next work process to prevent the module to get dust.





e) Method of removing dust from polarizer

- Blow off dust with N2 blower for which static electricity preventive measure has been taken.
- Since polarizer is vulnerable, wiping should be avoided.
  But when the panel has stain or grease, we recommend to use adhesive tape to softly remove them from the panel.

When metal part of the TFT-LCD module (shielding lid and rear case) is soiled, wipe it with soft dry cloth. For stubborn dirties, wipe the part, breathing on it. Wipe off water drop or finger grease immediately. Long contact with water may cause discoloration or spots. TFT-LCD module uses glass which breaks or cracks easily if dropped or bumped on hard surface. Handle with care. Since CMOS LSI is used in this module, take care of static electricity and earth your body when handling.

12-3) Precautions in adjusting module

Adjusting volumes on the rear face of the module have been set optimally before shipment. Therefore, do not change any adjusted values. If adjusted values are changed, the specifications described here may not be satisfied.

12-4) Caution of product design

The LCD module shall be protected against water salt-water by the waterproof cover.

Please take measures to interferential radiation from module, to do not interfere surrounding appliances.

12-5) Others

Do not expose the module to direct sunlight or intensive ultraviolet rays for several hours; liquid crystal is deteriorated by ultraviolet rays. Store the module at a temperature near the room temperature. At lower than the rated storage temperature, liquid crystal solidifies, causing the panel to be damaged. At higher than the rated storage temperature, liquid crystal turns into isotropic liquid and may not recover. The kick off voltage(lamp) may over the normal voltage because of leakage current from approach conductor. If LCD panel breaks, there may be a possibility that the liquid crystal escapes from the panel. Since the liquid crystal is injurious, do not put it into the eyes or mouth. When liquid crystal sticks to hands, feet or clothes, wash it out immediately with soap. Observe all other precautionary requirements in handling general electronic components.

(13) Packing form

a)Piling number of cartons : MAX 10

b)Package quantity in one carton 30 pcs

c)Carton size: 573(W)×373(H)×223(D) mm

d)Total mass of one carton filled with full modules: 5.4 kg

e)Conditions for storage.

Environment

①Temperature : 0～40℃

②Humidity : 60%RH or less (at 40℃)
No dew condensation at low temperature and high humidity.

③Atmosphere :Harmful gas, such as acid or alkali which bites electronic components and/or wires, must not be detected.

④Period : about 3 months

⑤Opening of the package : In order to prevent the LCD module from breakdown by electrostatic charges, please control the room humidity over 50%RH and open the package taking sufficient countermeasures against electrostatic charges, such as earth, etc.

(14) Others

a) Adjusting volume have been set optimally before shipment, so do not change any adjusted value. If adjusted value is changed, the specification may not be satisfied.

b) Disassembling the module can cause permanent damage and should be strictly avoided.

c) Please be careful since image retention may occur when a fixed pattern is displayed for a long time.

d) Indication of lot number

The lot number is shown on a label. Attached location is shown in Fig.1 (Outline Dimensions).
Indicated contents of the label

LQ065T9DR53U ○○○○○○○○○
model No. lot No.

contents of lot No. the 1st figure ‥ production year (ex. 2000: 0)
the 2nd figure ‥ production month 1,2,3,‥‥‥,9,X,Y,Z
the 3rd～7th figure ‥ serial No. 00001～
the 8th figure ‥ revision marks A,B,C‥
the 9th figure ‥ production factory code blank or A,B,C …

(15) Reliability Test Conditions for TFT-LCD Module

Table 15-1

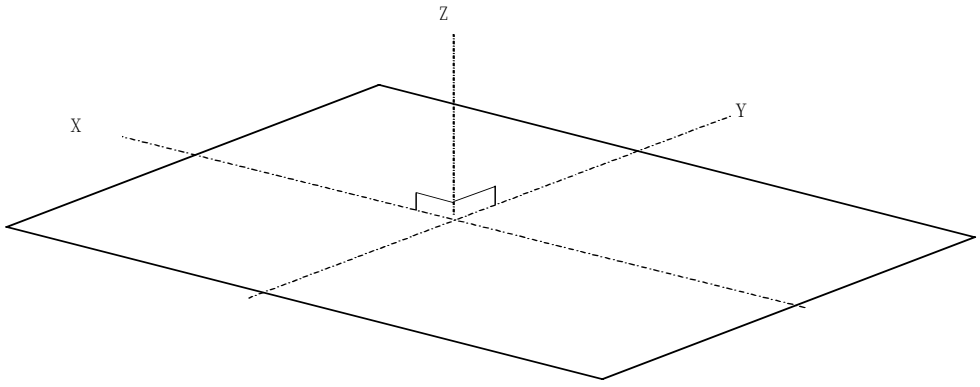
Remark) Temperature condition is based on operating temperature conditions on (5)-Table 5-1.

No.	Test items	Test conditions
1	High temperature storage test	Ta= +85℃ 240h
2	Low temperature storage test	Ta= -30℃ 240h
3	High temperature and high humidity operating test	Tp=+50℃ 90% RH 240h
4	High temperature operating test	Tp= +85℃ 240h
5	Low temperature operating test	Ta= -30℃ 240h
6	Electro static discharge test	±200V・200pF(0Ω) 1 time for each terminals
7	Shock test	980m/s²・6ms, ±X；±Y；±Z 3 times for each direction （JIS C0041, A-7 Condition C)
8	Vibration test	Frequency：8～33.3Hz Stroke：1.3mm Frequency：33.3Hz～400Hz Acceleration：28.4m/s² Sweep cycle：15 minutes X,Z 2 hours for each directions, 4 hours for Y direction (total 8 hours) （JIS D1601）
9	Heat shock test	Ta= -30℃ ～ +85℃ / 200 cycles (0.5h) (0.5h)

【Note】Ta= Ambient temperature, Tp= Panel temperature

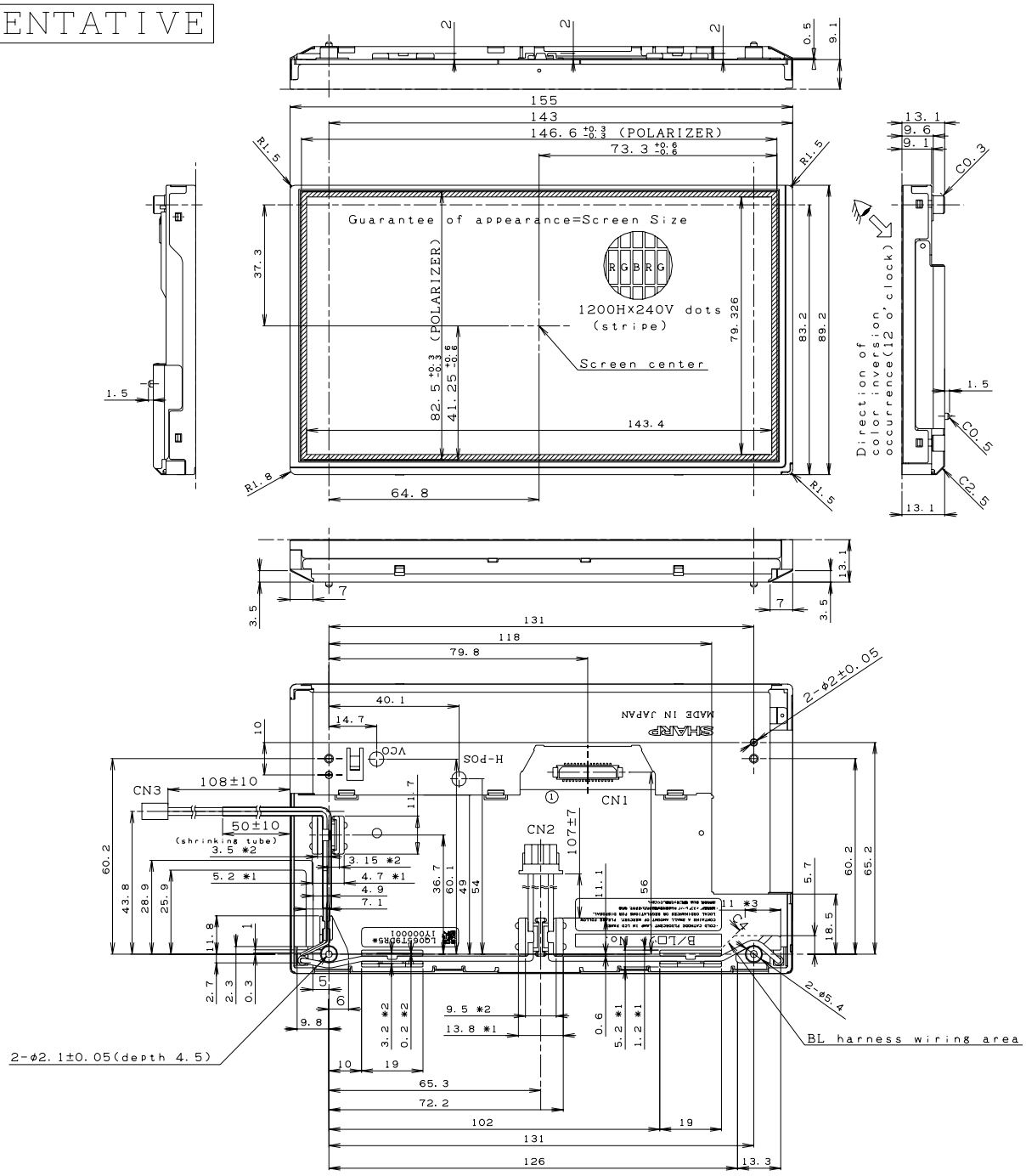
【Check items】In the standard condition, there shall be no practical problems that may affect the display function.

X,Y,Z directions are shown as follows:



SHARP

TENTATIVE



CN2:BHR02(8.0)VS-1N JST

CN3:51021-0200 molex

※1:height 0.5mm from BL backside
※2:height 2.0mm from BL backside
※3:BL harness height max2.5mm from BL backside

CN1 : DF9MA-31P-1V HIROSE

1																						31
+10V	+5V	+5V	ENAB	HVR	B5	B4	B3	B2	B1	B0	GND	G5	G4	G3	G2	G1	G0	GND	R5	R4	R3	R2	R1	R0	-10V	VS	HS	GND	CK	GND

Since this module is under development, all the specified value is tentative. The technical literature is subject to change without notice.

OUTLINE DIMENSIONS

unit:mm	Please do not copy this material and do not disclose this to third party.		note1)General tolerance is ±0.3 note2)Take care in set design to hide the scratches and bubbles appeared on the polarizer or other frame area which is located outside of active area.

DATE	2004.01.20	SCALE	free	2	
MODEL	LQ065T9DR53U			1 04.02.19	indicate the model name.
DRAWING NO	LCM-04121B	size	A4	No.	DATE REVISION

ENGINEERING DEPARTMENT Ⅱ
MOBILE LCD DESIGN CENTER Ⅰ
MOBILE LIQUID CRYSTAL DISPLAY GROUP
SHARP CORP.

Fig. Outline dimensions

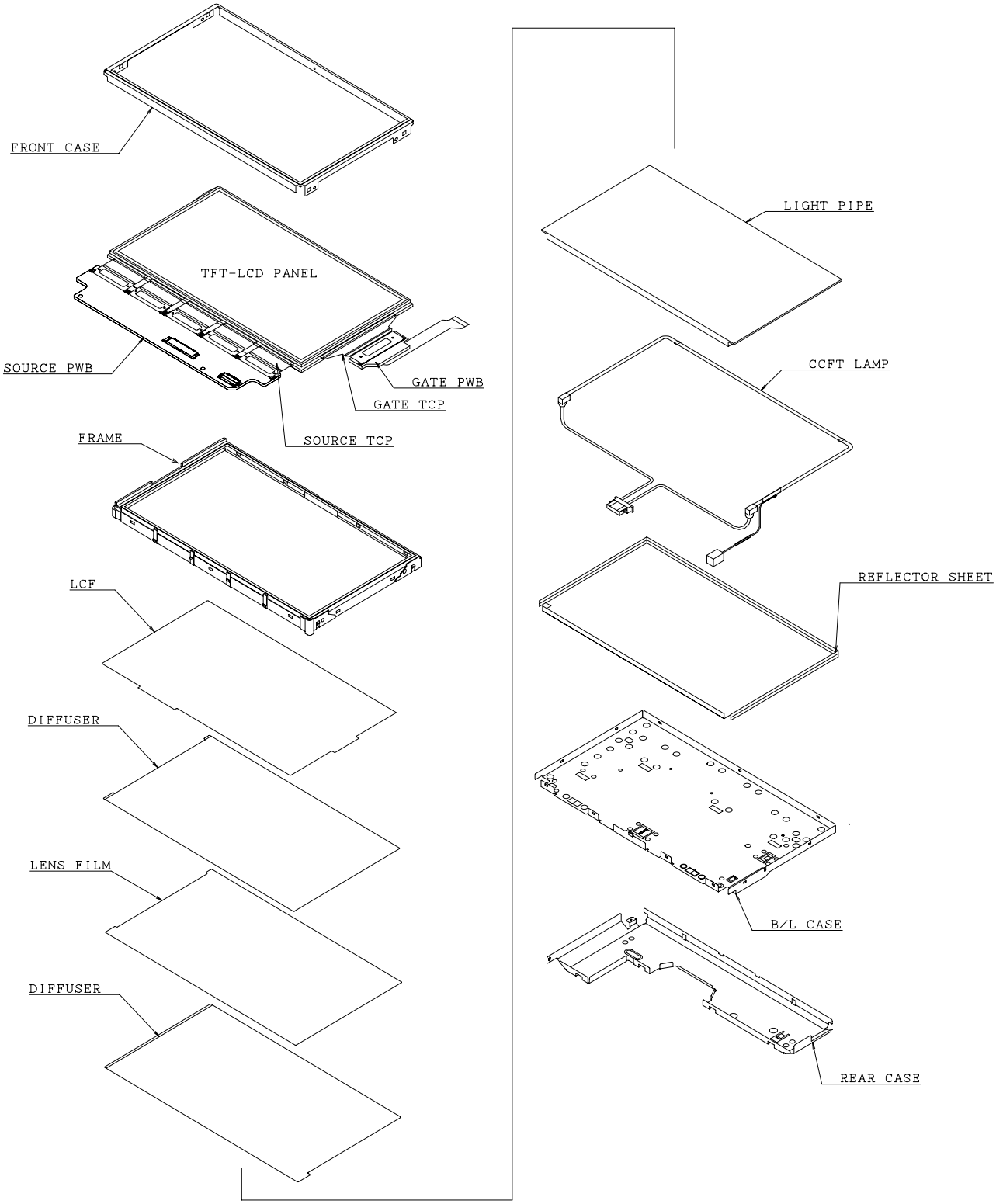


Fig.2 The Construction Form

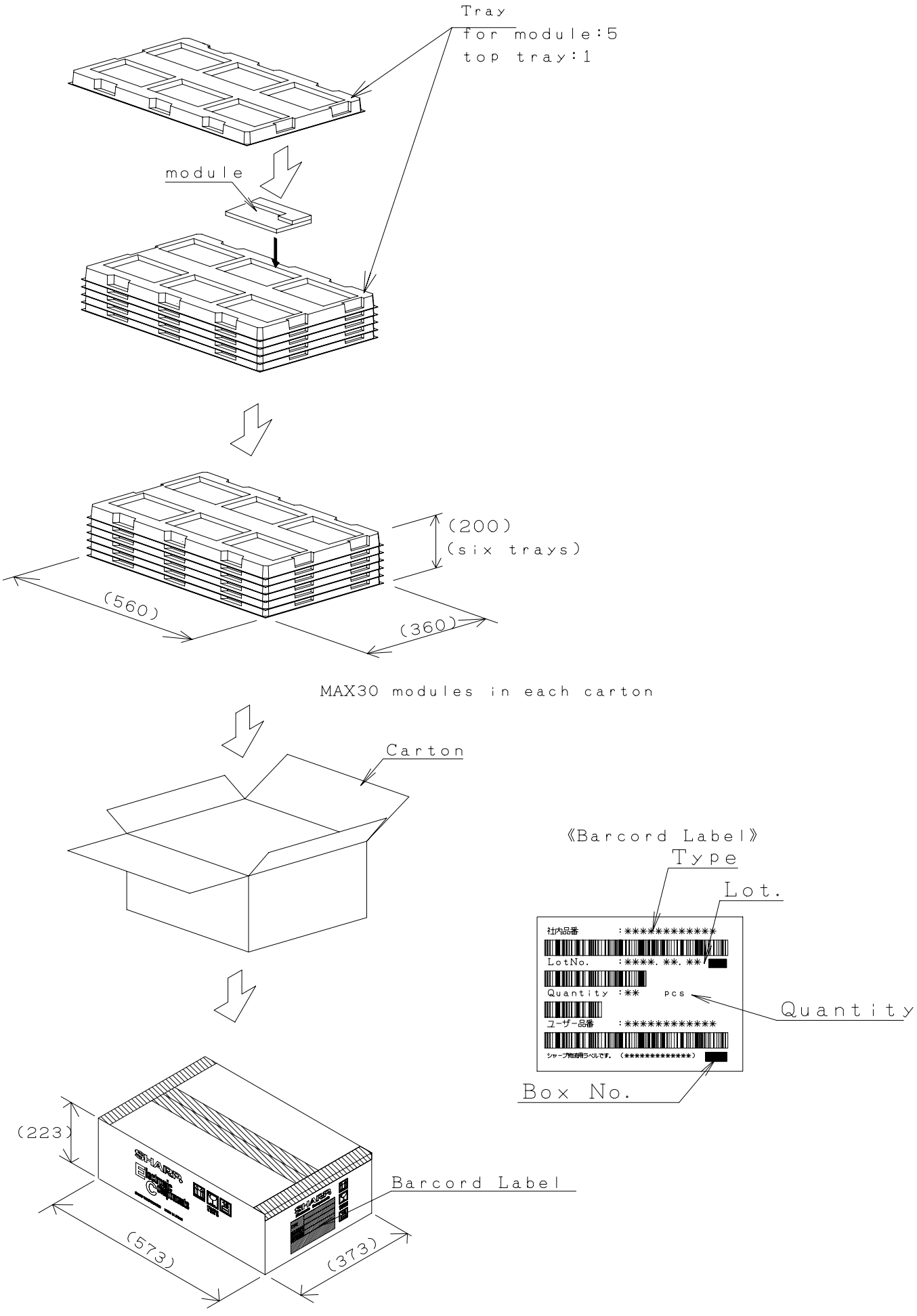


Fig. 3 Packing form