

SPEC No. LD-21804A

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DEVICE SPECIFICATION FOR
TFT-LCD Module
MODEL No.
LQ0DZA4163

**150X1LAM3

RECORDS OF REVISION

LQ0DZA4163

In case of using the device for applications such as control and safety equipment for transportation(aircraft, trains, automobiles, etc.), rescue and security equipment and various safety related equipment which require higher reliability and safety, take into consideration that appropriate measures such as fail-safe functions and redundant system design should be taken.

Do not use the device for equipment that requires an extreme level of reliability, such as aerospace applications, telecommunication equipment(trunk lines), nuclear power control equipment and medical or other equipment for life support.

This specification sheet is to guarantee the quality of the LCD module itself, only Should you need to evaluate and confirm the performance of the module, please do so when the LCD module is assembled into your finished product.

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1. Application

This specification applies to a color TFT-LCD module, LQ0DZA4163.

2. Overview

This module is a color active matrix LCD module incorporating amorphous silicon TFT (Thin Film Transistor). It is composed of a color TFT-LCD panel, driver ICs, control circuit and power supply circuit and a backlight unit. Graphics and texts can be displayed on a $1024 \times 3 \times 768$ dots panel with 262,144 colors by using LVDS (Low Voltage Differential Signaling) to interface and supplying +3.3V DC supply voltage for TFT-LCD panel driving and supply voltage for backlight.

In this TFT-LCD panel, low reflection / color filters of excellent color performance and backlights of high brightness are incorporated to realize brighter and clearer pictures, making this model optimum for use in multi-media applications.

Optimum viewing direction is 6 o'clock.

Backlight-driving DC/AC inverter is not built in this module.

3. Mechanical Specifications

Parameter	Specifications	Unit
Display size	38 (15.0") Diagonal	cm
Active area	304.1 (H) \times 228.1 (V)	mm
Pixel format	1024 (H) \times 768 (V) (1 pixel = R+G+B dots)	pixel
Aspect ratio	4 : 3	
Pixel pitch	0.297 (H) \times 0.297 (V)	mm
Pixel configuration	R,G,B vertical stripe	
Display mode	Normally white	
Surface treatment	Glare and hard-coating 2H	

Parameter	Min.	Typ.	Max.	Unit
Unit outline dimensions [Note 1]	Width	315.3	315.8	mm
	Height	242.7	243.2	mm
	Depth	—	—	mm
Mass	—	840	870	g

[Note 1] excluding backlight cables.

Outline dimensions is shown in Fig.1

4. Input Terminals

4-1. TFT-LCD panel driving

CN1 (LVDS signals and +3.3V DC power supply)

Pin No.	Symbol	Function	Remark
1	GND		
2	Vcc	+3.3V power supply	
3	Vcc	+3.3V power supply	
4	NC		
5	NC		[Note 3]
6	NC		
7	NC		
8	RxIN0-	Receiver signal of LVDS CH0 (-)	[Note 1]
9	RxIN0+	Receiver signal of LVDS CH0 (+)	[Note 1]
10	GND		
11	RxIN1-	Receiver signal of LVDS CH1 (-)	[Note 1]
12	RxIN1+	Receiver signal of LVDS CH1 (+)	[Note 1]
13	GND		
14	RxIN2-	Receiver signal of LVDS CH2 (-)	[Note 1]
15	RxIN2+	Receiver signal of LVDS CH2 (+)	[Note 1]
16	GND		
17	CK IN-	Receiver signal of LVDS CLK (-)	[Note 1]
18	CK IN+	Receiver signal of LVDS CLK (+)	[Note 1]
19	GND		
20	NC		[Note 3]
21	NC		[Note 3]
22	GND		
23	NC		[Note 3]
24	NC		[Note 3]
25	GND		
26	NC		[Note 3]
27	NC		[Note 3]
28	GND		
29	NC		[Note 3]
30	NC		[Note 3]

[Note 1] Relation between RxIN*i*(*i*=0,1,2) and actual data is shown in following section (4-2)(7-2).

[Note 2] The shielding case is connected with signal GND.

[Note 3] Please use NC by OPEN or GND. NC terminal is not connected with the internal circuit.

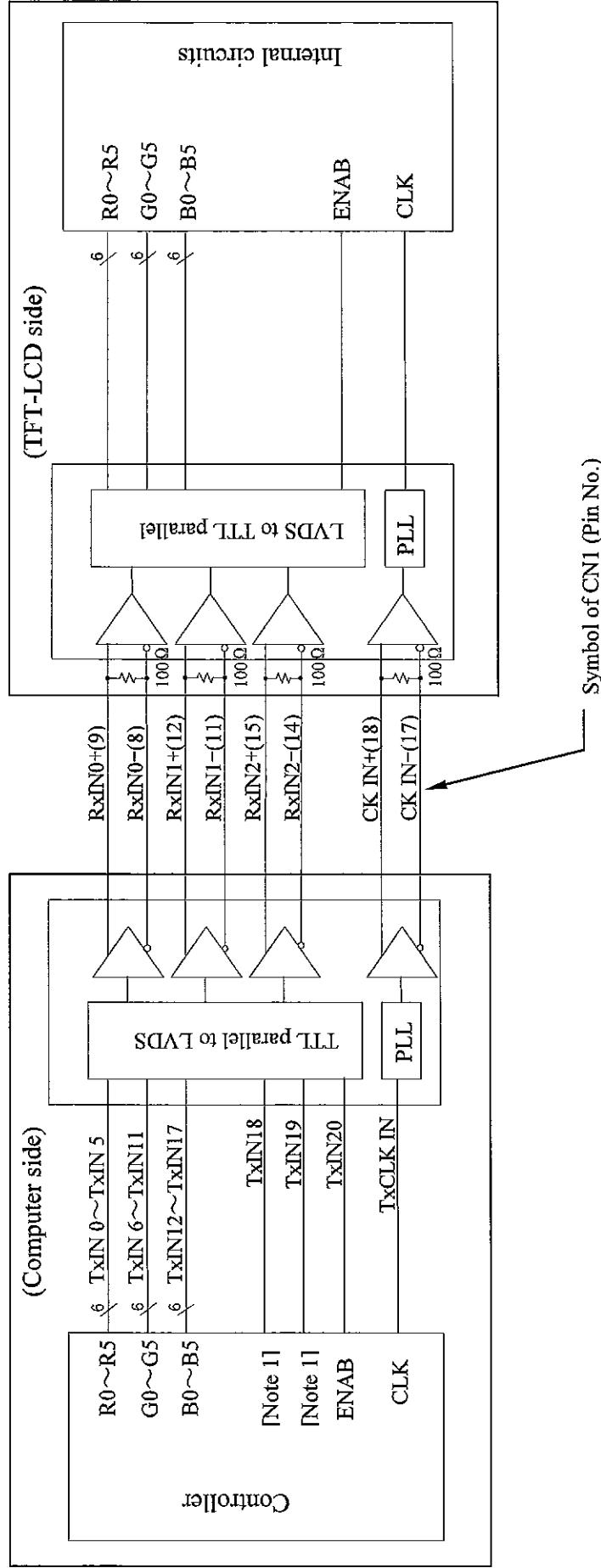
Using connector : FI-XB30SL-HF10 (JAE) or equivalent.

Corresponding connector : FI-X30M,FI-X30ML or FI-X30H (JAE)

4-2 LVDS interface block diagram

Using receiver : Single LVDS interface contained in a control IC

Corresponding Transmitter : THC631VDM63A (THINE) or equivalent



[Note 1] Do not use at high-impedance TxIN 18 - 19.

4-3. Backlight driving

CN2 Using connector:BHTR-02VS-1(JST)
 Mating connector : SM02B-BHTS-B-TB(JST)

Connector No.	Pin No.	Symbol	Function
CN2	1	V _{High}	Power supply for lamp (High voltage side)
	2	V _{Low}	Power supply for lamp (Low voltage side)
CN3	1	V _{High}	Power supply for lamp (High voltage side)
	2	V _{Low}	Power supply for lamp (Low voltage side)

5. Absolute Maximum Ratings

Parameter	Symbol	Condition	Ratings		Unit	Remark
			Min.	Max.		
Input voltage	V _I	T _a =25°C	-0.3	V _{cc} +0.3	V	[Note 1]
+3.3V supply voltage	V _{cc}	T _a =25°C	0	+4.0	V	
Storage temperature	T _{stg}	—	-25	+60	°C	[Note 2]
Operating temperature (Ambient)	T _{opa}	—	0	+45	°C	

[Note 1] LVDS signals

[Note 2] Humidity : 95%RH Max. at T_a≤+40°C.Maximum wet-bulb temperature at +39°C or less at T_a>+40°C.

No condensation.

6. Electrical Characteristics

6-1.TFT-LCD panel driving

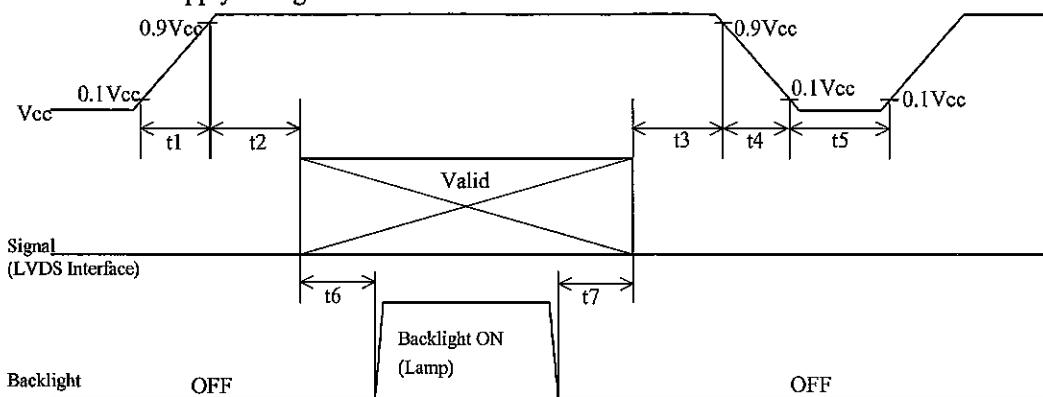
T_a=+25°C

Parameter	Symbol	Min.	Typ.	Max.	Unit	Remark
Supply voltage	V _{cc}	+3.0	+3.3	+3.6	V	[Note 2]
Current dissipation	I _{cc}	—	265	400	mA	[Note 3]
Permissive input ripple voltage	V _{RP}	—	—	100	mV _{P-P}	V _{cc} =+3.3V
Input voltage range	V _I	0		2.4	V	LVDS signals
Differential input threshold voltage	V _{TH}	—	—	+100	mV	V _{CM} =+1.2V
Low	V _{TL}	-100	—	—	mV	[Note 1]
Input current (High)	I _{OH}	—	—	±10	μA	V _I =+2.4V V _{cc} =+3.6V
Input current (Low)	I _{OL}	—	—	±10	μA	V _I =0V V _{cc} =3.6V
Terminal resistor	R _T	—	100	—	Ω	Differential input

[Note 1] V_{CM} : Common mode voltage of LVDS driver.

[Note 2]

On-off conditions for supply voltage



Symbol	Min.	Max.	Unit	Remark
t1	0	10	ms	
t2	0	1	s	
t3	0	1	s	
t4	0	400	ms	
t5	200	—	ms	
t6	180	—	ms	*1
t7	5	—	ms	*1

*1 : As for the power sequence for backlight, it is recommended to apply above mentioned input timing. If the backlight is lit on and off at a timing other than shown above, displaying image may get disturbed. This is due to variation of output signal from timing generator when LVDS signal is changed from on to off or vice versa, but has no harm to the module itself.

[Note] Do not keep the interface signal high-impedance or unusual signal when power is on.

Vcc-dip conditions

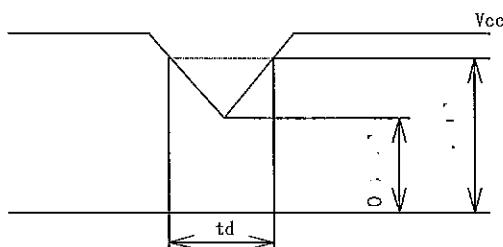
- 1) $2.5 \text{ V} \leq \text{Vcc} < 3.0 \text{ V}$

$$\text{td} \leq 10 \text{ ms}$$

Under above condition, the display image should return to an appropriate figure after Vcc voltage recovers.

- 2) $\text{Vcc} < 2.5 \text{ V}$

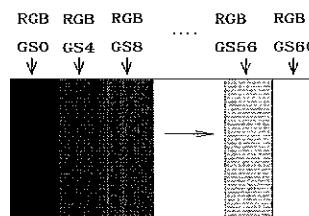
Vcc-dip conditions should also follow the On-off conditions for supply voltage



[Note 3] Typical current situation : 16-gray-bar pattern.

$$\text{Vcc} = +3.3\text{V}$$

Maximum current situation : $\text{Vcc} = +3.0\text{V}$



6-2. Backlight driving

The backlight system is edge-lighting type with single CCFT (Cold Cathode Fluorescent Tube).

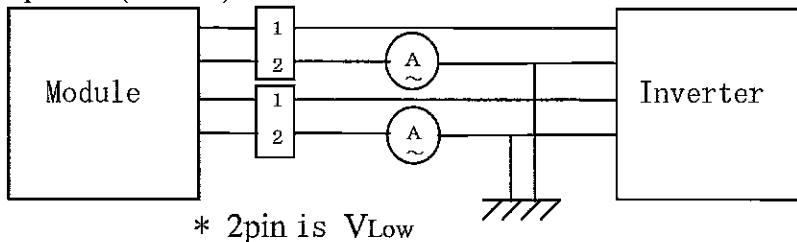
The characteristics of one lamp are shown in the following table.

Parameter	Symbol	Min.	Typ.	Max.	Unit	Remark
Lamp current range	I_L	3.0	6.0	6.5	mArms	[Note 1]
Lamp voltage	V_L	—	675	—	Vrms	
Lamp power consumption	P_L	—	4.1	—	W	[Note 2]
Lamp frequency	F_L	42	58	80	kHz	[Note 3]
Kick-off voltage	V_S	—	—	1350	Vrms	$T_a=25^\circ C$
		—	—	1540	Vrms	$T_a=0^\circ C$
Lamp life time	L_L	10000	—	—	Hour	[Note 5]

[Note 1] The lamp current range, which can be turned on, is shown.

Lamp current measures by connecting the ammeter for high frequency to the V_{Low} side in the circuit of the following figure.

- Lamp frequency : $42 \sim 80$ kHz
- Temperature (Ambient) : $0 \sim +45^\circ C$



In addition, please check lighting starting nature and lighting stability after mounting a module and an inverter on the occasion of use in a low current region.

[Note 2] Calculated value for reference ($I_L \times V_L$)

[Note 3] Lamp frequency may produce interference with horizontal synchronous frequency, and this may cause beat on the display. Therefore lamp frequency shall be detached as much as possible from the horizontal synchronous frequency and from the harmonics of horizontal synchronous to avoid interference.

[Note 4] It is defined at 22pF for the ballast capacitor of a DC/AC inverter.

The voltage above this value should be applied to the lamp for more than 1 second to start-up. Otherwise the lamp may not be turned on.

[Note 5] Above value is applicable when the long side of LCD module is placed horizontally.(Landscape position)

(Lamp lifetime may vary if LCD module is in portrait position due to the change of mercury density inside the lamp)

Lamp life time is defined as the time when either ① or ② occurs in the continuous operation under the condition of $T_a = 25^\circ C$ and $I_L = 6.0$ mArms.

① Brightness becomes 50 % of the original value under standard condition.

② Kick-off voltage at $T_a = 0^\circ C$ exceeds maximum value, 1540 V rms.

[Note] The performance of the backlight, for example life time or brightness, is much influenced by the characteristics of the DC-AC inverter for the lamp.

When you design or order the inverter, please make sure that a poor lighting caused by the mismatch of the backlight and the inverter (miss-lighting, flicker, etc.) never occur.

When you confirm it, the module should be operated in the same condition as it is installed in your instrument.

[Note] Insulate the high voltage area in order to prevent direct contacts to the area. As countermeasures for excessive heat or exothermic fire, use protection elements such as fuses to cut the circuit.

Use burn-resistant (or noncombustible) material for board or resin.

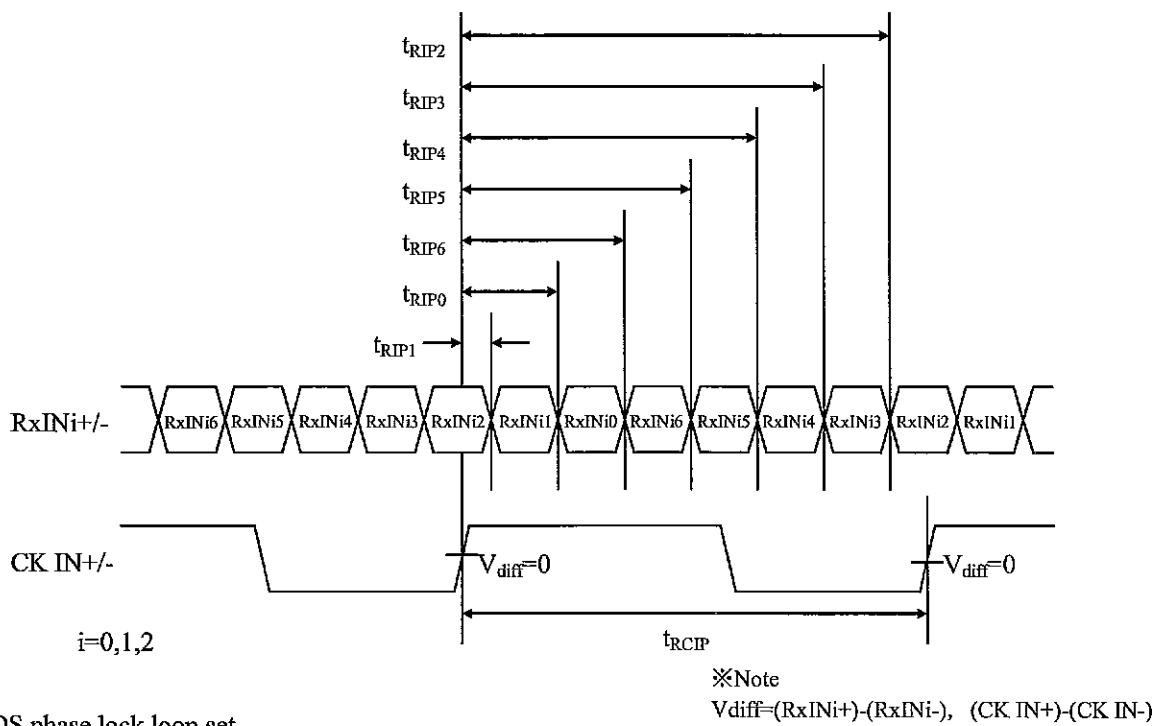
6-3. LVDS input specification

6.3.1. AC characteristics

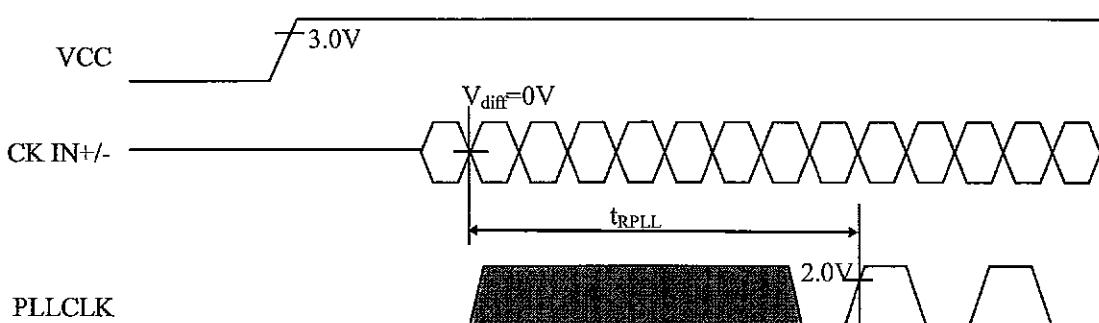
$V_{CC}=+3.0V \sim +3.6V$, $T_a=0^{\circ}C \sim +50^{\circ}C$

Parameter	Symbol	Min	Typ.	Max.	Unit
Input Data Position 0 ($t_{RCIP}=15.38ns$)	t_{RIP1}	-0.25	0.0	+0.25	ns
Input Data Position 1 ($t_{RCIP}=15.38ns$)	t_{RIP0}	$t_{RCIP}/7-0.25$	$t_{RCIP}/7$	$t_{RCIP}/7+0.25$	ns
Input Data Position 2 ($t_{RCIP}=15.38ns$)	t_{RIP6}	$2 t_{RCIP}/7-0.25$	$2 t_{RCIP}/7$	$2 t_{RCIP}/7+0.25$	ns
Input Data Position 3 ($t_{RCIP}=15.38ns$)	t_{RIP5}	$3 t_{RCIP}/7-0.25$	$3 t_{RCIP}/7$	$3 t_{RCIP}/7+0.25$	ns
Input Data Position 4 ($t_{RCIP}=15.38ns$)	t_{RIP4}	$4 t_{RCIP}/7-0.25$	$4 t_{RCIP}/7$	$4 t_{RCIP}/7+0.25$	ns
Input Data Position 5 ($t_{RCIP}=15.38ns$)	t_{RIP3}	$5 t_{RCIP}/7-0.25$	$5 t_{RCIP}/7$	$5 t_{RCIP}/7+0.25$	ns
Input Data Position 6 ($t_{RCIP}=15.38ns$)	t_{RIP2}	$6 t_{RCIP}/7-0.25$	$6 t_{RCIP}/7$	$6 t_{RCIP}/7+0.25$	ns
Phase Lock Loop Set	t_{RPLL}	—	—	10	ms
Input Clock Period	t_{RCIP}	14.9	15.4	20	ns

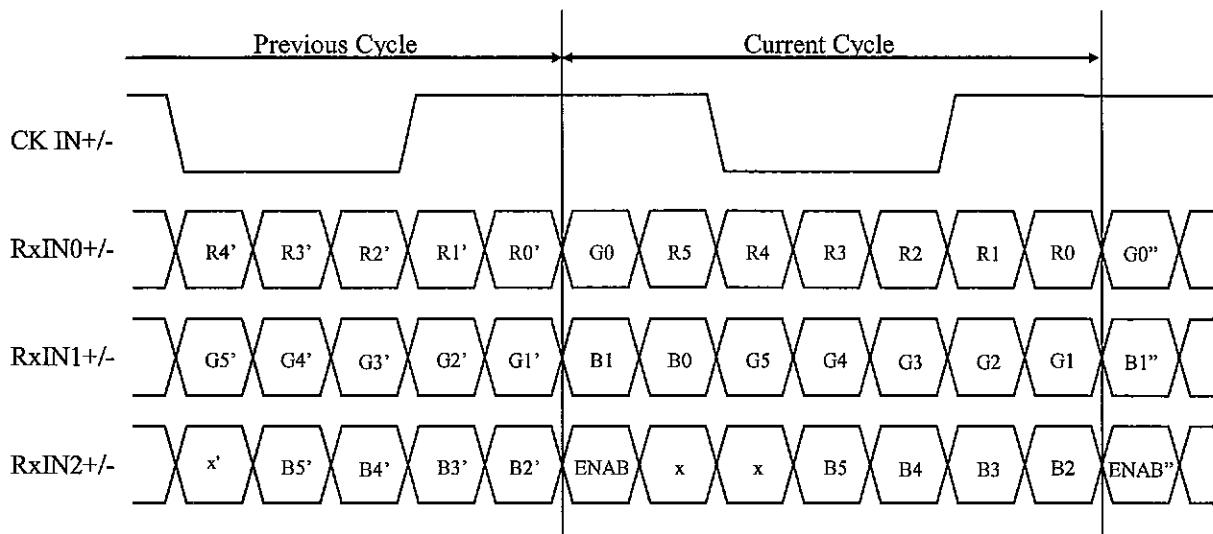
LVDS input timing



LVDS phase lock loop set



6.3.2.LVDS data



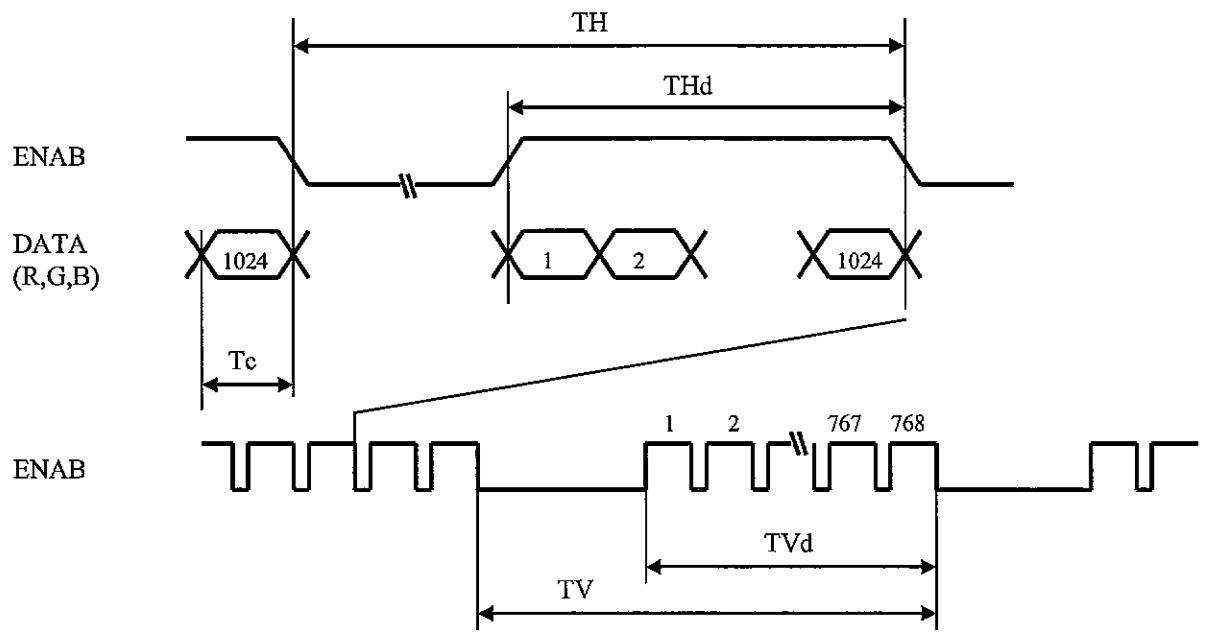
7. Timing Characteristics of Input Signals

7-1. Timing characteristics

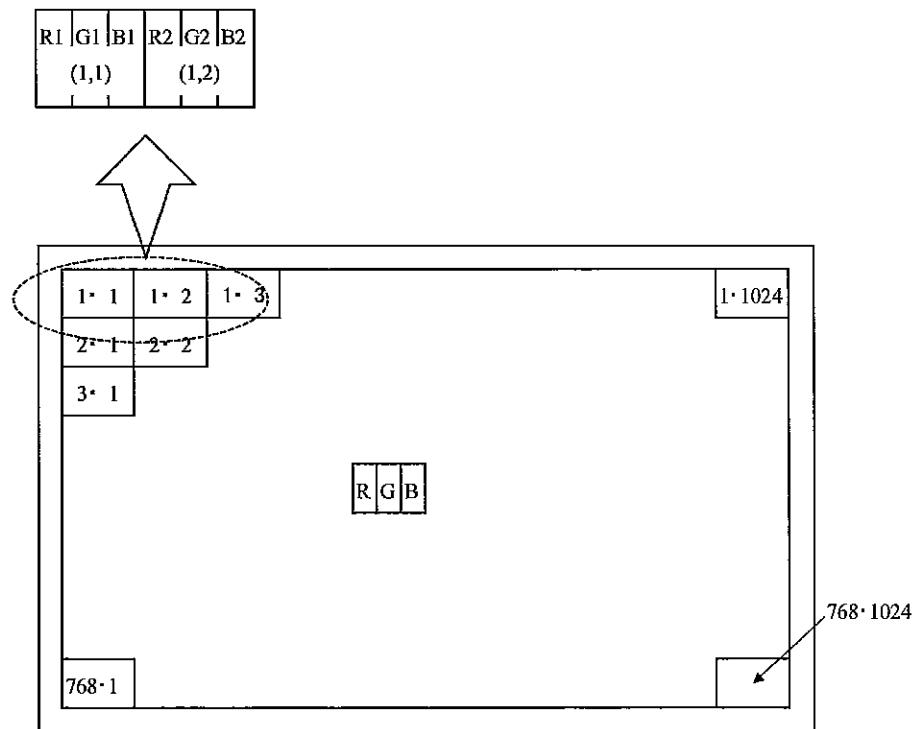
V_{CC}=+3.0V~+3.6V, T_A=0°C~+50°C

Parameter		Symbol	Min.	Typ.	Max.	Unit	Remark
Clock	Frequency	1/T _c	50	65	67	MHz	[Note 1]
Data enable Signal	Horizontal period	TH	1260	1344	1408	clock	
			19.38	20.68	—	μ s	
Horizontal period (High)		THd	1024	1024	1024	clock	
Vertical period		TV	803	806	900	Line	
			15.56	16.67	—	ms	
Vertical period (High)		TVd	768	768	768	line	

[Note 1] In case of using the long vertical period, the deterioration of display quality, flicker, etc, may occur.



7-2. Input data signals and display position on the screen



Display position of input data(V· H)

8. Input Signals, Basic Display Colors and Gray Scale of Each Color

Colors & Gray scale	Gray Scale	Data signal																	
		R0	R1	R2	R3	R4	R5	G0	G1	G2	G3	G4	G5	B0	B1	B2	B3	B4	B5
Basic Color	Black	—	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	—	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1
	Green	—	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0
	Cyan	—	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1
	Red	—	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0
	Magenta	—	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1
	Yellow	—	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0
	White	—	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Gray Scale of Red	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	↑	GS1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Darker	GS2	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	↓		↓						↓					↓			↓		
	↓		↓						↓					↓			↓		
	Brighter	GS61	1	0	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0
	↓	GS62	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0
	Red	GS63	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0
Gray Scale of Green	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	↑	GS1	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
	Darker	GS2	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
	↓		↓						↓					↓			↓		
	↓		↓						↓					↓			↓		
	Brighter	GS61	0	0	0	0	0	0	1	0	1	1	1	1	0	0	0	0	0
	↓	GS62	0	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0
	Green	GS63	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0
Gray Scale of Blue	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	↑	GS1	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
	Darker	GS2	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0
	↓		↓						↓					↓			↓		
	↓		↓						↓					↓			↓		
	Brighter	GS61	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1
	↓	GS62	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1
	Blue	GS63	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1

0 : Low level voltage, 1 : High level voltage

Each basic color can be displayed in 64 gray scales from 6 bit data signals. According to the combination of total 18 bit data signals, the 262,144-color display can be achieved on the screen.

9. Optical Characteristics

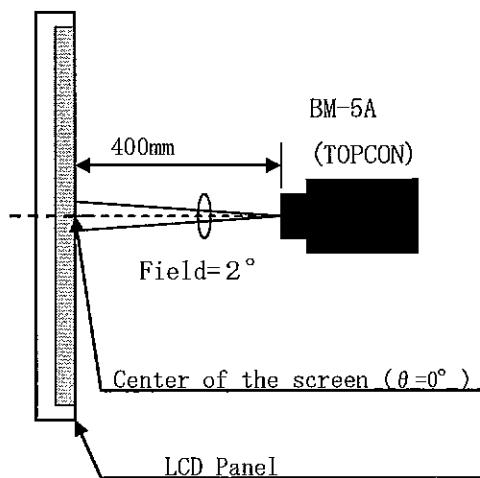
Ta=+25°C, Vcc=+3.3V

Parameter		Symbol	Condition	Min.	Typ.	Max.	Unit	Remark	
Viewing angle range	Horizontal	θ_{21}, θ_{22}	CR>5	70	80	—	Deg.	[Note 1,2,3]	
	Vertical	θ_{11}		50	60	—	Deg.		
		θ_{12}		60	70	—	Deg.		
	Horizontal	θ_{21}, θ_{22}	CR>10	60	70	—	Deg.	[Note 1,2,3]	
	Vertical	θ_{11}		40	50	—	Deg.		
		θ_{12}		50	60	—	Deg.		
Contrast ratio		CRn	$\theta = 0^\circ$	300	—	—		[Note 1,3,5]	
		CRo	Optimum viewing angle	300	450	—			
Response time	$\tau_r + \tau_d$	$\theta = 0^\circ$	—	30	40	ms	[Note 1,4,5]		
Chromaticity of white	x		—	0.313	—		[Note 1,5]		
	y		—	0.329	—				
Luminance of white	Y_{L1}		480	600	—	cd/m ²	$I_L = 6.0 \text{ mArms } F_L = 70 \text{ kHz}$	[Note 1,5]	
White Uniformity	δ_w		—	—	1.45			[Note 1,6]	

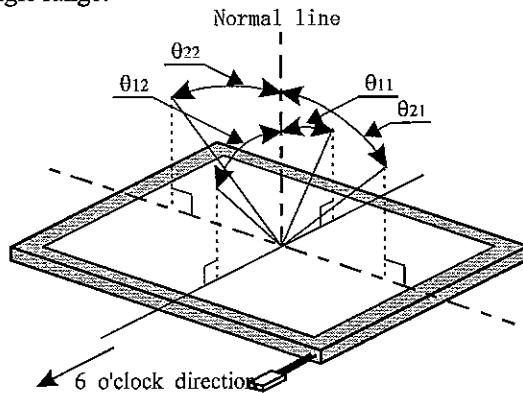
The measurement shall be executed 30 minutes after lighting at rating. Condition : ($I_L = 6.0 \text{ mArms}$)

The optical characteristics shall be measured in a dark room or equivalent.

[Note 1] Optical Characteristics Measurements



[Note 2] Definitions of viewing angle range:



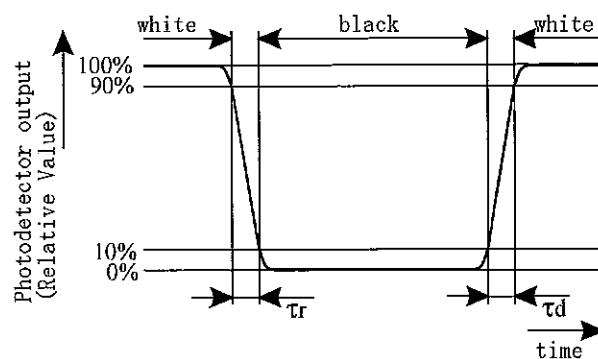
[Note 3] Definition of contrast ratio:

The contrast ratio is defined as the following.

$$\text{Contrast Ratio (CR)} = \frac{\text{Luminance (brightness) with all pixels white}}{\text{Luminance (brightness) with all pixels black}}$$

[Note 4] Definition of response time:

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".

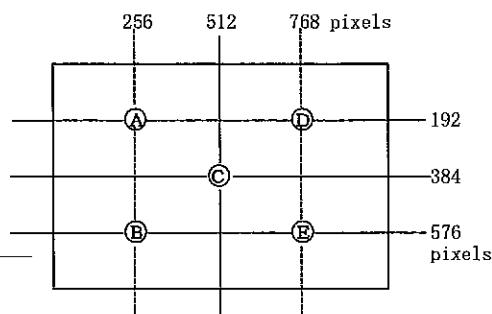


[Note 5] This shall be measured at center of the screen.

[Note 6] Definition of white uniformity:

White uniformity is defined as the following with five measurements (A~E).

$$\delta_w = \frac{\text{Maximum Luminance of five points (brightness)}}{\text{Minimum Luminance of five points (brightness)}}$$



10. Handling Precautions

- a) Be sure to turn off the power supply when inserting or disconnecting the cable.
- b) Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.
- c) Since the front polarizer is easily damaged, pay attention not to scratch it.
- d) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- e) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- f) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface. Handle with care.
- g) Since CMOS LSI is used in this module, take care of static electricity and injure the human earth when handling. Observe all other precautionary requirements in handling components.
- h) This module has its circuitry PCBs on the rear side and should be handled carefully in order not to be stressed.
- i) Protect sheet is attached to the module surface to prevent it from being scratched. Peel the sheet off slowly just before the use with strict attention to electrostatic charges. Ionized air shall be blown over during the action. Blow off the 'dust' on the polarizer by using an ionized nitrogen gun, etc..
- j) Do not expose the LCD module to a direct sunlight, for a long period of time to protect the module from the ultra violet ray.
- k) Connect GND of mounting holes to stabilize against EMI and external noise.
- l) There are high voltage portions on the backlight and very dangerous. Careless touch may lead to electrical shock. When exchange lamps or service, turn off the power without tail.
- m) When handling LCD modules and assembling them into cabinets, please be noted that long-term storage in the environment of oxidization or deoxidization gas and the use of such materials as reagent, solvent, adhesive, resin, etc. which generate these gasses, may cause corrosion and discoloration of the LCD modules.
- n) Cold cathode fluorescent lamp in LCD panel contains a small amount of mercury, please follow local ordinances or regulations for disposal.
- o) Be careful not to pull the back light lead cable with an excessive strength, when connecting to the inverter or handling the cables.
- p) Adjusting volume have been set optimally before shipment, so do not change any adjusted value. If adjusted value is changed, the specification may not be satisfied.
- q) Disassembling the module can cause permanent damage and should be strictly avoided.
- r) Please be careful since image retention may occur when a fixed pattern is displayed for a long time.

11. Packing Form

Piling number of cartons	Max.5
Package quantity in one carton	10 pcs
Carton size	381(W)×312(D)×314(H) mm
Total mass of one carton filled with full modules	10.0kg

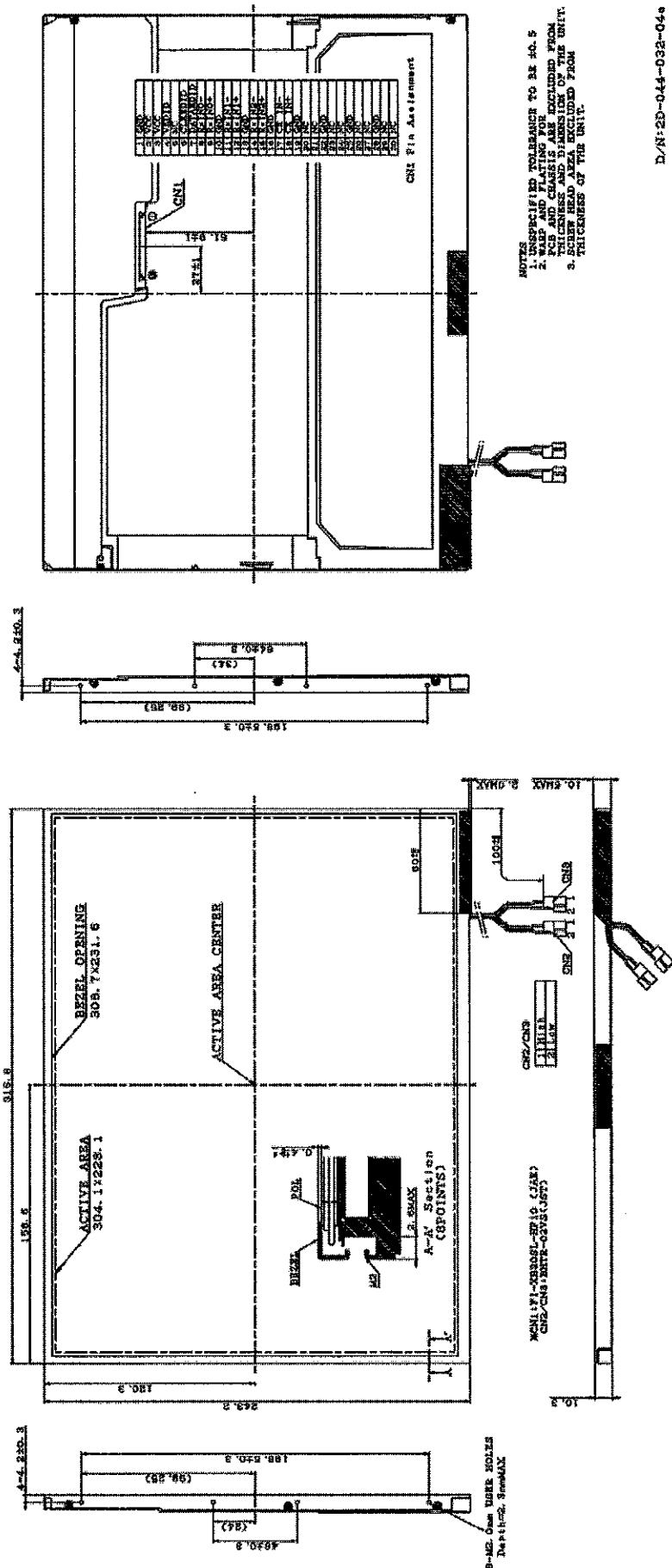


Fig.1 Outline Dimensions