MODEL NO. : TM057KDH01 : Ver 1.0 VERSION

> Preliminary Specification **Final Product Specification**

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SHANGHAI TIANMA Confirmed :

| Prepared by | Checked by | Approved by |
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This technical specification is subjected to change without notice



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SHANGHAI TIANMA MICRO-ELECTRONICS Record of Revision

TM057KDH01 V1.0

| | | Record of Revision | |
|-----|-------------|----------------------|-------------|
| Rev | Issued Date | Description | Editor |
| 1.0 | 2009-12-30 | Preliminary release. | Haitao Chen |
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1. General Specifications

| | Feature | Spec | |
|-----------------|---------------------------------|------------------------|--|
| | Size | 5.7 inch | |
| | Resolution | 320(RGB) x 240 | |
| | Interface | RGB 18 bits | |
| | Color Depth | 262K | |
| | Technology Type | a-Si | |
| | Pixel Pitch (mm) | 0.360x0.360 | |
| Display Spec. | Pixel Configuration | R.G.B. Vertical Stripe | |
| | Display Mode | TM with Normally White | |
| | Surface Treatment(Up Polarizer) | Anti-Glare(3H) | |
| | Viewing Direction | 6 o'clock | |
| | Gray Scale Inversion Direction | 12 o'clock | |
| | LCM (W x H x D) (mm) | 140.00x104.60x12.30 | |
| | Active Area(mm) | 115.20x86.40 | |
| Mechanical | With /Without TSP | Without TSP | |
| Characteristics | Weight (g) | TBD | |
| | LED Numbers | 15 LEDs | |

Note 1: Viewing direction for best image quality is different from TFT definition, there is a 180 degree shift.

Note 2: Requirements on Environmental Protection: Q/S0002

Note 3: LCM weight tolerance: ± 5%

2. Input/Output Terminals

2.1 CN1 pin assignment (Signal interface)

| No | Symbol | I/O | Connector type: 089H33-000100-0 | Comment |
|----|--------|----------------|--|---------|
| 1 | GND | <u>ис</u> Р | Ground | |
| 2 | DOTCLK | | Dot clock. Latch data at falling edge of DOTCLK. | |
| | | | Horizontal sync signal in SYNC mode. | |
| 3 | Hsync | I | Pull low or floating in DE mode. | |
| 4 | Vsync | I | Vertical sync signal in SYNC mode. Pull low or floating in DE mode. | |
| 5 | GND | Р | Ground | |
| 6 | R0 | I | Red data (LSB) | |
| 7 | R1 | | Red data | |
| 8 | R2 | I | Red data | - |
| 9 | R3 | I | Red data | |
| 10 | R4 | I | Red data | |
| 11 | R5 | | Red data (MSB) | |
| 12 | GND | Р | Ground | |
| 13 | G0 | I | Green data(LSB) | |
| 14 | G1 | I | Green data | |
| 15 | G2 | I | Green data | |
| 16 | G3 | I | Green data | |
| 17 | G4 | I | Green data | |
| 18 | G5 | I | Green data(MSB) | |
| 19 | GND | Р | Ground | |
| 20 | B0 | I | Blue data(LSB) | |
| 21 | B1 | I | Blue data | |
| 22 | B2 | I | Blue data | |
| 23 | B3 | | Blue data | |
| 24 | B4 | | Blue data | |
| 25 | B5 | | Blue data(MSB) | |
| 26 | GND | Р | Ground | |
| 27 | ENABLE | | Data enable signal in DE mode. This pin must pull high in SYNC mode. | |
| 28 | VCC | Р | Power supply | |
| 29 | VCC | Р | Power supply | |
| 30 | R/L | I | Set horizontal scan direction: Low/NC: left to right; High: right to left | |
| 31 | U/D | Ι | Set vertical scan direction: High/NC: up to down; Low: down to up | |
| 32 | NC | - | No connection | |
| 33 | GND | Р | Ground | |

Note1: I/O definition:

I----Input O----Output P----Power/Ground

Note2: CN1 Matching FPC type: 33 pin, pitch: 0.5mm, height: 0.3mm.



2.2CN2 pin assignment (Backlight interface)

Connector type: SHLP-06V-S-B (JST)

| No | Symbol | I/O | Description | Comment |
|----|--------|-----|-------------------------------------|---------|
| 1 | AN1 | Р | LED driving anode 1 (high voltage) | |
| 2 | AN2 | Р | LED driving anode 2 (high voltage) | |
| 3 | AN3 | Р | LED driving anode 3 (high voltage) | |
| 4 | CA1 | Р | LED driving cathode 1 (low voltage) | |
| 5 | CA2 | Р | LED driving cathode 2 (low voltage) | |
| 6 | CA3 | Р | LED driving cathode 3 (low voltage) | |

Note1: CN2 Matching Connector type: SM06B-SHLS-TF (JST)

3 Absolute Maximum Ratings

3.1 Driving TFT LCD Panel

GND=0V,Ta=25℃

| | | | 10100X A003/ | | - |
|-----------------------|-----------------|------|--------------|------|--------|
| Item | Symbol | Min | Max | Unit | Remark |
| Power Voltage | VCC | -0.5 | 5.0 | V | |
| Input voltage | V _{IN} | -0.5 | 5.0 | V | Note2 |
| Operating Temperature | Тор | -30 | 85 | °C | Note1 |
| Storage Temperature | Tst | -30 | 85 | °C | Note1 |

Note1: The parameter is for driver IC (gate driver, source driver) only.

Note2: Signals include R0~R5, G0~G5, B0~B5, DOTCLK, Hsync, Vsync, Enable, R/L, U/D.

Table 3.1 absolute maximum rating

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Electrical Characteristics

4.1 Driving TET LCD Panel

| 4.1 Driving | g TFT LCD | | GND=0V, Ta=25 ℃ | | | | |
|------------------------------------|-------------|------------------|------------------------|------|---------|-------|---|
| | ltem | Symbol | Min | Тур | Max | Unit | Remark |
| Supply Volta | ge | VCC | 3.0 | 3.3 | 3.6 | V | |
| Permissive ir voltage | nput ripple | V_{RF} | - | - | 100 | mVp-p | VCC=3.3V |
| Input Signal | Low Level | V _{IL} | 0 | - | 0.3xVCC | | R0~R5;G0~G5;B0~B5 DOTCLK; Hsync; Vsync |
| Voltage | High Level | V _{IH} | 0.7xVCC | - | VCC | | ENABLE;R/L;U/D |
| Common Electrode Driving Signal | | VCOM | - | TBD. | - | V | Note1 |
| Current of VO supply | CC Power | I _{VCC} | - | TBD | - | mA | Note2 |

Note1: For different LCM, the value may have a bit of difference.

Note2: To test the current dissipation, use "all Black Pattern".

Table 4.1 LCD module electrical characteristics

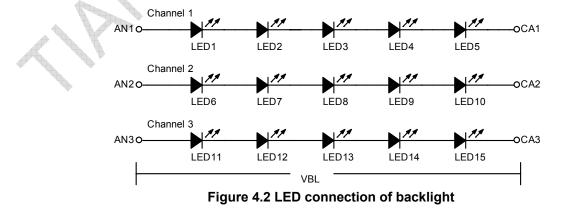
4.2 Driving Backlight

| Item | Symbol | Min | Тур | Max | Unit | Remark |
|-----------------------------|------------------------|--------|--------|-------|------|--------|
| Channel1 | I _{channel 1} | T | 25.0 | - | mA | |
| Channel2 | I _{channel 2} | | 25.0 | - | mA | Note 1 |
| Channel3 | I _{channel 3} | | 25.0 | - | mA | |
| Forward Voltage | V _{BL} | 14.85 | - | 18.15 | V | |
| Backlight Power Consumption | W _{BL} | - | 1,238 | - | mW | |
| Life Time | - | 25,000 | 50,000 | | Hrs | Note 3 |

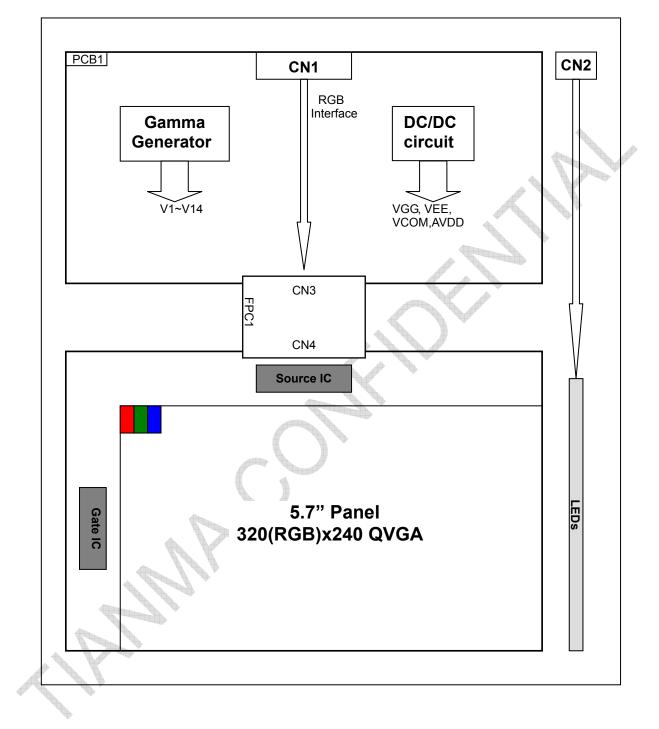
Note 1: I_F is defined for one channel LED. There are total three LED channels in back light unit Note 2: Optical performance should be evaluated at Ta=25°C only.

Note 3: If LED is driven by high current, high ambient temperature & humidity condition. The life time of LED will be reduced. Operating life means brightness goes down to 50% initial brightness. Typical operating life time is estimated data.

Table 4.2 LED backlight characteristics



4.3 Block Diagram





5. Data input timing

5.1 SYNC mode

| Parameter | Symbol | Symbol | Min | Тур | Max | Unit |
|-----------|-------------------------|--------|-------|--------|--------|------|
| DOTOLIK | DOTCLK frequency | Fclk | 6.2 | 6.4 | 12.1 | MHz |
| DOTCLK | DOTCLK cycle | Tclk | 82.64 | 156.25 | 161.29 | ns |
| | Horizontal display area | Thd | 320 | 320 | 320 | Tclk |
| | 1 horizontal line | Th | 406 | 408 | 560 | Tclk |
| Hsync | Hsync pulse width | Thpw | 1 | - | - | Tclk |
| | Horizontal blanking | Thb | 70 | 70 | 70 | Tclk |
| | Horizontal front porch | Thfp | 16 | 18 | 170 | Tclk |
| | Frame rate | - | - | 60 | 65 | Hz |
| | Vertical display area | Tvd | 240 | 240 👞 | 240 | Th |
| Vevne | Vsync period time | Τv | 254 | 263 | 360 | Th |
| Vsync | Vsync pulse width | Tvpw | 1 | - | - | Th |
| | Vsync blanking | Tvb | 13 | 13 | 13 | Th |
| | Vsync front porch | Tvfp | 1 | 10 | 107 | Th |

Table 5.1 SYNC mode

5.2 DE mode

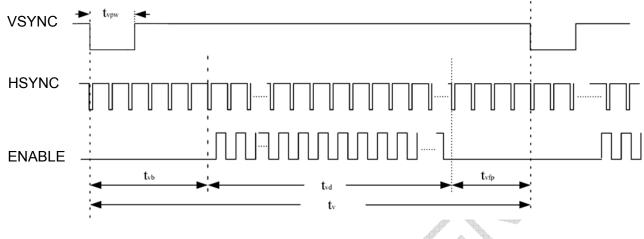
| De | Symbol | Min. | Тур. | Max. | Unit | |
|--------------------|------------------|----------|------|------|------|------|
| DOTCLK frequency | | Fclk | 6.2 | 6.4 | 12.1 | MHz |
| | Horizontal total | Th | 406 | 408 | 560 | Tclk |
| Horizontal section | H Total blank | Thb+Thfp | 86 | 88 | 240 | Tclk |
| 0001011 | Valid Data Width | Thd | 320 | 320 | 320 | Tclk |
| | Frame rate | - | - | 60 | 65 | Hz |
| Vertical | Vertical total | Τv | 254 | 263 | 360 | Th |
| section | V total blank | Tvb+Tvfp | 14 | 23 | 120 | Th |
| | Valid Data Width | Tvd | 240 | 240 | 240 | Th |

Note: The LCM could auto-detect which mode is working.

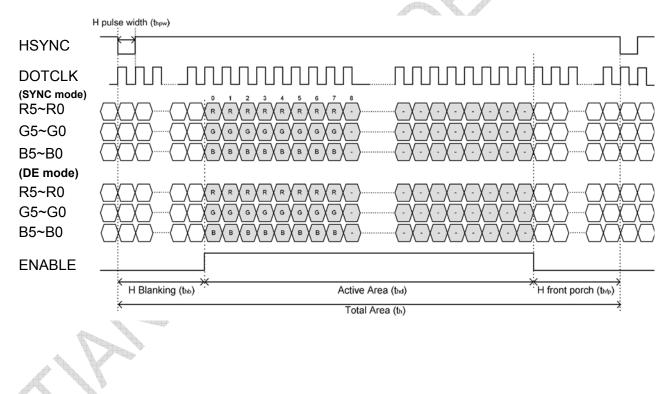
Table 5.2 DE mode

5.3 Timing Diagram

5.3.1 Vertical Input Timing



5.3.2 Horizontal Input Timing



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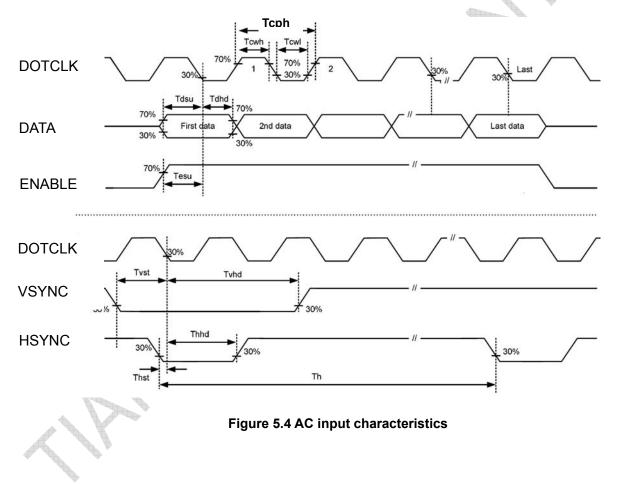
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5.4 AC input characteristics

| (VCC=3.3V, GND=0V, Ta=25° | | | | | | |
|---------------------------|--------|-----|-----|-----|------|--------------------|
| Parameter | Symbol | Min | Тур | Max | Unit | Conditions |
| DOTCLK pulse duty | Tcwh | 40% | 50% | 60% | Tclk | Tcph is DCLK cycle |
| VSYNC setup time | Tvst | 10 | - | - | ns | |
| VSYNC hold time | Tvhd | 10 | - | - | ns | |
| HSYNC setup time | Thst | 10 | - | - | ns | |
| HSYNC hold time | Thhd | 10 | - | - | ns | |
| Data setup time | Tdsu | 10 | - | - | ns | Rn, Gn, Bn to DCLK |
| Data hold time | Tdhd | 10 | - | - | ns | Rn, Gn, Bn to DCLK |
| Enable setup time | Tesu | 10 | | | ns | |

Table 5.4 AC input characteristics



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5.5 Power ON/OFF Sequence

| Item | Symbol | Min | Тур | Max | Unit | Remark |
|---------------------------------|--------|-----|-----|-----|------|--------|
| VCC 3.0V to signal starting | Tp1 | 5 | - | 50 | ms | |
| Signal starting to backlight on | Tp2 | 50 | - | - | ms | |
| Signal off to VCC 3.0V | Тр3 | 5 | - | 50 | ms | |
| Backlight off to signal off | Tp4 | 50 | - | - | ms | |



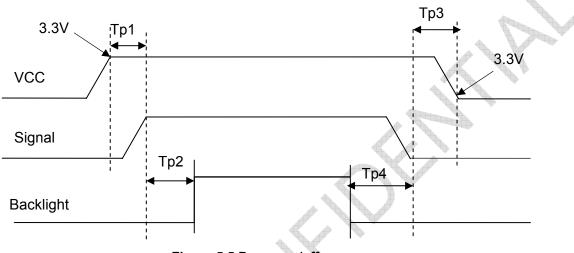


Figure 5.5 Power on/off sequence



6. Optical Characteristics

| ltem | l | Symbol | Condition | Min | Тур | Мах | Unit | Remark |
|----------------|-------|-------------------------------------|-----------------|-------|-------|----------|-------------------|----------------|
| View Angles | | θΤ | | 60 | 70 | | Degree | Note 2 |
| | | θΒ | CR≧10 | 50 | 60 | | | |
| | | θL | | 60 | 70 | | | |
| | | θR | | 60 | 70 | | | |
| Contrast Ratio |) | CR | θ=0° | 400 | 500 | | | Note1、Note3 |
| Response Time | | T _{ON} T _{OFF} | 25 ℃ | | 20 | 30 | ms | Note1 Note4 |
| | White | X | Backlight is on | 0.252 | 0.302 | 0.352 | 1 VISD. | |
| | | у | | 0.279 | 0.329 | 0.379 | | |
| | Red | х | | 0.548 | 0.598 | 0.648 | | |
| Chromaticity | | у | | 0.292 | 0.342 | 0.392 | | Note5 |
| Chromationy | Green | Х | | 0.284 | 0.334 | 0.384 | | Note1 |
| | | у | | 0.535 | 0.585 | 0.635 | | |
| | Blue | х | | 0.092 | 0.142 | 0.192 | | |
| | | у | | 0.052 | 0.102 | 0.152 | | |
| Uniformity | | U | | 75 | 80 | <u> </u> | % | Note1、Note6 |
| NTSC | | | | | 50 | | % | Note 5 |
| Luminance | | L | | 320 | 400 | | cd/m ² | Note1、Note7 |

Test Conditions:

1. I_F = 25mA(one channel), V_F =16.5V,the ambient temperature is 25 °C.

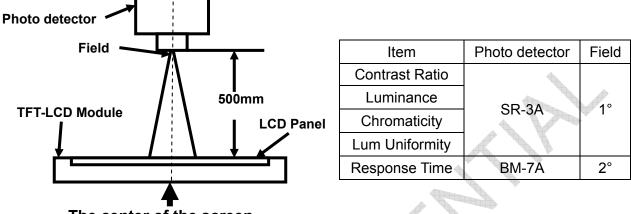
2. The test systems refer to Note 1 and Note 2.



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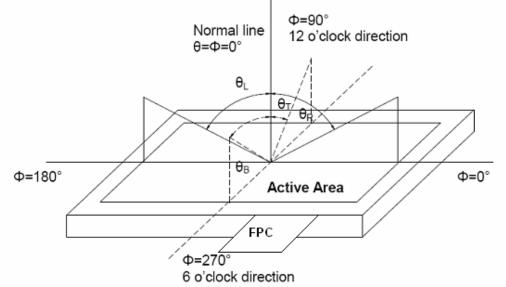
Note 1: Definition of optical measurement system.

The optical characteristics should be measured in dark room. After 5 Minutes operation, the optical properties are measured at the center point of the LCD screen. All input terminals LCD panel must be ground when measuring the center area of the panel.



The center of the screen

Note 2: Definition of viewing angle range and measurement system. viewing angle is measured at the center point of the LCD by CONOSCOPE(ergo-80).



Note 3: Definition of contrast ratio

Contrast ratio (CR) = Luminance measured when LCD is on the "White" state

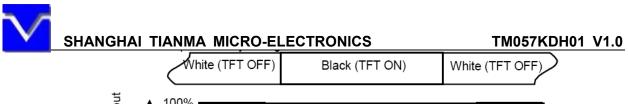
"White state ": The state is that the LCD should drive by Vwhite.

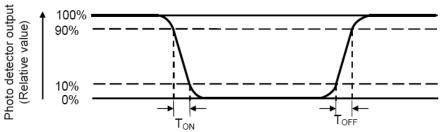
"Black state": The state is that the LCD should drive by Vblack.

Vwhite: To be determined Vblack: To be determined.

Note 4: Definition of Response time

The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time (T_{ON}) is the time between photo detector output intensity changed from 90% to 10%. And fall time (T_{OFF}) is the time between photo detector output intensity changed from 10% to 90%.





Note 5: Definition of color chromaticity (CIE1931)

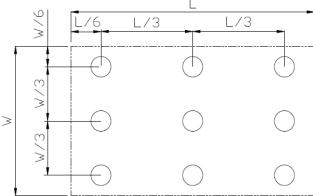
Color coordinates measured at center point of LCD.

Note 6: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (Refer Fig. 2). Every measuring point is placed at the center of each measuring area.

Luminance Uniformity (U) = Lmin/ Lmax

L-----Active area length W----- Active area width



Lmax: The measured Maximum luminance of all measurement position. Lmin: The measured Minimum luminance of all measurement position. Note 7: Definition of Luminance: Measure the luminance of white state at center point.



7. Environmental / Reliability Test

| No | Test Item | Condition | Remarks |
|----|--|--|---|
| 1 | High Temperature Operation | Ts = +85℃, 240 hours | Note1 IEC60068-2-1,GB2423.2 |
| 2 | Low Temperature Operation | Ta = -30℃, 240 hours | IEC60068-2-1 GB2423.1 |
| 3 | High Temperature Storage | Ta = +85℃, 240 hours | IEC60068-2-1 GB2423.2 |
| 4 | Low Temperature Storage | Ta = -30℃, 240 hours | IEC60068-2-1 GB2423.1 |
| 5 | Storage at High Temperature and Humidity | Ta = +60℃, 90% RH max,240hours | Note2 IEC60068-2-78 GB/T2423.3 |
| 6 | Thermal Shock (non-operation) | -20℃ 30 min~+60℃ 30 min, Change time:5min, 100 Cycle | Start with cold temperature, End with high temperature, IEC60068-2-14,GB2423.22 |
| 7 | ESD | C=150pF,R=330 Ω ,5point/panel Air: \pm 15Kv,5times; Contact: \pm 8Kv,5times (Environment:15°C~35°C, 30%~60%.86Kpa~106Kpa) | IEC61000-4-2 GB/T17626.2 |
| 8 | Vibration Test | Frequency range:10~200Hz Stroke:1.5mm Sweep:10Hz~200Hz~10Hz 30 minutes for each direction of X.Y.Z. (1.5 hours for total) | IEC60068-2-6 GB/T2423.10 |
| 9 | Mechanical Shock (Non Op) | Half Sine Wave 50G 20ms, ±X,±Y,±Z 3times for each direction | IEC60068-2-27 GB/T2423.5 |
| 10 | Package Drop Test | Height:80cm, 1corner,3edges,6surfaces | IEC60068-2-32 GB/T2423.8 |
| 11 | Package Vibration Test | Random Vibration: 0.015G*G/Hz for 5-200Hz, -6dB/Octave from 200-500Hz 2 hours for each direction of X,Y,Z (6 hours for total) | IEC60068-2-34 GB/T2423.11 |

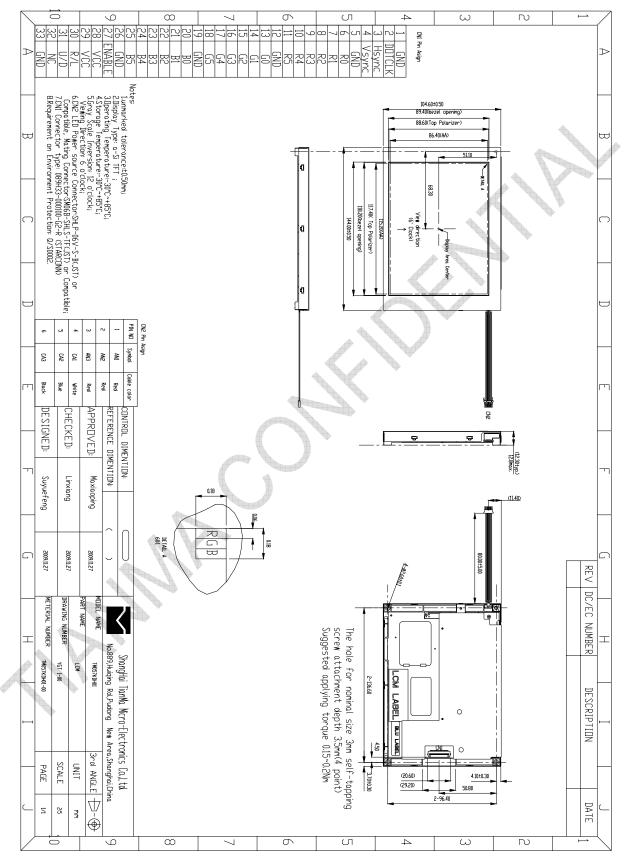
Note1: Ts is the temperature of panel's surface.

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Note2: Ta is the ambient temperature of samples.



8. Mechanical Drawing





9. Packing Drawing

9.1 Packaging Material

| No | Item | Model(Material) | Dimensions (mm) | Unit Weigt (Kg) | Quantity | Remark | |
|----|-----------------|------------------|--------------------|--------------------|----------|-------------|--|
| 1 | LCM module | TM057KDH01-00 | 144X104.6X12.3 | TBD | 40 | | |
| 2 | Partition_1 | Corrugated paper | 513X333X215 | 1.388 | 1 | | |
| 3 | Anti-static Bag | PE | 180X165X0.05 | 0.001 | 40 | Anti-static | |
| 4 | Dust-Proof Bag | PE | 700X530 | 0.06 | 1 | | |
| 5 | Partition_2 | Corrugated Paper | 505X332X4.0 | 0.098 | 2 | | |
| 6 | Corrugated Bar | Corrugated paper | 513X110×31 | 0.048 | 4 | | |
| 7 | Carton | Corrugated paper | 530X350X250 | 1.12 | 1 | | |
| 8 | Total weight | TBD | | | | | |

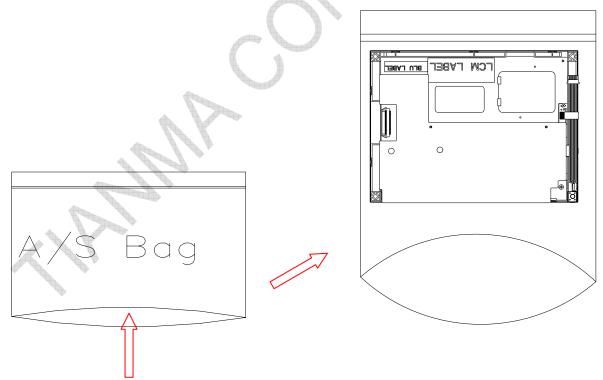
Note: Packaging Specification and Quantity

Module quantity in a carton: 20pcs(per row)x2(per column)= 40pcs

9.2 Packing Instruaction

9.2.1 Single LCM's packing

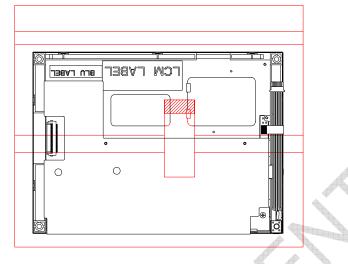
Insert the LCM into the anti-static bag as follow:





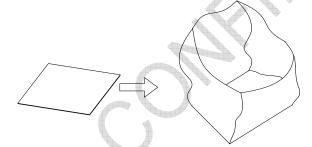
9.2.2 Anti-static bag's packing

Fold the anti-static bag on the back of the LCM as follow, then fasten it by beauty-grain tape.

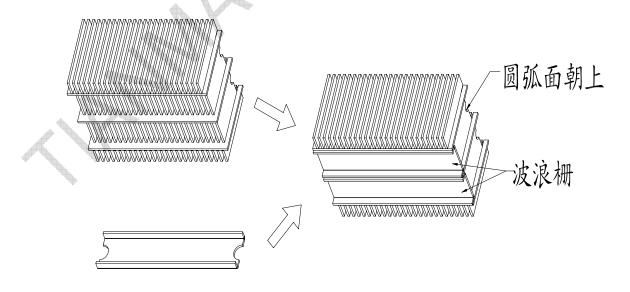


9.2.3 Dummy Packing assembly

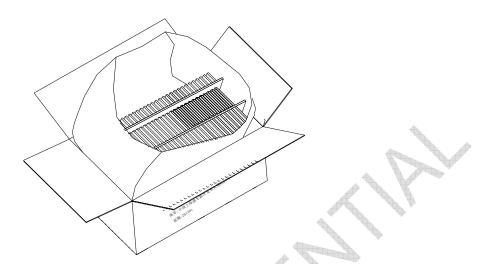
A. Put the partition_2 in the anti-dust bag, showing as follow :



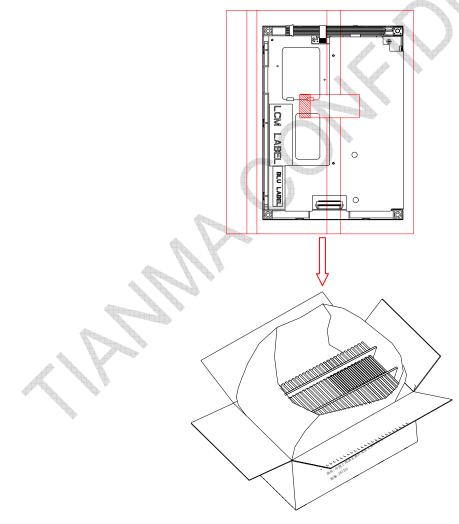
B. Assemble CORRUGATED BAR and partition_1 as follow



C.Put the assembly in STEP B in anti-dust bag, then assemble the assembly and carton as follow:

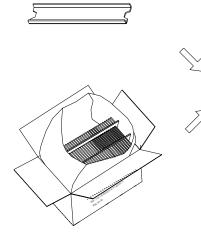


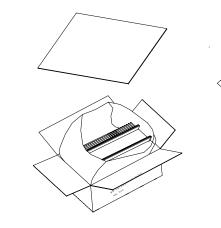
D. Insert the LCM into the assembly with the lightbar cables up:



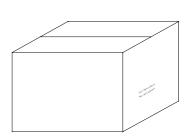
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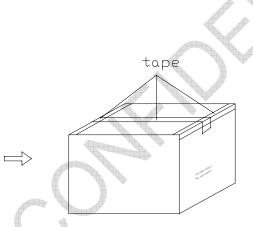
E. Put two CORRUGATED bars in partition_1, then cover them with partition_2, finally seal the anti-dust bag:





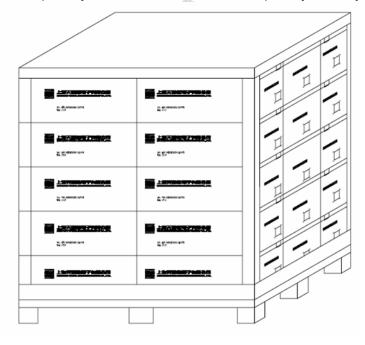
F. Sealing the carton:





9.2.4 Stacking layout

Total quantity of cartons in a board=2 *3/per layer *5 layers





10. Precautions for Use of LCD Modules

10.1 Handling Precautions

10.1.1 The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.

10.1.2 If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.

10.1.3 Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.

10.1.4 The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.

10.1.5 If the display surface is contaMinated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, moisten cloth with one of the following solvents:

Isopropyl alcohol

Ethyl alcohol

Solvents other than those mentioned above may damage the polarizer. Especially, do not use the following:

- Water

- Ketone

Aromatic solvents

10.1.6 Do not attempt to disassemble the LCD Module.

10.1.7 If the logic circuit power is off, do not apply the input signals.

10.1.8 To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.

10.1.8.1 Be sure to ground the body when handling the LCD Modules.

10.1.8.2 Tools required for assembly, such as soldering irons, must be properly ground.

10.1.8.3 To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.

10.1.8.4 The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.

10.2 Storage precautions

10.2.1 When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.

10.2.2 The LCD modules should be stored under the storage temperature range. If the LCD modules will be stored for a long time, the recommend condition is:

Temperature : 0° C ~ 40° C Relatively humidity: $\leq 80^{\circ}$

10.2.3 The LCD modules should be stored in the room without acid, alkali and harmful gas.

10.3 Transportation Precautions

10.3.1 The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.