PREPARED BY : DATE SPEC No, LD-22X04B SHARP FILE No, LD-22X04B APPROVED BY : DATE ISSUE : 21-Oct-10 LIQUID CRYSTAL DISPLAY GROUP PAGE : 20pages SHARP CORPORATION APPLICABLE GROUP LIQUID CRYSTAL DISPLAY GROUP **SPECIFICATION** REVISION : 20-Dèc-10 DEVICE SPECIFICATION FOR TFT-LCD Module MODEL No. LQ121S1DC71 These parts have corresponded with the RoHS ΒY BY K.Shiono GENERAL MANAGER . . . ENGINEERING DEPARTMENT I LIQUID CRYSTAL DISPLAY DIVISION III LIQUID CRYSTAL DISPLAY GROUP SHARP CORPORATION 1

# **RECORDS OF REVISION**

# LQ121S1DC71

|           |            | REVI      |      |  |      |
|-----------|------------|-----------|------|--|------|
| SPEC No.  | DATE       | SED<br>No | PAGE | SUMMARY  | NOTE |
| LD-22X04A | 2010/10/21 |           |      | _  |      |
|           |            |           | P.2  | Error correction                                     |      |
| LD-22X04B | 2010/12/20 | SED<br>No | P.Z  | $(\times) LVDS \Rightarrow (O)$ 18 bit data signal   |      |
| LD-22704B | 2010/12/20 |           | P.6  | $0ms \le t2 \le 20ms \implies 20ms \le t2 \le 200ms$ |      |
|           |            |           | P.7  | It added it to [Note]. ("Please drive the $\sim$ ")  |      |
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### 1. Application

This specification applies to the color TFT-LCD module LQ121S1DC71.

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The device listed in this specification was designed and manufactured for use in general electronic equipment.

In case of using the device for applications such as control and safety equipment for transportation (controls of aircraft, trains, automobiles, etc.), rescue and security equipment and various safety related equipment which require higher reliability and safety, take into consideration that appropriate measures such as fail-safe functions and redundant system design should be taken.

Do not use the device for equipment that requires an extreme level of reliability, such as aerospace applications, telecommunication equipment (trunk lines), nuclear power control equipment and medical or other equipment for life support.

SHARP assumes no responsibility for any damage resulting from the use of the device which does not comply with the instructions and the precautions specified in this specification .

in Fig.3 below.

Contact and consult with a SHARP sales representative for any questions about this device.

### 2. Overview

This module is a color active matrix LCD module incorporating amorphous silicon TFT (<u>Thin Film Transistor</u>). It is composed of a color TFT-LCD panel, driver ICs, control circuit, power supply circuit and a White-LED Backlight unit. Graphics and texts can be displayed on a  $800 \times RGB \times 600$  dots panel with about 260 thousand colors by supplying 18 bit data signal (6bit/color), two timing signals, +3.3V DC supply voltages for TFT-LCD panel driving and supply voltage for backlight.  $\Delta 1$ 

The maximum viewing angle is in the 6o'clock direction.

The 12o'clock direction is difficult to reverse the grayscale.

The LED driver circuit and the PWM circuit to drive the backlight are not built into the module.

#### 3. Mechanical technical literatures

| Parameter               | technical literatures     | Unit  |
|-------------------------|---------------------------|-------|
| Display size            | 31 (12.1inch) Diagonal    | cm    |
| Active area             | 246(H)×184.5(V)           | mm    |
| Pixel format            | 800(H)×600(V)             | nival |
| Pixel format            | (1pixel = R + G + B dot)  | pixel |
| Aspect ratio            | 4:3                       |       |
| Pixel pitch             | 0.3075(H)×0.3075(V)       | mm    |
| Pixel configuration     | R,G,B vertical stripe     |       |
| Display mode            | Normally white            |       |
| Unit outline dimensions | 265.0(W)×205.0(H)×9.5(D)  | mm    |
| Mass(MAX)               | 550                       | g     |
| Surface treatment       | Clear and hard-coating 3H |       |

Outline dimensions are shown in Fig.1.

### 4-1. TFT-LCD panel driving

CN1 (Interface signals and +3.3V power supply)

Using connectors: FA5B030HP1 (Japan Aviation Electronics industry Co., Ltd.)

 $Connector\ {\tt specification:0.5mm\ pitch/Gold-plate/Point\ of\ contact\ in\ the\ under}$ 

 $Corresponding \ FPC/FFC: 0.5 mm \ pitch/Gold-plate/Thickness \ 0.3 \pm 0.05 mm (With \ reinforcement \ version)$ 

| Pin | Symbol  | Function                                       | Remark                         |
|-----|---------|--|--------------------------------|
| 1   | RL/UD   | Horizontal/Vertical display mode select signal | 【*1】                           |
| 2   | DE      | Enable signal                                  | Negative polarity              |
| 3   | (Vsync) | Vsync signal                                   | Negative polarity <b>[</b> *2] |
| 4   | (Hsync) | Hsync signal                                   | Negative polarity <b>[</b> *2] |
| 5   | GND     | GND  |                                |
| 6   | B5      | BLUE data signal (MSB)                         |                                |
| 7   | B4      | BLUE data signal                               |                                |
| 8   | B3      | BLUE data signal                               |                                |
| 9   | B2      | BLUE data signal                               |                                |
| 10  | B1      | BLUE data signal                               |                                |
| 11  | B0      | BLUE data signal (LSB)                         |                                |
| 12  | GND     | GND  |                                |
| 13  | G5      | GREEN data signal (MSB)                        |                                |
| 14  | G4      | GREEN data signal                              |                                |
| 15  | G3      | GREEN data signal                              |                                |
| 16  | G2      | GREEN data signal                              |                                |
| 17  | G1      | GREEN data signal                              |                                |
| 18  | G0      | GREEN data signal (LSB)                        |                                |
| 19  | GND     | GND  |                                |
| 20  | R5      | RED data signal (MSB)                          |                                |
| 21  | R4      | RED data signal                                |                                |
| 22  | R3      | RED data signal                                |                                |
| 23  | R2      | RED data signal                                |                                |
| 24  | R1      | RED data signal                                |                                |
| 25  | R0      | RED data signal (LSB)                          |                                |
| 26  | GND     | GND  |                                |
| 27  | CN      | Clock signals that sample each data            |                                |
| 28  | GND     | GND  |                                |
| 29  | Vcc     | +3.3V Power supply                             |                                |
| 30  | Vcc     | +3.3V Power supply                             |                                |

RL/UD = LOW



RL/UD = HIGH



[\*2] As for the display beginning position, the thing for which it provides only by DE is possible. (The input of Hsync and Vsync signal is unnecessary.)

Specification of input timing is shown in 7.

### 4-2. LED backlight

LED backlight connector

| CN2     | Used connector    | : | SM06B-SHLS-TF | (J.S.T. Mfg. Co. Ltd) |
|---------|-------------------|---|---------------|-----------------------|
| Corresp | oonding connector | : | SHLP-06V-S-B  | (J.S.T. Mfg. Co. Ltd) |

| Connector No. | Pin No. | symbol    | function                                 |
|---------------|---------|-----------|--|
|               | 1       | anode1+   | LED power supply (Ch1 High voltage side) |
| 2 an          |         | anode2+   | LED power supply (Ch2 High voltage side) |
| 0.110         | 3       | anode3+   | LED power supply (Ch3 High voltage side) |
| CN2           | 4       | cathode3- | LED power supply (Ch3 Low voltage side)  |
|               | 5       | cathode2- | LED power supply (Ch2 Low voltage side)  |
|               | 6       | cathode1- | LED power supply (Ch1 Low voltage side)  |

# 5. Absolute Maximum Ratings

| Parameter             | Symbol           | Condition | Ratings              | Unit | Remark |
|-----------------------|------------------|-----------|----------------------|------|--------|
| Supply voltage        | Vcc              | Ta=25°C   | -0.3 ~ +4.0          | V    | 【*1,2】 |
| Input voltage         | νI               | Ta=25°C   | $-0.3 \sim +Vcc+0.3$ | V    | 【*3】   |
| LED current           | IL               | -         | 90                   | mA   | 【*4】   |
| Storage temperature   | T <sub>STG</sub> | -         | $-30 \sim +75$       | С°   | 【*5】   |
| Operating temperature | T <sub>OPA</sub> | _         | $-15 \sim +75$       | °C   | 【*1,6】 |

[\*1] Humidity:95%RH Max.( Ta≦40°C ) Note static electricity.

Maximum wet-bulb temperature at 39°C or less. (Ta>40°C) No condensation.

[\*2] The Vcc power supply capacity must use the one of 2A or more.

[\*3] CK, R0~R5, G0~G5, B0~B5, Hsync, Vsync, DE,RL/UD

- [\*4] anode1,anode2,anode3 for 1ch
- [\*5] There is a possibility of causing deterioration in the irregularity and others of the screen and the display fineness though the liquid crystal module doesn't arrive at destruction when using it at 65~75°C. There is a possibility of causing the fineness deterioration by the prolonged use in the (high temperature) humidity environment (60% or more).
- [\*6] In the operating temperature item, the low temperature side is the ambient temperature regulations. The high temperature side is the panel surface temperature regulations.

#### LD-22X04B- 6

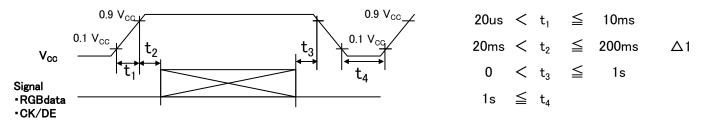
# 6. Electrical Characteristics

#### 6-1. TFT-LCD panel driving

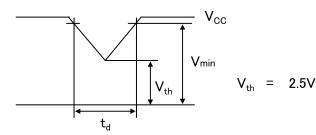
 $T_a = +25^{\circ}C$ 

| Parameter             | Symbol           | Condition | Min. | Тур. | Max. | Unit | Remark   |
|-----------------------|------------------|-----------|------|------|------|------|----------|
| Supply voltage        | V <sub>CC</sub>  |           | 3.0  | 3.3  | 3.6  | V    | 【*1】     |
| Current dissipation   | I <sub>CC</sub>  | Vcc=3.3V  | -    | 350  | 400  | mA   | 【*2】     |
| Innut valtare         | $V_{\rm IH}$     |           | 2.1  | -    | -    | V    | 【*3】【*4】 |
| Input voltage         | V <sub>IL</sub>  |           | _    | -    | 0.8  | V    |          |
| Insuit weak summark 1 | I <sub>OH1</sub> |           | _    | _    | 400  | μA   | 【*3】     |
| Input reak current 1  | I <sub>OL1</sub> |           | -10  | _    | 10   | μA   | 【*3】     |
| Input work ourwort 2  | I <sub>OH1</sub> |           | _    | _    | 400  | μA   | 【*4】     |
| Input reak current 2  | I <sub>OL1</sub> |           | -10  | _    | 10   | μA   | 【*4】     |

[\*1] On-off conditions for supply voltage



Vcc-dip conditions



 $\begin{array}{rcl} \mbox{Vth} & < & \mbox{V}_{CC} \end{tabular} & \mbox{Vmin} & \\ & t_d \end{tabular} & \mbox{10ms} & \\ \mbox{V}_{CC} & < & \mbox{V}_{th} & \end{array}$ 

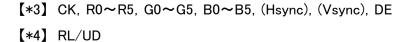
Vcc-dip conditions should also follow the On-off conditions for supply voltage

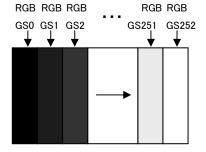
- Please start the ENAB signal by  $V_{IL}$  voltage value.
- Hsync/Vsync need not be input so that this model may drive only by the ENAB signal.

#### [\*2] Current dissipation

Typical current situation : 64-gray-bar pattern

```
( Vcc=+3.3V, fck = 40MHz, Ta=25°C)
```





| Ta=+25 | 5°C |
|--------|-----|
|--------|-----|

| Parameter              | Symbol | Min. | Typ.                 | Max. | Unit | Remark              |
|------------------------|--------|------|----------------------|------|------|---------------------|
| LED voltage            | VL     | _    | 26.0                 | 30.0 | V    |                     |
| LED current            | IL     | -    | 80                   | 90   | mA   | for 1ch【*1】         |
| Number of LED channels | -      | -    | 3.0                  | -    | -    | 【*2】                |
| Power consumption      | WL     | -    | 6.24                 | 8.10 | W    | 【*3】                |
| Life time              | L      | _    | (50,000)<br>(Module) | _    | Hour | 【Reference】<br>【*4】 |

[\*1] The LED current will recommend using by 80mA or less.

[\*2] LED\_FPC is composed of 8 series × 3ch.

[\*3] The power consumption is calculated by " $I_L \times VL \times 3$ ch".

**[**\*4**]** Condition ① State of lighting:

•Environmental temperature: 25°C

LED current: 80mA (Fixed current drive, Continuous lighting)

Condition<sup>(2)</sup> Definition of longevity:

•Brightness is time to reaching to 50% of initial brightness (Under condition (1)).

[Note] Please do not light it connecting the input terminal of the LED each channel in parallel. The overcurrent flows to one where VL is low when VL of each channel is different, and the LED longevity might shorten.

Please design to connect the current limitation resistance without fail in the circuit, and to drive in ratings.

Please design so that the excess voltage (overcurrent) should not hang momentarily when the circuit is turned on, and turned off.

Please design so that the average current value may become it in ratings when it is used by the pulse drive.

Please design so that the backward voltage should not hang when LED is turned off.

Please drive the LED of each channel at a constant current.

Please build the protection circuit into the system to not generate the overcurrent and overvoltage in abnormal circumstances.  $\Delta 1$ 

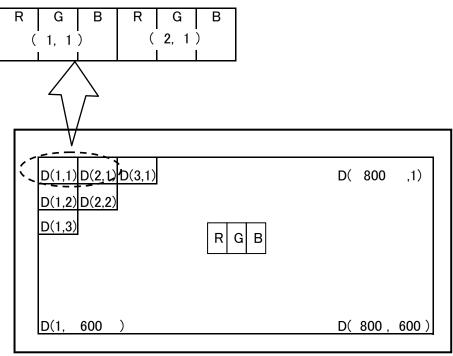
# 7. Timing characteristics of input signals

| Р     | arameter                 | Symbol | Min. | Тур. | Max. | Unit  | Remark |
|-------|--------------------------|--------|------|------|------|-------|--------|
|       | Frequency                | 1/Tc   | 35   | 40   | 42   | MHz   |        |
| Clock | High time                | Tch    | 6    | _    | -    | ns    |        |
|       | Low time                 | Tcl    | 6    | _    | -    | ns    |        |
| Dete  | Setup time               | Tds    | 3    | _    | -    | ns    |        |
| Data  | Hold time                | Tdh    | 5    | _    | -    | ns    |        |
| ENAB  | Setup time               | Tes    | 5    | _    | Ι    | ns    |        |
|       | Horizontal period        | TH     | 832  | 1056 | 1395 | clock |        |
|       | nonzontal period         |        | 23.5 | 26.4 | 39.9 | μs    |        |
| ENAB  | Horizontal period (High) | THd    | 800  | 800  | 800  | clock |        |
|       | Vertical Frequency       | TV     | 625  | 666  | 798  | line  | 【*1】   |
|       |                          | I V    | -    | 16.7 | _    | ms    | LT   ] |
|       | Vertical period (High)   | TVd    | 600  | 600  | 600  | line  |        |

## 7-1. Timing characteristics

[\*1] In case of using the long vertical period, the deterioration of display quality, flicker etc. may occur.

#### 7-2. Input Data Signals and Display Position on the screen



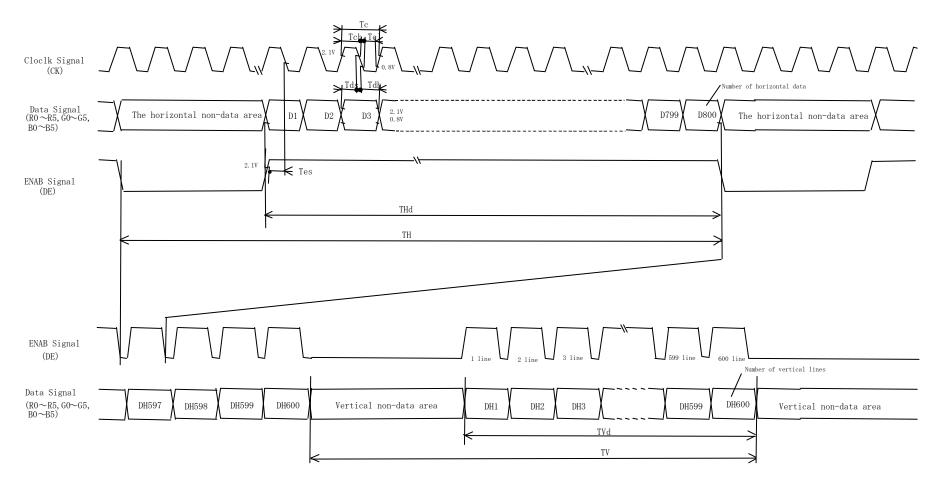


Fig2 Input signal timing

|                    | Colors &     |              |    |    |    |    |    |    | Da | ata | sigr | nal |    |    |    |    |       |    |    |    |
|--------------------|--------------|--------------|----|----|----|----|----|----|----|-----|------|-----|----|----|----|----|-------|----|----|----|
|                    | Gray scale   | GrayScale    | R0 | R1 | R2 | R3 | R4 | R5 | G0 | G1  | G2   | G3  | G4 | G5 | В0 | B1 | B2    | B3 | В4 | B5 |
|                    | Black        | -            | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0   | 0    | 0   | 0  | 0  | 0  | 0  | 0     | 0  | 0  | 0  |
|                    | Blue         | -            | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0   | 0    | 0   | 0  | 0  | 1  | 1  | 1     | 1  | 1  | 1  |
| r                  | Green        | -            | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 1   | 1    | 1   | 1  | 1  | 0  | 0  | 0     | 0  | 0  | 0  |
| Colo               | Cyan         | -            | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 1   | 1    | 1   | 1  | 1  | 1  | 1  | 1     | 1  | 1  | 1  |
| Basic Color        | Red          | -            | 1  | 1  | 1  | 1  | 1  | 1  | 0  | 0   | 0    | 0   | 0  | 0  | 0  | 0  | 0     | 0  | 0  | 0  |
|                    | Magenta      | —            | 1  | 1  | 1  | 1  | 1  | 1  | 0  | 0   | 0    | 0   | 0  | 0  | 1  | 1  | 1     | 1  | 1  | 1  |
|                    | Yellow       | -            | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1   | 1    | 1   | 1  | 1  | 0  | 0  | 0     | 0  | 0  | 0  |
|                    | White        | -            | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1   | 1    | 1   | 1  | 1  | 1  | 1  | 1     | 1  | 1  | 1  |
|                    | Black        | GS0          | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0   | 0    | 0   | 0  | 0  | 0  | 0  | 0     | 0  | 0  | 0  |
| ed                 | 1            | GS1          | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 0   | 0    | 0   | 0  | 0  | 0  | 0  | 0     | 0  | 0  | 0  |
| f Re               | Darker       | GS2          | 0  | 1  | 0  | 0  | 0  | 0  | 0  | 0   | 0    | 0   | 0  | 0  | 0  | 0  | 0     | 0  | 0  | 0  |
| le o               | 1            | $\downarrow$ |    | _  |    | ļ  | _  |    |    |     |      | l   |    |    |    |    |       | ļ  |    |    |
| Sca                | $\downarrow$ | $\downarrow$ |    |    | `  | ļ  |    |    |    |     | `    | l   |    |    |    |    |       | ļ  |    |    |
| Gray Scale of Red  | Brighter     | GS61         | 1  | 0  | 1  | 1  | 1  | 1  | 0  | 0   | 0    | 0   | 0  | 0  | 0  | 0  | 0     | 0  | 0  | 0  |
|                    | Ļ            | GS62         | 0  | 1  | 1  | 1  | 1  | 1  | 0  | 0   | 0    | 0   | 0  | 0  | 0  | 0  | 0     | 0  | 0  | 0  |
|                    | Red          | GS63         | 1  | 1  | 1  | 1  | 1  | 1  | 0  | 0   | 0    | 0   | 0  | 0  | 0  | 0  | 0     | 0  | 0  | 0  |
|                    | Black        | GS0          | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0   | 0    | 0   | 0  | 0  | 0  | 0  | 0     | 0  | 0  | 0  |
| en                 | 1            | GS1          | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 0   | 0    | 0   | 0  | 0  | 0  | 0  | 0     | 0  | 0  | 0  |
| Gre                | Darker       | GS2          | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1   | 0    | 0   | 0  | 0  | 0  | 0  | 0     | 0  | 0  | 0  |
| e of               | 1            | $\downarrow$ |    |    | `  | ļ  |    |    |    |     | `    | l   |    |    |    |    |       | ļ  |    |    |
| Scale of Green     | Ļ            | $\downarrow$ |    |    | `  | l  |    |    |    |     | `    | l   |    |    |    |    |       | l  |    |    |
| Gray               | Brighter     | GS61         | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 0   | 1    | 1   | 1  | 1  | 0  | 0  | 0     | 0  | 0  | 0  |
| 5                  | Ļ            | GS62         | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1   | 1    | 1   | 1  | 1  | 0  | 0  | 0     | 0  | 0  | 0  |
|                    | Green        | GS63         | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 1   | 1    | 1   | 1  | 1  | 0  | 0  | 0     | 0  | 0  | 0  |
|                    | Black        | GS0          | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0   | 0    | 0   | 0  | 0  | 0  | 0  | 0     | 0  | 0  | 0  |
| Pe                 | 1            | GS1          | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0   | 0    | 0   | 0  | 0  | 1  | 0  | 0     | 0  | 0  | 0  |
| f Blu              | Darker       | GS2          | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0   | 0    | 0   | 0  | 0  | 0  | 1  | 0     | 0  | 0  | 0  |
| Gray Scale of Blue | 1            | ↓            |    |    | `  | ļ  |    |    |    |     | `    | l   |    |    |    |    |       | ļ  |    |    |
| , Scé              | ↓            | ↓            |    |    | `  | l  |    |    |    |     | `    | l   |    |    |    |    | ,<br> | l  |    |    |
| Gray               | Brighter     | GS61         | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0   | 0    | 0   | 0  | 0  | 1  | 0  | 1     | 1  | 1  | 1  |
|                    | ↓            | GS62         | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0   | 0    | 0   | 0  | 0  | 0  | 1  | 1     | 1  | 1  | 1  |
|                    | Blue         | GS63         | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0   | 0    | 0   | 0  | 0  | 1  | 1  | 1     | 1  | 1  | 1  |

# 8. Input Signals, Basic Display Colors and Gray Scale of Each Color

Each basic color can be displayed in 64 gray scales from 6 bit data signals. According to the combination of total 18 bit data signals, the 260 thousand color display can be achieved on the screen.

# 9. Optical Characteristics

Ta=+25°C, Vcc=+3.3V

| Parameter                                     |                 | Symbol     | Condition          | Min.  | Тур.  | Max.  | Unit  | Remark                       |
|---|-----------------|------------|--------------------|-------|-------|-------|-------|------------------------------|
| Viewing<br>angle<br>range                     | Horizontal      | θ 21, θ 22 | CR>10              | 60    | 80    | -     | Deg.  | 【*1,2,4】                     |
|   | Vertical        | θ11        |                    | 35    | 60    | -     | Deg.  |                              |
|   |                 | θ12        |                    | 60    | 80    | -     | Deg.  |                              |
| Contrast ratio                                |                 | CR         | optimized<br>angle | 500   | 800   | -     |       | 【*2,4】                       |
| Response Time                                 | White Black     | τ r + τ d  |                    | -     | 30    | -     | ms    | 【*3,4】                       |
| Chroma  | Chromaticity of |            | <i>θ</i> =0°       | 0.250 | 0.300 | 0.350 |       | [*4]                         |
| White   |                 | Wy         |                    | 0.270 | 0.320 | 0.370 |       |                              |
| Chromaticity of<br>Red                        |                 | Rx         |                    | -     | 0.560 | -     |       |                              |
|   |                 | Ry         |                    | _     | 0.330 | -     |       |                              |
| Chroma  | Chromaticity of |            |                    | _     | 0.335 | -     |       |                              |
| Green   |                 | Gy         |                    | _     | 0.595 | -     |       |                              |
| Chromaticity of<br>Blue<br>Luminance of white |                 | Bx         |                    | -     | 0.155 | -     |       |                              |
|   |                 | Ву         |                    | -     | 0.115 | -     |       |                              |
|   |                 | $Y_{L1}$   |                    | 600   | 800   | _     | cd/m² | 【*4】<br>I <sub>L</sub> =80mA |
| White U                                       | niformity       |            |                    | -     | _     | 1.33  |       | 【*5】                         |

%The measurement shall be executed 30 minutes after lighting at rating.

The optical characteristics shall be measured in a dark room or equivalent state with the method shown

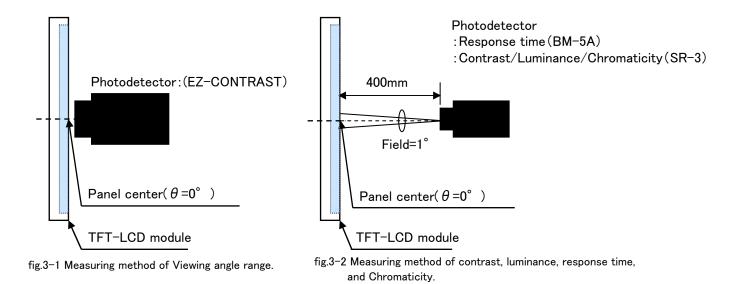
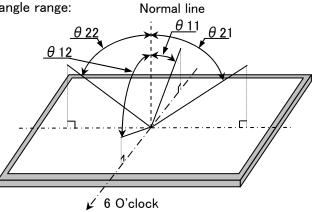




Fig.3 Optical characteristics measurement method

[\*1]Definitions of viewing angle range:

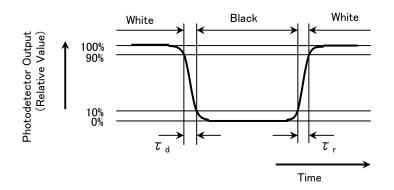


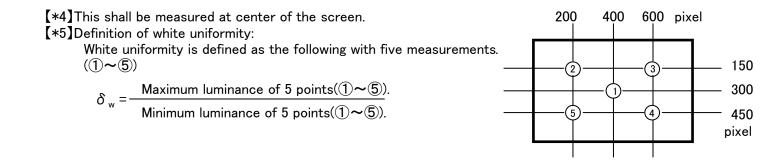
[\*2]Definition of contrast ratio:

The contrast ratio is defined as the following. Contrast (CR) = Luminance with all pixels white Luminance with all pixels black

[\*3]Definition of response time:

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".





#### 10. Handling Precautions

- a) Be sure to turn off the power supply when inserting or disconnecting the cable.
- b) Since the front polarizer is easily damaged, pay attention not to scratch it.
- c) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- d ) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- e) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface.
   Handle with care.
- f) Since CMOS LSI is used in this module, take care of static electricity and injure the human earth when handling. Observe all other precautionary requirements in handling components.
- g) Since there is a circuit board in the module back, stress is not added at the time of a design assembly.
   Please make it like. If stress is added, there is a possibility that circuit parts may be damaged.
- h) It causes an irregular display and the defective indication, etc., when always put constant pressure on the back of the module.

Please do not make the structure to press the back of the module.

- i) Do not expose the LCD panel to direct sunlight. Lightproof shade etc. should be attached when LCD panel is used under such environment.
- j) Connect GND to stabilize against EMI and external noise.
- k) When handling LCD modules and assembling them into cabinets, please avoid that long-terms storage in the environment of oxidization or deoxidization gas and the use of such materials as reagent, solvent, adhesive, resin, etc. which generate these gasses, may cause corrosion and discoloration of the modules. Do not use the LCD module under such environment.
- Liquid crystal contained in the panel may leak if the LCD is broken. Rinse it as soon as possible if it gets inside your eye or mouth by mistake.
- m ) Be careful when using it for long time with fixed pattern display as it may cause accidential image.
- n) Adjusting volume have been set optimally before shipment, so do not change any adjusted value.
   If adjusted value is changed, the specification may not be satisfied.
- o) If a minute particle enters in the module and adheres to an optical material, it may cause display non-uniformity issue, etc. Therefore, fine-pitch filters have to be installed to cooling and inhalation hole if you intend to install a fan.
- p) An abnormal display by changing in quality of the polarizing plate might occur regardless of contact or no contact to the polarizing plate, because of epoxy resin (amine system curing agent) that comes out from the material and the packaging material used for the set side, the silicon adhesive (dealcoholization system and oxime system), and the tray blowing agents (azo-compound), etc. Please confirm adaptability with your employed material.
- q) Notice : Never take to pieces the module , because it will cause failure.

# 11. Packing form

| a) Piling number of cartons :      | MAX. 5                               |
|------------------------------------|--------------------------------------|
| b) Package quantity in one carton: | 20pcs                                |
| c) Carton size(TYP):               | 504mm(W) × $426$ mm(D) × $326$ mm(H) |

d) Total mass of one carton filled with full modules(20pcs): 13kg

## 12. Reliability test items

| No. | Test item   | Conditions   | Remark  |
|-----|---|--|---------|
| 1   | High temperature storage test                         | Ambient temperature 75°C 240H  | 【Note1】 |
| 2   | Low temperature<br>strage test                        | Ambient temperature −30°C 240H   | 【Note1】 |
| 3   | High temperature<br>& high humidity<br>operation test | Ambient temperature 40°C、Humidity 95% RH 240H<br>(No condensation.)  | 【Note1】 |
| 4   | High temperature<br>operation test                    | Panel surface 75°C 240H  | 【Note1】 |
| 5   | Low temperature<br>operation test                     | Ambient temperature -15°C 240H   | 【Note1】 |
| 6   | Vibration test  | <pre><sin wave=""> Frequency :10~57Hz∕Vibration width (one side) :0.076mm :57~500Hz∕Gravity:9.8m/s2 Sweep time:11minutes Test period :3H(X, Y, Z direction 1H)</sin></pre> | [Note1] |
| 7   | Shock test  | Max. gravity:490m/s2 Pulse width:11ms<br>Direction:±X,±Y,±Z Test period :1time/1direction  | 【Note1】 |

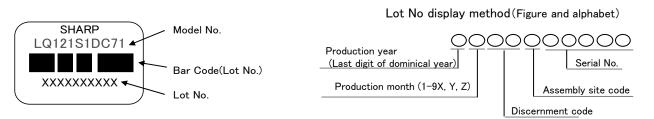
[Note1] Under the display quality test conditions with normal operation state, these shall be no change which may affect practical display function. (normal operation state: Temperature:15~35°C, Humidity:45~75%, Atmospheric pressure:86~106kpa)

# 13. Others

13-1. Lot No Label:

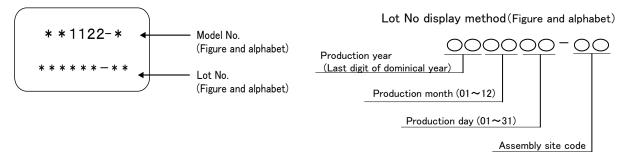
A) Module serial label

The label that displays SHARP·Model No.( LQ121S1DC71) ·Lot No. is stuck on the back of the module.



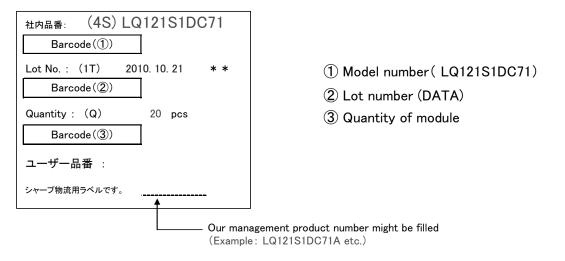
#### B)Backlight serial label

The label that displays the model No. and lot No. for the backlight is stuck on the back of the module.



#### 13-2. Packing box Label:

The label that displays (1)Model number(LQ121S1DC71) (2)Lot number (3)Quantity of module is stuck on the packing box. Moreover, the display of bar code also applies to this.



A right picture is written to the packing box of module for the RoHS restriction.

 $\times$  R.C.(RoHs Compliance) means these parts have corresponded with the RoHs directive.

OR

This module corresponds from the first sample to RoHS Directive.



The figure below is written under the SHARP logo of the packing box about the production country.

#### 13-3. The ozone-depleting substances is not used.

13-4. If any problem occurs in relation to the description of this specification , it shall be resolved through discussion with spirit of cooperation.

#### 14. Storage conditions

Environmental condition range of storage temperature and humidity

Temperature 0 to 40 degrees Celsius

Relative humidity 95% and below

[Note]Please refer below as a mean value of the environmental conditions.

Summer time temperature 20 to 35 degrees Celsius humidity , 85% and below

Winter time temperature 5 to 15 degrees Celsius humidity , 85% and below

Please maintain within 240 hours of accumulated length of storage time, with conditions of 40 degrees Celsius and room humidity of 95%.

Direct sun light

Please keep the product in a dark room or cover the product to protect from direct sun light.

Atmospheric condition

Please refrain from keeping the product with possible corrosive gas or volatile flux.

Prevention of dew

Please store the product carton either on a wooden pallet or a stand / rack to prevent dew.

Do not place directly on the floor. In addition, to obtain moderate ventilation in between the pallet's

top and bottom surfaces, pile the cartons up in a single direction and in order.

Please place the product cartons away from the storage wall.

#### Storage period

Within above mentioned conditions, maximum storage period should be one year.

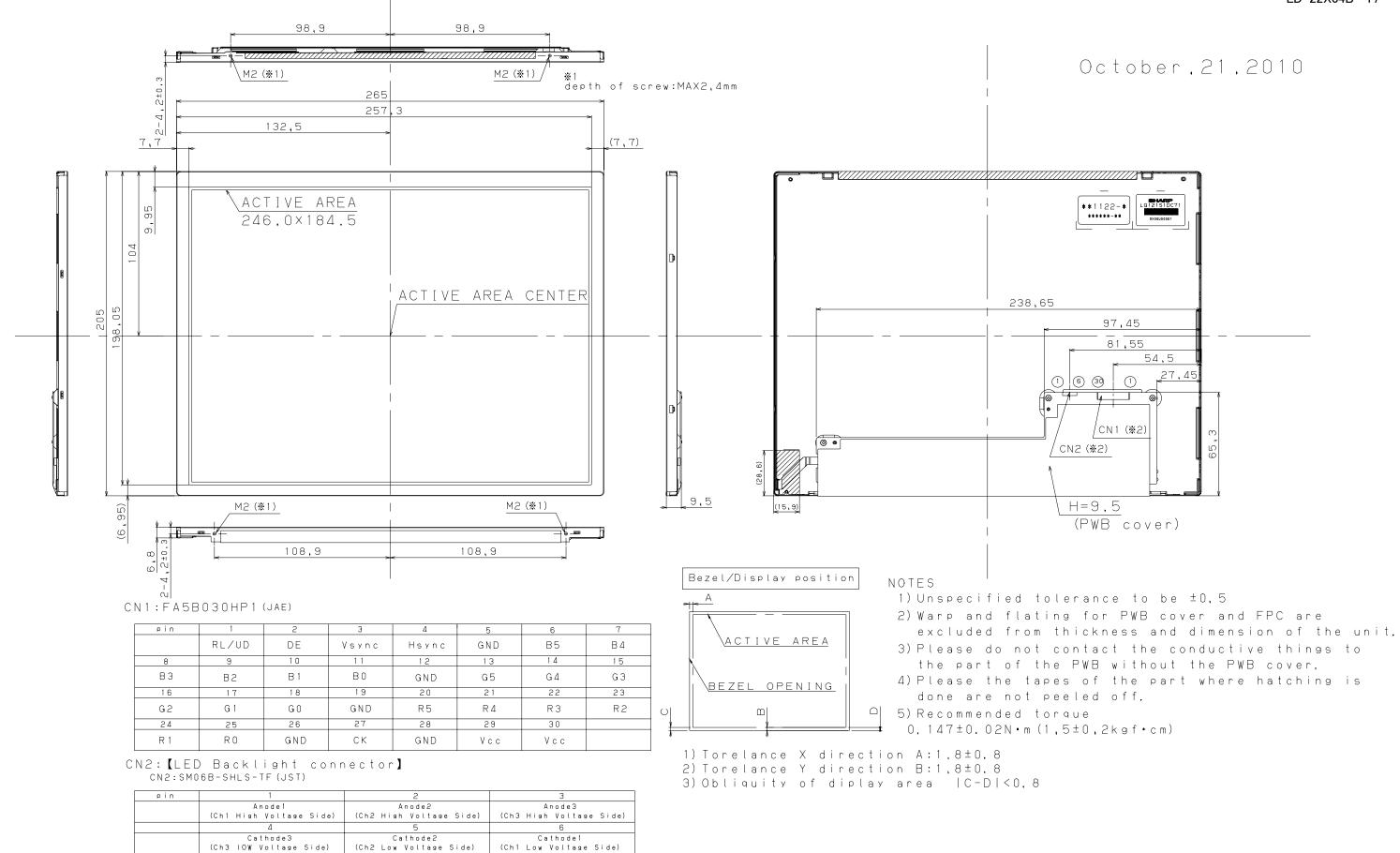


Fig 1 : LQ121S1DC71 OUTLINE DIMENSIONS

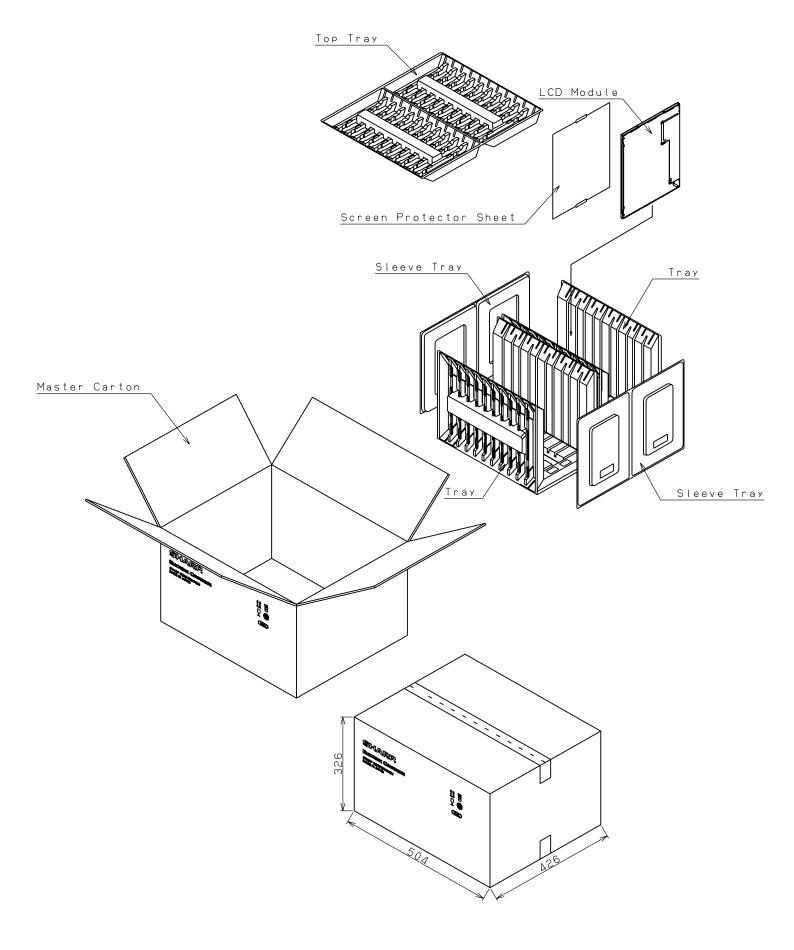


Fig 4 : Packing form