



MODEL NO. : TM070UDH01  
ISSUED DATE : 2009-02-06  
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☐ Preliminary Product Specification  
☒ Final Product Specification

Customer : \_\_\_\_\_

Approved by	Notes

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This technical specification is subjected to change without notice



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## Record of Revision

[illegible]



## 1 General Specifications

Feature		Spec
Display Spec.	Size	7 inch
	Resolution	480(RGB)* 234
	Interface	Analog RGB
	Technology Type	a-Si TFT
	Dot Pitch (mm)	0.321*0.370
	Display Colors	Full Color
	Pixel Configuration	RGB Vertical Stripe
	Display Mode	TM With Normally White
	Surface Treatment(Up Polarizer)	Anti-Glare(3H)
	Gray Scale Inversion Direction	6 o'clock
Mechanical Characteristics	DIM. LCM (W * H * D) (mm)	164.90*100.00*5.70
	Active Area(mm)	154.08*86.58
	With /Without TSP	Without TSP
	Weight (g)	158.0
	LED Numbers	27 LEDs

Note 1: Viewing direction for best image quality is different from TFT definition, there is a 180 degree shift.

Note 2 : Requirements on Environmental Protection: RoHS.



## 2 Absolute Maximum Ratings

GND=0V, Ta = 25°C

Item	Symbol	MIN	MAX	Unit	Remark
Power Voltage	VCC	-0.3	7.0	V	
	AVDD	-0.3	7.0	V	
	VGH	-0.3	18.0	V	
	VGL	-15.0	0.3	V	
	VGH-VGL	-	33.0	V	
Input Signal Voltage	V <sub>I</sub>	-0.2	AVDD+0.2	V	Note 1
	V <sub>L</sub>	-0.3	AVDD+0.3	V	Note 2
Operating Temperature	Top	-20	70	°C	
Storage Temperature	Tst	-30	80	°C	

Table 2.1 absolute maximum rating

Note 1: VR, VG, VB

Note 2: STHL, STHR, OEH, L/R, CPH1-3, STVL, STVR, OEV, CKV, U/D



### 3. Electrical Characteristics

#### 3.1 LCD module

GND=0V, Ta=25°C

Item		Symbol	MIN	TYP	MAX	Unit	Remark
Logic supply voltage		VCC	2.8	3.3	5.2	V	Note 4
Analog supply voltage		AVDD	4.8	5.0	5.2	V	
Negative power for scan driver		VGL	-10.5	-10.0	-9.5	V	
Positive power for scan driver		VGH	14.3	15.0	15.7	V	
Input Signal Voltage	Low Level	VIL	0	-	0.3*VCC	V	Note 1
	High Level	VIH	0.7*VCC	-	VCC	V	
Output Signal Voltage	Low Level	VOL	-	-	0.2*VCC	V	
	High Level	VOH	0.8*VCC	-	-		
Video Signal Amplitude		V <sub>IA</sub>	0.2	-	AVDD-0.2	V	Note 2
		V <sub>IAC</sub>	-	3	-	V	Note 3
		V <sub>IDC</sub>	-	AVDD/2	-	V	
VCOM		V <sub>CAC</sub>	3.5	5.6	6.5	V	
		V <sub>CDC</sub>	1.55	1.75	1.95	V	
Power Consumption		I <sub>VCC</sub>	-	2.55	5.09	mA	
		I <sub>AVDD</sub>	-	6.32	12.64	mA	
		I <sub>VGH</sub>	-	0.08	0.17	mA	
		I <sub>VGL</sub>	-	0.23	0.47	mA	

Table 3.1 LCD module electrical characteristics

Note 1: STHL, STHR, OEH, L/R, CPH1-3, STVL, STVR, OEV, CKV, U/D

Note 2: The amplitude of VR,VG,VB blank to blank.

Note 3: The amplitude of VR,VG,VB black to white.

Note 4: When VCC is 5.0V, LCM can also work.



### 3.2 Backlight Unit

Ta=25°C

Item	Symbol	MIN	TYP	MAX	Unit	Remark
Forward Current	$I_F$	-	180	-	mA	
Forward Current Voltage	$V_F$	-	9.6	-	V	
Backlight Power Consumption	$W_{BL}$	-	1728	-	mW	
LED Life Time			20,000		hours	Note1

Note 1: The “LED Life Time” is defined as the module brightness decrease to 50% original brightness that the ambient temperature is 25°C, and LED current  $I_L=20\text{mA}$ .

Table 3.2 Backlight unit electrical characteristics

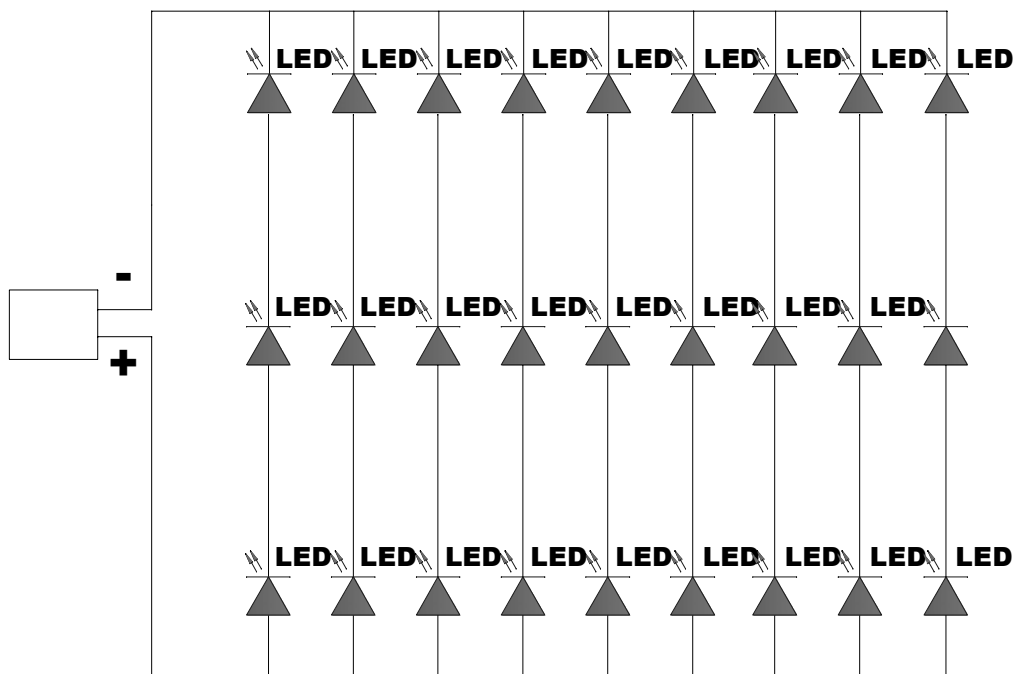


Figure 3.1 LED driver circuit

Note 2: One LED :  $I_f=20\text{ mA}$ ,  $V_f=3.2\text{V}$ .



4 Block Diagram

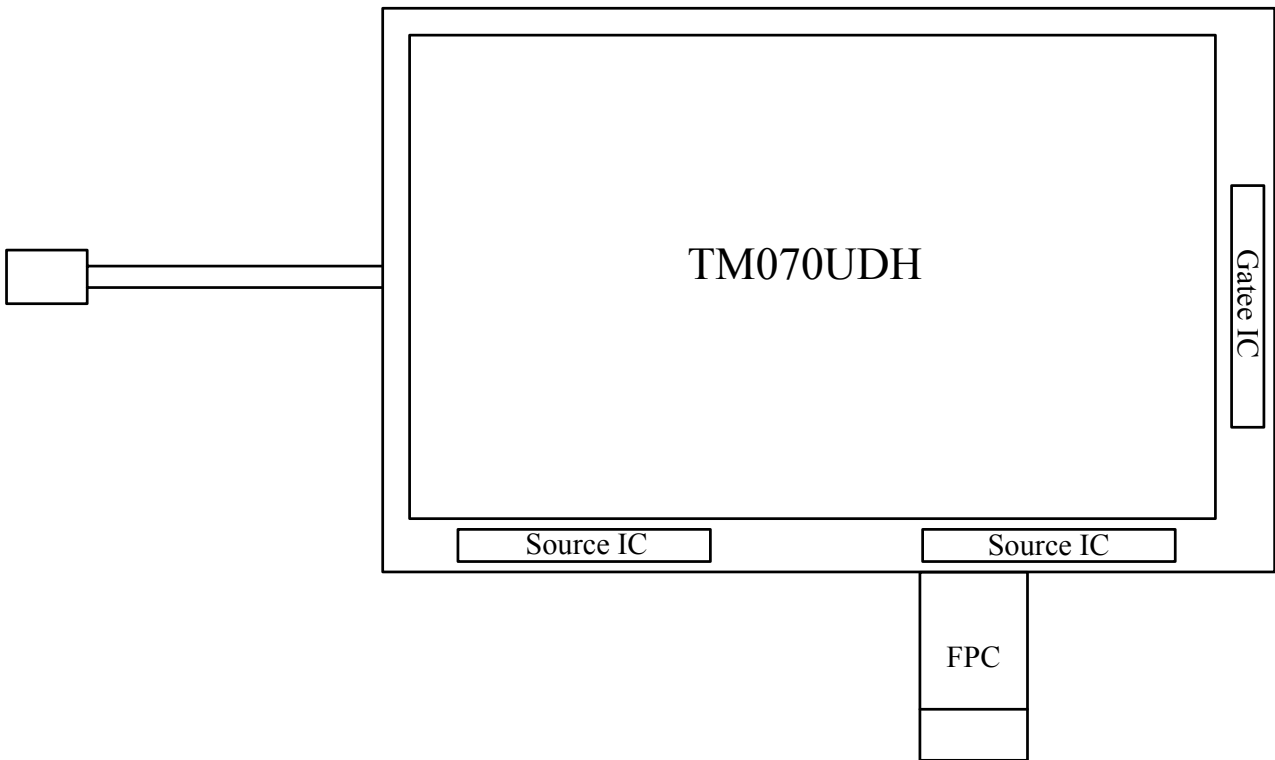


Figure 4.1 LCD module diagram





## 5 Input Terminals Pin Assignment

### 5.1 TFT LCD panel driving section

No	Symbol	I/O	Description	Remark
1	GND	P	Ground	
2	VCC	P	Supply voltage for scan driver	
3	VGL	P	Negative power for scan driver	
4	VGH	P	Positive power for scan driver	
5	STVD	I/O	Vertical start pulse down side	Note 1
6	STVU	I/O	Vertical start pulse up side	Note 1
7	CKV	I	Shift clock input	
8	U/D	I	UP/DOWN scan control input	Note 1
9	OEV	I	Output enable control for scan	
10	VCOM	I	Common electrode driving signal	
11	VCOM	I	Common electrode driving signal	
12	L/R	I	LEFT/RIGHT scan control input	Note 1
13	MOD	I	Sequential sampling and simultaneous sampling setting	Note 2
14	OEH	I	Output enable control for data driver	
15	STHL	I/O	Start pulse for horizontal scan line left side	Note 1
16	STHR	I/O	Start pulse for horizontal scan line right side	Note 1
17	CPH3	I	Sampling and shifting clock pulse for data driver	Note 2
18	CPH2	I	Sampling and shifting clock pulse for data driver	Note 2
19	CPH1	I	Sampling and shifting clock pulse for data driver	Note 2
20	VCC	P	Supply voltage for data driver	
21	GND	P	Ground	
22	VR	I	Alternated video signal(Red)	
23	VG	I	Alternated video signal(Green)	
24	VB	I	Alternated video signal(Blue)	
25	AVDD	P	Supply voltage for analog circuit	
26	AVSS	P	Ground for analog circuit	

**Table 5.1 input terminal pin assignment**

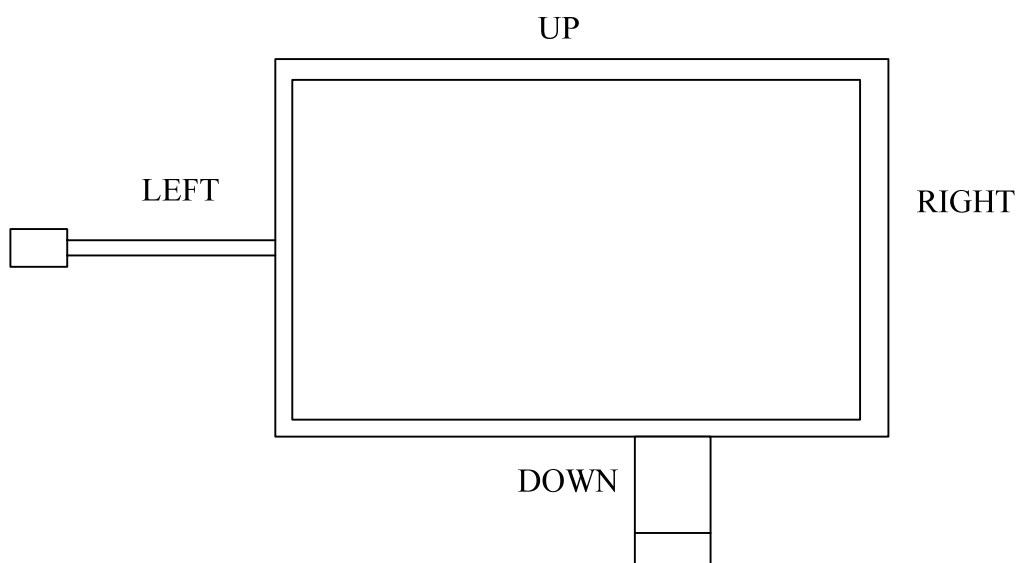
I: input pin; I/O: input/output pin; P: Power/GND;



Note 1: select of scanning mode

Setting of scan control input		In/out state for start pulse				Scanning direction
U/D	L/R	STVD	STVU	STHR	STHL	
GND	VCC	O	I	O	I	Up to down, left to right
VCC	GND	I	O	I	O	Down to up, right to left
GND	GND	O	I	I	O	Up to down, right to left
VCC	VCC	I	O	O	I	Down to up, left to right

Refer to the figure as below



Note 2: MOD=H, simultaneous sampling.

MOD=L, sequential sampling.

Please set CPH2 and CPH3 to GND when MOD=H.

## 5.2 Backlight unit section

Pin No.	Symbol	I/O	Function	Remark
1	HI	P	Power supply for backlight unit	Pink
2	GND	P	Ground for backlight unit	White



## 6 Interface Timing

### 6.1 Timing Parameter

Parameter	Symbol	Min.	Typ.	Max.	Unit.	Remark
Rising time	$t_r$	-	-	60	ns	Note 1
Falling time	$t_f$	-	-	60	ns	Note 1
High and low level pulse width	$t_{CPH}$	94	104	114	ns	CPH1-3
CPH pulse width	$t_{CWH}$	40	50	60	ns	CPH1-3
CPH pulse delay	$t_{12}$	30	$t_{CPH}/3$	$t_{CPH}/2$	ns	CPH1-3
	$t_{23}$					
	$t_{31}$					
STH setup time	$t_{SUH}$	20	-	-	ns	STHL/R
STH hold time	$t_{HDH}$	20	-	-	ns	STHL/R
STH pulse width	$t_{STH}$	-	1	-	$t_{CPH}$	STHL/R
STH period	$t_H$	61.5	63.5	65.5	us	STHL/R
OEH pulse width	$t_{OEH}$	-	7	-	$t_{CPH}$	
Sample and hold disable time	$t_{DIS1}$	-	8	-	us	
OEV pulse width	$t_{OEV}$	-	27	-	us	
CKV pulse width	$t_{CKV}$	16	-	40	us	
Clean enable time	$t_{DIS2}$	-	16	-	us	
Horizontal display time range	$t_{DH}$	-	1440	-	$t_{CPH}$	
STV setup time	$t_{SUV}$	400	-	-	ns	STVD/U
STV hold time	$t_{HDV}$	400	-	-	ns	STVD/U
STV pulse width	$t_{STV}$	-	-	1	$t_H$	STVD/U
Horizontal line per field	$t_v$	256	262.5	268	$t_H$	Note 2
Vertical display start	$t_{SV}$	-	3	-	$t_H$	
Vertical display range	$t_{DV}$	-	234	-	$t_H$	
Vertical start line	$t_{SLV}$	-	-	21	$t_H$	
VCOM rising time	$t_{RCOM}$	-	-	5	us	
VCOM falling time	$t_{FCOM}$	-	-	5	us	
VCOM delay time	$t_{DCOM}$	-	-	3	us	
RGB delay time	$t_{DRGB}$	-	-	1	us	

Note 1: For all of logic signal.

Note 2: Please don't use odd horizontal lines to drive LCD panel for both odd and even field simultaneously.



## 6.2 Timing Diagram

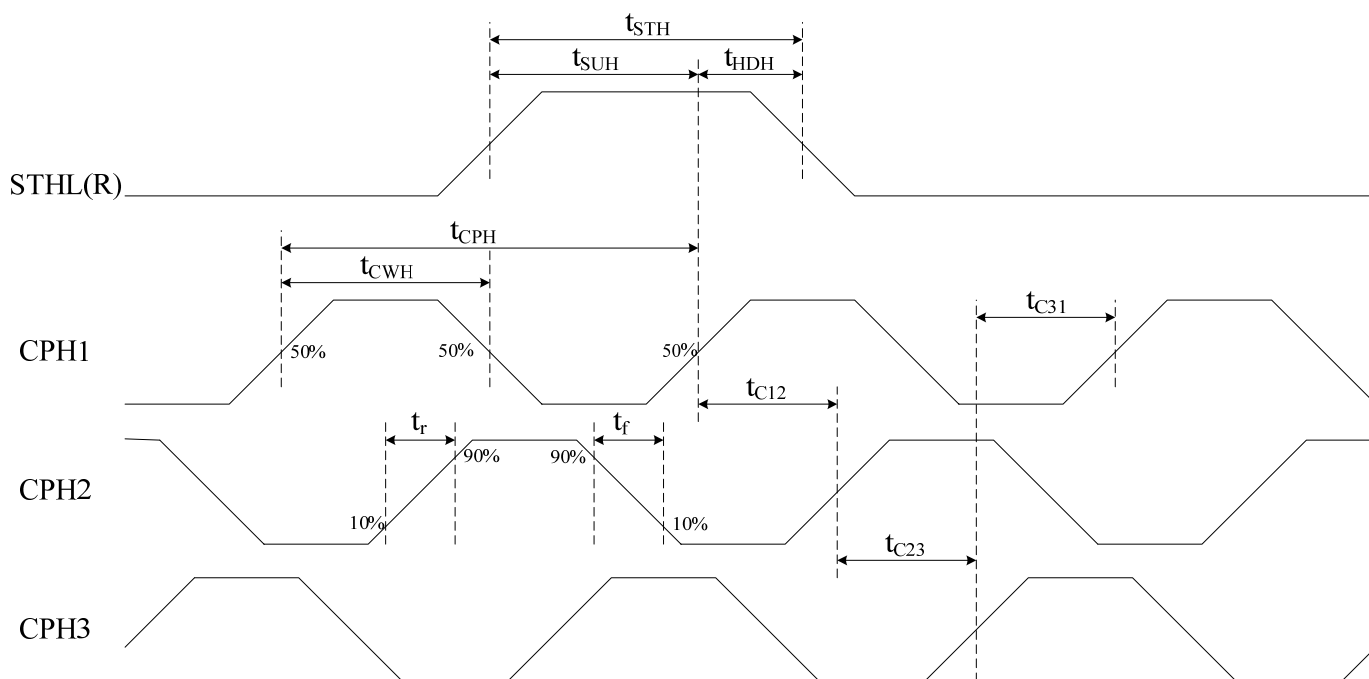


Figure 6.1: Sampling clock timing

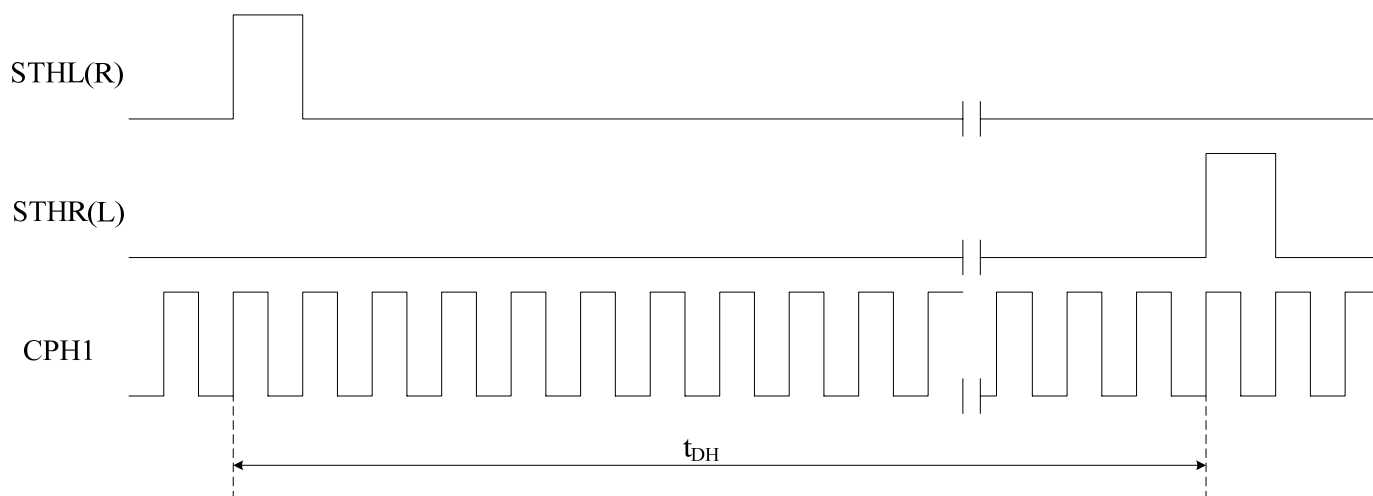
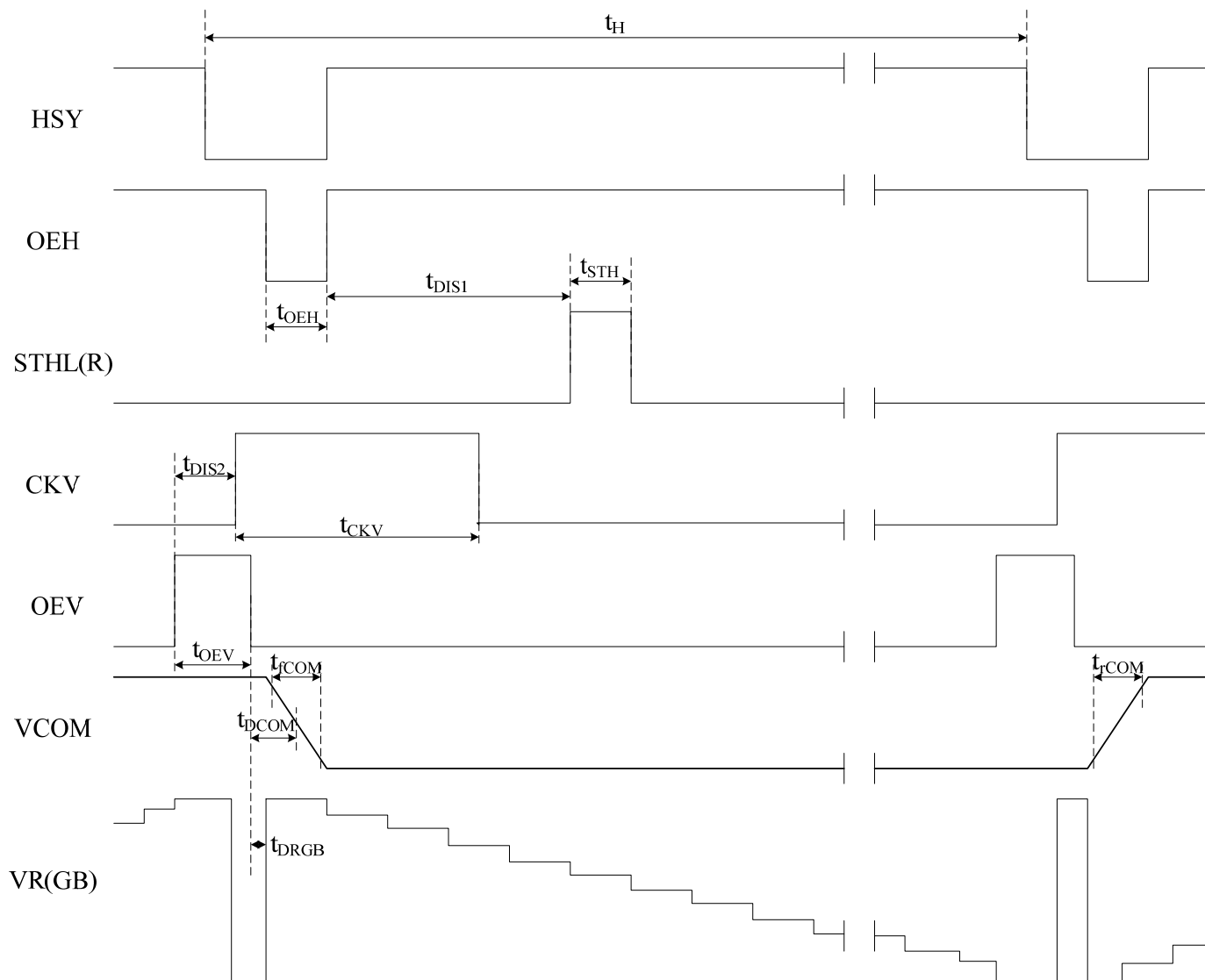
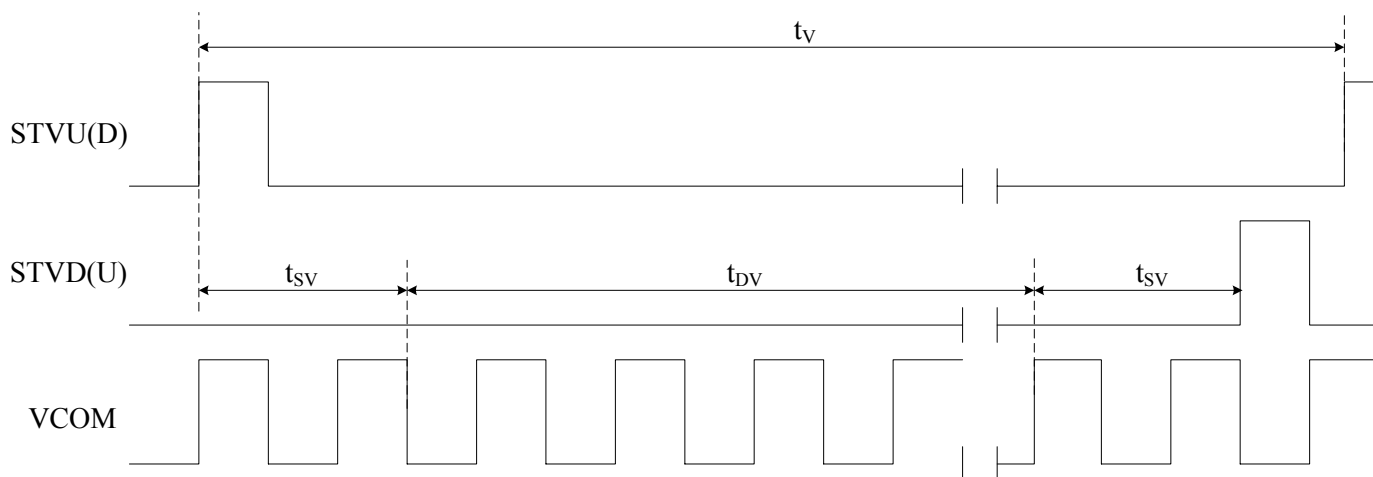


Figure 6.2: Horizontal display range timing

**Figure 6.3: Horizontal display timing****Figure 6.4: Vertical display timing**



## 7 Power On/Off Sequence

### 7.1 Power on Sequence

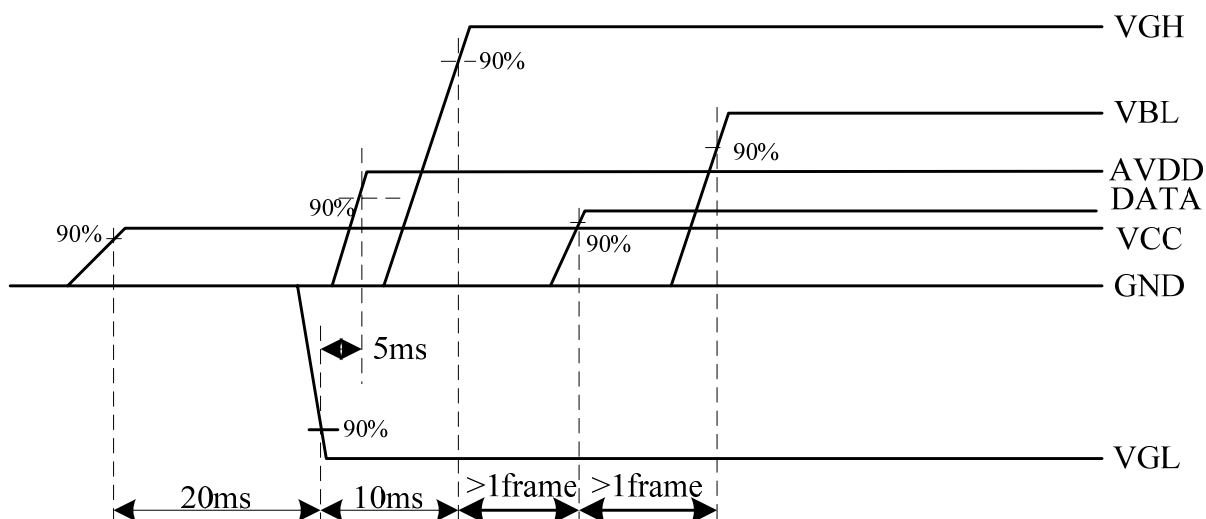


Figure 7.1 Power on sequence

Note: the interval time should more than the label

### 7.2 Power off Sequence

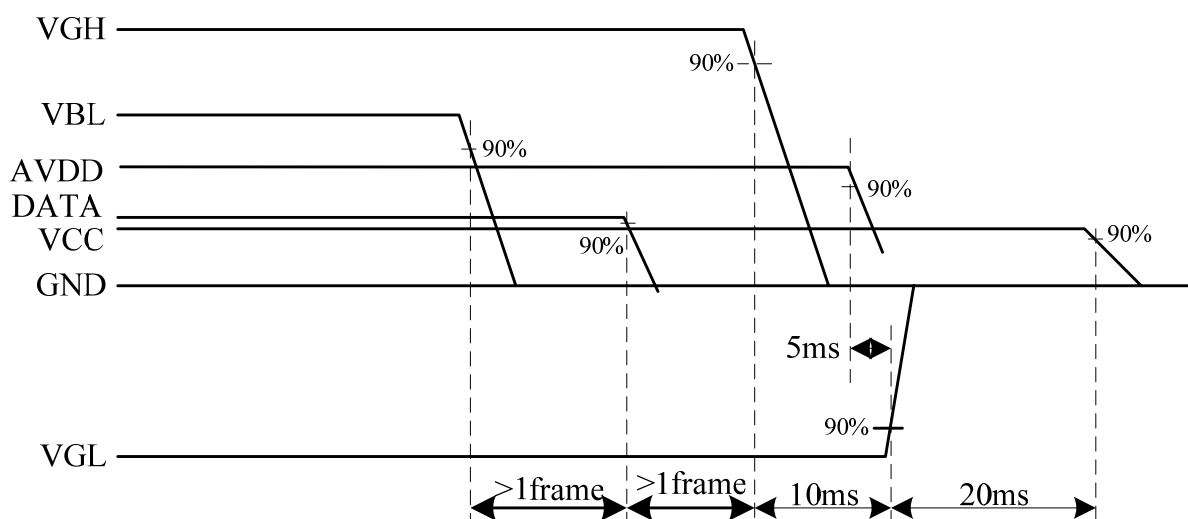


Figure 7.2 Power off sequence

Note: the interval time should more than the label



## 8 Optical Characteristics

Ta=25°C

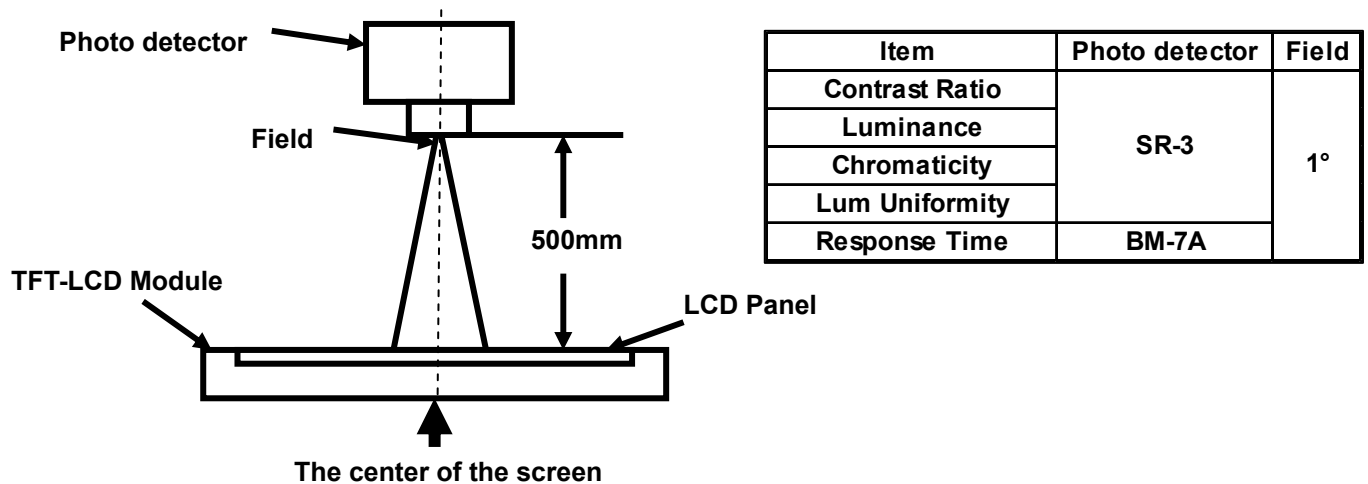
Item		Symbol	Condition	Min	Typ.	Max.	Unit	Remark
View Angles		θT	CR≧10	35	45		Degree	Note2,3
		θB		55	65			
		θL		55	65			
		θR		55	65			
Contrast Ratio		CR	θ=0°	300	400			Note 3
Response Time		Ton	25℃		25	50	ms	Note 4
		Toff						
Chromaticity	White	x	Backlight is on	0.280	0.310	0.340		Note 1,5
		y		0.300	0.330	0.360		
Uniformity		U		70	75		%	Note 6
NTSC		----			50		%	Note 5
Luminance		L		280	350		cd/m <sup>2</sup>	Note 7

Test Conditions:

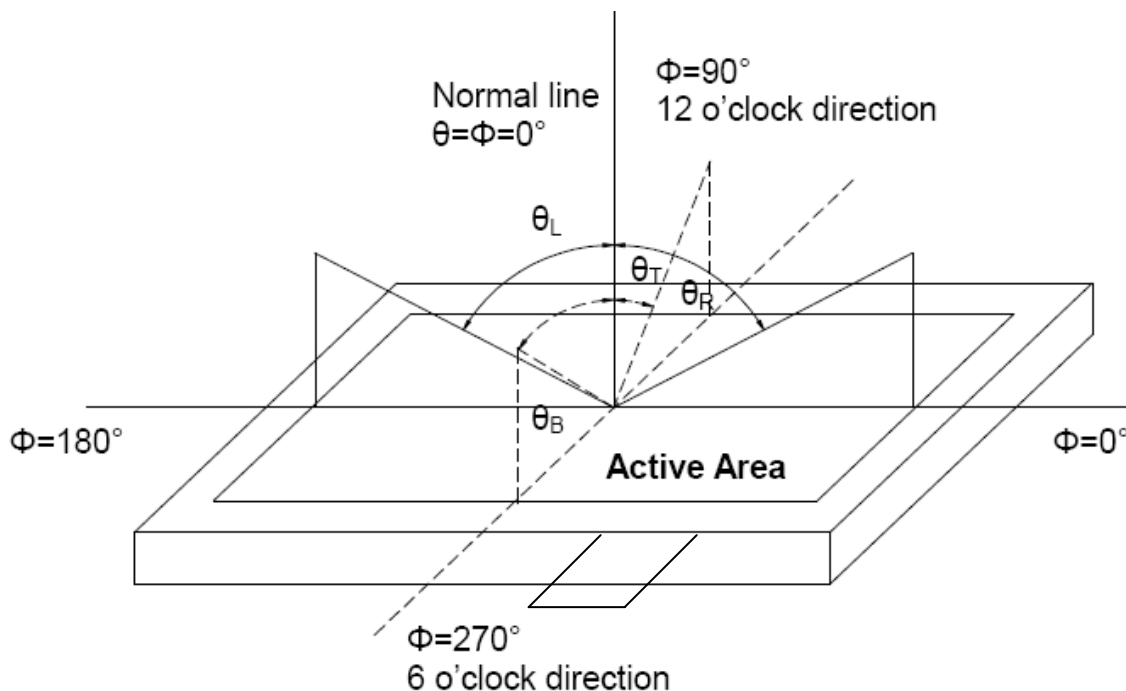
1.  $V_F=3.2V$ ,  $I_F=20mA$ (One LED current), the ambient temperature is 25°C.
2. The test systems refer to Note 1 and Note 2.

**Note 1: Definition of optical measurement system.**

The optical characteristics should be measured in dark room. After 5 minutes operation, the optical properties are measured at the center point of the LCD screen. All input terminals LCD panel must be ground when measuring the center area of the panel.

**Note 2: Definition of viewing angle range and measurement system.**

viewing angle is measured at the center point of the LCD by conoscope.



**Figure 8.1 Definition of viewing angle**



**Note 3: Definition of contrast ratio**

$$\text{Contrast ratio (CR)} = \frac{\text{Luminance measured when LCD is on the "White" state}}{\text{Luminance measured when LCD is on the "Black" state}}$$

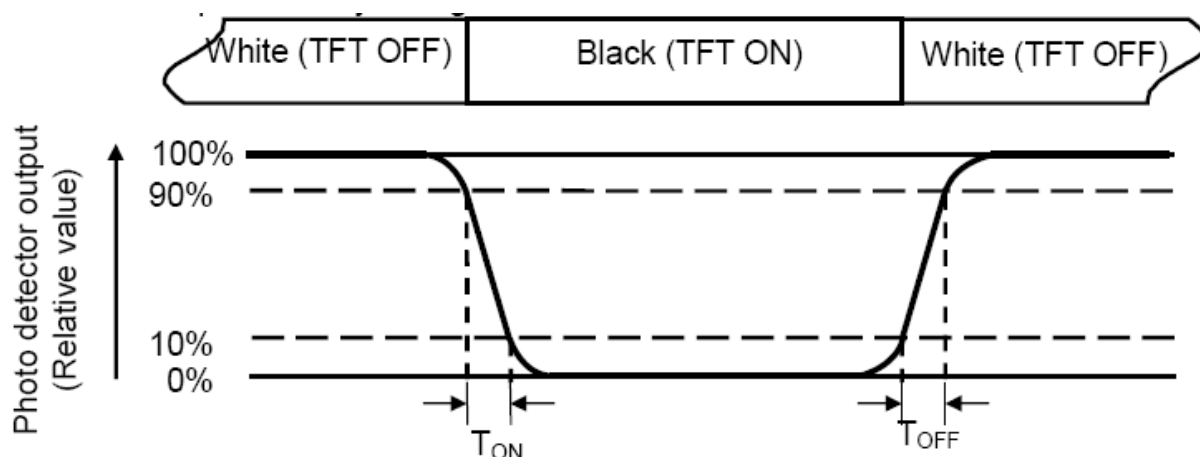
"White state ":The state is which the LCD is driven by  $V_{\text{white}}$ .

"Black state": The state is which the LCD is driven by  $V_{\text{black}}$ .

$V_{\text{white}}$ : To be determined       $V_{\text{black}}$ : To be determined.

**Note 4: Definition of Response time**

The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time ( $T_{\text{ON}}$ ) is the time between photo detector output intensity changed from 90% to 10%. And fall time ( $T_{\text{OFF}}$ ) is the time between photo detector output intensity changed from 10% to 90%.

**Note 5: Definition of color chromaticity (CIE1931)**

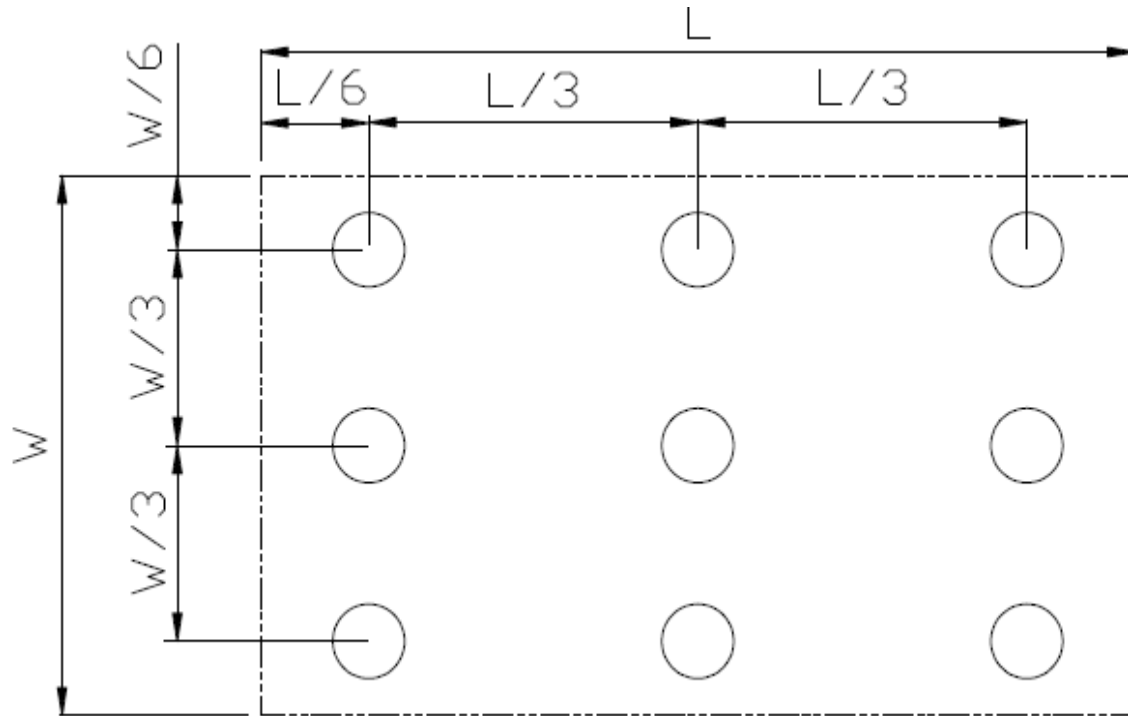
Color coordinates measured at center point of LCD.

**Note 6: Definition of Luminance Uniformity**

Active area is divided into 9 measuring areas (Refer Fig. 2). Every measuring point is placed at the center of each measuring area.

$$\text{Luminance Uniformity}(U) = L_{\min} / L_{\max}$$

L-----Active area length W----- Active area width



**Figure 8.2 Definition of uniformity**

$L_{\max}$ : The measured maximum luminance of all measurement position.

$L_{\min}$ : The measured minimum luminance of all measurement position.

**Note 7: Definition of Luminance :**

Measure the luminance of white state at center point



## 9 Environmental / Reliability Tests

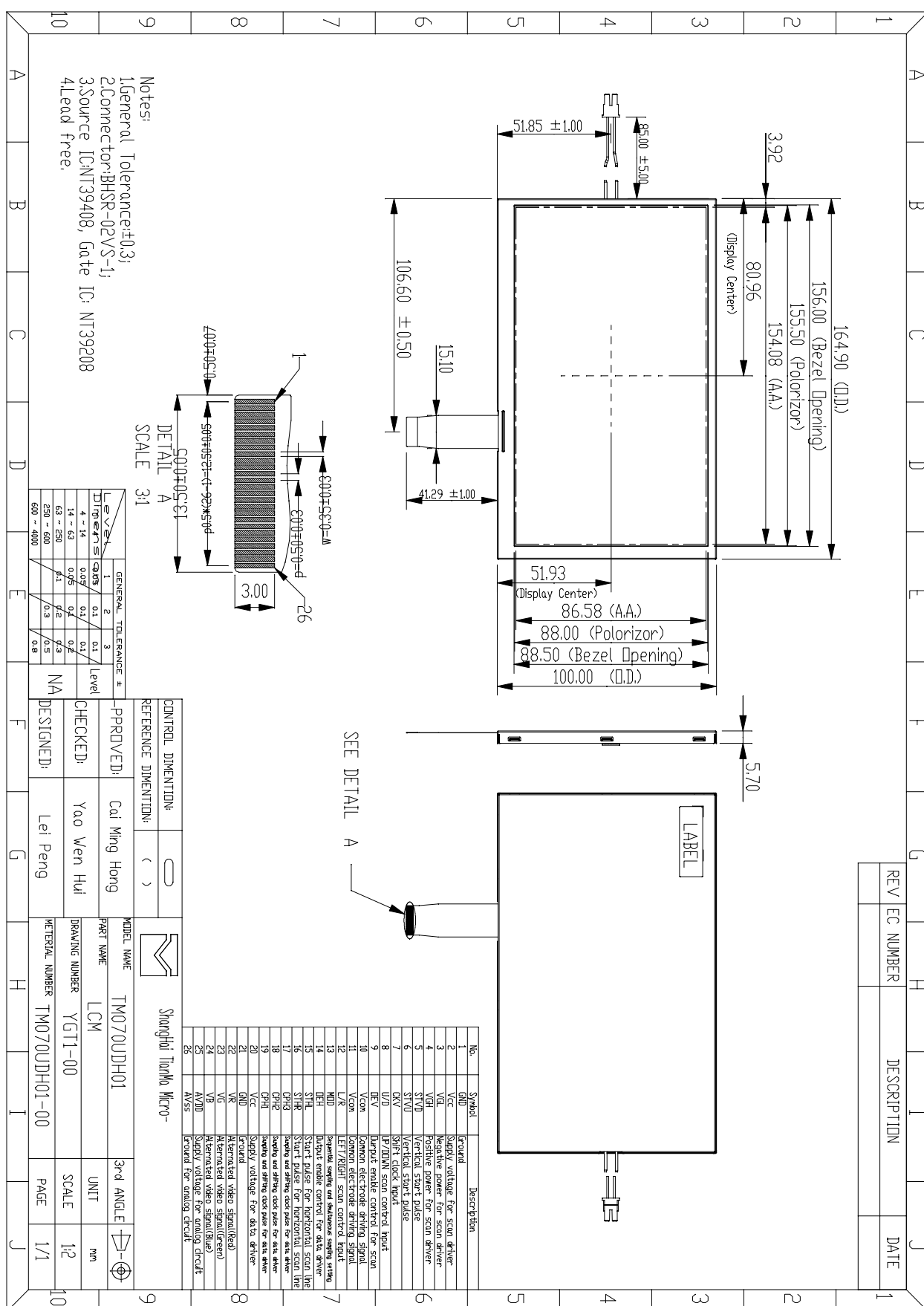
No	Test Item	Condition	Remarks
1	High Temperature Operation	Ts=+70℃, 240hrs	Note1 IEC60068-2-2,GB2423.2—89
2	Low Temperature Operation	Ta=-20℃, 240hrs	IEC60068-2-1 GB2423.1—89
3	High Temperature Storage (non-operation)	Ta=+80℃, 240hrs	IEC60068-2-2, GB2423.2—89
4	Low Temperature Storage (non-operation)	Ta=-30℃, 240hrs	IEC60068-2-1 GB2423.1—89
5	High Temperature & High Humidity Operation	Ta = +60℃, 90% RH max,240 hours	Note2 IEC60068-2-3, GB/T2423.3—2006
6	Thermal Shock (non-operation)	-30℃ 30 min~+80℃ 30 min, Change time:5min, 100 Cycles	Start with cold temperature, end with high temperature IEC60068-2-14,GB2423.22—87
7	Electro Static Discharge (operation)	±2KV,Human Body Mode, 100pF/1500Ω	IEC61000-4-2 GB/T17626.2—1998
8	Vibration (non-operation)	Frequency range:10~55Hz, Stroke:1.5mm Sweep:10Hz~55Hz~10Hz 2 hours for each direction of X.Y.Z.(6 hours for total)	IEC60068-2-6 GB/T2423.10—1995
9	Shock (non-operation)	100G 6ms, ±X,±Y,±Z 3times for each direction	IEC60068-2-27 GB/T2423.5—1995
10	Package Drop Test	Height:80 cm, 1 corner, 3 edges, 6 surfaces	IEC60068-2-32 GB/2423.8—1995
11	Package Vibration Test	Random Vibration: 0.015G*G/Hz for 5-200Hz, -6dB/Octave from 200-500Hz 2 hours for each direction of X,Y,Z (6 hours for total)	IEC60068-2-34

Note1: Ts is the temperature of panel's surface.

Note2: Ta is the ambient temperature of samples.

Note3: In the standard condition, there shall be no practical problem that affect the display function.

## 10 Mechanical Drawing





## 11 Packing Drawing

### 11.1 Packing Material Table

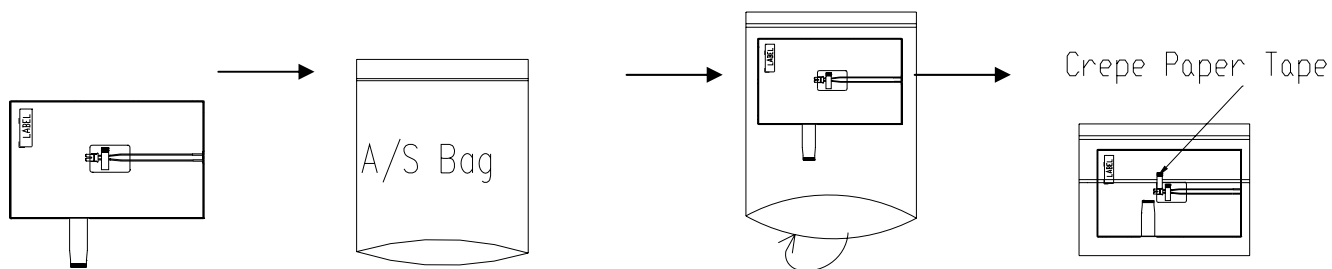
No	Item	Model (Material)	Dimensions(mm)	Unit Weight(Kg)	Quantity	Remark
1	LCM module	TM070UDH01	164.90*100.00*5.70 (including the dimensions of all parts)	0.158	50	
2	Partition_1	Corrugated Paper	513*333*215	1.778	1	
3	Anti-Static Bag	PE	160mm*178mm*0.05	0.003	50	Anti-static
4	Dust-Proof Bag	PE	530*350*400	0.0600	1	
5	Partition_2	Corrugated Paper	505*332*4	0.098	2	
6	Corrugated Bar	Corrugated Paper	513*162*4	0.059	4	
7	Carton	Corrugated Paper	530*350*250	1.1000	1	
8	Total weight(Kg)	11.42±5%				

### 11.2 Packing Quantity

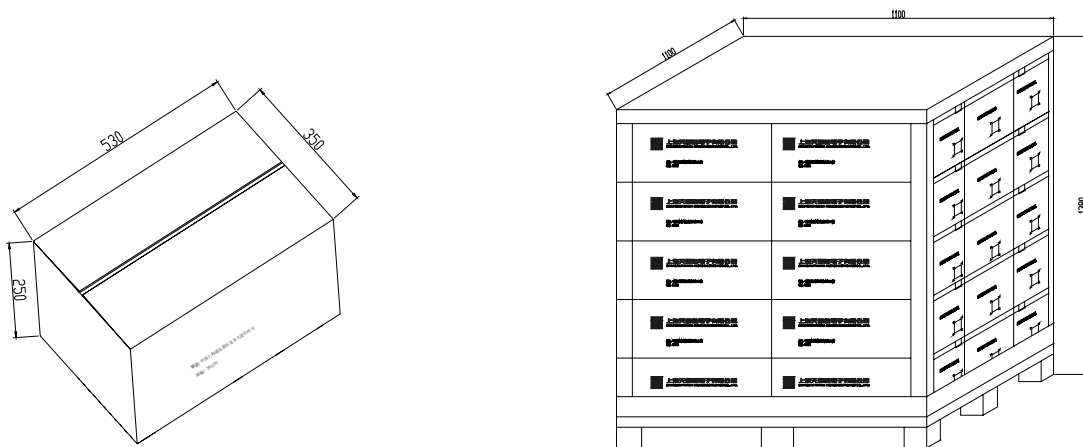
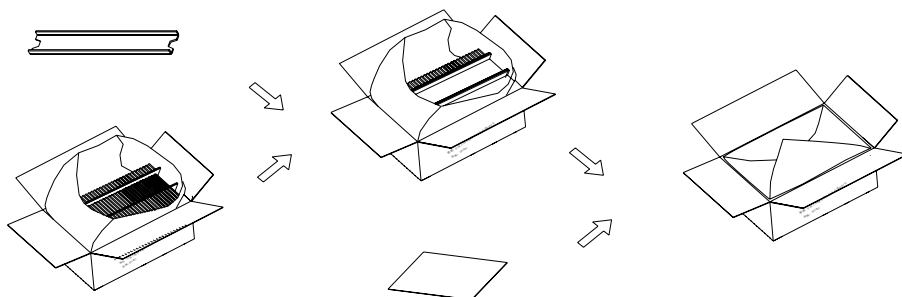
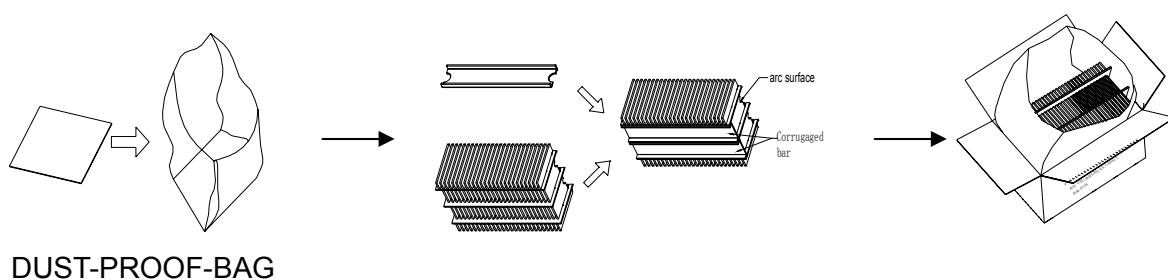
Total LCM Quantity in Carton: no of Partition      2 Rows \* quantity per row 25 =50



## 11.3 Packing Drawing



1. LED Light Bar wire to LCM backside
2. Fix with crepe paper tape
3. Put LCM into A/S BAG





## 12 Precautions For Use of LCD Modules

### 12.1 Handling Precautions

12.1.1. The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.

12.1.2. If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.

12.1.3. Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.

12.1.4. The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.

12.1.5. If the display surface is contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, moisten cloth with one of the following solvents:

— Isopropyl alcohol

— Ethyl alcohol

Solvents other than those mentioned above may damage the polarizer. Especially, do not use the following:

— Water      — Ketone      — Aromatic solvents

12.1.6. Do not attempt to disassemble the LCD Module.

12.1.7. If the logic circuit power is off, do not apply the input signals.

12.1.8. To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.

a. Be sure to ground the body when handling the LCD Modules.

b. Tools required for assembly, such as soldering irons, must be properly ground.

c. To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.

d. The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.

### 12.2 Storage precautions

12.2.1. When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.

12.2.2. The LCD modules should be stored under the storage temperature range. If the LCD modules will be stored for a long time, the recommend condition is:

Temperature : 0℃ ~ 40℃      Relatively humidity: ≤80%

12.2.3. The LCD modules should be stored in the room without acid, alkali and harmful gas.

### 12.3 Transportation Precautions

The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.